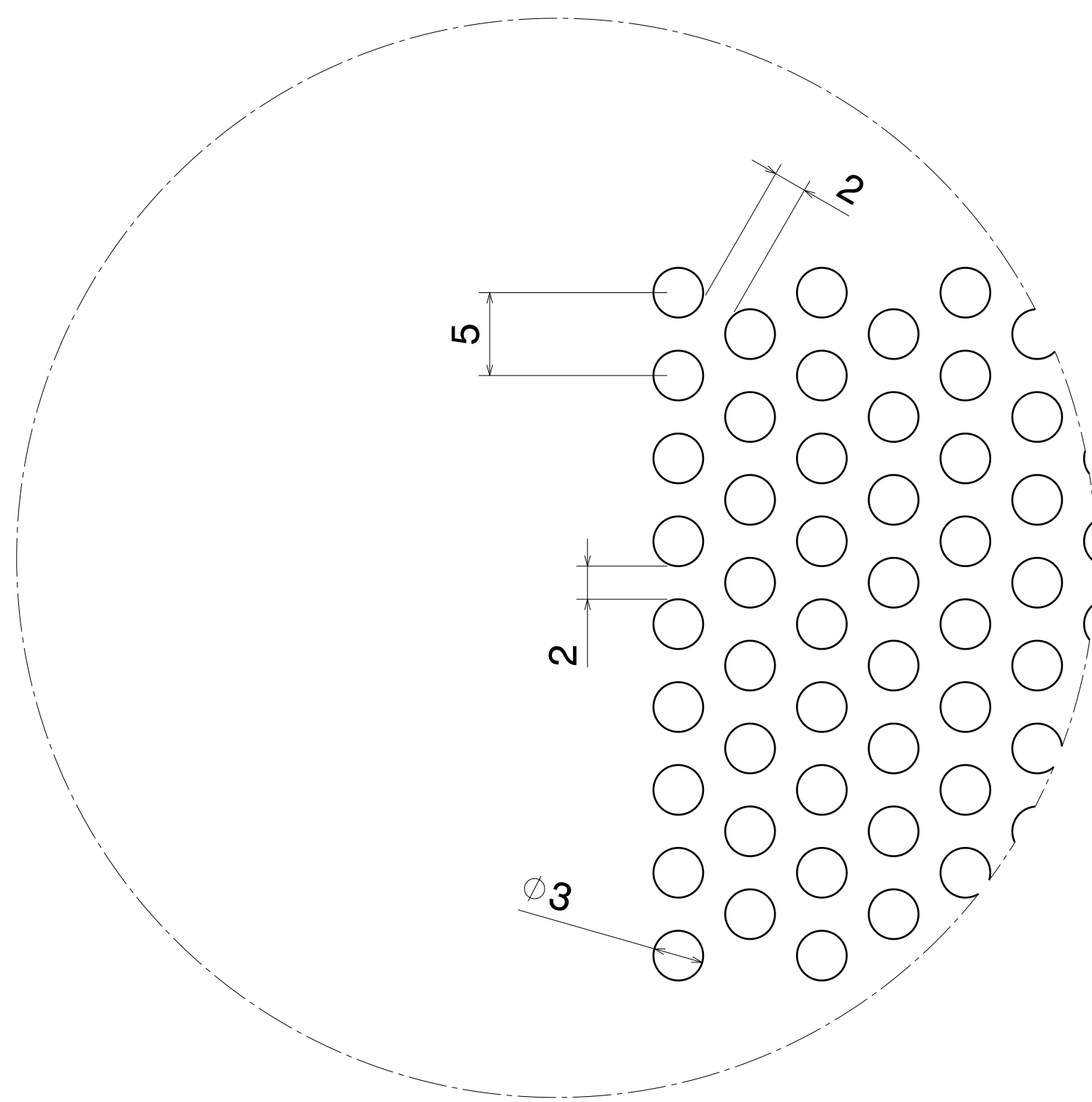
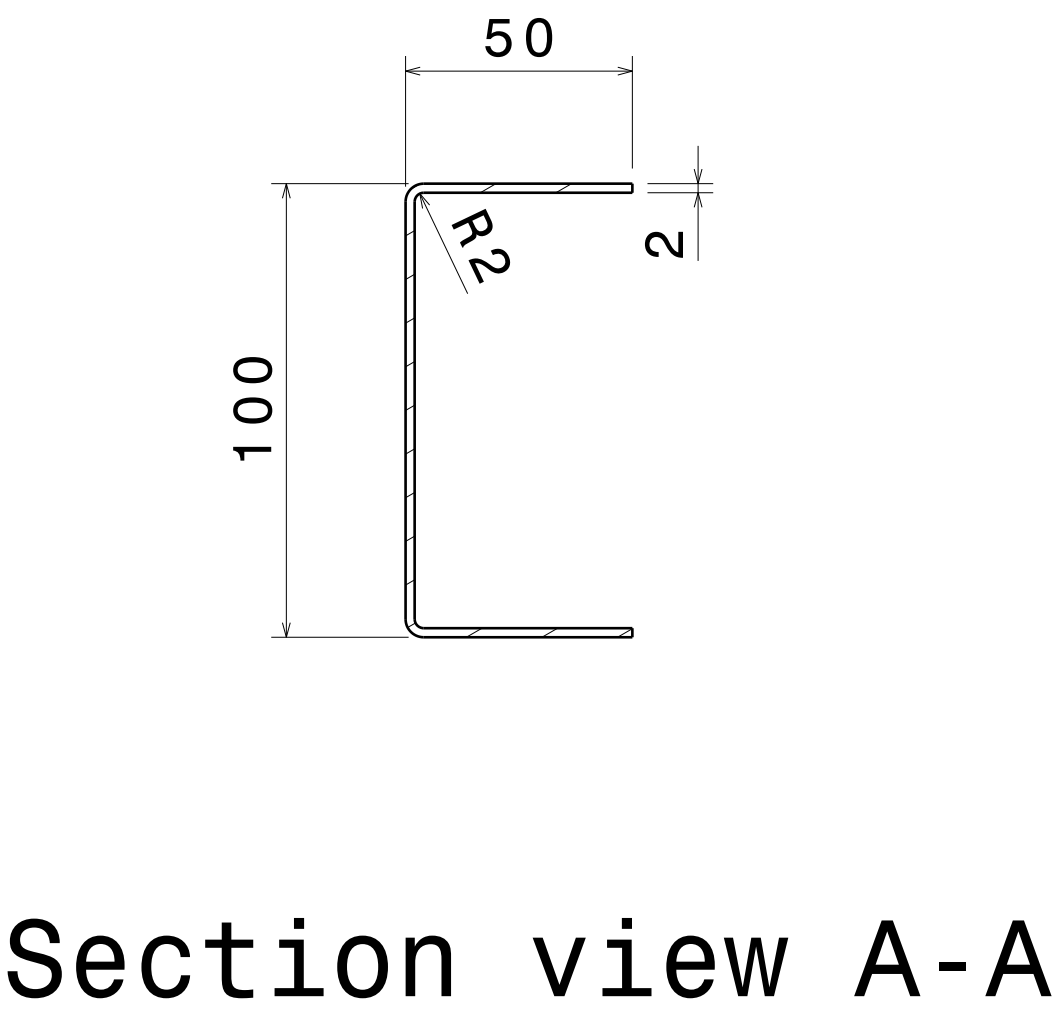
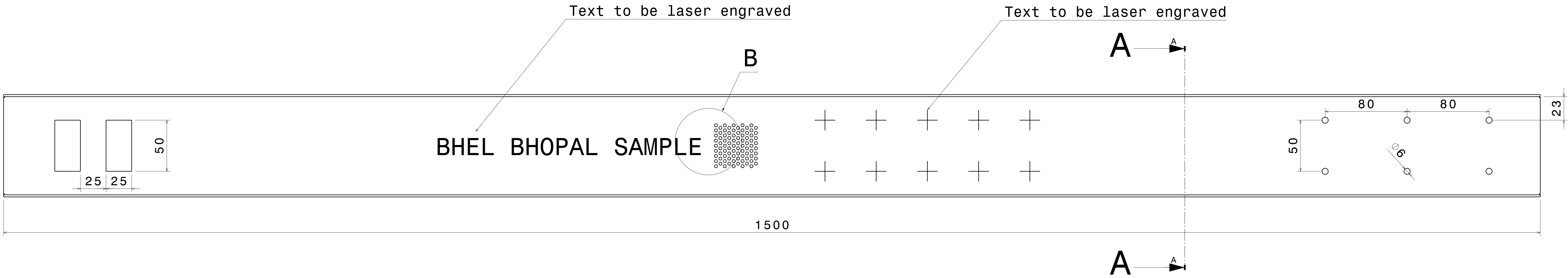
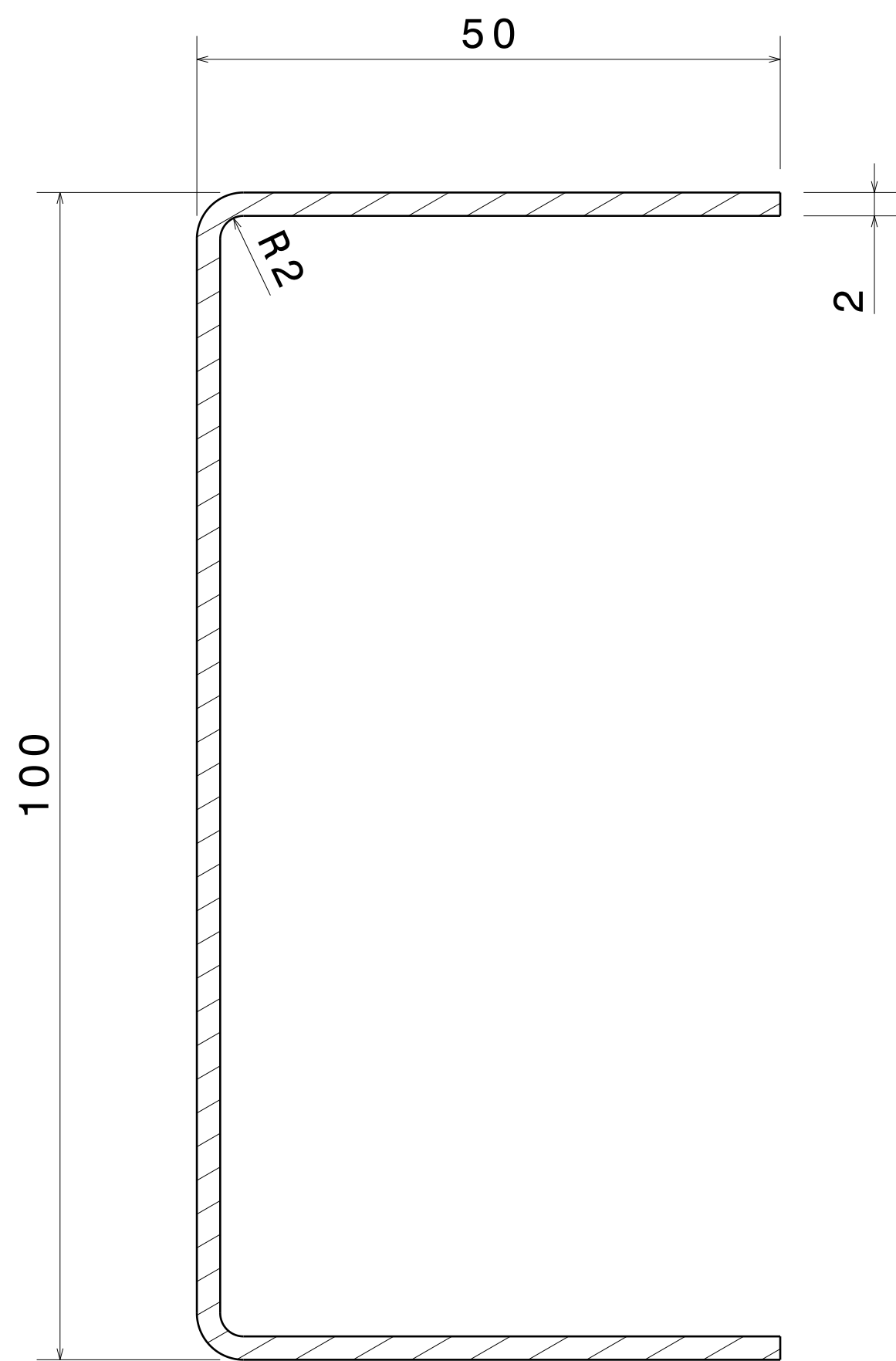




Detail B



Section view A-A[2]

TOLERANCES (LASER CUTTING AND BENDING)

1.Hole nominal diameter is 6mm.Diameter at convergence and divergence shall be limited to 6.03mm.

2.Tolerance on distance between hole center lines shall not exceed 0.05mm/meter.

3.Bending tolerance across bend length (Minimum 3.0M) shall not exceed $\pm 20^\circ$.

4.Laser cutting machines shall be capable of cutting Stainless steel, Mild steel and Aluminium.

5.Development drawing (Scale- 1:1) of this item will be provided by BHEL for cutting.

REMARKS	VAR. NO.	ITEM NO.	DESCRIPTION	DRAWING NO.	MATL. CODE	MATL. SPCN.	UNIT	UNIT WT.	UNIT QTY.	ZONE
ADDITIONAL INFORMATION			PROJECT							
STATUS OF DRAWING			CUSTOMER							
DRN	NAME	DATE	NO. OF VAR.	CONTRACTOR						
CDR				BHARAT HEAVY ELECTRICALS LIMITED BHOPAL						
APPD				SUB-SUPPLIER/VENDOR						
ISSUED BY			UNTOL. DIMS. GR.	ANGLE	SCALE	HEIGHT (KG)	REF. TO ASSY. DRG.		ITEM NO.	NO. OF ITEM
MATERIAL: Aluminium			TITLE		BHEL Sample Drawing		DRAWING NO. I619435977		REV.	
			SHT. No.		NO. OF SHT.					