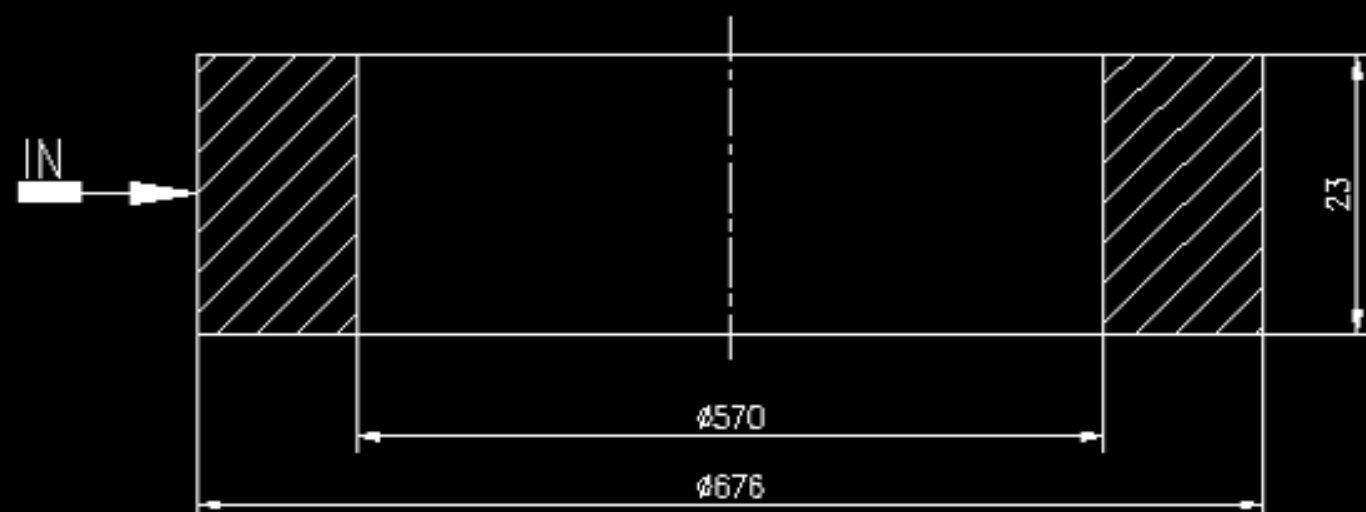


31050109994

DRAWING No.

12.5/
ALL OVER

TECHNICAL REQUIREMENTS: -

1. THE FORGING SHALL BE SUPPLIED EXACTLY IN CONFORMITY WITH SPECIFICATION NO. HW19390.
2. THE FORGING SHALL BE SUPPLIED IN ROUGH MACHINED CONDITION. THE PERMISSIBLE TOLERANCES
(i) ON OUT SIDE DIMENSIONS : +2mm.
(ii) ON INSIDE DIMENSIONS : -2mm.
3. THE SUPPLIER SHALL LOCATE THE POSITION OF TEST SAMPLE ON THE DRG. & GET IT APPROVED FROM BHEL. PART OF THE TEST SAMPLE SHALL BE SUPPLIED TO BHEL ALONG WITH THE FORGING FOR RETESTING, IF ANY. THE TEST SAMPLE SHALL BE DULY MARKED FOR ITS IDENTIFICATION.
4. THE IDENTIFICATION NUMBER SHALL BE STAMPED AT THE PLACE MARKED  IN SURROUNDED WITH PAINT AS PER ST 00004 BY SUPPLIER PLANT.

W95310501240

HW19390

GMS No. / C B O M
01050109500STATUS
OF DRG
U

APPROVED DEPT	NAME	SIGN	DATE
STE	BP GUPTA	-SD-	21.02.86
STT	K.LBAU	-SD-	25.02.86

GRADE OF UNTOL. DIM
M/CG.- AA0230208 m
WELDING-CLASS 'B' OF AA0621104
GAS CUTTING-TABLE 3 OF AA0621101

TYPE OF PRODUCT
OR
NAME OF CUSTOMER/PROJECT

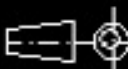
STEAM TURBINE



BHARAT HEAVY ELECTRICALS LTD.
RANIPUR, HARDWAR

	NAME	SIGN	DATE	NO. OF VAR
DRN	P.C.KHARE	-SD-	28.01.86	
CHD	V.B.ARORA	-SD-	03.02.86	
APPD	A.K.MITHAL	-SD-	03.02.86	73 74

REV	DATE	ALTERED CHECKED	REV	DATE	ALTERED CHECKED	REV	DATE	ALTERED RAJPAL -ad- CHECKED JPM -SD-
						01	22.01.87	

DEPT	MTE	SCALE	WEIGHT (KG)	REF. TO ASSY. DRG.	ITEM No.	NO. OF ITEMS
CODE 4300		NTS	19.00	01050109500		75 77

TITLE :
FORGING FOR U- RING
(ROUGH MACHINED)

CARD CODE	DRAWING NO.	22 23 24
7	31050109994	

SHEET No.	No. OF SHEETS
1	1

SIZE A3