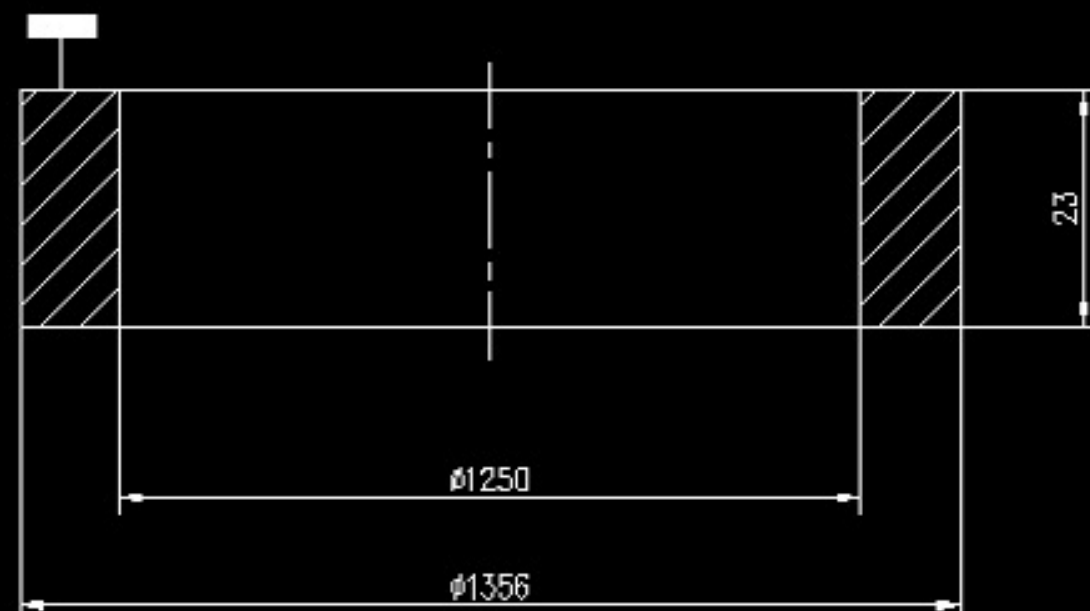


3-10501-09993
DRAWING NO.12.5
ALL OVER

TECHNICAL REQUIREMENTS: -

1. THE FORGING SHALL BE SUPPLIED EXACTLY IN CONFORMITY WITH SPECIFICATION NO. HW19390.
2. TOLERANCES ON OUT SIDE DIMENSIONS +2mm.
IN SIDE DIMENSIONS -2mm.
3. THE SUPPLIER SHALL LOCATE POSITION OF TEST SAMPLE & GET IT APPROVED FROM BHEL. PART OF TEST SAMPLE SHALL BE SENT TO BHEL. THE TEST SAMPLE SHALL BE DULY MARKED FOR ITS IDENTIFICATION.
4. IDENTIFICATION MARKING SHALL BE DONE AT PLACE MARKED ■ AS PER ST00004 BY SUPPLIER PLANT & SURROUNDED WITH PAINT.

PRIMILINARY

			FORGING FOR U-RING (R/M)		3-10501-09993		W95310501231			39	00	
VAR. 00	REMARKS	ITEM No.	DESCRIPTION				HW19390					
58	64 65	75	25 27	29	58	69	60	77	29	31	34	45
									VAR	MATERIAL SPECN	54	55

CARD TYPE-3 28

CARD TYPE -1

CARD TYPE-2

-GMS No. / C B O M
01050109500STATUS
OF DRG
U

TYPE OF PRODUCT

OR

NAME OF CUSTOMER/PROJECT

STEAM TURBINE

GRADE OF UNTOL. DIM

M/CG.- AA0230208 m

WELDING-CLASS 'B' OF AA0621104

GAS CUTTING-TABLE 3 OF AA0621101

AGREED DEPT

NAME

SIGN

DATE

STE

B.S.GUPTA

-SD-

21.02.86

STT

K.L.BAU

-SD-

26.02.86

BHARAT HEAVY ELECTRICALS LTD.
RANIPUR, HARDWAR

DRN	NAME	SIGN	DATE	NO. OF VAR
	P.C.KHARE	-SD-	28.01.86	
CHD	V.B.ARORA	-SD-	03.02.86	
APPD	V.B.ARORA	-SD-	03.02.86	73 74

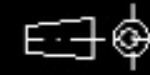
REV	DATE	ALTERED
		CHECKED

REV	DATE	ALTERED
		CHECKED

REV	DATE	ALTERED RAJ.PAL -sd-
01	17.01.08	CHECKED JPM -sd-

DEPT MTE

CODE 4300



SCALE

NTS

WEIGHT (KG)

39.00

REF. TO ASSY. DRG.

0-10501-09500

ITEM No.

75 77

TITLE :

FORGING FOR U-RING

(ROUGH MACHINED)

CARD CODE

DRAWING NO.

3-10501-09993

SHEET No.

1

No. OF SHEETS 1

SIZE A3