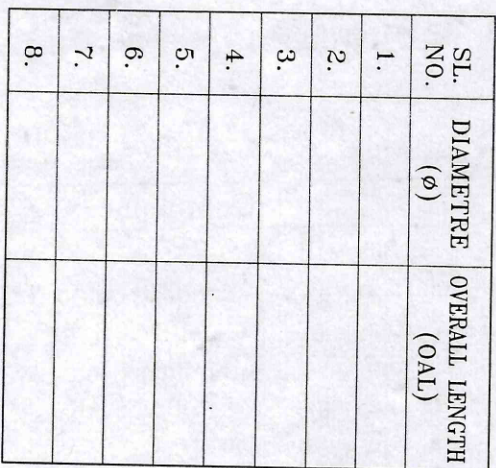




SL. NO.	DIAMETRE (ϕ)	OVERALL LENGTH (OAL)
1.		
2.		
3.		
4.		
5.		
6.		
7.		
8.		

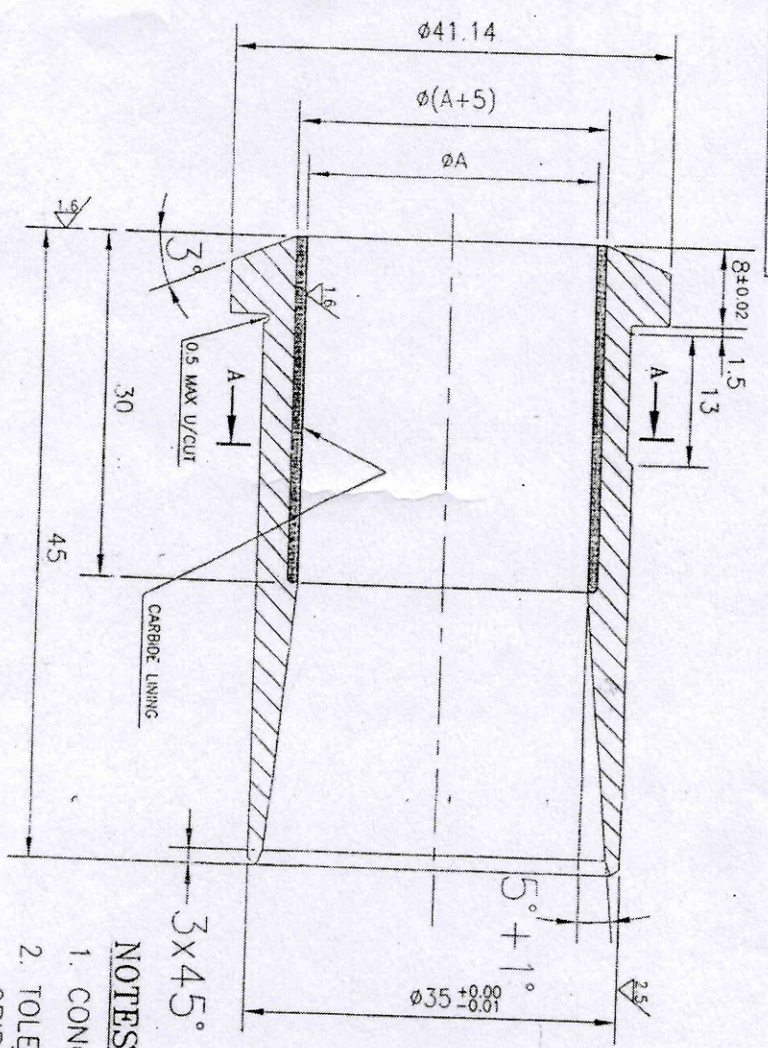
[illegible]

Ms & Ryan
12/02/2020 (821192021) A3 SIZE

FIRST ANGLE PROJECTION

2491/WTS/B NO. DRG.

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3x45°

NOTES:

1. CONCENTRICITY OF 35ϕ & ϕA TO BE 0.005 MM
 2. TOLERANCE ON ALL DIMENSION ± 0.05 EXCEPT ON GRIDDING DIMENSION
 3. MAT. TOOL STEEL HARDENED & TEMPEKD
- MATERIAL - EN24 HRC 40-45

S. NO.	$\phi A^{+0.01}$	S. NO.	$\phi A^{+0.01}$
1	16.20	4	
2	17.30	5	
3	18.58	6	
4	16.18		

REV.	DATE	ALTERED	APPROVED
OC - 1			
HCM - 4			

STATUS OF DRAWING	DISTRIBUTION OF PRINTS
OC - 1	FBM - 4
HCM - 4	

REV.	DATE	ALTERED	APPROVED
OC - 1			
HCM - 4			

DRILL BUSH

B/STM/1542

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12/02/2020 (821192021)

A3 SIZE