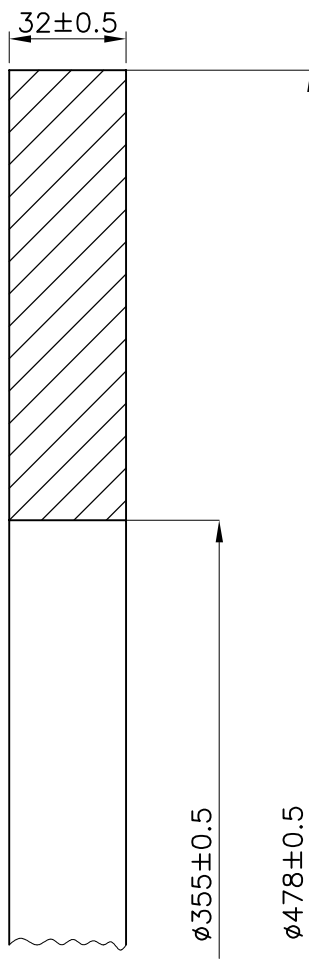


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FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm)

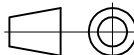
REV.	DATE	ALTERED	REV.	DATE	ALTERED	ADDITIONAL INFORMATION
02	03.06.14	CHECKED APPROVED	01	14.01.11	CHECKED APPROVED	
ZONE	NOTE-5 WAS NOT ON.		ZONE	DRG. UPDATED & DIGITIZED		STATUS OF DRAWING
						DISTRIBUTION OF PRINTS
						TME-1, TXM-3 TNX-1



NOTE:-

1. MACHINE ALL OVER TO FINISH $\nabla^{12.5}$
2. ALLOWANCES ON FORGING TO BE ADDED AS REQUIRED.
3. MATERIAL SHOULD BE AS PER RDSO SPEC. NO. RDSO/2008/EL/SPEC/0064.
4. LATEST VERSION (AS ON DATE OF TENDERING) OF ABOVE RDSO SPEC. TO BE FOLLOWED.
5. RESISTANCE RING TO BE TESTED ULTRASONICALLY.

	SEE NOTE		001	RES. RING CU FORGING 478 O/DX355 I/DX32						KG	23.3						
59	64	65	75	25	27	29	58	59	34	45	55	56	58	65			
VAR00		REMARKS		ITEM NO.		DESCRIPTION		STD		MATL. CODE		UNIT WT.					
								46		MATL. SPCN.		QTY.					
28 → CARD TYPE-3						28 → CARD TYPE-1						28 → CARD TYPE-2					

बीएचईएल  BHARAT HEAVY ELECTRICALS LTD. BHOPAL											NAME	SIGN	DATE	NO. OF VAR.
	DRN.	SANTOSH	–sd–	10.09.10										
	CHD.	D.K.	–sd–	10.09.10										
	APPD.	V.R.	–sd–	10.09.10										
DEPT.	TME	UNTOL. DIMS. GR.		SCALE	WEIGHT (K.G.)	REF. TO ASSY. DRG.	ITEM NO.	NO. OF ITEM						
CODE	405			NTS	23.3KG	34454564052	001		01					
TITLE ZIRCONIUM COPPER RESISTANCE RING ROUGH FINISHED (SLOTTED DESIGN) 6FRA 6068						DRAWING NO. 4 445 45 64 055		REV. 02						
						SHT. NO.	01	NO. OF SHT.	01					

SIZE A4