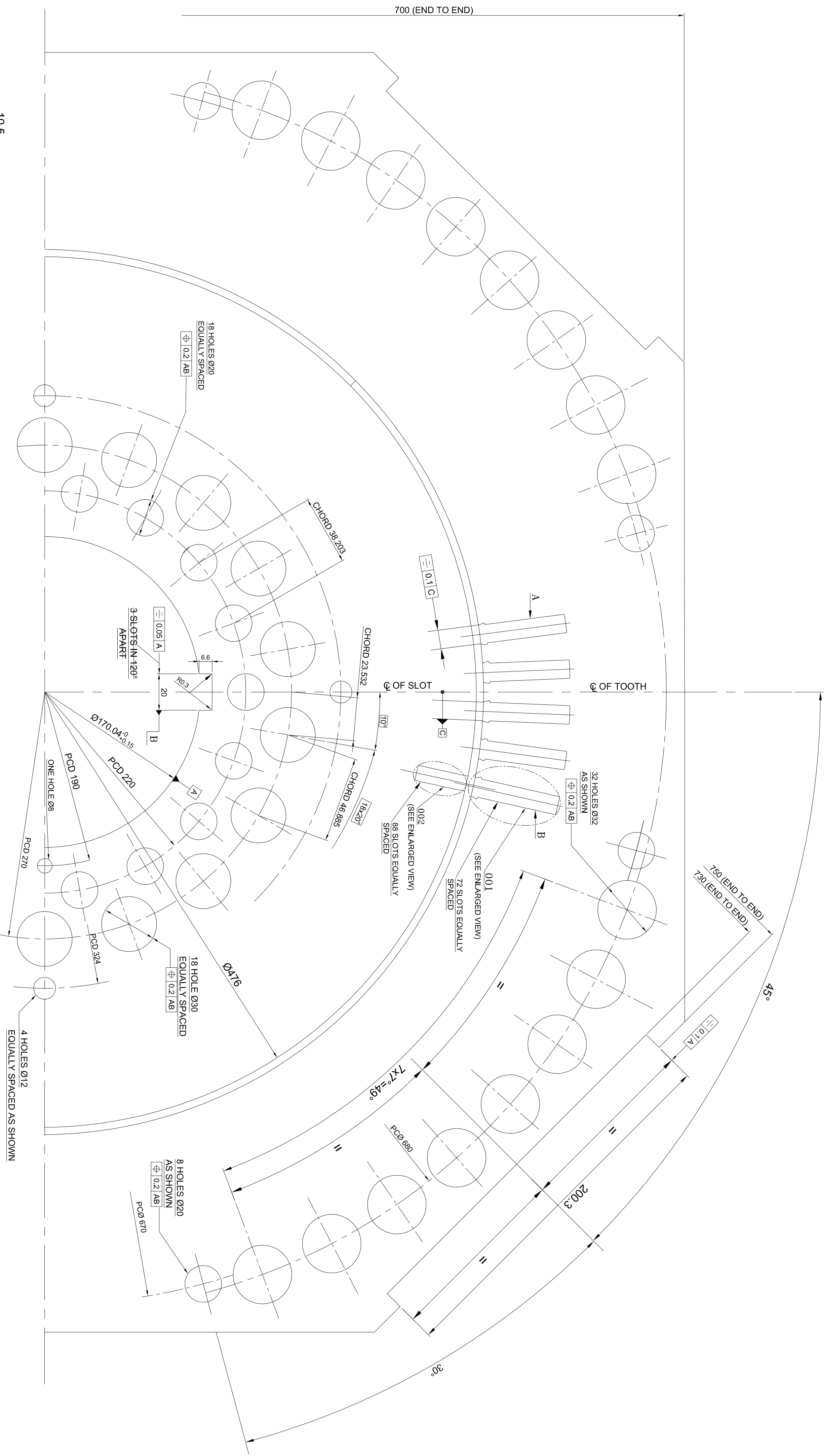




- NOTES:-
1. DIMENSIONS OF UNTOLERATED DIMENSIONS TO BE ^{+0.3}_{-0.0}.
 2. ITEM 002 TO BE MADE FROM INOUTS OF ITEM 001.
 3. THE CHAMFERING SHALL BE PROVIDED ON ROTOR END PLATE IN OPPOSITE DIRECTION FOR UPPER & LOWER END PLATE FOR EACH MC SET. UPPER PLATE SHALL BE MARKED AS 'X' & LOWER PLATE SHALL BE MARKED AS 'Y' IN REF. TO HOLE 012.
 4. THE ROTOR END PLATE TO BE PACKED ALONG WITH ROTOR MAIN & MID STAMPINGS TO AVOID MISMATCH.
 5. THE STATOR END PLATE TO BE PACKED ALONG WITH STATOR MAIN STAMPINGS - TO AVOID MISMATCH.
 6. NO OF SLOTS IN STATOR - 72.
 7. 4 HOLES Ø12 ON PCD 324 AND HOLE Ø8 ON PCD 190 ARE FOR TOOLING PURPOSE ONLY
 8. BURR LEVEL SHOULD NOT BE MORE THAN 50 MICRON.
 9. ENSURE FLATNESS OF THE PLATE BEFORE MACHINING.
- PAINIT BOTH SIDE WITH ANTI-CORROSIVE PRIMING PAINT AS PER MATL. SPEC. AA56101.

[illegible]

ADDITIONAL INFORMATION SIM. DRG. SKEL-4889. SKEL 4890	TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT		INDUCTION MOTOR 6FRA 6068	
STATUS OF DRAWING				
DISTRIBUTION OF PRINTS TIME-1, TMM-3, PPM-1, TYPED 4				
				
		NAME	SIGN	DATE
		DRN. VJAY	<i>VJAY</i>	23.11.13
		CHK. K.P.	<i>K.P.</i>	23.11.13
				NO. OF VAR.

[illegible][illegible]

THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LIMITED.
IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY.

SIZE A1