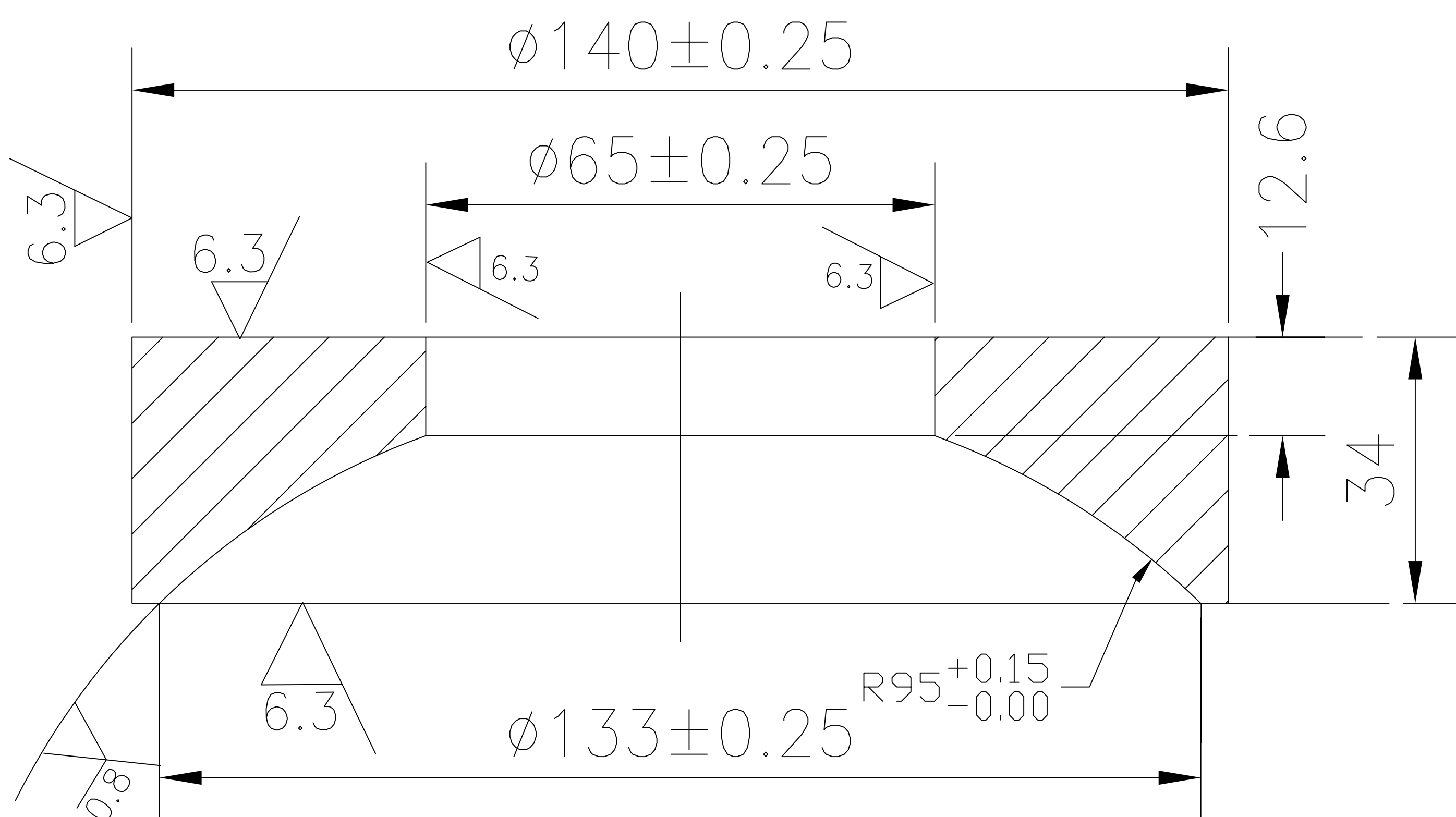
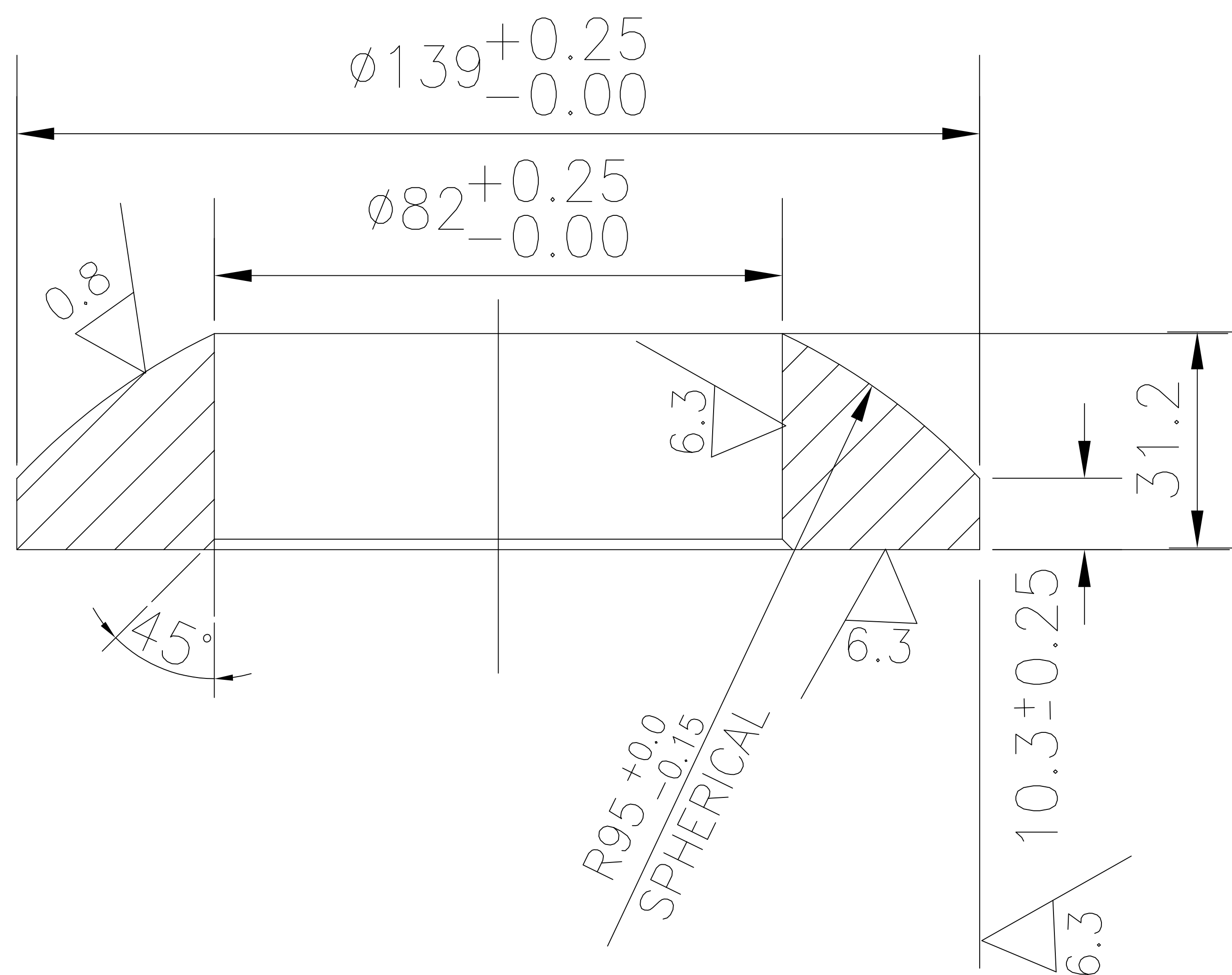


THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LIMITEDD
IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN THE WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY.

REV.	DATE	ALTERED	REV.	DATE	ALTERED राधाकान्त मेहेर राधाकान्त मेहेर	ADDITIONAL INFORMATION
		CHECKED			CHECKED दीपक मोंदेकर दीपक मोंदेकर	
		APPROVED			APPROVED ए.के.माहौर ए.के.माहौर	
				T.R.—1	MODIFIED.	STATUS OF DRAWING
						DISTRIBUTION OF PRINTS OC—1, STM—3, FBM—4, STM(TCX)—1



DETAIL OF ITEM 01

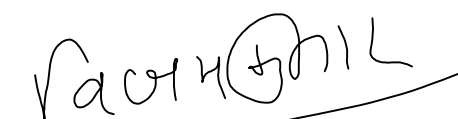
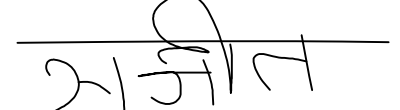
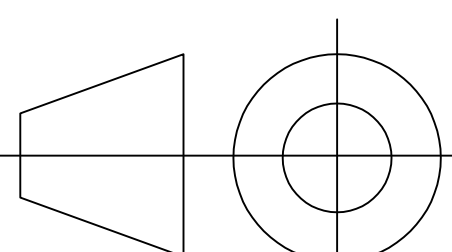


DETAIL OF ITEM 02

TECHNICAL REQUIREMENTS(TR):-

1. ENTIRE SPHERICAL WASHER TO BE GAS NITRIDED TO HAVE A SURFACE HARDNESS OF 550 TO 800 HV10.
2. TEST SAMPLES 25mm DIA X 25mm HEIGHT SHOULD BE MADE FROM SAME STEEL GRADE AS THE PARTS AND MUST BE SUBJECTED TO SIMILAR HEAT TREATMENT. AS THAT OF PARTS MINIMUM TWO SAMPLES PER CHARGE ARE TO BE NITRIDED AND TO BE SUPPLIED ALONG WITH CONSIGNMENT, DULY MARKING THE CHARGE NUMBER.
3. SURFACE HARDNESS SHALL BE CHECKED ON TEST SAMPLES ALSO.
4. CASE DEPTH REQUIRED=0.2 mm(MIN.)
5. SPHERICAL RADII ARE TO BE POLISHED AFTER NITRIDING.

	35	02	SPHERICAL WASHER BAR Ø150	1	AA10502-H & T			1.9
	32	01	SPHERICAL WASHER BAR Ø150	1	AA10502-H & T			2.0
QTY	REMARKS	ITEM NO.	DESCRIPTION	STD	MATL. CODE	A		UNIT WT
					MATL SPECN.	C		QTY.

SIGN. & DATE	बीएचईएल BHEL भारत हेवी इलेक्ट्रिकल्स लिमिटेड भोपाल BHARAT HEAVY ELECTRICALS LTD. BHOPAL				नाम / NAME	हस्ता / SIGN.	दि./ DATE	वेरि की संख्या NO. OF VAR.
			बनाया DRN.	विजय कुमार कुशवाहा		07.09.19		
			जाँचा CKD.	दीपक मौंदेकर		07.09.19		
			स्वीकृत ² APPD.	सुजीत के बिश्वास		07.09.19		
INVENTORY NO.	विभाग DEPT.CDE	अन.टोल. नाप की त्रेणी UNTOL. DIMS. GR.		अनुपात SCALE	भार कि.ग्रा. WEIGHT(K.G.)	असे. ड्राईंग का संदर्भ REF. TO ASSY. DRG.	मद क. ITEM NO.	मद संख्या NO. OF ITEM
	कोड CODE 411			1:2				
	शीर्षक / TITLE			ड्राईंग नं. / DRAWING NO.				
	SPHERICAL WASHER					4-17053-41064	01	
						पृष्ठ नं. / SHT. NO. 1	पृष्ठों की सं. / NO. OF SHT. 1	