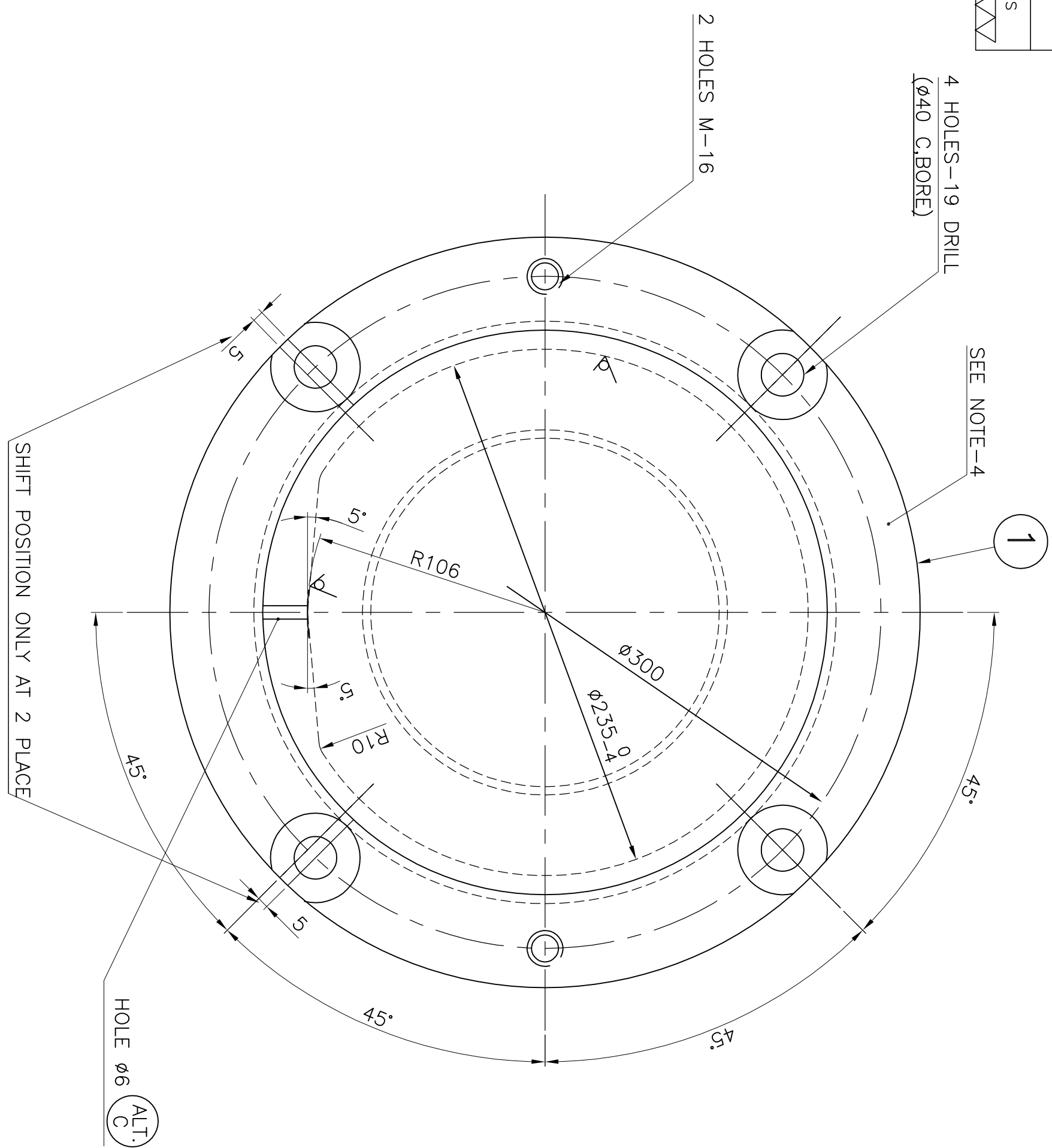
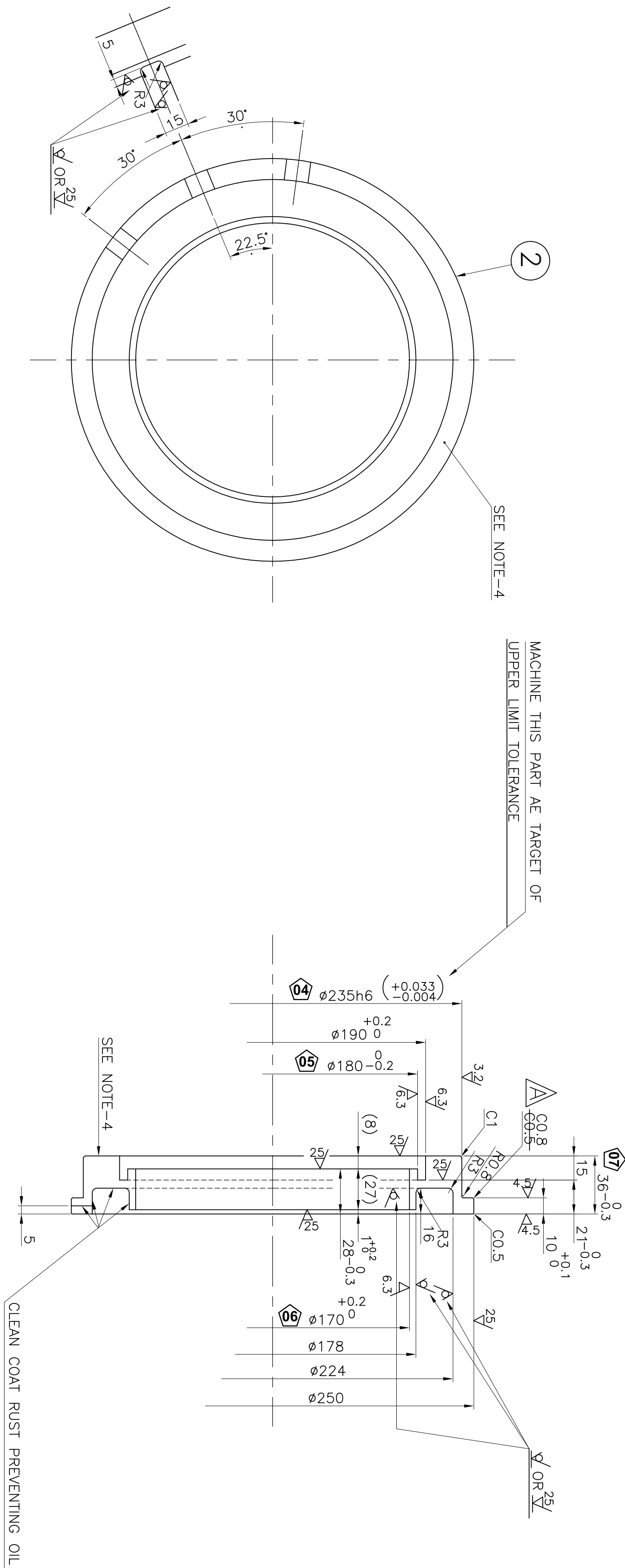
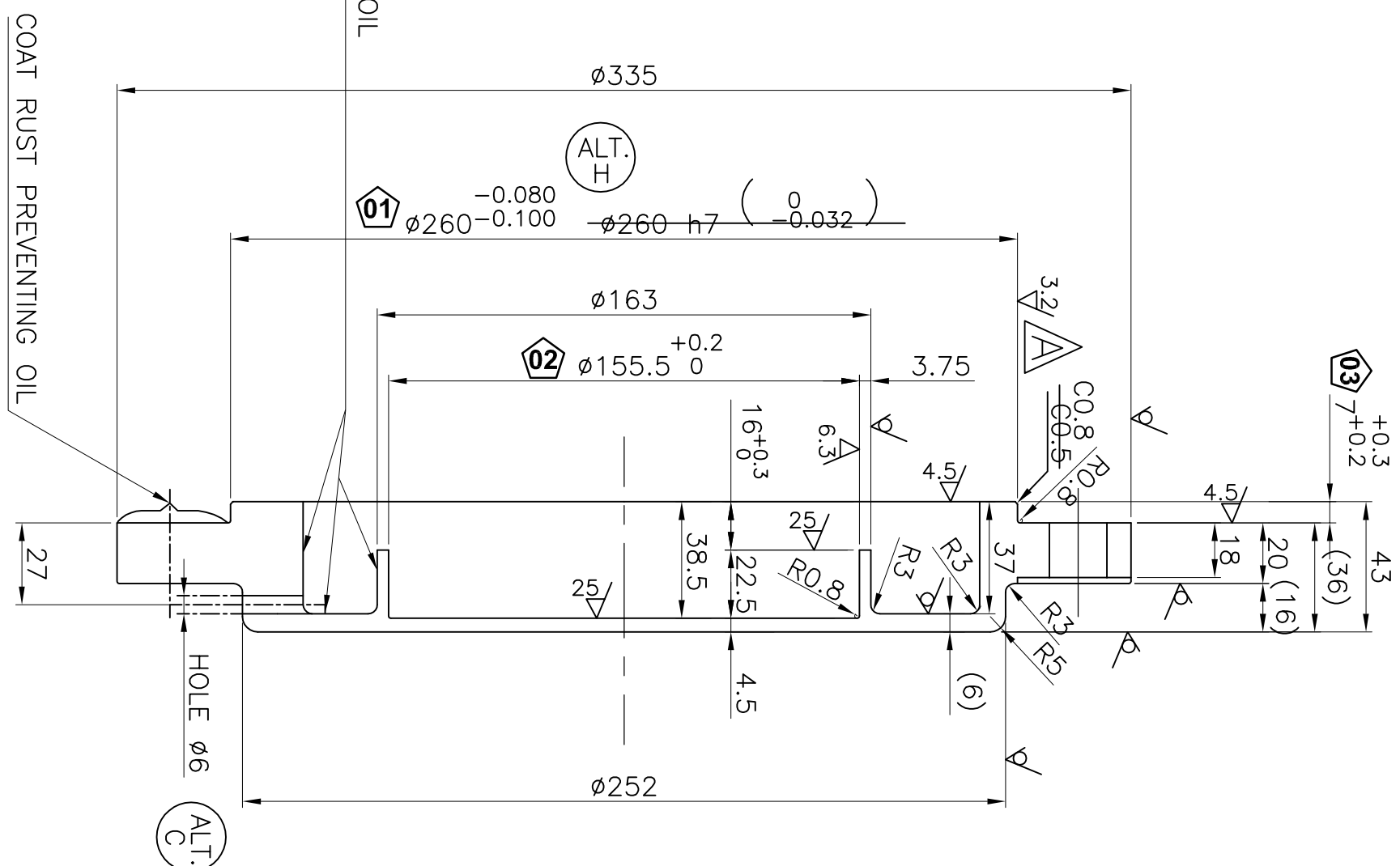


MACHINING: TOLERANCE		(ISO, μ S)			
DIMENSION	TOLERANCE	A	R _a	B	R _{max}
$L \leq 20$	$\pm 0,3$				
$20 < L \leq 100$	$\pm 0,5$				
$100 < L \leq 500$	± 1				
$500 < L \leq 1000$	$\pm 1,5$				
$1000 < L$	± 2				

SURFACE ROUGHNESS			
FIELD OR ROUGH GROUND		25	
ROUGH		6.3	
FINISHED		2.6	



TOOL LIST		
IT NO.	TOOL NO.	DESCRIPTION
1414928		DEPTH GAUGE 280 ^{+0.0} / _{-0.0}
1414930		DEPTH GAUGE 38.5
1414931		DEPTH GAUGE 16 ^{+0.0} / _{-0.0}
1414932		DRILL JIG FOR ALL HOLES
1571196		SNAP GAUGE 36 ^{+0.3} / _{-0.3}
1571459		EXTENSION BAR FOR 1/4"
1593771		BSP 1/2"X10
1593772		CAL. GAUGE 200 ^{+0.00} / _{-0.00}
1593774		PIN GAUGE 155.5 ^{+0.0} / _{-0.0}
1593783		SNAP GAUGE 2586 ^{+0.003} / _{-0.003}
1593784		PIN GAUGE 190 ^{+0.2} / _{-0.2}
1593735		GROOVE GAUGE 190 ^{+0.2} / _{-0.2}

[illegible]

ADDITIONAL INFORMATION 10q750-259 (ALT-H)	TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT	TRACTION MOTOR TYPE:HS15250A
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NO. OF VARS.	DATE	SIGN	NAME	
16.09.10	—SD—	S.D.BHAGAT	DESN	
16.09.10	—SD—	D.K.	CND	
16.09.10	—SD—		APPD	S.ANAND

DEF. TIME	UNIT. DIMS. OR	SCALE	WEIGHT (KGS.)	REF. TO ASST. DRG.	ITEM NO.	NO. OF
CODE		NTS			ITEM	ITEM
405				1 439 43 60 052	028	03
DRAWING NO.						
1 439 44 60 052						
REV.						
07						
TITLE						
BEARING COVER (COMPUTATOR SIDE)						
SHT. NO. 01 NO. OF SHT. 03						

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