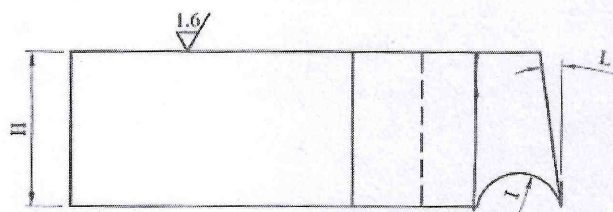
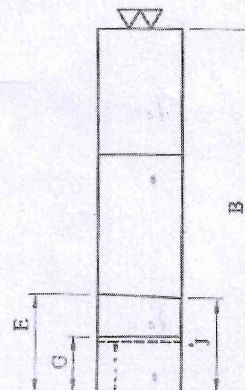
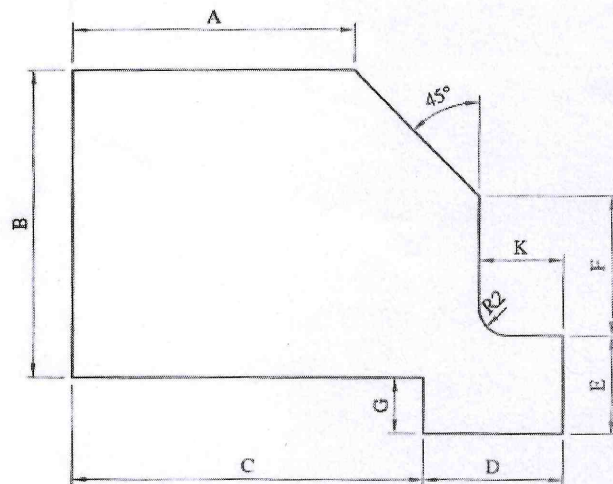


# FIRST ANGLE PROJECTION

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| REV. | DATE | ALTERED  | REV. | DATE | ALTERED  | ADDITIONL INFORMATION                        |
|------|------|----------|------|------|----------|----------------------------------------------|
|      |      | CHECKED  |      |      | CHECKED  |                                              |
|      |      | APPROVED |      |      | APPROVED |                                              |
| ZONE |      |          | ZONE |      |          | STATUS OF DRAWING                            |
|      |      |          |      |      |          | DISTRIBUTION OF PRINTS<br>OC-1 HCM-4 FBM - 4 |



| SL. NO. | A     | B     | C     | D     | E    | F    | G    | H    | I  | J    | K    | L  | TOOL NO.         | REMARKS |
|---------|-------|-------|-------|-------|------|------|------|------|----|------|------|----|------------------|---------|
| 1       | 18.50 | 22.10 | 25.00 | 10.00 | 7.00 | 9.00 | 3.50 | 5.80 | 6° | 6.00 | 6.30 | 8° | Tool No 22101007 |         |
| 2       | 18.3  | 19.10 | 24.80 | 10.00 | 7.20 | 9.00 | 7.00 | 5.90 | 6° | 7.00 | 6.20 | 8° | Tool No 19101072 |         |
| 3       | 13.00 | 19.2  | 20.00 | 10.00 | 7.20 | 9.00 | 6.6  | 5.90 | 6° | 6.00 | 6.20 | 8° | Tool No 19201072 |         |
| 4       | 8.30  | 18.6  | 20.00 | 10.00 | 7.00 | 9.00 | 7.50 | 5.80 | 6° | 6.00 | 6.20 | 8° | Tool No 18601070 |         |

MATERIAL :- 1. HSS OF M42 GRADE (SUPER COBALT)  
2. MICRO GRAIN CARBIDE.  
3. SURFACE FINISH 1.6 (Ra)Min.

## NOTE:-

- ALL DIMENSIONS ARE IN MM.
- TOLERANCE ARE  $\pm 50$  MICRON(MAX.) OTHER THAN SPECIFIED.
- TOLERANCE IN DEGREE MAX  $\pm 5\%$ .

REF. DRG. NO.

SIGN. & DATE

INVENTORY NO.



भारत हेवी इलेक्ट्रिकल्स लिमिटेड  
भोपाल  
BHARAT HEAVY ELECTRICALS LTD.  
BHOPAL

DEPT.CDE  
कोड  
CODE 411

उत्प. टोल. नाप की श्रेणी  
UNTOL. DIMS. GR.  
M  
AA0230208



उत्पाद  
SCALE

आर वि. ग.  
WEIGHT(K.G.)

| नाम / NAME | हस्ता / SIGN. | दि. / DATE | शे. की संख्या<br>NO. OF VAR. |
|------------|---------------|------------|------------------------------|
| K.RAMARAO  |               | 12.3.15    |                              |
| S.K.KALA   |               | 12.3.15    |                              |
| S.S.MADAVI |               | 12.3.15    |                              |

उत्प. ड्राइंग का संदर्भ  
REF. TO ASSY. DRG.

गट का  
ITEM NO.

गट संख्या  
NO. OF ITEM

शीट/ TITLE

TUBE CUTTING INSERT/BLADE

ड्राइंग नं. / DRAWING NO.

HCM/TCI/211-43-02 00

पृष्ठ नं. / SHT. NO. 1 पृष्ठों की संख्या / NO. OF SHT. 4

A4 SIZE