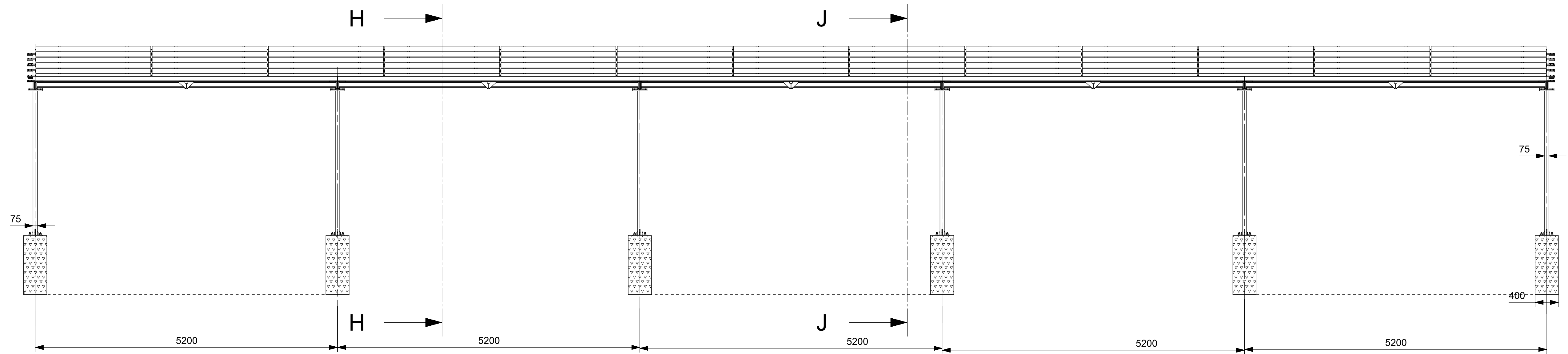
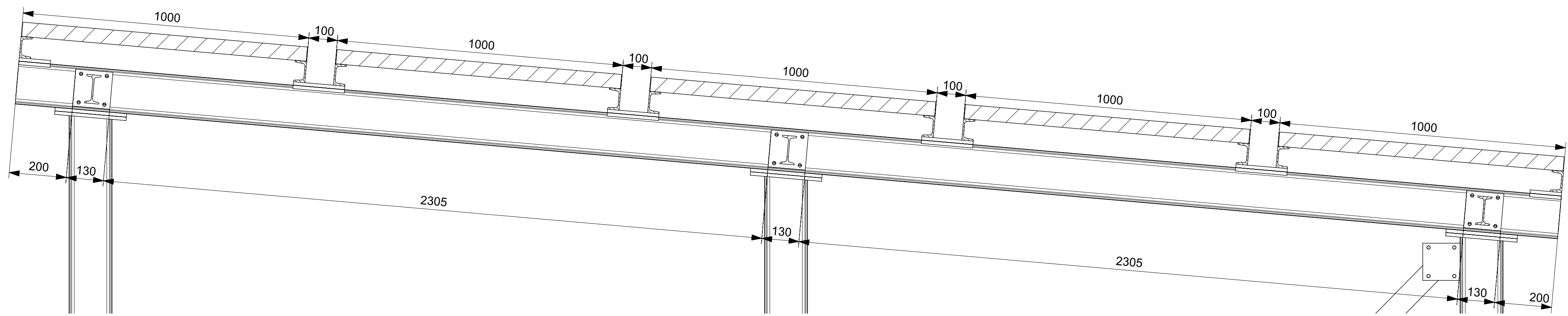
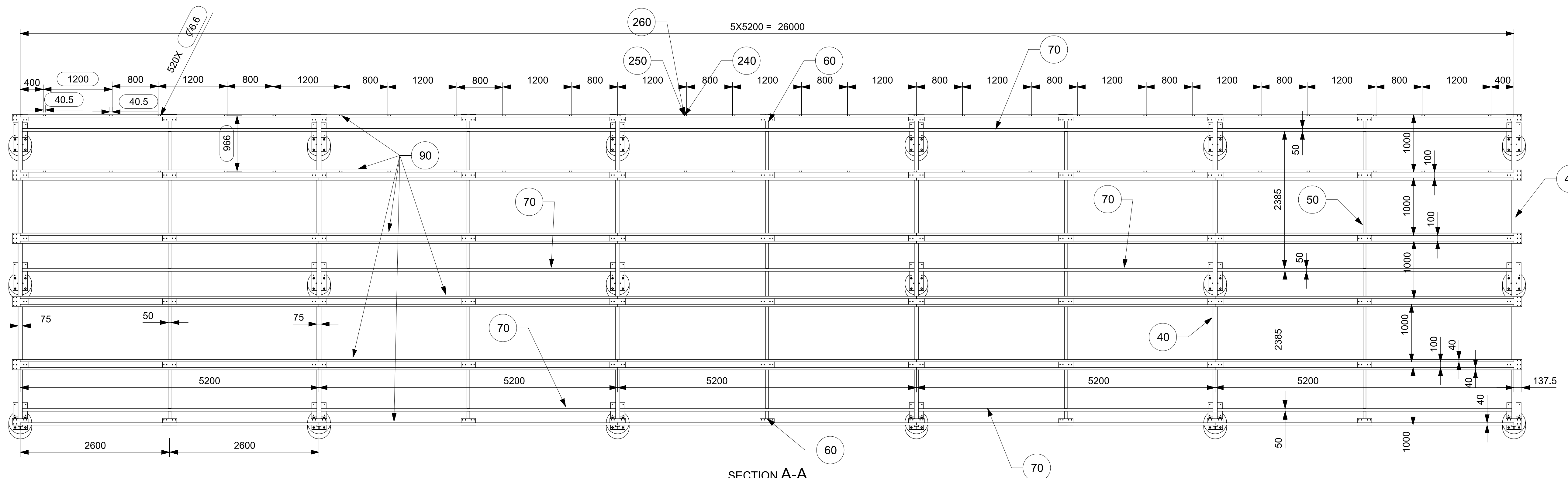




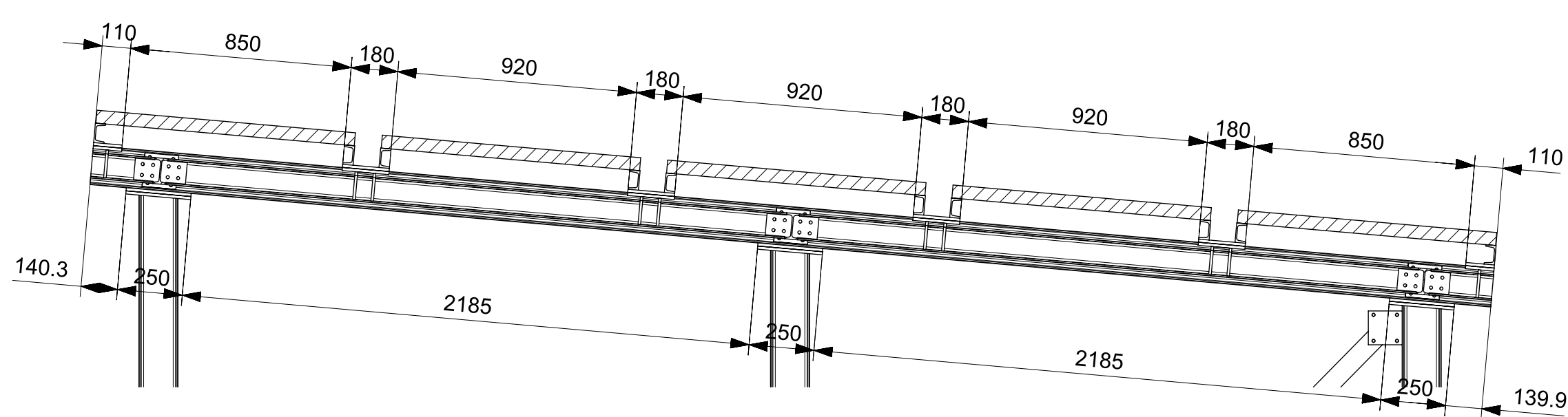
VIEW G
SCALE 5:200



SECTION J-J
SCALE 1:10

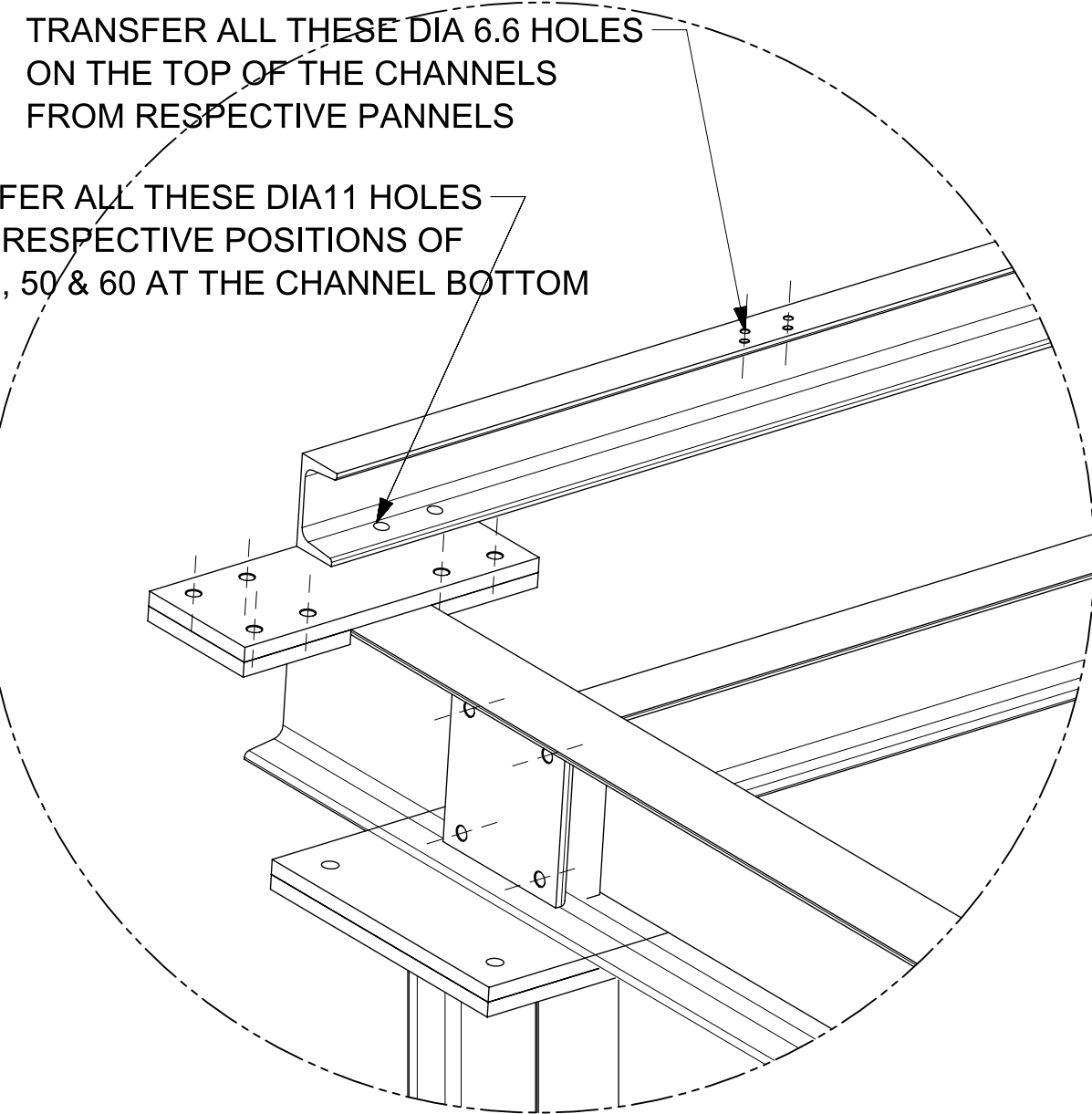


SECTION A-A
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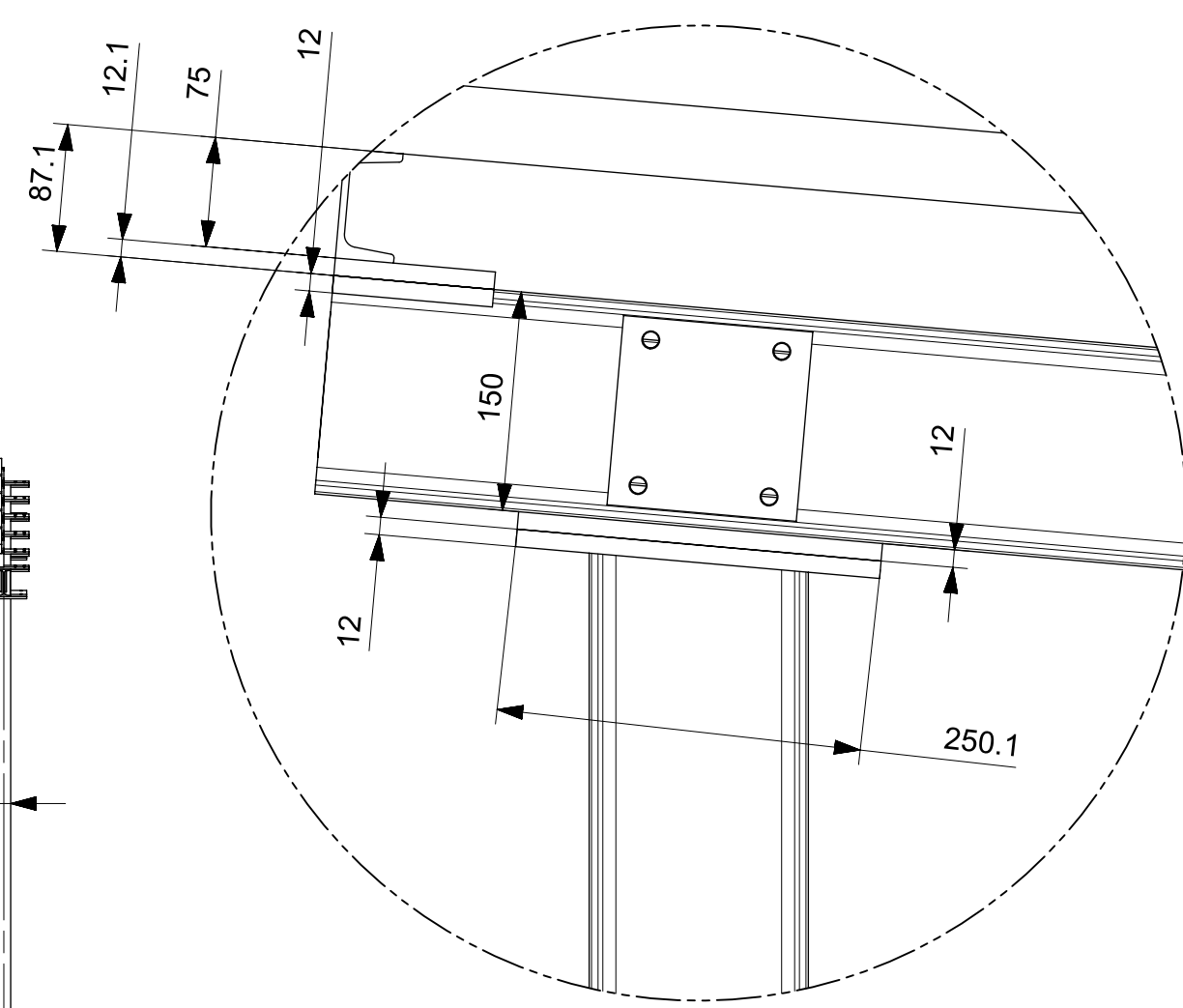


SECTION H-H
SCALE 1:20

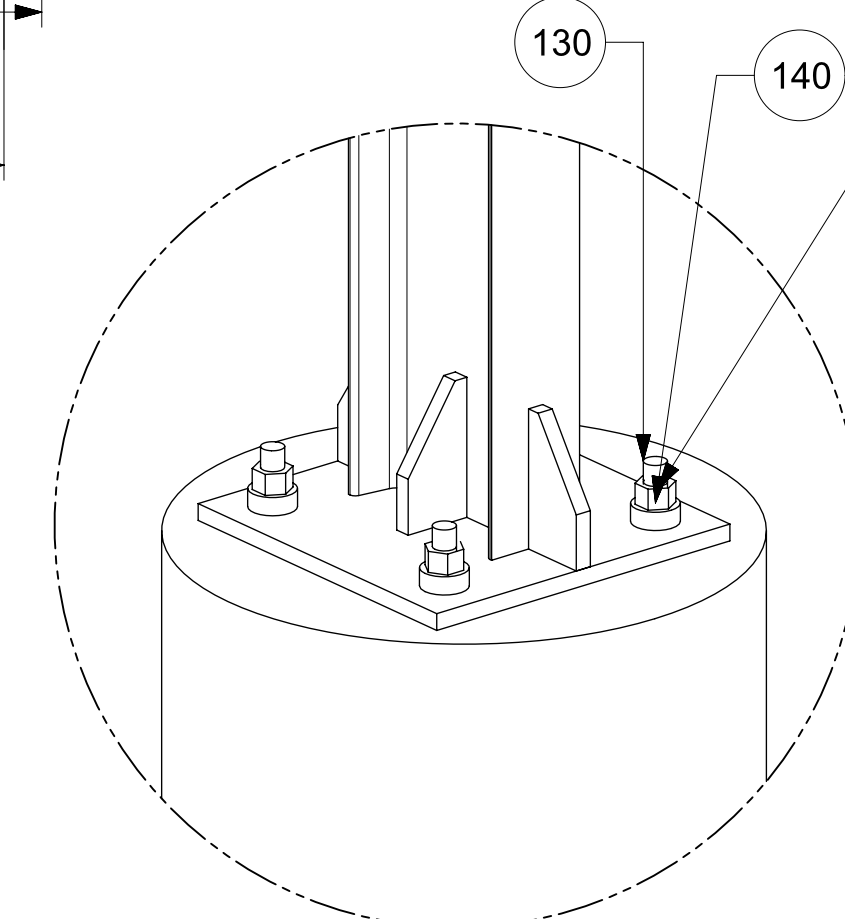
POS NO	DESC	DRG NO	QTY
260	TAPER MC WASHER PLATED DIA 7	---	520
250	HEX NUT M6 SS	---	520
240	HEX BOLT M6X25 SS	---	520
230	MC WASHER PLATED DIA 11	---	704
220	HEX NUT M10 SS	---	704
210	HEX BOLT M10X50 SS	---	704
200	MC WASHR DIA 9 PLATED	---	48
190	HEX NUT M8 SS	---	48
180	HEX BOLT M8X40 SS	---	48
170	MC WASHR DIA 13 PLATED	---	264
160	HEX NUT M12 SS	---	264
150	HEX BOLT M12X50 SS	---	264
140	HEX NUT M16 SS	---	72
130	SPRING WASHER DIA 17	---	72
120	PLATE WASHER ID=17; OD=40; THK=12	PL:12	72
110	PANELS	---	65
100	FOUNDATION ASSY	D-G-18-15-719-RD-33-23	18
90	PANEL FXCING CHANNEL ASSY	ISMC 75X40...5200	50
80	AXIAL SUPPORT ASSY	D-G-18-15-719-RD-33-32	6
70	TRANVERSE BEAM ASSY	D-G-18-15-719-RD-33-14	15
60	LONGITUDINAL MIDDLE END BEAM ASSY	D-G-18-15-719-RD-33-17	10
50	LONGITUDINAL MID BEAM ASSY	D-G-18-15-719-RD-33-20	10
40	INCLINED BEAM ASSY	D-G-18-15-719-RD-33-10	6
30	BACK COLUMN ASSY	D-G-18-15-719-RD-33-9	6
20	MIDDLE COLUMN ASSY	D-G-18-15-719-RD-33-8	6
10	FRONT COLUMN ASSY	D-G-18-15-719-RD-33-3	6



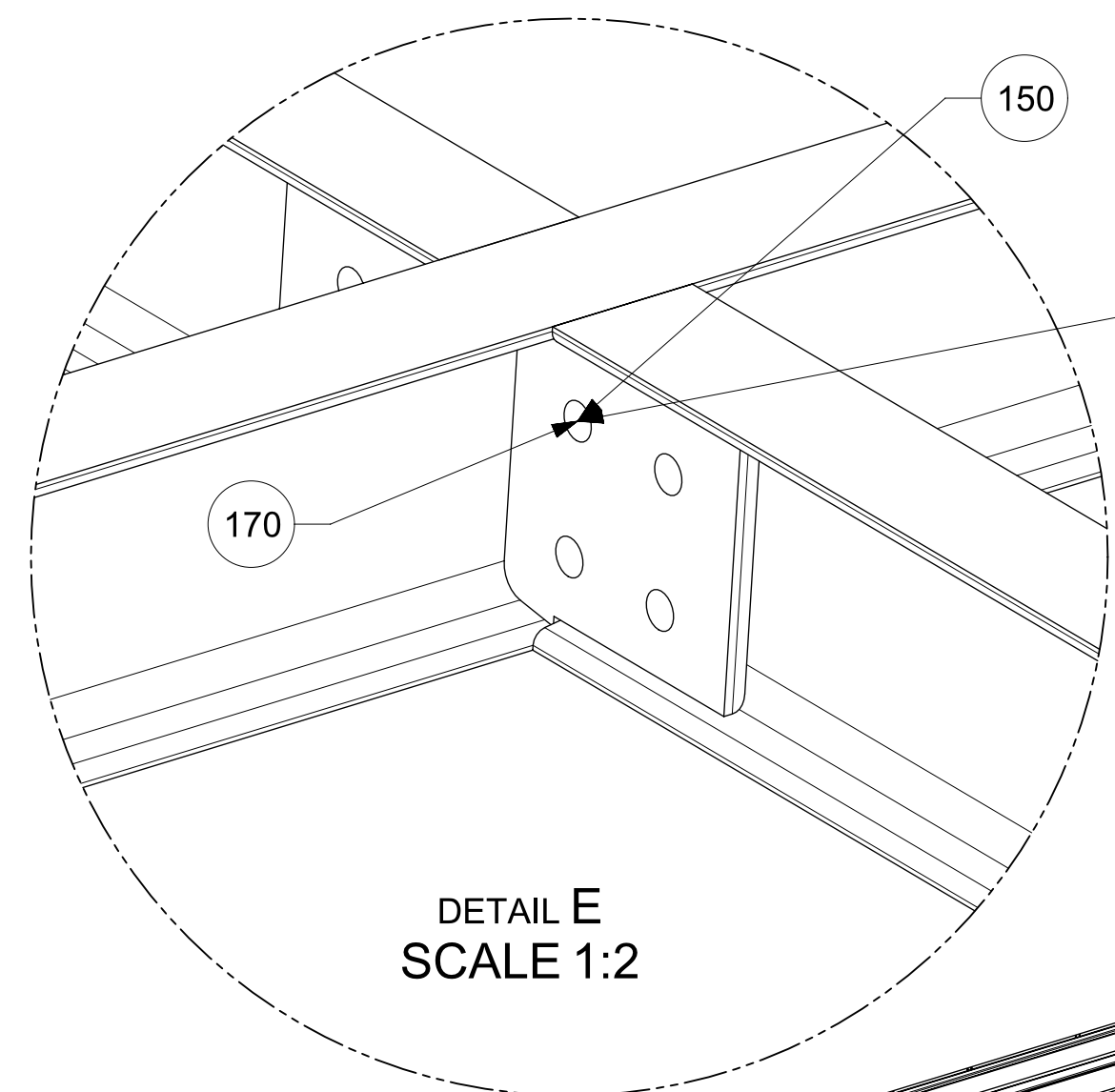
DETAIL K
SCALE 1:5



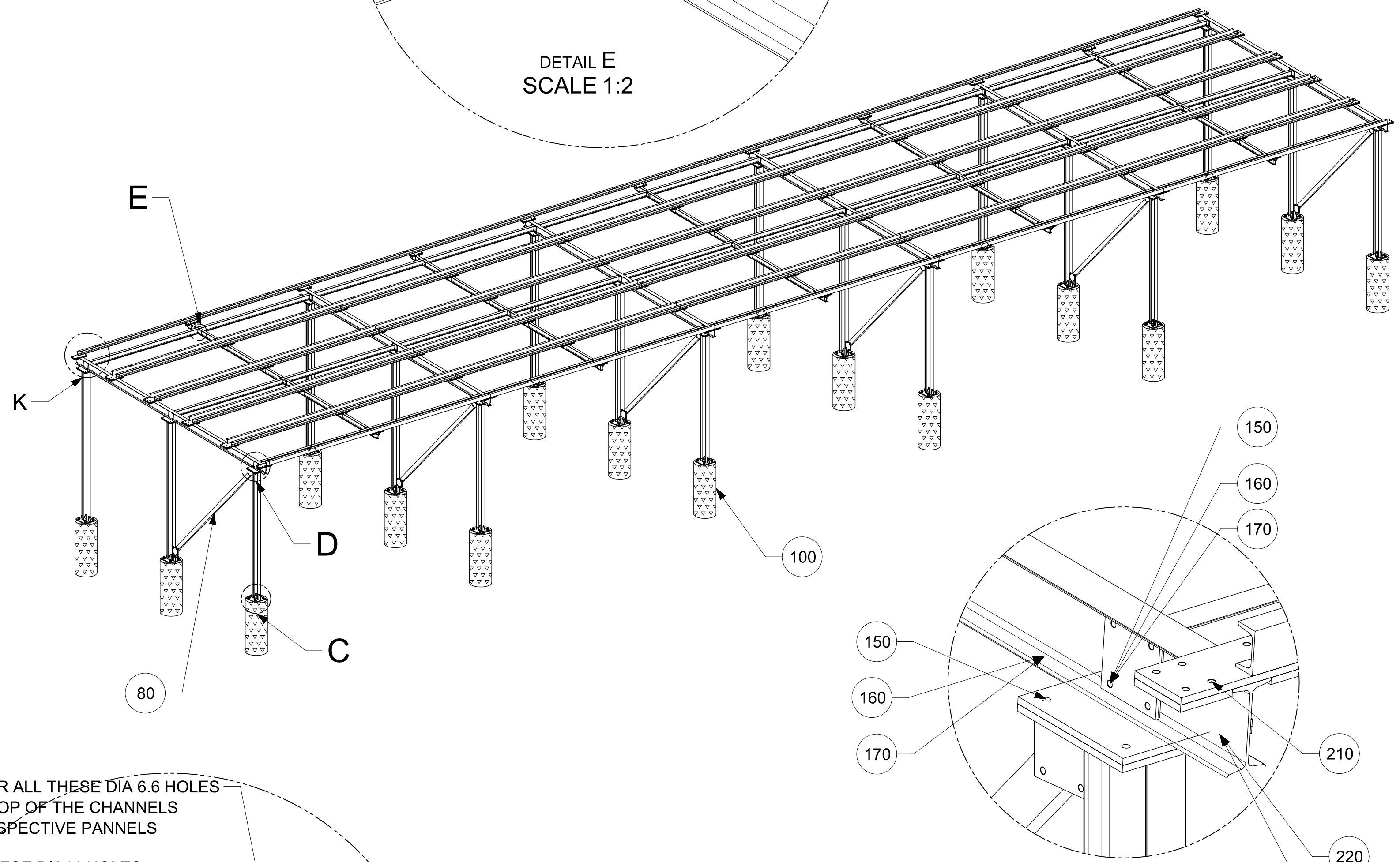
DETAIL B
SCALE 1:5



DETAIL C
SCALE 1:5



DETAIL E
SCALE 1:2



DETAIL D
SCALE 1:5

- NOTES:
1. ALL FASTENERS ARE TO BE S.S
 2. UNSPECIFIED WELD SIZE 5
 3. ALL PANEL SUPPORT CHANNELS ARE TO BE GALVENISED
 4. SURFACE MARKED WITH "A" IS REFERENCE PLANE ABOVE GROUND
 5. CIRCLED DIMS ARE IMP AND NEED INSPECTION
 6. BRACKETED DIM ARE FOR REFERENCE
 7. SOLAR PANELS ARE NOT IN VENDOR SCOPE

XXXXXX		ASSEMBLY		ASSEMBLY		5375	
				ASSEMBLY		1	
ITEM NO.	DESCRIPTION	DRAWING NO.	VAR. NO.	RAW MATERIAL SIZE OR CASTING DRG. NO. OR FORGING DRG. NO.	MATERIAL CODE	NET WT.	GROSS WT.
					MATERIAL SPECN.	QUANTITY	
THE FOLLOWING CONDITIONS APPLY EXCEPT OTHERWISE STATED....				SOLAR BASED EV CHARGING STATION			
1. REF. TO HYD2008 FOR UNSPECIFIED TOLERANCES.				NAME OF PRODUCT			
2. CHAMFER M/C/D, SHARP EDGES 1:2 TO 1:0 AT 60°.				NAME OF CUSTOMER/PROJECT			
3. INTERNAL M/C/D, CORNER RADI 1:1 TO 0.7				భారత్ హిందీ भारत हिंदी భారత్ भारत BHARAT HEAVY ELECTRICALS LIMITED HYDERABAD			
4. THE SURFACE ROUGHNESS WHEREVER NOT SHOWN SHALL BE TAKEN FROM THE SURFACE ROUGHNESS SHOWN OUT SIDE BACK SLASHES GIVEN AT THE TOP MOST RIGHT CORNER OF THE DRG.							
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INVENTORY NO	SIGN. AND DATE	COMP. FILE NAME
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SCALE 1:20

ALL ROUND 6

ALL ROUND 6 12.5

ALL ROUND 8

SECTION A-A
SCALE 1:5

5	COLUMN STIFFENER	D-G-18-15-719-RD-33-7	0.357	4
4	PAD FOR INCLINED SUPP	D-G-18-15-719-RD-33-6	1.552	1
3	TOP PLATE	D-G-18-15-719-RD-33-5	5.82	1
2	BOTTOM PLATE	D-G-18-15-719-RD-33-4	5.78	1
1	FRONT COLUMN	ISMB 150X75...2499	37.227	1
POS NO	DESC	DRG NO / RAW MATL SIZE	WT (Kg)	QTY

				ASSEMBLY	ASSEMBLY	51.81
					ASSEMBLY	6
ITEM NO.	DESCRIPTION	DRAWING NO.	VAR. NO.	RAW MATERIAL SIZE OR CASTING DRG. NO. OR FORGING DRG. NO.	MATERIAL CODE	UNIT WT
					MATERIAL SPECN.	QUANTITY

THE FOLLOWING CONDITIONS APPLY
EXCEPT OTHERWISE STATED....

1. REF. TO HY0230261 FOR
UNSPECIFIED TOLERANCES.
2. CHAMFER M/CD. SHARP EDGES 1.2 TO 1.0
AT 45°.
3. INTERNAL M/CD. CORNER RADII 1 TO 0.7
4. THE SURFACE ROUGHNESS WHEREVER NOT
SHOWN SHALL BE TAKEN FROM THE SURFACE
ROUGHNESS SHOWN OUT SIDE BACK SLASHS
GIVEN AT THE TOP MOST RIGHT CORNER
OF THE DRG.

TYPE OF PRODUCT SOLAR BASED EV CHARGING STATION
OR
NAME OF CUSTOMER/PROJECT



BHARAT HEAVY ELECTRICALS LTD.
CORPORATE R&D DIVISION
HYDERABAD

	NAME	SIGN.	DATE	NO.OF VAR.
DRN.	K.B.E		09.08.2016	
CHD.	NAGESH/GAUTAM		09.08.2016	
APPD.	ESWAR RAO		09.08.2016	

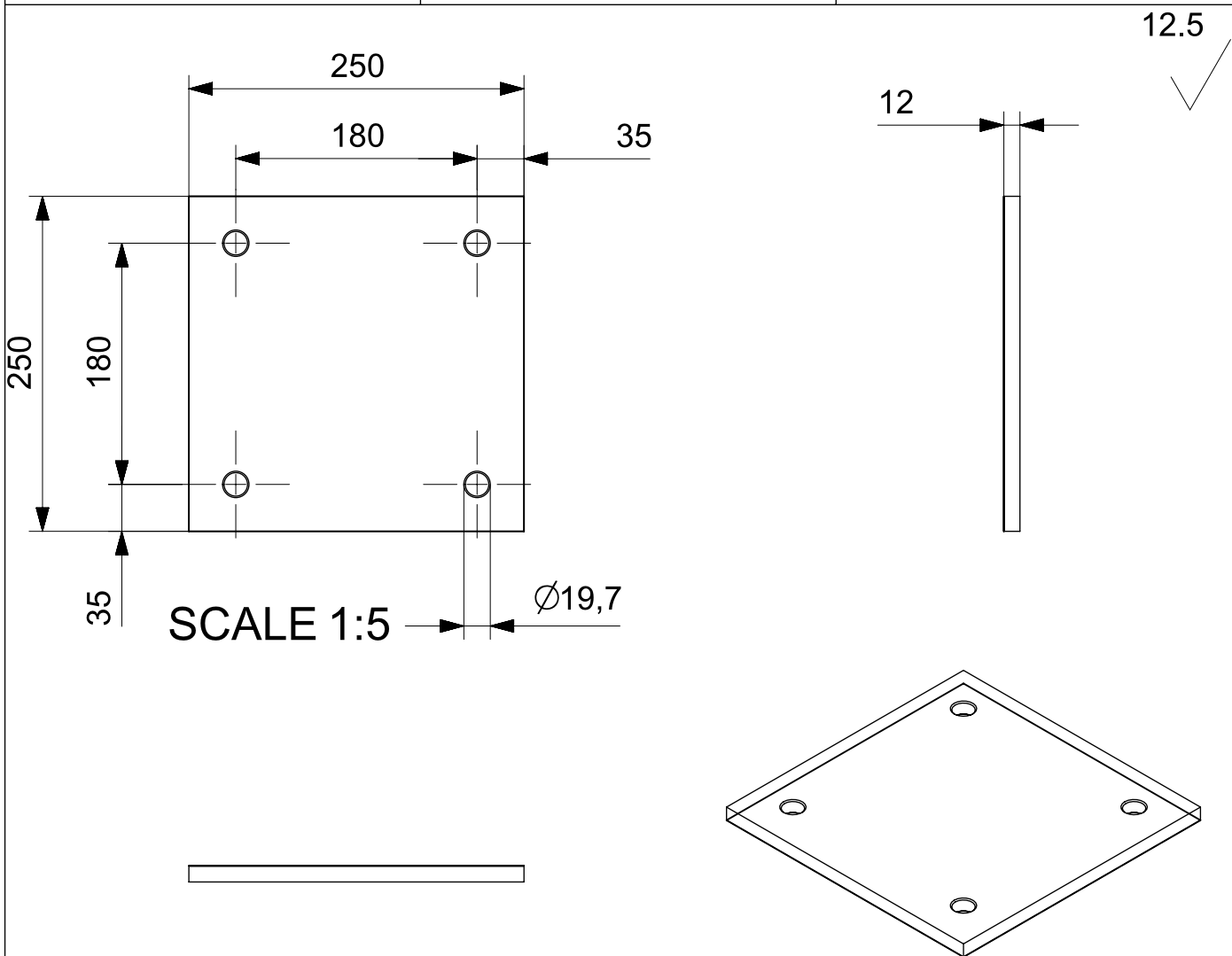
DEPT. KBE		SCALE	WEIGHT (KG)	REF. TO ASSY DRG.	ITEM NO.	NO.OF ITEMS
CODE 30		NA	51.81	D-G-18-15-719-RD-33-2	10	5

TITLE
FRONT COLUMN ASSY

CARD
CODE
NA

DRAWING NO.	REV.
D-G-18-15-719-RD-33-3	00

SHEET No.: 1 NO OF SHEETS: 1

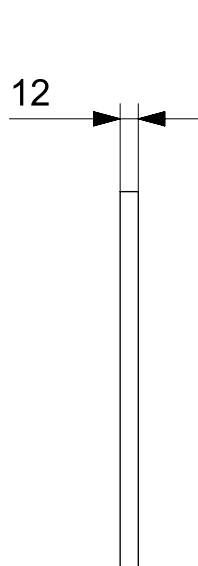
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DESCRIPTION & DRG.NO.	VAR NO.	RAW MATERIAL SIZE OR CASTING DRG.NO. OR FORGING DRG.NO.	MATL. CODE	NET.WT.	GROSS WT
			MATL. SPECN.	QTY.	

TYPE OF PRODUCT OR
NAME OF CUSTOMER/PROJECT

SOLAR BASED EV CHARGING STATION

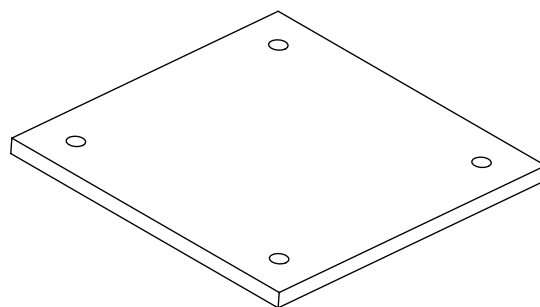
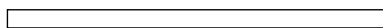
REF. TO HY0230261 FOR UNSPECIFIED TOLERANCES.	 BHARAT HEAVY ELECTRICALS LTD. CORPORATE R&D DIVISION HYDERABAD					NAME	SIGN	DATE	NO.OF VAR. NA
					DRN.	K.B.E		09.08.2016	
					CKD.	NAGESH/GOWTAM		09.08.2016	
					APPD.	ESWAR RAO		09.08.2016	
	DEPT.	K.B.E		SCALE	WEIGHT(K.G.)	REF.TO ASSY.DRG.		ITEM NO.	NO.OF ITEM
CODE	030	NTS		5.78	D-G-18-15-720-RD-33-3		2	NA	
TITLE BOTTOM PLATE					DRAWING NO.			REV.	
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					SHT.NO. 01		NO.OF SHT. 01		

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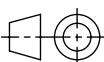
12.5



SCALE 1:5



TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT	SOLAR BASED EV CHARGING STATION
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REF. TO HY0230261 FOR UNSPECIFIED TOLERANCES.	 BHARAT HEAVY ELECTRICALS LTD. CORPORATE R&D DIVISION HYDERABAD					NAME	SIGN	DATE	NO.OF VAR. NA
					DRN.	K.B.E		09.08.2016	
					CKD.	NAGESH/GAUTAM		09.08.2016	
					APPD.	ESWAR RAO		09.08.2016	
	DEPT. K.B.E		SCALE	WEIGHT(K.G.)	REF.TO ASSY.DRG.		ITEM NO.	NO.OF ITEM	
CODE 030	NTS		5.82	D-G-18-15-719-RD-33-3		3	0		
TITLE TOP PLATE				DRAWING NO.			REV.		
				D-G-18-15-719-RD-33-5			00		
				SHT.NO. 01		NO.OF SHT. 01			

INVENTORY NO.

SIGN. & DATE

REF. DRG. NO.

COMPUTER NO.

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IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY.

REV.	DATE	ALTERED
		CHECKED
		APPROVED

REV.	DATE	ALTERED
		CHECKED
		APPROVED

REV.	DATE	ALTERED
		CHECKED
		APPROVED

130

90

20

100

130

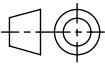
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12

12.5

✓

Ø11

		PL: 12	AA1011819090	1.552				
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DESCRIPTION & DRG.NO.	VAR NO.	RAW MATERIAL SIZE OR CASTING DRG.NO. OR FORGING DRG.NO.	MATL. CODE	NET.WT.	GROSS WT			
			MATL. SPECN.	QTY.				
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT								
SOLAR BASED EV CHARGING STATION								
REF. TO HY0230261 FOR UNSPECIFIED TOLERANCES.		BHARAT HEAVY ELECTRICALS LTD. CORPORATE R&D DIVISION HYDERABAD			NAME	SIGN	DATE	NO.OF VAR. NA
				DRN.	K.B.E		09.08.2016	
				CKD.	NAGESH/GAUTAM		09.08.2016	
	DEPT.	K.B.E		SCALE	WEIGHT(K.G.)	REF.TO ASSY.DRG.	ITEM NO.	NO.OF ITEM
	CODE	030		NTS	1.552	D-G-18-15-719-RD-33-3	4	0
TITLE				DRAWING NO.			REV.	
PAD FOR INCLINED SUPP				D-G-18-15-719-RD-33-6			00	
				SHT.NO. 01		NO.OF SHT. 01		

INVENTORY NO.

SIGN. & DATE

REF. DRG. NO.

COMPUTER NO.

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REV.	DATE	ALTERED		REV.	DATE	ALTERED		REV.	DATE	ALTERED	
		CHECKED				CHECKED				CHECKED	
		APPROVED				APPROVED				APPROVED	

50

10

100

40

12

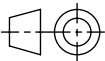
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SCALE 1:2

		PL: 12	AA1011819090	0.357	
			AA10119	72	
DESCRIPTION & DRG.NO.	VAR NO.	RAW MATERIAL SIZE OR CASTING DRG.NO. OR FORGING DRG.NO.	MATL. CODE	NET.WT.	GROSS WT
			MATL. SPECN.		QTY.

TYPE OF PRODUCT OR
NAME OF CUSTOMER/PROJECT

SOLAR BASED EV CHARGING STATION

REF. TO HY0230261 FOR UNSPECIFIED TOLERANCES.		BHARAT HEAVY ELECTRICALS LTD. CORPORATE R&D DIVISION HYDERABAD			NAME	SIGN	DATE	NO.OF VAR. NA
				DRN.	K.B.E		09.08.2016	
				CKD.	NAGESH/GAUTAM		09.08.2016	
		APPD.	ESWAR RAO		09.08.2016			
	DEPT.	K.B.E		SCALE	WEIGHT(K.G.)	REF.TO ASSY.DRG.	ITEM NO.	NO.OF ITEM
CODE	030	NTS		0.357	D-G-18-15-719-RD-33-3	5	0	
TITLE				DRAWING NO.			REV.	
COLUMN STIFFENER				D-G-18-15-719-RD-33-7			00	
				SHT.NO. 01		NO.OF SHT. 01		

TD 152--REV.03

A4 SIZE