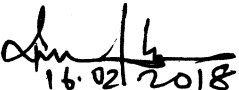



QUALITY ASSURANCE	
QWI NO: TDC:RTS:001 Rev.00 Dtd.14.12.2017	
Amendment to Quality Work Instruction (QWI)	
Amendment No: A1	Date:16.02.2018
Title: TDC FOR Plates to Specification ASTM B 575 UNS N06059.	

Details of Amendment		
Clause No	Amended As	Basis for Amendment
Refer Clause no 4.1(c)	Squareness: For plates of all thickness and widths of 152.4mm or more, the angle between adjacent sides shall be $90 \pm 0.15^\circ$	Typographical error

Prepared By (QA)	Reviewed & Approved By
 16.02.2018 Rakesh Kumar Madhu(SER/QA)	 16/2/18 R Arunachalam DGM/QA & QC-OLI