

QUALITY ASSURANCE
QWI NO: TDC:RTF:321 Rev.00 Dtd.19.08.2015
<i>Amendment to Quality Work Instruction (QWI)</i>
Amendment No: A1 Date:25.09.2017
Title: TDC For Blade Shaft Bush Copper Base(Sintered Bronze).

Details of Amendment										
Clause No	Amended As									Basis for Amendm
Refer Clause no 2.0	Element	C	Sn	P	Pb	Zn	Ni	Fe	CU	Inadvertently Value (%)of 'Sn' was typed twice.
	Required Value (%)	0.8-1	12-13	0.15-0.2	0.010-0.05	0.030-0.05	0.010-0.05	0.033-0.05	Remaining Value	

Prepared By (QA)		Reviewed & Approved By
		