

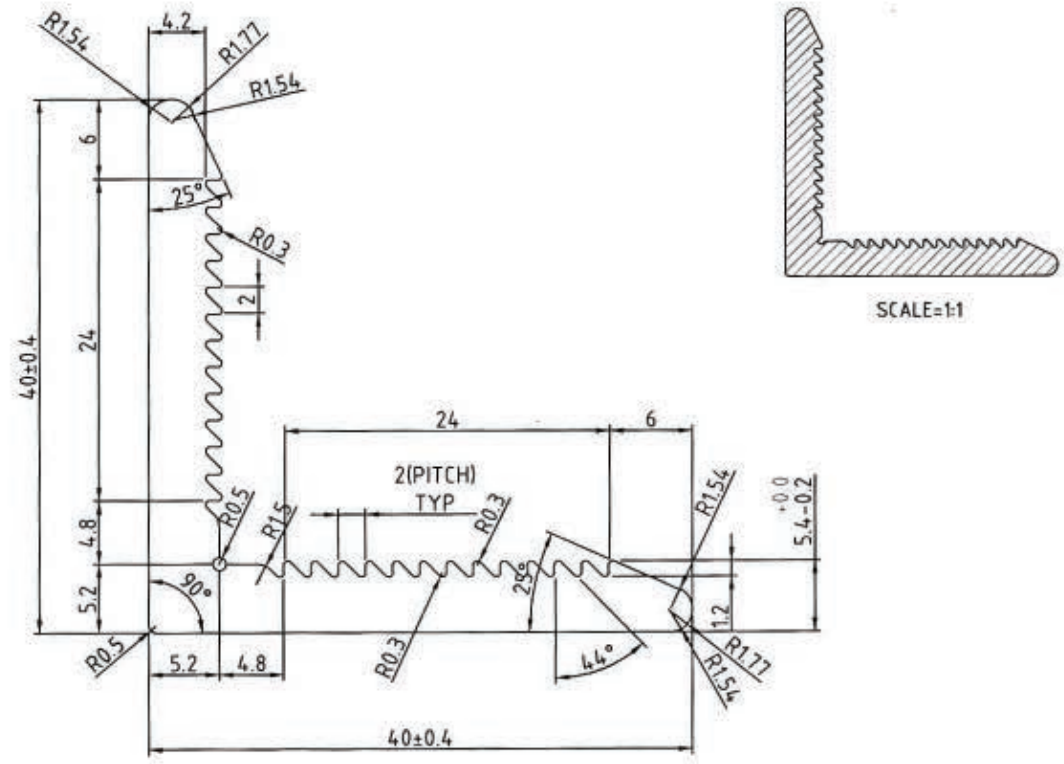
3.4

FIRST ANGLE PROJECTION

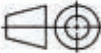
(ALL DIMENSIONS ARE IN MM)

REV.	DATE	ALTERED	REV.	DATE	ALTERED	ADDITIONAL INFORMATION
		CHECKED	00		CHECKED	
		APPROVED			APPROVED	
FIRST ISSUE						STATUS OF DRAWING
						DISTRIBUTION OF PRINTS

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- MATERIAL :** ALUMINIUM ALLOY - 63400 WP AS PER IS:733 (OR) 6063-T6.
- NOTE :**
1. DIMENSIONAL TOLERANCES FOR EXTRUDED ALUMINIUM AS PER IS:3965.
 2. HEAT TREATMENT CONDITION : WP (OR) T6.
 3. ESTIMATED WEIGHT Kg/m = 0.956.
 4. ROUND OF ALL SHARP CORNERS WITH 0.25 mm.
 5. VENDOR EXTRUSION DRAWING TO BE APPROVED BY BHEL.

REF. DRG.NO.										
	REMARKS	ITEM NO.	DESCRIPTION	STD.	MATERIAL CODE		A	UNIT	UNIT Wt.(Kg)	
					MATERIAL SPECN.		C		QUANTITY	
SIGN & DATE										
		BHARAT HEAVY ELECTRICALS LIMITED, ELECTROPROCELAINS DIVISION, BANGALORE			DRN	NAME	SIGN.	DATE	No. OF VAR	
					CKD	NAR	Sd/-	250816		
					APPD	NAR	Sd/-	300816		
					CNP	Sd/-	300816			
INVENTORY NO.	DEPT. SPV	FOR UNSPECIFIED TOLERANCES REFER ED 0230499			SCALE	WEIGHT (Kg)	REF. TO ASSY. DRG.		ITEM NO.	No. OF ITEM
	CODE 100				2 : 1					
	TITLE					DRAWING NO.				
CORNER BLOCK EXTRUSION					4 988 04 002 10					00
					SHEET NO.		01		NO. OF SHEETS 01	

A4 SIZE

(ALL DIMENSIONS ARE IN MM)

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DETAIL "X"

NOTE :

1. ALL UNSPECIFIED WALL THICKNESS - 1.6 ± 0.1 .
2. r-0.50, F - FULL RADIUS.
3. DIMENSIONAL TOLERANCES FOR EXTRUDED ALUMINIUM AS PER IS:3965.
4. HEAT TREATMENT CONDITION : WP (OR) T6.
5. ESTIMATED WEIGHT Kg/m = 0.473.
6. ROUND OF ALL SHARP CORNERS WITH 0.25 mm.
7. VENDOR EXTRUSION DRAWING TO BE APPROVED BY BHEL.

REF. DRG.NO.SIGN & DATEINVENTORY NO.

DRAWING NO. 4 988 04 003 10

SHEET NO.	01	NO. OF SHEETS	01
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A4 SIZE