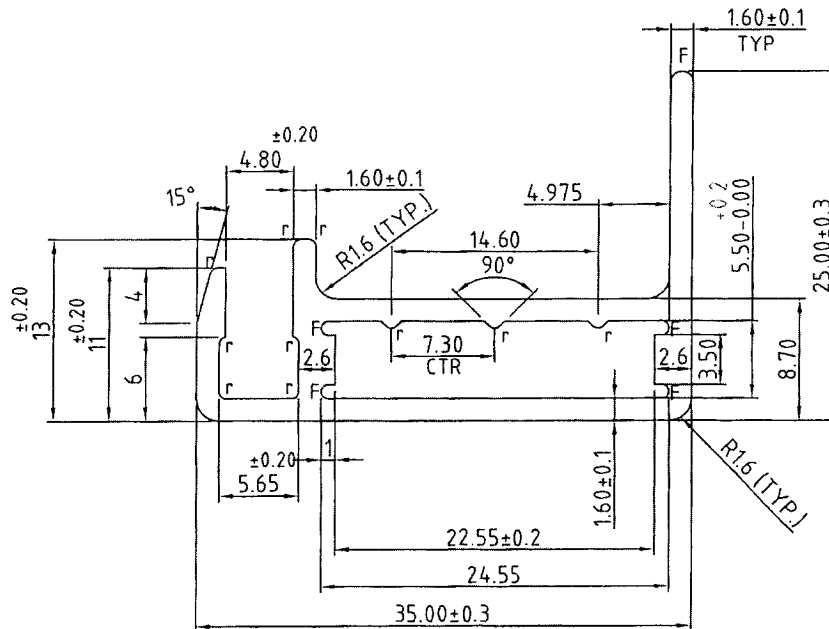


A4 SIZE

SCALE=1:1

NOTE :

1. ALL UNSPECIFIED WALL THICKNESS - 1.6 ± 0.1 .
2. r-0.50, F - FULL RADIUS.
3. DIMENSIONAL TOLERANCES FOR EXTRUDED ALUMINIUM AS PER IS:3965.
4. HEAT TREATMENT CONDITION : WP (OR) T6.
5. ESTIMATED WEIGHT Kg/m = 0.474.
6. ROUND OF ALL SHARP CORNERS WITH 0.25 mm.
7. VENDOR EXTRUSION DRAWING TO BE APPROVED BY BHEL. - ?

	BHARAT HEAVY ELECTRICALS LIMITED. ELECTRPROCELAINS DIVISION, BENGALURU	DRN	NAME	SIGN.	DATE	No. OF VAR
			NAR	Sd/-	300816	
		CKD	NAR	Sd/-	300816	
		APPD	CNP	Sd/-	300816	

DEPT. SC&PV	FOR UNSPECIFIED TOLERANCES		SCALE	WEIGHT (Kg)	REF. TO ASSY. DRG.	ITEM NO.	No. OF ITEM
CODE	REFER ED 0230499		2 : 1				

TITLE 250 W PV MODULE MAIN EXTRUSION	DRAWING NO. 4 988 04 001 10		REV. 00
	SHEET NO. 01	NO. OF SHEETS 01	

