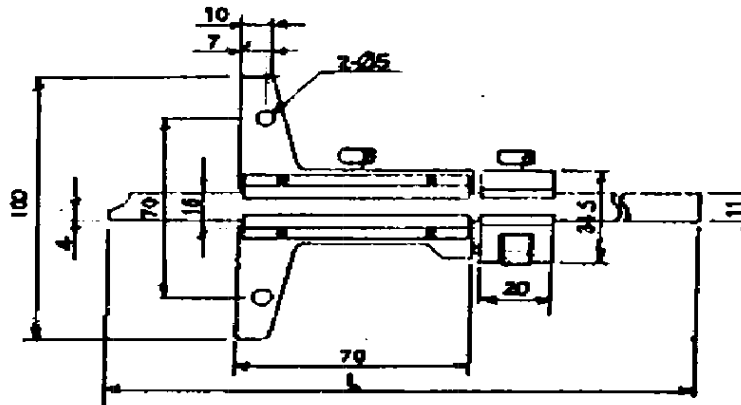


	CORPORATE STANDARD			AA6611911	
				Rev. No.01	
				PAGE 1 of 2	
VERNIER DEPTH GAUGE, STAINLESS STEEL WITH FINE ADJUSTMENT 0.02 mm GRADUATION					
1.0 SCOPE					
This standard covers the dimensions and other requirements of vernier depth gauges, stainless steel, with fine adjustment, 0.02 mm graduation.					
2.0 DESIGNATION					
A vernier depth gauge with fine adjustment of measuring range 200 mm having a graduation of 0.02 mm shall be designated as					
2.1 On indents					
Vernier depth gauge 200 of M/S Mitutoyo make or its equivalent – AA6611911					
2.2 For issuing enquiries and Purchase Orders					
Delete the BHEL Standard No. from the above designation and add the information given under clause 5.					
2.3 Abbreviated Description					
VRNR DEPTH GG – 200 X 0.02					
3.0 MATERIAL					
Stainless steel					
4.0 HARDNESS					
Base beam and measuring surfaces are hardened and micro lapped.					
5.0 COMPLIANCE WITH STANDARDS					
5.1 Dimensions, graduations, material, hardness, construction, accuracy, general requirements, tests, marking, packing etc.:					
As per M/S Mitutoyo catalogue or its equivalent.					
6.0 REFERRED STANDARDS (Latest Publications including Amendments)					
Nil					
Revisions: Clause 34.1 of MOM of MRC-Tools			APPROVED: INTERPLANT MATERIAL RATIONALISATION COMMITTEE – MRC(T)		
Rev. No.01	Amd. No.	Reaffirmed	Prepared	Issued	Dt. of 1 st Issue
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AA6611911

Rev. No.01

PAGE 2 of 2

CORPORATE STANDARD

All dimensions are in 'mm'

Range	Graduation	Base size	M/S MITUTOYO CATALOGUE REF. No.	Sub Code
0 – 200	0.02	100	527 - 102	014
0 – 300	0.02	100	527 - 103	022
0 – 600	0.02	250	527 - 104	030

NOTE

Details of sizes standardized at corporate level only are shown in the above Table.