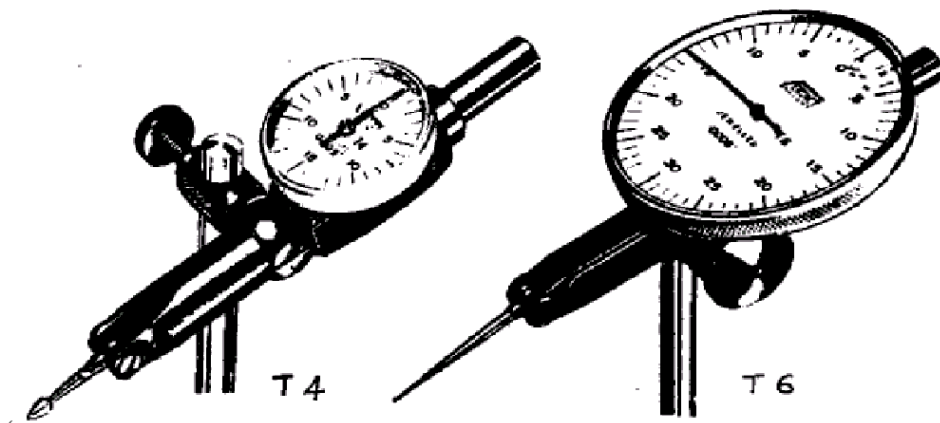


			CORPORATE STANDARD			AA6611446		
						Rev. No.01		
						PAGE 1 of 2		
DIAL INDICATOR, LEVER TYPE, PIN DIAL 0.01 mm ACCURACY								
1.0 SCOPE This standard covers the dimensions and other requirements of Dial Indicators Lever type, Pin Dial.								
2.0 DESIGNATION A Dial Indicator, Lever type, Pin dial, 0-30-0 reading, 0.01 mm accuracy similar to catalogue No.T6 of Verdict or its equivalent shall be designated as								
2.1 On indents Dial Indicator, Level type, Pin dial, 0-30-0 x 0.01 Model T6 of M/S Verdict or its equivalent– AA6611446								
2.2 For issuing enquiries and on purchase orders Delete BHEL Standard Number from the above designation and add the information given under 3.0.								
2.3 Abbreviated Description: DIAL GG LEVER TYPE T6-0.01								
3.0 COMPLIANCE WITH STANDARDS								
3.1 Dimensions: As per supplier’s standard.								
3.2 Range Model T4 of M/S Verdict – 0.4 mm Model T6 of M/S Verdict – 0.8 mm								
3.3 Other requirements								
3.3.1 The stylus swivel through an arc of 180° and preferably carbide tipped.								
3.3.2 The direction of stylus movement shall be reversible.								
3.3.3 The dial shall rotate for zero adjustment.								
3.4 Marking The dial indicator shall be marked with the reading range, graduation and manufacturer’s trade mark.								
3.5 Packing Each dial indicator shall be supplied with protective case. The metal parts of dial indicator shall be coated with suitable non-corrosive light oil securely wrapped.								
4.0 REFERRED STANDARDS (Latest publications including Amendments) NIL								
Revisions: Clause 34.1 of MOM of MRC-Tools				APPROVED: INTERPLANT MATERIAL RATIONALISATION COMMITTEE – MRC(T)				
Rev. No.01	Amd. No.	Reaffirmed	Prepared		Issued		Dt. of 1 st Issue	
Dt:15-12-2005	Dt:	Year:2014	HPEP, Hyderabad		Corp. R&D		November, 1982	

CORPORATE STANDARD

All dimensions are in 'mm'

VERDICT Catalogue No.	Reading	Dial Size	Range	Accuracy	Sub- Code
T4	0-15-0	25	0.4	0.01	010*
T6	0-30-0	50	1.6	0.01	028

Note

- 1) Details of sizes standardized at corporate level only are shown above.
- 2) For details of sizes stocked at plant level, refer annexure issued by plant.