



**Bharat Heavy Electricals Limited
(A Govt. of India Undertaking)**

Piping Centre, 80, G. N. Chetty Road, CHENNAI – 600 017
Phone : 91 (044) 28161245, Fax 044 28161 341 e-mail: prs@bhelmipc.co.in

REF: ENQ NO: 4101200015

DT: 24.01.2012

Sub: Procurement of Forgings - F91 (NON IBR).

Ref: Enquiry No: PC: 4101200015 dt 24.01.2012

Please find the following tender documents for reference.

1. List of items and sample drawings
2. Tech. delivery condition TDG: 104 Rev 03.

Pre qualification is the criteria for consideration for other than BHEL approved vendors. After qualifying for registration, the new vendors may be considered for future requirements, in line with BHEL system and policy. Such vendors will not be considered for this enquiry.

This is a limited tender and only vendors who are contacted through e-mail/courier may submit their offers. Offers from other vendors will not be considered for this enquiry.

New vendors may download vendor registration forms from BHEL web site www.bhel.com and relevant data for formal registration.

Manager / Purchase
BHEL / Piping Centre
80,GN Road, T.Nagar
Chennai-600017
Ph: 044-28161243

PC 4101200015

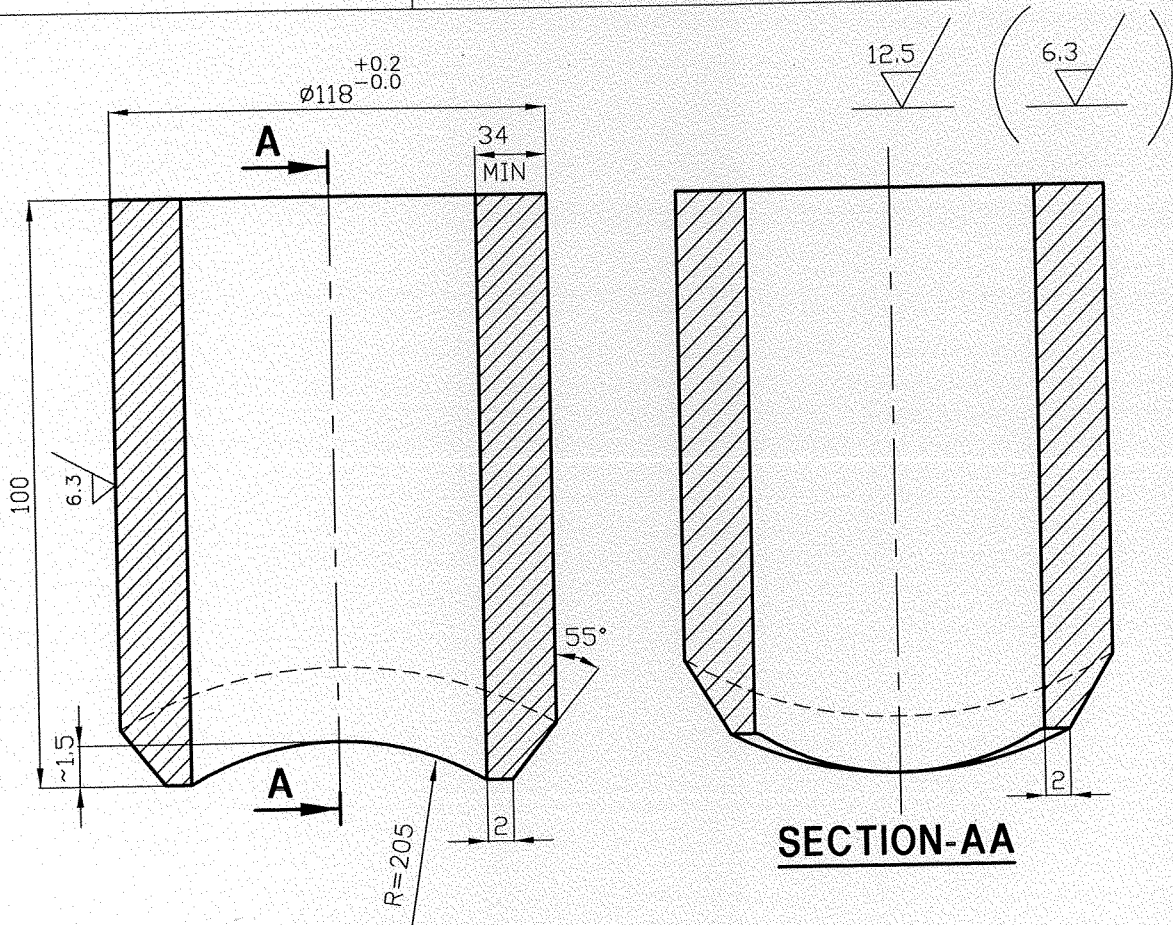
LIST OF ITEMS_FIF91 NIBR

SI No	MATLCD	DESCRIPTION	QTY	DRG NO	TDC	CURR	UNIT RATE
1	925166620000	TRUNNIONOD100X25L=75SA182F91(PIPEOD249)	100	4-80-999-93211-R00	TDG 104 REV 03		
2	925166630000	TRUNNIONOD118X34L=100 SA182F91(PIPE323.9	700	4-80-999-93212-R00	TDG 104 REV 03		
3	925166640000	TRUNNIONOD118X34 L=100SA182F91(PIPE355.6	100	4-80-999-93213-R00	TDG 104 REV 03		
4	925166650000	TRUNNIONOD118X34L=100SA182F91(PIPE406.4)	100	4-80-999-93214-R00	TDG 104 REV 03		
5	925166660000	TRUNNIONOD184X49.5L=75SA182F91(PIPEID262	700	4-80-999-93215-R00	TDG 104 REV 03		
6	925166670000	TRUNNIONOD184X49.5L=100SA182F91(PIPE406.	100	4-80-999-93216-R00	TDG 104 REV 03		
7	925166680000	TRUNNIONOD184X49.5L=100SA182 F91(PIPE457	700	4-80-999-93217-R00	TDG 104 REV 03		
8	925166690000	TRUNNIONOD184X49.5L=100SA182 F91(PIPE559	200	4-80-999-93218-R00	TDG 104 REV 03		

ALL DIMENSIONS ARE IN MM

REV	DATE	ALTERED
01		APPROVED

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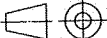


VAR NO.	DESCRIPTION	STD	92 516 665 0000	P	UNIT	UNIT.WT.(Kg)
			SA 182 F91			
			MATL. CODE	A/C	DI	QTY.
			MATL. SPECN.			

STANDARD



BHARAT HEAVY ELECTRICALS LIMITED
PIPING CENTRE
CHENNAI 600 017

		BHARAT HEAVY ELECTRICALS LIMITED PIPING CENTRE CHENNAI 600 017		DRN	NAME R.ANANTH	SIGN	DATE 03.09.09	NO.OF VAR
				CHD	R.ANANTH		03.09.09	
				APPD	M.N.VASUDEVAN		03.09.09	
DEPT	GRADE OF UNTOL DIM		SCALE	WEIGHT (KG). 7.000	REF. TO ASSY./OLD DRG.		ITEM NO.	NO. OF ITEMS
CODE	C / M / F		N.T.S					
TITLE TRUNNION OD118x34 L100 F91 (FOR PIPE OD406.4)				CARD CODE U 01	DRAWING NO. 4-80-999-93214			REV 00

Size A4