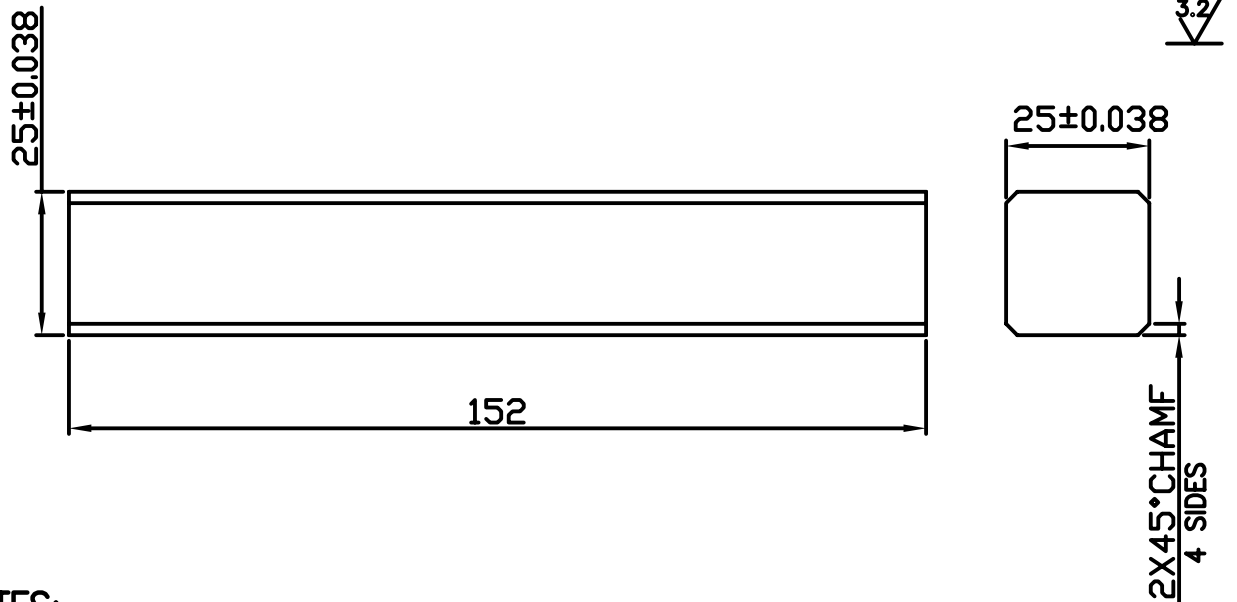


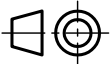

REV.	DATE	ALTERED	DSR	REV.	DATE	ALTERED	DSR	ADDITIONAL INFORMATION
01	19.02.88	CHECKED	BMR	02	16.12.93	CHECKED	BMR	STATUS OF DRAWING
		APPROVED	SG			APPROVED	SG	DISTRIBUTION OF PRINTS
MATL. SPEC AA10208 WAS 1% CAR DRILL ROD KEYS. DESCRIPTION & MATL CODE ADDED.				DRG RETRACED.				

**NOTES:**

01. KEY TO BE PRODUCED ALONGWITH WORM SHAFT & WORM GEAR SET AS PER SPEC BA55023.
02. BREAK ALL SHARP EDGES & CORNERS UNLESS OTHERWISE STATED.
03. SD CODE - BA9713814134

GENERAL DIMENSIONS, LIMITS, FITS
& TOLERANCES AS PER PS HY0230261.

	SQ 32 X 160 L		AA1020408146	0.760
			AA10208	
ITEM NO.	DESCRIPTION	DRAWING NO.	MATL. CODE	UNIT WT.
			MATL. SPECN.	QTY

INVENTORY NO.	DEPT. PULV.ENGG CODE 446	GRADE OF TOL. DIM ø/M/F		SCALE 1:2	WEIGHT(K.G.) 0.760	REF.TO ASSY.DRG. B-MP-8919-9 CE P/No. MP-8919 AS	ITEM NO. NA	NO.OF ITEMS NA	Bharat Heavy Electricals Ltd. HYDERABAD				
									DRN.	NAME DSR	SIGN	DATE 16.12.93	NO.OF VAR. NA
									CHD	BMR		16.12.93	
									APPD.	SG		16.12.93	
TITLE SQUARE KEY						CARD CODE /	DRAWING NO. 4-61-180-00870		REV. 02				
						SHEET NO. 01		NO. OF SHEETS 01					