

	<p>BHARAT HEAVY ELECTRICALS LIMITED INDUSTRIAL VALVES PLANT 433, INDUSTRIAL COMPLEX GOINDWAL SAHIB DISTT. TARN TARAN- PUNJAB – 143 422</p>	<p>No. BHE:IVP:SC: 2011-12/01 Dated 09.09.2011</p>
<p align="center">NOTICE INVITING APPLICATIONS FOR REGISTRATION OF SUB CONTRACTORS</p>		
<p>BHARAT HEAVY ELECTRICALS LIMITED [BHEL] is manufacturing Industrial Valves and other Boiler accessories at its Industrial Valves Plant, Goindwal Sahib unit. The range of valves include Cast Carbon Steel, Alloy Steel and Stainless Steel- Gate, Globe and Non-return Valves of Pressure classes up to C600 of sizes 2" to 24" at present. The plant is heading towards increasing its volume as well as range of items. For an annual turnover to the tune of ` 200 Crs.</p>		
<p>Expression of interest and applications for registration are invited from sub contractors for doing the machining job of various components.</p>		
<p>Machining of Items for which vendors required immediately are:</p>		
<p>Castings</p>	<p>Casting machining sub contractors having sound infrastructure and experience/willingness to machine the castings components for our valves sizes up to 24" [single piece weight range ~2 kgs to ~1100 kgs and in material grades Carbon Steel [ASTM A 216 Gr. WCB, WCC], Alloy Steel [ASTM A 217 Gr.WC6, WC9] and Stainless Steel [ASTM A 351 Gr. CF8, CF8M]. Sample drawings of few components are attached.</p>	
<p>Wall Blower</p>	<p>Machining Sub Contractor for Wall Blower has to machine various components/assembly & sub assemblies of wall blower. Sample drawings of few components are attached.</p>	
<p>Turning Jobs</p>	<p>Machining Sub Contractor for carrying out various Turning Jobs, for which the BHEL will prefer the vendors having CNCs. The maximum length of such jobs is up to ~1100 mm.</p>	
<p>Girder Connection Pin</p>	<p>Machining Sub Contractor for Girder Pin Connection has to machine various components of Girder Pin Connection. Sample drawings of few components are attached.</p>	

Burner Shut Off Gate	Machining Sub Contractor for Burner Shut Off Gate has to machine various components of Burner Shut Off Gate. Sample drawings of few components are attached.	
Welding/Fabrication /Cutting/Wedge Matching Jobs	Sub Contractor for welding has to carry out various welding/Fabrication/Cutting/Wedge Matching jobs within the BHEL premises.	
BHEL is looking for prospective Sub Contractors for above detailed job work for BHEL.		
BHEL shall evaluate the vendors as per its established vendor selection, evaluation and registration procedure. Supplier registration form can also be downloaded from our website www.bhel.com available as a downloadable link at http://www.bhel.com/images/pdf/vendor/Guidelines_Indian_Suppliers_SEARP2010Amdt.02.pdf		
BHEL invites such vendors to visit its above located plant on any working day from Monday to Saturday between 0930 Hrs to 1630 Hrs and contact undersigned for any clarification regarding:		
Items details and requirement		Vendor registration form/procedure
Aman Sharma SDC(Sub Contg)	Ajit Singh SDC(Sub Contg)	Ankur Bansal Engineer(Sub-Contracting)
Phone: 01859-224641	01859-224633	01859-224642
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Fax: 01859-222061 BHARAT HEAVY ELECTRICALS LIMITED INDUSTRIAL VALVES PLANT 433, INDUSTRIAL COMPLEX GOINDWAL SAHIB, DISTT. TARN TARAN, PUNJAB – 143 422		
For all details as Technical sheets/drawings etc. pl. refer to our NIT No. XXXX & XXXX uploaded under “Tender notification” at www.bhel.com		