

DRAWING NO. 2-V-F505-06042

ALL DIMENSIONS ARE IN MILLIMETRES. FOR TOLERANCES OF UNTOLERANCED DIMENSIONS DURING MANUFACTURE REFER RELEVANT QCP / QP

12.5 6.3 3.2

Ø694.0 – H11	+0.490
	0
Ø584.0 – H7	+0.070
	0

NOTE


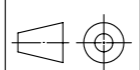
01. EDGE PREPARATION SHALL BE MADE TO SUIT PURCHASER'S REQUIREMENT. EDGE PREPARATION SHALL BE DONE AFTER HYDROSTATIC TESTING.
02. BREAK ALL SHARP CORNERS.

SECTION – BB

SECTION – AA

SECTION – CC

02	MACHINING	92 201 745	ASTM A217 WC9 – ATTESTED	NORMALISED & TEMPERED	20	705	795	2-V-NE97-14227	001
01	MACHINING	92 201 744	ASTM A216 WCB – ATTESTED	NORMALISED	10	705	795	2-V-NE96-14227	001
SL No.	DESCRIPTION	MATL CODE	MATL SPECN	HEAT TREATMENT	SCRAP SORT	NET WT (kg)	GROSS WT (kg)	DRAWING No COMPONENT CODE	ITEM No

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT									
<div> 365-120</div> <div>BHARAT HEAVY ELECTRICALS LTD., UNIT: HIGH PRESSURE BOILER PLANT. TIRUCHIRAPALLI -620014.</div>				DRN	NAME	SIGN	DATE	NO. OF VAR.	
				CHD	P. BOOMINATHAN		24.03.08		
				APPD	M. RAJAKUMAR		24.03.08		
DEPT	VL		SCALE	WEIGHT (KG).	REFERENCE INFORMATIONS				NO. OF ITEMS
CODE	320		NTS	REF. TABLE					
TITLE				CARD CODE	DRAWING NO.				REV
BODY ( 22"-C300-BW )				U 01	2-V-0000-14227				

REV	DATE	ALTERED
ZONE		CHD & APPD

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