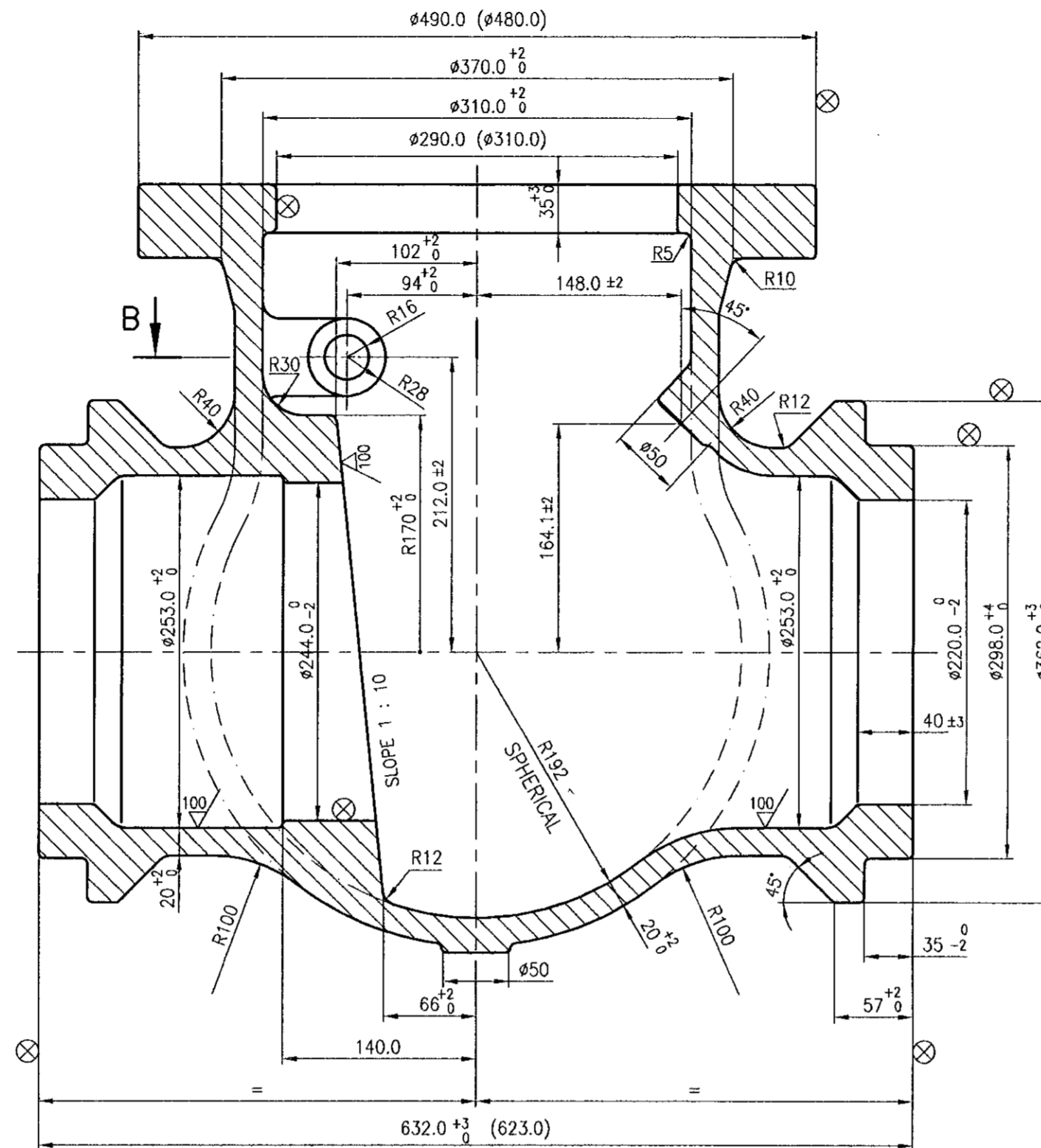


SECTION-AA  B



SECTION-BB

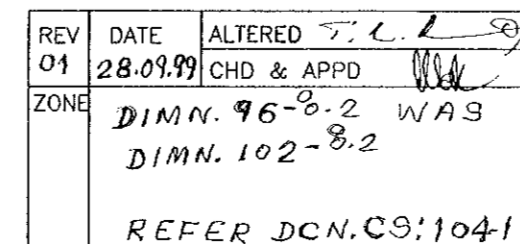
177.0 $\begin{smallmatrix} +2 \\ -0 \end{smallmatrix}$ (175.0)



R8


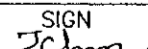

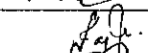
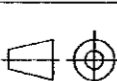
R12

Ø56 $\begin{smallmatrix} +2 \\ -0 \end{smallmatrix}$

REV	DATE	ALTERED
01	28.09.99	CHD & APPD
ZONE	BIMB. 96-2-2	



- 1 . NECESSARY MACHINING ALLOWANCES HAVE BEEN ADDED ON ALL MACHINABLE SURFACES
- 2 . PERMISSIBLE DIMENSIONAL DEVIATIONS OF NON TOLERANCED CASTING DIMENSIONS – REFER LATEST APPLICABLE QUALITY PROCEDURE.
- 3 . FINISHED MACHINED DIMENSIONS ARE INDICATED WITHIN BRACKETS FOR INFORMATION ONLY.
- 4 .  CASTING SURFACES MUST BE HIGH QUALITY WITHOUT SURFACE UNEVENNESS
- 5 . ALL DETAILS SHOWN IN VIEWS P & Q , EXCEPT MELT No. AND INSPECTION SEAL ,
ARE TO BE CAST.
- 6 . CASTING SHALL COMPLY WITH THE REQUIREMENTS OF LATEST APPLICABLE QUALITY PROCEDURE.
- 7 . UNSPECIFIED CASTING RADII 3 – 5 MM
- 8 . HEIGHT OF CASTING LETTERS 20MM
- 9 .  SURFACES TO BE MACHINED

—	CASTING	92 201 026	A216 WCB ATTEST	NORMALISED	10	194.0	—	---	—	
No OFF	DESCRIPTION	MATL CODE	MATL SPECN	HEAT TREATMENT	SCRAP SORT	NET WT (kg)	GROSS WT (kg)	DRAWING No	ITEM No	
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT										
CS										
 365-120 BHARAT HEAVY ELECTRICALS LTD. UNIT: HIGH PRESSURE BOILER PLANT. TIRUCHIRAPALLI -620014.				DRN	NAME K.P.LEON	SIGN 	DATE 03.12.98	NO OF VAR.		
				CHD	K.S.RAMAN		03.12.98	—		
				APPD	N.NAGARAJAN		03.12.98	—		
DEPT VL			SCALE NTS.	WEIGHT (KG). 194.0 ✓	REFERENCE INFORMATION CAD:C207982R				NO. OF ITEMS —	
CODE 320										
TITLE BODY (10"—C300 FV BW)					CARD CODE U 01	DRAWING NO. 2—V—Z017—07982R			REV 01	