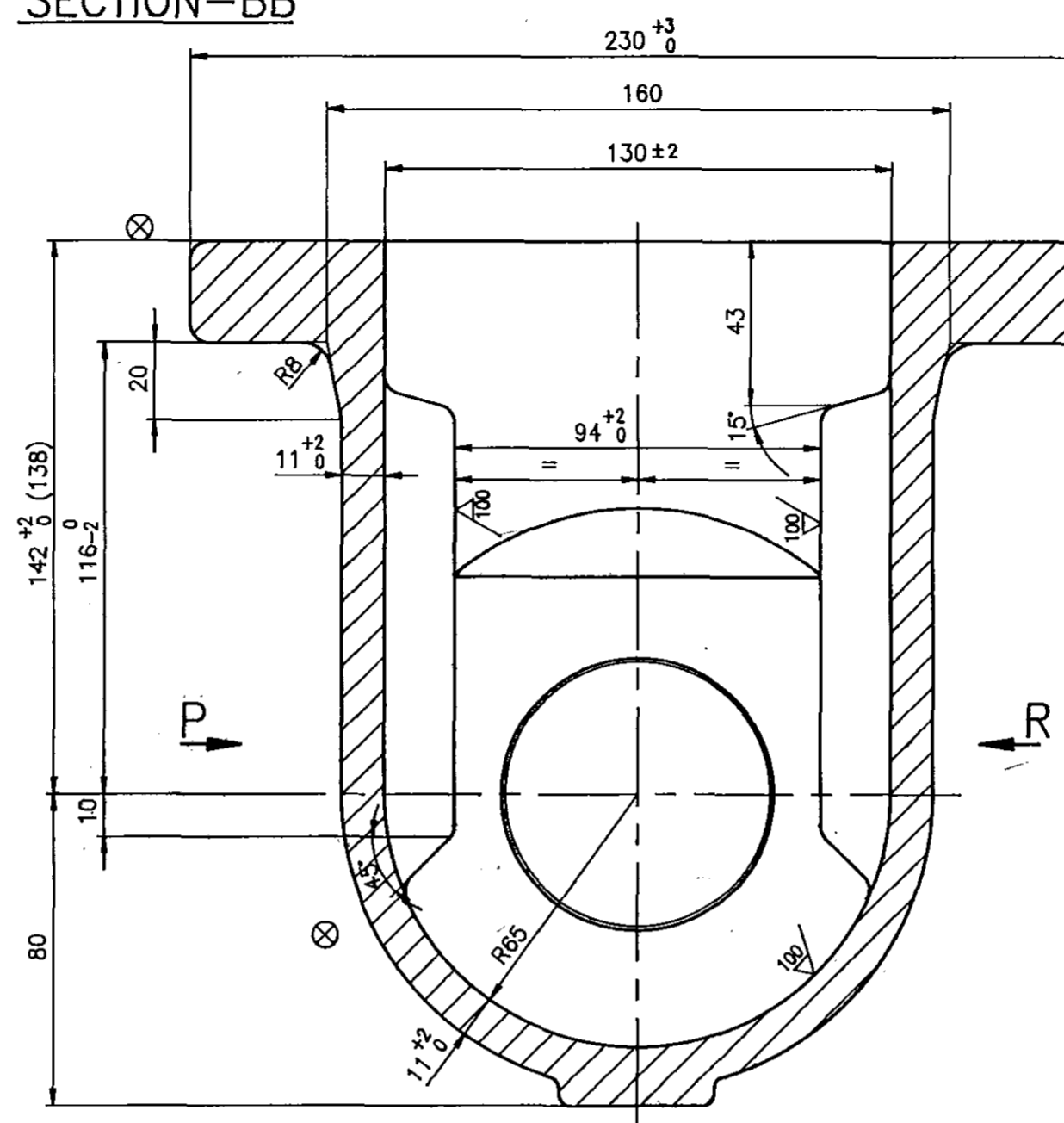


SECTION-BB



VIEW-R

**BHEL**

SUPPLIER'S CODE

MELT No. \_\_\_\_\_

INSPECTION SEAL \_\_\_\_\_

MATL. MARK (REFER TABLE)

1. CASTING SHALL COMPLY WITH REQUIREMENTS OF LATEST APPLICABLE TDC
2. NECESSARY MACHINING ALLOWANCES HAVE BEEN ADDED ON ALL MACHINABLE SURFACES.
3.  $\nabla^{100}$  CASTING SURFACES MUST BE OF HIGH QUALITY WITHOUT SURFACE UNEVENNESS.
4. UNSPECIFIED CASTING RADII R3 TO R5.
5. PERMISSIBLE DEVIATIONS OF NON-TOLERANCED CASTING DIMENSIONS  
REFER LATEST APPLICABLE TDC
6. HEIGHT OF CASTING LETTERS-20mm.
7.  $\otimes$  SURFACES TO BE MACHINED.
8. FINISH-MACHINED DIMENSIONS ARE INDICATED WITHIN BRACKETS.
9. MELT No. & INSPECTION SEAL TO BE PUNCHED REST OF THE DETAILS  
ARE TO BE CAST.
10. RISER REMAINS ARE TO COMPLETELY REMOVED SUITABLY.


\* SPECIAL NOTES:-

1. GUIDE RIB DIMENSIONS TO BE MAINTAINED WITHIN THE TOLERANCES INDICATED
2. BOTH GUIDE RIBS TO BE COPLANER AND TRULY VERTICAL.
3. PROPER MATCHING FOR GUIDE RIBS WITH MACHINED WEDGE TO BE ENSURED BEFORE ACCEPTING CAST BODIES PREFERABLE AT THE FOUNDRY.

05	A351 CF8	92 200 933	A351 CF8 ATTEST	SH	46	-	-	2-V-N617-C8815R	01
04	A217 WC9	92 200 299	A217 WC9 ATTEST	NT	20	-	-	2VN29205875R	01
03	A217 WC6	92 200 298	A217 WC6 ATTEST	NT	20	-	-	2VN29105875R	01
02	A216 WCC	92 200 297	A216 WCC ATTEST	NR	10	-	-	2VN29005875R	01
01	A216 WCB	92 200 296	A216 WCB ATTEST	NR	10	-	-	2VN28905875R	01
9C. A6	MATL MARK TO BE CAST	MATL CODE	MATL SPECN	HEAT TREATMENT	SCRAP SORT	NET WT	GROSS WT	DRAWING NO.	ITEM NO.

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT	
---	--

	<b>BHARAT HEAVY ELECTRICALS LTD.,</b> UNIT: HIGH PRESSURE BOILER PLANT, TRUCHIRAPALLI-620014.	DRN	NAME T.R.R.MURTHY	SIGN <i>T.R.R.Murthy</i>	DATE 23.05.95	NO.01 VAR.
		CHD	N.DHANAPAL	<i>N.Dhanapal</i>	24/5/95	-
		APPD	A.VISWANATHAN	<i>A.Viswanathan</i>	13.6.95	-

DEPT	V L		SCALE	WEIGHT (KG).	REFERENCE INFORMATION	NO. OF PAGES
CODE	320		NTS.	18.5	CAD: C205875R	
TITLE				CARD CODE	DRAWING NO.	REV
BODY (3" C150)				U 01	2-V-0000-05875R	01

CAUTION: The information on this document is the property of BHARAT HEAVY ELECTRICALS LTD. It must not be used directly or indirectly in any way detrimental to the interest of the company.

REV	DATE	ALTERED: ND-PAL <i>[Signature]</i>
01	26-09-97	CHD & APPD <i>[Signature]</i>
ZONE	SL-NO. 5 IS INCLUDED	

Size A2