

DRAWING NO
1-V-0000-05143R/3

ALL DIMENSIONS ARE IN MILLIMETRES. FOR TOLERANCES OF UNTOLERANCED DIMENSIONS DURING MANUFACTURE REFER RELEVANT QCP/QP

SECTION AA

B/C

Ø660±3(Ø645)

Ø537

Ø465^{+3.0}₀

SECTION BB

395±1(399)

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SECTION CC

MARKING DETAILS ON CASTING

VIEW P

VIEW R

CAST
16
300* MATL. MARK
SUPPLIER'S CODECAST
BHSLPUNCH
MELT NO

REV.	DATE	ALT.	R.L.	REV.	DATE	ALT.	R.L.	REV.	DATE	ALTERED	R.L.
3	29.11.01	CHG	PL	2	34.2000	CHG	M.R.K.V.L.	1	13.4.99	CHD	APPD M.R.K.V.
SL. No. 03 INCLUDED.				SL. No. 02 INCLUDED.				DIMENSIONS 65(57,15) & 60(52) DELETED. DIMENSIONS 388, 387, 386, 385, 384, 383, 382, 381, 380, 379, 378, 377, 376, 375, 374, 373, 372, 371, 370, 369, 368, 367, 366, 365, 364, 363, 362, 361, 360, 359, 358, 357, 356, 355, 354, 353, 352, 351, 350, 349, 348, 347, 346, 345, 344, 343, 342, 341, 340, 339, 338, 337, 336, 335, 334, 333, 332, 331, 330, 329, 328, 327, 326, 325, 324, 323, 322, 321, 320, 319, 318, 317, 316, 315, 314, 313, 312, 311, 310, 309, 308, 307, 306, 305, 304, 303, 302, 301, 300, 299, 298, 297, 296, 295, 294, 293, 292, 291, 290, 289, 288, 287, 286, 285, 284, 283, 282, 281, 280, 279, 278, 277, 276, 275, 274, 273, 272, 271, 270, 269, 268, 267, 266, 265, 264, 263, 262, 261, 260, 259, 258, 257, 256, 255, 254, 253, 252, 251, 250, 249, 248, 247, 246, 245, 244, 243, 242, 241, 240, 239, 238, 237, 236, 235, 234, 233, 232, 231, 230, 229, 228, 227, 226, 225, 224, 223, 222, 221, 220, 219, 218, 217, 216, 215, 214, 213, 212, 211, 210, 209, 208, 207, 206, 205, 204, 203, 202, 201, 200, 199, 198, 197, 196, 195, 194, 193, 192, 191, 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