
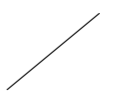


NOTE

- 01. NECESSARY MACHINING ALLOWANCES HAVE BEEN ADDED ON ALL MACHINABLE SURFACES.
- 02. PERMISSIBLE DEVIATIONS OF NON TOLERANCED CASTING DIMENSIONS REFER APPLICABLE TDC
- 03. FINISH MACHINED DIMENSIONS ARE INDICATED WITHIN BRACKETS FOR INFORMATION ONLY.
- 04. LETTERS- BHEL,SIZE,MATL.& SUPPLIERS CODE ARE TO BE CAST IN THE INDICATED ZONE.
- 05. CASTING SHALL COMPLY WITH THE REQUIREMENTS OF APPLICABLE SPECIFICATION.
- 06. UNSPECIFIED CASTING RADII = R5
- 07. HEIGHT OF CASTING LETTERS = 30 mm
- 08. ⊗ INDICATES SURFACE TO BE MACHINED.
- 09. √ INDICATED CASTING SURFACES SHALL BE OF HIGH QUALITY WITHOUT SURFACE UNEVENNESS.

* SPECIAL NOTE

- 01. GUIDE BAR DIMENSIONS TO BE MAINTAINED WITHIN THE TOLERENCE INDICATED.
- 02. BOTH GUIDE RIBS TO BE COPLANAR AND TRUELY VERTICAL.

WC9	02	CASTING	92 201 745	ASTM A217 WC9- ATTESTED	NORMALISED & TEMPERED	-	795	-	2-V-NE97-14220R 92 201 745 0000	001	
WCB	01	CASTING	92 201 744	ASTM A216 WCB- ATTESTED	NORMALISED	-	795	-	2-V-NE96-14220R 92 201 744 0000	001	
MATL.MARK *	SL N o.	DESCRIPTION	MATL CODE	MATL SPECN	HEAT TREATMENT	SCRAP SORT	NET WT (kg)	GROSS WT (kg)	DRAWING No COMPONENT CODE	ITEM No	
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT											
 365-120				BHARAT HEAVY ELECTRICALS LTD., UNIT: HIGH PRESSURE BOILER PLANT. TIRUCHIRAPALLI -620014.			DRN CHD APPD	NAME M.SRINIVASAN P.BOOMINATHAN M.RAJAKUAMR	SIGN	DATE 24.03.08 24.03.08 24.03.08	NO.OF VAR.
DEPT VL			SCALE		WEIGHT (KG).		REFERENCE INFORMATIONS				NO. OF ITEMS
CODE 320			NTS		REF. TABLE		CAD :C214220R				
TITLE					CARD CODE		DRAWING NO.				REV
BODY (22" - C300 - BW)					U 01		2-V-0000-14220R				