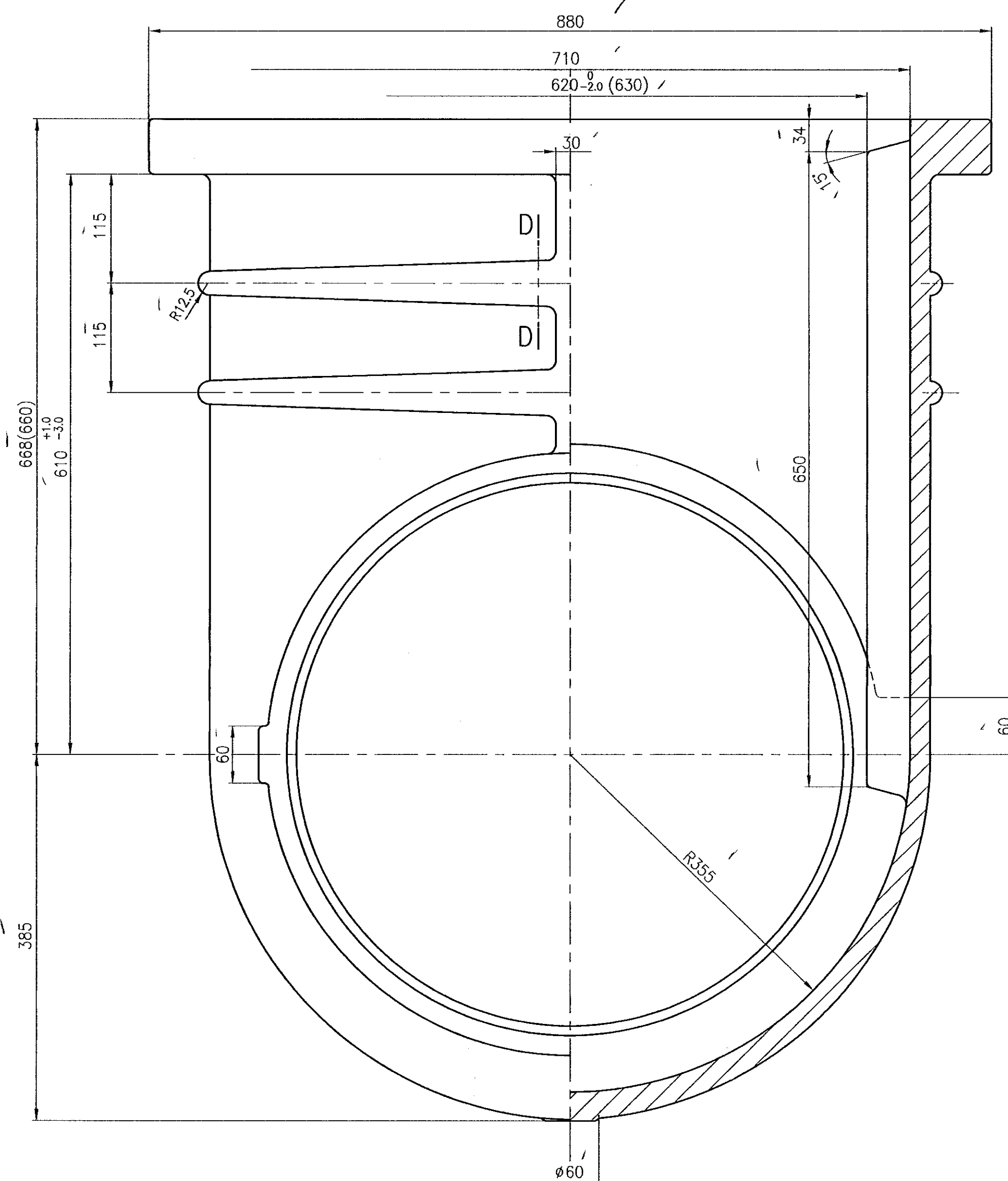


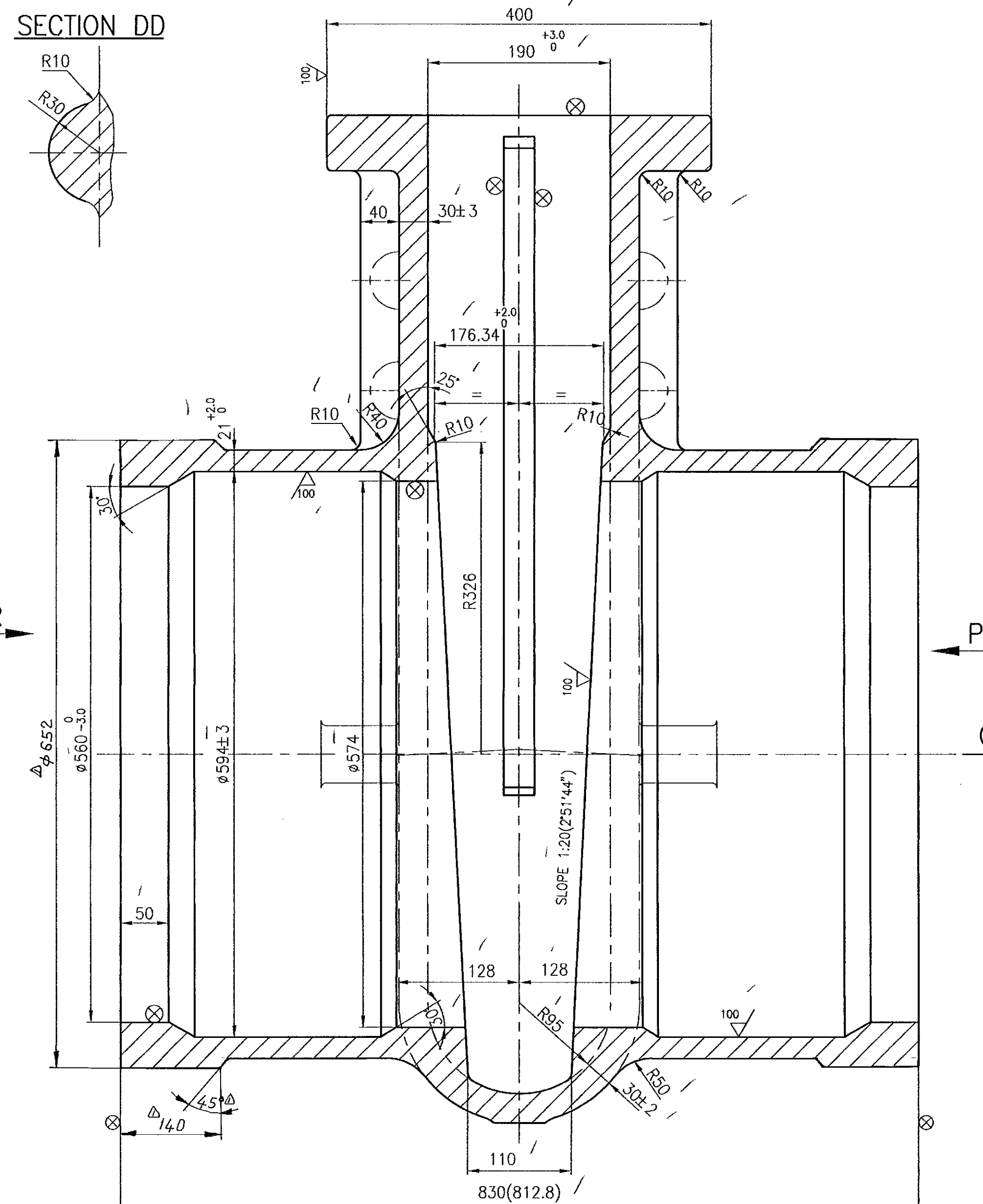
DRAWING NO
1-V-N805-05158R/01

ALL DIMENSIONS ARE IN MILLIMETRES. FOR TOLERANCES OF UNTOLERANCED DIMENSIONS DURING MANUFACTURE REFER RELEVANT QCP/QP

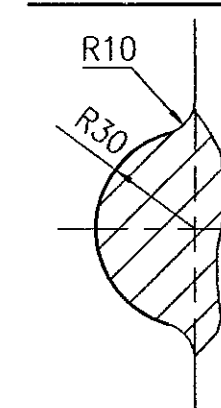
SECTION AA



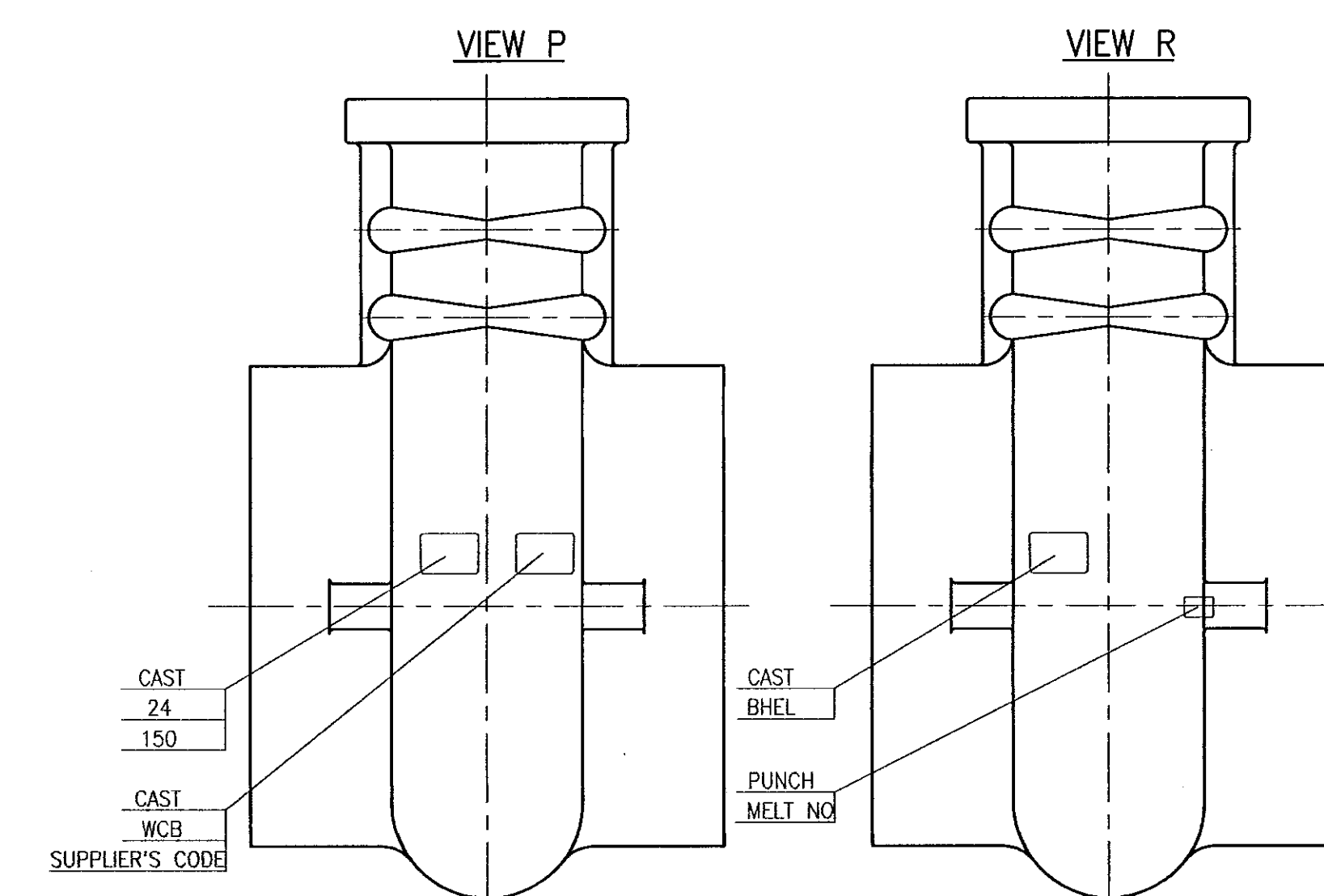
SECTION BB



SECTION DD



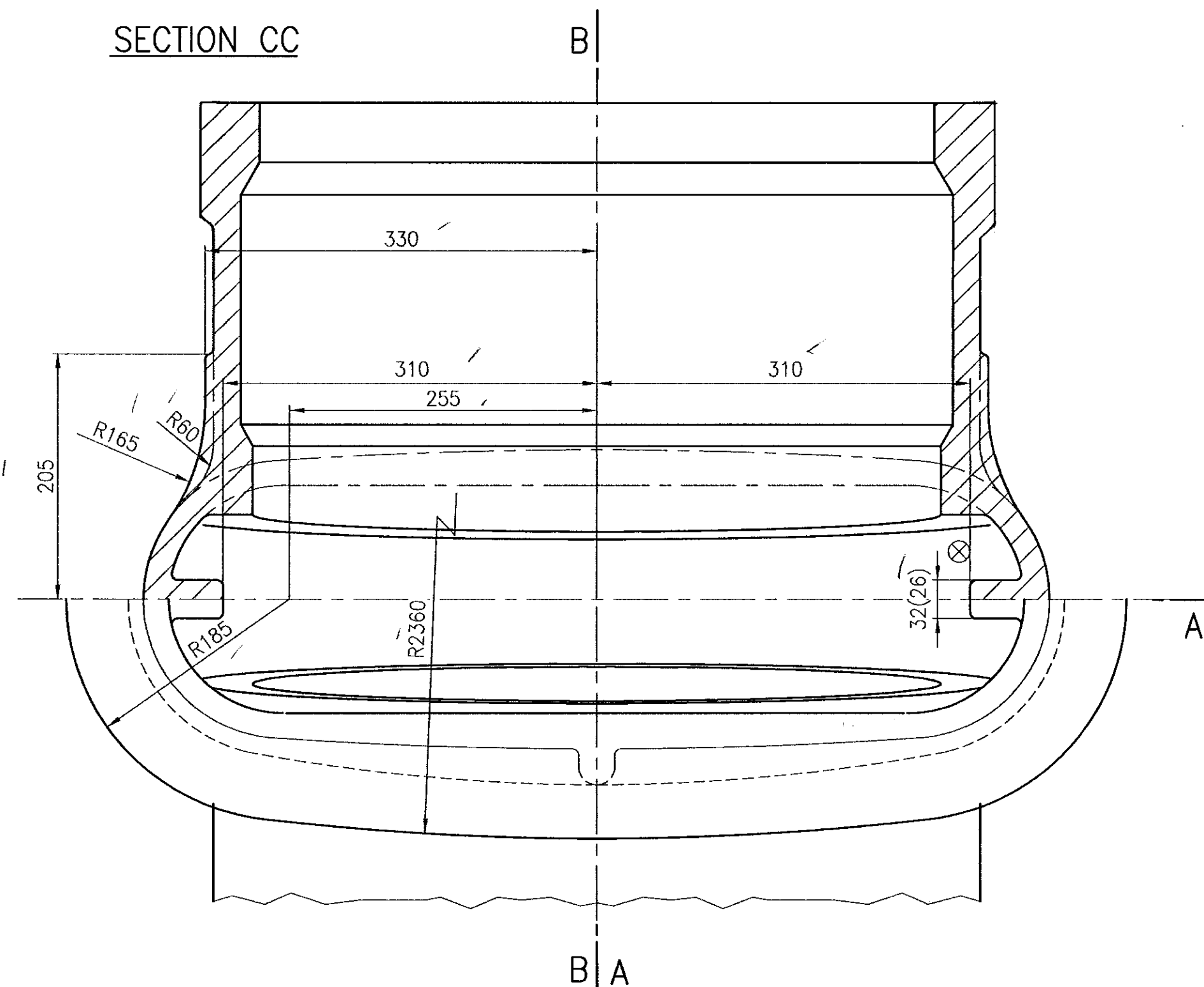
MARKING DETAILS ON CASTING



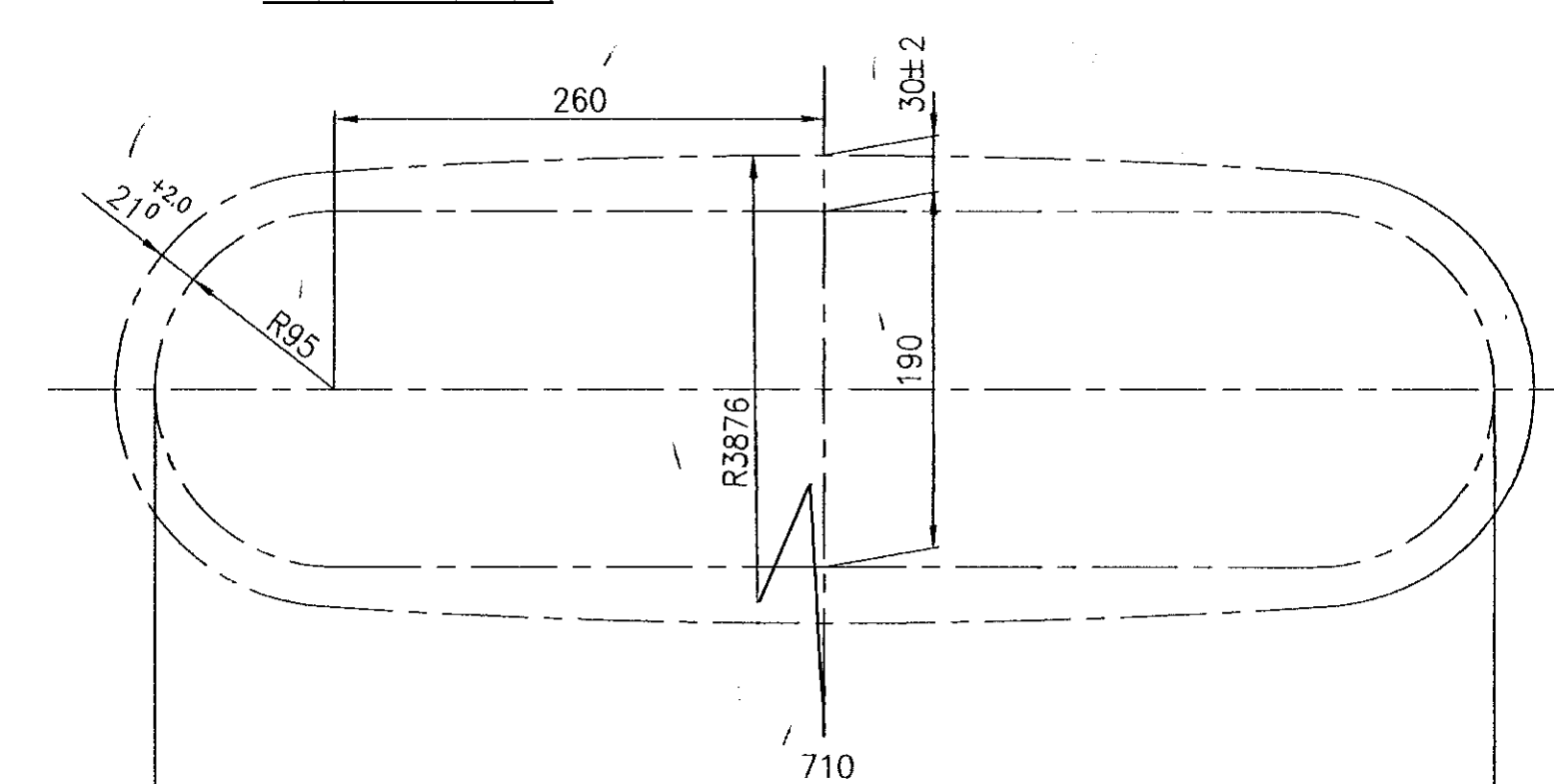
NOTES

- NECESSARY MACHINING ALLOWANCES HAVE BEEN ADDED ON ALL MACHINABLE SURFACES.
- THIS MARK INDICATES THE SURFACES TO BE MACHINED.
- UNSPECIFIED CASTING RADII-R5 MAX.
- FOR PERMISSIBLE DIMENSIONAL DEVIATIONS OF NON TOLERANCED CASTING DIMENSIONS REFER LATEST APPLICABLE QUALITY PROCEDURE.
- CASTING SHALL GENERALLY COMPLY WITH THE REQUIREMENTS OF LATEST APPLICABLE QUALITY PROCEDURE IN ALL RESPECTS.
- INDICATES THE CASTING SURFACES WHICH MUST BE OF HIGH QUALITY WITHOUT SURFACE UNEVENNESS.
- FINISH MACHINED DIMENSIONS ARE INDICATED WITHIN BRACKETS FOR INFORMATION ONLY.
- PUNCHING DETAILS SHALL BE MARKED ONLY ON RAISED FLAT SURFACE GIVEN AT ZONE C-11
- HEIGHT OF CASTING LETTERS 30mm.


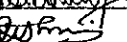

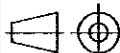
SECTION CC



SECTION XX



REV	DATE	ALTERED BY	APPROVED BY
01	23-6-99	CHD & APPD M.R.K. W.L.	
D/M. 652 WAS 636. DCN No. HM 0395			

	CASTING	92201051	A216 WCB, ATTEST	N/R		550					
W OFF	DESCRIPTION	WATL CODE	WATL SPECN	HEAT TREATMENT	SCRAP SORT	NET WT (kg)	GROSS WT (kg)	DRAWING No	ITEM No		
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT											
 BHARAT HEAVY ELECTRICALS LTD., UNIT: HIGH PRESSURE BOILER PLANT. TIRUCHIRAPALLI-620014.				DRN	NAME	SIGN	DATE				
				CHD	R.L.NARAYANAN		18-3-99				
				APPD	M.RAJAKUMAR		07-03-99				
				DEPT					18/3/99		
				VL							
CODE 320				SCALE	WEIGHT (KG)						
		N T S		550							
TITLE				CARD CODE	DRAWING NO.				REV		
BODY				U 01	1-V-N805-05158R				01		
				24"/150 CI							