

ALL DIMENSIONS ARE IN MILLIMETRES. FOR TOLERANCES OF UNTOLERANCED DIMENSIONS DURING MANUFACTURE REFER RELEVANT QCP / QP.

60/28880-0000-A-C

DRAWING NO.

SL. No.	DRAWING No.	COMP. CODE	MATL.SPECN.	SUGG. SIZE	MATL.CODE	GROSS WT.	DIMENSIONS						MATL. MARK	SCRAP SORT	WEIGHT (Kgs)	REMARKS
01.	3-V-N081-06882/01	931040310000	SA 105, NR, CERTIFY	ø43x25	—	0.285	32.5	38	22	21	15	19.35	SA105	10	0.09	2”/ 300 CL
02.	3-V-N025-06882/01	931040320000		ø40x26	15339141	0.26	35.7	40	26	22	16	22.5	SA105		0.16	3”/150 & 300 CL
03.	3-V-N033-06882/01	931040330000		ø50x30	15339142	0.46	38.9	48	28	26	20	25.7	SA105		0.19	4”/150 & 300 CL
04.	3-V-N001-06882/01	931040340000		ø60x30	15339380	0.666	45.2	54	34	26	20	28.87	SA105		0.23	6”/150 CL
05.	3-V-N017-06882/01	931040350000		ø60x30	15339380	0.666	48.4	54	34	26	20	32.05	SA105		0.29	6”/300 CL
06.	3-V-N009-06882/01	931040360000		ø63x30	15339143	0.73	48.4	58	38	26	20	32.05	SA105		0.26	8”/150 CL
07.	3-V-N089-06882/01	931040370000		ø63x30	15339143	0.73	51.6	58	38	26	20	35.22	SA105		0.30	8”/300 CL
08.	3-V-N057-06882/01	931040380000		ø70x36	—	1.09	51.6	66	42	32	25	35.22	SA105		0.45	10”/150 CL
09.	3-V-N065-06882/01	931040390000		ø70x36	—	1.09	61.1	66	45	32	25	41.77	SA105		0.41	10”/300 CL
10.	3-V-N041-06882/01	931040400000		ø70x36	—	1.09	57.9	66	42	32	25	38.6	SA105		0.53	12”/150 CL
11.	3-V-N105-06882/02	931040410000		ø75x36	15339381	1.25	61.1	70	45	32	25	41.77	SA105		0.50	12”/300 CL 14”/150 CL
12.	3-V-N224-06882	931050240000		ø80x36	15039144	1.4	73.8	80	54	32	25	51.3	SA105		0.67	20”/150 CL
13	3-V-N229-06882	931059340000	A276GR410 HT(CERTIFY)	ø63x30	—	0.666	48.4	54	34	26	20	32.05	GR410	40	0.29	6”/300 CL
14	3-V-N338-06882	931062870000	SA 182-F316, SH,CERTIFY	ø40x26	—	0.26	35.7	40	26	22	16	22.5	F316	46	0.16	3”/150 & 300 CL
15	3-V-N339-06882	931062880000		ø60x30	—	0.666	45.2	54	34	26	20	28.87		46	0.23	6”/150 CL
16	3-V-N396-06882	931063410000		ø80x36	—	1.4	73.8	80	54	32	25	51.3			0.67	20”/150 CL
17	3-V-N350-06882	931066890000	A105, NR, CERTIFY	ø75x36	15339381	1.25	64.3	72	48.5	32	25	45.0	SA105	10	0.45	16”/150 CL & 14”/300 C
18	3-V-N361-06882	931066900000		ø90x55	—	2.75	83.3	90	62	50	40	57.7	SA105	10	1.22	24”/150 CL
19	3-V-N436-06882	931071470000		ø80x36	15039144	1.4	67.5	80	54	32	25	48.1	SA105	10	0.49	16”/300 CL
20	3-V-N437-06882	931071480000		ø100x55	15339143	3.4	77	100	60	50	35	54.5		10	1.26	20”/300 CL
21	3-V-N201-06882	931079620000		ø43x25	—	0.215	32.5	38	22	15	9	19.35	SA105	10	0.09	2”/150 CL
22	3-V-NE96-06882	932011900000		ø100x60	—	3.7	86.5	100	66	51	36	60.83	SA105	10	1.27	22”/300 CL

12.5
▽

3.2
▽

ø18-30

ø11

-0.300

ø30-40

-0.430

ø30-40

-0.310

ø30-40

-0.470

ø40-50

-0.320

ø40-50

-0.480

ø40-50

-0.340

ø40-50

-0.530

ø65-80

-0.360

ø65-80

-0.550

ø80-100

-0.380

ø80-100

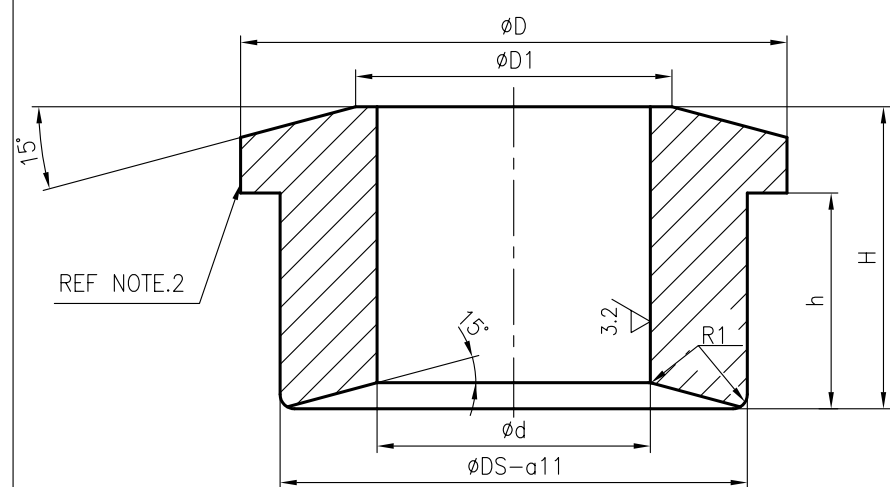
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NOTE

01. UNSPECIFIED CORNERS TO BE ROUNDED OFF TO R0.5

* 02. MATL MARK TO BE PUNCHED.



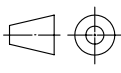
DRAWING RETRACED WITH REV. 07 ON 24.04.97



REV	DATE	ALTERED M.SRINIVASAN
09	24.03.08	CHD & APPD PBN & MRK

SL.NO. 22 NCLUDED

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NO OFF	DESCRIPTION	MATL CODE	MATL SPECN	HEAT TREATMENT	SCRAP SORT	NET WT (kg)	GROSS WT (kg)	DRAWING No	ITEM No
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT <div style="float: right; font-size: 2em; margin-top: 20px;">CS</div>									
 BHARAT HEAVY ELECTRICALS LTD. UNIT: HIGH PRESSURE BOILER PLANT. TIRUCHIRAPALLI 620014.					DRN	NAME T.R.R.MURTHY	SIGN	DATE 24.04.97	NO.OF VAR.
					CHD	N.DHANDAPL		24.04.97	
					APPD	A.VISWANATHAN		24.04.97	
DEPT VL			SCALE	WEIGHT (KG).	REFERENCE INFORMATIONS CAD :C306882				NO. OF ITEMS
CODE 320			NTS	REF TABLE					
TITLE GLAND FOLLOWER				CARD CODE U 01	DRAWING NO. 3-V-0000-06882				REV 09

Size A3