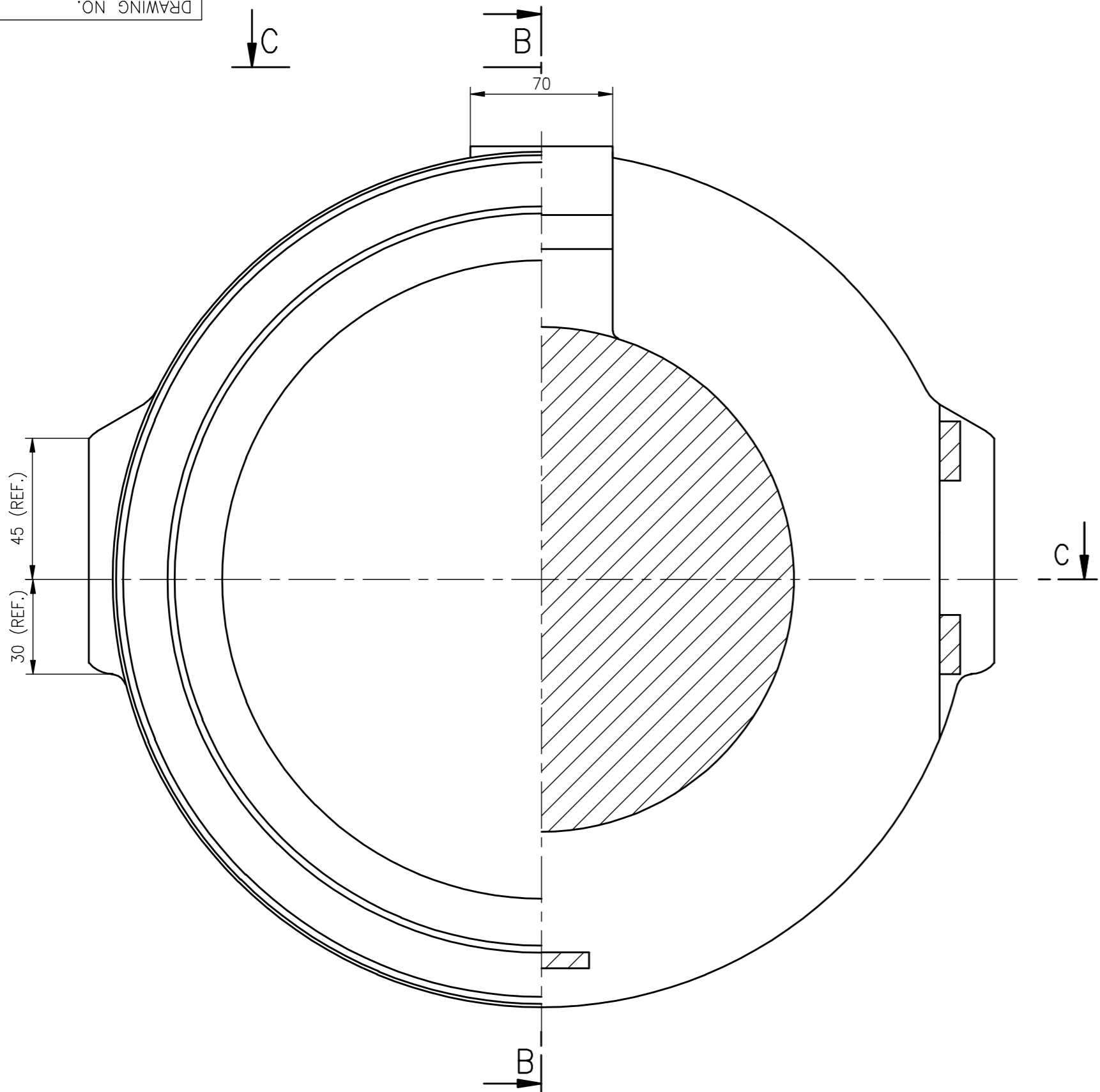
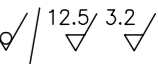
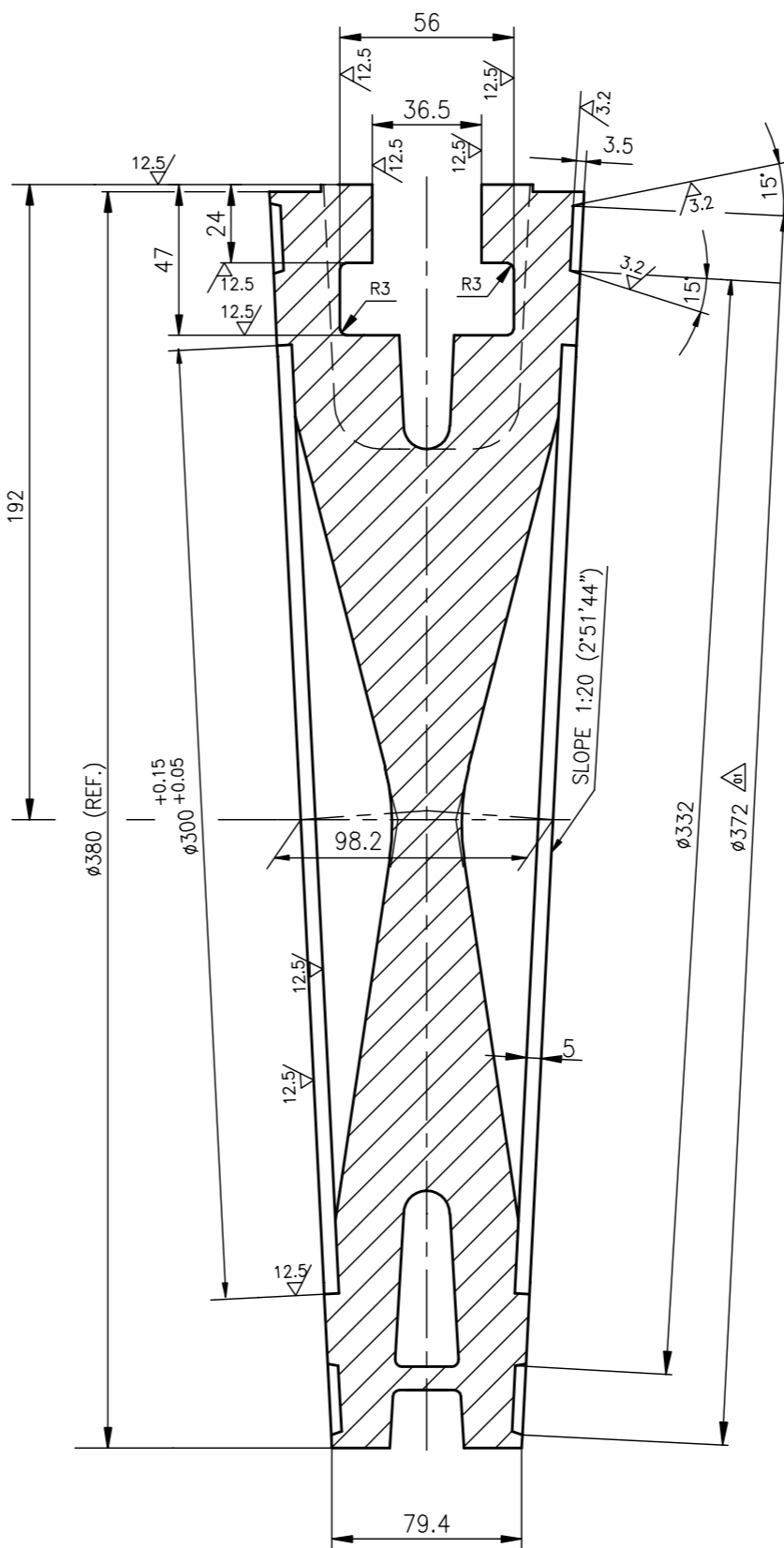


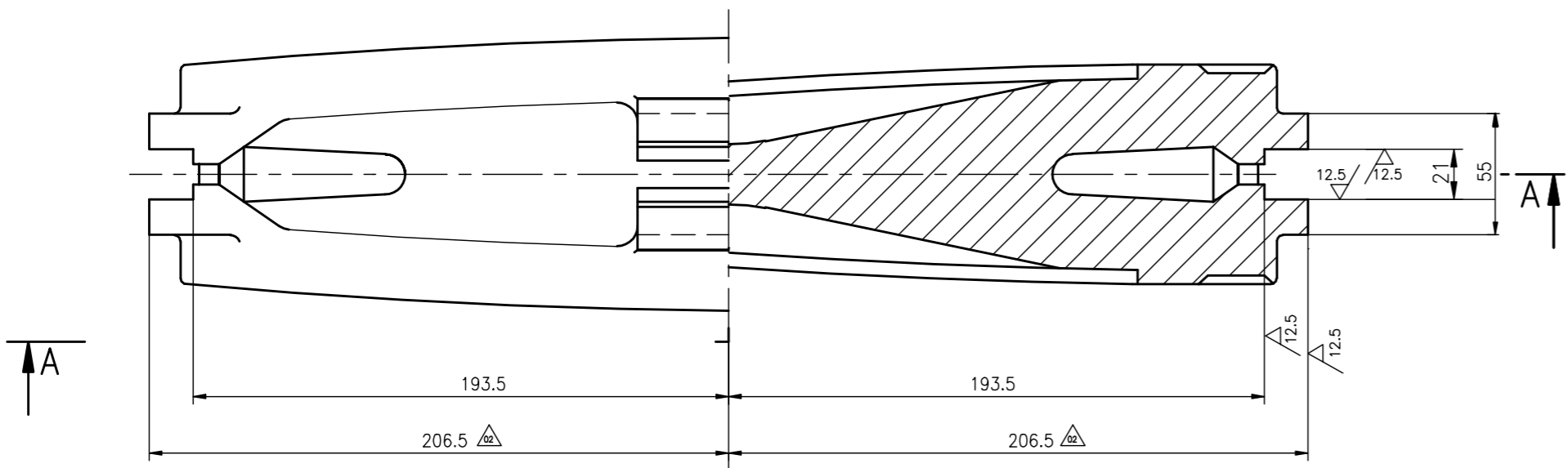
ALL DIMENSIONS ARE IN MILLIMETRES. FOR TOLERANCES OF UNTOLERANCED DIMENSIONS DURING MANUFACTURE REFER RELEVANT QCP / QP



SECTION AA


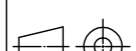


SECTION BB



SECTION CC

REV 03	DATE 10.12.09	ALTERED CHD & APPD	S.V.NATHAN M.RAUAKUMAR	REV 02	DATE 11.04.97	ALTERED CHD & APPD	R.L.NARAYANAN M.RAUAKUMAR	REV 01	DATE 01.04.97	ALTERED CHD & APPD	R.L.NARAYANAN M.RAUAKUMAR
	SL.No. 02	INCLUDED.			DIM. 206.5 WAS 205. DCN No. HM0249			ZONE	DIM. ø372 WAS ø378. DCN No. HM0247		

02	WEDGE	92201039	ASTM A351 CF8M CERTIFY	SH	46	71	75	2.V.N172.06232 932017945000	—																				
01	WEDGE	92200395	ASTM A216 Gr.WCB,CERTIFY	NR	10	71	75	2.V.N316.06232/02 931062255000	—																				
S L N o.	DESCRIPTION	MATL CODE	MATL SPECN	HEAT TREATMENT	SCRAP SORT	NET WT (k g)	GROSS WT (k g)	DRAWING No COMPONENT CODE	ITEM No																				
TYPE OF PRODUCT																													
OR NAME OF																													
CUSTOMER/PROJECT																													
<div><div><div><div><div>BHARAT HEAVY ELECTRICALS LTD.,</div><div>UNIT: HIGH PRESSURE BOILER PLANT.</div><div>TIRUCHIRAPALLI -620014.</div></div></div></div><div><div>DRN</div><div>V.BAIRAVAN</div><div>SIGN</div><div>DATE</div><div>20.06.96</div><div>NO.OF VAR.</div></div><div><div>CHD</div><div>R.L.NARAYANAN</div><div></div><div>21.06.96</div><div></div></div><div><div>APPD</div><div>M.RAJAKUMAR</div><div></div><div>21.06.96</div><div></div></div></div> <div><div>DEPT VL</div><div></div><div>SCALE</div><div>WEIGHT (KG).</div><div>REFERENCE INFORMATIONS</div><div>NO. OF ITEMS</div></div> <div><div>CODE</div><div>320</div><div>N T S</div><div>CAD: C206232</div></div> <tr><td colspan="5">TITLE</td><td>CARD CODE</td><td colspan="3">DRAWING NO.</td><td>REV</td></tr> <tr><td colspan="5">WEDGE (ROUGH) 14"/150 CL</td><td>U 01</td><td colspan="3">2-V-0000-06232</td><td>03</td></tr>										TITLE					CARD CODE	DRAWING NO.			REV	WEDGE (ROUGH) 14"/150 CL					U 01	2-V-0000-06232			03
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WEDGE (ROUGH) 14"/150 CL					U 01	2-V-0000-06232			03																				

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