

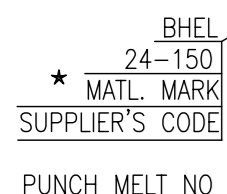
DRAWING NO. 2-V-0000-06009R

ALL DIMENSIONS ARE IN MILLIMETRES. FOR TOLERANCES OF UNTOLERANCED DIMENSIONS DURING MANUFACTURE REFER RELEVANT QCP / QP



NOTES :

1. CASTING SHALL GENERALLY COMPLY WITH THE REQUIREMENTS OF THE LATEST APPLICABLE QUALITY PROCEDURE IN ALL RESPECTS.
2. NECESSARY MACHINING ALLOWANCES HAVE BEEN ADDED ON ALL MACHINABLE SURFACES IN THIS DRAWING .
3. \otimes THIS MARK INDICATES THE SURFACES TO BE MACHINED.
4. UNSPECIFIED CASTING RADII R5 MAX.
5. FOR THE PERMISSIBLE DIMENSIONAL DEVIATIONS OF NON TOLERANCED CASTING DIMENSIONS REFER LATEST APPLICABLE QUALITY PROCEDURE
6. FINISH MACHINED DIMENSIONS ARE INDICATED WITHIN BRACKETS FOR INFORMATION ONLY.
7. HEIGHT OF THE CASTING LETTERS 20mm.



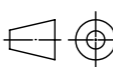


SECTION-AA

SECTION BB

SECTION CC

REV 05	DATE 08.02.07	ALTERED CHD & APPD	M.SRINIVASAN P.BOOMINATHAN	REV 04	DATE 24.8.2000	ALTERED CHD & APPD	R.L M.R.K	REV 03	DATE 19.6.99	ALTERED CHD & APPD	R.L MRK	REV 02	DATE 20.02.99	ALTERED CHD & APPD	R.L MRK	REV 01	DATE 19.12.98	ALTERED CHD & APPD	R.L M.R.K
	SL.NO.04 INCLUDED				DIM.75 WAS 77 DCN NO. HM 0463				SL.NO.03 INCLUDED				DIMS Ø640 ^{+4.0} ₀ & 100 WERE Ø640 & 120 RESP. DIM. 30" INCLUDED DCN NO. HM 0375			ZONE	SL.NO.02 INCLUDED		

WC9	04	CASTING	92201647	A217 WC9 CERTIFY	NT		264	—	2-V-NE60-06009R 92 201 647 0000	—	
WC6	03	CASTING	92201135	A217 WC6, CERTIFY	NT		264	—	2-V-N829-06009R/1 92 201 135 0000	—	
CF8M	02	CASTING	92201037	A351 CF 8M CERTIFY	SH		264	—	2-V-K966-06009R/2 92 201 037 0000	—	
WCB	01	CASTING	92200433	A216 WCB CERTIFY	NR		264	—	2-V-N361-06009R/2 92 200 433 0000	—	
MATL. MARK ★	S L No.	DESCRIPTION	MATL CODE	MATL SPECN	HEAT TREATMENT	SCRAP SORT	NET WT (kg)	GROSS WT (kg)	DRAWING No	ITEM No	
									COMPONENT CODE		
CAUTION: The information on this document is the property of BHARAT HEAVY ELECTRICALS LTD. It must not be used directly or indirectly in any way detrimental to the interest of the company.		TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT									
		 BHARAT HEAVY ELECTRICALS LTD., UNIT: HIGH PRESSURE BOILER PLANT. TIRUCHIRAPALLI -620014.					DRN	NAME V.BAIRAVAN	SIGN	DATE 17.11.95	NO. OF VARS
							CHD	R.L.NARAYANAN		2.12.95	
							APPD	M.RAJAKUMAR		2.12.95	
		DEPT VL			SCALE	WEIGHT (KG).	REFERENCE INFORMATIONS				NO. OF ITEMS
CODE 320	N.T.S	264									
TITLE			WEDGE 24"/150 CL		CARD CODE	DRAWING NO.				REV	
					U 01	2-V-0000-06009R				05	