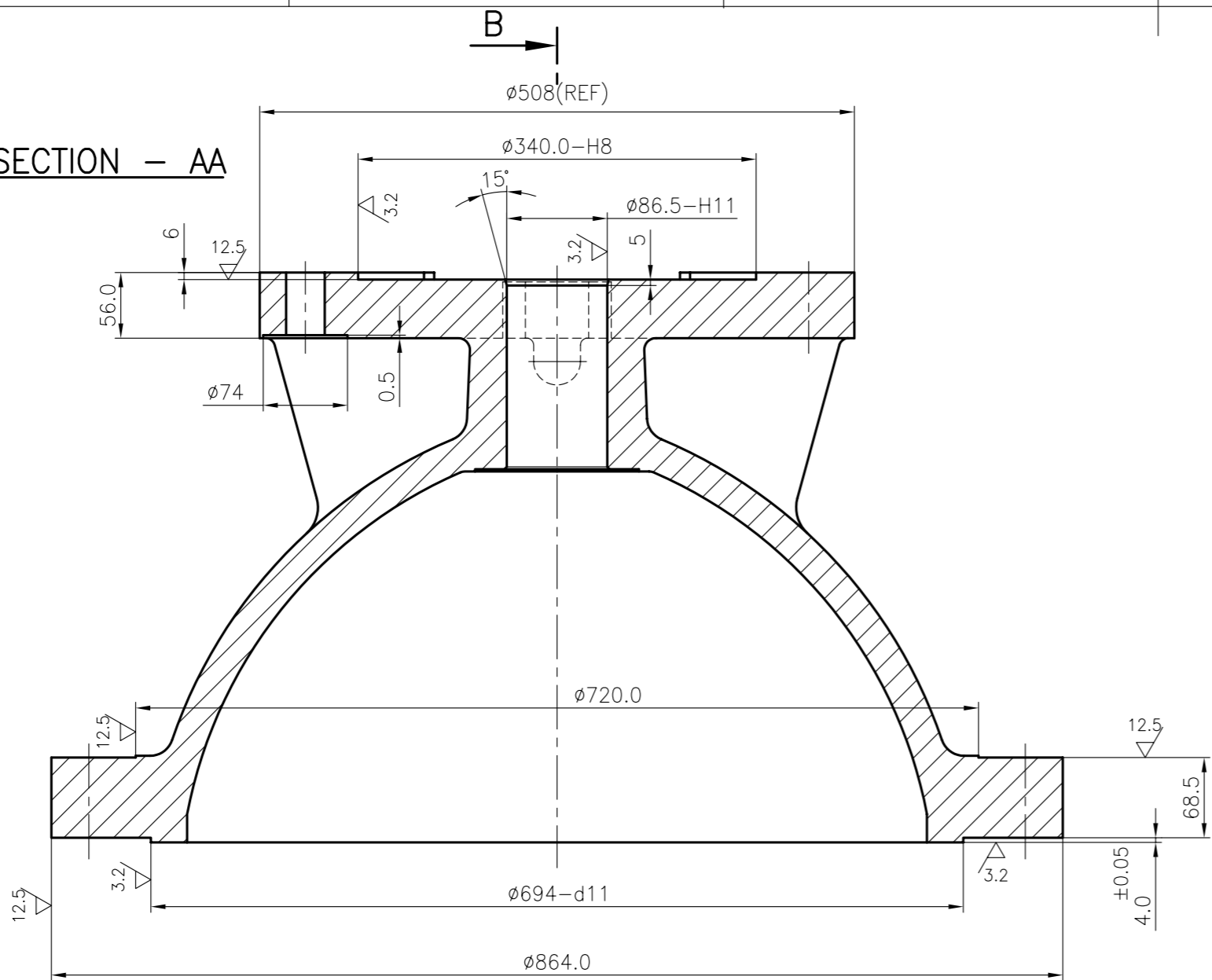


2-V-0000-14238

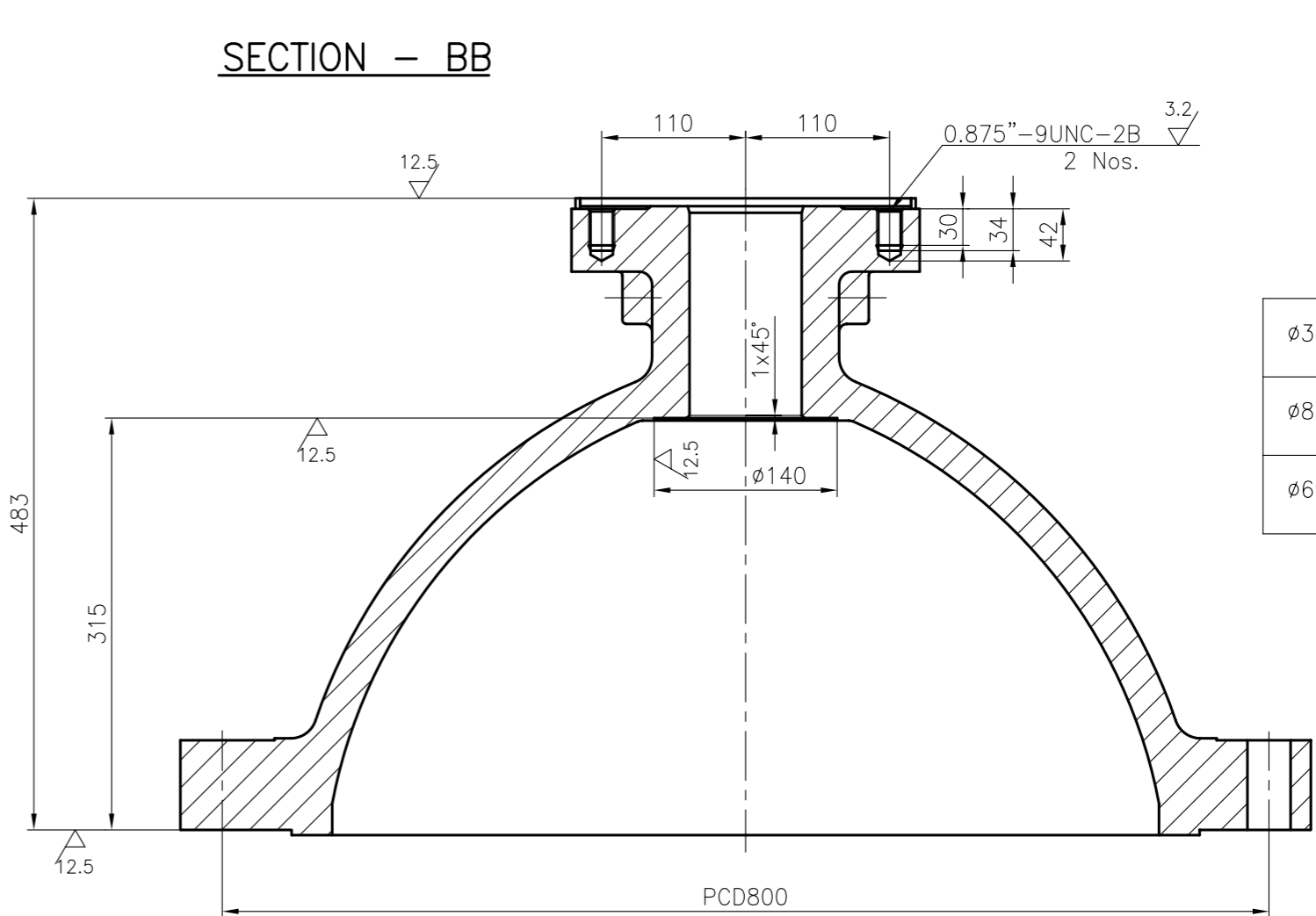
DRAWING NO.

ALL DIMENSIONS ARE IN MILLIMETRES. FOR TOLERANCES OF UNTOLERANCED DIMENSIONS DURING MANUFACTURE REFER RELEVANT QCP / QP

SECTION - AA



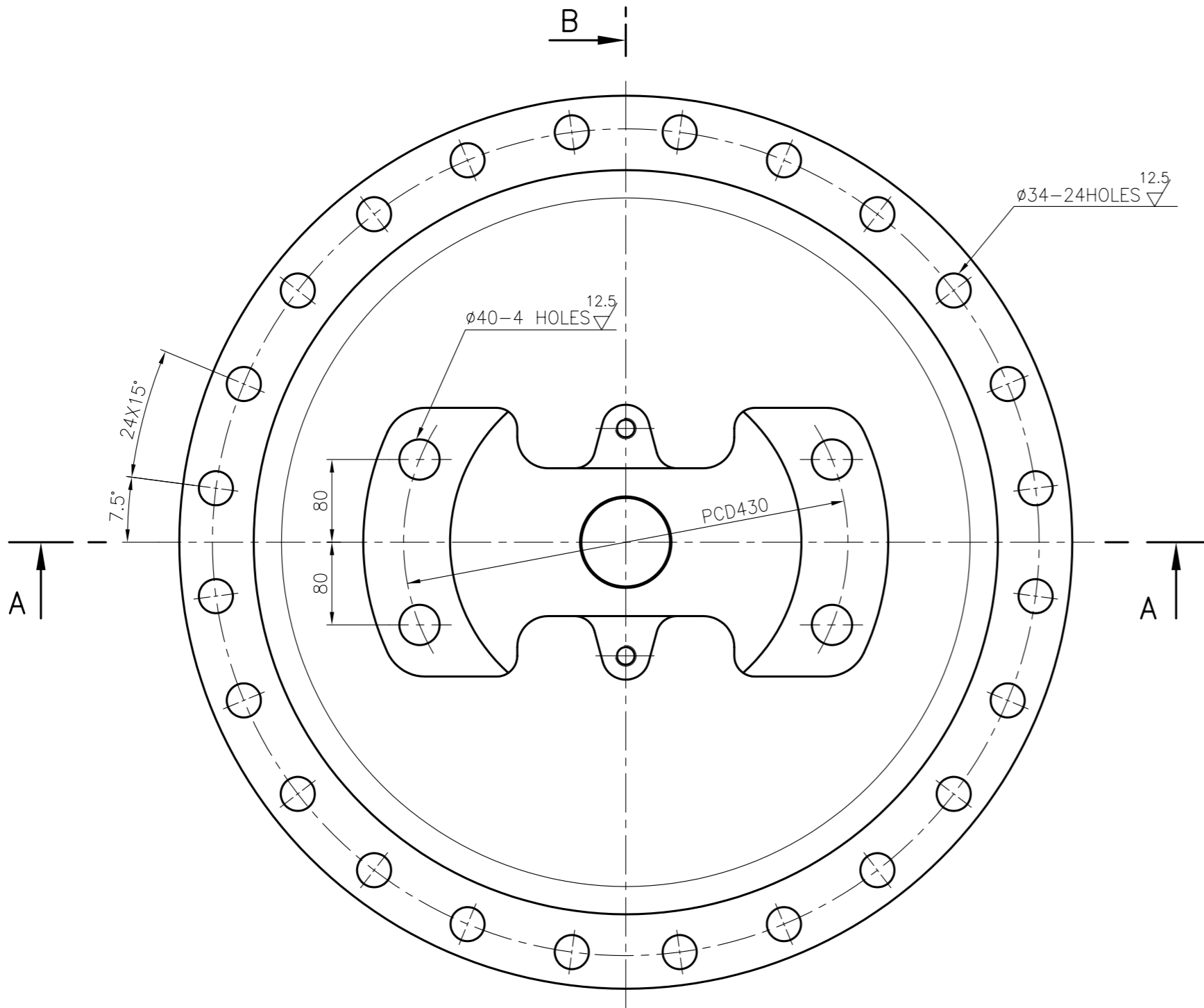
SECTION - BB



$\phi 340.0 - H8$	+0.090
	0
$\phi 86.5 - H11$	+0.220
	0
$\phi 694.0 - d11$	-0.780
	-0.290

NOTE:

01. CHAMFER ALL SHARP CORNERS



02	CASTING	92 201 752	ASTM A217 WC9- CERTIFY	NORMALISED & TEMPERED	20	284.0	330.0	2-V-NE97-14238 93 201 263 0000	011
01	CASTING	92 201 751	ASTM A216 WCB- CERTIFY	NORMALISED	10	284.0	330.0	2-V-NE96-14238 93 201 188 0000	011
SL No.	DESCRIPTION	MATL CODE	MATL SPECN	HEAT TREATMENT	SCRAP SORT	NET WT (kg)	GROSS WT (kg)	DRAWING No COMPONENT CODE	ITEM No

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT



BHARAT HEAVY ELECTRICALS LTD.,
UNIT: HIGH PRESSURE BOILER PLANT.
TIRUCHIRAPALLI -620014.

DEPT
VL
CODE
320

SCALE
NTS

WEIGHT (KG).
REF TABLE

REFERENCE INFORMATION
CAD :C214237

TITLE
BONNET
(22"-C300)

CARD
CODE
U 01

DRAWING NO.
2-V-0000-14238

REV	DATE	ALTERED
ZONE		CHD & APPD

CAUTION: The information on this document is the property of BHARAT HEAVY ELECTRICALS LTD. It must not be used directly or indirectly in any way detrimental to the interest of the company.

DRN	NAME M.SRINIVASAN	SIGN	DATE 24.03.08	NO.OF VAR.
CHD	P.Boomnathan		24.03.08	
APPD	M.RAJAKUMAR		24.03.08	
DEPT	SCALE	WEIGHT (KG).	REFERENCE INFORMATION	NO. OF ITEMS
VL	NTS	REF TABLE	CAD :C214237	
CODE	320	TITLE	DRAWING NO.	REV
		BONNET (22"-C300)	2-V-0000-14238	