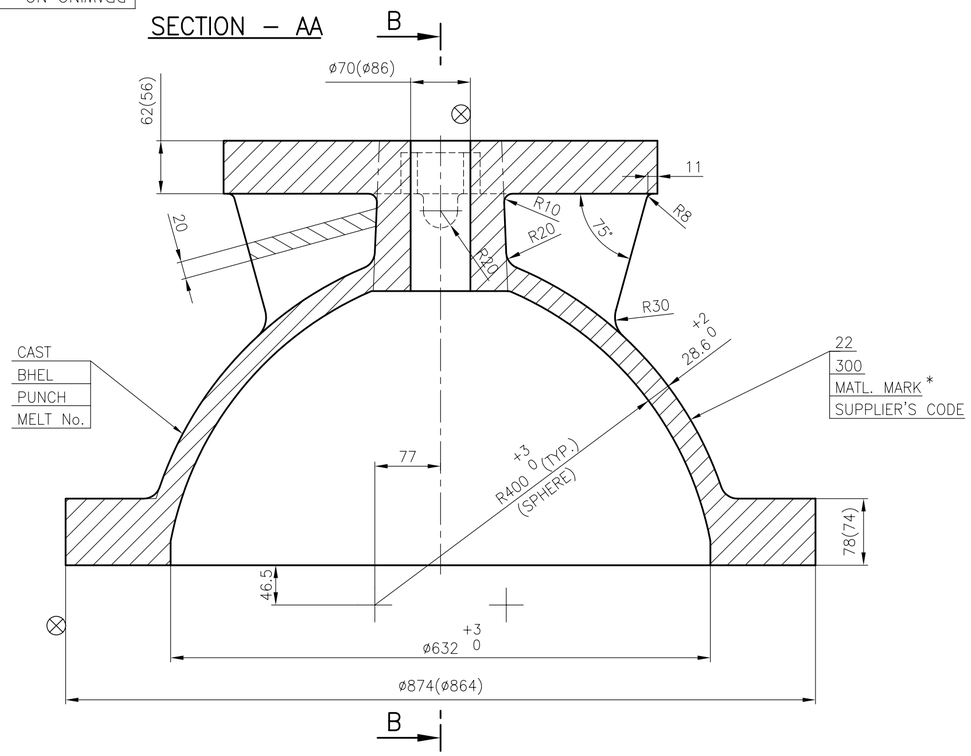
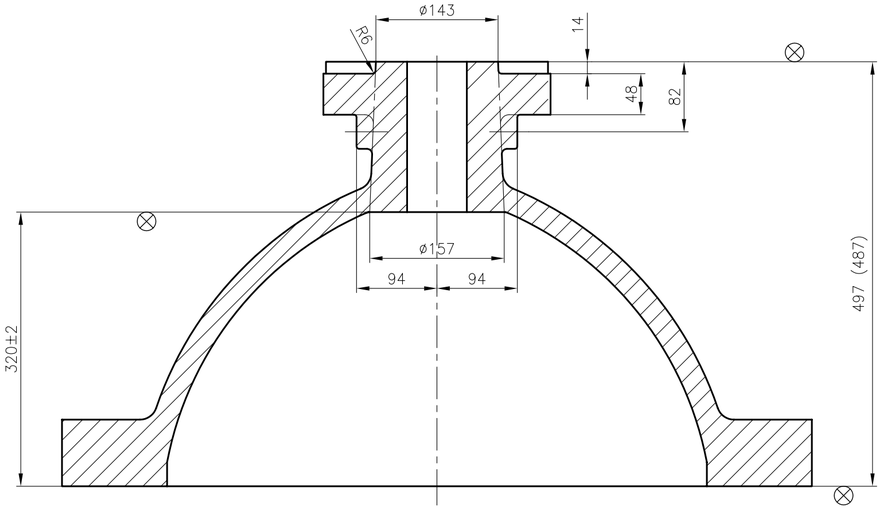
DRAWING NO. 2-V-0000-14233R

ALL DIMENSIONS ARE IN MILLIMETRES. FOR TOLERANCES OF UNTOLERANCED DIMENSIONS DURING MANUFACTURE REFER RELEVANT QCP / QP

SECTION – AA

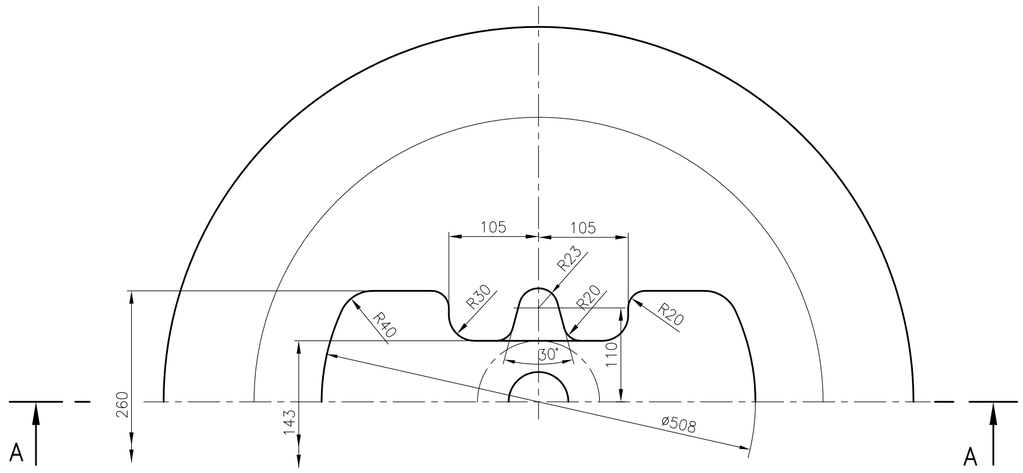


SECTION – BB



NOTE

01. NECESSARY MACHINING ALLOWANCES HAVE BEEN ADDED ON ALL MACHINABLE SURFACES.
02. FOR PERMISSIBLE DEVIATIONS ON NON TOLERANCED CASTING DIMENSION REFER APPLICABLE QUALITY PROCEDURE.
03. FINISH MACHINED DIMENSIONS ARE INDICATED WITHIN BRACKETS FOR INFORMATION ONLY.
04. LETTERS– SIZE,MATL.& SUPPLIERS CODE ARE TO BE CAST IN THE INDICATED ZONE.
05. CASTING SHALL COMPLY WITH THE REQUIREMENTS OF APPLICABLE QUALITY PROCEDURE.
06. UNSPECIFIED CASTING RADII = R5
07. HEIGHT OF CASTING LETTERS = 25 mm
08. ⊗ INDICATES SURFACE TO BE MACHINED.



MATL.MARK *	SL No.	DESCRIPTION	MATL CODE	MATL SPECN	HEAT TREATMENT	SCRAP SORT	NET WT (kg)	GROSS WT (kg)	DRAWING No / COMPONENT CODE	ITEM No
WC9	02	CASTING	92 201 752	ASTM A217 WC9– CERTIFY	NORMALISED & TEMPERED	–	330.0	–	2-V-NE97-14233R / 92 201 752 0000	011
WCB	01	CASTING	92 201 751	ASTM A216 WCB– CERTIFY	NORMALISED	–	330.0	–	2-V-NE96-14233R / 92 201 751 0000	011

REV	DATE	ALTERED
ZONE		CHD & APPD

CAUTION: The information on this document is the property of BHARAT HEAVY ELECTRICALS LTD. It must not be used directly or indirectly in any way detrimental to the interest of the company.

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT

BHARAT HEAVY ELECTRICALS LTD.,
UNIT: HIGH PRESSURE BOILER PLANT.
TIRUCHIRAPALLI -620014.
365–120

	NAME	SIGN	DATE	NO.OF VAR.
DRN	M.SRINIVASAN		24.03.08	
CHD	P.BOOMINATHAN		24.03.08	
APPD	M.RAJAKUMAR		24.03.08	

DEPT VL | CODE 320 | SCALE NTS | WEIGHT (KG). REF TABLE | REFERENCE INFORMATIONS CAD :C214233R | NO. OF ITEMS

TITLE: BONNET (22"–C300) | CARD CODE U 01 | DRAWING NO. 2-V–0000–14233R | REV

Size A2