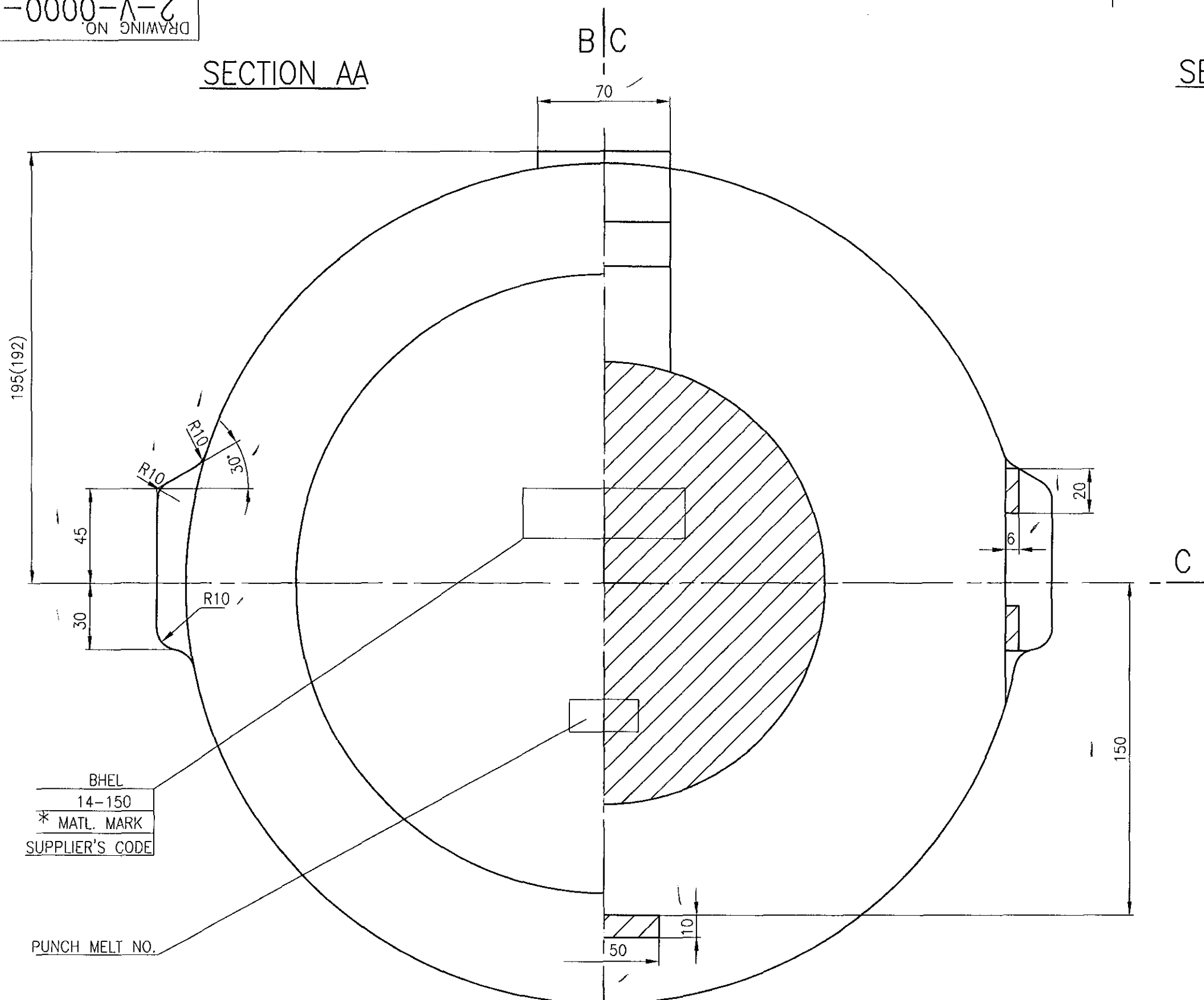


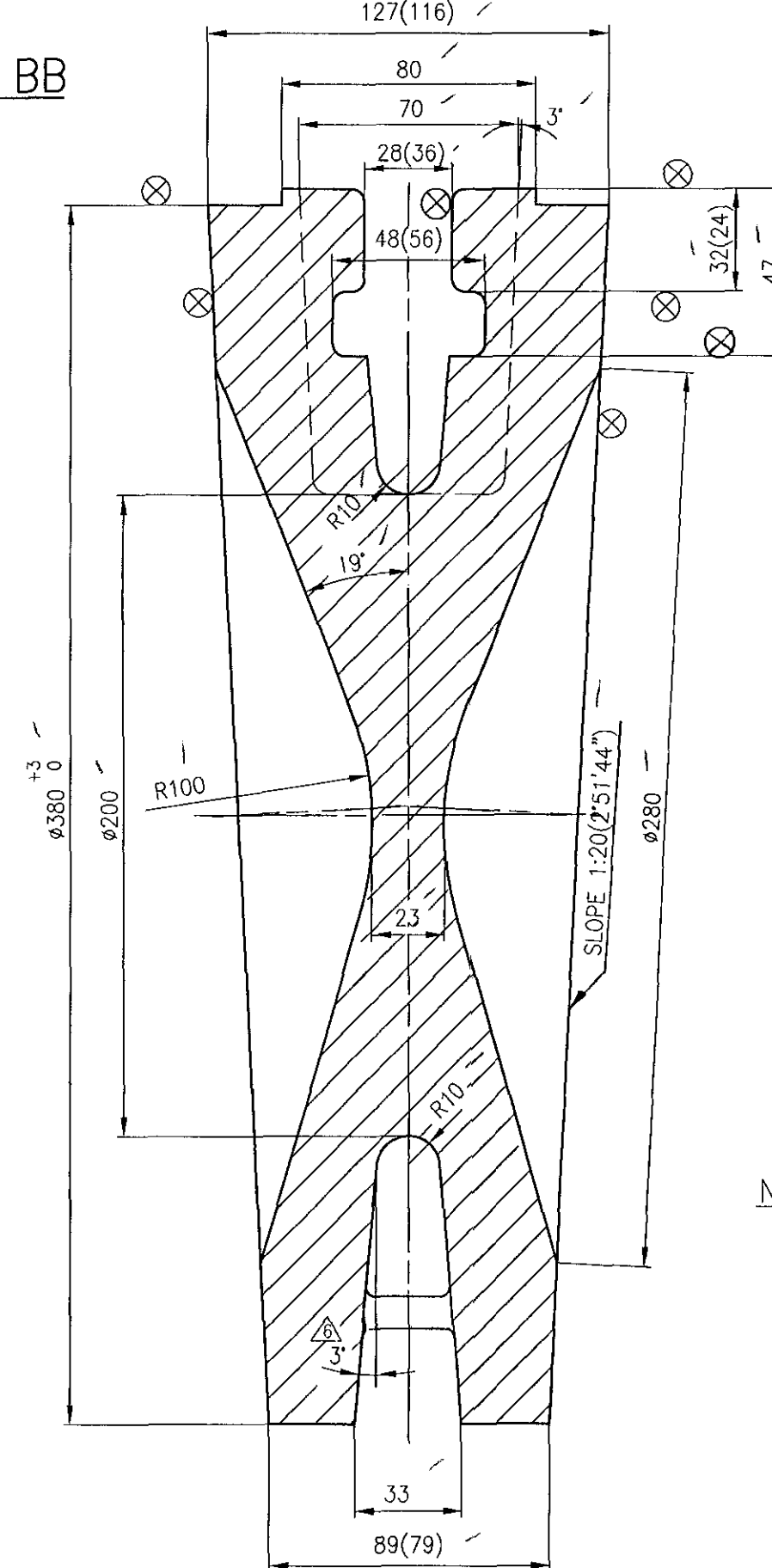
2-V-0000-05973R/6
DRAWING NO. ON INVENTORY

ALL DIMENSIONS ARE IN MILLIMETRES. FOR TOLERANCES OF UNTOLERANCED DIMENSIONS DURING MANUFACTURE REFER RELEVANT QCP / QP

SECTION AA



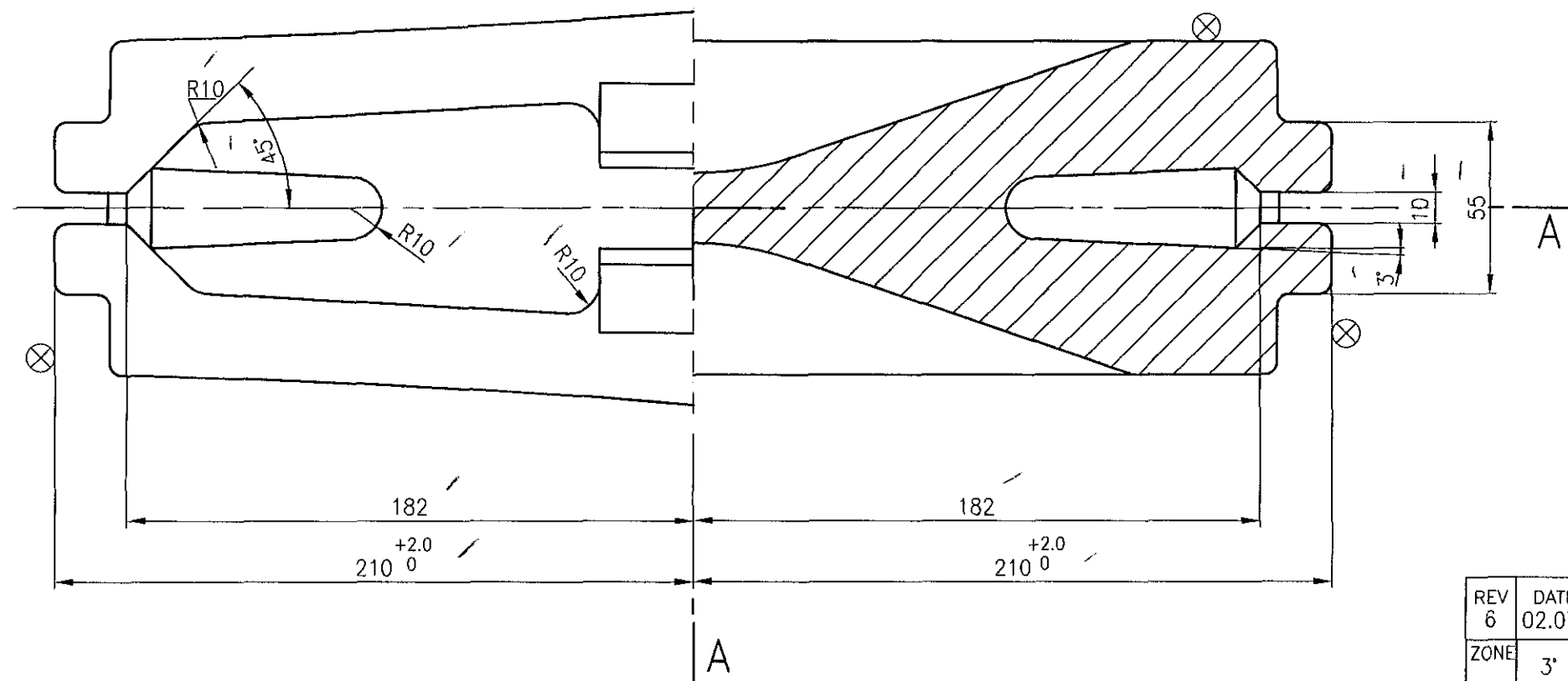
SECTION BB



NOTES:

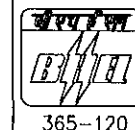
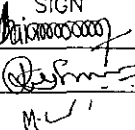
1. CASTING SHALL COMPLY WITH THE REQUIREMENT OF LATEST APPLICABLE TDC IN ALL RESPECTS.
2. NECESSARY ALLOWANCES HAVE BEEN ADDED ON ALL MACHINABLE SURFACES.
3. PERMISSIBLE DIMENSIONAL DEVIATIONS OF CASTING SURFACES REFER LATEST APPLICABLE TDC.
4. FINISH MACHINED DIMENSIONS ARE INDICATED WITHIN BRACKETS FOR REFERENCE ONLY.
5. ∇ CASTING SURFACES MUST BE OF HIGH QUALITY WITHOUT SURFACE UNEVENNESS.
6. UNSPECIFIED CASTING RADII 3-5mm.
7. \otimes SURFACE TO BE MACHINED.
8. HEIGHT OF CASTING LETTERS 20mm.

SECTION CC



REV 6	DATE 02.07.03	ALTERED BY CHD & APPD M.R.K. <i>[Signature]</i>
ZONE	3' WAS 5' IN SECTION-BB.	
DCP No.800204		

03	2-V-K963-05973R/4	922010390000	A351 CF8M, CERTIFY	SH			75.0	CF8M	
02	2-V-K756-05973R/4	922008430000	A351 CF8, CERTIFY	SH			75.0	CF8	
01	2-V-N316-05973R/4	922003950000	A216 WCB, CERTIFY	NR			75.0	WCB	
No OFF	DRAWING No.	MATL CODE	MATL SPECN	HEAT TREATMENT	SCRAP SORT	NET WT (kg)	GROSS WT (kg)	*MATL MARK TO BE CAST	ITEM No

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT		RETRACED WITH REV.6 ON 02.07.03			
 BHARAT HEAVY ELECTRICALS LTD. UNIT: HIGH PRESSURE BOILER PLANT. TIRUCHIRAPALLI - 620014.		DRN V.BAIRAVAN	SIGN 	DATE 2.7.03	NO. OF VAR.
DEPT VL	SCALE N T S	WEIGHT (KG.)	REFERENCE INFORMATION		
CODE 320	TITLE WEDGE	CARD CODE U 01	DRAWING NO. 2-V-0000-05973R		
14"/150C GV		REV 6			

CAUTION: The information on this document is the property of BHARAT HEAVY ELECTRICALS LTD. It must not be used directly or indirectly in any way detrimental to the interest of the company.