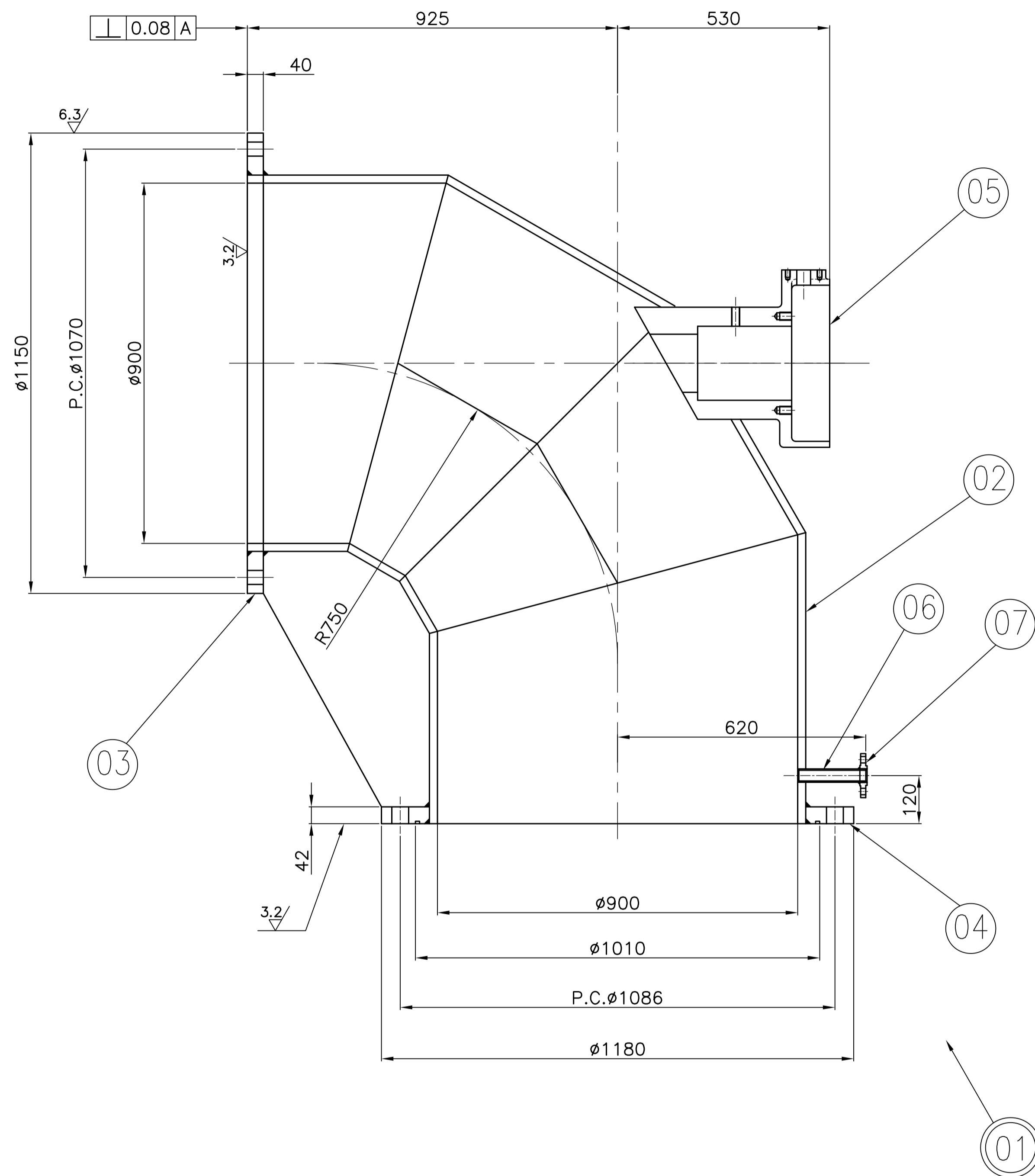


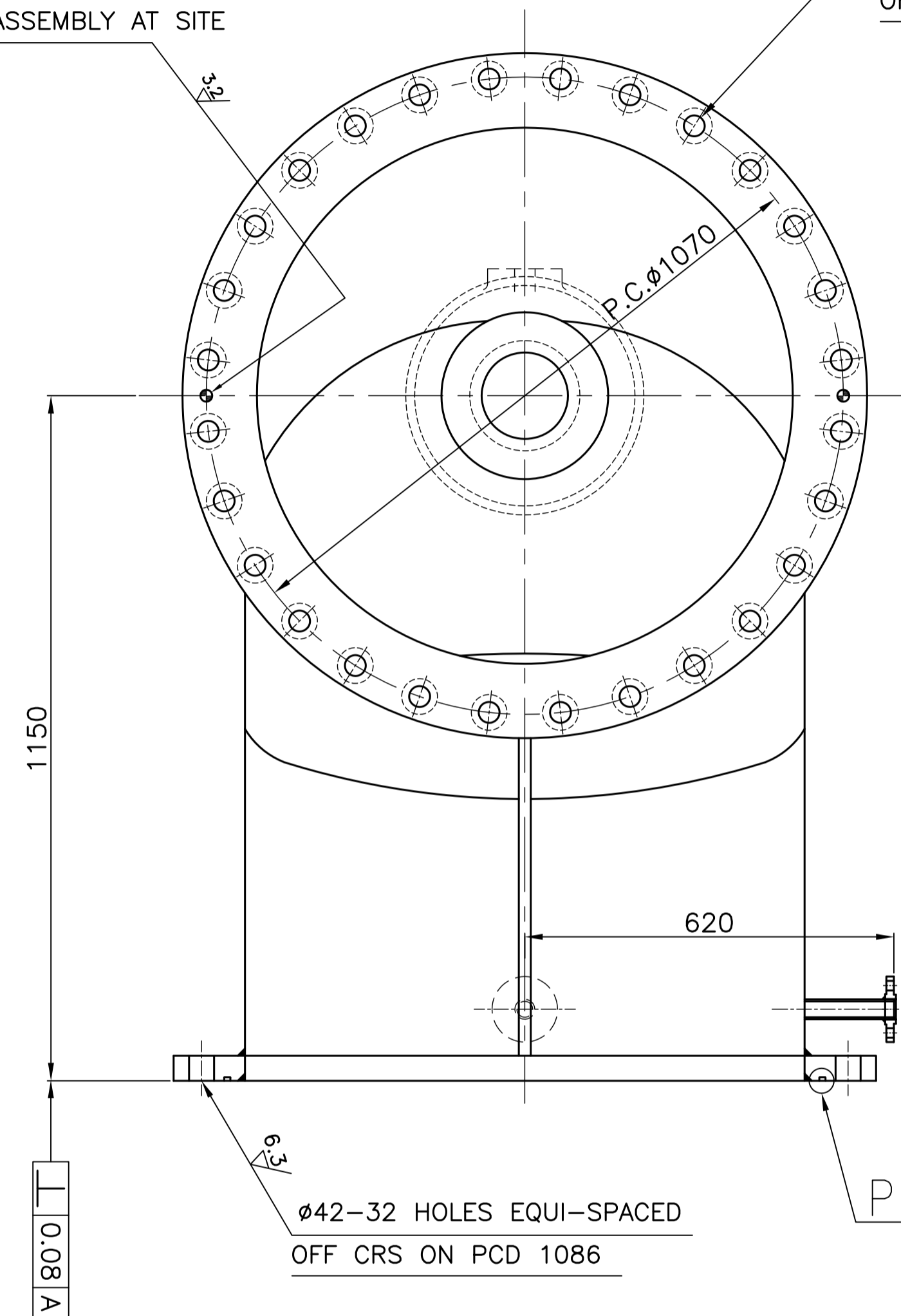
BOTTOM

TOP



2- ϕ 20 TAPER (180° EACH)
 PRELIMINARY HOLE (ϕ 20)
 AND COUNTER BORE (ϕ 25)
 SHALL BE DRILLED BY VENDOR
 TAPER MACHINING TOGETHER WITH
 THE LIFTING COLUMN PIPE SHALL BE
 CARRIED OUT DURING ASSEMBLY AT SITE

ϕ 35-28 HOLES EQUI-SPACED
 OFF CRS ON PCD 1070
 OFF CRS ON PCD 1070



REFER SHEET 2 FOR COMPLETE DETAILS

MATERIAL: DUPLEX SS TO UNS 32750
 PREN (%CR+3.3%Mo+16%N) > 38

01	DISCHARGE ELBOW	1 182 47 1 7017			FP9715941044	1040	1040
					DUPLEX SS 2205 TO UNS 32750	1	
ITEM NO.	DESCRIPTION	DRAWING NO.	VAR. NO.	RAW MATERIAL SIZE OR CASTING DRG.NO. OR FORGING DRG.NO.	MATERIAL CODE	NET WT.	GROSS WT.
					MATERIAL SPECN.	QUANTITY	

THE FOLLOWING CONDITIONS APPLY EXCEPT OTHERWISE STATED:
 1. REF. TO HY0230261 FOR UN TOLERANCES.
 2. CHAMFER M/CD SHARP ED 1.2 TO 1.0 AT 45°.
 3. INTERNAL M/CD CORNER RADI 1 TO 0.7.
 4. THE SURFACE ROUGHNESS WHEREVER NOT SHOWN SHALL BE TAKEN FROM THE SURFACE ROUGHNESS SHOWN OUT SIDE BACK SLASHES GIVEN AT THE TOP MOST RIGHT CORNER OF THE DRG.

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT		CW10M CW MKABUP PUMP	
DRN.	SRINIVAS	SIGN.	SRINIVAS
CHD.	SATISH	DATE	23.10.21
APPD.	MSRAM	DATE	23.10.21
DEPT.	PUMPS	SCALE	WEIGHT (KG)
CODE	410	N.T.S	1040
TITLE		REF. TO ASSY DRG.	ITEM NO.
DISCHARGE ELBOW (1/2)		-NA-	-NA-
DRAWING NO.		REV.	
1 182 47 1 7017		01	
SHEET NO. 01		NO OF SHEETS 02	

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