



PRODUCT STANDARD PUMPS HYDERABAD

FP60288

Rev No. 00

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ADDL QUALITY REQUIREMENTS - IMPELLERS MHI DESIGN BFPs, BPs & CEPs

1.0 SCOPE:

This standard specifies additional quality requirements apart from the Plant Purchasing specification HY19593-R03. These additional quality requirements are as per purchase specifications of the Collaborator M/s.MHI, Japan.

2.0 IMPELLER CASTINGS COVERED UNDER THIS STANDARD:

PUMP TYPE	CASTING	MATL CODE	DRG.NO.-VAR NO	JIS / MHI SPECN
MDG455	Impeller 1 st stage	FP9219324504	01804024603-00	SCS6T1
MDG455	Impeller inter stage	FP9219324512 FP9219324520 FP9219324539 FP9219324547	01804024605-01 01804024605-02 01804024605-03 01804024605-04	SCS6T1
MDG405	Impeller 1 st stage	FP9219306042	01804024595-00	SCS6T1
MDG405	Impeller inter stage	FP9219306052 FP9219306069 FP9219306077 FP9219306085	01804024600-01 01804024600-02 01804024600-03 01804024600-04	SCS6T1
MDG366	Impeller 1 st stage	FP9219324636	01804024633-00	SCS6T1
MDG366	Impeller inter stage	FP9219324644 FP9219324652 FP9219324660 FP9219324679	01804024634-01 01804024634-02 01804024634-03 01804024634-04	SCS6T1
MDG346	Impeller 1 st stage	FP9219324563	01804024610-00	SCS6T1
MDG346	Impeller inter stage	FP9219324571 FP9219324580 FP9219324598 FP9219324601	01804024611-01 01804024611-02 01804024611-03 01804024611-04	SCS6T1
MLC450	Impeller	FP9219324610	01891223440-00	SCS6T2
MLC400	Impeller	FP9219324490	01891223435-00	SCS6T2
144RND	Impeller inter stage	FP9219324482	01811224434-00	SCS6T2
144RND	Impeller 1 st stage	FP9218224026	01811224452-00	SCS13

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Revisions :

Refer to record of revisions :

Prepared :


M.S.RAM

Approved :


K.H.R.K

Date :

15.02.16

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	Rev. No.	Date	Revision Details	Revised By	Approved By
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