

TECHNICAL SPECIFICATION

Nozzle as per drawing 4M10A6129938 and material chemical composition test certificate is required along with supply.

Application - 20 Torch Welding Machine.

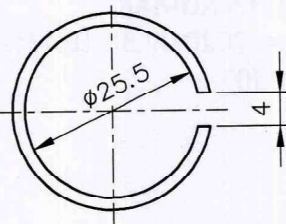
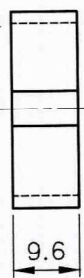
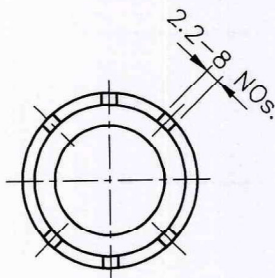
PRE QUALIFICATION CRITERIA

Bidder should understand tender specifications.

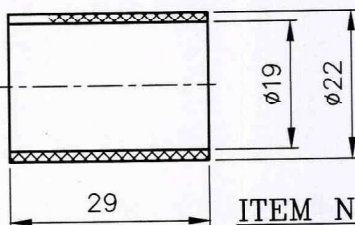
ALL DIMENSIONS ARE IN MM

REV	DATE	ALTERED
		CHECKED
		APPROVED
ZONE		

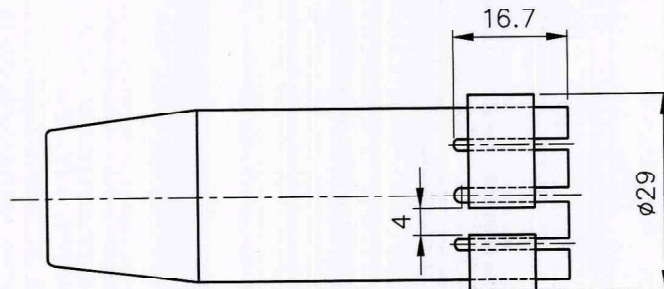
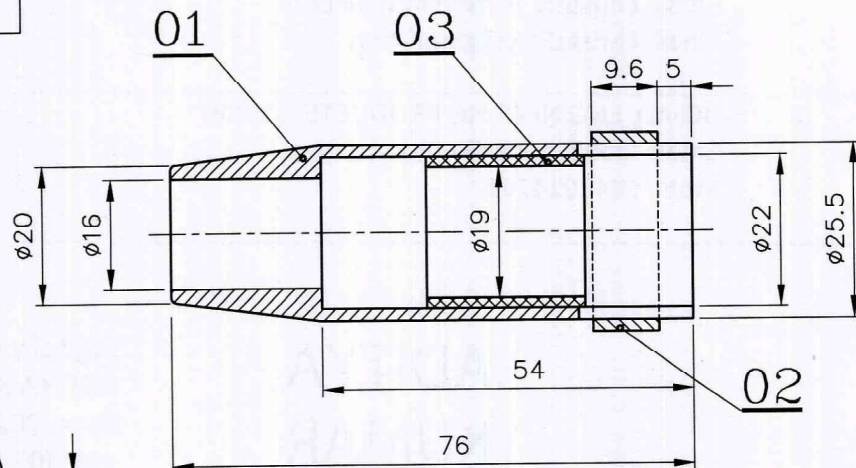
1.6/



ITEM No.02



ITEM No.03



NOTE: -

01. ITEM No. 01 NICKLE CHROMIUM COATING TO BE GIVEN ON INNER & OUTER SURFACE TO A DEPTH 0.02mm.
02. AVOID SHARP CORNERS.

03	INSULATOR		GLASS EPOXY	
02	RING ID.25.5xOD.29x9.6t		BS 970	0.01
01	NOZZLE Ø25.5x76 L		ASTM C11000	0.08
ITEM NO	DESCRIPTION	DRAWING NO	ETP	1
			MATL CODE	UNIT WT
			MATL SPEC	QTY

EQPT: 20 TORCH BERNARD / KKK



Bharat Heavy Electricals Ltd
HIGH PRESSURE BOILER PLANT
TIRUCHIRAPALLI - 620014

TCD	NAME C.PONNUSAMY	SIGNATURE <i>C. Ponnusamy</i>	DATE 15-7-17
CHD	G.GOVINDARAJ	<i>G. Govindaraj</i>	15-7-17
APPD	S.MOHAN	<i>S. Mohan</i>	15-7-17

DEPT M&S	GRADE OF UNTOL. DIM φ/M/£	SCALE 1:1	WEIGHT (Kg)	REF TO ASSY DWG NO	ITEM
CODE 2597	IS: 2102			REF TO OLD DWG NO 4M10A1128582/02	
TITLE NOZZLE (TORCH ASSY.)	CARD CODE U 01	DRAWING NO : 4-M-10A61-29938	REV 00		

A4-SIZE

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