



BHARAT HEAVY ELECTRICALS LIMITED
HEAVY PLATE & VESSELS PLANT
VISAKHAPATNAM – 530 012, INDIA

MM/PURCHASE

Email Tender Ref No. H012600160 Date:12.05.2026

Due Date:14.05.2026 (14.00 Hrs)

Sub: Procurement of Chamfering Tool.

Tender is invited through email tender on Two-part bid basis for **Procurement of Chamfering Tool.**

Sl No.	Material code	Material description	Qty	UOM
1	VZ8878000064	CHAMFERING TOOL 37.5 DEG WEST COAST As per drawing No: T4-410201-001 REV 03	175	No

Remarks:

1. Delivery Term: FOR Destination: BHEL, Store, Visakhapatnam.
2. Delivery Period: Within 4 weeks from the date of placement of PO.
3. Tender Evaluation: Item basis.
4. Offer from M/s Saniya Tools, Mumbai is only acceptable.

(Confirmed By Supplier)

(Sign and Stamp)



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1. TENDER SUBMISSION:

A. The Bid shall be submitted in two Parts by e-mail- only to

Techno-commercial Offer: technicalbid-hpvp@bhel.in

Price Offer: pricebid-hpvp@bhel.in. by mentioning the Tender Enq. No. as Subject along with the following documents:

- a) Copy of GSTIN Registration Certificate.
- b) Copy of PAN card.
- c) Valid Udyam / Udyog Aadhaar Registration Certificate (if any)
- d) Copy of RTGS detail and cancelled cheque
- e) Signed & Stamped Tender documents

Please do not mark any mail id in CC/BCC of e-mail while sending complete (technical and price) offer.

Note: All pages of tender documents and the various supporting documents enclosed by the bidder should be signed on all pages with seal.

B. The tender completed in all respects shall be sent by email only latest by **14.00 Hrs. on 14.05.2026.**

Note:

- 1) While sending tender documents thru email, Tender enq. No. is to be written as subject**
- 2) Please do not mark any CC / BCC in email address. If done so, the system will not receive the offer and liable for rejection.**
- 3) Attachment size limited to 20 MB only. Bidder can submit their offer in multiple emails within the due date by splitting the attachments if more than 20 MB.**

Last date for receipt of tenders is **14.05.2026 up to 14.00 hrs.** BHEL-HPVP is not responsible for any delays in submission of offers.

Offers received in any other form will not be accepted.

C. OPENING OF TENDERS:

The bid will be opened on **14.05.2026** at **15.00 Hrs.** at Customer Cell, Adm. Building, BHEL- HPVP.



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PRICE BID

BHARAT HEAVY ELECTRICALS LIMITED
HEAVY PLATES & VESSELS PLANT
VISAKHAPATNAM – 530 012

Material Description: Procurement of Chamfering Tool.

Tender Enquiry No: H012600160 dt.12.05.2026.

Sl No.	Material description	Quantity (In Nos)	Unit Price (Per Nos)	Rate of GST	Net value (excluding GST) in ₹	Net value (Including GST) in ₹
1	CHAMFERING TOOL 37.5 DEG WEST COAST As per drawing No: T4-410201-001 REV 03	175				
	Total Amount in ₹					

Total Amount in Words:

Note:

- 1) The prices shall remain fixed and firm for the entire period of contract.
- 2) The quoted prices shall be inclusive of all applicable **taxes and duties except GST** as applicable as on date of tender submission. However, GST as applicable shall be paid by Supplier and same shall be reimbursed on submission of proof of payment.

SIGNATURE OF TENDERER WITH COMPANY SEAL

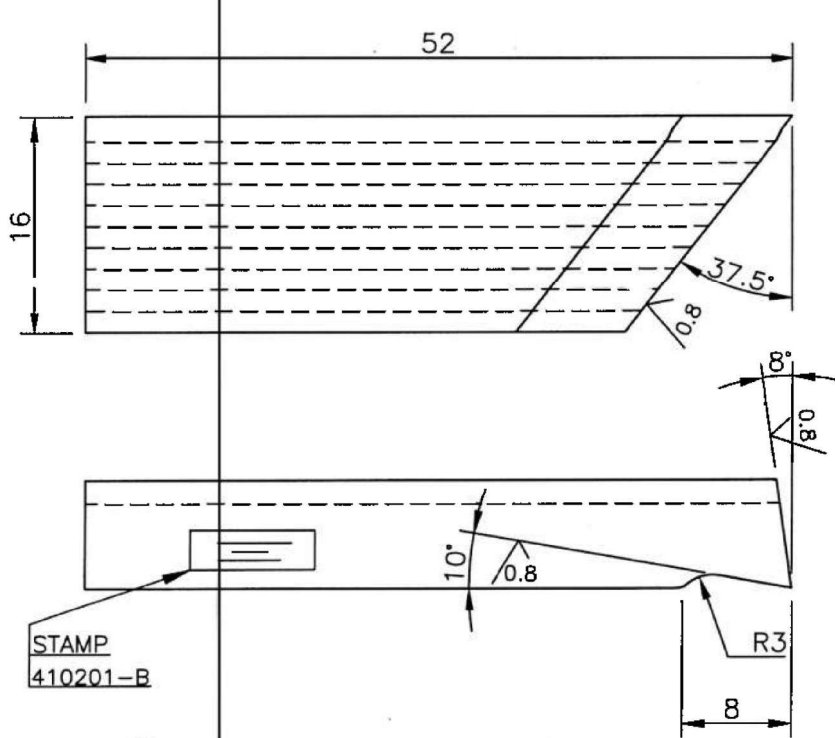
- 1) FIRST ANGLE PROJECTION
- 2) DO NOT SCALE.
- 3) STAMP TOOL NUMBERE & SIZE.

HARDEN & TEMPER TO 62±1 HRc.

1.6 // 0.8 //

TOLERANCE FOR UNTOLERANEANCED DIMENSIONS.

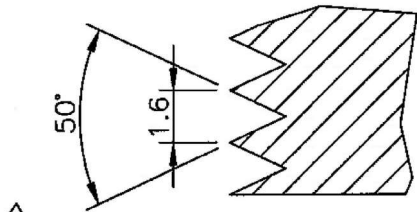
UPTO 6MM	= ±0.1 MM
6MM TO 120MM	= ±0.2 MM
> 120MM	= ±0.5 MM
ANGULAR TOLERANCE	= ±0.5 DEG.
CHAMFER	= ±0.5 DEG.



STAMP
410201-B

1 CHAMFERING TOOL

HARDEN & TEMPER TO 62±1 HRc.



01

SERRATION DETAIL-A

#ALTERNATE MATERIAL
HIGH SPEED STEEL AISI-M42

THE PROFILE OF SERRATION SHOULD BE STRICTLY MAINTAINED AS PER DETAIL-A TO SUIT THE MACHINE TOOL HOLDER.

NOTES:

REFERENCE DRAWINGS:
BHPV DRG NO. 410138 REV.D
BHFL DRG NO. 30-T-36-30020/02

1	CHAMFERING TOOL	IS:1570 T75 W18 Co6 Cr4 V1 Mo75 (HSS AISI-T4) #	8X16X52	1	0.05	T410201B001
ITEM	DESCRIPTION	MATERIAL #	SIZE	QTY	WT./KG	MATERIAL CODE
BHFL HPVP, VISAKHAPATNAM TOOL DESIGN						
DRN	DSRK	SO.NO.:		LR.NO. 1325		
CHD	SAROJ	W.O.NO: SO : 7842,7885		DT: 28.02.2020		
APD		DEL TO: C.S.P.II		PGMA: XXXX		
				LOAD ON: WEST COAST CHFG M/C		
		TITLE				
		CHAMFERING TOOL 37.5°				
		FOR WEST COAST MACHINE				
		WT/KG : 0.05	SHEET	TOOL DRAWING NO.		REV
		SCALE N.T.S	1	T4-410201-001		03
		DATE 31.05.19	1			

02	02-05-26	M42 INSTEAD OF M35	GUR	SAROJ
02	05-03-20	ALTERNATE MATERIAL ADDED	DSRK	SAROJ
01	28-11-19	DETAIL-A CHANGED	DSRK	SAROJ
REV	DATE	BRIEF RECORD	INITIALS	