

BHARAT HEAVY ELECTRICALS LIMITED
(A Government of India Undertaking)
P.O. BHEL Jhansi 284120

LOCOMOTIVE MANUFACTURING DEPARTMENT

Notice Inviting Tender (NIT)
For

Works Contract of complete piping work (Bogie & Shell) in 28 nos WAG-9HC locomotives

Tender Enquiry No.

LMM/TW/22-23/009

Contact Person :

Name : MS Monika
Designation : Manager (CMM)
Email : monikav@bhel.in
PH : 0510 – 2770001 – 2414
Or

Name: P B S Ekka
Designation: AGM (CMM)
Email: pbsekka@bhel.in
PHONE: 0510-2770001-2549

Tender due date: 18/10/2022 13:15 hrs.

Tender Opening date: 18/10/2022 14:00 hrs.

We hereby accepted above (signature & seal of bidder)

Seal & Signature of BHEL contracting authority



BHARAT HEAVY ELECTRICALS LIMITED

(A Govt. of India undertaking)

LOCOMOTIVE MANUFACTURING (LMM), JHANSI - 284120

TENDER ENQUIRY NO: LMM/TW/22-23/009

DATE: 24.09.22

DETAILS OF TENDER DOCUMENT

L	M	M	T	W	2	2	2	3	0	0	9
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Complete piping work (Bogie & Shell) in 6 nos WAG-9HC locomotives at Loco assy shop, BHEL Jhansi

1. BHEL Jhansi is in the process of finalizing the Works Contract for complete piping work (Bogie & Shell) in 28 nos WAG-9HC locomotives at Loco assy shop, BHEL Jhansi"
2. The tender document has been detailed as follows:
 - a) Notice Inviting Tender (Annexure A)
 - b) Work Specifications (Annexure B)
 - c) Qualifying Requirements (Annexure C)
 - d) Documents required (Annexure C1).
 - e) General Terms & conditions
 - f) Price Bid (Annexure JS 146)
 - g) Blank Price bid Format JS 472 attached
 - h) Forms & Formats (Annexure I, II, III & IV)
 - i) Self-declaration (Annexure V)
 - j) Contract Agreement (Annexure VI)
 - k) Indemnity Bond (Annexure VII)
 - l) Checklists of documents for enquiry (Annexure VIII)
 - m) Performa of Bank guarantee (Annexure IX)
 - n) Statement of paid leave of employee for month (Annex. – X)
 - o) Certificate by Chartered Accountant on letter head (Annex. – XI)
 - p) Declaration regarding elimination cartel formation (Annex. – XII)
 - q) SOP for implementation of risk and cost option for non-performing (Annex. – XIII)

The duly filled in Technical and Price / Rate bids (Annexure C and JS -146, separately) along with General Terms and Conditions and all other attachments with the signature of the tenderer on all the pages and complete in all respects super scribed as "Quotation for Tender No LMM/TW/22-23/009 dated **24.09.2022**" should reach us in a sealed cover on or before **18/10/2022** (13.15 hours) through Registered / Speed post or the same may be dropped in the tender box available at the following address:

Tender Box
CISF Control Room/Office
Administrative Building
Bharat Heavy Electricals Limited
Jhansi-284 120

Note: (i) Incomplete offers are liable for rejection.

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(ii) Technical bid and price bid should be submitted in separate sealed envelopes. In case the bids are found in one single envelope then the "bids" are liable to be rejected.

TENDER DOCUMENT FOR

WORKS CONTRACT FOR ELECTRICAL, MECHANICAL & Bogie Assembly
WORKS OF WAG-9HC LOCOMOTIVE AT LMM SHOP, BHEL JHANSI

The tender document has been detailed as follows:

SN	Description	Annexure No.	Page No.	No.of Pages
01.	Notice Inviting Tender	A	1-5	14
02.	Work Specification, Measurement of work and Payment	B	6-12	
03.	Qualifying Requirements	C	13	
05	Performa for submitting Technical Bid	D	14	
06	Self-Declaration	E	15	1
07	General Terms & conditions of enquiry (JHS 2055C R02)	Copy Enclosed	16-29	14
08	Price Bid Sheet	F	30	1
09	Clubbed Annexures (I to X) Forms	I to X	31-45	15
10	Certificate by CA for MSME	XI	46	1
11	Declaration regarding elimination cartel formation	XII	47	1
11	SOP for implementation of risk and cost option for non-performing	XIII	48-57	10
	TOTAL			57

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Annexure – 'A'

NOTICE INVITING TENDER

1	Scope of Work	Complete Piping work (Bogie & shell) of 28 nos. WAG-9HC Locomotives
2	Tender evaluation criteria	As per qualifying requirements (see annexure C attached)
3	Validity of Contract	Contract period shall be 18 months from the date of award of contract
4	Date and Time of Receipt of Tenders	Up to 13:15 hrs. on 18.10.22
5	Date and Time of Opening of Technical bids	14:00 hrs. on 18.10.22
6	Address for submitting the Tender	Tender Box, CISF Control Room/Office, Administrative Building, Bharat Heavy Electricals Limited, Jhansi-284120
7	Earnest Money Deposit (EMD)	Rs. 66864/- (Sixty Six Thousand Eight Hundred Sixty Four Only)
7(a)		The EMD may be accepted only in the following forms: (i) Electronic Fund Transfer credited in BHEL account (before tender opening) <i>BHEL account details: Bank Name: - SBI; A/c No. :- 10670828866 ; IFSC code:- SBIN0003807, A/c Holder Name:- BHARAT HEAVY ELECTRICALS LIMITED</i> (ii) Card swapping through POS machine at Cash section of BHEL Jhansi.)
8(a)		In case of successful bidder, EMD will be converted and adjusted against the security deposit.
8(b)	EMD will be forfeited in following cases	
(i)		After opening the tender, the bidder revokes his tender within the validity period or increases his quoted rate.
(ii)		The bidder does not commence the work within the stipulated period as per LOI/ Contract. In case the LOI/contract is silent in this regard, then within 15 days after award of contract.

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(iii)	For MSME bidders submission of EMD and tender cost will be applicable as per MSME act.	
8(c)	EMD given by all unsuccessful tenderers shall be refunded normally within 15 days of acceptance of award of work by successful tenderer.	
8(d)	EMD shall not carry any interest.	
9	Validity of Offer	120 days from the date of opening of Technical Bid (Part-I)
10	Security Deposit (SD)	As per General terms & conditions
12	Bonus Clause	Bonus Clause as per the 'Schedule G of VIII of GTC 'JHS 2055C Rev 02' is not applicable in this tender. However, contractor has to ensure statutory compliances w.r.t labour.
13	Reverse Auction	BHEL Shall be resorting to reverse auction (RA) (Guidelines as available on www.bhel.com) for this tender. RA shall be conducted among the techno-commercially qualified bidders. Price bids of all techno-commercially qualified bidders shall be opened and same shall be considered for RA. In case any bidder(s) do(es) not participate in the reverse auction, their sealed envelope price bid along with applicable loading, if any, shall be considered for ranking
11	GST	18 % of quoted rate.
12	PF & ESI	Contractor has to submit PF and ESI registration certificate after issue of LOI and before award of Work Order to him.
13	Address for issue of Tender	AGM(LMM, LMP), Bharat Heavy Electricals Limited Jhansi, PIN-284120

Note: (i) The contractors may physically visit the work place before quoting their rates.

For relevant details please visit our website "www.bhel.com" &

www.eprocure.gov.in.

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LOCOMOTIVE MANUFACTURING (LMM), JHANSI - 284120

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Annexure B

WORK SPECIFICATION

1. SCOPE OF WORK OF THE CONTRACTOR SHALL BE AS FOLLOWING:

- a. The work includes complete pipe lay out of WAG-9HC locomotives. This work includes the complete piping work of shell and bogie of WAG-9HC loco including underframe, machine room, both driver's cabins, roof (pantograph & horn etc.) and bogie piping work. Normal working pressure is 10 Kg/cm² and operating air pressure may be as high as 11.5 Kg/cm² or as per the latest application drawing.
- b. The work has to be carried out at LMM, BHEL Jhansi.
- c. Loco Brake Equipment interface (Header Bar), Air Dryer, Wipers, Horns, valves, all pipes, pipe fittings, filter cocks, clamps etc will be provided to the contractor by BHEL. The fitment of these equipment and pneumatic connection is in the scope of contractor.
- d. Party need to get cleared the pipe layout from BHEL QC dept, and from customer's inspection dept.

2. GENERAL CONDITION:

a. BHEL will provide the following infrastructure & material for the Work:-

- i. Suitable place/shed
- ii. Required electric power connection.
- iii. Lifting facility like OHE crane for lifting and placement of shell on stools.
- iv. All brake equipment, air dryer, horn, Wiper, isolating cocks, brake valves, pressure switches, pipe and pneumatic fittings, brackets, clamps, saddle light stuff, plugs etc. required for piping layout work.
- v. Gate pass for men/material movement inside BHEL premises related to work.
- vi. Welding machine and gas cylinder
- vii. Reservoir and compressor for testing of piping work or operation of tools if any.
- viii. Cabling from main distribution panel to work for work process.

b. The contractor will arrange the following:-

- i. Swaging machine
- ii. Pipe cutting machine.
- iii. Pipe bending machine.
- iv. Brazing Machine including consumable like brazing electrode.
- v. Testing racks (Pneumatic) for leakage test.
- vi. Storage and security of BHEL material & tools and plants.
- vii. Skilled man power along with expert supervision staff / Engineer.

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3. CLIMATE AND ENVIRONMENT CONDITION OF LOCOMOTIVES:

(a)	Max. atmospheric temperature	Under Sun 70 deg. Cel. In Shed 50 deg. Cel.
(b)	Humidity	100% saturation during rainy season.
(c)	Atmosphere during hot weather	Extremely dusty
(d)	Rain fall	Very heavy in certain area
(e)	Coastal Area	Locomotive and equipment is designed to work in coastal areas in humid and salt laden atmosphere.
(f)	Vibration	Vibration as specified in the corresponding IEC publication unless otherwise specified.

4. GENERAL AND TECHNICAL DATE:

- a. Complete piping work (shell and bogie) has to be done as per the brake schematic drawing No. SCH B 1684 and pipe layout drawing as mentioned in Annexure 'B (ii)'. If bidder needs any drawing, it can be provided on receipt of intimation on vikasverma@bhel.in, yrtripathi@bhel.in or sasthan@bhel.in.
- b. All items required for completion of pipe layout shall be provided as per annexure – B(i).

5. INSPECTION AND ACCEPTANCE:

The entire pipe layout must be tested individually as per Annexure-B(iii) by the contractor. However, Underframe pipe layout, machine room pipe layout, cab pipe and bogie pipe layout be treated as separate units. Testing of these units should be done in assembled condition. All the pipe and pipe joints should be leak proof.

6. TESTING:

- a. Each unit should be offered for inspection at the work premises after completing the underframe pipe layout, machine room pipe layout, cab pipe layout and bogie pipe layout. These are to be witnessed by representative of BHEL.

The pipe layout offered for inspection shall have the capability to withstand the following test:-

- i. **Visual / Dimensional Checking:** Pipe layout shall be as per brake schematic drawing and pipe layout drawing indicated in annexure – B(ii). Overall finish, workmanship shall be of the highest quality.
- ii. **Pneumatic Pressure Test:** The assembly consisting of underframe pipe layout, machine room pipe layout, cab pipe layout and bogie pipe layout (including pipe and joints) are to be tested at a pressure of 11.5 Kg/cm² (Pneumatic pressure) and to be held at that pressure for 15 minutes. No leakage is permitted.

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iii. The stage inspection will be generally as per Annexure – 'B (iii). The work shall be as per CLW drawing mentioned in Annexure-'B (ii).

- b. Party has to get cleared the pipe layout from BHEL, Jhansi Quality control & from customer's inspection team in all respect related to pneumatic / pipe works.
- c. After completion of pipe layout, final testing of complete brake system shall be carried out by BHEL QC & witnessed by RDSO. Contractor to associate during final testing & inspection by RDSO. In case any defect is found in the pipe layout or leakage is found through pipe joints during inspection and testing, the same shall be rectified by the contractor free of cost.

7. MARKING AND PAINTING OF FINISHED PIPING WORK:

For complete piping work, the name of the contractor and month/year of manufacture shall be marked in the manner jointly decided between BHEL and the firm.

8. GAURANTY/DEFECT LIABILITY:

The contractor is required to guarantee for the satisfactorily performance of pipe layout and workmanship for a period of two (2) years after commissioning of loco at site.

9. Measurement of work & Payment: Work will be measured in terms of "Nos of Locomotives". Payment shall be made as per below:

- 80% payment shall be made after completion of complete piping layout of shell and bogie, successful leakage testing and quality clearance from internal QA&I department.
- Balance 20% payment shall be made after successful run test, quality checks and dispatch of locomotive.

10. Estimated Quantum of Works: 28 nos. WAG-9HC Locomotives.

11. Delivery Period: Contractor has to complete the piping work within 20 days from the date of offer of Loco. All required input materials for assembly will be provided to contractors within 3 working days from the contractor's requisition date.

12. LD Clause: LD/ Penalty shall be applicable as per clause X(4) of General terms and conditions (JHS 2055C R02).

13. Splitting of Work: Due to large quantity requirement, we may finalize the tender quantities among more than one bidder (after acceptance of L1 price by the other bidders).

All the eligible bidders will be categorized from L1 to Lh bidder (Lh will be the bidder who quoted highest rate) On basis of their quoted rates. In case of equal rates at the same level, toss/lottery shall be drawn among all the contractors having quoted equal rates for grading from lower to higher rates. This list shall be referred for award of work.

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The contract shall be split maximum between two contractors as illustrated below:

P	L1	L2	TOTAL
1	100%	-	100%
2	60%	40%	100%

Where P is the accepted no. of qualified responses.

The distribution shall be done on the acceptance given by the bidder(s) to the L1 price counter offered to them. In case none of the bidders accepts the counter offer (L2 to Lh), the entire work order will be awarded to lowest bidder.

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Annexure –B (i)

List of relevant specification applicable for E-70 Brake System provided by BHEL for piping work)

Sl.	DESCRIPTION	SPEC/DRG. NO.
1.	E-70 Brake Control Equipment	CLW/MS/3/001, Alt-16
2.	Twin-tower headless regenerative type Air Dryer	MP-0.01.00.06, Alt-5
3.	Wiper Assembly with water spraying system	CLW/MS/3/050, Alt-6
4.	Stainless Steel Tube	CLW/MS/3/029, Alt-9
5.	Copper Tube	CLW/MS/3/030 Alt-12
6.	Nylon Tube	CLW/MS/3/079 Alt-5
7.	Stainless Steel Pipe Fittings	CLW/MS/3/053/ Alt-20
8.	Brass Pipe Fittings	CLW/MS/99/CF/5 Alt-8
9.	Copper Pipe Fitting	CLW/MS/3/067 Alt-4
10.	Steel Pipe Fittings	CLW/MS/3/068 Alt-14
11.	Clamps	CLW/MS/3/059 Alt-6
12.	Plugs	CLW/MS/3/064 Alt-5
13.	Flexible Hose Assembly	CLW/MS/3/033 Alt-5
14.	P. P. Components	CLW/MS/3/065 Alt-10

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Annexure –B (ii)

List of relevant pipe layout drawings with E-70 Brake System

Sl.	DESCRIPTION	SPEC/DRG. NO.
1.	Shell Piping	
1.1	Underframe Piping	
1.1.1	Underframe Pipe Layout for WAG-9H Locomotive (E-70 Brake System)	1209-07, 129-081, Alt-1 (3 Sheets)
1.2	Machine Room Piping	
1.2.1	Pipe arrangement machine room for WAG-9H Loco (E-70 Brake system)	1209-07.032-121, Alt-1 (6 Sheets)
1.2.2	Pneumatic connection for Pantograph cylinder and throttle valve	1209-07.250-002, Alt-6 (1 Sheet)
1.2.3	Pneumatic piping convertor roof hatch	1209-07.150-006, Alt-0 (1 Sheet)
1.3	Cab Piping	
1.3.1	Pipe arrangement cab for WAG-9H Loco (E-70 Brake System)	1209-08.032-123 Alt-1 (4 Sheet)
2	Bogie Piping	
2.1	Pipe arrangement Co-Co Bogie for WAG-9H Loco	1209-12.017-028, Alt-0 (2 Sheet)

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Annexure –B (iii)

Testing Scheme of component pipe lines of WAG-9H Loco with E-70 Brake System

1. Line BC-1 to Both Cab.
2. Line BC-2 to Both Cab
3. Line M to Both Cab
4. Line W to Both Cab
5. Line H to Both Cab
6. Line O to Direct Brake Controller of Cab-1
7. Line Y to Direct Brake Controller of Cab-1
8. Line FP to gauge both cab
9. Line C from Header Bar to back of Cab-1 up to underframe.
10. Line D from Header Bar to back of Cab-2 up to underframe.
11. Line E from Header Bar to back of Cab-1 up to underframe.
12. Line F from Header Bar to back of Cab-2 up to underframe.
13. Line T from Header Bar to Cab-1 upto unloader and Auto Drain Valve.
14. Line X from Header Bar to underframe both end cock 1" MR equalizing pipe.
15. Line Y from Header Bar to direct brake controller Cab-2 end.
16. Line V from Header Bar to double check valve both bogie.
17. Line L from Header Bar to direct check valve both cab.
18. Line O from Header Bar to underframe both cab end 1-1/4" (FP)
19. Line B from Header Bar to U/frame both cab end angle cock.
20. Line W from Header Bar to U/frame connecting MR.
21. Line W from Header Bar to both cab and pressure switch 35, 36, 37.
22. Line BC-1 Machine room to U/frame Cab-1 & 2.
23. Line BC-2 Machine room to U/frame Cab-1 & 2.
24. Line M from Header Bar to flow meter gauge in both cab.
25. Line U from Header Bar to reservoir isolating cock 94.
26. Line J from Header Bar to Auxiliary Reservoir 51.
27. Line K from Header Bar to BP line.
28. Line H from Header Bar to direct brake controller in both cabs.
29. Line A from Header Bar to auto brake line double check valve.
30. Line N from Header Bar to parking brake line.
31. Line AA from Header Bar to underframe both end 1.25" Angle Cock.
32. Assistant driver emergency line BP in both cab.
33. 3/8" BP gauge line in both cab.
34. Line S from Header bar to Panto-1

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35. Line R from Header bar to Panto-2
36. Line Q upto VCB
37. Line BB from Header Bar to SR-2
38. Line CC from Header Bar filter cubicle
39. Line DD from Header Bar to SR-1
40. All Bogie pipe lines
41. Any other pipe line apart from above mentioned lines is also to be tested.

Annexure – 'C'

SI No	Description of Qualifying Requirement
1.	<p>Average Annual financial turnover during the last 3 years ending 31st March 2022, should be at least Rs. 10.03 Lakh/- approx.</p> <p>The following documents to be submitted</p> <ol style="list-style-type: none">i) A certificate from CA dully vetting the turnover. "OR"ii) Audited balance sheet & Profit and loss statement. <p>Note-If T/o details of 3 years are not available then available years T/o shall be evaluated by dividing it by 3.</p>
2.	<p>Work Experience: (Bidder should fulfill any one of the following):</p> <p>Experience of having successfully completed similar works* (defined below) during last 7 years of month before the one in which applications are invited either of the following:-</p> <ol style="list-style-type: none">a. Three similar completed works each valuing not less than the amount equal to Rs 13.37 Lakh. ORb. Two similar completed works each valuing not less than the amount equal to Rs 16.72 Lakh. ORc. One similar completed works each valuing not less than the amount equal to Rs 26.75 Lakh. <p>*Similar Work means complete piping work (Bogie & Shell) in WAG-9 or WAG-7 Locomotive in last 7 years</p> <p>Documentary proof required:</p> <ol style="list-style-type: none">1. Completion Certificate/ proof of completion2. Work Order /Purchase Order3. TDS Certificate (in addition to above, in case of experience in Private Sector).
3.	Contractor Should have PAN number.
4.	Contractor Should have GST (PAN based)
5.	Bidders are required to submit a self-declaration on their letter head as per the Format enclosed in Annexure E .
6.	<p>The documents required for legal entities under whose name and style Contractor has participated in the tender are as follows:</p> <p>6.1) Partnership Firm: Partnership Deed registered at the office of Registrar of Firms.</p>

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SI No	Description of Qualifying Requirement
	6.2) Company: Certified copy Memorandum of Association, Article of Association and Incorporation Certificate. 6.3) Society: Registration certificate issued by Registrar of societies. 6.4) Sole Proprietor-ship Firm: ProfessionTax Regn./ Municipal Regn/ PAN of Firm (Proprietor) along with Self declaration on Letter head. 6.5) Limited liability partnership agreement registered under company's act.

ANNEXURE D

PROFORMA FOR SUBMITTING TECHNICAL BID

1	Name of the firm (Essential)	
2	Address and Contact Numbers (Essential)	
3	Name of the Proprietor (Essential)	
4	Registration Number of the Firm (Essential)	
	Copy of the Certificate	Enclosed / Not Enclosed
5	PAN/TAN Number (Essential)	
6	GST Number(PAN Based) (Essential)	
7	Experience Certificate (Along with balance sheet & profit and loss account/ turnover certificate issued by CA) (Essential)	Enclosed / Not Enclosed
8	Earnest Money Deposit (Essential)	Rs. 66864/- (Sixty Six Thousand Eight Hundred Sixty Four Only)
	Receipt No. & Date	
	Electronic fund Transfer no. (Bank)	
9	Validity of offer	120 days from the date opening of technical bid
10	Blank Price bid 'JS-472' (Essential)	Enclosed / Not Enclosed
11	Valid E-Mail Id (Essential)	
12	Participation in RA	YES / NO

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13	Proprietorship/ partnership deed	
14	Acceptance of General Terms & Conditions	YES / NO
15	Submission of Security Deposit after issue of LOI and before award of Work Order to contractor.	YES / NO

We agree to all the Terms & Conditions mentioned in the enquiry without any deviation.

We hereby accepted above (signature & seal of bidder)

Seal & Signature of BHEL contracting authority