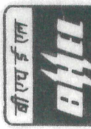



INVENTORY No.	SIGN. AND DATE	REF. DRG. No.	<p>THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LIMITED. IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY.</p>	REV.	02
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REV.	DATE	ALTERED	REV.	DATE	ALTERED
		CHECKED	02	6-11-00	ALTERED 6-NH-14
				CHECKED	MP
					1. DIMENSIONS 30, 4.5, 6.5 X 2.5 WERE 28, 2.5, 4.5 X 3.24 RESPECTIVELY.
					2. NOTE NO: 4 MODIFIED.
					1. 1/8" NPSM UNDER SEC 'AA' WAS 1/8" BSP
			01	15.9.98	CHECKED BY 802
					ALTERED 1/8"

PH No: 4218

REFER PH. No. 3923

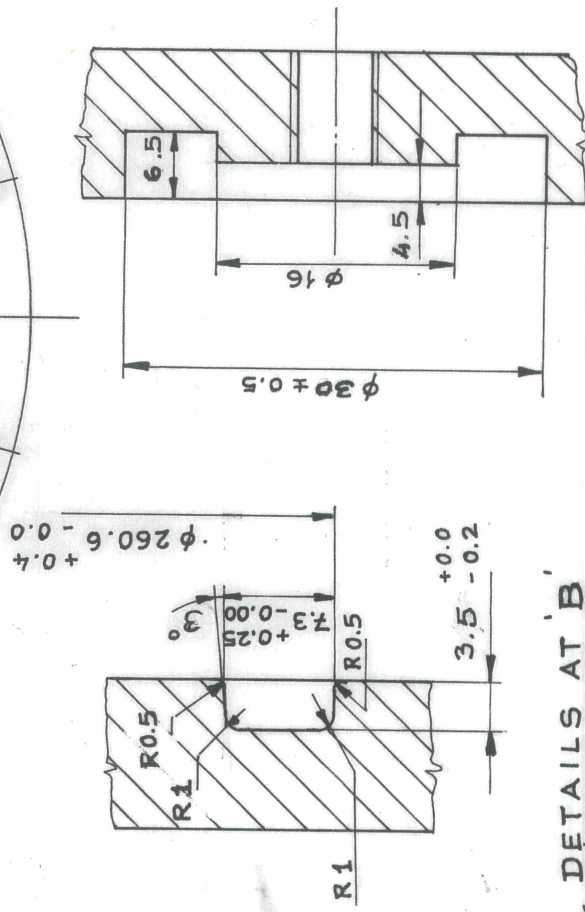
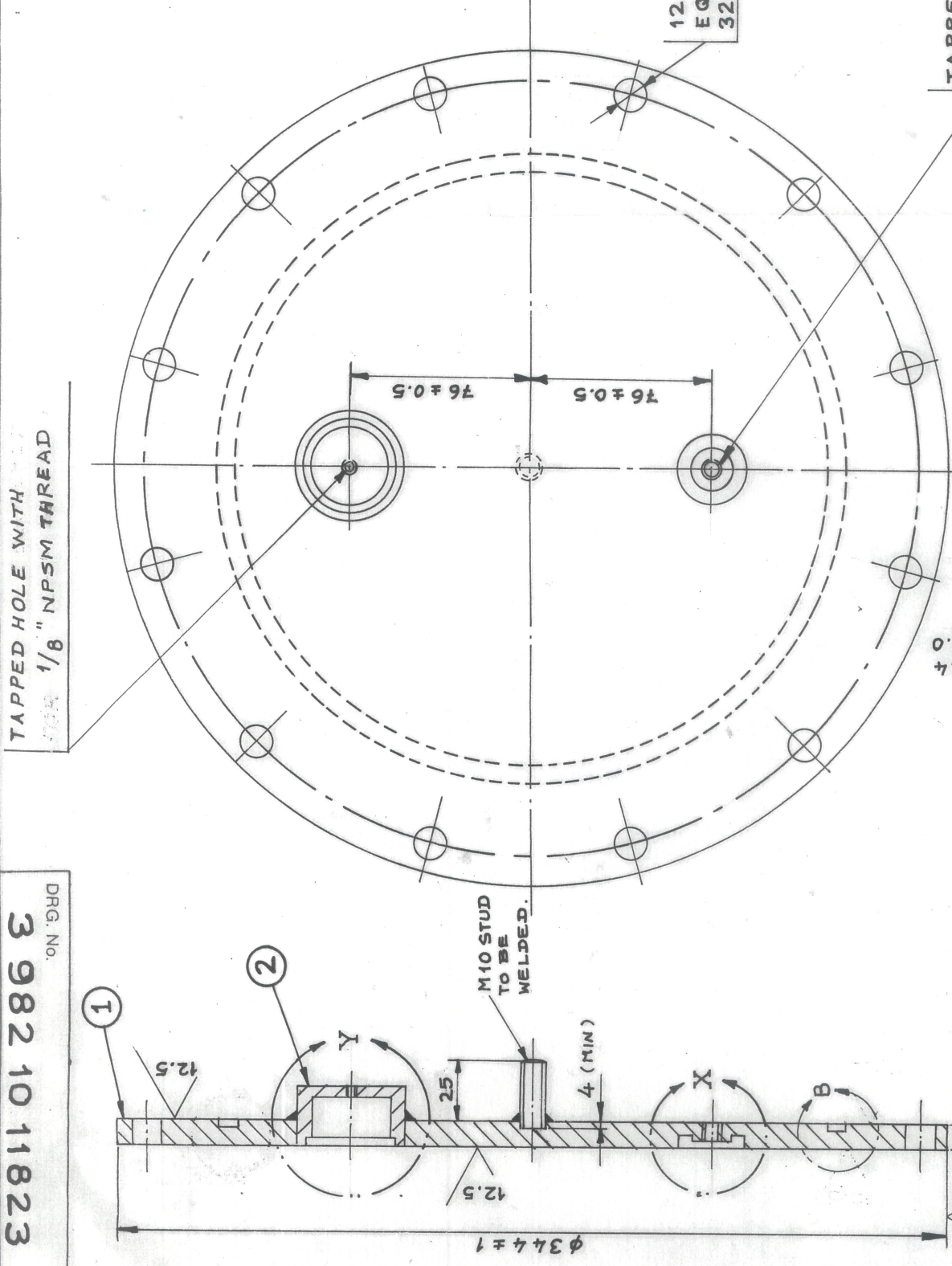
		<b>BHARAT HEAVY ELECTRICALS LTD.,</b> ELECTROPORELAINS DIVISION BANGALORE-560 012, INDIA.				SCALE <b>1:2.5</b>	WEIGHT (Kg) <b>7.0</b> (Approx)	REF. TO ASSY. DRG.	ITEM NO. OF NO. ITEMS
DEPT.	GRADE OF TOL. DIM. C/M/F	DRN	NAME	SIGN.					
CODE		CHD.	GARR	GARR	15.5.95				
			AKS	AKS	15.5.95				
		APPD.	SCS	SCS	16.5.95				

FERROUS PARTS ARE HOT --- DIP GALVANIZED (EXCEPT FEMALE THREADS) AND TESTS CONFORM To IS: 2633/IEC-383/BS 729 <del>PORCELAIN BROWN GLAZED</del>	2	HUB		STEEL	0.20	1
	1	COVER PLATE		STEEL	6.80	1
	ITEM No.	DESCRIPTION		MATERIAL	UNIT WT. (kg)	QTY.
NAME OF CUSTOMER/PROJECT						

## NOTES:

1. ALL DIMENSIONS ARE AFTER HOT-DIP GALVANISING.
2. GALVANISE AFTER ALL MACHINING, DRILLING AND WELDING EXCEPT FEMALE THREADS.
3. ITEM NO.1 IS TO BE MADE BY GAS CUTTING AND TURNING FROM A STEEL PLATE
4. MATERIAL SHOULD CONFORM TO Gr. A OF IS: 2062-1992.
5. HOLE SIZE BEFORE GALVANISING SHOULD BE  $\phi 12.8^{+0.3}_{-0.0}$
6. WELDING INDICATED SHOULD WITHSTAND A PRESSURE SEALING TEST OF  $6.3 \text{ kgf/cm}^2$  FOR HALF-AN-HOUR AND THE SAME SHALL BE ENSURED FOR ALL COVER PLATES.

CONFIDENTIAL COPY



DETAILS AT 'B'  
(FOR O'RING SEATING)  
(SCALE - 2:1)



DETAILS AT 'Y'  
(SCALE - 1:1)

