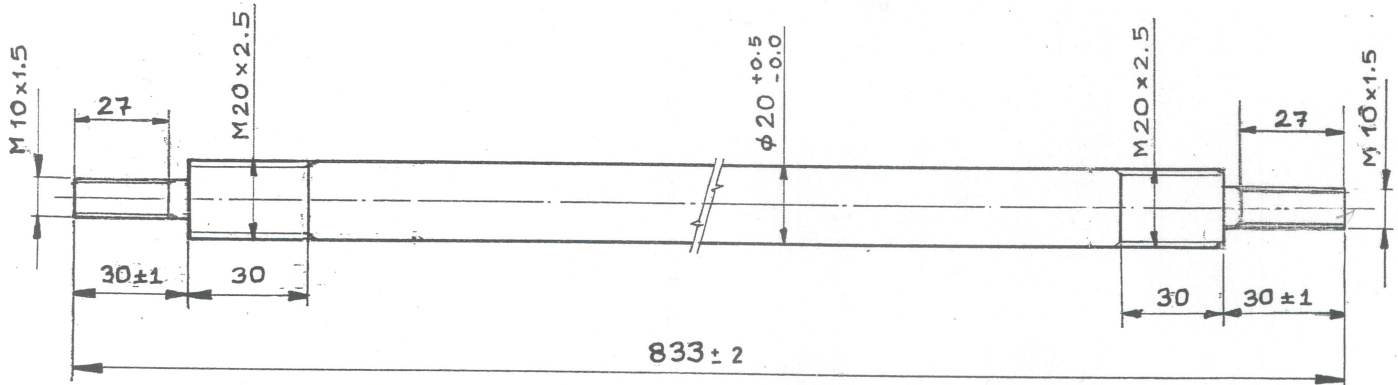


12.5/



NOTE:

TO BE GALVANIZED AFTER ALL MACHINING AND THREADING

CONTROLLED COPY

REV.	DATE	ALTERED.	REV.	DATE	ALTERED	REV.	DATE	ALTERED
01	15.10.87	CHECKED. <i>S. Rao</i>	02	30.6.88	CHECKED. <i>R. Rao</i>			CHECKED

1. M 10 x 1.5 THREADING IS INTRODUCED AT BOTH ENDS.
2. M 20 x 2.5 THREADING IS INTRODUCED FOR 40 mm. LENGTH.
3. TOTAL LENGTH OF ROD WAS 815 ± 2.

REF. P.H.No. 2163

- 1) M10 THREADED LENGTH WAS 19 ± 1 mm.
- 2) M 20 THREADED LENGTH WAS 60 ± 1 mm. AT LEFT SIDE.
- 3) DIMENSION 27 INTRODUCED AT BOTH ENDS.
- 4) M20 THREADED LENGTH WAS 40 ± 1 mm. AT RIGHT SIDE

REF. P.H.No. 2234

FERROUS PARTS ARE HOT-DIP GALVANIZED (EXCEPT FEMALE THREADS) AS PER IS : 2629-1966 AND TESTS CONFORM TO IS : 2633-1972

PORCELAIN BROWN-GLAZED

ITEM No.

DESCRIPTION

MILD STEEL

St42 OF IS: 2226

MATERIAL CODE

MATERIAL SPEC.

A

C

UNIT

UNIT WT.

QTY.

CARD TYPE 1

CARD TYPE 2



BHARAT HEAVY ELECTRICALS LTD.,
ELECTROPORCELAINS DIVISION,
BANGALORE - 560 012

DRN.	NAME	SIGN.	DATE
	GAR RAO	<i>GAR RAO</i>	11-3-1982
CHD.			
	B RAMAKRISHNA	<i>B. Ramakrishna</i>	12-3-82
APPD.			
	S C SEKARAN	<i>S. Chandrasekaran</i>	13-3-82

DEPT.	GRADE OF TOL. DIM.	SCALE	WEIGHT (kg)	REF. TO ASSY. DRG.	ITEM No.	No. OF ITEMS
CODE	C/M/F	1:2	1.9	2 982 05 09200		

TITLE
CONDUCTOR ROD
FOR WALL THROUGH BUSHING

CARD CODE

DRAWING No.

4 982 05 09223

REV.

02

SHEET No.

No. OF SHEETS