

ALL DIMENSIONS ARE IN MM.

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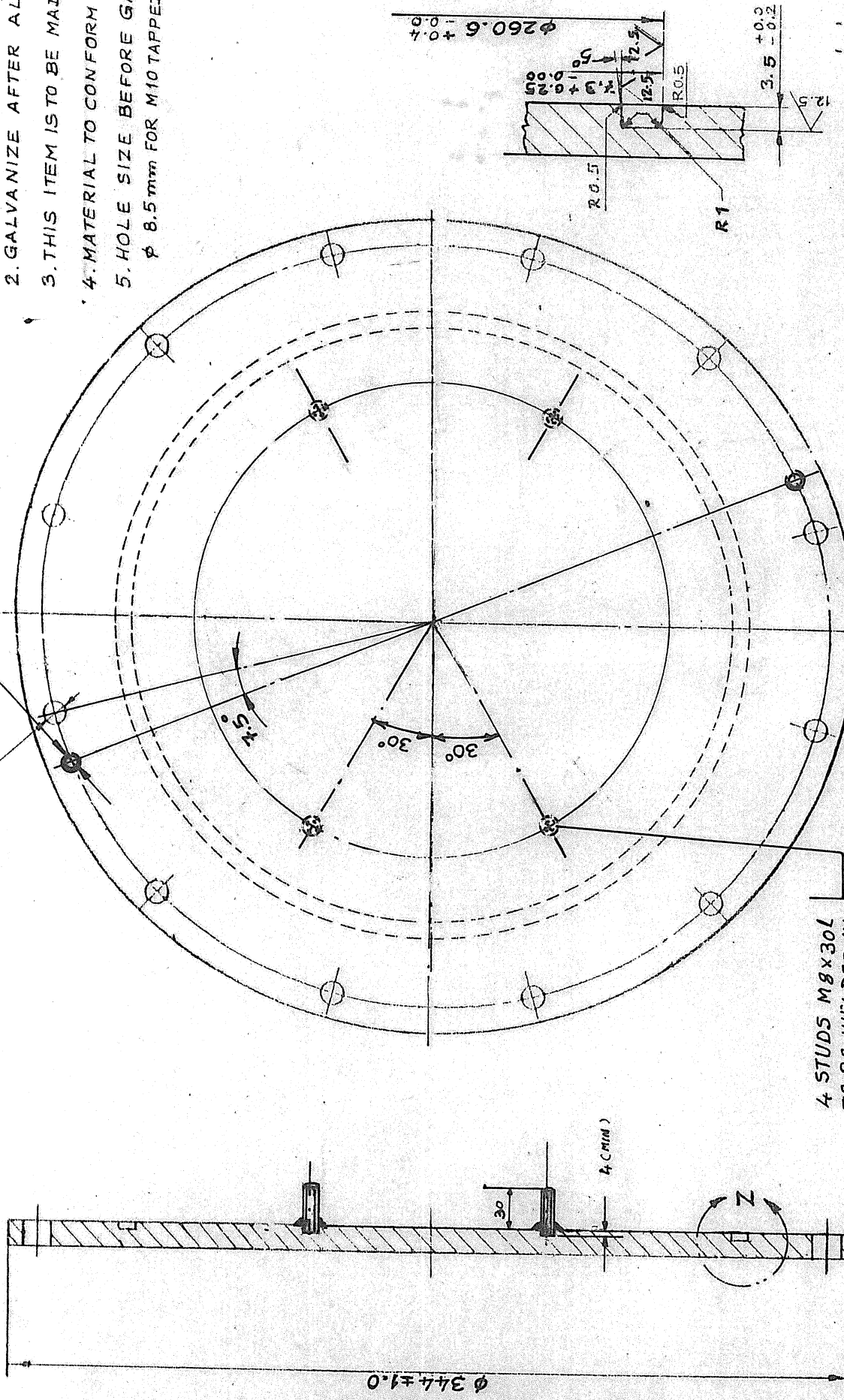
DRG. NO.

2 TAPPED HOLES, M10x1.5x10 DEEP
EQUISPACED ON 320# 0.5 PCD.

1. ALL DIMENSIONS ARE AFTER HOT-DIP GALVANIZING.

3. THIS ITEM IS TO BE MADE BY GAS CUTTING AND TURNING FROM A STEEL PLATE

5. HOLE SIZE BEFORE GALVANIZING SHOULD BE $\phi 12.8 \pm 0.3$ FOR $\phi 12.5$ HOLES. $\phi 8.5$ mm FOR M10 TAPPED HOLES.



DETAILS AT Z

4 STUDS M8X30L
TO BE WELDED ON
200 \pm 0.5 P.C.D

ITEM NO.	DESCRIPTION	STD	DRAWING No.	ITEM NO.	MATERIAL CODE	A C	UNIT	UNIT WT. (kg)	QTY	SG
				VAR	MATERIAL SPEC.					
CARD TYPE 1 →										
CARD TYPE 2 →										

→ CARD TYPE 1

TYPE OF PRODUCT

OR


NAME OF CUSTOMER / PROJECT



BHARAT HEAVY ELECTRICALS LTD.,
ELECTROPERCEAINS DIVISION
BANGALORE - 560 012



REV.	DATE	ALTERED	BY
01	26, 7, 93	CHECKED	W/ JMY

DEPT.	GRADE OF TOL DIM.	
CODE	C/M/F	

WEIGHT (kg)

REF. TO ASSY. DRG.

ITEM	NO. OF	ITEMS
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ON 200 ± 0.5 PCD
2. NOTE NO. 2 ALTERED
3 MATERIAL CONFORMATION WAS
Gr. ST 42 OF IS: 226-1975 IN NOTE 4

TITLE

BOTTOM COVER PLATE
FOR CAPACITOR HOUSING

CARD CODE

DRA'WING NO.

REV. 03

PH NO: 4218

REFER PH. NO. 3829

REF. P.H. No. 2939

SHEET NO. SHEETS

SHT. 24, 512-15726