



NOTES:

1. ALL DIMENSIONS ARE AFTER HOT-DIP GALVANISING.
2. GALVANISE AFTER ALL MACHINING, DRILLING AND WELDING EXCEPT FEMALE THREADS.
3. THIS ITEM IS TO BE MADE BY GAS CUTTING AND TURNING FROM A STEEL PLATE.
4. MATERIAL SHOULD CONFORM TO Gr.A OF IS:2062-1992.
5. HOLE SIZE BEFORE GALVANISING SHOULD BE $\phi 14.3 \pm 0.3$
6. WELDING INDICATED SHOULD WITHSTAND A PRESSURE SEALING TEST OF 6.3 Kg/cm^2 FOR HALF-AN-HOUR AND THE SAME SHALL BE ENSURED FOR ALL COVER PLATES.

CONTROLLED COPY

2	HUB	STEEL	0.2	1
1	COVER PLATE	STEEL	5.7	1
ITEM No.	DESCRIPTION	MATERIAL	UNIT WT (kg)	QTY.

				BHARAT HEAVY ELECTRICALS LTD., ELECTROPORCELAINS DIVISION BANGALORE - 560 012			
		NAME	SIGN	DATE			
DRN		PRASAD	<i>Prasad</i>	22.11.2013			
CHD		A.V.M	<i>Av. Mungil</i>	22.11.2013			
APPD		S.S.P	<i>Man</i>	22.11.13			

DEPT	GRADE OF TOL DIM C/M/F		SCALE NTS	WEIGHT (kg) (Approx)	REF TO ASSY.DRG	ITEM No.	No. of ITEMS

TITLE	CARD CODE	DRAWING No. 3 982 10 13223	REV.
			02
		No. OF SHEETS	

REV	DATE	ALTERED	REV	DATE	ALTERED	REV	DATE	ALTERED
		CHECKED			CHECKED	02	25.11.2013	CHECKED

		12 HOLES, Ø14 SHIFTED BY 15° DRG PREPARED.
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REF P.H.No : 5600