FIRST ANGLE PROJECTION

ALL DIMENSIONS ARE IN mm.

DRG No. 3 982 10 13224

REV 02

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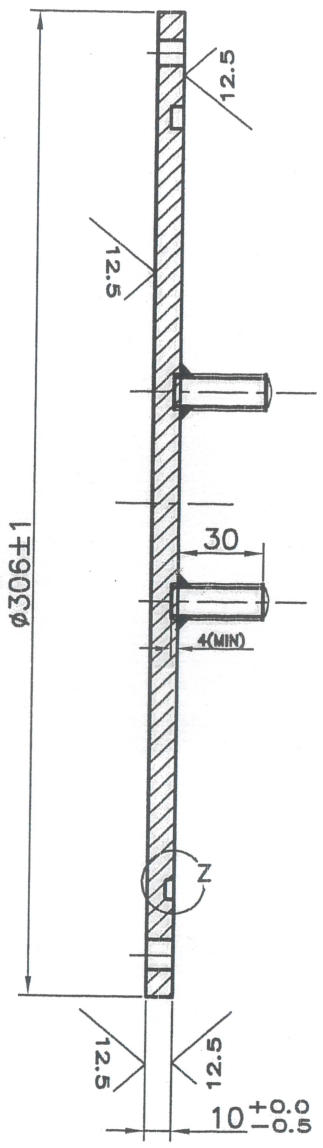
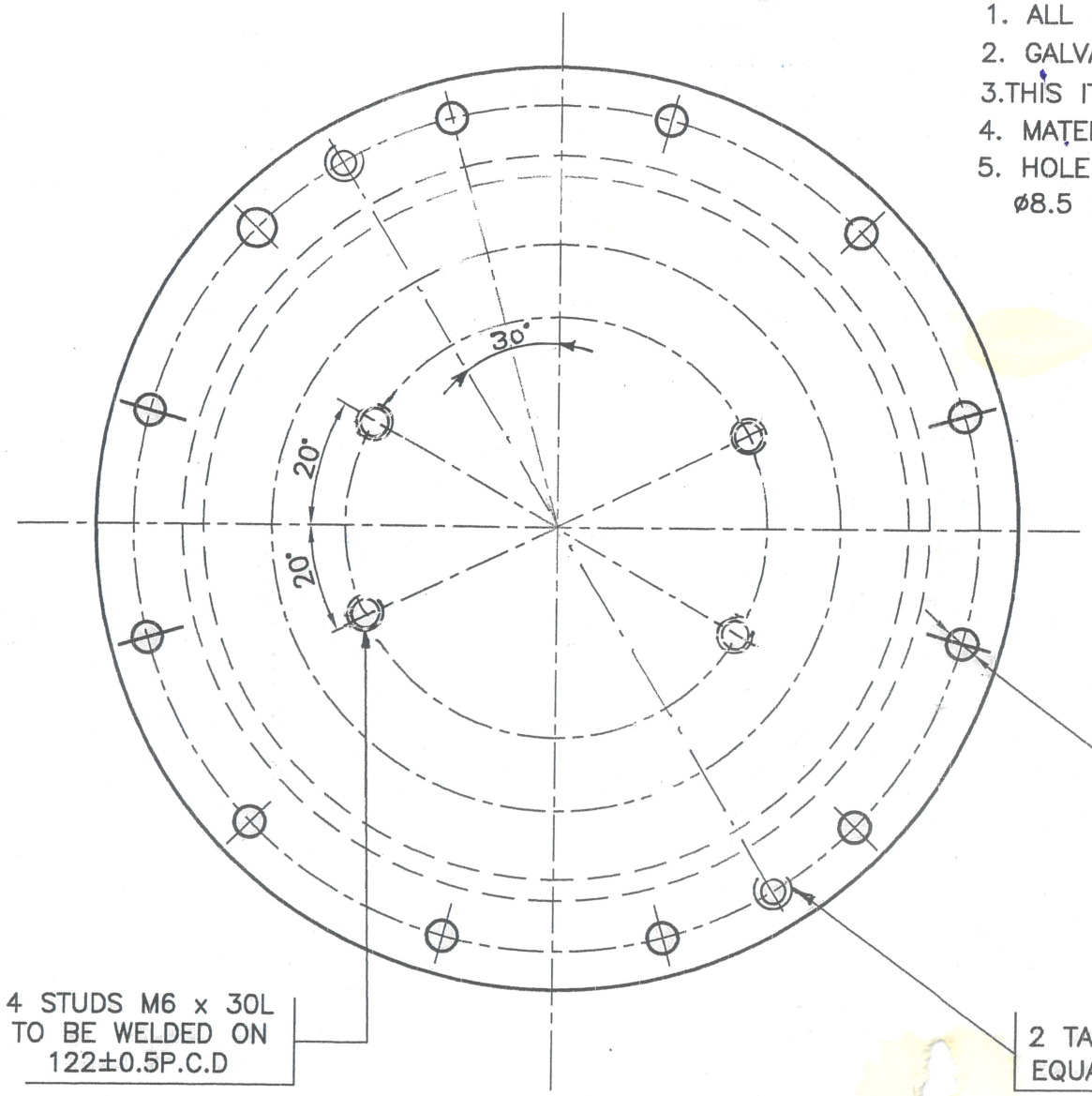
NOTES:

1. ALL DIMENSIONS ARE AFTER HOT-DIP GALVANIZING.
2. GALVANIZE AFTER ALL MACHINING AND DRILLING & WELDING.
3. THIS ITEM IS TO BE MADE BY GAS CUTTING AND TURNING FROM A STEEL PLATE.
4. MATERIAL SHOULD CONFORM TO Gr.A OF IS:2062-1992.
5. HOLE SIZE BEFORE GALVANISING SHOULD BE ø14.3 $^{+0.3}_{-0.0}$ FOR ø12.5 HOLES & ø8.5 mm FOR M10 TAPPED HOLES.

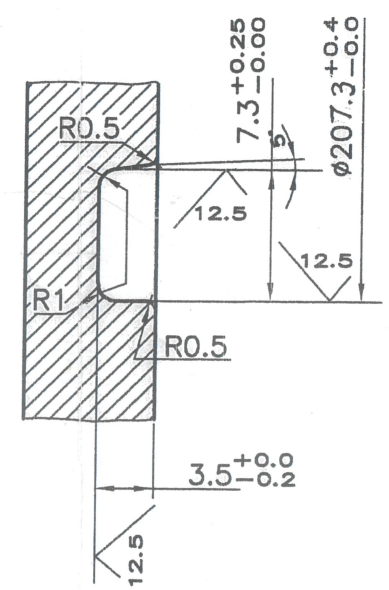




12 HOLES, ø14 EQUI SPACED ON 280±0.3 PCD

4 STUDS M6 x 30L TO BE WELDED ON 122±0.5 P.C.D

2 TAPPED HOLES, M10x1.5x 8 DEEP EQUALLY SPACED ON 280±0.3 PCD.



DETAILS AT `Z'

FOR `O'RING SEATING

CONTROLLED COPY

SIGN AND DATE | REF. DRG. No. | INVENTORY No.

REV	DATE	ALTERED / CHECKED

REV	DATE	ALTERED / CHECKED
02	8.11.11	12 HOLES DIA WAS 13 / REF. PH. No 5480

REV	DATE	ALTERED / CHECKED
01	3.9.11	2 TAPPED HOLES M10x1.5 WAS ON 150 ±0.5 PCD & DEEP WAS 10 / REF. PH. No 5466

BHARAT HEAVY ELECTRICALS LTD.,
ELECTROPORCELAINS DIVISION
BANGALORE – 560 012

	NAME	SIGN	DATE
DRN	A V M		14.03.09
CHD	S S P		14-03-09
APPD	S.S.P		14-03-09

DEPT / CODE	GRADE OF TOL DIM C/M/F	SCALE	WEIGHT (kg)	REF TO ASSY.DRG	ITEM No.	No.OF ITEMS
		NTS	5.7 (Approx)			

TITLE: BOTTOM COVER PLATE FOR CAPACITOR HOUSING

CARD CODE

DRAWING No. 3 982 10 13224 REV. 02

No.OF SHEETS

SUPERSEDES DRG. No.

SHT.24 SIZE A3 420 x 297