



COMBINED BILL OF MATERIAL

Printed On:16.07.2011

Printed By:

CBOM No: 01172324000 CBOM Var: 00
Description: ARRG. OF HP/IP BRG.PEDESTAL

Revno: 10

Rev Date: 06.07.2010

Total weight: 603.4

RECORD OF CHANGES

Drawing No	Var	Revno	Rev Date	Description
01172324000	00	1	21.11.1998	REVIEW
01172324000	00	2	01.08.2001	DRG.NO. OF ITEM NO. 15 CHANGED FROM 41165418006 TO 41165418009
01172324000	00	3	20.09.2001	Automatic chg 41165418009/00
01172324000	00	4	26.08.2003	Automatic chg 31172318023/00
01172324000	00	5	28.08.2004	Automatic chg ST02027 /02
01172324000	00	6	02.07.2005	Automatic chg 41172318007/00
01172324000	00	7	11.10.2005	QTY. CHANGED FOR ITEM NO.52 FROM 4 TO 12. ASSLY. WT. CHANGED FROM 553 TO 603.4.
01172324000	00	8	08.08.2007	Automatic chg 41172318022/00
01172324000	00	9	05.12.2008	AUTOMATIC-BULK MATCODE CHG
01172324000	00	10	30.09.2008	1.MAT.CODE AA1020218134 CHANGE D TO AA1020218142 IN ITEM NO.4

CBOM - 01172324000 00

	ENGG		MTE		TTX		WTX	
	Initial	Date	Initial	Date	Initial	Date	Initial	Date
Worked By	stedkr	25.02.1998	mtechs	23.04.1998	ttxsr	25.04.1998	wtxcbs	17.04.1998
Checked By	stedkr	22.04.1919	mtechs	23.04.1998	ttxsr	25.04.1998	wtxbch	17.04.1998
Approved By	stevks	05.05.1998	mteaks	23.04.1998	ttxvko	25.04.1998	wtxhpr	20.04.1998



COMBINED BILL OF MATERIAL

Printed On:16.07.2011

Printed By:

CBOM No: 01172324000 CBOM Var: 00
 Description: ARR.G. OF HP/IP BRG.PEDESTAL

Revno: 10

Rev Date: 06.07.2010

Total weight: 603.4

Item No	Drawingno Var Mvar	Mat Code	Mat Spec	Weight	Blank Sizes	Nos	Qty	Norm/pc	Extra Norm	Total Norm
Qty(Total)	Description		Assy. Remarks	Inclusion?	Mat Shape			Remarks		
Typ Cat Zone	Var/Matl. Description		ENGG SIZE/GRP	Fab Wt	Route				Spare Code	Unit
0	01172324000 00			603.4						
1(1)	ARR.G. OF HP/IP BRG.PEDESTAL		MAIN ASSY	Y						
MF CD			Y		0236					
1	21172318030 00			145.0						
1(1)	SUPPORT			Y						
MF DR C28			N		0236-0227-0236					
1-1	31172318031 00 00	AA1041801246	AA10401	143.8	325.0X1180.0	1	1	221.0	0.0	221.0
1(1)	SUPPORT BLOCK			Y	PL 70					
MF DR					0072-0301-0236					KG
1-2		HW1285097009	HW12897	1.2	0.0	0	0	5.0	0.0	5.0
1(1)	BABBIT LINING			Y						
RM DR	SPL-TIN-BASED-ALY-ANT.FRICTION				0072-0227					KG
2	31172318001 00 00	HW1060273071	HW10673	6.2	55.0X630.0	1	2	1.22	0.0	2.44
2(2)	TIE ROD			Y	RND 60					
MF DR C28					0072-0236					KG
3	41172318002 00 00	HW1060273047	HW10673	1.8	75.0X130.0	1	2	2.957	0.0	5.914
2(2)	THREADED BUSHING			Y	RND 80					
MF DR C28					0072-0236					KG
4	ST05010 401	AA1020218142	AA10218	0.23	80.0	1	2	0.505	0.0	1.01
2(2)	PIN CYL			Y	RND 32					
MF DR B28	C 25h6X60				0072-0236			1F1		KG
5	ST04001 036	W97371606108	ST04001	0.05	0.0	0	0	0.0	0.0	0.0
4(4)	TONGUED LOCK WASHER			Y	ST04001.036					
BO DR E29	37				0075-0236			IF1		NO
6		HW7151198043	HW7151198	0.387	0.0	0	0	0.0	0.0	0.0
4(4)	NUT HEX B -8			Y						
SI DR E29	M36				0075-0236					NO
7	41165421003 00 00	W97311654076	AA0401201	0.2	0.0	0	0	0.0	0.0	0.0
1(1)	SCALE			Y						
BO DR H31					0074-0236					NO

ENGG

MTE

TTX

WTX

Worked By	stedkr	25.02.1998	mtechs	23.04.1998	ttxsr	25.04.1998	wtxcbs	17.04.1998
Checked By	stedkr	22.04.1919	mtechs	23.04.1998	ttxsr	25.04.1998	wtxbch	17.04.1998
Approved By	stevks	05.05.1998	mteaks	23.04.1998	ttxvko	25.04.1998	wtxhpr	20.04.1998



COMBINED BILL OF MATERIAL

Printed On:16.07.2011

Printed By:

CBOM No: 01172324000 CBOM Var: 00 Revno: 10
Description: ARRG. OF HP/IP BRG.PEDESTAL

Rev Date: 06.07.2010
Total weight: 603.4

Item No	Drawingno Var Mvar	Mat Code	Mat Spec	Weight	Blank Sizes	Nos	Qty	Norm/pc	Extra Norm	Total Norm
Qty(Total)	Description		Assy. Remarks	Inclusion?	Mat Shape			Remarks		
Typ Cat Zone	Var/Matl. Description		ENGG SIZE/GRP	Fab Wt	Route				Spare Code	Unit
8	ST02031 313	HW1060283050	HW10683	0.04	80.0	2	1	0.154	0.0	0.308
2(2)	SCREW HEX.			Y	RND 32					
MF DR J31	PM12X25				0072-0236					KG
9	41172318003 00 00	W97311723019	AA0401201	0.04	0.0	0	0	0.0	0.0	0.0
2(2)	SCALE			Y						
BO DR D22					0074-0236					NO
10	41172318004 00 00	HW1211702979	AA12102	0.04	46.0X116.0	1	2	0.315	0.0	0.63
2(2)	LINK			Y	SH 6.3					
MF DR D22					0072-0321-0236					KG
11	41172318005 00 00	HW1211702979	AA12102	0.02	26.0X46.0	1	2	0.063	0.0	0.126
2(2)	PLATE			Y	SH 6.3					
MF DR D22					0072-0321-0236					KG
12		AA7122101118	AA7122101	0.0030	0.0	0	0	0.0	0.0	0.0
8(8)	SCRU SLT CSK A-4.8			Y						
SI DR D22	M5X16				0075-0236					NO
13	31183121002 00 00	AA1011819171	AA10119	0.82	70.0X125.0	1	4	2.5	0.0	10.0
4(4)	PARALLEL KEY			Y	PL 32					
MF DR C24					0072-0301-0236					KG
14	41165418007 00 00	AA1011819074	AA10119	0.1	59.0X94.0	1	4	0.85	0.0	3.4
4(4)	PLATE			Y	PL 10					
MF DR C24					0072-0301-0236					KG
15	41165418009 00 00	HW1060283018	HW10683	0.38	35.0	2	2	0.521	0.0	2.084
4(4)	SLIDING PLATE			Y	RND 90					
MF DR C24					0072-0236					KG
16		AA7164010030	AA7164010	0.0	0.0	0	0	0.0	0.0	0.0
20(20)	WASHER SPRING SQ ST			Y						
SI DR G22	8				0075-0236			1F1		NO
17		AA7123125045	AA7123125	0.011	0.0	0	0	0.0	0.0	0.0
20(20)	SCRU CAP SOC TH HD A-8.8			Y						
SI DR G23	M8X16				0075-0236					NO

ENGG**MTE****TTX****WTX**

Worked By	stedkr	25.02.1998	mtechs	23.04.1998	ttxsr	25.04.1998	wtxcbs	17.04.1998
Checked By	stedkr	22.04.1919	mtechs	23.04.1998	ttxsr	25.04.1998	wtxbch	17.04.1998
Approved By	stevks	05.05.1998	mteaks	23.04.1998	ttxvko	25.04.1998	wtxhpr	20.04.1998



COMBINED BILL OF MATERIAL

Printed On:16.07.2011

Printed By:

CBOM No: 01172324000 CBOM Var: 00
 Description: ARRG. OF HP/IP BRG.PEDESTAL

Revno: 10

Rev Date: 06.07.2010

Total weight: 603.4

Item No	Drawingno Var Mvar	Mat Code	Mat Spec	Weight	Blank Sizes	Nos	Qty	Norm/pc	Extra Norm	Total Norm
Qty(Total)	Description		Assy. Remarks	Inclusion?	Mat Shape			Remarks		
Type Cat Zone	Var/Matl. Description		ENGG SIZE/GRP	Fab Wt	Route				Spare Code	Unit
18	41183121001 00 00	AA1011819180	AA10119	1.6	70.0X130.0	1	2	2.7	0.0	5.4
2(2)	PLATE			Y	PL 36			PL 36X70X130		
MF DR D24					0072-0301-0236					KG
19	ST04005 137	AA1011715090	AA10115	0.0020	70.0X120.0	1	2	0.1	0.0	0.2
2(2)	TAB WASHER			Y	SH 1.6					
MF DR D24	24X50				0072-0236			1F1		KG
20		HW7121123843	AA7121123	0.368	0.0	0	0	0.0	0.0	0.0
12(12)	SCRU HEX A- 8.8			Y						
SI DR G28	M24X80				0075-0236					NO
21	41183121006 00 00	AA1020408219	AA10208	2.7	165.0	1	2	3.23	0.0	6.46
2(2)	JACK PIN			Y	SQ 50			SQ 50X165		
MF DR G19					0072-0236					KG
22	41183121008 00 00	AA1020218134	AA10218	1.1	340.0	1	2	1.642	0.0	3.284
2(2)	HEX SET SCREW			Y	RND 28					
MF DR J27	M24X35X310				0072-0236					KG
23	41172318006 00 00	AA1011819198	AA10119	3.3	110.0X132.0	1	2	4.8	0.0	9.6
2(2)	DISC			Y	PL 40					
MF DR J26					0072-0301-0236					KG
24	ST02028 007	HW1020218975	AA10218	11.0	755.0	1	2	23.48	0.0	46.96
2(2)	SCREW SET HEX.			Y	RND 71			DIA71X755		
MF DR L26	M64X70X700				0072-0236					KG
25	41183121009 00 00	AA1011819147	AA10119	0.33	39.0X100.0	1	4	0.7	0.0	2.8
4(4)	THRUST BAR			Y	PL 22			PL 22X39X100		
MF DR J27					0072-0301-0236					KG
26	41172318007 00 00	AA1041801297	AA10401	42.0	100.0X530.0	1	2	50.3	0.0	100.6
2(2)	SUPPORT			Y	PL 110					
MF DR J28					0072-0301-0236					KG
27	ST05023 083	HW1060283050	HW10683	0.34	170.0	1	4	0.654	0.0	2.616
4(4)	PIN TAPER			Y	RND 32					
MF DR L28	20X160				0072-0236			1F1		KG

ENGG**MTE****TTX****WTX**

	Initial	Date	Initial	Date	Initial	Date	Initial	Date
Worked By	stedkr	25.02.1998	mtechs	23.04.1998	ttxsr	25.04.1998	wtxcbs	17.04.1998
Checked By	stedkr	22.04.1919	mtechs	23.04.1998	ttxsr	25.04.1998	wtxbch	17.04.1998
Approved By	stevks	05.05.1998	mteaks	23.04.1998	ttxvko	25.04.1998	wtxhpr	20.04.1998



COMBINED BILL OF MATERIAL

Printed On:16.07.2011

Printed By:

CBOM No: 01172324000 CBOM Var: 00
Description: ARRG. OF HP/IP BRG.PEDESTAL

Revno: 10

Rev Date: 06.07.2010

Total weight: 603.4

Item No	Drawingno Var Mvar	Mat Code	Mat Spec	Weight	Blank Sizes	Nos	Qty	Norm/pc	Extra Norm	Total Norm
Qty(Total)	Description		Assy. Remarks	Inclusion?	Mat Shape			Remarks		
Typ Cat Zone	Var/Matl. Description		ENGG SIZE/GRP	Fab Wt	Route				Spare Code	Unit
28		AA7161001080	AA7161001	0.011	0.0	0	0	0.0	0.0	0.0
4(4)	WASHER MCD-ST			Y						
SI DR L28	17.0				0075-0236			1F1		NO
29		AA7151115059	AA7151115	0.034	0.0	0	0	0.0	0.0	0.0
4(4)	NUT HEX. A-8			Y						
SI DR L28	M16				0075-0236					NO
30	ST02027 028	AA1060222221	AA10622	1.93	215.0	1	4	6.676	0.0	26.704
4(4)	SCREW HEX			Y	RND 71					
MF DR L28	AM42X150				0072-0236					KG
31	ST04005 081	AA1011715066	AA10115	0.02	50.0X100.0	1	4	0.03	0.0	0.12
4(4)	TAB WASHER			Y	SH 0.8					
MF DR L27	12X50				0072-0236			1F1		KG
32		AA7111122488	AA7111122	0.103	0.0	0	0	0.0	0.0	0.0
8(8)	BOLT HEX A-8.8			Y						
SI DR L27	M12X100				0075-0236					NO
33	41165421008 00 00	AA1011819155	AA10119	1.9	143.0X161.0	1	2	5.0	0.0	10.0
2(2)	PARALLEL KEY			Y	PL 25					
MF DR G29					0072-0301-0236					KG
34	41165421007 00 00	AA1011819074	AA10119	0.6	120.0X143.0	1	2	1.5	0.0	3.0
2(2)	PLATE			Y	PL 10			PL10X120X143		
MF DR G29					0072-0301-0236					KG
35	41165421006 00 00	W97311654041	ST22006	1.48	0.0	0	0	0.0	0.0	0.0
2(2)	SLIDING PLATE			Y						
BO DR G30					0074-0236					NO
36	41172318008 00 00	AA1011819171	AA10119	2.1	98.0X273.0	1	2	7.0	0.0	14.0
2(2)	PARALLEL KEY			Y	PL 32					
MF DR J24					0072-0301-0236			1M1		KG
37	41172318009 00 00	AA1011819074	AA10119	0.4	70.0X230.0	1	4	1.4	0.0	5.6
4(4)	PLATE			Y	PL 10					
MF DR J23					0072-0301-0236					KG

	ENGG		MTE		TTX		WTX	
	Initial	Date	Initial	Date	Initial	Date	Initial	Date
Worked By	stedkr	25.02.1998	mtechs	23.04.1998	ttxsr	25.04.1998	wtxcbs	17.04.1998
Checked By	stedkr	22.04.1919	mtechs	23.04.1998	ttxsr	25.04.1998	wtxbch	17.04.1998
Approved By	stevks	05.05.1998	mteaks	23.04.1998	ttxvko	25.04.1998	wtxhpr	20.04.1998



COMBINED BILL OF MATERIAL

Printed On:16.07.2011

Printed By:

CBOM No: 01172324000 CBOM Var: 00
 Description: ARRG. OF HP/IP BRG.PEDESTAL

Revno: 10

Rev Date: 06.07.2010

Total weight: 603.4

Item No	Drawingno Var Mvar	Mat Code	Mat Spec	Weight	Blank Sizes	Nos	Qty	Norm/pc	Extra Norm	Total Norm
Qty(Total)	Description		Assy. Remarks	Inclusion?	Mat Shape			Remarks		
Type Cat Zone	Var/Matl. Description		ENGG SIZE/GRP	Fab Wt	Route				Spare Code	Unit
38	41172318011 00 00	W97311723027	ST22006	0.8	0.0	0	0	0.0	0.0	0.0
4(4)	SLIDING PIECE			Y						
BO DR J23					0074-0236			1M1		NO
39	41172318012 00 00	AA1011819171	AA10119	2.1	98.0X273.0	1	2	7.0	0.0	14.0
2(2)	PARALLEL KEY			Y	PL 32					
MF DR L24					0072-0301-0236			1M1		KG
40	41165421005 00 00	AA1011819198	AA10119	2.1	63.0X150.0	1	2	3.2	0.0	6.4
2(2)	PLATE			Y	PL 40					
MF DR G28					0072-0301-0236					KG
41	ST04005 144	AA1011715090	AA10115	0.01	70.0X160.0	1	2	0.14	0.0	0.28
2(2)	TAB WASHER			Y	SH 1.6					
MF DR G28	24X85				0072-0236			1F1		KG
42	41172318013 00 00	AA1011819155	AA10119	2.0	108.0X211.0	1	2	4.7	0.0	9.4
2(2)	PARALLEL KEY			Y	PL 25					
MF DR F26					0072-0301-0236			1M1		KG
43	41172318014 00 00	AA1011819074	AA10119	0.6	108.0X170.0	1	2	1.5	0.0	3.0
2(2)	PLATE			Y	PL 10					
MF DR F26					0072-0301-0236					KG
44	41172318015 00 00	W97311723035	ST22006	1.38	0.0	0	0	0.0	0.0	0.0
2(2)	SLIDING PLATE			Y						
BO DR F26					0074-0236			1M1		NO
45	41172318016 00 00	AA1011819171	AA10119	2.5	83.0X253.0	1	2	5.6	0.0	11.2
2(2)	PARALLEL KEY			Y	PL 32					
MF DR J20					0072-0301-0236			1M1		KG
46	41172318017 00 00	AA1011819074	AA10119	0.5	55.0X210.0	1	4	1.0	0.0	4.0
4(4)	PLATE			Y	PL 10					
MF DR J19					0072-0301-0236					KG
47	41172318018 00 00	W97311723043	ST22006	1.2	0.0	0	0	0.0	0.0	0.0
4(4)	SLIDING PIECE			Y						
BO DR J19					0074-0236			1M1		NO

ENGG**MTE****TTX****WTX**

Worked By	stedkr	25.02.1998	mtechs	23.04.1998	ttxsr	25.04.1998	wtxcbs	17.04.1998
Checked By	stedkr	22.04.1919	mtechs	23.04.1998	ttxsr	25.04.1998	wtxbch	17.04.1998
Approved By	stevks	05.05.1998	mteaks	23.04.1998	ttxvko	25.04.1998	wtxhpr	20.04.1998



COMBINED BILL OF MATERIAL

Printed On:16.07.2011

Printed By:

CBOM No: 01172324000 CBOM Var: 00
 Description: ARRG. OF HP/IP BRG.PEDESTAL

Revno: 10

Rev Date: 06.07.2010

Total weight: 603.4

Item No	Drawingno Var Mvar	Mat Code	Mat Spec	Weight	Blank Sizes	Nos	Qty	Norm/pc	Extra Norm	Total Norm
Qty(Total)	Description		Assy. Remarks	Inclusion?	Mat Shape			Remarks		
Typ Cat Zone	Var/Matl. Description		ENGG SIZE/GRP	Fab Wt	Route				Spare Code	Unit
48	41172318019 00 00	AA1011819171	AA10119	2.5	83.0X253.0	1	2	5.6	0.0	11.2
2(2)	PARALLEL KEY			Y	PL 32					
MF DR K20					0072-0301-0236			1M1		KG
49	41172318021 00 00	AA1011819198	AA10119	2.1	73.0X125.0	1	2	3.0	0.0	6.0
2(2)	PLATE			Y	PL 40					
MF DR F24					0072-0301-0236					KG
50	ST04005 137	AA1011715090	AA10115	0.0020	70.0X120.0	1	2	0.1	0.0	0.2
2(2)	TAB WASHER			Y	SH 1.6					
MF DR F24	24X50				0072-0236			1F1		KG
51	31172318023 00 00	HW1060273039	HW10673	6.47	300.0	1	12	14.969	0.0	179.628
12(12)	COUPLING BOLT M56X60X270			Y	RND 90					
MF DR C15					0072-0236					KG
52	31170101022 00 00	HW1020218983	AA10218	6.3	290.0	1	12	14.8	0.0	177.6
12(12)	AUX. COUPLING BOLT M56			Y	RND 90					
MF DR C15	L=280				0072-0236					KG
53	ST03012 256	AA1060222280	AA10622	2.31	280.0	4	3	26.95	0.0	323.4
12(12)	NUT COLLARED HEX.			Y	RND 125					
MF DR D13	PM56X10				0072-0236					KG
54		AA7125110266	AA7125110	0.0060	0.0	0	0	0.0	0.0	0.0
12(12)	SCRW SET SOC CP A 45H			Y						
SI DR E13	M10X16				0075-0236					NO
55	41172318022 00 00	HW1070284017	HW10784	0.04	90.0	2	6	0.09	0.0	1.08
12(12)	CYLINDRICAL PIN D16X31.5			Y	RND 18					
MF DR G18					0072-0236					KG
56		AA1011819198	AA10119	3.2	100.0X100.0	1	2	3.3	0.0	6.6
2(2)	PLATE100X100X40			Y	PL 40					
MF DR L22	ST-FE410 WB-PLATE		100.0X100.0		0072-0301-0236					KG
57	ST02028 012	HW1020218975	AA10218	15.1	660.0	1	2	20.5	0.0	41.0
2(2)	SCREW SET HEX.			Y	RND 71			RND DIA 71X660		
MF DR C11	M64X35X580				0072-0236					KG

ENGG

MTE

TTX

WTX

	Initial	Date	Initial	Date	Initial	Date	Initial	Date
Worked By	stedkr	25.02.1998	mtechs	23.04.1998	ttxsr	25.04.1998	wtxcbs	17.04.1998
Checked By	stedkr	22.04.1919	mtechs	23.04.1998	ttxsr	25.04.1998	wtxbch	17.04.1998
Approved By	stevks	05.05.1998	mteaks	23.04.1998	ttxvko	25.04.1998	wtxhpr	20.04.1998



COMBINED BILL OF MATERIAL

Printed On:16.07.2011

Printed By:

CBOM No: 01172324000 CBOM Var: 00
Description: ARR. OF HP/IP BRG.PEDESTAL

Revno: 10

Rev Date: 06.07.2010

Total weight: 603.4

Item No	Drawingno Var Mvar	Mat Code	Mat Spec	Weight	Blank Sizes	Nos	Qty	Norm/pc	Extra Norm	Total Norm
Qty(Total)	Description		Assy. Remarks	Inclusion?	Mat Shape		Remarks			
Typ Cat Zone	Var/Matl. Description		ENGG SIZE/GRP	Fab Wt	Route				Spare Code	Unit

CBOM - 01172324000 00

	ENGG		MTE		TTX		WTX	
	Initial	Date	Initial	Date	Initial	Date	Initial	Date
Worked By	stedkr	25.02.1998	mtechs	23.04.1998	ttxsr	25.04.1998	wtxcbs	17.04.1998
Checked By	stedkr	22.04.1919	mtechs	23.04.1998	ttxsr	25.04.1998	wtxbch	17.04.1998
Approved By	stevks	05.05.1998	mteaks	23.04.1998	ttxvko	25.04.1998	wtxhpr	20.04.1998