



COMBINED BILL OF MATERIAL

Printed On:08.08.2011
Printed By:

CBOM No: 01160418000 CBOM Var: 00 Revno: 7 Rev Date: 03.03.2010
Description: JOURNAL BEARING D250x180 Total weight: 500.0

RECORD OF CHANGES			
Drawing No	Var	Revno	Description

01160418000	00	1	Automatic chg ST24002 /02
01160418000	00	2	1.IN ITEM NO.9 OF THIS DRAWING MAT CODE IS TO BE CHANGED FROM HW1071796062 TO AA1071740075. 2.IN ITEM 10 MAT CODE IS CHANGED FROM HW1071796054 TO AA1071740032. 3.IN ITEM 11 MAT CODE IS CHANGED FROM HW1071796038 TO HW1071740962 4.IN ITEM 12 MAT CODE IS CHANGED FROM HW1071796011 TO HW1071740946 5.IN ITEM 13 MAT CODE IS CHANGED FROM HW1071796070 TO AA1071740113. 6.IN ITEM 14 MAT CODE IS CHANGED FROM HW1071796054 TO AA1071740032. 7.IN ITEM 15 MAT CODE IS CHANGED FROM HW1071796038 TO HW1071740962. 8.IN ITEM 16 MAT CODE IS CHANGED FROM HW1071796011 TO HW1071740946.

01160418000	00	3	Automatic chg 01160418100/00
01160418000	00	4	IN ITEM 38 & 39 MAT.CODE HW105 0273133,HW1050273060 CHANGE IN PLACE OF AA1050204263,AA10502

ENGG		JTE		MTE		TTX		WTX	
Initial	Date	Initial	Date	Initial	Date	Initial	Date	Initial	Date
stedkr	16.01.1998	jtemlv	17.04.1998	mtechs	09.03.1998	ttxas	28.04.1998	wtxchs	16.03.1998
stedkr	07.03.1998	jtemlv	17.04.1998	mtechs	09.03.1998	ttxas	28.04.1998	wtxbch	16.03.1998
stevks	30.04.1998	jteskg	17.04.1998	mteaks	09.03.1998	ttxdch	28.04.1998	wtxhpr	16.03.1998

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Description			

01160418000	00	5	03.10.2008	04166. MAT. CODE HW1060281090 CHANGED TO HW1060273020 IN ITEM NO-52. MAT. CODE HW1060281171 CHANGED TO HW1060273020 IN ITEM NO-51. MAT. CODE HW1060283085 CHANGED TO HW1060283050 IN ITEM NO-53. MAT. CODE HW1060297051 CHANGED TO HW1060273160 IN ITEM NO-47.
01160418000	00	6	04.12.2008	AUTOMATIC-BULK MATCODE CHG
01160418000	00	7	24.02.2010	IN ITEM NO 28 MATERIAL CODE CORRECTED FROM AA1071740075 TO AA1071740032

ENGG		JTE		MTE		TTX		WTX	
Initial	Date	Initial	Date	Initial	Date	Initial	Date	Initial	Date
stedkr	16.01.1998	jtemlv	17.04.1998	mtechs	09.03.1998	ttxas	28.04.1998	wtxcbs	16.03.1998
stedkr	07.03.1998	jtemlv	17.04.1998	mtechs	09.03.1998	ttxas	28.04.1998	wtxbch	16.03.1998
stevks	30.04.1998	jteskg	17.04.1998	mteaks	09.03.1998	ttxdch	28.04.1998	wtxhpr	16.03.1998

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Item No	Drawingno	Var	Mvar	Mat Code	Mat Spec	Weight	Blank Sizes	Nos	Qty	Norm/pc	Extra Norm	Total Norm
Qty(Total)	Description				Assy. Remarks	Inclusion?	Mat Shape			Remarks		
Typ	Cat	Zone	Var/Matl.	Description	ENG SIZE/GRP	Fab Wt	Route				Spare Code	Unit
0	01160418000	00		JOURNAL BEARING D250x180	ASSEMBLY	500.0	0236					
1(1)						Y						
MF	DR						0236					
1	01160418100	00		BEARING SHELL		284.0						
1(1)						Y						
MF	DR	M7			N		0236-0227-0236					
1-1	01160418101	00	00	W94311604041	HW19361	272.0	0.0	2	1	390.0	0.0	390.0
1(1)				BEARING SHEEL IN TWO HALVES		Y				r/m frg drg no. 41160418999		
FE	DR	L14					0073-0236					NO
1-2				HW1285097009	HW12897	7.6	0.0	1	1	23.0	0.0	23.0
1(1)				BABIT LINING		Y						
MF	DR	J14		SPL-TIN-BASED-ALY-ANT-FRICTION			0072-0227					KG
2	ST24002	025		W97371601289	ST24002	0.0050	0.0	1	0	0.0	0.0	0.0
1(1)				SEALING RING		Y	A16*22					
BO	DR	G11		A16X22			0074-0236			1F1		NO
3	ST42403	002		W97372461022	ST42403	0.02	0.0	0	0	0.0	0.0	0.0
2(2)				SPECIAL THREADED ELBOW 90 DEG.		Y						
BO	DR	H11		DN6			0074-0236					NO
4	ST22004	006		W97372609089	ST22004	2.5	0.0	0	0	0.0	0.0	0.0
1(1)				HOSE		Y						
BO	DR	G11		DN6X2500			0074-0236			1F1		NO
5				AA7248101052	AA7248101	1.2	0.0	0	0	0.0	0.0	0.0
2(2)				EYE BOLT COLLARED		Y						
SI	DR	G10		M24			0075-0236					NO
6	21160418001	00	00	AA1015227163	AA19332	61.0	0.0	1	2	166.0	166.0	332.0
1(1)				SPHERICAL SUPPORT		Y	BL 250			FORG BL SQ 250 AS PER AA10127		
FI	DR	G11					0072-0356-0359-0236-0632-0236					KG
7	21160418002	00	00	AA1015227147	AA19332	15.0	0.0	1	2	47.7	47.7	95.4
1(1)				SPHERICAL PIECE		Y	BL 200			FORG BL SQ 160 AS PER AA10127		
FI	DR	G7					0072-0356-0359-0236					KG

ENGG			JTE			MTE			TTX			WTX		
Initial	Date		Initial	Date		Initial	Date		Initial	Date		Initial	Date	
Worked By	stedkr	16.01.1998	jtemlv	17.04.1998	mtechs	09.03.1998	ttxas	28.04.1998	wtxcb	16.03.1998				
Checked By	stedkr	07.03.1998	jtemlv	17.04.1998	mtechs	09.03.1998	ttxas	28.04.1998	wtxcb	16.03.1998				
Approved By	stevks	30.04.1998	jteskg	17.04.1998	mteaks	09.03.1998	ttxdch	28.04.1998	wtxhpr	16.03.1998				



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Item No	Drawingno	Var	Mvar	Mat Code	Mat Spec	Weight	Blank Sizes	Nos	Qty	Norm/pc	Extra Norm	Total Norm
Qty(Total)	Description				Assy. Remarks	Inclusion?	Mat Shape			Remarks		
Type	Cat	Zone	Var/Matl. Description		ENGG SIZE/GRP	Fab Wt	Route				Spare Code	Unit
8	41160401026	00	00	AA1011819112	AA10119	7.8	210.0X510.0	1	1	15.9	0.0	15.9
1(1)	SHIM					Y	PL 16					
MF DR F11							0072-0301-0236					KG
9	31160401022	00	00	AA1071740075	AA10740	0.011	50.0X1000.0	33	1	0.034	0.0	0.068
2(2)	SHIM					Y	SH 1.0					
MF DR G7	S=1.0						0072-0370-0236					KG
10	31160401022	01	00	AA1071740032	AA10740	0.011	50.0X1000.0	33	1	0.017	0.0	0.068
4(4)	SHIM					Y	SH 0.5					
MF DR G7	S=0.5						0072-0370-0236					KG
11	31160401022	02	00	HW1071740962	AA10740	0.0020	50.0X1000.0	33	1	0.0060	0.0	0.024
4(4)	SHIM					Y	SH 0.2					
MF DR G7	S=0.2						0072-0370-0236					KG
12	31160401022	03	00	HW1071740946	AA10740	0.0010	50.0X1000.0	33	1	0.0030	0.0	0.0060
2(2)	SHIM					Y	SH 0.1					
MF DR G7	S=0.1						0072-0370-0236					KG
13	31160401025	00	00	AA1071740113	AA10740	0.28	85.0X250.0	13	1	0.36	0.0	0.72
2(2)	SHIM					Y	SH 2.0			SH. 2X85X250		
MF DR G13	S=2.0						0072-0321-0236					KG
14	31160401025	01	00	AA1071740032	AA10740	0.07	240.0X1000.0	12	1	0.072	0.0	0.144
2(2)	SHIM					Y	SH 0.5					
MF DR G13	S=0.5						0072-0370-0236					KG
15	31160401025	02	00	HW1071740962	AA10740	0.03	240.0X1000.0	12	1	0.032	0.0	0.064
2(2)	SHIM					Y	SH 0.2					
MF DR G13	S=0.2						0072-0370-0236					KG
16	31160401025	03	00	HW1071740946	AA10740	0.014	240.0X1000.0	12	1	0.016	0.0	0.032
2(2)	SHIM					Y	SH 0.1					
MF DR G13	S=0.1						0072-0370-0236					KG
17	41160401021	00	00	AA1011819147	AA10119	0.16	40.0X70.0	1	2	0.56	0.0	1.12
2(2)	SPACER					Y	PL 22					
MF DR G7							0072-0301-0236					KG

ENGG			JTE			MTE			TTX			WTX		
Initial	Date		Initial	Date		Initial	Date		Initial	Date		Initial	Date	
Worked By	stedkr	16.01.1998	jtemlv	17.04.1998	mtechs	09.03.1998	ttxas	28.04.1998	wtxcb	16.03.1998				
Checked By	stedkr	07.03.1998	jtemlv	17.04.1998	mtechs	09.03.1998	ttxas	28.04.1998	wtxcb	16.03.1998				
Approved By	stevks	30.04.1998	jteskg	17.04.1998	mteaks	09.03.1998	ttxdch	28.04.1998	wtxhpr	16.03.1998				



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Item No	Drawingno	Var	Mvar	Mat Code	Mat Spec	Weight	Blank Sizes	Nos	Qty	Norm/pc	Extra Norm	Total Norm
Qty(Total)	Description				Assy. Remarks	Inclusion?	Mat Shape			Remarks		
Type	Cat	Zone	Var/Matl.	Description	ENG SIZE/GRP	Fab Wt	Route				Spare Code	Unit
18	ST05010	047	AA1020218088	AA10218		0.06	100.0	1	2	0.16	0.0	0.32
2(2)	PIN CYL					Y	RND 16					
MF DR F11	A 12h8X80						0072-0236			1F1		KG
19			HW7121131994	AA7121123		0.016	0.0	0	0	0.0	0.0	0.0
6(6)	SCRU HEX A -8.8					Y						
SI DR G13	M24X90						0075-0236					NO
20			HW7169096072	HW7169096		0.0050	0.0	0	0	0.0	0.0	0.0
6(6)	WASHER TAB A-ST					Y						
SI DR G13	25						0075-0236					NO
21			AA7123123301	AA7123123		0.111	0.0	0	0	0.0	0.0	0.0
4(4)	SCRU CAP SOC A12.9					Y						
BO DR G11	M16X50						0075-0236					NO
22			AA7123123140	AA7123123		0.023	0.0	0	0	0.0	0.0	0.0
4(4)	SCRU CAP SOC A12.9					Y						
BO DR G7	M10X20						0075-0236					NO
23	31160418004 00 00		AA1041801238	AA10401		2.8	100.0X120.0	1	1	6.1	0.0	6.1
1(1)	SPACER					Y	PL 63					
MF DR K13							0072-0301-0236					KG
24	31160418005 00 00		AA1011819171	AA10119		0.94	110.0X120.0	1	1	3.2	0.0	3.2
1(1)	SPACER					Y	PL 32					
MF DR K13							0072-0301-0236					KG
25	31160418006 00 00		AA1041801238	AA10401		3.0	100.0X120.0	1	1	6.1	0.0	6.1
1(1)	SPACER					Y	PL 63					
MF DR L6							0072-0301-0236					KG
26	31160418007 00 00		AA1011819171	AA10119		1.1	110.0X120.0	1	1	3.2	0.0	3.2
1(1)	SPACER					Y	PL 32					
MF DR L6							0072-0301-0236					KG
27	41160418008 00 00		AA1071740075	AA10740		0.01	67.0X1000.0	16	1	0.033	0.0	0.132
4(4)	WASHER					Y	SH 1.0					
MF DR J13	S=1.0						0072-0370-0236					KG

ENGG			JTE			MTE			TTX			WTX		
Initial	Date		Initial	Date		Initial	Date		Initial	Date		Initial	Date	
Worked By	stedkr	16.01.1998	jtemlv	17.04.1998	mtechs	09.03.1998	mtchs	09.03.1998	ttxas	28.04.1998	wtxchs	16.03.1998		
Checked By	stedkr	07.03.1998	jtemlv	17.04.1998	mtechs	09.03.1998	mtchs	09.03.1998	ttxas	28.04.1998	wtxbch	16.03.1998		
Approved By	stevks	30.04.1998	jteskg	17.04.1998	mteaks	09.03.1998	mtchs	09.03.1998	ttxdch	28.04.1998	wtxhpr	16.03.1998		



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Item No	Drawingno	Var	Mvar	Mat Code	Mat Spec	Blank Sizes	Weight	Nos	Qty	Norm/pc	Extra Norm	Total Norm
Qty(Total)	Description	Mat Shape	Inclusion?	Mat Shape	Route	Mat Shape	Route	Mat Shape	Route	Mat Shape	Route	Mat Shape
Type	Cat	Zone	Var/Matl.	Description	ENG SIZE/GRP	Mat Shape	Route	Mat Shape	Route	Mat Shape	Route	Mat Shape
28	41160418008	01	00	AA1071740032	AA10740	67.0X1000.0	0.01	16	1	0.017	0.0	0.068
4(4)	WASHER					SH 0.5	Y					
MF DR J13	S=0.5					0072-0370-0236						KG
29	41160418008	02	00	HW1071740962	AA10740	67.0X1000.0	0.01	16	1	0.0070	0.0	0.028
4(4)	WASHER					SH 0.2	Y					
MF DR J13	S=0.2					0072-0370-0236						KG
30	41160418008	03	00	HW1071740946	AA10740	67.0X1000.0	0.01	16	1	0.0030	0.0	0.012
4(4)	WASHER					SH 0.1	Y					
MF DR J13	S=0.1					0072-0370-0236						KG
31	HW7123125908	AA7123125	0.047			0.0	0.047	0	0	0.0	0.0	0.0
8(8)	SCRU CAP SOC TH HD A-8.8		Y									
SI DR J13	M10X60					0075-0236						NO
32	21160418009	00	00	W92311604040	HW19598	0.0	148.0	1	1	148.0	0.0	148.0
1(1)	BEARING CAP		Y							R/M DRG NO 2-11604-18901		
FE CD L13						0073-0236						NO
33	ST02027 031		2.84	AA1060222248	AA10622	220.0	2.84	1	4	8.7	0.0	34.8
4(4)	SCREW HEX		Y			RND 80	Y					
MF DR D11	ASM48X160					0072-0236						KG
34	HW7169096137	HW7169096	0.4			0.0	0.4	0	0	0.0	0.0	0.0
4(4)	WASHER TAB A-ST		Y									
MF DR D12	50.0					0075-0236						NO
35	ST05023 119		1.7	HW1060283166	HW10683	220.0	1.7	1	4	3.8	0.0	15.2
4(4)	PIN TAPER		Y			RND 45	Y			DIA 45X220		
MF DR D12	40X200					0072-0236						KG
36	AA7151131097	AA7151131	0.035			0.0	0.035	0	0	0.0	0.0	0.0
4(4)	NUT HEX C-4		Y									
SI DR D12	M30					0075-0236						NO
37	AA7161001110	AA7161001	0.053			0.0	0.053	0	0	0.0	0.0	0.0
4(4)	WASHER MCD-ST		Y									
SI DR D12	31.0					0075-0236						NO

ENGG			JTE			MTE			TTX			WTX		
Initial	Date		Initial	Date		Initial	Date		Initial	Date		Initial	Date	
Worked By	stedkr	16.01.1998	jtemlv	17.04.1998	mtechs	09.03.1998	09.03.1998	09.03.1998	ttxas	28.04.1998	wtxchs	16.03.1998	16.03.1998	
Checked By	stedkr	07.03.1998	jtemlv	17.04.1998	mtechs	09.03.1998	09.03.1998	09.03.1998	ttxas	28.04.1998	wtxchs	16.03.1998	16.03.1998	
Approved By	stevks	30.04.1998	jteskg	17.04.1998	mteaks	09.03.1998	09.03.1998	09.03.1998	ttxdch	28.04.1998	wtxhpr	16.03.1998	16.03.1998	



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Qty(Total)	Description				Assy. Remarks	Inclusion?	Mat Shape			Remarks		
Type	Cat	Zone	Var/Matl. Description	ENG SIZE/GRP		Fab Wt	Route				Spare Code	Unit
38	41160401044	00	00	HW1050273133	HW10573	0.35	90.0	1	1	8.671	0.0	8.671
1(1)	FITTED KEY					Y	RND 125					
MF	CD	C16					0072-0236-0632-0236					KG
39	41160401045	00	00	HW1050273060	HW10573	0.16	142.0	1	2	1.4	0.0	2.8
2(2)	FITTED KEY					Y	RND 40					
MF	CD	C16					0072-0236-0632-0236					KG
40	41160401046	00	00	HW1010308980	AA10108	0.3	60.0	1	1	0.36	0.0	0.36
1(1)	LOCKING PLATE					Y	REC 70X10					
MF	CD	C16					0072-0236					KG
41	AA7121123355			AA7121123		0.037	0.0	0	0	0.0	0.0	0.0
2(2)	SCRU HEX A- 8.8					Y						
SI	CD	C16					0075-0236					NO
42	HW7169096048			HW7169096		0.0060	0.0	0	0	0.0	0.0	0.0
2(2)	WASHER TAB A-ST					Y						
MF	CD	C16					0075-0236					NO
43	21160418200					2.5						
2(2)	OIL GUARD DUCT IN TWO PARTS					Y						
MF	DR	G13			N		0321-0314-0236					
43-1	41160418201	00	00	AA1011715112	AA10115	0.45	193.0X385.0	1	8	1.25	0.0	10.0
4(8)	SEMI RING					Y	SH 2.00					
MF	DR						0072-0321-0317-0321					KG
43-2	AA1011715112			AA10115		0.2	20.0X608.0	1	2	0.25	0.0	0.5
1(2)	PLATE20X608;S=2					Y	SH 2.00					
MF	DR				20.0X608.0		0072-0321					KG
43-3	AA1011715112			AA10115		0.06	20.0X205.0	1	4	0.07	0.0	0.28
2(4)	PLATE20X205;S=2					Y	SH 2.00					
MF	DR				20.0X205.0		0072-0321					KG
43-4	AA1011715112			AA10115		0.04	20.0X52.0	1	8	0.02	0.0	0.16
4(8)	PLATE20X52;S=2					Y	SH 2.00					
MF	DR				20.0X52.0		0072-0321					KG

ENGG			JTE			MTE			TTX			WTX		
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Checked By	stedkr	07.03.1998	jtemlv	17.04.1998	mtechs	09.03.1998	ttxas	28.04.1998	wtxcb	16.03.1998				
Approved By	stevks	30.04.1998	jteskg	17.04.1998	mteaks	09.03.1998	ttxdch	28.04.1998	wtxhpr	16.03.1998				



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Qty(Total)	Description				Assy. Remarks	Inclusion?	Mat Shape			Remarks		
Type	Cat	Zone	Var/Matl.	Description	ENGG SIZE/GRP	Fab Wt	Route				Spare Code	Unit
43-5				AA1011715112	AA10115	0.04	16.0X20.0	1	4	0.0050	0.0	0.02
2(4)				PLATE 20X16;S=2		Y	SH 2.00					
MF DR				ST-D-SHEET	20.0X16.0		0072-0321					KG
43-6				AA1011052512	AA10152	0.02	24.0	1	32	0.02	0.0	0.64
16(32)				PIPE D14.0X2.90, L=24		Y	PI 14.0X2.90					
MF DR				ST-ERW-TUBE	14.0		0072-0315-0321					MR
44				AA1211702049	AA12102	0.9	188.0X375.0	1	2	2.2	0.0	4.4
2(2)				OIL GUARD SHEET		Y	SH 2.0			2x188x375 (2Pes)		
MF DR H13							0072-0321-0236					KG
45				AA7121123142	AA7121123	0.018	0.0	0	0	0.0	0.0	0.0
32(32)				SCRU HEX A- 8.8		Y						
SI DR B11				M8X35			0075-0236					NO
46				W97371605012		0.01	0.0	0	0	0.0	0.0	0.0
32(32)				LOCK WASHER WITH LUG 8.4		Y	IS5554					
SI DR B11				LOCK WASHER WITH LUG 8.4			0075-0236					NO
47				HW1060273160	HW10673	0.01	70.0	1	1	0.4	0.0	0.4
1(1)				THREADED PIECE		Y	RND 30			TP D30X250		
MF DR G11							0072-0236-0632-0236					KG
48				AA1011711117	AA10111	0.04	16.0X78.0	1	3	0.1	0.0	0.3
3(3)				PIPE CLAMP		Y	SH 2.00					
MF DR E11							0072-0321-0236					KG
49				AA1060222124	AA10622	0.0040	120.0	6	1	0.462	0.0	2.772
6(6)				SCREW HEX.		Y	RND 25			RND 25,L=120		
MF DR E11				P M6X10			0072-0236					KG
50				AA1071740032	AA10740	0.0010	32.0X1000.0	71	1	0.0020	0.0	0.012
6(6)				TONGUED LOCK WASHER		Y	SH 0.5					
MF DR E11				M6			0072-0370-0062-0236			1F1		KG
51				HW1060273020	HW10673	0.7	220.0	1	4	1.7	0.0	6.8
4(4)				STUD		Y	RND 45			DIA 45X220		
MF DR L7				M27X210			0072-0236					KG

ENGG			JTE			MTE			TTX			WTX		
Initial	Date		Initial	Date		Initial	Date		Initial	Date		Initial	Date	
Worked By	stedkr	16.01.1998	jtemlv	17.04.1998	mtechs	09.03.1998	txxas	28.04.1998	wtxcb	16.03.1998				
Checked By	stedkr	07.03.1998	jtemlv	17.04.1998	mtechs	09.03.1998	txxas	28.04.1998	wtxbch	16.03.1998				
Approved By	stevks	30.04.1998	jteskg	17.04.1998	mteaks	09.03.1998	ttxdch	28.04.1998	wtxhpr	16.03.1998				



COMBINED BILL OF MATERIAL

Printed On:08.08.2011

Printed By:

CBOM No: 01160418000 CBOM Var: 00
Description: JOURNAL BEARING D250x180

Revno: 7

Rev Date: 03.03.2010

Total weight: 500.0

Item No	Drawingno	Var	Mvar	Mat Code	Mat Spec	Blank Sizes	Nos	Qty	Norm/pc	Extra Norm	Total Norm
Qty(Total)	Description										
Typ	Cat	Zone	Var/Matl. Description	Mat Code	Assy. Remarks	Mat Shape	Route		Remarks	Spare Code	Unit
52	ST03005	027		HW1060273020	HW10673	72.0	1	4	0.95	0.0	3.8
4(4)	CAP NUT					RND 45			DIA 45X72		
MF	DR	L7	AM27			0072-0236					KG
53	ST05023	086		HW1060283050	HW10683	235.0	1	4	0.95	0.0	3.8
4(4)	PIN TAPER					RND 32			DIA 32 L=235		
MF	DR	L6	20X220			0072-0236					KG
54				AA7151115059	AA7151115	0.034	0	0	0.0	0.0	0.0
4(4)	NUT HEX. A-8					Y					
SI	DR	L6	M16			0075-0236					NO
55				AA7161001080	AA7161001	0.011	0	0	0.0	0.0	0.0
4(4)	WASHER MCD-ST					Y					
SI	DR	L6	17.0			0075-0236					NO
56				AA7248101036	AA7248101	0.5	0	0	0.0	0.0	0.0
2(2)	EYE BOLT COLLARED					Y					
SI	DR	M9	M16			0075-0236					NO

CBOM - 01160418000

ENGG		JTE		MTE		TTX		WTX	
Initial	Date	Initial	Date	Initial	Date	Initial	Date	Initial	Date
Worked By	stedkr	jtemlv	17.04.1998	mtechs	09.03.1998	ttxas	28.04.1998	wtxcbs	16.03.1998
Checked By	stedkr	jtemlv	17.04.1998	mtechs	09.03.1998	ttxas	28.04.1998	wtxbch	16.03.1998
Approved By	stevks	jteskg	17.04.1998	mteaks	09.03.1998	ttxdch	28.04.1998	wtxhpr	16.03.1998