



COMBINED BILL OF MATERIAL

Printed On:02.09.2011

Printed By:

CBOM No: 01180418000 CBOM Var: 00
Description: LP REAR PEDESTAL COVER

Revno: 4

Rev Date: 22.06.2009

Total weight: 992.67

RECORD OF CHANGES

Drawing No	Var	Revno	Rev Date	Description
01180418000	00	2	11.11.2002	Automatic chg ST01024 /45
01180418000	00	3	22.07.2005	Automatic chg 01180418100/00
01180418000	00	4	22.06.2009	Automatic chg ST02023 /11

CBOM - 01180418000 00

ENGG

TTX

WTX

Worked By	sterkn	22.11.1999	ttxsr	22.03.2000	wtxcbs	18.03.2000
Checked By	steas	27.01.2000	ttxsr	22.03.2000	wtxbch	18.03.2000
Approved By	steakj	24.04.2000	ttxvko	22.03.2000	wtxhpr	22.03.2000



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Item No	Drawingno Var Mvar	Mat Code	Mat Spec	Weight	Blank Sizes	Nos	Qty	Norm/pc	Extra Norm	Total Norm
Qty(Total)	Description		Assy. Remarks	Inclusion?	Mat Shape			Remarks		
Typ Cat Zone	Var/Matl. Description		ENGG SIZE/GRP	Fab Wt	Route				Spare Code	Unit
0	01180418000 00			992.67						
1(1)	LP REAR PEDESTAL COVER			Y						
MF DR			Y		0236					
1	01180418100 00			981.0						
1(1)	PED COVER FAB AND M/C DRG			Y						
MF DR			N		0306-0313-0314-0236					
1-1	41180402101 00 00	AA1011819210	AA10119	10.0	100.0X335.0	1	1	16.6	0.0	16.6
1(1)	FLANGE			Y	PL 50					
MF DR					0072-0301-0317-0306					KG
1-2	41180402102 00 00	AA1011819210	AA10119	27.3	70.0X1240.0	1	1	39.0	0.0	39.0
1(1)	FLANGE			Y	PL 50					
MF DR					0072-0301-0317-0306					KG
1-3	41180220006 00 00	AA1011819210	AA10119	13.8	100.0X375.0	1	2	17.7	0.0	35.4
2(2)	FLANGE S=50			Y	PL 50					
MF DR					0072-0301-0306					KG
1-4		AA1041801262	AA10401	8.666	100.0X138.0	1	1	12.0	0.0	12.0
1(1)	BLOCK 138X100, S=80			Y	PL 80					
RM DR	ST-2-N-PLATE		138.0X100.0		0072-0301-0306					KG
1-5	41180402103 00 00	AA1011819210	AA10119	27.3	70.0X1240.0	1	1	39.0	0.0	39.0
1(1)	FLANGE			Y	PL 50					
MF DR					0072-0301-0317-0306					KG
1-6	41180402104 00 00	AA1011819210	AA10119	10.0	100.0X335.0	1	1	16.6	0.0	16.6
1(1)	FLANGE			Y	PL 50					
MF DR					0072-0301-0317-0306					KG
1-7	41180220008 00 00	AA1011819210	AA10119	205.0	650.0X1380.0	1	1	385.0	0.0	385.0
1(1)	FRONT WALL			Y	PL 50					
MF DR					0072-0301-0306					KG
1-8	21180402105 00 00	AA1011819139	AA10119	414.0	1320.0X2300.0	1	1	500.0	0.0	500.0
1(1)	SHELL PLATE			Y	PL 20					
MF DR					0072-0301-0306-0306					KG

ENGG**TTX****WTX**

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Checked By	steas	27.01.2000	ttxsr	22.03.2000	wtxbch	18.03.2000
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Qty(Total)	Description		Assy. Remarks	Inclusion?	Mat Shape			Remarks		
Typ Cat Zone	Var/Matl. Description		ENGG SIZE/GRP	Fab Wt	Route				Spare Code	Unit
1-9	41180402106 00 00	AA1011819210	AA10119	175.6	650.0X1380.0	1	1	385.0	0.0	385.0
1(1)	REAR WALL			Y	PL 50					
MF DR					0072-0301-0317-0306					KG
1-10		AA1010209221	AA10109	3.105	100.0	1	6	4.4	0.0	26.4
6(6)	ROUND D71, L=100			Y	RND 71					
RM DR	ST-C20-HR-RND		100.0		0072-0315-0306					KG
1-11	ST08001 002	AA1011819180	AA10119	2.05	100.0X140.0	1	4	4.3	0.0	17.2
4(4)	LIFTING LUG			Y	PL 36			PL, 36X100X140		
MF DR	D=32				0072-0301-0317-0306					KG
1-12		AA1011819171	AA10119	2.5	140.0X140.0	1	3	5.0	0.0	15.0
3(3)	PLATE D140, S=32			Y	PL 32			PL 32 DIA 140.0		
RM DR	ST-FE410 WB-PLATE		140.0X140.0		0072-0301-0306					KG
1-13	41180402107 00 00	AA1041801238	AA10401	14.3	160.0X310.0	1	2	28.2	0.0	56.4
2(2)	PLATE			Y	PL 63					
MF DR					0072-0301-0306					KG
1-14	31180202110 00			3.0						
1(1)	PIPE LINE			Y						
MF DR			N		0315-0306					
1-14-1	31180202111 00 00	HW1041146876	AA10446	2.85	1260.0	1	1	1.4	0.0	1.4
1(1)	PIPE			Y	PI 48.3X3.2					
MF DR					0072-0315					MR
1-14-2	ST42405 109	W97372406129	ST42405	0.36	0.0	0	0	0.0	0.0	0.0
1(1)	ELBOW			Y	90DEG-48.3X3.6					
BO DR	90-48.3x3.6				0074-0315					NO
1-15	41180402108 00 00	AA1011819198	AA10119	2.13	100.0X105.0	1	1	3.6	0.0	3.6
1(1)	PLATE			Y	PL 40					
MF DR					0072-0301-0317-0306					KG
1-16	41180220009 00 00	AA1041801238	AA10401	9.4	200.0X250.0	1	2	29.0	0.0	58.0
2(2)	FLANGE S=63			Y	PL 63					
MF DR					0072-0301-0306					KG

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Qty(Total)	Description		Assy. Remarks	Inclusion?	Mat Shape			Remarks		
Type Cat Zone	Var/Matl. Description		ENGG SIZE/GRP	Fab Wt	Route				Spare Code	Unit
2		AA7123123301	AA7123123	0.111	0.0	0	0	0.0	0.0	0.0
34(34)	SCRU CAP SOC A12.9			Y						
BO DR	M16X50				0075-0236					NO
3	ST05012 107	AA1020218118	AA10218	0.1	100.0	1	2	0.298	0.0	0.596
2(2)	TAPER PIN			Y	RND 22					
MF DR	14x85				0072-0236					KG
4		AA7151115032	AA7151115	0.012	0.0	0	0	0.0	0.0	0.0
2(2)	NUT HEX. A-8			Y						
BO	M10				0075-0236					NO
5		AA7161001064	AA7161001	0.0040	0.0	0	0	0.0	0.0	0.0
2(2)	WASHER MCD-ST			Y						
BO DR	10.5				0075-0236					NO
6	ST01024 451	AA1020218118	AA10218	0.1	80.0	1	4	0.238	0.0	0.952
4(4)	BOLT PRESS OUT			Y	RND 22					
MF DR	B M16X60				0072-0236					KG
7	ST02023 112	AA1020218142	AA10218	0.067	65.0	2	2	0.16	0.0	0.48
3(3)	PLUG HEX. HEAD			Y	RND 32					
MF DR	G1/2"				0072-0236					KG
8	ST24002 032	W97371601254	ST24002	0.0070	0.0	1	0	0.0	0.0	0.0
3(3)	SEALING RING			Y	A21X26					
BO DR	A21X26				0074-0236			1F1		NO
9		AA7121123215	AA7121123	0.023	0.0	0	0	0.0	0.0	0.0
28(28)	SCRU HEX A- 8.8			Y						
BO DR	M10X20				0075-0236					NO
10	41180220012 00 00	AA2151703061	AA21503	0.1	200.0X250.0	1	2	0.24	0.0	0.48
2(2)	GASKET S=2 (OIL)			Y	2.0 T					
MF DR					0072-0236					KG
11	41180220001 00 00	AA1011819090	AA10119	3.1	200.0X250.0	1	2	5.7	0.0	11.4
2(2)	COVER			Y	PL 12					
MF DR					0072-0301-0236					KG

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	Initial	Date	Initial	Date	Initial	Date
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