



## COMBINED BILL OF MATERIAL

Printed On:02.09.2011

Printed By:

CBOM No: 01180318000 CBOM Var: 00  
Description: L.P.-GEN.BEARING PEDESTAL

Revno: 20

Rev Date: 31.07.2010

Total weight: 4896.05

### RECORD OF CHANGES

Drawing No	Var	Revno	Rev Date	Description
01180318000	00	0		Automatic chg 11180318300/00
01180318000	00	1	17.08.2002	Automatic chg 11180318300/00
01180318000	00	4	05.08.2003	Automatic chg 11180318300/00
				ST24002 /02,
01180318000	00	5	07.01.2004	Automatic chg ST42102 /00
01180318000	00	6	18.03.2004	Automatic chg 11180318300/00
01180318000	00	7	18.11.2004	Automatic chg 11180318300/00
01180318000	00	8	09.03.2005	Automatic chg 11180318300/00
01180318000	00	9	11.04.2005	Automatic chg 01180318100/00
01180318000	00	10	07.05.2005	Automatic chg 01180318100/00
01180318000	00	11	26.11.2005	Automatic chg 11180318300/00
01180318000	00	12	08.05.2006	route of item 29-11 changed to 0074-0315
01180318000	00	13	19.10.2007	Automatic chg 11180318300/00
01180318000	00	14	23.06.2008	Automatic chg 01180318100/00
01180318000	00	15	21.10.2008	Automatic chg 11180318300/00
01180318000	00	16	22.10.2008	Automatic chg 11180318300/00
01180318000	00	17	04.12.2008	AUTOMATIC-BULK MATCODE CHG
01180318000	00	18	02.01.2009	Automatic chg 11180318300/00
01180318000	00	19	22.06.2009	Automatic chg 01180318100/00
01180318000	00	20	31.07.2010	Automatic chg 01180318100/00

	ENGG		JTE		MTE		TTX		WTX	
	Initial	Date	Initial	Date	Initial	Date	Initial	Date	Initial	Date
Worked By	sterkn	27.01.2000			mtepcck	13.06.2000	ttxvkm	23.09.2000	wtxcbs	24.05.2000
Checked By	steas	27.01.2000			mtecbs	16.06.2000	ttxvkm	23.09.2000	wtxbch	24.05.2000
Approved By	steakj	23.09.2000			mtejpm	16.06.2000	ttxvko	23.09.2000	wtxhpr	06.07.2000



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Item No	Drawingno Var Mvar	Mat Code	Mat Spec	Weight	Blank Sizes	Nos	Qty	Norm/pc	Extra Norm	Total Norm
Qty( Total )	Description		Assy. Remarks	Inclusion?	Mat Shape			Remarks		
Typ Cat Zone	Var/Matl. Description		ENGG SIZE/GRP	Fab Wt	Route				Spare Code	Unit
0	01180318000 00			4896.05						
1(1)	L.P.-GEN.BEARING PEDESTAL		MAIN ASSLY	Y						
MF CD			Y		0236					
1	01180318100 00 00			4810.84						
1(1)	BEARING PEDESTAL (FAB & M/C)			Y						
MF DR			N	4890.0	0306-0313-0314-0236					
1-1		AA1011819171	AA10119	4.522	120.0X150.0	1	1	4.75	0.0	4.75
1(1)	PLATE 150X120, S=32			Y	PL 32					
RM DR	ST-FE410 WB-PLATE		150.0X120.0		0072-0301-0306					KG
1-2	31180321101 00 00	AA1041801289	AA10401	2300.0	1360.0X2200.0	1	1	2450.0	0.0	2450.0
1(1)	BASE PLATE			Y	PL 100					
MF DR					0072-0301-0306					KG
1-3		AA1011819139	AA10119	0.471	30.0X100.0	1	1	0.5	0.0	0.5
1(1)	PLATE 100X30, S=20			Y	PL 20					
RM DR	ST-FE410 WB-PLATE		100.0X30.0		0072-0301-0306					KG
1-4	11180318170 00			33.25						
1(1)	OIL PIPE LINE			Y						
MF DR			N		0315-0346-0306					
1-4-1		HW1041146981	AA10446	3.307	416.0	1	1	0.45	0.0	0.45
1(1)	PIPE D 76.1X4.5,L=416			Y	PI 76.1X4.5					
RM DR	ST-BQ-A1-CDS-TUBE		416.0		0072-0315					MR
1-4-2	21180318180 00 00			15.0						
1(1)	OIL THROTTLE VALVE 65			Y						
MF DR			N		0236-0315					
1-4-2-1	21180318190 00			10.0						
1(1)	CASING 65			Y						
MF DR			N		0306-0236					
1-4-2-1-1	21180318191 00 00	AA1015224148	AA19331	9.0	0.0	1	1	78.5	0.0	78.5
1(1)	CASING FOR OIL TH. VALVE DN65			Y	BL 200.0			FORGING SQ 200 (TC)		
FI DR B6					0072-0356-0359-0236-0306					KG

ENGG

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Worked By

sterkn

27.01.2000

mtepc

13.06.2000

ttxvkm

23.09.2000

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24.05.2000

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steas

27.01.2000

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Qty( Total )	Description		Assy. Remarks	Inclusion?	Mat Shape			Remarks		
Typ Cat Zone	Var/Matl. Description		ENGG SIZE/GRP	Fab Wt	Route				Spare Code	Unit
1-4-2-1-2	41180318192 00 00	AA1011808056	AA10108	1.0	120.0X120.0	1	1	1.0	0.0	1.0
1(1)	PLATE			Y	PL 8					
MF DR A6					0072-0301-0306					KG
1-4-2-2	ST47019 078	HW1020218916	AA10218	3.5	70.0	1	1	8.45	0.0	8.45
1(1)	COVER			Y	RND 150			RND.DIA 150X70		
MF DR	78				0072-0236					KG
1-4-2-3	41180318181 00 00	HW1020218983	AA10218	1.05	260.0	1	1	10.3	0.0	10.3
1(1)	THROTTLE SPINDLE			Y	RND 90			RND 90X260		
MF DR D7					0072-0236					KG
1-4-2-4	ST03024 007	AA1020218193	AA10218	0.65	95.0	1	1	1.463	0.0	1.463
1(1)	CAP NUT			Y	RND 56			Rnd 56x95		
MF DR	M30X80				0072-0236					KG
1-4-2-5	ST03025 004	AA1020218193	AA10218	0.22	35.0	1	1	0.676	0.0	0.676
1(1)	NUT			Y	RND 56			Rnd 56x 35		
MF DR F7	M30				0072-0236					KG
1-4-2-6	ST24001 046	W97359801222	ST24001	0.0020	0.0	0	0	0.0	0.0	0.0
2(2)	O-RING			Y	80X3					
BO DR E7	80X3				0074-0236			1F1		NO
1-4-2-7	ST24002 049	W97371601025	AA12028	0.0080	0.0	1	0	0.0	0.0	0.0
4(4)	SEALING RING			Y	A30X38					
BO DR F7	A30X38				0074-0236			1F1		NO
1-4-2-8		AA7121123363	AA7121123	0.041	0.0	0	0	0.0	0.0	0.0
4(4)	SCRU HEX A- 8.8			Y						
BO DR E7	M12X30				0075-0236					NO
1-4-2-9	ST04001 057	AA1071740075	AA10740	0.0060	48.0X1000.0	35	1	0.011	0.0	0.044
4(4)	TONGUED LOCK WASHER			Y	SH 1.0					
MF DR	M12				0072-0370-0062-0236			1F1		KG
1-4-3	41180318171 00 00	HW1041146981	AA10446	11.5	1700.0	1	1	1.87	0.0	1.87
1(1)	PIPE D 76.1X4.5			Y	PI 76.1X4.5					
MF DR					0072-0315-0317-0315					MR

ENGG

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Worked By sterkn 27.01.2000

Checked By steas 27.01.2000

Approved By steakj 23.09.2000

mtepc 13.06.2000

mtecbs 16.06.2000

mtejpm 16.06.2000

ttxvkm 23.09.2000

ttxvkm 23.09.2000

ttxvko 23.09.2000

wtxcbs 24.05.2000

wtxbch 24.05.2000

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Qty( Total )	Description		Assy. Remarks	Inclusion?	Mat Shape			Remarks		
Typ Cat Zone	Var/Matl. Description		ENGG SIZE/GRP	Fab Wt	Route				Spare Code	Unit
1-4-4	ST24002 037	W97371601173	ST24002	0.0080	0.0	0	0	0.0	0.0	0.0
1(1)	SEALING RING			Y	A23X30					
BO DR	A23X30				0074-0236			1F1		NO
1-4-5	ST02023 112	AA1020218142	AA10218	0.067	65.0	2	1	0.16	0.0	0.16
1(1)	PLUG HEX. HEAD			Y	RND 32					
MF DR	G1/2"				0072-0236					KG
1-4-6	ST42405 115	W97372406102	ST42405	1.0	0.0	1	0	0.0	0.0	0.0
1(1)	ELBOW			Y	90DEG-76.1X5.6					
BO DR	90-76.1X5.6				0074-0315					NO
1-4-7		HW1041146981	AA10446	1.94	244.0	1	1	0.26	0.0	0.26
1(1)	PIPE D76.1X4.5, L=244			Y	PI 76.1X4.5					
RM DR	ST-BQ-A1-CDS-TUBE		244.0		0072-0315					MR
1-4-8	ST42405 002	W97372406110	ST42405	0.13	0.0	1	1	1.0	0.0	1.0
1(1)	ELBOW			Y	90DEG-26.9X2.3					
BO DR	90-26.9X2.3				0074-0315					NO
1-4-9	41170110073 00 00	AA1060256169	0500.214	0.3	70.0	1	1	0.69	0.0	0.69
1(1)	SOCKET RP=1/2"			Y	RND 40					
MF DR					0072-0315-0317-0315-0315					KG
1-5	31180318101 00 00	AA1041801289	AA10401	380.0	485.0X1440.0	1	1	576.0	0.0	576.0
1(1)	JOINT FLANGE			Y	PL 100					
MF DR					0072-0301-0236-0306					KG
1-6	41180302103 00 00	HW1011819953	AA10119	135.0	517.0X1260.0	1	1	188.0	0.0	188.0
1(1)	SIDE WALL			Y	PL 30					
MF DR					0072-0301-0306					KG
1-7	31180318102 00 00	AA1041801343	AA10401	160.0	360.0X617.0	1	1	270.0	0.0	270.0
1(1)	SUPPORT PLATE			Y	PL 150 MM					
MF DR					0072-0301-0306					KG
1-8	41180302104 00 00	AA1041801246	AA10401	110.0	360.0X640.0	1	1	151.0	0.0	151.0
1(1)	PLATE			Y	PL 70					
MF DR					0072-0301-0317-0306					KG

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Qty( Total )	Description		Assy. Remarks	Inclusion?	Mat Shape		Remarks			
Typ Cat Zone	Var/Matl. Description		ENGG SIZE/GRP	Fab Wt	Route				Spare Code	Unit
1-9	31180302105 00 00	AA1041801289	AA10401	380.0	495.0X1440.0	1	1	588.0	0.0	588.0
1(1)	JOINT FLANGE			Y	PL 100					
MF DR					0072-0301-0317-0306					KG
1-10	41180302106 00 00	HW1011819953	AA10119	150.0	517.0X1260.0	1	1	188.0	0.0	188.0
1(1)	SIDE WALL			Y	PL 30					
MF DR					0072-0301-0317-0306					KG
1-11	31180321104 00 00	AA1041801343	AA10401	160.0	360.0X617.0	1	1	270.0	0.0	270.0
1(1)	SUPPORT PLATE			Y	PL 150 MM					
MF DR					0072-0301-0317-0306					KG
1-12		AA1011819171	AA10119	2.2	60.0X143.0	1	2	2.4	0.0	4.8
2(2)	PLATE 60X143; S=32			Y	PL 32			PL,32X60X143		
RM DR	ST-FE410 WB-PLATE		60.0X143.0		0072-0301-0306					KG
1-13		AA1011819198	AA10119	4.0	70.0X180.0	1	2	4.2	0.0	8.4
2(2)	PLATE 70X180;S=40			Y	PL 40			PL,40X70X180		
RM DR	ST-FE410 WB-PLATE		70.0X180.0		0072-0301-0306					KG
1-14	41180302107 00 00	AA1011819074	AA10119	10.0	270.0X450.0	1	1	12.0	0.0	12.0
1(1)	PLATE			Y	PL 10					
MF DR					0072-0301-0306					KG
1-15	41180302108 00 00	AA1041155131	AA10455	3.0	80.0	1	1	0.088	0.0	0.088
1(1)	PIPE			Y	PI 219.1X6.3					
MF DR					0072-0315-0306					MR
1-16	31180318103 00 00	AA1011819171	AA10119	72.5	480.0X680.0	0	0	86.0	0.0	86.0
1(1)	BACK SIDE WALL			Y	PL 32					
MF DR					0072-0301-0317-0306					KG
1-17	41180302111 00 00	HW1011819953	AA10119	100.0	660.0X670.0	1	1	127.0	0.0	127.0
1(1)	PLATE			Y	PL 30					
MF DR					0072-0301-0306					KG
1-18	41180302112 00 00	HW1011819953	AA10119	100.0	660.0X670.0	1	1	127.0	0.0	127.0
1(1)	PLATE			Y	PL 30					
MF DR					0072-0301-0306					KG

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Qty( Total )	Description		Assy. Remarks	Inclusion?	Mat Shape			Remarks		
Typ Cat Zone	Var/Matl. Description		ENGG SIZE/GRP	Fab Wt	Route				Spare Code	Unit
1-19		AA1011819210	AA10119	14.0	70.0X520.0	1	4	15.0	0.0	60.0
4(4)	PLATE 70X520;S=50			Y	PL 50			PL,50X70X520		
RM DR	ST-FE410 WB-PLATE		70.0X520.0		0072-0301-0306					KG
1-20	41180302115 00 00	AA1011819210	AA10119	280.0	520.0X1800.0	1	1	406.0	0.0	406.0
1(1)	REAR WALL			Y	PL 50					
MF DR					0072-0301-0317-0306					KG
1-21		AA1011819180	AA10119	6.0	120.0X180.0	1	2	6.5	0.0	13.0
2(2)	PLATE 120X180,L=36			Y	PL 36			PL,36X120X180		
RM DR	ST-FE410 WB-PLATE		120.0X180.0		0072-0301-0306					KG
1-22	41180318104 00 00	AA1041801262	AA10401	9.0	98.0X125.0	1	2	8.5	0.0	17.0
2(2)	BLOCK			Y	PL 80					
MF DR					0072-0301-0306					KG
1-23		HW1041146876	AA10446	0.4	90.0	1	1	0.1	0.0	0.1
1(1)	PIPE DIA 48.3X3.2 L=90			Y	PI 48.3X3.2					
RM DR	ST-BQ-A1-CDS-TUBE		X90.0		0072-0315-0306					MR
1-24	41180120018 00 00	AA1060256169	0500.214	0.5	160.0	1	1	1.7	0.0	1.7
1(1)	CONNECTION PIECE			Y	RND 40					
MF DR					0072-0236-0306-0236-0306					KG
1-25	31180321112 00 00	AA1011819210	AA10119	305.0	520.0X2160.0	1	1	463.0	0.0	463.0
1(1)	FRONT WALL			Y	PL 50					
MF DR					0072-0301-0317-0306					KG
1-26		AA1041801262	AA10401	8.0	100.0X138.0	1	1	9.0	0.0	9.0
1(1)	BLOCK 100X138 S=80			Y	PL 80			PL 80X100X138		
RM DR	ST-2-N-PLATE		100.0X138.0		0072-0301-0306					KG
1-27		AA1010209221	AA10109	3.3	100.0	1	6	3.3	0.0	19.8
6(6)	ROUND D 71X100			Y	RND 71			RND DIA 71,L=100		
RM DR	ST-C20-HR-RND		X100.0		0072-0315-0306					KG
2	31180130110 00			9.0						
1(1)	COVER			Y						
MF DR		N			0306-0236					

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Typ Cat Zone	Var/Matl. Description		ENGG SIZE/GRP	Fab Wt	Route				Spare Code	Unit
2-1		AA1011819074	AA10119	8.6	290.0X400.0	1	1	10.3	0.0	10.3
1(1)	PLATE 10X290X400			Y	PL 10			PL,10X290X400		
MF DR	ST-FE410 WB-PLATE				0072-0301-0306					KG
2-2	31170110010 01 00	AA1020218070	AA10218	0.275	325.0	1	1	0.3	0.0	0.3
1(1)	HANDLE			Y	RND 12					
MF DR	H=60				0072-0315-0306					KG
3	21180130018 00			42.0						
1(1)	COVER			Y						
MF DR			N		0306-0236					
3-1	41180130297 00 00	AA1011819112	AA10119	21.35	480.0X640.0	1	1	25.6	0.0	25.6
1(1)	PLATE			Y	PL 16					
MF DR					0072-0301-0306					KG
3-2	41180130298 00 00	AA1011819139	AA10119	5.65	105.0X360.0	1	2	6.2	0.0	12.4
2(2)	PLATE			Y	PL 20					
MF DR					0072-0301-0306					KG
3-3	41180130299 00 00	AA1011819139	AA10119	4.55	105.0X290.0	1	2	5.0	0.0	10.0
2(2)	PLATE			Y	PL 20					
MF DR					0072-0301-0306					KG
4	41180330334 00 00	HW1020218975	AA10218	1.3	110.0	1	5	3.42	0.0	17.1
5(5)	BOLT M42;L=75			Y	RND 71			RND D71 L=110		
MF DR					0072-0236					KG
5		AA7121123118	AA7121123	0.013	0.0	0	0	0.0	0.0	0.0
6(6)	SCRU HEX A- 8.8			Y						
BO DR	M8X20				0075-0236					NO
6	41180322044 00 00	AA2151702065	AA21502	0.01	100.0X100.0	1	1	0.06	0.0	0.06
1(1)	GASKET			Y	2.0 T			SH.100X100		
MF DR					0072-0236					KG
7		HW7169096030	HW7169096	0.0030	0.0	0	0	0.0	0.0	0.0
4(4)	WASHER TAB A-ST			Y						
BO DR	10.5				0075-0236					NO

ENGG

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Worked By sterkn 27.01.2000

Checked By steas 27.01.2000

Approved By steakj 23.09.2000

mtepc 13.06.2000

mtecbs 16.06.2000

mtejpm 16.06.2000

ttxvkm 23.09.2000

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wtxcbs 24.05.2000

wtxbch 24.05.2000

wtxhpr 06.07.2000



# COMBINED BILL OF MATERIAL

Printed On:02.09.2011

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CBOM No: 01180318000 CBOM Var: 00  
 Description: L.P.-GEN.BEARING PEDESTAL

Revno: 20

Rev Date: 31.07.2010

Total weight: 4896.05

Item No	Drawingno Var Mvar	Mat Code	Mat Spec	Weight	Blank Sizes	Nos	Qty	Norm/pc	Extra Norm	Total Norm
Qty( Total )	Description		Assy. Remarks	Inclusion?	Mat Shape			Remarks		
Typ Cat Zone	Var/Matl. Description		ENGG SIZE/GRP	Fab Wt	Route				Spare Code	Unit
8		AA7121123223	AA7121123	0.026	0.0	0	0	0.0	0.0	0.0
32(32)	SCRU HEX A- 8.8			Y						
BO DR	M10X25				0075-0236					NO
9	31180130109 00 00	AA2151703061	AA21503	0.2	650.0X490.0	1	1	0.99	0.0	0.99
1(1)	CAF GASKET (OIL) S=2			Y	2.0 T					
MF DR					0072-0236					KG
10	31180322200 00 00			0.55						
1(1)	COVER			Y						
MF DR			N		0306-0314-0236					
10-1	41180322201 00 00	AA1011819090	AA10119	0.3	90.0X90.0	1	1	0.8	0.0	0.8
1(1)	PLATE			Y	PL 12			PL,12 DIA 90/50		
MF DR					0072-0301-0306					KG
10-2		HW1041146833	AA10446	0.147	50.0	1	1	0.055	0.0	0.055
1(1)	PIPE D 48.3X2.6,L=50			Y	PI 48.3X2.6			PIPE DIA 48.3X2.6,L=50		
MF DR	ST-BQ-A1-CDS-TUBE		50.0		0072-0315-0306					MR
10-3		AA1011711141	AA10111	0.1	45.0X45.0	1	1	0.12	0.0	0.12
1(1)	PLATE D 45,S=3.15			Y	SH 3.15			SH,3.15 DIA 45		
MF DR	ST-FE410-SHEET		45.0		0072-0321-0306					KG
11	41160122213 00 00	W97311601169		0.3	0.0	0	0	0.0	0.0	0.0
1(1)	MEASURING CONNECTION			Y						
BO DR					0074-0236					NO
12	ST24002 032	W97371601254	ST24002	0.0070	0.0	1	0	0.0	0.0	0.0
1(1)	SEALING RING			Y	A21X26					
BO DR	A21X26				0074-0236			1F1		NO
13	ST01001 101	AA1020218070	AA10218	0.01	75.0	2	5	0.033	0.0	0.33
10(10)	STUD			Y	RND 12			Rnd 16 x 75 for 2 pieces		
MF DR	M8FOX20				0072-0236					KG
14	41180130293 00 00	AA2151703061	AA21503	0.08	410.0X300.0	1	1	0.4	0.0	0.4
1(1)	GASKET CAF (OIL),S=2			Y	2.0 T					
MF DR					0072-0236					KG

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Qty( Total )	Description		Assy. Remarks	Inclusion?	Mat Shape			Remarks		
Typ Cat Zone	Var/Matl. Description		ENGG SIZE/GRP	Fab Wt	Route				Spare Code	Unit
15		AA7154120010	AA7154120	0.017	0.0	0	0	0.0	0.0	0.0
10(10)	WING NUT AC-14H			Y						
BO DR	M8				0075-0236					NO
16	31180130113 00 00	AA1012508234	AA10108	2.1	390.0	1	1	6.0	0.0	6.0
1(1)	EQUAL ANGLE 100X100X10			Y	100X100X10					
MF					0072-0301-0236					KG
17	ST04005 065	AA1011715066	AA10115	0.01	30.0X105.0	1	4	0.01	0.0	0.04
4(4)	TAB WASHER			Y	SH 0.8			SH.S=0.8,105x30		
MF DR	10X70				0072-0236			1F1		KG
18		AA7121123231	AA7121123	0.029	0.0	0	0	0.0	0.0	0.0
8(8)	SCRU HEX A- 8.8			Y						
BO DR	M10X30				0075-0236					NO
19	ST42102 001	AA1010209060	AA10109	0.0090	138.0	1	2	0.085	0.0	0.17
2(2)	STRAP			Y	RND 10					
MF	A30				0072-0315-0317-0315-0291					KG
20		AA7151115032	AA7151115	0.012	0.0	0	0	0.0	0.0	0.0
4(4)	NUT HEX. A-8			Y						
BO DR	M10				0075-0236					NO
21	ST04005 059	AA1011715066	AA10115	0.01	30.0X75.0	1	2	0.01	0.0	0.02
2(2)	TAB WASHER			Y	SH 0.8			SH. 0.8X30X75		
MF DR	10X40				0072-0236			1F1		KG
22	41180330268 00 00	AA1011819074	AA10119	0.14	25.0X70.0	1	2	0.165	0.0	0.33
2(2)	SPACER			Y	PL 10					
MF DR					0072-0301-0236					KG
23	41180330256 00 00	AA1011819139	AA10119	0.35	25.0X90.0	1	2	0.42	0.0	0.84
2(2)	SPACER			Y	PL 20					
MF DR					0072-0301-0236					KG
24	31180330096 00 00			8.0						
1(1)	COVER			Y						
MF DR		N			0306-0236					

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Revno: 20

Rev Date: 31.07.2010

Total weight: 4896.05

Item No	Drawingno Var Mvar	Mat Code	Mat Spec	Weight	Blank Sizes	Nos	Qty	Norm/pc	Extra Norm	Total Norm
Qty( Total )	Description		Assy. Remarks	Inclusion?	Mat Shape			Remarks		
Typ Cat Zone	Var/Matl. Description		ENGG SIZE/GRP	Fab Wt	Route				Spare Code	Unit
24-1	41180330271 00 00	AA1011819074	AA10119	7.3	295.0X395.0	1	1	10.3	0.0	10.3
1(1)	PLATE,S=10			Y	PL 10					
MF DR					0072-0301-0306					KG
24-2	31170110010 01 00	AA1020218070	AA10218	0.275	325.0	1	1	0.3	0.0	0.3
1(1)	HANDLE			Y	RND 12					
MF DR	H=60				0072-0315-0306					KG
25	41180330270 00 00	AA2151703061	AA21503	0.5	400.0X300.0	1	1	0.4	0.0	0.4
1(1)	GASKET			Y	2.0 T					
MF DR					0072-0236					KG
26		AA7121123215	AA7121123	0.023	0.0	0	0	0.0	0.0	0.0
24(24)	SCRU HEX A- 8.8			Y						
BO DR	M10X20				0075-0236					NO
27	ST24002 027	W97371601157	ST24002	0.0050	0.0	1	1	1.0	0.0	1.0
1(1)	SEALING RING			Y	A17X23					
BO DR	A17X23				0074-0291			1F1		NO
28	ST42101 025	AA1011711141	AA10111	0.06	25.0X104.0	1	2	0.1	0.0	0.2
2(2)	PIPE CLIP			Y	SH 3.15			SH 3.15x25x104		
MF	23				0072-0321-0236					KG
29	11180318300 00 00			12.75						
1(1)	JACKING OIL PIPE LINE ASSLY			Y						
MF DR			N		0315-0236					
29-1	ST47002 001	W97372604010	ST47002	1.0	0.0	1	1	1.0	0.0	1.0
1(1)	GAUGE VALVE			Y	ST47002.001					
BO DR	AG 1/2"				0074-0291					NO
29-2	ST42202 005	W97372402026	ST42202	0.07	0.0	0	0	0.0	0.0	0.0
14(14)	WELDING NIPPLE			Y	SKO20					
BO DR	SKO 20				0074-0315					NO
29-3	ST24003 002	HW1201728959	AA12028	0.01	25.0X1000.0	45	1	0.015	0.0	0.06
4(4)	SEALING WASHER			Y	SH 2.5					
MF CD	B 6.2X17.5,S=2.5				0072-0370-0062-0236			1F1		KG

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Worked By

sterkn

27.01.2000

mtepc

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ttxvkm

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Checked By

steas

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steakj

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mtejpm

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ttxvko

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CBOM No: 01180318000 CBOM Var: 00  
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Revno: 20

Rev Date: 31.07.2010

Total weight: 4896.05

Item No	Drawingno Var Mvar	Mat Code	Mat Spec	Weight	Blank Sizes	Nos	Qty	Norm/pc	Extra Norm	Total Norm
Qty( Total )	Description		Assy. Remarks	Inclusion?	Mat Shape			Remarks		
Typ Cat Zone	Var/Matl. Description		ENGG SIZE/GRP	Fab Wt	Route				Spare Code	Unit
29-4	ST42201 011	AA1060222140	AA10622	0.105	40.0	1	2	0.252	0.0	0.504
2(2)	UNION NUT			Y	RND 32					
MF DR	G1/2"				0072-0236-0315					KG
29-5	ST42203 001	AA1010209108	AA10109	0.1	85.0	2	1	0.108	0.0	0.216
2(2)	NIPPLE			Y	RND 20			blank for 2 pices		
MF DR	18-12X7				0072-0236-0315					KG
29-6	41170110074 00 00	HW1060256983	0500.214	0.02	45.0	2	1	0.125	0.0	0.25
2(2)	REDUCER			Y	RND 30					
MF DR					0072-0236-0315-0236-0315					KG
29-7	ST42601 022	W97372412013	ST42601	0.056	0.0	0	0	0.0	0.0	0.0
2(2)	EQUAL TEE COUPLING			Y	T20-S					
BO DR	T20-S				0074-0315					NO
29-8	ST42001 026	W97372405017	ST42001	0.1	0.0	0	0	0.0	0.0	0.0
2(2)	WELDED ADAPTER			Y	DN16					
BO DR	ND16-M26X1.5				0074-0315					NO
29-9	ST47005 016	W97372602017	ST47005	0.69	0.0	0	0	0.0	0.0	0.0
2(2)	NON RETURN VALVE			Y	ST47005.016					
BO DR	RHD 20-S				0074-0315					NO
29-10	ST48001 121	W97372603013	ST48001	1.2	0.0	0	0	0.0	0.0	0.0
2(2)	PRESSURE GAUGE			Y	ST48001.121					
BO DR	AR100,0-250KG/CM2				0075-0236			1M1		NO
29-11	ST42402 021	W97372411017	ST42402	0.41	0.0	0	0	0.0	0.0	0.0
1(1)	EQUAL ELBOW COUPLING			Y	W20-S					
BO DR	W20-S				0074-0315					NO
29-12	ST42401 017	W97372409012	ST42401	0.26	0.0	0	0	0.0	0.0	0.0
1(1)	FEMALE STUD COUPLING			Y	GAI-20SM					
BO DR	GAI20-SM				0074-0236					NO
29-13		AA1041046340	AA10446	0.1	67.0	1	1	0.072	0.0	0.072
1(1)	PIPE 21.3X3.6 L=67			Y	PI 21.3X3.6			PIPE DIA 21.3X3.6,L=67		
RM DR	ST-BQ-A1-CDS-TUBE		X67.0		0072-0315					MR

	ENGG		JTE		MTE		TTX		WTX	
	Initial	Date	Initial	Date	Initial	Date	Initial	Date	Initial	Date
Worked By	sterkn	27.01.2000			mtepc	13.06.2000	ttxvkm	23.09.2000	wtxcbs	24.05.2000
Checked By	steas	27.01.2000			mtecbs	16.06.2000	ttxvkm	23.09.2000	wtxbch	24.05.2000
Approved By	steakj	23.09.2000			mtejpm	16.06.2000	ttxvko	23.09.2000	wtxhpr	06.07.2000



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Qty( Total )	Description				Assy. Remarks	Inclusion?	Mat Shape			Remarks		
Typ	Cat	Zone	Var/Matl. Description		ENGG SIZE/GRP	Fab Wt	Route				Spare Code	Unit
29-14	ST42422	017	W97372403014	ST42422		0.54	0.0	0	0	0.0	0.0	0.0
1(1)	ADJUSTABLE L COUPLING					Y						
BO	DR		EVL 20-S				0074-0315					NO
29-15	ST47003	010	W97372601029	ST47003		1.6	0.0	0	0	0.0	0.0	0.0
2(2)	SMALL VALVE					Y	ST47003.010					
BO	DR		DN15 F20X3.5				0074-0315					NO
29-16	ST42411	017	W97372404010	ST42411		0.54	0.0	0	0	0.0	0.0	0.0
2(2)	ADJUSTABLE ELBOW COUPLING					Y	EVW 20-S					
BO	DR		EVW 20-S				0074-0315					NO

CBOM - 01180318000

	ENGG		JTE		MTE		TTX		WTX	
	Initial	Date	Initial	Date	Initial	Date	Initial	Date	Initial	Date
Worked By	sterkn	27.01.2000			mtepcck	13.06.2000	ttxvkm	23.09.2000	wtxcbs	24.05.2000
Checked By	steas	27.01.2000			mtecbbs	16.06.2000	ttxvkm	23.09.2000	wtxbch	24.05.2000
Approved By	steakj	23.09.2000			mtejpm	16.06.2000	ttxvko	23.09.2000	wtxhpr	06.07.2000