



COMBINED BILL OF MATERIAL

Printed On:02.09.2011

Printed By:

CBOM No: 01181418000 CBOM Var: 00
Description: JOURNAL BEARING D 450X425

Revno: 12

Rev Date: 28.06.2011

Total weight: 2650.68

RECORD OF CHANGES

Drawing No	Var	Revno	Rev Date	Description
01181418000	00	1	04.05.2001	Automatic chg 21181801027/02 21181801027/03, 21181801027/04
01181418000	00	2	16.03.2002	Automatic chg ST05010 /08
01181418000	00	5	05.08.2003	Automatic chg ST24002 /03
01181418000	00	6	17.07.2007	Automatic chg 01181418010/00
01181418000	00	7	13.09.2007	Automatic chg 11181821200/00
01181418000	00	8	14.09.2007	1.Change the matcode against drg.no.21181801053,item no.47 HW1060281198 in place of HW1060281090.
01181418000	00	9	03.10.2008	MAT. CODE HW1060281244 CHANGED TO HW1060273063 IN ITEM NO-55.
01181418000	00	10	04.12.2008	AUTOMATIC-BULK MATCODE CHG
01181418000	00	11	22.06.2009	Automatic chg 11181821200/00 ST02023 /11,
01181418000	00	12	28.06.2011	Auto Revision ST03003/056

	ENGG		JTE		MTE		TTX		WTX	
	Initial	Date	Initial	Date	Initial	Date	Initial	Date	Initial	Date
Worked By	sterkn	13.12.1999	jtedlb	25.02.2000	mtecbs	09.02.2000	ttxas	25.02.2000	wtxcbs	04.02.2000
Checked By	steas	31.01.2000	jtedlb	25.02.2000	mtecbs	09.02.2000	ttxas	25.02.2000	wtxbch	12.02.2000
Approved By	steakj	07.03.2000	jteskg	25.02.2000	mtejpm	09.02.2000	ttxdch	25.02.2000	wtxhpr	16.02.2000



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Item No	Drawingno Var Mvar	Mat Code	Mat Spec	Weight	Blank Sizes	Nos	Qty	Norm/pc	Extra Norm	Total Norm
Qty(Total)	Description		Assy. Remarks	Inclusion?	Mat Shape			Remarks		
Typ Cat Zone	Var/Matl. Description		ENGG SIZE/GRP	Fab Wt	Route				Spare Code	Unit
0	01181418000 00			2650.68						
1(1)	JOURNAL BEARING D 450X425		MAIN ASSLY	Y						
MF DR			Y		0236					
1	01181418010 00			1691.28						
1(1)	BEARING SHEEL IN TWO HALVES			Y						
MF DR H12			N		0236-0227-0236					
1-1	01181418011 00 00	W94311814046	HW19361	1605.0	0.0	1	1	1.0	0.0	1.0
1(1)	BEARING SHELL (IN TWO HALVES)			Y				FRG R/M DRG 41181418999		
FE DR L13					0073-0236					NO
1-2		HW1285097009	HW12897	76.0	0.0	1	1	225.0	0.0	225.0
1(1)	BABBIT LINING			Y						
RM DR K13	SPL-TIN-BASED-ALY-ANT.FRICTION				0072-0227					KG
2	21181801021 00 00	AA1015227198	AA19332	112.0	0.0	1	1	440.0	0.0	440.0
1(1)	CYLINDRICAL SUPPORT			Y	BL 350			FORG TECH SQ 350		
FI DR G12					0072-0356-0359-0236-0632					KG
3	21181801022 00 00	HW1055276017	AA19341	65.0	0.0	1	1	214.0	0.0	214.0
1(1)	TORUS-PIECE			Y	BL 200			FORGING SQ250		
FI DR G12					0072-0356-0359-0236					KG
4	41181801023 00 00	AA1011819155	AA10119	0.8	45.0X170.0	1	2	1.9	0.0	3.8
2(2)	SPACER			Y	PL 25					
MF DR G8					0072-0301-0236					KG
5	01181801024 00 00	W92311818015	HW19598	650.0	0.0	1	1	1.0	0.0	1.0
1(1)	BEARING CAP			Y				R/M DRG NO 21181801901		
CE DR L8					0073-0236					NO
6		AA7123123140	AA7123123	0.023	0.0	0	0	0.0	0.0	0.0
4(4)	SCRU CAP SOC A12.9			Y						
BO DR G8	M10X20				0075-0236					NO
7	21181801025 00 00	HW1011819953	AA10119	3.9	140.0X220.0	1	1	9.3	0.0	9.3
1(1)	SPACER			Y	PL 30					
MF DR K7					0072-0301-0236					KG

ENGG

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13.12.1999

jtedlb

25.02.2000

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Qty(Total)	Description		Assy. Remarks	Inclusion?	Mat Shape			Remarks		
Type Cat Zone	Var/Matl. Description		ENGG SIZE/GRP	Fab Wt	Route				Spare Code	Unit
8	21181801026 00 00	AA1011819198	AA10119	4.0	140.0X210.0	1	1	11.3	0.0	11.3
1(1)	SPACER			Y	PL 40			PL 40X140X210		
MF DR K7					0072-0301-0236					KG
9		HW7123123883	AA7123123	0.244	0.0	0	0	0.0	0.0	0.0
8(8)	SCRU CAP SOC A12.9			Y						
BO DR F9	M20X80				0075-0236					NO
10	21181801027 00 00	AA1071740075	AA10740	1.7	350.0X620.0	1	1	1.72	0.0	1.72
1(1)	SHIM			Y	SH 1.0			SHEET SH.=1;630		
MF DR F9	S=1.0				0072-0370-0236					KG
11	21181801027 01 00	AA1071740113	AA10740	3.4	360.0X630.0	1	3	4.8	0.0	14.4
3(3)	SHIM			Y	SH 2.0					
MF DR F9	S=2.0				0072-0321-0236					KG
12	21181801027 02 00	AA1071740032	AA10740	0.9	350.0X620.0	1	3	0.86	0.0	2.58
3(3)	SHIM			Y	SH 0.5					
MF DR F9	S=0.50				0072-0370-0236					KG
13	21181801027 03 00	HW1071740962	AA10740	0.3	350.0X620.0	1	3	0.344	0.0	1.032
3(3)	SHIM			Y	SH 0.2					
MF DR F9	S=0.20				0072-0370-0236					KG
14	21181801027 04 00	HW1071740946	AA10740	0.01	350.0X620.0	1	3	0.172	0.0	0.516
3(3)	SHIM			Y	SH 0.1					
MF DR F9	S=0.10				0072-0370-0236					KG
15		AA7123123220	AA7123123	0.036	0.0	0	0	0.0	0.0	0.0
8(8)	SCRU CAP SOC A12.9			Y						
BO DR J7	M12X25				0075-0236					NO
16	31181422028 00 00	AA1071740075	AA10740	0.04	120.0X1000.0	8	1	0.117	0.0	0.468
4(4)	SHIM			Y	SH 1.0					
MF DR H7	S=1.0				0072-0370-0236					KG
17	31181422028 01 00	AA1071740032	AA10740	0.02	120.0X1000.0	8	1	0.059	0.0	0.236
4(4)	SHIM			Y	SH 0.5					
MF DR H7	S=0.50				0072-0370-0236					KG

ENGG

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Qty(Total)	Description		Assy. Remarks	Inclusion?	Mat Shape			Remarks		
Typ Cat Zone	Var/Matl. Description		ENGG SIZE/GRP	Fab Wt	Route				Spare Code	Unit
18	31181422028 02 00	HW1071740962	AA10740	0.0080	120.0X1000.0	8	1	0.024	0.0	0.096
4(4)	SHIM			Y	SH 0.2					
MF DR H7	S=0.20				0072-0370-0236					KG
19	31181422028 03 00	HW1071740946	AA10740	0.0040	120.0X1000.0	8	1	0.012	0.0	0.048
4(4)	SHIM			Y	SH 0.1					
MF DR H7	S=0.10				0072-0370-0236					KG
20	31181801028 00 00	AA1071740113	AA10740	0.08	45.0X170.0	1	2	0.12	0.0	0.24
2(2)	SHIM			Y	SH 2.0					
MF DR F12	S=2.0				0072-0321-0236					KG
21	31181801028 01 00	AA1071740032	AA10740	0.02	160.0X1000.0	28	1	0.024	0.0	0.096
4(4)	SHIM			Y	SH 0.5					
MF DR F12	S=0.5				0072-0370-0236					KG
22	31181801028 02 00	HW1071740962	AA10740	0.01	160.0X1000.0	28	1	0.01	0.0	0.04
4(4)	SHIM			Y	SH 0.2					
MF DR F12	S=0.2				0072-0370-0236					KG
23	31181801028 03 00	HW1071740946	AA10740	0.01	160.0X1000.0	28	1	0.0050	0.0	0.02
4(4)	SHIM			Y	SH 0.1					
MF DR F12	0.1				0072-0370-0236					KG
24	31181801029 00 00	AA1071740164	AA10740	1.7	170.0X360.0	1	1	2.15	0.0	2.15
1(1)	SHIM			Y	SH 4.0			PL,4X170X360		
MF DR F12	S=4.0				0072-0301-0236					KG
25	31181801029 01 00	AA1071740032	AA10740	0.2	350.0X1000.0	6	1	0.234	0.0	0.468
2(2)	SHIM			Y	SH 0.5					
MF DR F11	S=0.5				0072-0370-0236					KG
26	31181801029 02 00	HW1071740962	AA10740	0.1	350.0X1000.0	6	1	0.1	0.0	0.2
2(2)	SHIM			Y	SH 0.2					
MF DR F11	S=0.2				0072-0370-0236					KG
27	31181801029 03 00	HW1071740946	AA10740	0.05	350.0X1000.0	6	1	0.05	0.0	0.1
2(2)	SHIM			Y	SH 0.1					
MF DR F11	S=0.1				0072-0370-0236					KG

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Qty(Total)	Description		Assy. Remarks	Inclusion?	Mat Shape			Remarks		
Typ Cat Zone	Var/Matl. Description		ENGG SIZE/GRP	Fab Wt	Route				Spare Code	Unit
28	31181801029 04 00	AA1071740075	AA10740	0.44	360.0X1000.0	6	1	0.47	0.0	0.94
2(2)	SHIM			Y	SH 1.0					
MF DR F11	S=1.0				0072-0370-0236					KG
29		HW7169096080	HW7169096	0.036	0.0	0	0	0.0	0.0	0.0
8(8)	WASHER TAB A-ST			Y						
BO DR G14	31				0075-0236			1F1		NO
30	ST05010 083	AA1020218142	AA10218	0.2	90.0	1	2	0.61	0.0	1.22
2(2)	PIN CYL			Y	RND 32					
MF DR G16	A 20h8X80				0072-0236			1F1		KG
31	ST02027 025	AA1060222264	AA10622	6.94	320.0	0	0	19.712	0.0	78.848
4(4)	SCREW HEX			Y	RND 100					
MF DR F6	ASM64X230				0072-0236					KG
32		HW7169098130	HW7169098	0.0	0.0	0	0	0.0	0.0	0.0
4(4)	WASHER LOCK WITH LUG-ST			Y						
BO DR G6	66				0075-0236			1F1		NO
33	ST05019 120	HW1050282060	HW10582	2.5	275.0	1	4	4.25	0.0	17.0
4(4)	PIN TAPER			Y	RND 50					
MF DR H4	40X260				0072-0236					KG
34		AA7151112033	AA7151112	0.232	0.0	0	0	0.0	0.0	0.0
4(4)	NUT HEX. B-6			Y						
BO DR H4	M30				0075-0236					NO
35		AA7161001110	AA7161001	0.053	0.0	0	0	0.0	0.0	0.0
4(4)	WASHER MCD-ST			Y						
BO DR G4	31.0				0075-0236			1F1		NO
36	41181801033 00 00	AA1055258051	AA19352	0.5	0.0	1	1	5.5	0.0	5.5
1(1)	FITTED KEY			Y	BL 75			FORGING sq 75		
FI DR K5					0072-0356-0359-0236					KG
37	41181801034 00 00	AA1055258051	AA19352	0.1	0.0	8	1	5.5	0.0	22.0
4(4)	FITTED KEY.			Y	BL 75			FORGING sq 75		
FI DR K5					0072-0356-0359-0236					KG

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Typ Cat Zone	Var/Matl. Description		ENGG SIZE/GRP	Fab Wt	Route				Spare Code	Unit
38	41181801035 00 00	AA1011819074	AA10119	0.24	55.0X60.0	1	2	0.25	0.0	0.5
2(2)	PLATE			Y	PL 10					
MF DR H5					0072-0301-0236					KG
39		AA7121123355	AA7121123	0.037	0.0	0	0	0.0	0.0	0.0
4(4)	SCRU HEX A- 8.8			Y						
BO DR K6	M12X25				0075-0236					NO
40		HW7169096048	HW7169096	0.0060	0.0	0	0	0.0	0.0	0.0
4(4)	WASHER TAB A-ST			Y						
BO DR K6	13				0075-0236			1F1		NO
41	11181821200 00			6.0						
2(2)	SPLASH OIL DUCT(IN TWO HALVES)			Y						
MF DR E14			N		0321-0314-0236					
41-1	31181821201 00 00	AA1011715112	AA10115	2.1	340.0X680.0	1	8	3.8	0.0	30.4
4(8)	SEMI-RING			Y	SH 2.00					
MF DR G7					0072-0321-0317-0321					KG
41-2	31181821202 00 00	AA1011715112	AA10115	0.67	40.0X1078.0	1	2	0.72	0.0	1.44
1(2)	BEND SHEET			Y	SH 2.00					
MF DR G7					0072-0321-0317-0321					KG
41-3	31181821203 00 00	AA1011715112	AA10115	0.24	40.0X380.0	1	4	0.25	0.0	1.0
2(4)	BEND SHEET			Y	SH 2.00					
MF DR E7					0072-0321					KG
41-4		AA1011715112	AA10115	0.021	20.0X70.0	1	8	0.03	0.0	0.24
4(8)	SHEET 20X70, S=2			Y	SH 2.00					
MF DR G3	ST-D-SHEET		20.0X70.0		0072-0321					KG
41-5		AA1011715112	AA10115	0.011	20.0X36.0	1	4	0.015	0.0	0.06
2(4)	SHEET 20X36, S=2			Y	SH 2.00					
MF DR F3	ST-D-SHEET		20.0X36.0		0072-0321					KG
41-6		HW1041046847	AA10446	0.021	40.0	1	16	0.08	0.0	1.28
8(16)	PIPE D13.5X1.8,L=40			Y	PI 13.5X1.8					
MF DR F3	ST-BQ-A1-CDS-TUBE		40.0		0072-0315-0321					MR

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41-7	41181401044 00 00	AA1010209159	AA10109	0.1	46.0	1	2	0.35	0.0	0.7
1(2)	SOCKET G 1/2"			Y	RND 36					
MF DR G6					0072-0315-0317-0321					KG
41-8	ST02023 112	AA1020218142	AA10218	0.067	65.0	2	1	0.16	0.0	0.32
1(2)	PLUG HEX. HEAD			Y	RND 32					
MF DR G6	G1/2"				0072-0236					KG
42	31181821001 00 00	AA1211702049	AA12102	1.7	310.0X610.0	1	2	7.0	0.0	14.0
2(2)	OIL GUARD SHEET (IN TWO HALVES			Y	SH 2.0					
MF DR D14					0072-0321-0236					KG
43		AA7111122380	AA7111122	0.028	0.0	0	0	0.0	0.0	0.0
16(16)	BOLT HEX A-8.8			Y						
SI DR D14	M8X60				0075-0236					NO
44		HW7169098105	HW7169098	0.0030	0.0	0	0	0.0	0.0	0.0
16(16)	WASHER LOCK WITH LUG-ST			Y						
BO DR D14	8.4				0075-0236			1F1		NO
45		AA7248101036	AA7248101	0.5	0.0	0	0	0.0	0.0	0.0
2(2)	EYE BOLT COLLARED			Y						
BO DR G8	M16				0075-0236					NO
46	ST24002 034	W97371601084	ST24002	0.0070	0.0	0	0	0.0	0.0	0.0
2(2)	SEALING RING			Y	A22X27					
BO DR B14	A22X27				0074-0236			1F1		NO
47	21181801053 00 00	HW1060273098	HW10673	0.8	160.0	1	2	2.464	0.0	4.928
2(2)	CONNECTION PIECE			Y	RND 50					
MF DR B14					0072-0236-0632-0236					KG
48	ST42403 006	W97372461014	ST42403	0.15	0.0	0	0	0.0	0.0	0.0
2(2)	SPECIAL THREADED ELBOW 90 DEG.			Y						
BO DR C15	DN16				0074-0236					NO
49	ST22004 005	W97372609046	ST22004	1.07	0.0	0	0	0.0	0.0	0.0
1(1)	HOSE			Y						
BO DR G12	DN16x1200				0074-0236			1F1		NO

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TTX

WTX

Worked By	sterkn	13.12.1999	jtedlb	25.02.2000	mtecbs	09.02.2000	ttxas	25.02.2000	wtxcbs	04.02.2000
Checked By	steas	31.01.2000	jtedlb	25.02.2000	mtecbs	09.02.2000	ttxas	25.02.2000	wtxbch	12.02.2000
Approved By	steakj	07.03.2000	jteskg	25.02.2000	mtejpm	09.02.2000	ttxdch	25.02.2000	wtxhpr	16.02.2000



COMBINED BILL OF MATERIAL

Printed On:02.09.2011

Printed By:

CBOM No: 01181418000 CBOM Var: 00
Description: JOURNAL BEARING D 450X425

Revno: 12

Rev Date: 28.06.2011

Total weight: 2650.68

Item No	Drawingno Var Mvar	Mat Code	Mat Spec	Weight	Blank Sizes	Nos	Qty	Norm/pc	Extra Norm	Total Norm
Qty(Total)	Description		Assy. Remarks	Inclusion?	Mat Shape			Remarks		
Typ Cat Zone	Var/Matl. Description		ENGG SIZE/GRP	Fab Wt	Route				Spare Code	Unit
50	ST22004 002	W97372609020	ST22004	2.2	0.0	0	0	0.0	0.0	0.0
1(1)	HOSE			Y						
BO DR C15	DN16x2200				0074-0236			1F1		NO
51	41160401051 00 00	AA1011711125	AA10111	0.04	20.0X121.0	1	6	0.05	0.0	0.3
6(6)	PIPE CLAMP			Y	SH 2.50					
MF DR B15					0072-0321-0236					KG
52	ST04001 006	W97371606060	ST04001	0.0010	0.0	0	0	0.0	0.0	0.0
12(12)	TONGUED LOCK WASHER			Y	ST04001.006					
BO DR B15	6.4				0074-0236			1F1		NO
53		AA7123123018	AA7123123	0.0050	0.0	0	0	0.0	0.0	0.0
12(12)	SCRU CAP SOC A12.9			Y						
BO DR B15	M6X12				0075-0236					NO
54	ST01002 037	AA1060222205	AA10622	2.37	265.0	1	4	6.479	0.0	25.916
4(4)	STUD			Y	RND 63					
MF DR L8	AM56X255				0072-0236					KG
55	ST03003 056	HW1060273063	HW10673	1.42	55.0	1	4	3.388	0.0	13.552
4(4)	NUT HEX			Y	RND 100					
DR L8	PM56				0072-0236-0632-0236					KG
56	ST05023 084	HW1060283050	HW10683	0.34	200.0	1	4	1.262	0.0	5.048
4(4)	PIN TAPER			Y	RND 32					
MF DR E8	20X190				0072-0236					KG
57		AA7151115059	AA7151115	0.034	0.0	0	0	0.0	0.0	0.0
4(4)	NUT HEX. A-8			Y						
BO DR E8	M16				0075-0236					NO
58		AA7161001080	AA7161001	0.011	0.0	0	0	0.0	0.0	0.0
4(4)	WASHER MCD-ST			Y						
BO DR E8	17.0				0075-0236			1F1		NO
59		AA7248101052	AA7248101	1.2	0.0	0	0	0.0	0.0	0.0
4(4)	EYE BOLT COLLARED			Y						
BO DR L8	M24				0075-0236					NO

ENGG

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Qty(Total)	Description		Assy. Remarks	Inclusion?	Mat Shape			Remarks		
Typ Cat Zone	Var/Matl. Description		ENGG SIZE/GRP	Fab Wt	Route				Spare Code	Unit
60	ST02023 112	AA1020218142	AA10218	0.067	65.0	2	1	0.16	0.0	0.32
2(2)	PLUG HEX. HEAD			Y	RND 32					
MF DR G16	G1/2"				0072-0236					KG
61	ST24002 033	W97371601017	ST24002	0.0070	0.0	1	2	1.0	0.0	2.0
2(2)	SEALING RING			Y	ST24002.033					
BO DR G16	A21X28				0074-0291			1F1		NO
62		HW7113119956	AA7113119	0.715	0.0	0	0	0.0	0.0	0.0
8(8)	BOLT HEX B-4.8			Y						
BO DR G14	M30X90				0075-0236					NO
63	31181418001 00 00	AA1011819171	AA10119	4.9	155.0X220.0	1	1	9.0	0.0	9.0
1(1)	SPACER			Y	PL 32					
MF DR H12					0072-0301-0236					KG
64	41181418002 00 00	AA1011819180	AA10119	3.0	155.0X210.0	1	1	12.0	0.0	12.0
1(1)	SPACER			Y	PL 36					
MF DR H12					0072-0301-0236					KG
65	31181401028 00 00	AA1071740075	AA10740	0.04	140.0X1000.0	7	1	0.16	0.0	0.64
4(4)	SHIM			Y	SH 1.0					
MF DR H7	S=1.0				0072-0370-0236					KG
66	31181401028 01 00	AA1071740032	AA10740	0.02	140.0X1000.0	1	4	0.08	0.0	0.32
4(4)	SHIM			Y	SH 0.5					
MF DR H7	S=0.50				0072-0370-0236					KG
67	31181401028 02 00	HW1071740962	AA10740	0.0080	140.0X1000.0	1	4	0.032	0.0	0.128
4(4)	SHIM			Y	SH 0.2					
MF DR H7	S=0.20				0072-0370-0236					KG
68	31181401028 03 00	HW1071740946	AA10740	0.0040	140.0X1000.0	1	4	0.016	0.0	0.064
4(4)	SHIM			Y	SH 0.1					
MF DR H7	S=0.10				0072-0370-0236					KG

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