



## COMBINED BILL OF MATERIAL

Printed On:16.07.2011

Printed By:

CBOM No: 01181818000 CBOM Var: 00  
Description: JOURNAL BEARING D400X400

Revno: 9

Rev Date: 22.06.2009

Total weight: 2675.0

### RECORD OF CHANGES

Drawing No	Var	Revno	Rev Date	Description
01181818000	00	0		31181422028/00, 31181422028/01, 31181422028/02, 31181422028/03,
01181818000	00	1	04.05.2001	Automatic chg 21181801027/02 21181801027/03, 21181801027/04
01181818000	00	2	16.03.2002	Automatic chg ST05010 /08
01181818000	00	3	07.09.2002	1.IN ITEM NO.47 DRAWING NO. 2-11818-01053-00 MATERIAL CODE IS TO BE CHANGED FROM HW1060297094 TO HW1060281198
01181818000	00	4	05.08.2003	Automatic chg ST24002 /03
01181818000	00	5	17.07.2007	Automatic chg 01181818010/00
01181818000	00	6	20.09.2007	Automatic chg 21181801053/00
01181818000	00	7	21.11.2008	Automatic chg 21181411020/00
01181818000	00	8	04.12.2008	AUTOMATIC-BULK MATCODE CHG
01181818000	00	9	22.06.2009	Automatic chg ST02023 /11

	ENGG		JTE		MTE		TTX		WTX	
	Initial	Date	Initial	Date	Initial	Date	Initial	Date	Initial	Date
Worked By	steskb	03.03.1998	jtedlb	14.12.1999	mtecbs	09.03.1998	ttxas	28.12.1999	wtxcbs	05.03.1998
Checked By	steskb	03.03.1998	jtedlb	14.12.1999	mtecbs	09.03.1998	ttxas	28.12.1999	wtxbch	05.03.1998
Approved By	steas	19.01.2000	jteskg	14.12.1999	mteaks	09.03.1998	ttxdch	28.12.1999	wtxhpr	05.03.1998



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Total weight: 2675.0

Item No	Drawingno Var Mvar	Mat Code	Mat Spec	Weight	Blank Sizes	Nos	Qty	Norm/pc	Extra Norm	Total Norm
Qty( Total )	Description		Assy. Remarks	Inclusion?	Mat Shape			Remarks		
Typ Cat Zone	Var/Matl. Description		ENGG SIZE/GRP	Fab Wt	Route				Spare Code	Unit
0	01181818000 00			2675.0						
1(1)	JOURNAL BEARING D400X400		MAIN	Y						
MF DR			Y		0236					
1	01181818010 00			1700.0						
1(1)	BEARING SHELL IN TWO HALVES			Y						
MF DR H12			N		0236-0227-0236					
1-1	01181818011 00 00	W95311818042	HW19361	1624.0	0.0	1	1	1624.0	0.0	1624.0
1(1)	BEARING SHELL (IN TWO HALVES)			Y				R/M FRG DRG NO. 41181818999		
FE DR					0073-0236					NO
1-2		HW1285097009	HW12897	76.0	0.0	0	0	225.0	0.0	225.0
1(1)	BABBIT LINING			Y						
RM DR K13	SPL-TIN-BASED-ALY-ANT.FRICTION				0072-0227					KG
2	21181801021 00 00	AA1015227198	AA19332	112.0	0.0	1	1	440.0	0.0	440.0
1(1)	CYLINDRICAL SUPPORT			Y	BL 350			FORG TECH SQ 350		
FI DR G12					0072-0356-0359-0236-0632					KG
3	21181801022 00 00	HW1055276017	AA19341	65.0	0.0	1	1	214.0	0.0	214.0
1(1)	TORUS-PIECE			Y	BL 200			FORGING SQ250		
FI DR G12					0072-0356-0359-0236					KG
4	41181801023 00 00	AA1011819155	AA10119	0.8	45.0X170.0	1	2	1.9	0.0	3.8
2(2)	SPACER			Y	PL 25					
MF DR G8					0072-0301-0236					KG
5	21181818001 00 00	W92311818023	HW19598	650.0	0.0	1	1	690.0	0.0	690.0
1(1)	BEARING CAP			Y				R/M 21181821901		
CE DR L8					0073-0236					NO
6		AA7123123140	AA7123123	0.023	0.0	0	0	0.0	0.0	0.0
4(4)	SCRU CAP SOC A12.9			Y						
SI DR G8	M10X20				0075-0236					NO
7	41181818002 00 00	AA1041801220	AA10401	3.9	200.0X210.0	1	2	19.4	0.0	38.8
2(2)	SPACER			Y	PL 56					
MF DR K7					0072-0301-0236					KG

ENGG

JTE

MTE

TTX

WTX

Initial

Date

Initial

Date

Initial

Date

Initial

Date

Initial

Date

Worked By

steskb

03.03.1998

jtedlb

14.12.1999

mtecbs

09.03.1998

ttxas

28.12.1999

wtxcbs

05.03.1998

Checked By

steskb

03.03.1998

jtedlb

14.12.1999

mtecbs

09.03.1998

ttxas

28.12.1999

wtxbch

05.03.1998

Approved By

steas

19.01.2000

jteskg

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mteaks

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05.03.1998



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Qty( Total )	Description		Assy. Remarks	Inclusion?	Mat Shape			Remarks		
Typ Cat Zone	Var/Matl. Description		ENGG SIZE/GRP	Fab Wt	Route				Spare Code	Unit
8	41181818003 00 00	AA1011819201	AA10119	4.0	200.0X220.0	1	2	16.3	0.0	32.6
2(2)	SPACER			Y	PL 45					
MF DR K7					0072-0301-0236					KG
9		HW7123123883	AA7123123	0.244	0.0	0	0	0.0	0.0	0.0
8(8)	SCRU CAP SOC A12.9			Y						
SI DR F9	M20X80				0075-0236					NO
10	21181801027 00 00	AA1071740075	AA10740	1.7	350.0X620.0	1	1	1.72	0.0	1.72
1(1)	SHIM			Y	SH 1.0			SHEET SH.=1;630		
MF DR F9	S=1.0				0072-0370-0236					KG
11	21181801027 01 00	AA1071740113	AA10740	3.4	360.0X630.0	1	3	4.8	0.0	14.4
3(3)	SHIM			Y	SH 2.0					
MF DR F9	S=2.0				0072-0321-0236					KG
12	21181801027 02 00	AA1071740032	AA10740	0.9	350.0X620.0	1	3	0.86	0.0	2.58
3(3)	SHIM			Y	SH 0.5					
MF DR F9	S=0.50				0072-0370-0236					KG
13	21181801027 03 00	HW1071740962	AA10740	0.3	350.0X620.0	1	3	0.344	0.0	1.032
3(3)	SHIM			Y	SH 0.2					
MF DR F9	S=0.20				0072-0370-0236					KG
14	21181801027 04 00	HW1071740946	AA10740	0.01	350.0X620.0	1	3	0.172	0.0	0.516
3(3)	SHIM			Y	SH 0.1					
MF DR F9	S=0.10				0072-0370-0236					KG
15		AA7123123263	AA7123123	0.057	0.0	0	0	0.0	0.0	0.0
8(8)	SCRU CAP SOC A12.9			Y						
SI DR J7	M12X50				0075-0236					NO
16	31181422028 00 00	AA1071740075	AA10740	0.04	120.0X1000.0	8	1	0.117	0.0	0.468
4(4)	SHIM			Y	SH 1.0					
MF DR H7	S=1.0				0072-0370-0236					KG
17	31181422028 01 00	AA1071740032	AA10740	0.02	120.0X1000.0	8	1	0.059	0.0	0.236
4(4)	SHIM			Y	SH 0.5					
MF DR H7	S=0.50				0072-0370-0236					KG

ENGG

JTE

MTE

TTX

WTX

Worked By	steskb	03.03.1998	jtedlb	14.12.1999	mtecbs	09.03.1998	ttxas	28.12.1999	wtxcbs	05.03.1998
Checked By	steskb	03.03.1998	jtedlb	14.12.1999	mtecbs	09.03.1998	ttxas	28.12.1999	wtxbch	05.03.1998
Approved By	steas	19.01.2000	jteskg	14.12.1999	mteaks	09.03.1998	ttxdch	28.12.1999	wtxhpr	05.03.1998



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Qty( Total )	Description		Assy. Remarks	Inclusion?	Mat Shape			Remarks		
Typ Cat Zone	Var/Matl. Description		ENGG SIZE/GRP	Fab Wt	Route				Spare Code	Unit
18	31181422028 02 00	HW1071740962	AA10740	0.0080	120.0X1000.0	8	1	0.024	0.0	0.096
4(4)	SHIM			Y	SH 0.2					
MF DR H7	S=0.20				0072-0370-0236					KG
19	31181422028 03 00	HW1071740946	AA10740	0.0040	120.0X1000.0	8	1	0.012	0.0	0.048
4(4)	SHIM			Y	SH 0.1					
MF DR H7	S=0.10				0072-0370-0236					KG
20	31181801028 00 00	AA1071740113	AA10740	0.08	45.0X170.0	1	2	0.12	0.0	0.24
2(2)	SHIM			Y	SH 2.0					
MF DR F12	S=2.0				0072-0321-0236					KG
21	31181801028 01 00	AA1071740032	AA10740	0.02	160.0X1000.0	28	1	0.024	0.0	0.096
4(4)	SHIM			Y	SH 0.5					
MF DR F12	S=0.5				0072-0370-0236					KG
22	31181801028 02 00	HW1071740962	AA10740	0.01	160.0X1000.0	28	1	0.01	0.0	0.04
4(4)	SHIM			Y	SH 0.2					
MF DR F12	S=0.2				0072-0370-0236					KG
23	31181801028 03 00	HW1071740946	AA10740	0.01	160.0X1000.0	28	1	0.0050	0.0	0.02
4(4)	SHIM			Y	SH 0.1					
MF DR F12	0.1				0072-0370-0236					KG
24	31181801029 00 00	AA1071740164	AA10740	1.7	170.0X360.0	1	1	2.15	0.0	2.15
1(1)	SHIM			Y	SH 4.0			PL,4X170X360		
MF DR F11	S=4.0				0072-0301-0236					KG
25	31181801029 01 00	AA1071740032	AA10740	0.2	350.0X1000.0	6	1	0.234	0.0	0.468
2(2)	SHIM			Y	SH 0.5					
MF DR F11	S=0.5				0072-0370-0236					KG
26	31181801029 02 00	HW1071740962	AA10740	0.1	350.0X1000.0	6	1	0.1	0.0	0.2
2(2)	SHIM			Y	SH 0.2					
MF DR F11	S=0.2				0072-0370-0236					KG
27	31181801029 03 00	HW1071740946	AA10740	0.05	350.0X1000.0	6	1	0.05	0.0	0.1
2(2)	SHIM			Y	SH 0.1					
MF DR F11	S=0.1				0072-0370-0236					KG

ENG

JTE

MTE

TTX

WTX

Worked By	steskb	03.03.1998	jtedlb	14.12.1999	mtecb	09.03.1998	ttxas	28.12.1999	wtxcbs	05.03.1998
Checked By	steskb	03.03.1998	jtedlb	14.12.1999	mtecb	09.03.1998	ttxas	28.12.1999	wtxbch	05.03.1998
Approved By	steas	19.01.2000	jteskg	14.12.1999	mteaks	09.03.1998	ttxdch	28.12.1999	wtxhpr	05.03.1998



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Qty( Total )	Description		Assy. Remarks	Inclusion?	Mat Shape			Remarks		
Typ Cat Zone	Var/Matl. Description		ENGG SIZE/GRP	Fab Wt	Route				Spare Code	Unit
28	31181801029 04 00	AA1071740075	AA10740	0.44	360.0X1000.0	6	1	0.47	0.0	0.94
2(2)	SHIM			Y	SH 1.0					
MF DR F11	S=1.0				0072-0370-0236					KG
29		HW7169096080	HW7169096	0.036	0.0	0	0	0.0	0.0	0.0
8(8)	WASHER TAB A-ST			Y						
SI DR G14	31				0075-0236					NO
30	ST05010 083	AA1020218142	AA10218	0.2	90.0	1	2	0.61	0.0	1.22
2(2)	PIN CYL			Y	RND 32					
MF DR G16	A 20h8X80				0072-0236			1F1		KG
31	ST02027 025	AA1060222264	AA10622	6.94	320.0	0	0	19.712	0.0	78.848
4(4)	SCREW HEX			Y	RND 100					
MF DR F6	ASM64X230				0072-0236					KG
32		HW7169098130	HW7169098	0.0	0.0	0	0	0.0	0.0	0.0
4(4)	WASHER LOCK WITH LUG-ST			Y						
SI DR G6	66				0075-0236					NO
33	ST05019 120	HW1050282060	HW10582	2.5	275.0	1	4	4.25	0.0	17.0
4(4)	PIN TAPER			Y	RND 50					
MF DR H4	40X260				0072-0236					KG
34		AA7151131097	AA7151131	0.035	0.0	0	0	0.0	0.0	0.0
4(4)	NUT HEX C-4			Y						
SI DR H4	M30				0075-0236					NO
35		AA7161001110	AA7161001	0.053	0.0	0	0	0.0	0.0	0.0
4(4)	WASHER MCD-ST			Y						
SI DR G4	31.0				0075-0236					NO
36	41181801033 00 00	AA1055258051	AA19352	0.5	0.0	1	1	5.5	0.0	5.5
1(1)	FITTED KEY			Y	BL 75			FORGING sq 75		
FI DR K5					0072-0356-0359-0236					KG
37	41181801034 00 00	AA1055258051	AA19352	0.1	0.0	8	1	5.5	0.0	22.0
4(4)	FITTED KEY.			Y	BL 75			FORGING sq 75		
FI DR K5					0072-0356-0359-0236					KG

ENGG

JTE

MTE

TTX

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Initial

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Initial

Date

Initial

Date

Initial

Date

Worked By

steskb

03.03.1998

jtedlb

14.12.1999

mtecbs

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ttxas

28.12.1999

wtxcbs

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mtecbs

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ttxas

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wtxbch

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19.01.2000

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mteaks

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ttxdch

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wtxhpr

05.03.1998



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Typ Cat Zone	Var/Matl. Description		ENGG SIZE/GRP	Fab Wt	Route				Spare Code	Unit
38	41181801035 00 00	AA1011819074	AA10119	0.24	55.0X60.0	1	2	0.25	0.0	0.5
2(2)	PLATE			Y	PL 10					
MF DR M5					0072-0301-0236					KG
39		AA7121123355	AA7121123	0.037	0.0	0	0	0.0	0.0	0.0
4(4)	SCRU HEX A- 8.8			Y						
SI DR K6	M12X25				0075-0236					NO
40		HW7169096048	HW7169096	0.0060	0.0	0	0	0.0	0.0	0.0
4(4)	WASHER TAB A-ST			Y						
SI DR K6	13				0075-0236					NO
41	21181411020 00			4.5						
2(2)	SPLASH OIL DUCT(IN TWO HALVES)			Y						
MF DR E14			N		0321-0314-0236					
41-1	31181401041 00 00	AA1011715112	AA10115	0.87	290.0X580.0	1	8	2.8	0.0	22.4
4(8)	SEMI RING			Y	SH 2.00					
MF DR					0072-0321-0317-0321					KG
41-2	31181411021 00 00	AA1011715112	AA10115	0.57	40.0X914.0	1	2	0.66	0.0	1.32
1(2)	BEND SHEET			Y	SH 2.00					
MF DR					0072-0321					KG
41-3	31181401043 00 00	AA1011715112	AA10115	0.2	40.0X325.0	1	4	0.24	0.0	0.96
2(4)	BEND SHEET			Y	SH 2.00					
MF DR					0072-0321					KG
41-4		AA1011715112	AA10115	0.022	20.0X70.0	1	8	0.3	0.0	2.4
4(8)	SHEET 20X70, S=2			Y	SH 2.00			SH,2X20X70		
RM DR	ST-D-SHEET		20.0X70.0		0072-0321					KG
41-5		AA1011715112	AA10115	0.011	20.0X36.0	1	4	0.015	0.0	0.06
2(4)	SHEET 20X36, S=2			Y	SH 2.00			SH,2X20X36		
RM DR	ST-D-SHEET		20.0X36.0		0072-0321					KG
41-6		HW1041046880	AA10446	0.041	40.0	1	16	0.042	0.0	0.672
8(16)	PIPE DIA.17X2.9 , L=40			Y	PI 17.2X2.9					
RM DR	ST-BQ-A1-CDS-TUBE		40.0		0072-0315-0321					MR

ENG

JTE

MTE

TTX

WTX

Worked By	steskb	03.03.1998	jtedlb	14.12.1999	mtecb	09.03.1998	ttxas	28.12.1999	wtxcb	05.03.1998
Checked By	steskb	03.03.1998	jtedlb	14.12.1999	mtecb	09.03.1998	ttxas	28.12.1999	wtxbch	05.03.1998
Approved By	steas	19.01.2000	jteskg	14.12.1999	mteaks	09.03.1998	ttxdch	28.12.1999	wtxhpr	05.03.1998



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Typ Cat Zone	Var/Matl. Description		ENGG SIZE/GRP	Fab Wt	Route				Spare Code	Unit
42	41181411001 00 00	AA1211702049	AA12102	1.8	268.0X525.0	1	2	3.5	0.0	7.0
2(2)	OIL GAURD SHEET(IN TWO HALVES)			Y	SH 2.0			SH,2X268X525 (2pcs)		
MF DR D14					0072-0321-0236					KG
43		AA7111122380	AA7111122	0.028	0.0	0	0	0.0	0.0	0.0
16(16)	BOLT HEX A-8.8			Y						
SI DR D14	M8X60				0075-0236					NO
44		HW7169098105	HW7169098	0.0030	0.0	0	0	0.0	0.0	0.0
16(16)	WASHER LOCK WITH LUG-ST			Y						
SI DR D14	8.4				0075-0236					NO
45		AA7248101036	AA7248101	0.5	0.0	0	0	0.0	0.0	0.0
2(2)	EYE BOLT COLLARED			Y						
BO DR G8	M16				0075-0236					NO
46	ST24002 034	W97371601084	ST24002	0.0070	0.0	0	0	0.0	0.0	0.0
2(2)	SEALING RING			Y	A22X27					
BO DR B14	A22X27				0074-0236			1F1		NO
47	21181801053 00 00	HW1060273098	HW10673	0.8	160.0	1	2	2.464	0.0	4.928
2(2)	CONNECTION PIECE			Y	RND 50					
MF DR B14					0072-0236-0632-0236					KG
48	ST42403 006	W97372461014	ST42403	0.15	0.0	0	0	0.0	0.0	0.0
2(2)	SPECIAL THREADED ELBOW 90 DEG.			Y						
BO DR C15	DN16				0074-0236					NO
49	ST22004 005	W97372609046	ST22004	1.07	0.0	0	0	0.0	0.0	0.0
1(1)	HOSE			Y						
BO DR G12	DN16x1200				0074-0236			1F1		NO
50	ST22004 002	W97372609020	ST22004	2.2	0.0	0	0	0.0	0.0	0.0
1(1)	HOSE			Y						
BO DR C15	DN16x2200				0074-0236			1F1		NO
51	41160401051 00 00	AA1011711125	AA10111	0.04	20.0X121.0	1	6	0.05	0.0	0.3
6(6)	PIPE CLAMP			Y	SH 2.50					
MF DR B15					0072-0321-0236					KG

ENGG

JTE

MTE

TTX

WTX

	Initial	Date	Initial	Date	Initial	Date	Initial	Date	Initial	Date
Worked By	steskb	03.03.1998	jtedlb	14.12.1999	mtecbs	09.03.1998	ttxas	28.12.1999	wtxcbs	05.03.1998
Checked By	steskb	03.03.1998	jtedlb	14.12.1999	mtecbs	09.03.1998	ttxas	28.12.1999	wtxbch	05.03.1998
Approved By	steas	19.01.2000	jteskg	14.12.1999	mteaks	09.03.1998	ttxdch	28.12.1999	wtxhpr	05.03.1998



# COMBINED BILL OF MATERIAL

Printed On:16.07.2011

Printed By:

CBOM No: 01181818000 CBOM Var: 00  
Description: JOURNAL BEARING D400X400

Revno: 9

Rev Date: 22.06.2009

Total weight: 2675.0

Item No	Drawingno Var Mvar	Mat Code	Mat Spec	Weight	Blank Sizes	Nos	Qty	Norm/pc	Extra Norm	Total Norm
Qty( Total )	Description		Assy. Remarks	Inclusion?	Mat Shape			Remarks		
Typ Cat Zone	Var/Matl. Description		ENGG SIZE/GRP	Fab Wt	Route				Spare Code	Unit
52		HW7169096013	HW7169096	0.0010	0.0	0	0	0.0	0.0	0.0
12(12)	WASHER TAB A-ST			Y						
SI DR B15	6.4				0075-0236					NO
53		AA7123123018	AA7123123	0.0050	0.0	0	0	0.0	0.0	0.0
12(12)	SCRU CAP SOC A12.9			Y						
SI DR B15	M6X12				0075-0236					NO
54	ST01002 037	AA1060222205	AA10622	2.37	265.0	1	4	6.479	0.0	25.916
4(4)	STUD			Y	RND 63					
MF DR L8	AM56X255				0072-0236					KG
55	ST03005 056	AA1060222256	AA10622	2.92	120.0	1	4	5.988	0.0	23.952
4(4)	CAP NUT			Y	RND 90			DIA 90X120; TP DIA 9		
MF DR L8	AM56				0072-0236					KG
56	ST05023 084	HW1060283050	HW10683	0.34	200.0	1	4	1.262	0.0	5.048
4(4)	PIN TAPER			Y	RND 32					
MF DR E8	20X190				0072-0236					KG
57		AA7151115059	AA7151115	0.034	0.0	0	0	0.0	0.0	0.0
4(4)	NUT HEX. A-8			Y						
SI DR E8	M16				0075-0236					NO
58		AA7161001080	AA7161001	0.011	0.0	0	0	0.0	0.0	0.0
4(4)	WASHER MCD-ST			Y						
SI DR E8	17.0				0075-0236					NO
59		AA7248101052	AA7248101	1.2	0.0	0	0	0.0	0.0	0.0
4(4)	EYE BOLT COLLARED			Y						
SI DR L8	M24				0075-0236					NO
60	ST02023 112	AA1020218142	AA10218	0.067	65.0	2	1	0.16	0.0	0.32
2(2)	PLUG HEX. HEAD			Y	RND 32					
MF DR G16	G1/2"				0072-0236					KG
61	ST24002 033	W97371601017	ST24002	0.0070	0.0	1	2	1.0	0.0	2.0
2(2)	SEALING RING			Y	ST24002.033					
BO DR G16	A21X28				0074-0291			1F1		NO

ENGG

JTE

MTE

TTX

WTX

Worked By	steskb	03.03.1998	jtedlb	14.12.1999	mtecbs	09.03.1998	ttxas	28.12.1999	wtxcbs	05.03.1998
Checked By	steskb	03.03.1998	jtedlb	14.12.1999	mtecbs	09.03.1998	ttxas	28.12.1999	wtxbch	05.03.1998
Approved By	steas	19.01.2000	jteskg	14.12.1999	mteaks	09.03.1998	ttxdch	28.12.1999	wtxhpr	05.03.1998





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Item No	Drawingno	Var	Mvar	Mat Code	Mat Spec	Weight	Blank Sizes	Nos	Qty	Norm/pc	Extra Norm	Total Norm
Qty( Total )	Description				Assy. Remarks	Inclusion?	Mat Shape			Remarks		
Typ	Cat	Zone	Var/Matl. Description		ENGG SIZE/GRP	Fab Wt	Route				Spare Code	Unit
62				HW7113119956	AA7113119	0.715	0.0	0	0	0.0	0.0	0.0
8(8)			BOLT HEX B-4.8			Y						
SI	DR	G14	M30X90				0075-0236					NO

CBOM - 01181818000 00

	ENG		JTE		MTE		TTX		WTX	
	Initial	Date	Initial	Date	Initial	Date	Initial	Date	Initial	Date
Worked By	steskb	03.03.1998	jtedlb	14.12.1999	mtecbs	09.03.1998	ttxas	28.12.1999	wtxcbs	05.03.1998
Checked By	steskb	03.03.1998	jtedlb	14.12.1999	mtecbs	09.03.1998	ttxas	28.12.1999	wtxbch	05.03.1998
Approved By	steas	19.01.2000	jteskg	14.12.1999	mteaks	09.03.1998	ttxdch	28.12.1999	wtxhpr	05.03.1998