



COMBINED BILL OF MATERIAL

Printed On:16.07.2011

Printed By:

CBOM No: 01180118000 CBOM Var: 00
Description: BEARING PEDESTAL (IP-LP)

Revno: 21

Rev Date: 05.03.2010

Total weight: 9688.36

RECORD OF CHANGES

Drawing No	Var	Revno	Rev Date	Description
01180118000	00	1	01.06.2000	DRG.NO. OF ITEM 3 CHANGED FROM 31180121001 TO 41180121001.
01180118000	00	4	17.08.2002	Automatic chg 11180131020/00
01180118000	00	8	05.08.2003	Automatic chg 11180131020/00 ST24002 /02,
01180118000	00	9	07.01.2004	Automatic chg ST42102 /00
01180118000	00	10	18.03.2004	Automatic chg 11180131020/00
01180118000	00	11	19.10.2004	Automatic chg 01180118100/00
01180118000	00	12	18.11.2004	Automatic chg 11180131020/00
01180118000	00	13	09.03.2005	Automatic chg 11180131020/00
01180118000	00	14	07.05.2005	Automatic chg 01180118100/00 ST24001 /04,
01180118000	00	15	12.05.2006	Automatic chg ST42102 /00
01180118000	00	16	30.09.2008	ITEM NO.4-2, CODE AA1010208080 REPLACED WITH AA1010209086.
01180118000	00	17	22.10.2008	Automatic chg 11180131020/00
01180118000	00	18	04.12.2008	AUTOMATIC-BULK MATCODE CHG
01180118000	00	19	02.01.2009	Automatic chg 11180131020/00
01180118000	00	20	19.09.2009	Automatic chg 11180131020/00
01180118000	00	21	05.03.2010	Automatic chg 01180118100/00

	ENGG		JTE		MTE		TTX		WTX	
	Initial	Date	Initial	Date	Initial	Date	Initial	Date	Initial	Date
Worked By	sterkn	18.01.2000			mtecbs	18.03.2000	ttxsr	11.04.2000	wtxcbs	11.03.2000
Checked By	steas	10.03.2000			mtecbs	18.03.2000	ttxsr	11.04.2000	wtxbch	11.03.2000
Approved By	steakj	19.04.2000			mtejpm	18.03.2000	ttxvko	11.04.2000	wtxhpr	22.03.2000



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Item No	Drawingno Var Mvar	Mat Code	Mat Spec	Weight	Blank Sizes	Nos	Qty	Norm/pc	Extra Norm	Total Norm
Qty(Total)	Description		Assy. Remarks	Inclusion?	Mat Shape			Remarks		
Typ Cat Zone	Var/Matl. Description		ENGG SIZE/GRP	Fab Wt	Route				Spare Code	Unit
0	01180118000 00			9688.36						
1(1)	BEARING PEDESTAL (IP-LP)		MAIN ASSLY	Y						
MF DR			Y		0236					
1	01180118100 00			9650.0						
1(1)	BEARING PEDESTAL (FAB & M/C)			Y						
MF DR			N	9903.5	0306-0313-0314-0236					
1-1	31180131101 00 00	AA1041801335	AA10401	3959.0	1240.0X3200.0	1	1	4550.0	0.0	4550.0
1(1)	BASE PLATE			Y	PL 140					
MF DR					0072-0301-0306					KG
1-2	31180118101 00 00	W95311801034	AA19331	805.0	0.0	1	1	1.0	0.0	1.0
1(1)	JOINT FLANGE			Y				FORGING 4-1180118999		
FE DR					0073-0236-0306					NO
1-3	31180118102 00 00	W95311801042	AA19331	825.0	0.0	1	1	1.0	0.0	1.0
1(1)	JOINT FLANGE			Y				FORGING 4-1180118998		
FE DR					0073-0236-0306					NO
1-4	41180118103 00 00	AA1041801238	AA10401	68.0	374.0X647.0	1	2	126.0	0.0	252.0
2(2)	RIB			Y	PL 63					
MF DR					0072-0301-0306					KG
1-5	21180121104 00 00	AA1041801360	AA10401	81.0	185.0X375.0	1	1	100.0	0.0	100.0
1(1)	CASING GUIDE			Y	PL 170					
MF DR					0072-0301-0306-0306					KG
1-6	31180118104 00 00	AA1041801238	AA10401	825.0	870.0X2592.0	1	1	1171.0	0.0	1171.0
1(1)	FRONT WALL			Y	PL 63					
MF DR					0072-0301-0317-0306					KG
1-7	41180102016 00 00	AA1011819210	AA10119	373.0	790.0X1500.0	1	1	565.6	0.0	565.6
1(1)	REAR WALL			Y	PL 50					
MF DR					0072-0301-0306					KG
1-8	41180118105 00 00	AA1011819180	AA10119	195.0	787.0X1157.0	1	1	270.0	0.0	270.0
1(1)	SIDE WALL			Y	PL 36					
MF DR					0072-0301-0306					KG

ENGG

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Qty(Total)	Description		Assy. Remarks	Inclusion?	Mat Shape			Remarks		
Type Cat Zone	Var/Matl. Description		ENGG SIZE/GRP	Fab Wt	Route				Spare Code	Unit
1-9	41180118106 00 00	AA1011819180	AA10119	225.0	787.0X1170.0	1	1	273.0	0.0	273.0
1(1)	SIDE WALL			Y	PL 36					
MF DR					0072-0301-0306					KG
1-10	41180118107 00 00	AA1041801262	AA10401	65.0	380.0X697.0	1	1	175.0	0.0	175.0
1(1)	FLANGE			Y	PL 80					
MF DR					0072-0301-0317-0306					KG
1-11	41180118108 00 00	AA1041801262	AA10401	92.0	420.0X277.0	1	1	215.0	0.0	215.0
1(1)	FLANGE			Y	PL 80					
MF DR					0072-0301-0317-0306					KG
1-12	41180127102 00 00	AA1041801289	AA10401	165.0	170.0X1240.0	1	1	172.0	0.0	172.0
1(1)	RIB			Y	PL 100			PL,100X170X1240		
MF DR					0072-0301-0306					KG
1-13		AA1041801289	AA10401	40.035	170.0X300.0	1	2	45.0	0.0	90.0
2(2)	PLATE 300X170, S=100			Y	PL 100					
RM DR	ST-2-N-PLATE		300.0X170.0		0072-0301-0306					KG
1-14	41180102023 00 00	AA1011819210	AA10119	22.0	70.0X790.0	1	2	25.0	0.0	50.0
2(2)	FLAT			Y	PL 50					
MF DR					0072-0301-0306					KG
1-15	41180102025 00 00	AA1011819210	AA10119	15.0	115.0X320.0	1	4	16.8	0.0	67.2
4(4)	PLATE			Y	PL 50					
MF DR					0072-0301-0306					KG
1-16	41180121115 00 00	AA1041801289	AA10401	127.0	370.0X600.0	1	1	180.0	0.0	180.0
1(1)	RIB			Y	PL 100					
MF DR					0072-0301-0306					KG
1-17	41180121116 00 00	AA1011819210	AA10119	97.0	400.0X642.0	1	2	106.0	0.0	212.0
2(2)	RIB			Y	PL 50					
MF DR					0072-0301-0317-0306					KG
1-18	31180121133 00 00	AA1011819210	AA10119	123.0	640.0X642.0	1	1	166.0	0.0	166.0
1(1)	RIB			Y	PL 50					
MF DR					0072-0301-0317-0306					KG

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Qty(Total)	Description		Assy. Remarks	Inclusion?	Mat Shape			Remarks		
Typ Cat Zone	Var/Matl. Description		ENGG SIZE/GRP	Fab Wt	Route				Spare Code	Unit
1-19	41180121118 00 00	AA1011819198	AA10119	6.5	170.0X200.0	1	2	11.5	0.0	23.0
2(2)	RIB			Y	PL 40					
MF DR					0072-0301-0306					KG
1-20		AA1041801262	AA10401	40.129	180.0X355.0	1	2	41.0	0.0	82.0
2(2)	PLATE 355X180, S=80			Y	PL 80					
RM DR	ST-2-N-PLATE		355.0X180.0		0072-0301-0306					KG
1-21	ST08002.001 00			3.0						
4(4)	BOLLARD A108X40			Y						
MF DR			N		0306-0317-0306					
1-21-1		AA1041055242	AA10455	0.79	40.0	1	4	0.045	0.0	0.18
1(4)	PIPE DIA 108X16, L=40			Y	PI 108X16					
RM DR	ST-B-HFS-PIPES		40.0		0072-0315-0306					MR
1-21-2		AA1011819090	AA10119	1.9	160.0X160.0	1	4	2.0	0.0	8.0
1(4)	DISC 160X12			Y	PL 12			PL 12 DIA 160.0		
RM DR	ST-FE410 WB-PLATE		160.0X12.0		0072-0301-0306					KG
1-22	41180118109 00 00	AA1011819171	AA10119	81.0	500.0X675.0	1	1	89.0	0.0	89.0
1(1)	PLATE			Y	PL 32					
MF DR					0072-0301-0306					KG
1-23	41180118111 00 00	AA1011819171	AA10119	109.0	536.0X810.0	1	1	115.0	0.0	115.0
1(1)	PLATE			Y	PL 32					
MF DR					0072-0301-0306					KG
1-24	41180118112 00 00	AA1011819171	AA10119	28.0	150.0X150.0	1	1	6.0	0.0	6.0
1(1)	RIB			Y	PL 32					
MF DR					0072-0301-0306					KG
1-25	41180118113 00 00	AA1011819171	AA10119	104.0	505.0X870.0	1	1	116.0	0.0	116.0
1(1)	PLATE			Y	PL 32					
MF DR					0072-0301-0306					KG
1-26	31180118114 00 00	AA1011819171	AA10119	139.0	675.0X870.0	1	1	155.0	0.0	155.0
1(1)	PLATE			Y	PL 32					
MF DR					0072-0301-0317-0306					KG

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Qty(Total)	Description		Assy. Remarks	Inclusion?	Mat Shape		Remarks			
Type Cat Zone	Var/Matl. Description		ENGG SIZE/GRP	Fab Wt	Route				Spare Code	Unit
1-27	31180118115 00 00	AA1011819139	AA10119	58.0	617.0X644.0	1	1	66.0	0.0	66.0
1(1)	PLATE			Y	PL 20					
MF DR					0072-0301-0317-0306					KG
1-28	41180121126 00 00	AA1011047020	AA10147	3.8	197.0	1	1	0.22	0.0	0.22
1(1)	PIPE			Y	PI 219.1X6.35					
MF DR					0072-0315-0306					MR
1-29	21180121132 00 00	AA1041801033	AA10401	2.4	231.0X272.0	1	1	6.6	0.0	6.6
1(1)	REDUCER			Y	PL 6		PL 6x231x272 (PCS)			
MF DR					0072-0301-0306					KG
1-30		AA1011819180	AA10119	8.817	120.0X260.0	1	2	10.0	0.0	20.0
2(2)	PLATE 260X120, S=36			Y	PL 36					
RM DR	ST-FE410 WB-PLATE		260.0X120.0		0072-0301-0306					KG
1-31		AA1011819198	AA10119	5.715	70.0X260.0	1	2	6.5	0.0	13.0
2(2)	PLATE 260X70, S=40			Y	PL 40					
RM DR	ST-FE410 WB-PLATE		260.0X70.0		0072-0301-0306					KG
1-32		AA1010209221	AA10109	5.59	180.0	1	6	6.0	0.0	36.0
6(6)	ROUND D71, L=180			Y	RND 71					
RM DR	ST-C20-HR-RND		180.0		0072-0315-0306					KG
1-33	41180118119 00 00	AA1041801262	AA10401	9.0	125.0X178.0	1	2	14.7	0.0	29.4
2(2)	BLOCK			Y	PL 80		PL,80X125X178			
MF DR					0072-0301-0306					KG
1-34		AA1041801262	AA10401	13.69	100.0X218.0	1	1	14.0	0.0	14.0
1(1)	BLOCK 218X100, S=80			Y	PL 80					
RM DR	ST-2-N-PLATE		218.0X100.0		0072-0301-0306					KG
1-35	31180121127 00 00	HW1011819953	AA10119	0.9	40.0X100.0	1	1	1.1	0.0	1.1
1(1)	PLATE			Y	PL 30					
MF DR	L=40				0072-0301-0317-0306					KG
1-36	31180121127 01 00	HW1011819953	AA10119	2.0	86.0X100.0	1	1	2.2	0.0	2.2
1(1)	PLATE			Y	PL 30					
MF DR	L=86				0072-0301-0317-0306					KG

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Qty(Total)	Description		Assy. Remarks	Inclusion?	Mat Shape			Remarks		
Type Cat Zone	Var/Matl. Description		ENGG SIZE/GRP	Fab Wt	Route				Spare Code	Unit
1-37	41180131112 00 00	AA1012608034	AA10108	2.6	510.0	1	1	3.0	0.0	3.0
1(1)	ANGLE 75X50X8			Y	75X50X8					
MF DR					0072-0301-0317-0306					KG
1-38	41180121129 00 00	HW1050268202	HW10568	0.8	190.0	1	1	1.873	0.0	1.873
1(1)	CONNECTION PIECE			Y	RND 40					
MF DR					0072-0236-0306-0236-0306					KG
1-39	41180131113 00 00	HW1041146876	AA10446	4.2	1530.0	1	1	1.68	0.0	1.68
1(1)	PIPING			Y	PI 48.3X3.2					
MF DR					0072-0315-0306					MR
1-40	31180118150 00			13.98						
1(1)	LUB OIL PIPE LINE			Y						
MF DR			N		0315-0346-0306					
1-40-1		HW1041146949	AA10446	10.445	1880.0	1	1	2.0	0.0	2.0
1(1)	PIPE 60.3X4, L=1880			Y	PI 60.3X4					
RM DR	ST-BQ-A1-CDS-TUBE		1880.0		0072-0315					MR
1-40-2	ST42405 112	W97372406048	ST42405	0.67	0.0	1	2	1.0	0.0	2.0
2(2)	ELBOW			Y	90DEG-60.3X4					
BO DR	90-60.3X4				0074-0315					NO
1-40-3		HW1041146949	AA10446	1.917	345.0	1	1	0.38	0.0	0.38
1(1)	PIPE 60.3X4, L=345			Y	PI 60.3X4					
RM DR	ST-BQ-A1-CDS-TUBE		345.0		0072-0315					MR
1-40-4		HW1041146949	AA10446	0.278	100.0	1	1	0.11	0.0	0.11
1(1)	PIPE 60.3X4, L=50			Y	PI 60.3X4					
RM DR	ST-BQ-A1-CDS-TUBE		50.0		0072-0315					MR
1-41	31180121117 00 00	AA1011819210	AA10119	123.0	640.0X642.0	1	1	166.0	0.0	166.0
1(1)	RIB			Y	PL 50					
MF DR					0072-0301-0317-0306					KG
1-42	41180118116 00 00	HW1041801955	AA10401	185.0	320.0X660.0	1	1	227.0	0.0	227.0
1(1)	PLATE			Y	PL 130			PL,130X320X660		
MF DR					0072-0301-0306					KG

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Qty(Total)	Description		Assy. Remarks	Inclusion?	Mat Shape			Remarks		
Typ Cat Zone	Var/Matl. Description		ENGG SIZE/GRP	Fab Wt	Route				Spare Code	Unit
1-43	41180118117 00 00	AA1011819074	AA10119	0.6	100.0X100.0	1	1	0.8	0.0	0.8
1(1)	PLATE			Y	PL 10					
MF DR					0072-0301-0306					KG
1-44	41180121135 00 00	AA1041801262	AA10401	20.5	115.0X318.0	1	2	24.0	0.0	48.0
2(2)	PLATE			Y	PL 80			PL,80X115X318		
MF DR					0072-0301-0306					KG
1-45	41180118118 00 00	AA1041801262	AA10401	42.0	220.0X310.0	1	2	45.0	0.0	90.0
2(2)	PLATE			Y	PL 80					
MF DR					0072-0301-0306					KG
1-46	41180121136 00 00	AA1041801262	AA10401	20.5	115.0X318.0	1	2	24.0	0.0	48.0
2(2)	PLATE			Y	PL 80					
MF DR					0072-0301-0306					KG
1-47	41180118120 00 00	AA1011819155	AA10119	2.1	97.0X120.0	1	1	2.5	0.0	2.5
1(1)	PLATE			Y	PL 25					
MF DR					0072-0301-0306					KG
2	11180121010 00			48.5						
1(1)	COVER			Y						
MF DR			N		0306-0314-0236					
2-1	21180121011 00 00	AA1011819112	AA10119	38.2	490.0X705.0	1	1	45.0	0.0	45.0
1(1)	PLATE			Y	PL 16					
MF DR					0072-0301-0306					KG
2-2	41180102092 00 00	AA1010209183	AA10109	2.8	410.0	1	2	6.314	0.0	12.628
2(2)	SQUARE 30			Y	RND 50					
MF DR					0072-0301-0306					KG
2-3	41180102093 00 00	AA1010209183	AA10109	1.7	250.0	1	2	3.85	0.0	7.7
2(2)	SQUARE 30			Y	RND 50			SQ 30 L=250		
MF DR					0072-0301-0306					KG
2-4	ST08001 001	AA1011819139	AA10119	0.5	60.0X90.0	1	2	1.0	0.0	2.0
2(2)	LIFTING LUG			Y	PL 20					
MF DR	D=18				0072-0301-0317-0306					KG

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ttxvko 11.04.2000

wtxcbs 11.03.2000

wtxbch 11.03.2000

wtxhpr 22.03.2000



COMBINED BILL OF MATERIAL

Printed On:16.07.2011

Printed By:

CBOM No: 01180118000 CBOM Var: 00
Description: BEARING PEDESTAL (IP-LP)

Revno: 21

Rev Date: 05.03.2010

Total weight: 9688.36

Item No	Drawingno Var Mvar	Mat Code	Mat Spec	Weight	Blank Sizes	Nos	Qty	Norm/pc	Extra Norm	Total Norm
Qty(Total)	Description		Assy. Remarks	Inclusion?	Mat Shape			Remarks		
Typ Cat Zone	Var/Matl. Description		ENGG SIZE/GRP	Fab Wt	Route				Spare Code	Unit
3	41180121001 00 00	AA2151703061	AA21503	0.3	715.0X500.0	1	1	0.52	0.0	0.52
1(1)	GASKET			Y	2.0 T					
MF DR					0072-0236					KG
4	31180102100 00			10.35						
1(1)	COVER			Y						
MF DR			N		0306-0314-0236					
4-1		AA1011819074	AA10119	8.352	280.0X380.0	1	1	8.0	0.0	8.0
1(1)	PLATE 380X280, S=10			Y	PL 10					
MF DR	ST-FE410 WB-PLATE		380.0X280.0		0072-0301-0306					KG
4-2	41180102102 00 00	AA1010209086	AA10109	0.35	222.0	1	1	0.35	0.0	0.35
1(1)	HANDLE			Y	RND 16					
MF DR					0072-0315-0306					KG
5	31180102002 00 00	AA2151703061	AA21503	0.25	310.0X410.0	1	1	0.4	0.0	0.4
1(1)	CAF GASKET (OIL)			Y	2.0 T			SH.S=2,310X410		
MF DR					0072-0236					KG
6		AA7121123231	AA7121123	0.029	0.0	0	0	0.0	0.0	0.0
30(30)	SCRU HEX A- 8.8			Y						
BO DR	M10X30				0075-0236					NO
7	ST01001 101	AA1020218070	AA10218	0.01	75.0	2	8	0.033	0.0	0.528
16(16)	STUD			Y	RND 12			Rnd 16 x 75 for 2 pieces		
MF DR	M8FOX20				0072-0236					KG
8		AA7154120010	AA7154120	0.017	0.0	0	0	0.0	0.0	0.0
16(16)	WING NUT AC-14H			Y						
BO DR	M8				0075-0236					NO
9	31180322200 00			0.55						
1(1)	COVER			Y						
MF DR			N		0306-0314-0236					
9-1	41180322201 00 00	AA1011819090	AA10119	0.3	90.0X90.0	1	1	0.8	0.0	0.8
1(1)	PLATE			Y	PL 12			PL,12 DIA 90/50		
MF DR					0072-0301-0306					KG

ENGG

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Worked By sterkn 18.01.2000

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Approved By steakj 19.04.2000

mtecbs 18.03.2000

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Qty(Total)	Description		Assy. Remarks	Inclusion?	Mat Shape			Remarks		
Typ Cat Zone	Var/Matl. Description		ENGG SIZE/GRP	Fab Wt	Route				Spare Code	Unit
9-2		HW1041146833	AA10446	0.147	50.0	1	1	0.055	0.0	0.055
1(1)	PIPE D 48.3X2.6,L=50			Y	PI 48.3X2.6			PIPE DIA 48.3X2.6,L=50		
MF DR	ST-BQ-A1-CDS-TUBE		50.0		0072-0315-0306					MR
9-3		AA1011711141	AA10111	0.1	45.0X45.0	1	1	0.12	0.0	0.12
1(1)	PLATE D 45,S=3.15			Y	SH 3.15			SH,3.15 DIA 45		
MF DR	ST-FE410-SHEET		45.0		0072-0321-0306					KG
10		AA7121123118	AA7121123	0.013	0.0	0	0	0.0	0.0	0.0
14(14)	SCRU HEX A- 8.8			Y						
BO DR	M8X20				0075-0236					NO
11	41180322044 00 00	AA2151702065	AA21502	0.01	100.0X100.0	1	1	0.06	0.0	0.06
1(1)	GASKET			Y	2.0 T			SH.100X100		
MF DR					0072-0236					KG
12	11180131020 00			20.5						
1(1)	JOP LINE			Y						
MF DR			N		0315-0236					
12-1	ST47002 001	W97372604010	ST47002	1.0	0.0	1	2	1.0	0.0	2.0
2(2)	GAUGE VALVE			Y	ST47002.001					
BO DR	AG 1/2"				0074-0291					NO
12-2	ST24003 002	HW1201728959	AA12028	0.01	25.0X1000.0	45	1	0.015	0.0	0.06
4(4)	SEALING WASHER			Y	SH 2.5					
MF DR	B 6.2X17.5, S=2.5				0072-0370-0062-0236			1F1		KG
12-3	ST42401 017	W97372409012	ST42401	0.26	0.0	0	0	0.0	0.0	0.0
1(1)	FEMALE STUD COUPLING			Y	GAI-20SM					
BO DR	GAI20-SM				0074-0236					NO
12-4	ST42422 017	W97372403014	ST42422	0.54	0.0	0	0	0.0	0.0	0.0
1(1)	ADJUSTABLE L COUPLING			Y						
BO DR	EVL 20-S				0074-0315					NO
12-5		AA1041046340	AA10446	0.9	60.0	1	1	0.065	0.0	0.065
1(1)	PIPE D21.3X3.6,L=60			Y	PI 21.3X3.6					
RM DR	ST-BQ-A1-CDS-TUBE		60.0		0072-0315					MR

ENGG

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COMBINED BILL OF MATERIAL

Printed On:16.07.2011

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CBOM No: 01180118000 CBOM Var: 00
Description: BEARING PEDESTAL (IP-LP)

Revno: 21

Rev Date: 05.03.2010

Total weight: 9688.36

Item No	Drawingno Var Mvar	Mat Code	Mat Spec	Weight	Blank Sizes	Nos	Qty	Norm/pc	Extra Norm	Total Norm
Qty(Total)	Description		Assy. Remarks	Inclusion?	Mat Shape			Remarks		
Typ Cat Zone	Var/Matl. Description		ENGG SIZE/GRP	Fab Wt	Route				Spare Code	Unit
12-6	ST42402 021	W97372411017	ST42402	0.41	0.0	0	0	0.0	0.0	0.0
1(1)	EQUAL ELBOW COUPLING			Y	W20-S					
BO DR	W20-S				0074-0315					NO
12-7	ST47003 010	W97372601029	ST47003	1.6	0.0	0	0	0.0	0.0	0.0
2(2)	SMALL VALVE			Y	ST47003.010					
BO DR	DN15 F20X3.5				0074-0315					NO
12-8	ST47005 016	W97372602017	ST47005	0.69	0.0	0	0	0.0	0.0	0.0
2(2)	NON RETURN VALVE			Y	ST47005.016					
BO DR	RHD 20-S				0074-0315					NO
12-9	ST42601 022	W97372412013	ST42601	0.056	0.0	0	0	0.0	0.0	0.0
2(2)	EQUAL TEE COUPLING			Y	T20-S					
BO DR	T20-S				0074-0315					NO
12-10	31180121021 00 00	HW1050268202	HW10568	0.15	58.0	1	2	0.572	0.0	1.144
2(2)	ADAPTER			Y	RND 40					
MF DR					0072-0236-0315-0236-0315					KG
12-11	ST42202 005	W97372402026	ST42202	0.07	0.0	0	0	0.0	0.0	0.0
14(14)	WELDING NIPPLE			Y	SKO20					
BO DR	SKO 20				0074-0315					NO
12-12	41170110074 00 00	HW1060256983	0500.214	0.02	45.0	2	1	0.125	0.0	0.25
2(2)	REDUCER			Y	RND 30					
MF DR					0072-0236-0315-0236-0315					KG
12-13	ST42201 011	AA1060222140	AA10622	0.105	40.0	1	2	0.252	0.0	0.504
2(2)	UNION NUT			Y	RND 32					
MF DR	G1/2"				0072-0236-0315					KG
12-14	ST42203 001	AA1010209108	AA10109	0.1	85.0	2	1	0.108	0.0	0.216
2(2)	NIPPLE			Y	RND 20			blank for 2 pices		
MF DR	18-12X7				0072-0236-0315					KG
12-15	ST48001 121	W97372603013	ST48001	1.2	0.0	0	0	0.0	0.0	0.0
2(2)	PRESSURE GAUGE			Y	ST48001.121					
BO DR	AR100,0-250KG/CM2				0075-0236			1M1		NO

ENGG

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CBOM No: 01180118000 CBOM Var: 00
Description: BEARING PEDESTAL (IP-LP)

Revno: 21

Rev Date: 05.03.2010

Total weight: 9688.36

Item No	Drawingno Var Mvar	Mat Code	Mat Spec	Weight	Blank Sizes	Nos	Qty	Norm/pc	Extra Norm	Total Norm
Qty(Total)	Description		Assy. Remarks	Inclusion?	Mat Shape			Remarks		
Typ Cat Zone	Var/Matl. Description		ENGG SIZE/GRP	Fab Wt	Route				Spare Code	Unit
12-16		AA1041046340	AA10446	0.14	88.0	1	2	0.095	0.0	0.19
2(2)	PIPE D21.3X3.6, L=88			Y	PI 21.3X3.6					
RM DR	ST-BQ-A1-CDS-TUBE		88.0		0072-0315					MR
13	41160122213 00 00	W97311601169		0.3	0.0	0	0	0.0	0.0	0.0
1(1)	MEASURING CONNECTION			Y						
BO DR					0074-0236					NO
14	ST24002 032	W97371601254	ST24002	0.0070	0.0	1	0	0.0	0.0	0.0
1(1)	SEALING RING			Y	A21X26					
BO DR	A21X26				0074-0236			1F1		NO
15	31180118050 00			3.53						
1(1)	COVER			Y						
MF DR			N		0306-0314-0236					
15-1	41180118051 00 00	AA1011819112	AA10119	0.5	185.0X185.0	1	1	4.5	0.0	4.5
1(1)	PLATE			Y	PL 16			PL 16 DIA/185/142.0		
MF DR					0072-0301-0306					KG
15-2		AA1011052385	AA10152	2.521	155.0	1	1	0.16	0.0	0.16
1(1)	PIPE 140.8X4.85, L=155			Y	PI 140.8X4.85					
RM DR	ST-ERW-TUBE		155.0		0072-0315-0306					MR
15-3		AA1011711141	AA10111	0.506	143.0X143.0	1	1	0.51	0.0	0.51
1(1)	PLATE D143, S=3.15			Y	SH 3.15			SH 3.15 DIA 143.0		
RM DR	ST-FE410-SHEET		143.0X143.0		0072-0321-0306					KG
16	41180330268 00 00	AA1011819074	AA10119	0.14	25.0X70.0	1	2	0.165	0.0	0.33
2(2)	SPACER			Y	PL 10					
MF DR					0072-0301-0236					KG
17	41180118001 00 00	AA2151703061	AA21503	0.08	190.0X190.0	1	1	0.13	0.0	0.13
1(1)	GASKET S=2			Y	2.0 T					
MF DR					0072-0236					KG
18	ST42102 001	AA1010209060	AA10109	0.0090	138.0	1	2	0.085	0.0	0.17
2(2)	STRAP			Y	RND 10					
MF DR	A30				0072-0315-0317-0315-0291					KG

ENGG

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Revno: 21

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Total weight: 9688.36

Item No	Drawingno Var Mvar	Mat Code	Mat Spec	Weight	Blank Sizes	Nos	Qty	Norm/pc	Extra Norm	Total Norm
Qty(Total)	Description		Assy. Remarks	Inclusion?	Mat Shape			Remarks		
Typ Cat Zone	Var/Matl. Description		ENGG SIZE/GRP	Fab Wt	Route				Spare Code	Unit
19		AA7121123223	AA7121123	0.026	0.0	0	0	0.0	0.0	0.0
4(4)	SCRU HEX A- 8.8			Y						
BO DR	M10X25				0075-0236					NO
20	ST24001 044	W97359801184	ST24001	0.02	0.0	1	1	1.0	0.0	1.0
1(1)	O-RING			Y	74X3					
BO DR	74X3				0074-0236			1F1		NO
21		AA7151115032	AA7151115	0.012	0.0	0	0	0.0	0.0	0.0
4(4)	NUT HEX. A-8			Y						
BO DR	M10				0075-0236					NO
22	ST04005 059	AA1011715066	AA10115	0.01	30.0X75.0	1	2	0.01	0.0	0.02
2(2)	TAB WASHER			Y	SH 0.8			SH. 0.8X30X75		
MF DR	10X40				0072-0236			1F1		KG
23	ST24002 027	W97371601157	ST24002	0.0050	0.0	1	1	1.0	0.0	1.0
1(1)	SEALING RING			Y	A17X23					
BO DR	A17X23				0074-0291			1F1		NO
24	ST03024 007	AA1020218193	AA10218	0.65	95.0	1	1	1.463	0.0	1.463
1(1)	CAP NUT			Y	RND 56			Rnd 56x95		
MF DR	M30X80				0072-0236					KG
25	ST47020 060	HW1020218975	AA10218	1.05	215.0	1	1	6.676	0.0	6.676
1(1)	SPINDLE FOR THROTTLE VALVE			Y	RND 71					
MF DR	60X10				0072-0236					KG
26	ST24002 049	W97371601025	AA12028	0.0080	0.0	1	0	0.0	0.0	0.0
2(2)	SEALING RING			Y	A30X38					
BO DR	A30X38				0074-0236			1F1		NO
27	ST03025 004	AA1020218193	AA10218	0.22	35.0	1	1	0.676	0.0	0.676
1(1)	NUT			Y	RND 56			Rnd 56x 35		
MF DR	M30				0072-0236					KG
28	ST47019 066	HW1020218991	AA10218	2.17	60.0	1	1	5.78	0.0	5.78
1(1)	COVER			Y	RND 125			RND DIA 125X60		
MF DR	66				0072-0236					KG

ENG

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Worked By

sterkn

18.01.2000

mtecbs

18.03.2000

ttxsr

11.04.2000

wtxcbs

11.03.2000

Checked By

steas

10.03.2000

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wtxbch

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steakj

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Typ	Cat	Zone	Var/Matl.	Description	ENGG SIZE/GRP	Fab Wt	Route				Spare Code	Unit

CBOM - 01180118000 00

	ENG		JTE		MTE		TTX		WTX	
	Initial	Date	Initial	Date	Initial	Date	Initial	Date	Initial	Date
Worked By	sterkn	18.01.2000			mtecbs	18.03.2000	ttxsr	11.04.2000	wtxcbs	11.03.2000
Checked By	steas	10.03.2000			mtecbs	18.03.2000	ttxsr	11.04.2000	wtxbch	11.03.2000
Approved By	steakj	19.04.2000			mtejpm	18.03.2000	ttxvko	11.04.2000	wtxhpr	22.03.2000