



COMBINED BILL OF MATERIAL

Printed On:16.07.2011

Printed By:

CBOM No: 01183146000 CBOM Var: 00
Description: ARRNGMT.DRG.OF BRG.PED. IP/LP

Revno: 7

Rev Date: 06.07.2010

Total weight: 508.0

RECORD OF CHANGES

Drawing No	Var	Revno	Rev Date	Description
01183146000	00	1	11.10.2005	QTY. OF ITEM NO38 CHANGED FROM 4 TO 14.ASSLY. WT. CHANGED FROM 441 TO 508.
01183146000	00	2	02.08.2007	1. DRG.NO. AGAINST ITEM NO.019 CHANGED TO 41172318022 IN PLACE OF 41183121005. (PIN LENGTH CHANGED FROM 29.5 TO 31.5).
01183146000	00	3	08.08.2007	Automatic chg 41172318022/00
01183146000	00	4	31.10.2007	Routes of items 12,13,14,15 changed
01183146000	00	5	04.12.2008	AUTOMATIC-BULK MATCODE CHG
01183146000	00	6	17.06.2009	Change in blank for item no 17 from dia 125 to dia 100
01183146000	00	7	06.07.2010	Automatic chg 41183121008/00

	ENGG		EMT		JTE		MTE		TTX		WTX	
	Initial	Date	Initial	Date	Initial	Date	Initial	Date	Initial	Date	Initial	Date
Worked By	steakg	06.09.2004					mtear	11.09.2004	ttxvkm	11.09.2004	wtxvkd	10.09.2004
Checked By	steakg	06.09.2004					mtejpm	11.09.2004	ttxpck	11.09.2004	wtxvkd	10.09.2004
Approved By	steakj	14.09.2004					mtejpm	11.09.2004	ttxpck	11.09.2004	wtxhpr	10.09.2004



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Item No	Drawingno Var Mvar	Mat Code	Mat Spec	Weight	Blank Sizes	Nos	Qty	Norm/pc	Extra Norm	Total Norm
Qty(Total)	Description		Assy. Remarks	Inclusion?	Mat Shape			Remarks		
Type Cat Zone	Var/Matl. Description		ENGG SIZE/GRP	Fab Wt	Route				Spare Code	Unit
0	01183146000 00			508.0						
1(1)	ARRNGMT.DRG.OF BRG.PED. IP/LP		MAIN ASSLY	Y						
MF DR			Y		0236					
1	41183121001 00 00	AA1011819180	AA10119	1.6	70.0X130.0	1	1	2.7	0.0	2.7
1(1)	PLATE			Y	PL 36			PL 36X70X130		
MF DR H10					0072-0301-0236					KG
2	ST04005 137	AA1011715090	AA10115	0.0020	70.0X120.0	1	1	0.1	0.0	0.1
1(1)	TAB WASHER			Y	SH 1.6					
MF DR H11	24X50				0072-0236			1F1		KG
3	31183121002 00 00	AA1011819171	AA10119	0.82	70.0X125.0	1	2	2.5	0.0	5.0
2(2)	PARALLEL KEY			Y	PL 32					
MF DR H10					0072-0301-0236					KG
4	41183121003 00 00	AA1011819090	AA10119	0.1	60.0X94.0	1	2	0.6	0.0	1.2
2(2)	PLATE			Y	PL 12					
MF DR H10					0072-0301-0236					KG
5	41165418009 00 00	HW1060283018	HW10683	0.38	35.0	2	1	0.521	0.0	1.042
2(2)	SLIDING PLATE			Y	RND 90					
MF DR H10					0072-0236					KG
6		AA7123123395	AA7123123	0.011	0.0	0	0	0.0	0.0	0.0
2(2)	SCRU CAP SOC A12.9			Y						
BO DR F12	M8X16				0074-0236					NO
7		AA7164010048	AA7164010	0.0	0.0	0	0	0.0	0.0	0.0
2(2)	WASHER SPRING SQ ST			Y						
BO DR G12	10				0074-0236					NO
8		HW7169096072	HW7169096	0.0050	0.0	0	0	0.0	0.0	0.0
2(2)	WASHER TAB A-ST			Y						
BO DR L3	25				0074-0236					NO
9	41180102508 00 00	AA1041801289	AA10401	52.0	160.0X600.0	1	1	90.4	0.0	90.4
1(1)	AUX BEARING			Y	PL 100					
MF DR M3					0072-0301-0236					KG

	ENGG		EMT		JTE		MTE		TTX		WTX	
	Initial	Date	Initial	Date	Initial	Date	Initial	Date	Initial	Date	Initial	Date
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Checked By	steakg	06.09.2004					mtejpm	11.09.2004	ttxpck	11.09.2004	wtxvkd	10.09.2004
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Item No	Drawingno Var Mvar	Mat Code	Mat Spec	Weight	Blank Sizes	Nos	Qty	Norm/pc	Extra Norm	Total Norm
Qty(Total)	Description		Assy. Remarks	Inclusion?	Mat Shape			Remarks		
Type Cat Zone	Var/Matl. Description		ENGG SIZE/GRP	Fab Wt	Route				Spare Code	Unit
10		HW7121123851	AA7121123	0.625	0.0	0	0	0.0	0.0	0.0
2(2)	SCRU HEX A- 8.8			Y						
BO DR L3	M24X140				0074-0236					NO
11	41180101009 00 00	HW1201728991	AA12028	3.8	100.0X600.0	1	1	4.5	0.0	4.5
1(1)	SHIM 100X600 S=8			Y	SH 8.0					
MF DR M3					0072-0301-0236					KG
12		AA1201728070	AA12028	1.068	100.0X605.0	1	1	1.1	0.0	1.1
1(1)	SHIM 600X100, S=2			Y	SH 2.0					
RM DR M3	COP-A-SHEET-(INDUSTRIAL GR)		600.0X100.0		0072-0291-0236					KG
13		AA1201728053	AA12028	0.534	100.0X605.0	1	1	0.54	0.0	0.54
1(1)	SHIM 600X100, S=1			Y	SH 1.0					
RM DR M3	COP-A-SHEET-(INDUSTRIAL GR)		600.0X100.0		0072-0291-0236					KG
14		AA1201728029	AA12028	0.267	100.0X605.0	1	1	0.28	0.0	0.28
1(1)	SHIM 600X100, S=0.5			Y	SH 0.5					
RM DR M3	COP-A-SHEET-(INDUSTRIAL GR)		600.0X100.0		0072-0291-0236					KG
15		AA1201728010	AA12028	0.171	100.0X605.0	1	1	0.18	0.0	0.18
1(1)	SHIM 600X100, S=0.3			Y	SH 0.32					
RM DR L3	COP-A-SHEET-(INDUSTRIAL GR)		600.0X100.0		0072-0291-0236					KG
16	31183146001 00 00	AA1060222280	AA10622	10.4	360.0	1	14	34.65	0.0	485.1
14(14)	COUPLING BOLT M64			Y	RND 125					
MF CD D10					0072-0236					KG
17	41183137001 00 00	AA1060222264	AA10622	4.9	140.0	1	14	8.624	0.0	120.736
14(14)	CAP NUT			Y	RND 100					
MF CD B7					0072-0236					KG
18		W97371210190	IS 6094	0.04	0.0	0	0	0.0	0.0	0.0
14(14)	SCREW SET HEX SOC M10X60-TP			Y						
BO CD D7	M10X60				0074-0236					NO
19	41172318022 00 00	HW1070284017	HW10784	0.04	90.0	2	7	0.09	0.0	1.26
14(14)	CYLINDRICAL PIN D16X31.5			Y	RND 18					
MF CD B9					0072-0236					KG

	ENGG		EMT		JTE		MTE		TTX		WTX	
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Checked By	steakg	06.09.2004					mtejpm	11.09.2004	ttxpck	11.09.2004	wtxvkd	10.09.2004
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Qty(Total)	Description		Assy. Remarks	Inclusion?	Mat Shape			Remarks		
Type Cat Zone	Var/Matl. Description		ENGG SIZE/GRP	Fab Wt	Route				Spare Code	Unit
20		HW7121123843	AA7121123	0.368	0.0	0	0	0.0	0.0	0.0
2(2)	SCRU HEX A- 8.8			Y						
BO DR H10	M24X80				0074-0236					NO
21	ST02028 007	HW1020218975	AA10218	11.0	755.0	1	2	23.48	0.0	46.96
2(2)	SCREW SET HEX.			Y	RND 71			DIA71X755		
MF DR H4	M64X70X700				0072-0236					KG
22	41183121006 00 00	AA1020408219	AA10208	2.7	165.0	1	2	3.23	0.0	6.46
2(2)	JACK PIN			Y	SQ 50			SQ 50X165		
MF DR F6					0072-0236					KG
23		HW7121123860	AA7121123	0.13	0.0	0	0	0.0	0.0	0.0
4(4)	SCREW HEX M12X130		SHORTEN LENGTH	Y	M12X140					
MF CD H3	SCRU HEX A- 8.8				0074-0236					NO
24	ST04005 081	AA1011715066	AA10115	0.02	50.0X100.0	1	2	0.03	0.0	0.06
2(2)	TAB WASHER			Y	SH 0.8					
MF DR G3	12X50				0072-0236			1F1		KG
25	ST02027 027	AA1060222248	AA10622	3.76	245.0	1	4	9.659	0.0	38.636
4(4)	SCREW HEX			Y	RND 80					
MF DR G3	AM52X190				0072-0236					KG
26	41183118001 00 00	AA1041801335	AA10401	35.0	200.0X215.0	1	1	51.0	0.0	51.0
1(1)	HOLDER			Y	PL 140					
MF CD G2					0072-0301-0236					KG
27	ST05023 106	HW1060283093	HW10683	0.7	200.0	1	2	1.6	0.0	3.2
2(2)	PIN TAPER			Y	RND 40			DIA 36X200		
MF DR H2	30X190				0072-0236					KG
28		AA7161001102	AA7161001	0.03	0.0	0	0	0.0	0.0	0.0
2(2)	WASHER MCD-ST			Y						
BO CD G2	25.0				0074-0236					NO
29		AA7151112025	AA7151112	0.11	0.0	0	0	0.0	0.0	0.0
2(2)	NUT HEX. B-6			Y						
BO CD G2	M24				0074-0236					NO

	ENG		EMT		JTE		MTE		TTX		WTX	
	Initial	Date	Initial	Date	Initial	Date	Initial	Date	Initial	Date	Initial	Date
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Qty(Total)	Description		Assy. Remarks	Inclusion?	Mat Shape			Remarks		
Type Cat Zone	Var/Matl. Description		ENGG SIZE/GRP	Fab Wt	Route				Spare Code	Unit
30	41183121008 00 00	AA1020218134	AA10218	1.1	340.0	1	2	1.642	0.0	3.284
2(2)	HEX SET SCREW			Y	RND 28					
MF CD E2	M24X35X310				0072-0236					KG
31	41183121009 00 00	AA1011819147	AA10119	0.33	39.0X100.0	1	2	0.7	0.0	1.4
2(2)	THRUST BAR			Y	PL 22			PL 22X39X100		
MF CD G3					0072-0301-0236					KG
32		AA7121123517	AA7121123	0.092	0.0	0	0	0.0	0.0	0.0
4(4)	SCRU HEX A- 8.8			Y						
BO CD E9	M16X40				0074-0236					NO
33	ST04005 100	AA1011715074	AA10115	0.02	50.0X100.0	1	2	0.04	0.0	0.08
2(2)	TAB WASHER			Y	SH 1.00					
MF CD E9	16X50				0072-0236			1F1		KG
34	41183121011 00 00	W97311831024	ST22006	1.7	0.0	0	0	0.0	0.0	0.0
2(2)	SLIDING PIECE			Y						
BO CD F11					0074-0236					NO
35	41183121012 00 00	AA1011819090	AA10119	0.5	100.0X220.0	1	2	2.5	0.0	5.0
2(2)	PLATE			Y	PL 12					
MF CD F10					0072-0301-0236					KG
36	31183121013 00 00	AA1015227120	AA19332	5.0	0.0	2	1	57.2	0.0	114.4
2(2)	PARALLEL KEY			Y	BL 160			FORGING BL SQ 160		
FI CD F10					0072-0356-0359-0236					KG
37	41183121014 00 00	AA1011819210	AA10119	0.1	75.0X80.0	1	2	2.5	0.0	5.0
2(2)	SHIM			Y	PL 50			PL 50X75X80		
MF CD E8					0072-0301-0236					KG
38	31180122508 00 00	HW1020218932	AA10218	6.7	360.0	1	14	22.19	0.0	310.66
14(14)	AUX COUPLING BOLT			Y	RND 100			DIA100X360		
MF CD D10	L=350				0072-0236					KG
39	41183118002 00 00	AA1041801335	AA10401	35.0	200.0X215.0	1	1	51.0	0.0	51.0
1(1)	HOLDER			Y	PL 140					
MF CD G14					0072-0301-0236					KG

	ENG		EMT		JTE		MTE		TTX		WTX	
	Initial	Date	Initial	Date	Initial	Date	Initial	Date	Initial	Date	Initial	Date
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Qty(Total)	Description		Assy. Remarks	Inclusion?	Mat Shape			Remarks		
Typ Cat Zone	Var/Matl. Description		ENGG SIZE/GRP	Fab Wt	Route				Spare Code	Unit
40	41183121017 00 00	W97311831032	AA0401201	0.04	0.0	0	0	0.0	0.0	0.0
1(1)	SCALE			Y						
BO CD K9					0074-0236					NO
41	41183121018 00 00	AA1011819210	AA10119	0.05	55.0X55.0	1	1	1.2	0.0	1.2
1(1)	SUPPORT			Y	PL 50					
MF CD K9					0072-0301-0236					KG
42	41183121019 00 00	W97311831040	AA0401201	0.05	0.0	0	0	0.0	0.0	0.0
1(1)	SCALE			Y						
BO CD L6					0074-0236					NO
43	41183121021 00 00	AA1011819171	AA10119	1.3	80.0X225.0	1	1	4.9	0.0	4.9
1(1)	SUPPORT			Y	PL 32			PL,32X80X225		
MF CD M7					0072-0301-0236					KG
44	ST04005 056	AA1011715066	AA10115	0.01	35.0X65.0	1	2	0.014	0.0	0.028
2(2)	TAB WASHER			Y	SH 0.8					
MF CD L8	10X25				0072-0236			1F1		KG
45		AA7121123223	AA7121123	0.026	0.0	0	0	0.0	0.0	0.0
2(2)	SCRU HEX A- 8.8			Y						
BO CD K9	M10X25				0074-0236					NO
46		AA7122101096	AA7122101	0.0020	0.0	0	0	0.0	0.0	0.0
4(4)	SCRU SLT CSK A-4.8			Y						
BO CD K6	M5X10				0074-0236					NO
47		AA7121123274	AA7121123	0.04	0.0	0	0	0.0	0.0	0.0
2(2)	SCRU HEX A- 8.8			Y						
BO CD M8	M10X50				0074-0236					NO

	ENG		MT		JT		MT		TT		WT	
	Initial	Date	Initial	Date	Initial	Date	Initial	Date	Initial	Date	Initial	Date
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