


REQUEST FOR QUOTATION - ONLINE BIDDING

	BHARAT HEAVY ELECTRICALS LIMITED Electronics Division PB No. 2606, Mysore Road Bangalore - 560026 INDIA	RFQ NUMBER: AKSE000744 RFQ DATE : 23.10.2024	[Redacted Address]
MMI:PU:RF:003			
Please submit your lowest quotation subject to our terms and conditions attached for the material mentioned below. "Quotation to be submitted in E Procurement portal only"		(for all correspondence) Purchase Executive : ABHISHEK Phone : 26998102 Fax : 00918026989215 E-mail: singh.abhishek@bhel.in	

Sl No.	Description	Qty	Unit	Delivery qty	Delivery Date
1	TI0668128011 6500µF 100HZ FILTER CAPACITOR (MEMU_TRC) * HSN/SAC : 3921 Test Certificate Capacitance : 6500µF +/-2% Rated Voltage : 1800V DC Rated RMS Current : 312A rms P.S NO. : PS445/2622 REV. NO: 00 <div style="background-color: black; height: 15px; width: 100px; margin-bottom: 5px;"></div> <div style="background-color: black; height: 15px; width: 150px; margin-bottom: 5px;"></div> <div style="background-color: black; height: 15px; width: 160px;"></div>	150	NO	150	16.12.2024

Total Number of Items - 1

1.
 2.

NOTES: 1. This RFQ is governed by: a) INSTRUCTIONS TO BIDDERS/SELLERS and GENERAL CONDITIONS OF CONTRACT FOR PURCHASE available at http://edn.bhel.com (RFQ-PO Terms & Conditions) b) Any other specific Terms and Conditions mentioned. of offers are required to furnish authorization letter for the same. 2. Tender Result can be viewed in the website. * The HSN/SAC no mentioned against the line items in the RFQ are indicative only.	For and On behalf of BHEL. ABHISHEK Control Equipment
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1. SCOPE

The Pre-Qualification Requirement document specifies the requirements to be met by the vendors (hereafter called Bidder) who wish to participate in the tender for supply of **6500 μ F, 100 Hz resonant capacitor for rolling stock applications.**

This PQR should be read in conjunction with the Purchase Technical Specification **PS4452622 R00 dtd 12.12.2018.**

2. CREDENTIAL

- a) The Bidder should be Manufacturer or authorized dealer / supplier of - **6500 μ F, 100 Hz resonant capacitor** used in Rolling Stock applications. Documentary proof like relevant POs / invoice copies, valid authorization certificate etc shall be provided along with the offer.
- b) The Rolling Stock Applications under consideration shall include Locomotive, EMU, MEMU, Metro Trains, High Speed Trains, Train sets, Inspection Cars and Special Track Machines.
- c) For the vendors outside India, documentary proof for usage of the product in rolling stock applications shall be submitted. Acceptance of such certification shall be at BHEL's discretion.
- d) The Bidder should not be under the category of "hold" or "blacklisted" by any of the BHEL units/ any Govt of India PSU/ Govt of India/ statutory bodies of any state Govt as on date of bid submission. A declaration to this effect shall be submitted along with the offer.

3. QUALITY SYSTEM

- a) The manufacturer should have valid ISO 9001:2015 or latest certification covering the manufacturing and testing of the subject item
- b) The manufacturer should possess a clearly laid down quality Assurance Plan for the product covering the following aspects
Organization Chart, clearly indication the quality control set up
Qualification of key personnel and officials deployed in the quality control cell.
- c) Process Flow Chart indicating process of manufacture for an individual product or for a family of products, if the process is same.
- d) Quality Assurance System – Inspection and Testing plan to cover
 - Incoming material
 - Process control
 - Product control
 - System control
 - Testing facility
- e) Stage inspection details shall include the inspection procedure, inspection parameters, method of testing/ test procedure, sample sizes for destructive & non-destructive testing etc.
- f) Calibration scheme and status of calibration of test equipment
The process, testing and measuring equipment shall be duly calibrated by approved agency and the validity of calibration should be current.

4. GENERAL REQUIREMENTS

- a) It is preferred that the bidder is the manufacturer of this item. If the bidder is importing some portion of the components, then minimum value addition in India shall be 20%. Bidder to confirm this in the offer. Value addition less than 20% is not acceptable. A declaration to this effect shall be submitted along with the offer.
- b) The technical bid of bidders, which qualify technically but are not approved for the subject item by the Customer Approving Authority, shall be referred by BHEL to the customer Approving Authority for approval with intimation to the bidder. Consequent to the decision of Customer Approving Authority, the bidder shall be added to the vendor list of the subject item for future tenders. Concurrently BHEL shall consider placing developmental order on the bidder after accessing the capability of the bidder to manufacture / develop the subject item. However, BHEL shall treat the offer as “Not meeting” Pre-Qualification Criteria for the subject tender.
- c) The Customer Approving Authority shall be RDSO/CLW/BLW/PLW/ICF/RCF/MCF or any other agency as designated by the Customer.
- d) The bidder should possess a valid type test report, not older than five years, as per relevant standards mentioned in the specification with respect to time during the bid submission in case of catalog items. In case of custom made items, a bidder can submit the type test report of an item of similar or higher rating with a declaration for conducting the type test in case of award of order or developmental order. The bidder can also submit the test reports conducted in their own facility with the document of their lab accreditation. However, BHEL reserve it's right to insist on conducting the Type test again in a laboratory of it's choice.
- e) For the bid of vendors already qualified and appearing in BHEL's source list, the requirement of type test report and proof of supply shall not be applicable.

5. DOCUMENTATION TO BE SUBMITTED ALONG WITH OFFER

- a) Documentary proof for experience as per clause 2.a
- b) Clause by Clause compliance to the technical specification
- c) Declaration regarding status as per clause 2.d
- d) Declaration on MII (Make in India) as per clause 3.a
- e) Declaration for conducting Type Test as per clause 3.d



A4 – 12

**PURCHASE SPECIFICATION FOR
6500 μ F 100HZ FILTER CAPACITOR
GROUP: TRACTION ENGINEERING**

P.S NO. : PS445/2622

REV. NO: 00

PAGE 00 OF 07

REVISION HISTORY SHEET

REV. NO	DATE	NATURE OF CHANGE	REASONS	PREPARED BY	APPROVED BY
00	12.12.2018	FIRST ISSUE	--	Agosh Chandran R S	SHEKAR R

THIS DOCUMENT IS A SPECIFICATION CUM DATA SHEET. VENDOR TO GIVE CONFIRMATIONS AND DATA AS REQUIRED AND SUBMIT THE SAME TO BHEL / EDN, BANGALORE. ANY DEVIATIONS TO THIS DOCUMENT TO BE BROUGHT OUT CLEARLY BY VENDOR.

Note:

Material Code :

REVISIONS 00 DT: 12.12.2018

APPROVED BY:

R.SHEKAR

PREPARED BY:

Agosh Chandran R S

ISSUED BY

TRACTION ENGG

DATE

12.12.2018

SPECIFICATION FOR 6500μF RESONANT LINK CAPACITOR

Brief description

The capacitor in this specification is the 100 Hz filter capacitor used in IGBT propulsion systems for EMUs. A simplified main power schematic is given in Fig.1.

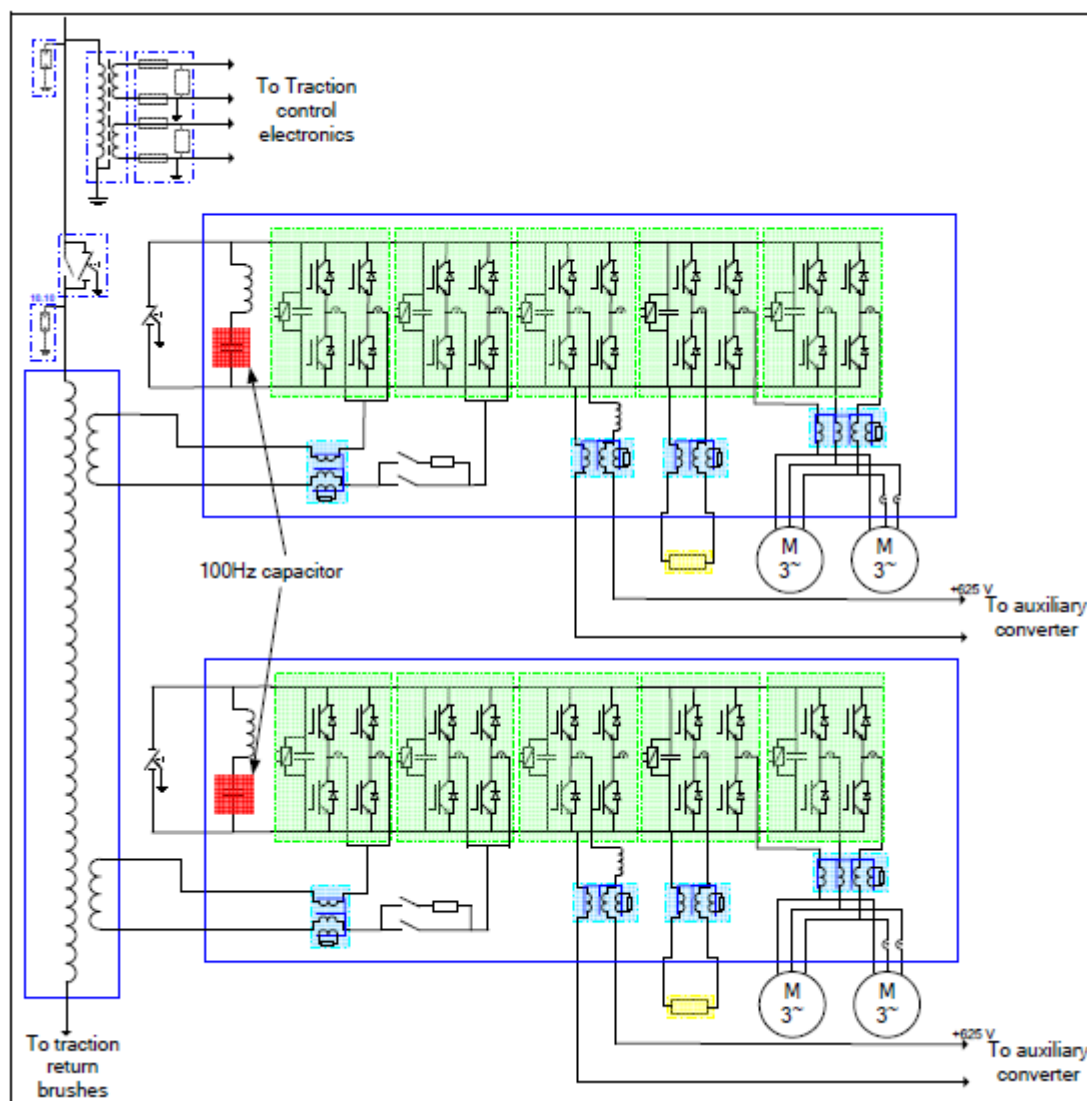


Figure 1: Simplified main power scheme



A4 – 12

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P.S NO. : PS445/2622

REV. NO: 00

PAGE 02 OF 07

1. Detailed Specification

1. Electrical Parameters

- | | | | |
|-----|-------------------------------------|---|--------------------|
| 1. | Capacitance | : | 6500 μ F +/-2% |
| 2. | Rated Voltage | : | 1800V DC |
| 3. | Non Recurrent Surge Voltage | : | 2700V DC |
| 4. | Rated RMS Current | : | 312A rms |
| 5. | Maximum RMS current | : | 535A rms |
| 6. | Test Voltage b/w terminals and case | : | AC 3600V/50Hz/1min |
| 7. | Test Voltage b/w terminals | : | DC 2700V/10sec |
| 8. | Series resistance | : | <0.77m Ω |
| 9. | Tangent of Loss Angle, δ_0 | : | 2×10^{-4} |
| 10. | Self-Inductance | : | <200nH |
| 11. | Maximum Peak Current | : | 15KA |
| 12. | Maximum Surge Current | : | 25KA |
| 13. | Cooling | : | Natural Convection |
| 14. | Ripple Voltage | : | 200V (Peak-Peak) |

2. Mechanical Requirements

- | | | | |
|----|----------------------|---|---------------------------|
| 1. | Height | : | Refer to Fig-2 |
| 2. | Width | : | Refer to Fig-2 |
| 3. | Depth | : | Refer to Fig-2 |
| 4. | Terminal height | : | Refer to Fig-2 |
| 5. | Power Terminals type | : | Stud |
| 6. | Weight | : | To be specified by Vendor |



A4 – 12

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P.S NO. : PS445/2622

REV. NO: 00

PAGE 03 OF 07

7. Materials

- | | |
|---------------|--|
| a) Type | : Dry type, Resin Filled, Self-healing |
| b) Dielectric | : Metallized Polypropylene |
| c) Terminals | : M10 x 1.5-6g x 27 (4X) |
| d) Case | : Stainless Steel |

8. Clearance distance b/w terminals : ≥ 90 mm

9. Rating Plate/Marking : As Per Specification Clause 8

10. Colour : GREY RAL 7031

11. Shock Resistance : As per IEC 61373

12. Vibration : As per IEC 61373

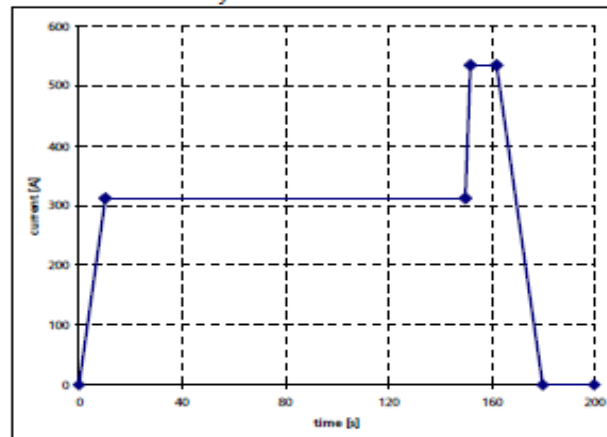
2. Standards

Standard	Description
EN50125-1	Environmental conditions
EN50124-1	Railway applications Isolation co-ordination, Basic requirements.
IEC60077	Electric equipment for rolling stock
IEC61287	Power converters
IEC61376	Creepage and clearance
IEC61373	Shock and vibration test
IEC61881-1	Rolling stock equipment – capacitors for power electronics

3. Functional requirements

Description
operating hours
typical load

Value
8640
Unit
hours/year
Notes



surge current

1 times/year

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A4 – 12

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GROUP: TRACTION ENGINEERING**

P.S NO. : PS445/2622

REV. NO: 00

PAGE 04 OF 07

4. Ambient conditions / operating conditions

Description	Value	Unit	Notes
Operation	-40..+85	°C	
Temperature distribution over the year	+75	°C	10 days/year
	+65	°C	20 days/year
	+55	°C	90 days/year
	+40	°C	100 days/year
	< +40	°C	130 days/year
Storage	-40...+70	°C	
Average year temperature	+ 40	°C	
Relative humidity	< 95	%	During app 3 - 4 months (rainy season) per year frequent condensation can occur
Altitude	<1200	m	
Pollution levels			
Operation in coastal areas			
Maximum PH	8.5		of water damp
Max. concentration of sulphate	7	mg/liter	of water damp
Max. concentration of chlorine	6	mg/liter	of water damp
Maximum conductivity	130	μ S/cm	of water damp
Operation in desert terrain			
Dust content in air	1.6	mg/m3	

5. Reliability, availability, maintainability and safety

Description	Value	Unit	Notes
Design life	30	years	Expected lifetime: 30 x 8640 = 260000 hours
Failure rate	200	FIT	
Maintenance			To be defined by supplier
Safety			The risk of explosion due to over voltage, ageing, loss or other reasons should be minimized

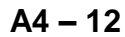


Fig 2: Dimensional Drawing



A4 – 12

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P.S NO. : PS445/2622

REV. NO: 00

PAGE 06 OF 07

7. Testing

List of tests to be performed on prototype as per IEC 61881 are as follows

Sl No	Test	Acceptance criteria	Type/Routine Test
1	Capacitance and Tan δ measurement	Measurements should be within the tolerances specified by the manufacturer	Type/Routine
2	Dimensional check	Dimensions to comply with the Approved drawing	Type/Routine
3	Voltage test between terminals and case	During the test neither flashover nor puncture should occur.	Type/Routine
4	Voltage test between terminals	During the test neither flashover nor puncture should occur. Capacitance measured after the test should be within the range specified	Type/Routine
5	Surge discharge test	After conducting the test capacitance to be measured and the change should be < +/-1%	Type
6	Thermal stability test and loss angle tangent measurement test	No breakdown of the capacitor should occur during the test. The capacitor losses should be measured after the test and should be within the tolerances specified by the manufacturer	Type
7	Self-healing test	Change of capacitance after the test should be < +/- 0.5%	Type
8	Resonance frequency measurement	The self-inductance measured should be within the tolerances specified by the manufacturer	Type
9	Environmental Test 1. Damp heat test 2. Change of temperature	Change of capacitance after the test should be < +/-2%	Type
10	Mechanical tests Mechanical tests of terminals 1. External inspection 2. Vibration and shocks	No mechanical damage should occur after the test.	Type
11	Endurance test	Change of capacitance after the test should be < +/-3%	Type



A4 – 12

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P.S NO. : PS445/2622

REV. NO: 00

PAGE 07 OF 07

8. Rating plate

The following information shall be given on the rating plate of each capacitor unit:

1. Manufacturer
2. Identification number and manufacturing date
3. $C = \mu F$
4. Tol = %
5. UNDC or UN = V
6. $\theta_{min} = ^\circ C$
7. $\theta_{max} = ^\circ C$
8. Maximum tightening torque = Nm

9. Documentation

1. Datasheet
2. Dimensional Drawing
3. Type test Procedure, Type test Report
4. Routine test Procedure, Routine test Report

10. Acceptance

1. Type test report for Prototype capacitor
2. Routine test report to be submitted along with each delivery
3. Equipment shall be packed in a manner suitable for delivery and storage at the appointed delivery address. Transport packaging will provide adequate protection against accidental damage during normal handling. Terminals, leads, mounting brackets will be protected from mechanical damage