

80/96890-0000-V-3
DRAWING NO.

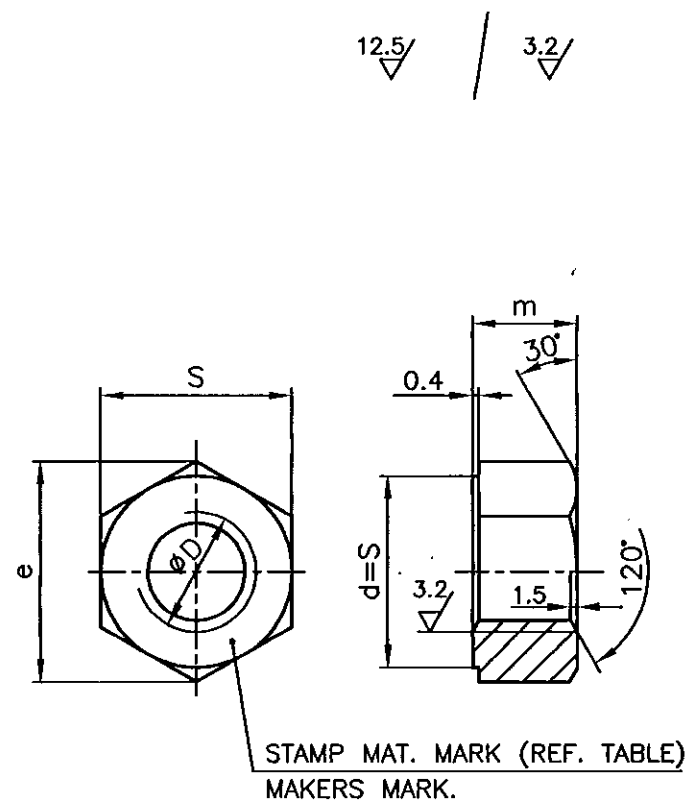
SL. No.	DRAWING No.	COMP. CODE	MATL. SPECN.	S		e		m		øD	MATL. MARK	NET WT. (Kg.)
				MAX.	MIN.	MAX.	MIN.	MAX.	MIN.			
01	3.V.N073.06876/03	96 456 279	ASTM A194 - 2H, CERTIFY	22.22	21.59	25.65	24.61	12.80	11.79	1/2"-13 UNC -2B	2H	0.02
02	3.V.N025.06876/03	96 456 280	ASTM A194 - 2H, CERTIFY	26.97	26.19	31.17	29.85	16.03	14.91	5/8"-11 UNC -2B	2H	0.03
03	3.V.N057.06876/03	96 456 281	ASTM A194 - 2H, CERTIFY	31.75	30.78	36.65	35.10	19.25	18.03	3/4"-10 UNC -2B	2H	0.08
04	3.V.N065.06876/03	96 456 282	ASTM A194 - 2H, CERTIFY	41.28	40.01	47.65	45.62	25.70	24.28	1"-8 UNC -2B	2H	0.17
05	3.V.N105.06876/03	96 456 283	ASTM A194 - 2H, CERTIFY	46.02	44.60	53.16	50.85	29.93	27.41	1.1/8"-8 UN -2B	2H	0.27
06	3.V.N206.06876/02	96 456 431	ASTM A194 - 2H, CERTIFY	36.52	35.41	42.16	40.37	22.47	21.16	7/8"-9 UNC -2B	2H	0.11
07	3.V.N204.06876/02	96 456 453	SA 307 Gr.B, CERTIFY	31.75	30.78	36.65	35.10	19.25	18.03	3/4"-10 UNC -2B	307 B	0.08
08	3.V.N207.06876/02	96 456 454		36.52	35.41	42.16	40.37	22.47	21.16	7/8"-9 UNC -2B	307 B	0.11
09	3.V.F505.06876/01	96 456 683	ASTM A194 - 2H, CERTIFY	50.8	49.23	58.65	56.11	31.78	30.15	1.1/4"-8 UN -2B	2H	0.22
10	3-V-N848-06876	96 453 667		55.57	53.8	64.16	61.37	35.0	33.27	1 3/8"-8 UN -2B	2H	0.42
11	3-V-N827-06876	96 453 668		60.33	58.42	69.65	66.59	38.23	36.40	1 1/2"-8 UN -2B	2H	0.52
12	3-V-N846-06876	96 453 669		69.85	67.61	80.65	77.09	44.68	42.65	1 3/4"-8 UN -2B	2H	0.81

NOTE:

1. FOR QUALITY REQUIREMENTS REFER LATEST APPLICABLE TDC: 5:164

2. ALL NUTS SHALL BE GALVANISED TO A DEPTH OF 8 TO 12 MICRONS.

RETRACED WITH REV. 04 ON 22.04.96



REV.	DATE	ALT. R.L.	REV.	DATE	ALT. R.L.	REV.	DATE	ALT. R.L.
07	18.9.99	CHE & APPD. M.R.K. V	06	11.6.99	CHE & APPD. M.R.K. V	05	1.6.96	CHD & APPD. M.R.K. V
SL. Nos 10, 11 & 12 INCLUDED.			GALVANISING (NOTE 2) ELIMINATED. DCN No. HM 0393			SL No. 09 INCLUDED.		

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NO OFF	DESCRIPTION	MATL CODE	MATL SPECN	HEAT TREATMENT	SCRAP SORT	NET WT (kg)	GROSS WT (kg)	DRAWING No	ITEM No
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT									
BHARAT HEAVY ELECTRICALS LTD., UNIT: HIGH PRESSURE BOILER PLANT. TIRUCHIRAPALLI-620014.					DRN	NAME M.SRINIVASAN	SIGN	DATE 22.04.96	NO. OF VAR.
					CHD	N.DHANAPAL		22.04.96	
					APPD	A.VISWANATHAN		22.04.96	
DEPT VL		SCALE	WEIGHT (KG).	REFERENCE INFORMATION				NO. OF ITEMS	
CODE 320		NTS	REF. TABLE	CAD: F306876					
TITLE			CARD CODE	DRAWING NO.				REV	
HEX NUT			U 01	3-V-0000-06876				08	