



# BHARAT HEAVY ELECTRICALS LIMITED

## TRANSMISSION PROJECTS ENGINEERING MANAGEMENT

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		GROUP	TBEM	W.O. No			
CUSTOMER	Power Grid Corporation of India Ltd.						
PROJECTS	765/400KV Raichur Substation (New), under system strengthening in SR & WR for Krishnapatnam UMPP-Part-B						

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## **SECTION 1**

### **SCOPE, SPECIFIC TECHNICAL REQUIREMENTS AND QUANTITIES**

#### **1.0 SCOPE**

This technical specification covers the requirements of design, manufacture, testing at works, packing and dispatch of Capacitive Voltage Transformers complete with accessories as listed in clause 6.0 below. This section covers the specific technical requirements of 800KV CVT.

**In case of any conflict between the technical details mentioned in this section and the remaining sections of this document, then Section-1 shall prevail and is to be considered as binding requirement.**

##### **1.1 The equipment is required for the following Projects.**

**Name of customer** : Power Grid Corporation of India Ltd.

**Name of the Project** : 765/400KV Raichur Substation (New), under system strengthening in SR & WR for Krishnapatanam UMPP-Part-B.

Refer Section - 3 for Project Details and General Specifications.

**Note: The terms used in this specification namely ,”Employer/Purchaser” refers to PowerGrid , “Contractor” refers to BHEL & “Sub-contractor” refers to successful bidder.**

#### **2.0 SPECIFIC TECHNICAL PARTICULARS**

##### **a. System Parameters:**

<b>S.No</b>	<b>Description of parameters</b>	<b>765kV System</b>
1.	System operating voltage	765kV
2.	Maximum operating voltage of the system(rms).	800kV
3.	Rated frequency.	50HZ
4.	No. of phase.	3
5.	Rated Insulation levels.	
	a. Full wave impulse withstand voltage(1.2/50 microsec.).	2100kVp
	b. Switching impulse withstand voltage (250/2500 micro sec.) dry and wet.	1550kVp
6.	One minute power frequency dry with stand voltage (rms).	830kV
7.	Corona extinction voltage.	508 kV

8.	Max. radio interference voltage for frequency between 0.5 MHz and 2 MHz at 508 kV rms for 765Kv.	2500 micro-volts
9.	Minimum Creepage distance (25mm/kV).	20000 mm
10.	Min. clearances.	
	a. Phase to phase.	7600mm (for conductor-conductor) 9400mm (for rod-conductor)
	b. Phase to earth.	4900mm (for conductor- structure) 6400mm (for rod- structure)
	c. Sectional clearances.	10300 mm
11.	Rated short circuit current for 1 sec. duration.	40kA
12.	System neutral earthing.	Effectively earthed

**b. Technical Parameters of 800KV CVT:**

S.NO.	Description of parameters	Data
1.	System Fault Level	40 kA for 1(one) Sec.
2.	Standard reference range of frequencies for which the accuracies are valid.	96% to 102% for protection and 99% to 101% for measurement
3.	High frequency capacitance for entire carrier frequency range	Within 80% to 150% of rated capacitance
4.	Equivalent series resistance over the entire carrier frequency range	Less than 40 ohms.
5.	Stray capacitance and stray conductance of the LV terminal over entire carrier frequency range	As per IEC:60358
6.	One minute power frequency withstand voltage : a. Between LV(HF) terminal and earth terminal  b. For secondary winding	10 kV (rms) for exposed terminals and 4 KV (rms) for terminals enclosed in a weather proof box  3 kV (rms)
7.	Maximum temperature rise over design ambient temperature	As per IEC:60044-2 or IEC:60044-5
8.	Rated total thermal burden	300VA
9.	Design Ambient Temp.°C	50
10.	Rated Insulation levels a. Full Insulation levels :	± 2100 kV peak

	- between line terminals and ground	
	b. Switching impulse withstand voltage (250/2500 microsecond) dry and wet - between line terminals and ground	± 1150 kV peak
11	Seismic acceleration	0.3g horizontal
12	Partial Discharge	As per IEC 60044-5

**c. CVT Winding Parameters :**

**800kV CVT:**

Ratio	$\frac{765KV}{\sqrt{3}}$ / $\frac{110V}{\sqrt{3}}$ / $\frac{110V}{\sqrt{3}}$ / $\frac{110V}{\sqrt{3}}$
Sec-I	Class - 3P, 50VA
Sec-II	Class - 3P, 50VA
Sec-III	Class -0.2, 50VA
	Capacitance : 8800 pF (+10%, -5%)

**3.0 QUALIFYING REQUIREMENTS:**

- a.1 The manufacturer(s) whose 765 kV Instrument transformers are offered, should have designed, manufactured, type tested (as per IEC/IS or equivalent standard) for 40kA or above fault level (fault level applicable for current transformer only) and supplied 715 kV or above class Instrument transformers, which are in operation for at least two (2) years as on the date of bid opening( **26.8.2011**).

And wherever the specified fault level of the Current transformers is more than 40 kA, in addition to the above, the offered Current transformers should have been designed, manufactured and type tested to the specified fault level as on the date of bid opening.

- a.2 Further, a legally enforceable undertaking jointly by the **BHEL** and manufacturer shall be furnished in the event of award to guarantee quality, timely supply, and performance of the 765 KV Instrument Transformer(**As per enclosed format attached -Annexure D in Section III**) .
- a.3 The manufacturer for 765kV class Instrument transformers should have repair and maintenance facilities for these equipments in India. The repair and maintenance facilities shall be such that the equipment can be repaired and maintained without necessitating it to be taken outside the country. In case manufacturer is not having these facilities, he shall be required to supply 5% of total quantity(package-wise sum total of quantities for all substations), rounded off to the next higher integer, of instrument transformers to be supplied in the respective package, subject to a minimum of 3 Nos of each type and rating of Instrument transformers as additional

spares (excluding mandatory spares) in lieu of repair and maintenance facilities for 765 kV Instrument transformers.

- b. The 765kV Instrument transformers manufacturer shall furnish an undertaking in the event of award **(As per enclosed format attached - Annexure C in Section-III)** that erection, testing and commissioning of 765kV class Instrument transformers shall be carried out under the supervision of 765kV Instrument transformers manufacturer and after sales services & spares shall remain available for at least fifteen (15) years from the date of supply.”

#### **4.0 TRAINING :**

The supplier shall impart the necessary training to Employer’s personnel in the field of design of CVT in the form of tutorial to Employer’s personnel at Employer’s corporate centre for one (1) day. However, the travel lodging, & boarding expenses of employers personal, if any shall be done by Employer.

**Note: Charges for Tutorials & other training materials for the trainees shall also be included in the price quoted by the bidder .**

#### **5.0 PRECOMMISSIONING, COMMISSIONING, TRIAL-RUN & COMPLETION**

a. **PRECOMMISSIONING:**

An indicative list of tests is specified in Section –II , 9.2.

The bidder shall perform any additional tests based on specialties of the items without any extra cost to BHEL / Power Grid .. The bidder shall arrange all special instruments required for conducting these tests along with calibration certificates and shall furnish the list of instruments for approval.

b. **COMMISSIONING :**

Charging of the facilities at rated voltage. Further, wherever appearing in this specification, the words –‘commissioning checks’, ‘installation checks’, ‘site tests’, ‘Performance guarantee tests for fire protection system’, are to be considered as ‘pre commissioning checks’.

c. **TRIAL-RUN :**

Operation of the facilities or any part thereof by BHEL immediately after the Commissioning for a continuous period of 72(Seventy two) hours continuously. In case of interruption due to problem /failure in the equipment, the equipment manufacturer shall rectify the problem and after rectification, continuous 72 (Seventy two) hours period start after such rectification.

d. **COMPLETION :**

Upon successful completion of Trial-run.

- e. **The respective dates of commencement of erection, pre-commissioning , commissioning and trial –run activity by BHEL will be intimated to the equipment manufacturer from time to time , so that arrangements for supervising the activity can be made accordingly by the manufacturer . ( however , the travel, lodging and boarding expenses for each visit of the bidder’s engineers shall be borne by the bidder.)**

**6.0 BILL OF QUANTITY:**

S. No.	Description	Unit	Total Quantity
1	765KV , 1ph , 8800pF CVT complete in all respect. Excluding support structure, clamps & connectors and Junction Box.	No.	9
2	<b><u>Mandatory Spares</u></b> : 765KV , 1ph , 8800pF CVT	No.	3*
3.	Training charges	Lot	1
4.	Supervision of Erection Charges	Lot	1
5	Supervision of Testing (or Pre-commissioning) charges	Lot	1
6	Supervision of Commissioning charges	Lot	1

**\* Additional spares as per clause 3.a.3 shall be extra if applicable.**

**7.0 TYPE TESTING, INSPECTION, TESTING & INSPECTION CERTIFICATE**

- a. All equipment being supplied shall conform to type tests as per technical specification and shall be subject to routine tests in accordance with requirements stipulated under 6.0 of section II.
- b. The reports for all type tests as per technical specification shall be furnished by the bidder along with equipment / material drawings. However, type test reports of similar equipments/ material already accepted in POWERGRID shall be applicable for all project with similar requirement. The type tests conducted earlier should have either been conducted in accredited laboratory (accredited based on ISO / IEC Guide 25 / 17025 or EN 45001 by the national accreditation body of the country where laboratory is located) or witnessed by POWERGRID or representative authorized by POWERGRID or Utility or representative of accredited test lab or reputed consultant.

The test reports submitted shall be of the tests conducted within last 10 (ten) years prior to the date of bid opening. In case the test reports are of the test conducted earlier than 10 (ten) years prior to the date of bid opening, the bidder shall repeat these test(s) at no extra cost to BHEL.

However the following type tests should have been conducted within 5 (five) years prior to the date of bid opening. **(26.8.2011)**

- i) Lightning Impulse Test
- ii) Switching Impulse Test
- iii) Multiple Chopped Impulse Test (For CT)
- iv) Chopped Impulse Test (For CVT )

In case the test reports of the tests mentioned above are conducted earlier than 5 (five) years prior to the date of bid opening, the bidder shall repeat these test(s) at no extra cost to the BHEL.

**8.0 SPECIAL TOOLS AND TACKLES :**

The bidder shall include in his proposal the deployment of all special tools and tackles required for erection , testing commissioning and maintenance of the equipment .The Special tools and tackles shall only cover items which are specifically required for the equipment offered and are proprietary in nature. A list of all such devices shall be furnished .

**9.0 DEVIATIONS :**

The bidder shall list all the deviation from the specification separately. Offers without specific deviation will be deemed to be totally in compliance with the specification and NO DEVIATION on any account will be entertained at a later date.

## **SECTION-II**

### **Detailed Technical Requirements- Equipment Specification**

#### **1.0 GENERAL:**

- 1.1 The instrument transformers and accessories shall conform to the latest version of the standards specified below except to the extent explicitly modified in the specification and shall be in accordance with the requirements in Section-~~II~~ **III**.

Current Transformers IEC: 60044-1 (or IS:2705)

Capacitive Voltage Transformers IEC:60044-5 / IEC-60358

Inductive Voltage Transformers IEC:60044-2

- 1.2 The instrument transformers shall be complete with its terminal box and a common marshalling box for a set of 3 instrument transformers.
- 1.3 The external surface of instrument transformer, if made of steel, shall be hot dip galvanized or painted as per **Section- III**
- 1.4 The impregnation details alongwith tests/checks to ensure successful completion of impregnation cycle shall be furnished for approval.
- 1.5 The instrument transformers shall be designed for use in geographic and meteorological conditions as given in **Section- III**

#### **2.0 CONSTRUCTION FEATURES:**

The features and constructional details of instrument transformers shall be in accordance with requirements stipulated hereunder:

- 2.1
- a) **Instrument transformers shall be of 800/420/245/145 kV class, oil filled/ SF6 gas filled, suitable for outdoor service and upright mounting on steel structures. 420/245/145 kV Instrument transformers and 800 kV CVT shall be with shedded porcelain/ polymer bushings/Insulators However, 800kV CTs shall be acceptable only with polymer Insulator.**
  - b) Bushings/Insulators shall conform to requirements stipulated in **Section-III** The bushing/insulator for CT shall be one piece without any metallic flange joint.
  - c) **Oil filling and drain plugs, oil sight glass shall be provided for CT and for electromagnetic unit of CVT etc. The Instrument transformer shall have cantilever strength of not less than 500 kg, 500 kg, 350 kg and 350 kg respectively for 800/420/245/145 kV Instrument transformers. For CVT**



with polymer housing, the cantilever strength shall not be less than 150kg. Oil filling and drain plugs are not required with SF<sub>6</sub> gas filled CT.

- d) Instruments transformers shall be hermetically sealed units. Bidder/Manufacturer shall furnish details of the arrangements made for the sealing of instrument transformers *during detailed engineering*.

Bidder/Manufacturer shall also furnish the details of site tests to check the effectiveness of hermetic sealing for approval.

- e) Polarity marks shall indelibly be marked on each instrument transformer and at the lead terminals at the associated terminal block.
- f) **In case of SF<sub>6</sub> filled CTs/Inductive VTs, it shall be provided with a suitable SF<sub>6</sub> gas density monitoring device, with NO/NC contacts to facilitate the remote annunciation and tripping in case of SF<sub>6</sub> leakage. Provisions shall be made for online gas filling. Suitable rupture disc shall be provided to prevent explosion.**

## 2.2 **Terminal box/Marshalling Box:**

Terminal box shall conform to the requirements of Section-III

## 2.3 **Insulating Oil:**

- a) Insulating oil to be used for instrument transformers shall be of EHV grade and shall conform to IS-335 / IEC - 60296 (required for first filling). Non-PCB based synthetic insulating oil conforming to IEC 60867 can also be used in the capacitor units of CVT with specific approval from the owner, the proposal for which shall be submitted during detailed engineering stage.
- b) The SF<sub>6</sub> gas shall comply with IEC-60376, 60376A and 60376B and shall be suitable in all respects for use in the switchgear under operating conditions.

## 2.4 **Name Plate:**

Name plate shall conform to the requirements of IEC incorporating the year of manufacture. The rated current, extended current rating in case of current transformers and rated voltage, voltage factor in case of voltage transformers shall be clearly indicated on the name plate. The rated thermal current in case of CT shall also be marked on the name plate.

The intermediate voltage in case of capacitor voltage transformer shall be indicated on the name plate.

## 3.0 **CURRENT TRANSFORMERS:**

- ~~a) Current transformers shall have single primary either ring type, or hair pin type and suitably designed for bringing out the secondary terminals in a~~

herewith to be followed by the Bidder/Manufacturer. The Bidder/Manufacturer shall strictly adhere to it and deviations, if any, in this regard shall be brought out with justification for Purchaser's review.

- ~~h) The current transformers should be suitable for mounting on lattice support structure (for 800 kV) or pipe structure (for 420 kV and below) to be provided by the Contractor in accordance with stipulations of Section GTR.~~
- ~~m) The CT shall be so designed as to achieve the minimum risks of explosion in service. Bidder/Manufacturer shall bring out in his offer, the measures taken to achieve this.~~
- ~~n) 800/420/245/145 kV current transformers shall be suitable for high speed auto-reclosing.~~

#### **4.0 VOLTAGE TRANSFORMERS:**

- a) 800/420/245/145 kV Voltage transformers shall be capacitor voltage divider type with electromagnetic units and shall be suitable for carrier coupling.
- b) Voltage transformers secondaries shall be protected by HRC cartridge type fuses for all the windings. In addition fuses shall be provided for the protection and metering windings for fuse monitoring scheme. The secondary terminals of the CVTs shall be terminated to the stud type non - disconnecting terminal blocks in the individual phase secondary boxes via the fuse.
- c) CVTs shall be suitable for high frequency (HF) coupling required for power line carrier communication. Carrier signal must be prevented from flowing into potential transformer (EMU) circuit by means of a RF choke/reactor suitable for effectively blocking the carrier signals over the entire carrier frequency range i.e. 40 to 500 KHz. Details of the arrangement shall be furnished along with the bid. H.F. terminal of the CVT shall be brought out through a suitable bushing and shall be easily accessible for connection to the coupling filters of the carrier communication equipment, when utilised. Further, earthing link with fastener to be provided for HF terminal.
- d) The electromagnetic unit comprising compensating reactor, intermediate transformer and protective and damping devices should have separate terminal box with all the secondary terminals brought out.
- e) The damping device, which should be permanently connected to one of the secondary windings, should be capable of suppressing the ferroresonance oscillations.

- f) The accuracy of 0.2 on secondary III for all CVTs should be maintained through out the entire burden range upto 50 VA on all the windings without any adjustments during operation.
- g) 420/245/145 kV CVTs shall be suitable for mounting on tubular GI pipe in accordance with stipulations of Section-~~GTR. III~~
- h) It should be ensured that access to secondary terminals is without any danger of access to high voltage circuit.
- i) A protective surge arrester shall be provided *if required*, to prevent breakdown of insulation by incoming surges and to limit abnormal rise of terminal voltage of shunt capacitor/primary winding, tuning reactor/RF choke etc. due to short circuit in transformer secondaries. In case of an alternate arrangement, bidder shall bring out the details in the bid.
- j) The wiring diagram for the interconnection of the three single phase CVTs shall be provided inside the marshalling box in such a manner that it does not deteriorate with time. ~~A typical wiring diagram no. : 0000-000-T-E-L-029 is enclosed herewith to be followed by the Bidder/Manufacturer. The Bidder/Manufacturer shall strictly adhere to it and deviations, if any, in this regard shall be brought out with justification for Purchaser's review.~~  
Marshalling box shall be provided by BHEL.

## 5.0 TERMINAL CONNECTORS: ( HT TERMINAL <sup>CONNECTOR</sup> NOT IN SCOPE )

The terminal connectors shall meet the requirements as given in Section-III

## 6.0 TESTS:

- 6.1 In accordance with the requirements in Section-I , Current and Voltage Transformers should have been type tested and shall be subjected to routine tests in accordance with IEC:60044-1/IS:2705 and IEC: 60044-5/60044-2 respectively.
- 6.2 The test reports of the type tests and the following additional type tests (additional type tests are required for Instrument Transformers, rated above 72.5 kV only) shall also be submitted for the Purchaser's review.

### a) ~~Current Transformers:~~

- i) ~~Corona & Radio interference voltage test as per Annexure A of Section GTR & IEC 60044-1.~~
- ii) ~~Seismic withstand test as per Annexure B of Section GTR.~~

- iii) ~~Thermal stability test, i.e. application of rated voltage and rated extended thermal current simultaneously by synthetic test circuit. (not applicable for SF6 filled CT)~~
- iv) ~~Thermal co-efficient test i.e. measurement of tan delta as a function of temperature (at ambient and between 80°C & 90°C) and voltage (at 0.3, 0.7, 1.0 and 1.1  $U_m/\sqrt{3}$ ) (not applicable for SF6 filled CT)~~
- v) ~~The current transformer shall be subjected to **Multiple chopped impulse test (not applicable for SF6 filled CT)** by any one of the following two methods given below to assess the CT performance in service to withstand the high frequency over voltage generated due to closing & opening operation of isolators. Alternatively, method as per IEC:60044-1 may be followed:~~

~~**Method I:** 600 negative polarity lightning impulses chopped on crest will be applied to current transformer. The opposite polarity amplitude must be limited to 50% of crest value when the wave is chopped. Impulse crest values will be 1000 kVp for 420 kV CTs. One impulse per minute shall be applied and every 50 impulse high frequency currents from the windings and total current to earth will be recorded and be compared with reference currents recorded applying one or more (max 20) reduced chopped impulses of 50% of test value.~~

~~Oil samples will be taken before and 3 days after the test. Gas analysis must not show appreciable rate of increase in various gases related with the results of the analysis performed before test.~~

~~Total sum of crest values of current through secondaries must not exceed 5% of the crest value of total current to earth.~~

~~CT must withstand dielectric tests after this test to pass the test.~~

~~**Method II:** 100 negative polarity impulses with a rise and fall time of less than 0.25 microsecond having 950 kV for 420 kV CT corrected to atmospheric condition shall be applied at one minute interval and total current through insulation of earth will be recorded. The amplitude of first opposite polarity should be limited to 50% of the chopped impulse crest value. Voltage and total current wave shapes shall be recorded after every 10 impulses, and will be compared with reference wave shapes recorded before test at 50% of test values.~~

~~Oil sample shall be taken before and 3 days after the test and CT shall be deemed to have passed the test if the increase in gas content before and after test is not appreciable.~~

b) **Voltage transformers:**

- i) High frequency capacitance and equivalent series resistance measurement (as per IEC-60358).
- ii) Seismic withstand test (as per Annexure-B of Section- III )
- iii) Stray capacitance and stray conductance measurement of the low voltage terminal (as per IEC-60358).
- iv) Determination of temperature coefficient test (as per IEC-60358).
- v) **Corona & Radio interference voltage** test as per IEC-60044-5, **IEC-60044-2** or as per Annexure-A of Section- III However the RIV level shall be as specified in clause Major Technical Parameters in Section- III
- vi) (Clause deleted.)
- vii) Apart from the above, report of all special tests mentioned in IEC-60044-5 for Capacitive voltage transformer shall also be submitted for approval.

6.3 The current and voltage transformer shall be subjected to the following routine tests in addition to routine tests as per IEC/IS.

a) **~~CURRENT TRANSFORMERS:~~**

**~~ROUTINE TESTS:~~**

**for Oil-filled CTs**

- i) **~~Measurement of Capacitance:~~**
- ii) **~~Oil leakage test:~~**
- iii) **~~Measurement of tan delta at 0.3, 0.7, 1.0 and 1.1 Um/ $\sqrt{3}$ :~~**

**for SF6-filled CTs**

- i) **~~Dew point measurement~~**
- ii) **~~SF6 alarm/lockout check:~~**
- iii) **~~SF6 leakage test-. Gas leakage rate shall be maintained within 0.2% per annum:~~**

b) **VOLTAGE TRANSFORMERS:**

Routine tests on Capacitive voltage transformer shall be done in line with IEC-60044-5.

7.0 **SPARE PARTS AND MAINTENANCE EQUIPMENT:**

The Bidder shall include in his proposal spare parts equipment in accordance with Section- I

**8.0 TECHNICAL PARAMETERS:**

**A. ~~420 kV CURRENT TRANSFORMERS:~~**

A8.1	Rated Primary current	<del>2000 A/3000A (as applicable)</del>
A8.2	Rated short time thermal current for 1 sec:	<del>40 kA/50kA/63kA (as applicable)</del>
A8.3	Rated dynamic current kA (peak)	<del>100 /125/157.5 (as applicable)</del>
A8.4	Maximum temperature rise over design ambient temperature	<del>As per IEC:60044-1</del>
A8.5	One minute power frequency withstand voltage sec. terminal & earth	<del>5 kV</del>
A8.6	Number of terminals	<del>All terminals of control circuits are to be wired upto marshaling box plus 20% spare terminals evenly distributed on all TBs.</del>
A8.7	Type of insulation	<del>Class A</del>

~~Current transformers shall also comply with requirements of Table – IIA.~~

**B. ~~245 kV CURRENT TRANSFORMERS:~~**

B8.1	Rated Primary current	<del>1600 A</del>
B8.2	Rated short time thermal current	<del>40 kA for 1 sec/50 kA for 1 sec: (as applicable)</del>
B8.3	Rated dynamic current kA (peak)	<del>100 / 125 (as applicable)</del>
B8.4	Maximum temperature rise over design ambient temperature	<del>As per IEC:60044-1</del>
B8.5	One minute power frequency withstand voltage sec. terminal & earth	<del>5 kV</del>
B8.6	Number of terminals	<del>All terminals of control circuits are to be wired upto marshaling box</del>

	i) Between LV (HF) terminal and earth terminal	10 kV (rms) for exposed terminals and 4 kV (rms) for terminals enclosed in a weather proof box
	ii) For secondary winding	3 kV (rms)
F8.7	Maximum temperature rise over design ambient temperature	As per IEC:60044-2 or 60044-5
F8.8	Number of terminals in control cabinet (interpole pole cabling is to be supplied by Purchaser)	All terminals are wired upto marshaling box plus 12 terminals exclusively for Purchaser's use.
F8.9	Rated Total Thermal burden (VA)	300 (100VA/winding)

~~Voltage Transformers shall also comply with the requirements of Table IC of this Section.~~

**G. ~~TECHNICAL PARAMETERS FOR 72.5 kV VOLTAGE TRANSFORMERS~~**

G.8.1:	System Fault level	25kA for 3 second
G.8.2:	Standard reference range of frequencies for which the accuracies are valid	96% to 102% for protection and 99.5 to 101% for measurement
G.8.3:	One minute power frequency withstand voltage for secondary winding	3kV (rms)
G.8.4:	Maximum temperature rise over design ambient temperature	As per IEC:60044-2 or IEC:60044-5
G.8.5:	Number of terminals in control cabinet	All terminals of control circuits are wired upto marshaling box plus 20% spare terminals evenly distributed on all TBs.

~~Voltage Transformers shall also comply with the requirements of Table ID of this Section.~~

**H 800 KV CAPACITIVE VOLTAGE TRANSFORMERS:**

H.8.1	System fault level	40 kA for one (1) second
H.8.2	Standard reference range of frequencies for which the accuracies are valid	96% to 102% for protection and 99% to 101% for measurement
H.8.3	High frequency capacitance for entire carrier frequency range	Within 80% to 150% of rated capacitance

H.8.4	Equivalent series resistance over the entire carrier frequency range	Less than 40 ohms.
H.8.5	Stray capacitance and stray conductance of the LV terminal over entire carrier frequency range	As per IEC:60358
H.8.6	One minute power frequency withstand voltage :	
	i) Between LV(HF) terminal and earth terminal	10 kV (rms) for exposed terminals and 4 KV (rms) for terminals enclosed in a weather proof box
	ii) For secondary winding	3 kV (rms)
H.8.7	Maximum temperature rise over design ambient temperature	IEC:60044-2 or IEC:60044-5
H.8.8	Number of terminals in control cabinet (interpole cabling is to be supplied by Purchaser)	All terminals of control circuits are wired upto marshaling box plus 12 terminals exclusively for Purchaser's use.
H.8.9	Rated Total Thermal burden (VA)	300 VA

Voltage Transformers shall also comply with the requirements of Table-I of this Chapter.

## 9.0 PRE-COMMISSIONING TESTS

9.1 An indicative list of tests is given below. Contractor shall perform any additional test based on specialties of the items as per the field Q.P./Instructions of the equipment Supplier or Purchaser without any extra cost to the Purchaser. The Contractor shall arrange all instruments required for conducting these tests alongwith calibration certificates and shall furnish the list of instruments to the Purchaser for approval.

### 9.2 ~~Current Transformers~~

(a) ~~Insulation Resistance Test for primary and secondary.~~

(b) ~~Polarity test~~



- ~~(e) Ratio identification test—checking of all ratios on all cores by primary injection of current.~~
- ~~(d) Dielectric test of oil (wherever applicable).~~
- ~~(e) Magnetizing characteristics test.~~
- ~~(f) Tan delta and capacitance measurement~~
- ~~(g) Secondary winding resistance measurement~~
- ~~(h) Contact resistance measurement (wherever possible/accessible).~~
- ~~(i) Test for SF6 (for SF6 filled CTs)—Dew point measurement, SF6 alarm/ lockout check.~~
- ~~(j) DGA test of oil.~~

~~Dissolved gas analysis to be carried out at the time of commissioning. CTs must have adequate provision for taking oil samples from the bottom of the CT without exposure to atmosphere. Bidder/Manufacturer shall recommend the frequency at which oil samples should be taken and norms for various gases in oil after being in operation for different durations. Bidder/Manufacturer should also indicate the total quantity of oil which can be withdrawn from CT for gas analysis before refilling or further treatment of CT becomes necessary.~~

### 9.3 Voltage Transformers/Capacitive Voltage Transformers

- (a) Insulation Resistance test for primary (if applicable) and secondary winding.
- (b) Polarity test
- (c) Ratio test
- (d) Dielectric test of oil (wherever applicable).
- (e) Tan delta and capacitance measurement of individual capacitor stacks.
- (f) Secondary winding resistance measurement.

For pre-commissioning procedures and formats for Isolators and ground switch, Doc.No.: MR/CF/ / /R-2, Dated 01/04/08 under POWERGRID Document no. D-2-01-03-01-02 will be the reference document. This document will be available at respective sites and shall be referred by the contractor.

**TABLE - I**  
**REQUIREMENTS OF 800 KV CAPACITIVE VOLTAGE TRANSFORMERS**

S.No.	PARTICULAR				
1.	Rated primary voltage (kV rms)	800			
2.	Type	Single phase capacitor VT			
3.	No. of secondaries	3			
4.	Rated voltage factor	1.2 continuous			
		1.5 - 30 seconds			
5.	Phase angle error	$\pm 10$ minutes (For metering core)			
6.	Capacitance (pf)	4400/8800	+ 10%		- 5%
		Secon- dary I	Secon- dary II	Secon- dary III	
7.	Voltage Ratio	$\frac{765/0.11}{\sqrt{3} \sqrt{3}}$	$\frac{765/0.11}{\sqrt{3} \sqrt{3}}$	$\frac{765/0.11}{\sqrt{3} \sqrt{3}}$	
8.	Application	Protec- tion	Protec- tion	Meter- ing	
9.	Accuracy	3 P	3 P	0.2	
10.	Output burden (VA) (minimum)	50	50	50	

### SECTION-3

#### PROJECT DETAILS & GENERAL SPECIFICATION

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##### SITE INFORMATION

	Particular	Details
a)	Customer	Power Grid Corporation of India Limited
b)	Project Title	765kV/400kV Substation at Raichur
c)	Location	RAICHUR(KARNATAKA)
d)	Transport Facilities	RAOD/TRAIN Nearest Airport Hyderabad
SITE CONDITIONS		
a)	Max. ambient air temp.	50°C
b)	Min. ambient air temp.	0°C
c)	Max. design ambient temp.	50°C
d)	Design reference temp.	50°C
e)	Average Humidity	Max. 100%
f)	Special corrosion conditions	No
g)	Solar Radiation	1.2kW/sqmtr
h)	Atmospheric UV radiation	High
i)	Altitude above sea level	Less than 1000meter
j)	Pollution Severity	High Pollution level (25mm/kV)
k)	Seismic Zone	As per the seismic zone defined in the relevant BIS but not less than 0.3g horizontal
WIND DATA		
	Wind velocity	As per IS
	Average No. of thunderstorm days per annum	As per IS

## 1.0 GENERAL

This Chapter covers Technical Requirements and requirements of auxiliary items.

- a) Equipment furnished shall be complete in every respect with all mountings, fittings, fixtures and standard accessories normally provided with such equipment and/or needed for erection, completion and safe operation of the equipment as required by applicable codes unless included in the list of exclusions.
- b) Material and components not specifically stated in this specification but which are necessary for satisfactory operation of the equipment and accessories specified in this specification shall be deemed to be included unless specifically excluded and shall be supplied at no extra cost.
- c) Whenever a material or article is specified or described by the name of a particular brand, manufacturer or vendor, the specific name mentioned shall be understood as establishing type, function and quality and not as limiting competition.
- d) In case any Deviation Schedule, Bid Proposal Sheet, Schedule of Data Requirements (DRS), test reports or any other document/information are not furnished along-with the bid, the bid is liable to be rejected. Unless brought out clearly, the Bid will be deemed to conform to the specification scrupulously. All deviations from the specification shall be clearly brought out in the respective deviation schedule.
- e) Auxiliary supplies as described below would be available at site.

Normal Voltage (Volts)	Variation in voltage	Frequency (Hz)	Phase	Neutral connection
415	+ 10 %	50 + 5 %	3 Ph- 4wire	Solidly earthed
240	+ 10 %	50 + 5 %	1	Solidly earthed
220	+ 10 %	DC	-	Isolated (2 wire system)

- f) The Bidder shall clearly indicate in the bid, the specific standards in accordance with which the works will be carried out.
- g) The equipment must be new, of highest grade, the best quality of their kind, to best engineering practice and latest state of art, and in accordance with purpose for which they are intended and ensure satisfactory performance throughout the service life.
- h) All similar parts of the equipment shall be made to gauge and shall be interchangeable with and shall be made of same materials and workmanship as the corresponding parts of the equipment. Where feasible, common components, units shall be employed in different pieces of equipment in order to optimize the spare part stock-up and utilization.
- i) The requirement regarding external RIV as specified for equipment shall include the terminal fittings and the equipment shall have been tested preferably with fittings, if any.

## **2.0 SERVICES TO BE PERFORMED BY THE EQUIPMENT BEING FURNISHED**

- a) The equipment furnished under this specification shall perform all its functions and operate satisfactorily without showing undue strain, restrike etc.
- b) The equipment shall be able to withstand forces due to wind load, short circuit, system over voltages, fluctuations, frequency variations etc., all forces considered together.

## **3.0 SUPPORT STRUCTURES (If in the scope of Bidder)**

- a) The support structures should be hot dip galvanised with minimum 610 gram/m<sup>2</sup> net of zinc.
- b) The design calculations taking into account the environmental conditions of the substations shall be furnished for sizing of the structures.

## **4.0 STANDARDS**

- a) The equipment to be furnished under this specification shall conform to latest issue with all amendments of standard specified under respective Chapters of this Specification. The Bidder shall note that standards mentioned in the specification are not mutually exclusive or complete in themselves, but intended to compliment each other. The Contractor shall also note that list of standards presented in this specification is not complete. Whenever necessary the list of standards shall be considered in conjunction with specific IS/IEC. When the specific requirements stipulated in the specifications exceed or differ than those required by the applicable standards, the stipulation of the specification shall take precedence.
- b) Other internationally accepted standards which ensure equivalent or better performance than that specified in the standards referred shall also be accepted.
- c) In case governing standards for the equipment is different from IS or IEC, the salient points of difference shall be clearly brought out in additional information schedule alongwith English language version of standard or relevant extract of the same. The equipment conforming to standards other than IS/IEC shall be subject to Employer's approval.

## **5.0 ENGINEERING DATA AND DRAWINGS**

- 5.1 The list of drawings/documents which are to be submitted to the Purchaser shall be discussed and finalised by the Purchaser at the time of award.  
The Contractor shall necessarily submit all the drawings/ documents unless anything is waived.
- 5.2 The Contractor shall submit 4 (four) sets of drawings/ design documents /data / detailed bill of quantity and 1 (one) set of test reports for the approval of the Purchaser. The contractor shall also submit the softcopy of the above documents in addition to hardcopy.
- 5.3 Drawings
- 5.3.1 All drawings submitted by the Contractor shall be in sufficient detail to indicate the type, size, arrangement, material description, Bill of Materials, weight of each

component, break-up for packing and shipment, dimensions, internal & the external connections, fixing arrangement required and any other information specifically requested in the specifications.

- 5.3.2 Drawings submitted by the Contractor shall be clearly marked with the name of the Purchaser, the unit designation, the specifications title, the specification number and the name of the Project. POWERGRID has standardized a large number of drawings/documents of various make including type test reports which can be used for all projects having similar requirements and in such cases no project specific approval (except for list of applicable drawings alongwith type test reports)

is required. However, distribution copies of standard drawings/documents shall be submitted as per provision of the contract. All titles, noting, markings and writings on the drawing shall be in English. All the dimensions should be in SI units.

- 5.3.3 The review of these data by the Purchaser will cover only general conformance of the data to the specifications and documents, interfaces with the equipment provided under the specifications, external connections and of the dimensions which might affect substation layout. This review by the Purchaser may not indicate a thorough review of all dimensions, quantities and details of the equipment, materials, any devices or items indicated or the accuracy of the information submitted. This review and/or approval by the Purchaser shall not be considered by the Contractor, as limiting any of his responsibilities and liabilities for mistakes and deviations from the requirements, specified under these specifications and documents.

- 5.5 All manufacturing and fabrication work in connection with the equipment prior to the approval of the drawings shall be at the Contractor's risk. The Contractor may make any changes in the design which are necessary to make the equipment conform to the provisions and intent of the Contract and such changes will again be subject to approval by the Purchaser. Approval of Contractor's drawing or work by the Purchaser shall not relieve the contractor of any of his responsibilities and liabilities under the Contract.

- 5.6 All engineering data submitted by the Contractor after final process including review and approval by the Purchaser shall form part of the Contract Document and the entire works performed under these specifications shall be performed in strict conformity, unless otherwise expressly requested by the Purchaser in Writing.

#### 5.7 Approval Procedure

The scheduled dates for the submission of the drawings as well as for, any data/information to be furnished by the Purchaser would be discussed and finalised at the time of award. The following schedule shall be followed generally for approval and for providing final documentation.

i)	Approval/comments/ Purchaser on initial submission	As per agreed by schedule
ii)	Resubmission (whenever required)	Within 3 (three) weeks from date of comments
iii)	Approval or comments	Within 3 (three) weeks of receipt of resubmission.
iv)	Furnishing of distribution copies (5 hard copies per substation and one scanned copy (pdf format) for Corporate	2 weeks from the date of approval

Centre)

- v) Furnishing of distribution copies of test reports
  - (a) Type test reports 2 weeks from the date  
(one scanned softcopy in pdf format per substation  
plus one for corporate centre  
& one hardcopy per substation)
  - (b) Routine Test Reports -do-  
(one copy for each  
substation)
- vi) Furnishing of instruction/ operation manuals (2 copies  
per substation and one softcopy  
(pdf format) for corporate centre  
& per substation) As per agreed schedule
- (vii) As built drawings (two sets of  
hardcopy per substation & one  
softcopy (pdf format) for  
corporate centre& per substation) On completion of entire works

**NOTE :**

- (1) The contractor may please note that all resubmissions must incorporate all comments given in the earlier submission by the Purchaser or adequate justification for not incorporating the same must be submitted failing which the submission of documents is likely to be returned.
- (2) All drawings should be submitted in softcopy form, however substation design drawings like SLD, GA, all layouts etc. shall also be submitted in AutoCAD Version. SLD, GA & layout drawings shall be submitted for the entire substation in case of substation extension also.
- (3) The instruction Manuals shall contain full details of drawings of all equipment being supplied under this contract, their exploded diagrams with complete instructions for storage, handling, erection, commissioning, testing, operation, trouble shooting, servicing and overhauling procedures.
- (4) If after the commissioning and initial operation of the substation, the instruction manuals require any modifications/ additions/changes, the same shall be incorporated and the updated final instruction manuals shall be submitted by the Contractor to the Purchaser.
- (5) The manufacturer shall furnish to the Purchaser catalogues of spare parts.
- (6) All As-built drawings/documents shall be certified by site indicating the changes before final submission.

## **6.0 MATERIAL WORKMANSHIP**

### **6.1 General Requirement**

- 6.1.1 Where the specification does not contain references to workmanship, equipment, materials and components of the covered equipment, it is essential that the same must be new, of highest grade of the best quality of their kind, conforming to best engineering practice and suitable for the purpose for which they are intended.
- 6.1.2 Incase where the equipment, materials or components are indicated in the specification as "similar" to any special standard, the Purchaser shall decide upon the question of similarity. When required by the specification or when required by

the Purchaser the Contractor shall submit, for approval, all the information concerning the materials or components to be used in manufacture. Machinery, equipment, materials and components supplied, installed or used without such approval shall run the risk of subsequent rejection, it being understood that the cost as well as the time delay associated with the rejection shall be borne by the Contractor.

- 6.1.3 The design of the Works shall be such that installation, future expansions, replacements and general maintenance may be undertaken with a minimum of time and expenses. Each component shall be designed to be consistent with its duty and suitable factors of safety, subject to mutual agreements. All joints and fastenings shall be devised, constructed and documented so that the component parts shall be accurately positioned and restrained to fulfill their required function. In general, screw threads shall be standard metric threads. The use of other thread forms will only be permitted when prior approval has been obtained from the Purchaser.
- 6.1.4 Whenever possible, all similar part of the Works shall be made to gauge and shall also be made interchangeable with similar parts. All spare parts shall also be interchangeable and shall be made of the same materials and workmanship as the corresponding parts of the Equipment supplied under the Specification. Where feasible, common component units shall be employed in different pieces of equipment in order to minimize spare parts stocking requirements. All equipment of the same type and rating shall be physically and electrically interchangeable.
- 6.1.5 All materials and equipment shall be installed in strict accordance with the manufacturer's recommendation(s). Only first-class work in accordance with the best modern practices will be accepted. Installation shall be considered as being the erection of equipment at its permanent location. This, unless otherwise specified, shall include unpacking, cleaning and lifting into position, grouting, levelling, aligning, coupling of or bolting down to previously installed equipment bases/foundations, performing the alignment check and final adjustment prior to initial operation, testing and commissioning in accordance with the manufacturer's tolerances, instructions and the Specification. All factory assembled rotating machinery shall be checked for alignment and adjustments made as necessary to re-establish the manufacturer's limits suitable guards shall be provided for the protection of personnel on all exposed rotating and / or moving machine parts and shall be designed for easy installation and removal for maintenance purposes. The spare equipment(s) shall be installed at designated locations and tested for healthiness.
- 6.1.6 The Contractor shall apply oil and grease of the proper specification to suit the machinery, as is necessary for the installation of the equipment. Lubricants used for installation purposes shall be drained out and the system flushed through where necessary for applying the lubricant required for operation. The Contractor shall apply all operational lubricants to the equipment installed by him.
- 6.1.7 All oil, grease and other consumables used in the Works/ Equipment shall be purchased in India unless the Contractor has any special requirement for the specific application of a type of oil or grease not available in India. In such is the case he shall declare in the proposal, where such oil or grease is available. He shall help Purchaser in establishing equivalent Indian make and Indian Contractor. The same shall be applicable to other consumables too.
- 6.1.8 Corona and radio interference voltage test and seismic withstand test (for 132kV and above voltage level) procedures for equipments shall be in line with the procedure given at Annexure-A and B respectively.

**6.2 Provisions For Exposure to Hot and Humid climate**

Outdoor equipment supplied under the specification shall be suitable for service



and storage under tropical conditions of high temperature, high humidity, heavy rainfall and environment favourable to the growth of fungi and mildew. The indoor equipments located in non-air conditioned areas shall also be of same type.

**6.2.1 Space Heaters**

6.2.1.1 The heaters shall be suitable for continuous operation at 240V as supply voltage. On-off switch and fuse shall be provided.

6.2.1.2 One or more adequately rated thermostatically connected heaters shall be supplied to prevent condensation in any compartment. The heaters shall be installed in the compartment and electrical connections shall be made sufficiently away from below the heaters to minimize deterioration of supply wire insulation. The heaters shall be suitable to maintain the compartment temperature to prevent condensation.

6.2.1.3 Suitable anti condensation heaters with the provision of thermostat shall be provided.

**6.2.2 FUNGI STATIC VARNISH**

Besides the space heaters, special moisture and fungus resistant varnish shall be applied on parts which may be subjected or predisposed to the formation of fungi due to the presence or deposit of nutrient substances. The varnish shall not be applied to any surface of part where the treatment will interfere with the operation or performance of the equipment. Such surfaces or parts shall be protected against the application of the varnish.

**6.2.3 Ventilation opening**

Wherever ventilation is provided, the compartments shall have ventilation openings with fine wire mesh of brass to prevent the entry of insects and to reduce to a minimum the entry of dirt and dust. Outdoor compartment openings shall be provided with shutter type blinds and suitable provision shall be made so as to avoid any communication of air / dust with any part in the enclosures of the Control Cabinets, Junction boxes and Marshalling Boxes, panels etc.

**6.2.4 Degree of Protection**

The enclosures of the Control Cabinets, Junction boxes and Marshalling Boxes, panels etc. to be installed shall provide degree of protection as detailed here under:

- a) Installed out door: IP- 55
  - b) Installed indoor in air conditioned area: IP-31
  - c) Installed in covered area: IP-52
  - d) Installed indoor in non air conditioned area where possibility of entry of water is limited: IP-41.
  - e) For LT Switchgear (AC & DC distribution Boards) : IP-52
- The degree of protection shall be in accordance with IS:13947 (Part-I) / IEC-60947 (Part-I) / IS 12063 / IEC-60529. Type test report for degree of protection test, shall be submitted for approval.

**6.3 RATING PLATES, NAME PLATES AND LABELS**

6.3.1 Each main and auxiliary item of substation is to have permanently attached to it in a conspicuous position a rating plate of non-corrosive material upon which is to be engraved manufacturer's name, year of manufacture, equipment name, type or serial number together with details of the loading conditions under which the item of substation in question has been designed to operate, and such diagram plates

as may be required by the Purchaser. The rating plate of each equipment shall be according to IEC requirement.

- 6.3.2 All such nameplates, instruction plates, rating plates of transformers, reactors, CB, CT, CVT, SA, Isolators, C & R panels and PLCC equipments shall be bilingual with Hindi inscription first followed by English. Alternatively two separate plates one with Hindi and the other with English inscriptions may be provided.

#### **6.4 FIRST FILL OF CONSUMABLES, OIL AND LUBRICANTS**

All the first fill of consumables such as oils, lubricants, filling compounds, touch up paints, soldering/brazing material for all copper piping of circuit breakers and essential chemicals etc. which will be required to put the equipment covered under the scope of the specifications, into successful Operation, shall be furnished by the Contractor unless specifically excluded under the exclusions in these specifications and documents.

#### **7.0 DESIGN IMPROVEMENTS / COORDINATION**

- 7.1 The bidder shall note that the equipment offered by him in the bid only shall be accepted for supply. However, the Purchaser or the Contractor may propose changes in the specification of the equipment or quality thereof and if the Purchaser & contractor agree upon any such changes, the specification shall be modified accordingly.
- 7.2 If any such agreed upon change is such that it affects the price and schedule of completion, the parties shall agree in writing as to the extent of any change in the price and/or schedule of completion before the Contractor proceeds with the change. Following such agreement, the provision thereof, shall be deemed to have been amended accordingly.
- 7.3 The Contractor shall be responsible for the selection and design of appropriate equipments to provide the best co-ordinated performance of the entire system. The basic design requirements are detailed out in this Specification. The design of various components, sub-assemblies and assemblies shall be so done that it facilitates easy field assembly and maintenance.
- 7.4 The Contractor has to coordinate designs and terminations with the agencies (if any) who are Consultants/Contractor for the Purchaser. The names of agencies shall be intimated to the successful bidders.
- 7.5 The Contractor will be called upon to attend design co-ordination meetings with the Engineer, other Contractor's and the Consultants of the Purchaser (if any) during the period of Contract. The Contractor shall attend such meetings at his own cost at POWERGRID Corporate Centre, Gurgaon (Haryana) or at mutually agreed venue as and when required and fully cooperate with such persons and agencies involved during those discussions.

#### **8.0 QUALITY ASSURANCE PROGRAMME**

- 8.1 To ensure that the equipment and services under the scope of this Contract whether manufactured or performed within the supplier's Works or at his Sub-contractor's premises or at the Purchaser's site or at any other place of Work are in accordance with the specifications, the supplier shall adopt suitable quality assurance programme to control such activities at all points necessary. The detailed programme shall be submitted by the contractor after the award for reference. A quality assurance programme of the supplier shall generally cover the following:
- (a) His organisation structure for the management and implementation of the proposed quality assurance programme;
  - (b) Documentation control system;

- (c) Qualification data for bidder's key personnel;
- (d) The procedure for purchases of materials, parts components and selection of sub-Contractor's services including vendor analysis, source inspection, incoming raw material inspection, verification of material purchases etc.
- (e) System for shop manufacturing and site erection controls including process controls and fabrication and assembly control;
- (f) Control of non-conforming items and system for corrective actions;
- (g) Inspection and test procedure both for manufacture and field activities.
- (h) Control of calibration and testing of measuring instruments and field activities;
- (i) System for indication and appraisal of inspection status;
- (j) System for quality audits;
- (k) System for authorising release of manufactured product to the Purchaser.
- (l) System for maintenance of records;
- (m) System for handling storage and delivery; and
- (n) A quality plan detailing out the specific quality control measures and procedures adopted for controlling the quality characteristics relevant to each item of equipment furnished and/or services rendered.

POWERGRID/BHEL or his duly authorised representative reserves the right to carry out quality audit and quality surveillance of the system and procedure of the supplier/his vendor's quality management and control activities.

## **8.2 Quality Assurance Documents**

The supplier would be required to submit all the Quality Assurance Documents as stipulated in the Quality Plan at the time of POWERGRID/BHEL inspection of equipment/material

## **9.0 TYPE TESTING, INSPECTION, TESTING & INSPECTION CERTIFICATE**

9.1 All equipment being supplied shall conform to type tests as per technical specification and shall be subject to routine tests in accordance with requirements stipulated under respective sections.

9.2 The reports for all type tests as per technical specification shall be furnished by the supplier alongwith equipment / material drawings. However, type test reports of similar equipments/ material already accepted in POWERGRID shall be applicable for all project with similar requirement. The type tests conducted earlier should have either been conducted in accredited laboratory (accredited based on ISO / IEC Guide 25 / 17025 or EN 45001 by the national accreditation body of the country where laboratory is located) or witnessed by POWERGRID or representative authorized by POWERGRID or Utility or representative of accredited test lab or reputed consultant.

The test reports submitted shall be of the tests conducted within last 10 (ten) years prior to the date of bid opening i.e. 26.08.11. In case the test reports are of the test conducted earlier than 10 (ten) years prior to the date of bid opening, the contractor shall repeat these test(s) at no extra cost to BHEL.

However, in case of instrument transformers, the following type tests should have been conducted within 5 (five) years prior to the date of bid opening.

- i) Lightning Impulse Test

- ii) Switching Impulse Test
- iii) Multiple Chopped Impulse Test (For CT)
- iv) Chopped Impulse Test (For CVT)

In case the test reports are of these tests (for instrument transformers) as mentioned above are conducted earlier than 5 (five) years prior to the date of bid opening i.e. 26.08.11, the contractor shall repeat these test(s) at no extra cost to the purchaser.

Further, in the event of any discrepancy in the test reports i.e. any test report not acceptable due to any design/manufacturing changes (including substitution of components) or due to non-compliance with the requirement stipulated in the Technical Specification or any/all type tests not carried out, same shall be carried out without any additional cost implication to the Purchaser.

The Contractor shall intimate the Purchaser the detailed program about the tests atleast two (2) weeks in advance in case of domestic supplies & six (6) weeks in advance in case of foreign supplies.

Further, in case type tests are required to be conducted/repeated and the deputation of Inspector/Purchaser's representative is required, then all the expenses shall be borne by the contractor.

- 9.3 The Purchaser intends to repeat the type tests on Power Transformer and Shunt Reactor except Dynamic short circuit tests on transformers, for which test charges shall be payable as per provision of contract. The price of conducting type tests shall be included in Bid price and break up of these shall be given in the relevant schedule of Bid Proposal Sheets. These Type test charges would be considered in bid evaluation. In case Bidder does not indicate charges for any of the type tests or does not mention the name of any test in the price schedules, it will be presumed that the particular test has been offered free of charge. Further, in case any Bidder indicates that he shall not carry out a particular test, his offer shall be considered incomplete and shall be liable to be rejected.

The Purchaser reserves the right to witness any or all the type tests. The Purchaser also reserves the right to waive the repeating of type tests partly or fully and in case of waiver, test charges for the same shall not be payable.

The Purchaser shall bear all expenses for deputation of purchaser's representative(s) for witnessing the type tests under this clause except in the case of re-deputation if any, necessitated due to no fault of the purchaser.

For outdoor receptacles, trefoil clamps, diesel engine, alternator, motors, cable glands, lighting fixtures, ACSR/AAC conductor, IPS aluminum tube and junction

boxes, type test reports are not required to be submitted for the makes indicated at Annexure-E / POWERGRID approved list of subvendors. For the new makes (other than those indicated at Annexure-E / POWERGRID approved list of subvendors), type test reports as per relevant standard shall be submitted for purchaser's approval.

- 9.4 The Purchaser, his duly authorised representative and/or outside inspection agency acting on behalf of the Purchaser shall have at all reasonable times free access to the Contractor's/sub-vendors premises or Works and shall have the power at all reasonable times to inspect and examine the materials and workmanship of the Works during its manufacture or erection if part of the Works is being manufactured or assembled at other premises or works, the Contractor shall obtain for the Engineer and for his duly authorised representative permission to inspect as if the works were manufactured or assembled on the Contractor's own premises or works. Inspection may be made at any stage of manufacture, despatch or at site at the option of the Purchaser and the equipment if found

unsatisfactory due to bad workmanship or quality, material is liable to be rejected.

- 9.5 The Contractor shall give the Purchaser /Inspector fifteen (15) days written notice for on-shore and six (6) weeks notice for off-shore material being ready for joint testing including contractor and POWERGRID. Such tests shall be to the Contractor's account except for the expenses of the Inspector. The Purchaser /Inspector, unless witnessing of the tests is virtually waived, will attend such tests within fifteen (15) days of the date of which the equipment is notified as being ready for test/inspection, failing which the Contractor may proceed alone with the test which shall be deemed to have been made in the Inspector's presence and he shall forthwith forward to the Inspector duly certified copies of tests in triplicate.
- 9.6 The Purchaser or Inspector shall, within fifteen (15) days from the date of inspection as defined herein give notice in writing to the Contractor, of any objection to any drawings and all or any equipment and workmanship which in his opinion is not in accordance with the Contract. The Contractor shall give due consideration to such objections and shall either make the modifications that may be necessary to meet the said objections or shall confirm in writing to the Purchaser /Inspector giving reasons therein, that no modifications are necessary to comply with the Contract.
- 9.7 When the factory tests have been completed at the Contractor's or Sub-Contractor's works, the Purchaser/Inspector shall issue a certificate to this effect within fifteen (15) days after completion of tests but if the tests are not witnessed by the Purchaser /Inspector, the certificate shall be issued within fifteen (15) days of receipt of the Contractor's Test certificate by the Engineer/Inspector. Failure of the Purchaser /Inspector to issue such a certificate shall not prevent the Contractor from proceeding with the Works. The completion of these tests or the issue of the certificate shall not bind the Purchaser to accept the equipment should, it, on further tests after erection, be found not to comply with the Contract. The equipment shall be dispatched to site only after approval of test reports and issuance of CIP by the Purchaser.
- 9.8 In all cases where the Contract provides for tests whether at the premises or at the works of the Contractor or of any Sub-Contractor, the Contractor except where otherwise specified shall provide free of charge such items as labour, materials, electricity, fuel, water, stores, apparatus and instruments as may be reasonably demanded by the Purchaser /Inspector or his authorised representative to carry out effectively such tests of the equipment in accordance with the Contract and shall give facilities to the Purchaser /Inspector or to his authorised representative to accomplish testing.
- 9.9 The inspection by Purchaser and issue of Inspection Certificate thereon shall in no way limit the liabilities and responsibilities of the Contractor in respect of the agreed quality assurance programme forming a part of the Contract.
- 9.10 The Purchaser will have the right of having at his own expenses any other test(s) of reasonable nature carried out at Contractor's premises or at site or in any other place in addition of aforesaid type and routine tests, to satisfy that the material comply with the specification.
- 9.11 The Purchaser reserves the right for getting any field tests not specified in respective sections of the technical specification conducted on the completely assembled equipment at site. The testing equipments for these tests shall be provided by the Purchaser.

## **10.0 TESTS**

### **10.1 Pre-commissioning Tests**

On completion of erection of the equipment and before charging, each item of the equipment shall be thoroughly cleaned and then inspected jointly by the Purchaser and the Contractor for correctness and completeness of installation and

acceptability for charging, leading to initial pre-commissioning tests at Site. The list of pre-commissioning tests to be performed are given in respective chapters and shall be included in the Contractor's quality assurance programme.

## **10.2 Commissioning Tests**

- 10.2.1 The available instrumentation and control equipment will to be used during such tests and the Purchaser will calibrate, all such measuring equipment and devices as far as practicable.
- 10.2.2 Any special equipment, tools and tackles required for the successful completion of the Commissioning Tests shall be provided by the Contractor, free of cost.
- 10.2.3 The specific tests requirement on equipment have been brought out in the respective chapters of the technical specification.
- 10.3 The Contractor shall be responsible for obtaining statutory clearances from the concerned authorities for commissioning the equipment and the switchyard. However necessary fee shall be reimbursed by POWERGRID on production of requisite documents.

## **11.0 PACKAGING & PROTECTION**

- 11.1 All the equipments shall be suitably protected, coated, covered or boxed and crated to prevent damage or deterioration during transit, handling and storage at Site till the time of erection. On request of the Purchaser, the Contractor shall also submit packing details/associated drawing for any equipment/material under his scope of supply, to facilitate the Purchaser to repack any equipment/material at a later date, in case the need arises. While packing all the materials, the limitation from the point of view of availability of Railway wagon sizes in India should be taken into account. The Contractor shall be responsible for any loss or damage during transportation, handling and storage due to improper packing. Any demurrage, wharfage and other such charges claimed by the transporters, railways etc. shall be to the account of the Contractor. Purchaser takes no responsibility of the availability of the wagons.
- 11.2 All coated surfaces shall be protected against abrasion, impact, discolouration and any other damages. All exposed threaded portions shall be suitably protected with either a metallic or a non-metallic protecting device. All ends of all valves and

pipings and conduit equipment connections shall be properly sealed with suitable devices to protect them from damage.

## **12.0 FINISHING OF METAL SURFACES**

- 12.1 All metal surfaces shall be subjected to treatment for anti-corrosion protection. All ferrous surfaces for external use unless otherwise stated elsewhere in the specification or specifically agreed, shall be hot-dip galvanized after fabrication. High tensile steel nuts & bolts and spring washers shall be electro galvanized to service condition 4. All steel conductors including those used for earthing/grounding (above ground level) shall also be galvanized according to IS: 2629.
- 12.2 **HOT DIP GALVANISING**
  - 12.2.1 The minimum weight of the zinc coating shall be 610 gm/sq.m and minimum average thickness of coating shall be 86 microns for all items having thickness 6mm and above. For items lower than 6mm thickness requirement of coating thickness shall be as per relevant ASTM. For surface which shall be embedded in concrete, the zinc coating shall be 610 gm/sq. m minimum.
  - 12.2.2 The galvanized surfaces shall consist of a continuous and uniform thick coating of zinc, firmly adhering to the surface of steel. The finished surface shall be clean and smooth and shall be free from defects like discoloured patches, bare spots,

unevenness of coating, spelter which is loosely attached to the steel globules, spiky deposits, blistered surface, flaking or peeling off, etc. The presence of any of these defects noticed on visual or microscopic inspection shall render the material liable to rejection.

- 12.2.3 After galvanizing, no drilling or welding shall be performed on the galvanized parts of the equipment excepting that nuts may be threaded after galvanizing. Sodium dichromate treatment shall be provided to avoid formation of white rust after hot dip galvanization.
- 12.2.4 The galvanized steel shall be subjected to six one minute dips in copper sulphate solution as per IS-2633.
- 12.2.5 Sharp edges with radii less than 2.5 mm shall be able to withstand four immersions of the Standard Preece test. All other coatings shall withstand six immersions. The following galvanizing tests should essentially be performed as per relevant Indian Standards.
- Coating thickness
  - Uniformity of zinc
  - Adhesion test
  - Mass of zinc coating
- 12.2.6 Galvanised material must be transported properly to ensure that galvanised surfaces are not damaged during transit. Application of zinc rich paint at site shall not be allowed.

### **12.3 PAINTING**

- 12.3.1 All sheet steel work shall be degreased, pickled, phosphated in accordance with the IS-6005 "Code of practice for phosphating iron and sheet". All surfaces, which will not be easily accessible after shop assembly, shall beforehand be treated and protected for the life of the equipment. The surfaces, which are to be finished painted after installation or require corrosion protection until installation, shall be shop painted with at least two coats of primer. Oil, grease, dirt and swarf shall be thoroughly removed by emulsion cleaning. Rust and scale shall be removed by pickling with dilute acid followed by washing with running water, rinsing with slightly alkaline hot water and drying.
- 12.3.2 After phosphating, thorough rinsing shall be carried out with clean water followed by final rinsing with dilute dichromate solution and oven drying. The phosphate coating shall be sealed with application of two coats of ready mixed, stoving type zinc chromate primer. The first coat may be "flash dried" while the second coat shall be stoved.
- 12.3.3 After application of the primer, two coats of finishing synthetic enamel paint shall be applied, each coat followed by stoving. The second finishing coat shall be applied after inspection of first coat of painting.
- 12.3.4 The exterior and interior colour of the paint in case of new substations shall preferably be RAL 7032 for all equipment, marshalling boxes, junction boxes, control cabinets, panels etc. unless specifically mentioned under respective sections of the equipments. Glossy white colour inside the equipments /boards /panels/junction boxes is also acceptable. The exterior colour for panels shall be matching with the existing panels in case of extension of a substation. Each coat of primer and finishing paint shall be of slightly different shade to enable inspection of the painting. A small quantity of finishing paint shall be supplied for minor touching up required at site after installation of the equipments.
- 12.3.5 In case the Bidder proposes to follow his own standard surface finish and protection procedures or any other established painting procedures, like electrostatic painting etc., the procedure shall be submitted alongwith the Bids for



Purchaser's review & approval.

- 12.3.6 The colour scheme as given below shall be followed for Fire Protection and Air Conditioning systems

S.No.	PIPE LINE	Base colour	Band colour
<b>Fire Protection System</b>			
1	Hydrant and Emulsifier system pipeline	FIRE RED	-
2	Emulsifier system detection line – water	FIRE RED	Sea Green
3	Emulsifier system detection line – Air	FIRE RED	Sky Blue
4	Pylon support pipes	FIRE RED	
<b>Air Conditioning System</b>			
5	Refrigerant gas pipeline – at compressor suction	Canary Yellow	-
6	Refrigerant gas pipeline – at compressor discharge	Canary Yellow	Red
7	Refrigerant liquid pipeline	Dark Admiralty Green	-
8	Chilled water pipeline	Sea Green	-
9	Condenser water pipeline	Sea Green	Dark Blue

The direction of flow shall be marked by → (arrow) in black colour.

  
 Base Colour Direction of flow Band Colour

- 12.3.7 For aluminium casted surfaces, the surface shall be with smooth finish. Further, in case of aluminium enclosures the surface shall be coated with powder (coating thickness of 60 microns) after surface preparation for painting.
- 13.0 HANDLING, STORING AND INSTALLATION**
- 13.1 In accordance with the specific installation instructions as shown on manufacturer's drawings or as directed by the Purchaser or his representative, the Contractor shall unload, store, erect, install, wire, test and place into commercial use all the equipment included in the contract. Equipment shall be installed in a neat, workmanlike manner so that it is level, plumb, square and properly aligned and oriented. Commercial use of switchyard equipment means completion of all site tests specified and energisation at rated voltage.
- 13.2 Contractor may engage manufacturer's Engineers to supervise the unloading, transportation to site, storing, testing and commissioning of the various equipment being procured by them separately. Contractor shall unload, transport, store, erect, test and commission the equipment as per instructions of the manufacturer's supervisory Engineer(s) and shall extend full cooperation to them.
- 13.3 The contractor shall have to ensure that the hard and flat indoor and outdoor storage areas are in place prior to commencement of delivery of material at site. Contractor shall also ensure availability of proper unloading and material handling equipment like cranes etc. and polyester/nylon ropes of suitable capacity to avoid damage during unloading and handling of material at site. All indoor equipments shall be stored indoors. Outdoor equipment may be stored outdoors but on a hard and flat raised area properly covered with waterproof and dustproof covers to protect them from water seepage and moisture ingress. However, all associated control panels, marshalling boxes operating boxes etc. of outdoor equipments are to be stored indoors only.



Storage of equipment on top of another one is not permitted if the wooden packing is used. Material opened for joint inspection shall be repacked properly as per manufacturer's recommendations.

During storage of material regular periodic monitoring of important parameters like oil level / leakage, SF6 / Nitrogen pressure etc. shall be ensured by the contractor.

- 13.4 In case of any doubt/misunderstanding as to the correct interpretation of manufacturer's drawings or instructions, necessary clarifications shall be obtained from the Purchaser. Contractor shall be held responsible for any damage to the equipment consequent to not following manufacturer's drawings/instructions correctly.
- 13.5 Where assemblies are supplied in more than one section, Contractor shall make all necessary mechanical and electrical connections between sections including the connection between buses. Contractor shall also do necessary adjustments/alignments necessary for proper operation of circuit breakers, isolators and their operating mechanisms. All components shall be protected against damage during unloading, transportation, storage, installation, testing and commissioning. Any equipment damaged due to negligence or carelessness or otherwise shall be replaced by the Contractor at his own expense.
- 13.6 Contractor shall be responsible for examining all the shipment and notify the Purchaser immediately of any damage, shortage, discrepancy etc. for the purpose of Purchaser's information only. The Contractor shall submit to the Purchaser every week a report detailing all the receipts during the weeks. However, the Contractor shall be solely responsible for any shortages or damages in transit, handling and/or in storage and erection of the equipment at Site. Any demurrage, wharfage and other such charges claimed by the transporters, railways etc. shall be to the account of the Contractor.
- 13.7 The Contractor shall be fully responsible for the equipment/material until the same is handed over to the Purchaser in an operating condition after commissioning. Contractor shall be responsible for the maintenance of the equipment/material while in storage as well as after erection until taken over by Purchaser, as well as protection of the same against theft, element of nature, corrosion, damages etc.
- 13.8 Where material / equipment is unloaded by Purchaser before the Contractor arrives at site or even when he is at site, Purchaser by right can hand over the same to Contractor and there upon it will be the responsibility of Contractor to store the material in an orderly and proper manner.
- 13.9 The Contractor shall be responsible for making suitable indoor storage facilities, to store all equipment which requires indoor storage.
- 13.10 The words 'erection' and 'installation' used in the specification are synonymous.
- 13.11 Exposed live parts shall be placed high enough above ground to meet the requirements of electrical and other statutory safety codes.
- 13.12 The design and workmanship shall be in accordance with the best engineering practices to ensure satisfactory performance throughout the service life. If at any stage during the execution of the Contract, it is observed that the erected equipment(s) do not meet the above minimum clearances as given in clause 4.7.1 the Contractor shall immediately proceed to correct the discrepancy at his risks and cost.
- 13.13 Equipment Bases**  
A cast iron or welded steel base plate shall be provided for all rotating equipment which is to be installed on a concrete base unless otherwise agreed to by the Purchaser. Each base plate shall support the unit and its drive assembly, shall be of a neat design with pads for anchoring the units, shall have a raised lip all

around, and shall have threaded drain connections.

#### 14.0 TOOLS AND TACKLES

The Contractor shall supply with the equipment one complete set of all special tools and tackles for the erection, assembly, dis-assembly and maintenance of the equipment. However, these tools and tackles shall be separately, packed and brought on to Site.

#### 15.0 AUXILIARY SUPPLY

15.1 The sub-station auxiliary supply is normally met through a system indicated under section "Electrical & Mechanical Auxiliaries" having the following parameters. The auxiliary power for station supply, including the equipment drive, cooling system of any equipment, air-conditioning, lighting etc shall be designed for the specified Parameters as under. The DC supply for the instrumentation and PLCC system shall also conform the parameters as indicated in the following.

Normal Voltage	Variation In Voltage	Frequency in HZ	Phase/Wire	Neutral connection
415V	$\pm 10\%$	$50 \pm 5\%$	3/4 Wire	Solidly Earthed.
240V	$\pm 10\%$	$50 \pm 5\%$	1/2 Wire	Solidly Earthed.
220V	190V to 240V	DC	-	Isolated 2 wire System
110V	95V to 120V	DC	-	Isolated 2 wire System
48V	-	DC	-	2 wire system (+) earthed

Combined variation of voltage and frequency shall be limited to  $\pm 10\%$ .

#### 16.0 SUPPORT STRUCTURE

16.1 The equipment support structures shall be suitable for equipment connections at the first level i.e 14.0 meter, 8.0 meter and 5.9 meter from plinth level for 765 kV, 420 kV and 245 kV substations respectively. All equipment support structures shall be supplied alongwith brackets, angles, stools etc. for attaching the operating mechanism, control cabinets & marshalling box (wherever applicable) etc.

16.2 Support structure shall meet the following mandatory requirements:

16.2.1 The minimum vertical distance from the bottom of the lowest porcelain part of the bushing, porcelain enclosures or supporting insulators to the bottom of the equipment base, where it rests on the foundation pad shall be 2.55 metres.

#### 17.0 CLAMPS AND CONNECTORS INCLUDING TERMINAL CONNECTORS

17.1 All power clamps and connectors shall conform to IS:5561 & NEMA CC1 and shall be made of materials listed below :

- |    |  |   |
|----|--|---|
| a) | For connecting ACSR conductors   | Aluminum alloy casting, conforming to designation A6 of IS:617 and all test shall conform to IS:617   |
| b) | For connecting equipment terminals made of copper with ACSR conductors | Bimetallic connectors made from aluminum alloy casting, conforming to designation A6 of IS:617 with 2mm thick bimetallic liner and all test shall conform to IS:617 |
| c) | For connecting G.I   | Galvanised mild steel shield wire   |

- |    |     |                                       |     |  |
|----|-----|---------------------------------------|-----|--|
| d) | i)  | Bolts, nuts &<br>Plain, washers       | i)  | Electrogalvanised for sizes<br>below M12, for others hot<br>dip galvanised.                        |
|    | ii) | Spring washers<br>items<br>'a' to 'c' | ii) | Electro-galvanised mild for<br>steel suitable for atleast<br>service condition-3 as per<br>IS:1573 |
- 17.2 Necessary clamps and connectors shall be supplied for all equipment and connections. The requirement regarding external corona and RIV as specified for any equipment shall include its terminal fittings. If corona rings are required to meet these requirements they shall be considered as part of that equipment and included in the scope of work.
- 17.3 Where copper to aluminum connections are required, bi-metallic clamps shall be used, which shall be properly designed to ensure that any deterioration of the connection is kept to a minimum and restricted to parts which are not current carrying or subjected to stress.
- 17.4 Low voltage connectors, grounding connectors and accessories for grounding all equipment as specified in each particular case, are also included in the scope of Work.
- 17.5 No current carrying part of any clamp shall be less than 10 mm thick. All ferrous parts shall be hot dip galvanised. Copper alloy liner of minimum 2 mm thickness shall be cast integral with aluminum body or 2 mm thick bi-metallic strips shall be provided for Bi-metallic clamps.
- 17.6 All casting shall be free from blow holes, surface blisters, cracks and cavities. All sharp edges and corners shall be blurred and rounded off.
- 17.7 Flexible connectors, braids or laminated straps made for the terminal clamps for bus posts shall be suitable for both expansion or through (fixed/sliding) type connection of 4" IPS AL. tube as required. In both the cases the clamp height (top of the mounting pad to centre line of the tube) should be same.
- 17.8 Clamp shall be designed to carry the same current as the conductor and the temperature rise shall be equal or less than that of the conductor at the specified ambient temperature. The rated current for which the clamp/connector is designed with respect to the specified reference ambient temperature, shall also be indelibly marked on each component of the clamp/connector, except on the hardware.
- 17.9 All current carrying parts shall be designed and manufactured to have minimum contact resistance.
- 17.10 Clamps and connectors shall be designed to be corona controlled.
- 17.11 Tests**
- 17.11.1 Clamps and connectors should be type tested as per IS:5561 and shall also be subjected to routine tests as per IS:5561. Following type test reports shall be submitted for approval as per clause 9.2 above except for sl. no.(ii) & (iii) for which type test once conducted shall be applicable (i.e. the requirement of test conducted within last ten years shall not be applicable).
- |      |  |
|------|--|
| i)   | Temperature rise test (maximum temperature rise allowed is 35°C over 50°C ambient) |
| ii)  | Short time current test  |
| iii) | Corona (dry) and RIV (dry) test (for 220 KV and above voltage level clamps)        |
| iv)  | Resistance test and tensile test   |
- 18.0 CONTROL CABINETS, JUNCTION BOXES, TERMINAL BOXES &**

#### **MARSHALLING BOXES FOR OUTDOOR EQUIPMENT**

- 18.1 All types of boxes, cabinets etc. shall generally conform to & be tested in accordance with IS-5039/IS-8623, IEC-60439, as applicable, and the clauses given below:
- 18.2 Control cabinets, junction boxes, Marshalling boxes & terminal boxes shall be made of sheet steel or aluminum enclosure and shall be dust, water and vermin proof. Sheet steel used shall be atleast 2.0 mm thick cold rolled or 2.5 mm hot rolled or alternately 1.6 mm thick stainless steel can also be used. The box shall be properly braced to prevent wobbling. There shall be sufficient reinforcement to provide level surfaces, resistance to vibrations and rigidity during transportation and installation. In case of aluminum enclosed box the thickness of aluminum shall be such that it provides adequate rigidity and long life as comparable with sheet steel of specified thickness.
- 18.3 A canopy and sealing arrangements for operating rods shall be provided in marshalling boxes / Control cabinets to prevent ingress of rain water.
- 18.4 Cabinet/boxes shall be provided with double hinged doors with padlocking arrangements. The distance between two hinges shall be adequate to ensure uniform sealing pressure against atmosphere. The quality of the gasket shall be such that it does not get damaged/cracked during the operation of the equipment.
- 18.5 All doors, removable covers and plates shall be gasketed all around with suitably profiled EPDM/Neoprene gaskets. The gasket shall be tested in accordance with approved quality plan, IS:11149 and IS:3400. Ventilating Louvers, if provided, shall have screen and filters. The screen shall be fine wire mesh made of brass.
- 18.6 All boxes/cabinets shall be designed for the entry of cables from bottom by means of weather proof and dust-proof connections. Boxes and cabinets shall be designed with generous clearances to avoid interference between the wiring entering from below and any terminal blocks or accessories mounted within the box or cabinet. Suitable cable gland plate above the base of the marshalling kiosk/box shall be provided for this purpose along with the proper blanking plates. Necessary number of cable glands shall be supplied and fitted on this gland plate. Gland plate shall have provision for some future glands to be provided later, if required. The Nickel plated glands shall be dust proof, screw on & double compression type and made of brass. The gland shall have provision for securing armour of the cable separately and shall be provided with earthing tag. The glands shall conform to BS:6121.
- 18.7 A 240V, single phase, 50 Hz, 15 amp AC plug and socket shall be provided in the cabinet with ON-OFF switch for connection of hand lamps. Plug and socket shall be of industrial grade.
- 18.8 For illumination, a fluorescent tube or CFL of approximately 9 to 15 watts shall be provided. The switching of the fittings shall be controlled by the door switch. .  
For junction boxes of smaller sizes such as lighting junction box, manual operated earth switch mechanism box etc., plug socket, heater and illumination is not required to be provided.
- 18.9 All control switches shall be of MCB/rotary switch type and Toggle/piano switches shall not be accepted.
- 18.10 Positive earthing of the cabinet shall be ensured by providing two separate earthing pads. The earth wire shall be terminated on to the earthing pad and secured by the use of self etching washer. Earthing of hinged door shall be done by using a separate earth wire.
- 18.11 The bay marshalling kiosks shall be provided with danger plate and a diagram showing the numbering/connection/feruling by pasting the same on the inside of the door.

- 18.12 a) The following routine tests alongwith the routine tests as per IS:5039 shall also be conducted:
- i) Check for wiring
  - ii) Visual and dimension check
- b) The enclosure of bay marshalling kiosk, junction box, terminal box shall conform to IP-55 as per IS:13947 including application of, 2.5 KV rms for 1 (one) minute, insulation resistance and functional test after IP-55 test.
- 19.0 Deleted.
- 20.0 **TERMINAL BLOCKS AND WIRING**
- 20.1 Control and instrument leads from the switchboards or from other equipment will be brought to terminal boxes or control cabinets in conduits. All interphase and external connections to equipment or to control cubicles will be made through terminal blocks.
- 20.2 Terminal blocks shall be 650V grade and have continuous rating to carry the maximum expected current on the terminals and non breakable type. These shall be of moulded piece, complete with insulated barriers, stud type terminals, washers, nuts and lock nuts. Screw clamp, overall insulated, insertion type, rail mounted terminals can be used in place of stud type terminals. But preferably the terminal blocks shall be non-disconnecting stud type of Elmex or Phoenix or Wago or equivalent make.
- 20.3 Terminal blocks for current transformer and voltage transformer secondary leads shall be provided with test links and isolating facilities. The current transformer secondary leads shall also be provided with short circuiting and earthing facilities.
- 20.4 The terminal shall be such that maximum contact area is achieved when a cable is terminated. The terminal shall have a locking characteristic to prevent cable from escaping from the terminal clamp unless it is done intentionally.
- 20.5 The conducting part in contact with cable shall preferably be tinned or silver plated however Nickel plated copper or zinc plated steel shall also be acceptable.
- 20.6 The terminal blocks shall be of extensible design.
- 20.7 The terminal blocks shall have locking arrangement to prevent its escape from the mounting rails.
- 20.8 The terminal blocks shall be fully enclosed with removable covers of transparent, non-deteriorating type plastic material. Insulating barriers shall be provided between the terminal blocks. These barriers shall not hinder the operator from carrying out the wiring without removing the barriers.
- 20.9 Unless otherwise specified terminal blocks shall be suitable for connecting the following conductors on each side.
- a) All circuits except CT/PT circuits Minimum of two of 2.5 sq mm copper flexible.
  - b) All CT/PT circuits Minimum of 4 nos. of 2.5 sq mm copper flexible.
- 20.10 The arrangements shall be in such a manner so that it is possible to safely connect or disconnect terminals on live circuits and replace fuse links when the cabinet is live.
- 20.11 Atleast 20 % spare terminals shall be provided on each panel/cubicle/box and these spare terminals shall be uniformly distributed on all terminals rows.
- 20.12 There shall be a minimum clearance of 250 mm between the First/bottom row of terminal block and the associated cable gland plate for outdoor ground mounted marshalling box and the clearance between two rows of terminal blocks shall be a

minimum of 150 mm.

- 20.13 The Contractor shall furnish all wire, conduits and terminals for the necessary interphase electrical connections (where applicable) as well as between phases and common terminal boxes or control cabinets. For equipments rated for 400 kV and above the wiring required in these items shall be run in metallic ducts or shielded cables in order to avoid surge overvoltages either transferred through the equipment or due to transients induced from the EHV circuits.

- 20.14 All input and output terminals of each control cubicle shall be tested for surge withstand capability in accordance with the relevant IEC Publications, in both longitudinal and transverse modes. The Contractor shall also provide all necessary filtering, surge protection, interface relays and any other measures necessary to achieve an impulse withstand level at the cable interfaces of the equipment.

## **21.0 LAMPS & SOCKETS**

### **21.1 Sockets**

All sockets (convenience outlets) shall be suitable to accept both 5 Amp & 15 Amp pin round Standard Indian plugs. They shall be switched sockets with shutters.

### **21.2 Hand Lamp:**

A 240 Volts, single Phase, 50 Hz AC plug point shall be provided in the interior of each cubicle with ON-OFF Switch for connection of hand lamps.

### **21.3 Switches and Fuses:**

- 21.3.1 Each panel shall be provided with necessary arrangements for receiving, distributing, isolating and fusing of DC and AC supplies for various control, signalling, lighting and space heater circuits. The incoming and sub-circuits shall be separately provided with miniature circuit breaker / switchfuse units. Selection of the main and Sub-circuit fuse ratings shall be such as to ensure selective clearance of sub-circuit faults. Potential circuits for relaying and metering shall be protected by HRC fuses.

- 21.3.2 All fuses shall be of HRC cartridge type conforming to IS:9228 mounted on plug-in type fuse bases. Miniature circuit breakers with thermal protection and alarm contacts will also be accepted. All accessible live connection to fuse bases shall be adequately shrouded. Fuses shall have operation indicators for indicating blown fuse condition. Fuse carrier base shall have imprints of the fuse rating and voltage.

## **22.0 Bushings, Hollow Column Insulators, Support Insulators:**

- 22.1 Bushings shall be manufactured and tested in accordance with IS:2099 & IEC-60137 while hollow column insulators shall be manufactured and tested in accordance with IEC-62155/IS:5621. The support insulators shall be manufactured and tested as per IS:2544/IEC-60168 and IEC-60273. The insulators shall also conform to IEC-60815 as applicable.

The bidder may also offer composite hollow insulators, conforming to IEC-61462.

- 22.2 Support insulators, bushings and hollow column insulators shall be manufactured from high quality porcelain. Porcelain used shall be homogeneous, free from laminations, cavities and other flaws or imperfections that might affect the mechanical or dielectric quality and shall be thoroughly vitrified tough and impervious to moisture.

- 22.3 Glazing of the porcelain shall be uniform brown in colour, free from blisters, burrs and similar other defects.

- 22.4 Support insulators/bushings/hollow column insulators shall be designed to have

ample insulation, mechanical strength and rigidity for the conditions under which they will be used.

- 22.5 When operating at normal rated voltage there shall be no electric discharge between the conductors and bushing which would cause corrosion or injury to conductors, insulators or supports by the formation of substances produced by

chemical action. No radio interference shall be caused by the insulators/bushings when operating at the normal rated voltage.

- 22.6 Bushing porcelain shall be robust and capable of withstanding the internal pressures likely to occur in service. The design and location of clamps and the shape and the strength of the porcelain flange securing the bushing to the tank shall be such that there is no risk of fracture. All portions of the assembled porcelain enclosures and supports other than gaskets, which may in any way be exposed to the atmosphere shall be composed of completely non hygroscopic material such as metal or glazed porcelain.

- 22.7 All iron parts shall be hot dip galvanised and all joints shall be air tight. Surface of joints shall be trued up porcelain parts by grinding and metal parts by machining. Insulator/bushing design shall be such as to ensure a uniform compressive pressure on the joints.

**22.8 Tests**

In bushing, hollow column insulators and support insulators shall conform to type tests and shall be subjected to routine tests in accordance with IS: 2099 & IS: 2544 & IS : 5621.

**23.0 MOTORS**

Motors shall be "Squirrel Cage" three phase induction motors of sufficient size capable of satisfactory operation for the application and duty as required for the driven equipment and shall be subjected to routine tests as per applicable standards. The motors shall be of approved make.

**23.1 Enclosures**

- a) Motors to be installed outdoor without enclosure shall have hose proof enclosure equivalent to IP-55 as per IS: 4691. For motors to be installed indoor i.e. inside a box, the motor enclosure, shall be dust proof equivalent to IP-44 as per IS: 4691.
- b) Two independent earthing points shall be provided on opposite sides of the motor for bolted connection of earthing conductor.
- c) Motors shall have drain plugs so located that they will drain water resulting from condensation or other causes from all pockets in the motor casing.
- d) Motors weighing more than 25 Kg. shall be provided with eyebolts, lugs or other means to facilitate lifting.

**23.2 Operational Features**

- a) Continuous motor rating (name plate rating) shall be at least ten (10) percent above the maximum load demand of the driven equipment at design duty point and the motor shall not be over loaded at any operating point of driven equipment that will rise in service.
- b) Motor shall be capable at giving rated output without reduction in the expected life span when operated continuously in the system having the particulars as given in Clause 15.0 of this Section.

**23.3 Starting Requirements:**

- a) All induction motors shall be suitable for full voltage direct-on-line starting. These shall be capable of starting and accelerating to the rated speed

alongwith the driven equipment without exceeding the acceptable winding temperature even when the supply voltage drops down to 80% of the rated voltage.

- b) Motors shall be capable of withstanding the electrodynamic stresses and heating imposed if it is started at a voltage of 110% of the rated value.
- c) The locked rotor current shall not exceed six (6) times the rated full load current for all motors, subject to tolerance as given in IS:325.
- d) Motors when started with the driven equipment imposing full starting torque under the supply voltage conditions specified under Clause 15.0 shall be capable of withstanding atleast two successive starts from cold condition at room temperature and one start from hot condition without injurious heating of winding. The motors shall also be suitable for three equally spread starts per hour under the above referred supply condition.
- e) The locked rotor withstand time under hot condition at 110% of rated voltage shall be more than starting time with the driven equipment of minimum permissible voltage by at least two seconds or 15% of the accelerating time whichever is greater. In case it is not possible to meet the above requirement, the Bidder shall offer centrifugal type speed switch mounted on the motor shaft which shall remain closed for speed lower than 20% and open for speeds above 20% of the rated speed. The speed switch shall be capable of withstanding 120% of the rated speed in either direction of rotation.

#### **23.4 Running Requirements:**

- a) The maximum permissible temperature rise over the ambient temperature of 50 degree C shall be within the limits specified in IS:325 (for 3 - phase induction motors) after adjustment due to increased ambient temperature specified.
- b) The double amplitude of motor vibration shall be within the limits specified in IS: 4729. Vibration shall also be within the limits specified by the relevant standard for the driven equipment when measured at the motor bearings.
- c) All the induction motors shall be capable of running at 80% of rated voltage for a period of 5 minutes with rated load commencing from hot condition.

#### **23.5 TESTING AND COMMISSIONING**

An indicative list of tests is given below. Contractor shall perform any additional test based on specialities of the items as per the field Q.P./Instructions of the equipment Contractor or Purchaser without any extra cost to the Purchaser. The Contractor shall arrange all instruments required for conducting these tests alongwith calibration certificates and shall furnish the list of instruments to the Purchaser for approval.

- (a) Insulation resistance.
- (b) Phase sequence and proper direction of rotation.
- (c) Any motor operating incorrectly shall be checked to determine the cause and the conditions corrected.



**CORONA AND RADIO INTERFERENCE VOLTAGE (RIV) TEST**

**1. General**

Unless otherwise stipulated, all equipment together with its associated connectors, where applicable, shall be tested for external corona (for 400kV & above) both by observing the voltage level for the extinction of visible corona under falling power frequency voltage and by measurement of radio interference voltage (RIV) for 132kV above.

**2. Test Levels:**

The test voltage levels for measurement of external RIV and for corona extinction voltage are listed under the relevant clauses of the specification.

**3. Test Methods for RIV:**

3.1 RIV tests shall be made according to measuring circuit as per International Special-Committee on Radio Interference (CISPR) Publication 16-1(1993) Part -1. The measuring circuit shall preferably be tuned to frequency with 10% of 0.5 Mhz but other frequencies in the range of 0.5 MHz to 2 MHz may be used, the measuring frequency being recorded. The results shall be in microvolts.

3.2 Alternatively, RIV tests shall be in accordance with NEMA standard Publication No. 107-1964, except otherwise noted herein.

3.3 In measurement of, RIV, temporary additional external corona shielding may be provided. In measurements of RIV only standard fittings of identical type supplied with the equipment and a simulation of the connections as used in the actual installation will be permitted in the vicinity within 3.5 meters of terminals.

3.4 Ambient noise shall be measured before and after each series of tests to ensure that there is no variation in ambient noise level. If variation is present, the lowest ambient noise level will form basis for the measurements. RIV levels shall be measured at increasing and decreasing voltages of 85%, 100%, and 110% of the specified RIV test voltage for all equipment unless otherwise specified. The specified RIV test voltage for 765kV, 400 kV, 220 KV is listed in the detailed specification together with maximum permissible RIV level in microvolts.

3.5 The metering instruments shall be as per CISPR recommendation or equivalent device so long as it has been used by other testing authorities.

3.6 The RIV measurement may be made with a noise meter. A calibration procedure of the frequency to which noise meter shall be tuned shall establish the ratio of voltage at the high voltage terminal to voltage read by noise meter.

**4. Test Methods for Visible Corona**

The purpose of this test is to determine the corona extinction voltage of apparatus, connectors etc. The test shall be carried out in the same manner as RIV test described above with the exception that RIV measurements are not required during test and a search technique shall be used near the onset and extinction voltage, when the test voltage is raised and lowered to determine their precise values. The test voltage shall be raised to 110% of specified corona

## **SECTION- GENERAL TECHNICAL REQUIREMENTS (GTR)**

extinction voltage and maintained there for five minutes. In case corona inception does not take place at 110%, test shall be stopped, otherwise test shall be continued and the voltage will then be decreased slowly until all visible corona disappears. The procedure shall be repeated at least 4 times with corona inception and extinction voltage recorded each time. The corona extinction voltage for purposes of determining compliance with the specification shall be the lowest of the four values at which visible corona (negative or positive polarity) disappears. Photographs with laboratory in complete darkness shall be taken under test conditions, at all voltage steps i.e. 85%, 100%, and 110%. Additional photographs shall be taken at corona inception and extinction voltages. At least two views shall be photographed in each case using Panchromatic film with an ASA daylight rating of 400 with an exposure of two minutes at a lens aperture of f/5.6 or equivalent. The photographic process shall be such that prints are available for inspection and comparison with conditions as determined from direct observation. Photographs shall be taken from above and below the level of connector so as to show corona on bushing, insulators and all parts of energised connectors. The photographs shall be framed such that test object essentially, fills the frame with no cut-off.

For recording purpose, modern devices utilizing UV recording methods such as image intensifier may also be used.

- 4.1 The test shall be recorded on each photograph. Additional photograph shall be taken from each camera position with lights on to show the relative position of test object to facilitate precise corona location from the photographic evidence.
- 4.2 In addition to photographs of the test object preferably four photographs shall be taken of the complete test assembly showing relative positions of all the test equipment and test objects. These four photographs shall be taken from four points equally spaced around the test arrangement to show its features from all sides. Drawings of the laboratory and test set up locations shall be provided to indicate camera positions and angles. The precise location of camera shall be approved by Purchaser's inspector, after determining the best camera locations by trial energisation of test object at a voltage which results in corona.
- 4.3 The test to determine the visible corona extinction voltage need not be carried out simultaneously with test to determine RIV levels.
- 4.4 However, both test shall be carried out with the same test set up and as little time duration between tests as possible. No modification on treatment of the sample between tests will be allowed. Simultaneous RIV and visible corona extinction voltage testing may be permitted at the discretion of Purchaser's inspector if, in his opinion, it will not prejudice other test.

### **5. Test Records:**

In addition to the information previously mentioned and the requirements specified as per CISPR or NEMA 107-1964 the following data shall be included in test report:

- a) Background noise before and after test.
- b) Detailed procedure of application of test voltage.
- c) Measurements of RIV levels expressed in micro volts at each level.
- d) Results and observations with regard to location and type of interference sources detected at each step.

**SECTION- GENERAL TECHNICAL REQUIREMENTS (GTR)**

- e) Test voltage shall be recorded when measured RIV passes through 100 microvolts in each direction.
- f) Onset and extinction of visual corona for each of the four tests required shall be recorded.

**ANNEXURE - B**

**SEISMIC WITHSTAND TEST PROCEDURE**

The seismic withstanding test on the complete equipment (for 132kV and above) shall be carried out alongwith supporting structure.

The Bidder shall arrange to transport the structure from his Contractor's premises/POWERGRID sites for the purpose of seismic withstand test only.

The seismic level specified shall be applied at the base of the structure. The accelerometers shall be provided at the Terminal Pad of the equipment and any other point as agreed by the Purchaser. The seismic test shall be carried out in all possible combinations of the equipment. The seismic test procedure shall be furnished for approval of the Purchaser.

## ANNEXURE-C

### **FORM OF UNDERTAKING BY THE 765kV EQUIPMENT MANUFACTURER FOR SUPERVISION, AFTER SALE SERVICES AND AVAILABILITY OF SPARES**

**(ON NON-JUDICIAL STAMP PAPER OF APPROPRIATE VALUE)**

THIS DEED OF UNDERTAKING executed this ..... day of .....  
Two Thousand and ..... by M/s. ...., a Company incorporated  
under the laws of ..... and having its Registered Office at  
..... and is a manufacturer of 765kV .....\*.....  
(hereinafter called the "Manufacturer/ Collaborator" which expression shall include its  
successors, executors and permitted assigns), in favour of ..... (*insert names of  
the Employer*) ....., a Company incorporated under the Companies Act of  
1956 having its registered office at ..... (*insert registered address of the  
Employer*)..... (hereinafter called the "Employer" which expression shall  
include its successors, executors and permitted assigns)

WHEREAS the "Employer" invited Bid as per its Specification No. .... for the  
construction of .... (*insert name of the package alongwith project name*)  
.....

AND WHEREAS Clause No. ...., Section ....., of ....., Vol.—...  
forming part of the Bidding Documents inter-alia stipulates that the Bidder must  
furnish undertaking from respective equipment manufacturers that installation,  
testing and commissioning shall be carried out under their supervision and after  
sales services and spares shall be available for atleast fifteen years from the date of  
supply for the 765kV .....\*..... (hereinafter called as the "Equipment") to be  
supplied in the event the Bid submitted by the Bidder is accepted by the Employer  
resulting in a Contract.

AND WHEREAS the Bidder has submitted its Bid to the Employer vide Proposal No.  
..... dated ..... based on above stipulation and has agreed to furnish  
this Deed of undertaking to be enforceable in the event of the award of the Contract  
by the Employer.

NOW THEREFORE THIS UNDERTAKING WITNESSTH as under:

- 1.0 In consideration of the award of Contract by the Employer to the Bidder  
(hereinafter referred to as the "Contract") we, the Manufacturer/ Collaborator  
do hereby agree and undertake in the event of award of the Contract to  
provide supervision of installation, testing and commissioning of 765kV  
.....\*..... and after sales service and supply of spare parts during the  
execution and not less than 15 years from the date of declaration of Sale.  
However, the date of declaration of Sale shall not be earlier than the  
commissioning date of the Project.

2.0 This Deed of Undertaking shall be construed and interpreted in accordance with the laws of India and the Courts in Delhi shall have exclusive jurisdiction in all matters arising under the Undertaking.

3.0 We, agree that this undertaking shall be irrevocable and shall form an integral part of the Contract and further agree that this undertaking shall be valid and enforceable for a period of 15 (fifteen) years from the date of Contract.

IN WITNESS WHEREOF the Manufacturer have through their Authorised Representatives executed these presents and affixed Common seals of their respective Companies on the day, month and year first above mentioned.

WITNESS

[For Manufacturer/Collaborator]

Signature .....

(Signature of the authorized representative)

Name .....

Office Address .....

Name .....

Common Seal of Company  
.....

**Note:**

1. The non-judicial stamp papers of appropriate value, if required as per laws of the country of the bidder, shall be purchased in the name of executants parties and the date of purchase should not be earlier than six months of date of execution of the Undertaking.
2. The Undertaking shall be signed on all the pages by the authorised representatives of each of the partners and should invariably be witnessed.
3. This Deed of Undertaking duly attested by Notary Public of the place(s) of the respective executant(s), shall be submitted alongwith the bid.
4. \*Insert name of the Equipment viz., 765kV class Circuit Breaker, CTs, CVTs, SAs and Disconnectors

## **ANNEXURE-D**

### **FORM OF JOINT DEED OF UNDERTAKING BY THE BIDDER(BHEL) AND 765KV EQUIPMENT MANUFACTURER TO GUARANTEE, QUALITY, TIMELY SUPPLY, PERFORMANCE AND SUPERVISION OF ERECTION, TESTING AND COMMISSIONING OF 765KV EQUIPMENT .**

**(ON NON-JUDICIAL STAMP PAPER OF APPROPRIATE VALUE)**

THIS DEED OF UNDERTAKING executed this ..... day of ..... Two Thousand and ..... by M/s. ...., a Company incorporated under the laws of ..... and having its Registered Office at ..... (hereinafter called the "Bidder/Contractor" which expression shall include its successors, executors and permitted assigns") and M/s. ...., a Company incorporated under the laws of ..... having its Registered Office at ..... (hereinafter called the "Manufacturer" which expression shall include its successors, executors and permitted assigns ) in favour of ..... (insert names of the Employer) ....., a Company incorporated under the Companies Act of 1956 having its registered office at .....(insert registered address of the Employer)..... (hereinafter called the "Employer" which expression shall include its successors, executors and permitted assigns)

WHEREAS the "Employer" invited Bid as per its Specification No. .... for the execution of .....(insert name of the package alongwith project name).....

AND WHEREAS Clause No. ...., Section ....., of ....., Vol.—... forming part of the Bidding Documents inter-alia stipulates that the Bidder and Manufacturer must fulfill the Qualifying Requirements for the 765kV .....\*..... and be jointly and severally bound and responsible for the successful performance of the 765kV .....\*..... offered in the event the Bid submitted by the Bidder is accepted by the Employer resulting in a Contract.

AND WHEREAS the Bidder has submitted its Bid to the Employer vide Proposal No. .... dated ..... based on above stipulation and has agreed to furnish this Deed of undertaking to be enforceable in the event of the award of the Contract by the Employer.

NOW THEREFORE THIS UNDERTAKING WITNESSETH as under:

- 1.0 In consideration of the award of Contract by the Employer to the Bidder (hereinafter referred to as the "Contract") we, the Bidder/Contractor and Manufacturer do hereby declare that we shall be jointly and severally bound unto the ..... (insert name of the Employer) ....., for the successful performance of the 765kV .....\*..... and shall be fully responsible for quality, timely supply on destination site basis, supervision of erection, testing & commissioning and successful performance of the 765kV .....\*..... in accordance with the Contract Specifications.

- 2.0 Without in any way affecting the generality and total responsibility in terms of this Deed of Undertaking, the Manufacturer in particular hereby agrees to depute their technical experts from time to time to the Employer's Project site as mutually considered necessary by the Employer, Bidder/Contractor and the Manufacturer to guarantee:
- (i) Quality, timely supply on FOR destination site basis.
  - (ii) Supervision of unloading at site, storage, supervision of erection, testing & commissioning and successful performance of the equipment in accordance with contract specifications
- 3.0\*\* We hereby confirm that the Manufacturer has the requisite repair and maintenance facilities for the 765kV class CT and / or CVT (whichever applicable) in India. The repair and maintenance facilities is such that the equipment can be repaired and maintained without necessitating it to be taken outside the country.

OR

We hereby confirm to supply 05% of total quantity (package-wise sum total of the CT and / or CVT (whichever applicable) to be supplied in the respective package), rounded off to the next higher integer, subject to a minimum of 3nos. of each type and rating of CT and / or CVT (whichever applicable) as additional spares (excluding mandatory spares) in lieu of repair and maintenance facilities for 765 kV CT and / or CVT (whichever applicable). In case the additional spares as above and prices thereof have not been identified by us separately in our Bid, the FOR Destination Site prices for the same inclusive of all taxes and duties shall be deemed to be included in our Bid Price.  
(Delete whichever is not applicable)

- 4.0 This Deed of Undertaking shall be construed and interpreted in accordance with the laws of India and the Courts in Delhi shall have exclusive jurisdiction in all matters arising under the Undertaking.
- 5.0 We, the Bidder/Contractor and Manufacturer agree that this Undertaking shall be irrevocable and shall form an integral part of the Contract and further agree that this Undertaking shall continue to be enforceable till the Employer discharges it. It shall become operative from the effective date of Contract.



IN WITNESS WHEREOF the Manufacturer and the Bidder/Contractor have through their Authorised Representatives executed these presents and affixed Common seals of their respective Companies, on the day, month and year first above mentioned.

WITNESS

(For Bidder)

Signature .....

(Signature of the authorized representative)

Name .....

Office Address .....

Name .....

Common Seal of Company  
.....

WITNESS

(For Manufacturer)

Signature .....

(Signature of the authorized representative)

Name .....

Office Address .....

Name .....

Common Seal of Company  
.....

Note:

1. The non-judicial stamp papers of appropriate value shall be purchased in the name of executants parties.
2. The Undertaking shall be signed on all the pages by the authorised representatives of each of the partners and should invariably be witnessed.
3. In the event the Bidder is a Manufacturer then the Joint deed of undertaking shall be modified accordingly.
4. \* Insert name of the respective Equipment viz., CTs, CVTs, SAs and Disconnectors.
5. \*\* Clause 3.0 is applicable only for 765kV CT & CVT.

**CAPACITOR VOLTAGE TRANSFORMER**

**1 GENERAL**

a) Name and address of manufacturer :

b) Manufacturer's type designation :

c) Standard applicable :

d) Rated voltage  $U_r$  (KV) :

e) Number of secondaries :

f) Rated frequency (Hz) :

g) Type of installation :

**2 Guaranteed ratings :**

a) Rated output of each secondary winding (VA) :

b) Total Simultaneous burden (VA) :

c) Accuracy class :

d) Rated voltage factor :

i) Continuous :

ii) 30 Seconds :

iii) 5 seconds :

e) Capacitance

i) Of high voltage capacitance (pF) :

ii) Of intermediate voltage capacitance :

iii) for carrier frequency of coupling (pF) :

f) Natural frequency of :

g) Self tuning frequency of CVT :

**CAPACITOR VOLTAGE TRANSFORMER**

- h) Band width (kHz) :
- i) Temperature rise over :  
ambient temperature at :  
50 deg. centigrade
- j) One minute power frequency :  
test voltage of secondary  
winding  
ambient temperature at  
50 deg. centigrade
- k) One minute power frequency :  
  
test voltage of H.F. terminal
- l) One minute power frequency :  
  
test voltage of capacitor  
(kV rms) (dry & wet)
- m) 1.2 / 50 micro second :  
impulse  
withstand test voltage of  
capacitor (kVp)
- n) 250 / 2500 micro switching :  
surge withstand voltage of  
capacitor (dry & wet) (kVp)
- o) Corona extinction voltage :
- p) Radio interference voltage :  
at  $1.1 U_r / \sqrt{3}$  at 1.0 MHz  
in micro volts (Max)
- q) Rated voltage of surge :  
arrester connected at the  
secondary of CVT  
:
- 3 CONSTRUCTIONAL  
DETAILS
- a) Overall dimensions :
- i) Overall height (mm) :
- ii) Height upto top of terminal :  
pad from mounting plane :

**CAPACITOR VOLTAGE TRANSFORMER**

- iii) Diameter and length of terminal pad :
- iv) Material of terminal pad :
- v) Mounting dimensions and diameter of mounting holes :
- vi) Diameter of insulator :
- B) Total weight (kg) :
- C) Quantity of oil (litre) :
- D) Whether CVTs are hermetically :
- E) Details of dielectric :
- F) Standard to which oil conforma generally :
- G) Characteristics of Oil (Prior to filling) :
- A) Breakdown voltage (kV) :
- B) Dielectric dissipation constant :
- C) Water content :
- D) Gas content (ppm) :
- E) Interfacial tension at 27 degree C( 117 m) :
- F) Specific resistance :
- I) At 90 degree C (ohm-cm) :
- II) At 27 degree C (ohm-cm) :
- H) Minimum clearence between phases recommended (mm) :

Bharat Heavy Electricals Ltd.

Technical Specification : **TB-349-510-002**

**CAPACITIVE VOLTAGE TRANSFORMER**

**SECTION-IV**

**GUARANTEED TECHNICAL PARTICULARS**

**CAPACITOR VOLTAGE TRANSFORMER**

I) Minimum centre to centre :  
spacing recommended (mm) :

J) Minimum distance from :  
nearby earthed objects (mm)

**4. LITERATURE**

Whether the following are  
enclosed

A) Type test reports as per IEC :  
186

B) OGA drawing of CVT & :  
terminal connector :

C) Characteristic curve :

D) Drawing showing clearance :  
from earthed object

E) Details of surge arrester :  
connected at secondary  
winding of CVT

## SECTION – V

### CHECK LIST FOR 765KV CVT

Put a tick mark (✓) on 'YES' if the specified requirement is met, or put a tick mark on 'NO', if the specified requirement is not met and give comments in the "Remarks" column.

Sl. No.	Parameters	Data	YES/NO	Remarks
1	Manufacturer's type designation	Bidder to furnish in Remarks Col.		
2	Type of CVT			
	a) Insulating medium	i. SF6	YES/NO	
		ii. Oil	YES/NO	
	b) Installation	Outdoor	YES/NO	
	c) Mounting	Upright	YES/NO	
3	Standards Applicable	IEC-60044- 5, IEC-60358, IEC-60044-4, IEC-60481 IS:3156- (P1 to P4), ANSI-C5713, ANSIC92.2, ANSI-C93.1	YES/NO	
4	Rated Voltage (kV rms)	765KV	YES/NO	
5	Standard reference range of frequencies for which the accuracies are valid.	96% to 102% for protection and 99% to 101% for measurement	Yes/No	

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6	High frequency capacitance for entire carrier frequency range	Within 80% to 150% of rated capacitance	YES/NO	
7	Equivalent series resistance over the entire carrier frequency Range	Less than 40 ohms.	YES/NO	
8	Stray capacitance and stray conductance of the LV terminal over entire carrier frequency range	As per IEC:60358	YES/NO	
9	One minute power frequency withstand voltage :			
	a. Between LV(HF) terminal and earth terminal	10 kV (rms) for exposed terminals and 4 KV (rms) for terminals enclosed in a weather proof box	YES/NO	
	b. For secondary winding	3 kV (rms)	YES/NO	
10	Maximum temperature rise over design ambient temperature	As per IEC:60044-2 or IEC:60044-5	YES/NO	
11	Rated total thermal burden	300VA	YES/NO	
12	Winding parameters	<ul style="list-style-type: none"> <li>- As per table 2.0 c) of Section –I</li> <li>- Meets clause 4.0 (f) of Section II</li> </ul>	YES/NO	
13	CVT is Capacitor voltage divider type with electromagnetic Units		YES/NO	
14	CVT is suitable for carrier coupling		YES/NO	
15	<b>FUSES:</b>			
	a. All Secondary windings are protected by HRC cartridge type fuses		YES/NO	

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	b. Additional fuses provided for fuse monitoring .		YES/NO	
16	<b>RF Choke / Reactor</b>			
	a. Suitable for effectively blocking carrier signals over freq. range 40 to 500Khz,		YES/NO	
	b. Details of arrangement of the RF choke/reactor to prevent carrier signal from flowing into Potential transformer(EMU) furnished along with this offer.		YES/NO	
17	<b>HF Terminal</b>			
	a. Brought out through suitable bushing .		YES/NO	
	b. Earthing link with Fastener provided		YES/NO	
18	The electromagnetic unit shall comprise of Compensating reactor, intermediate transformer & protective and damping devices		YES/NO	
19	Additional protection <b>if required</b> according to clause 4.0 i) of Section II of this Technical Specification.			
	a. Protective surge arrestor provided		YES/NO	
	b. If alternate arrangement is provided , bidder to furnish details along with offer		YES/NO	
20	<b>External Surface</b>			
	<b>Steel</b>	i. Hot dip galvanized	YES/NO	
		As per Section III		
		ii. Painted	YES/NO	
		As per Section III		
21	<b>Insulator /Bushing</b>			
	a. Material			



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		i. Shedded Polymer insulator	YES/NO	
		ii. Shedded Porcelain insulator	YES/NO	
	b. One piece construction without any metallic flange joint		YES/NO	
22	<b>Specific requirements for Oil/SF6 CVT's</b>			
	a. Oil filled CVT's:			
	i. Grade of oil	EHV grade	YES/NO	
	ii. Standard to which oil conforms	IS-335 / IEC-60296	YES/NO	
	iii. Oil filling and drain plug provided for Electromagnetic unit of CVT .		YES/NO	
	iv. Oil sight glass provided for Electromagnetic unit of CVT.		YES/NO	
	b. SF6 filled CVT's:			
	i. Standard to which gas conforms.	IEC-60376,60376A, 60376B	YES/NO	
	ii. Suitable SF6 gas density monitoring device.		YES/NO	
	iii. NO/NC contacts available in SF6 gas density monitoring device for remote annunciation and tripping in case of SF6 leakage.		YES/NO	
	iv. Provision for online gas filling.		YES/NO	
	v. Suitable rupture disc provided to prevent explosion.		YES/NO	
23	<b>Cantilever Strength</b>			
	a. Porcelain housing CVT	Not less than 500Kg	YES/NO	

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	b. Polymer housing CVT	Not less than 150Kg	YES/NO	
24	<b>Hermetic Sealing</b>			
	a. Hermetically Sealed		YES/NO	
	b. Details of arrangement made for Hermetical sealing of the CVT's are available <b>and shall be furnished for approval at contract stage.</b>		YES/NO	
	c. Details of Site test to check the effectiveness of the hermetic sealing are available <b>and shall be furnished for approval at contract stage.</b>		YES/NO	
25	<b>Impregnation details along with Test/Checks : to ensure successful completion of impregnation cycle are available and shall be furnished for approval at contract stage</b>		YES/NO	
26	<b>Name Plate</b>			
	a. As per IEC standards, and shall clearly indicate Year of manufacture, Rated voltage ,voltage factor & intermediate voltage .		YES/NO	
	b. Shall be bilingual with Hindi inscription first followed by English. Alternatively two separate plates one with Hindi and the other with English inscriptions may be provided		YES/NO	
27	The CVT manufacturer meets the <b>Qualifying requirements</b> specified in Section-I , 3.0 of this Technical Specification.		YES/NO	
28	Training shall be imparted to employer's personnel As per Section-I , 4.0 of this Technical Specification		YES/NO	
29	<b>Valid Type test reports as per Section-</b>		YES/NO	

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	<b>II , 6.0 , submitted along with offer.</b>			
30	The list of equipments required for conducting pre commissioning test as specified in 9.0 of Section II <b>shall be submitted for approval during contract stage</b>		YES/NO	
31	Confirmation to clause 9.0 of Section – III pertaining to TYPE TESTING, INSPECTION, TESTING & INSPECTION CERTIFICATE		YES/NO	
32	List of Deviations if any , is attached along with offer		YES/NO	
33	List of all special tools and tackles as per clause 8.0 of Section-I of this technical Specification and the scope thereof BHEL/ supplier <b>shall be furnished along with the offer.</b>		YES/NO	
34	<b>Following Documents are attached along with the offer :</b>			
	<b>a. Checklist duly filled.</b>		YES/NO	
	<b>b. GTP duly filled</b>		YES/NO	
	<b>c. Documents to support the qualifying requirements of the Equipment manufacturer ‘as per clause 3.0 of Section-I’ of this Technical Specification including</b> i. List of Past supplies ii. Type Test Reports iii. Performance Certificate iv. Repair & maintenance facilities in India		YES/NO	
	<b>d. Catalogue/ leaflets</b>		YES/NO	
	<b>e. Drawings</b>		YES/NO	
35.	Confirmation to the undertakings to be submitted at contract stage, as per Annexures C& D attached along with section III.		YES/NO	