

BUYERS SPECIFIC ADDITIONAL TERMS & CONDITIONS**ITEM NAME:** Spares for Oil Purification Unit**PROJECTS-** Bhadradi**1. SCOPE OF ENQUIRY:**

Sl. No.	Material Code & Item Description	Total Qty.	LOT Quantity & Delivery schedule
1	W90318103168 RTDS FOR OIL PURIFICATION UNIT:1 NO. EACH TYPE AND RANGE	2 No.	BHADRADRI: 2 No. -30/09/2025
2	W90318103192 LEVEL SWITCH FOR OIL PURIFICATION UNIT:1 NO. OF EACH TYPE AND RANGE	1 No.	BHADRADRI: 1 No. -30/09/2025
3	W90318103206 FLOW METER /INDICATOR FOR OPU	2 No.	BHADRADRI: 2 No. -30/09/2025
4	WS9818103637 DRG: 41810E11002 REV:00 LT SWITCH GEAR ITEM FOR OPU AS PER DOCUMENT NO. 41810E11002 AND SPEC NO ST39013	1 Set	BHADRADRI: 1 Set -30/09/2025

2. Project Details with consignee address:

Project Name	BHADRADRI TPS- 4x270MW
Consignee Address	ASSISTANT DIVISIONAL ENGINEER (ADE) STORES & SERVICES BTPS MANUGURU,DISTT. KHAMMAM PIN – 507117 (TELANGANA)

3.BUYERS SPECIFIC ADDITIONAL TERMS & CONDITIONS IN ADDITION TO GTC

Sl. No.	Terms	Description	Supplier confirmation
1.	Documents Checklist:	Please submit signed and stamped copy of your offer on each page along with following documents; - Buyer Specific T&C. - Technical PQR & its supportive document. - Technical drawing & purchase specification. - Certificate/self-certification for minimum local content as per PPP-MII order. - Replica of price bid schedule without prices with part-I offer.	
2.	Special Instruction of Technical requirement	WARRANTEE REQUIRED FOR 18 MONTHS FROM DATE OF DISPATCH. MATERIAL SHOULD BE PACKED PROPERLY IN GREEN COLORED BOXES & PROPER LABELLING LIKE ITEM DESCRIPTION, PO ETC. SHOULD BE MARKED ON BOX. ITEM WISE PACKING LIST TO BE PROVIDED SEPARATE PACKING LIST FOR MATERIAL CODE WS9818103637 TO BE PROVIDED. Items to be tagged as per BBU nomenclature Package shall mentioned mandatory spares supply. packing list to be provided in packing box	
3.	Compliance of GTC on GeM	General Terms and Conditions on GeM 4.0 (Version 1.24) Dtd -05/05/2025 or it's latest revision of GeM portal shall be applicable against this enquiry. Kindly confirm to compliance the same for this tender.	
4.	Pre-Qualification	The Pre-Qualification Requirements have been compiled. All the bidders should ensure	

	Requirements	submission of complete details and documents as called for in these requirements. The Offers submitted by the bidders would be scrutinized with respect to Pre-Qualification Requirements first. Techno-Commercial offer of only those bidders shall be evaluated who meet the Pre-Qualification Requirements.	
5.	Compliance of Rule 144 (xi) of GFR 2017	Compliance of Restrictions under Rule 144 (xi) of GFR 2017 shall be as per GeM.	
6.	Bid validity/ Validity of offer	Please note that validity of the offer shall be 180 days from the date opening of Techno-Commercial bid (Part-I bid) on GeM portal. Offer of bidder's having validity less than 180 days shall liable to reject. Please confirm. The required validity is considering that offer is complete & clear w.r.t. PQR and all techno-commercial conditions. Vendors need to extend their offer validity for the time taken by them in responding BHEL's comments/clarification sought during techno-commercial scrutiny of the offer. In case regret by any bidder for such validity extension, their offer shall liable to be reject. Please confirm.	
7.	Loading and unloading	Vendor's scope will not cover Loading & Unloading at Final destination of delivery. Unloading at final destination (i.e. BHEL site) is in BHEL 'scope. Loading and unloading at other intermediate places due to any permitted transshipment will be the responsibility of the vendor. Kindly note	
8.	Prices/Basis of Quotation	The offered prices of the items shall remain firm and fixed till the execution of the contract, kindly confirm. In GEM, PRICE to be offered all inclusive. Accordingly, Kindly make sure your quote prices are inclusive of P&F, Freight & GST etc. Transit Insurance would be arranged by BHEL. Please quote your prices accordingly. The prices are to be quoted on Ex-Works with freight Pre-paid up to project destination basis & inclusive of all taxes & duties, GST (i.e. Inclusive all). Bidders can dispatch goods through any Indian Bank Association approved transporters having their branch at HARIDWAR / destination. If material is dispatched through other than Indian Bank Association approved transporter, material to be delivered on door delivery basis. In case of dispatch of material through any other unapproved transporter, payment shall be made only after receipt of material and any additional charges payable to the transporter shall be to the bidder's account. Any demurrage / godown rent payable to the transporter /or to godown's owner due to any delay attributed by the supplier shall be recovered from supplier's account.	
9.	Special Instructions:	• ORIGINAL (GR/LR, MDCC, PKG LIST) ARE REQUIRED FOR BILLING. • MATERIAL IS TO BE DESPATCHED ON DOOR DELIVERY BASIS TO SITE. • BBU no. properly tagged else item will be rejected. • Packing list to be attached in package. • Shipping BOX should be painted green in color and marked with mandatory spare Positioner with Position Transmitter for Leak Stem Valve , project name-Bhadadri 270 MW on at least 4 sides of the box. • Vendor to ensure submission billing documents in the same month of material despatch. If vendor fail to provide the despatch documents in the same month GST Penalty shall be applicable and bear by vendor as per GST rule.	
10.	Evaluation criteria	Evaluation shall be done based on total landed cost (i.e. total value wise evaluation) up to BHEL Project site.	
11.	Evaluation Currency	The evaluation currency for this tender shall be INR.	

12.	Payment terms:	The payment shall be done after receipt of Material at BHEL respective project site, within no. of days as defined in the below table from the date of receipt of Material at site i.e. MRC date). <table><tr><td>Type of Bidder</td><td>Payment Terms (Number of Days)</td></tr><tr><td>Micro & Small Enterprises (MSEs)</td><td>45 days</td></tr><tr><td>Medium Enterprises</td><td>60 days</td></tr><tr><td>Non MSME</td><td>90 days</td></tr></table> The Payment terms are subject to receipt of non-discrepant document from supplier.	Type of Bidder	Payment Terms (Number of Days)	Micro & Small Enterprises (MSEs)	45 days	Medium Enterprises	60 days	Non MSME	90 days	
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Medium Enterprises	60 days										
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13.	GeM charges	GeM charges if any shall be either side only i.e. buyer's GeM charges shall be in buyer's account and seller's GeM charges shall be on seller's account. Please confirm.									
14.	Contract execution	Bidder's are advised to read GeM related query & clarification carefully on GeM portal. Order shall be executed through GeM.									
15.	Reverse Auction	BHEL shall be resorting to Reverse Auction (RA) on GEM portal as per GEM functionalities for this tender with elimination of H1 bidder.									
16.	Delivery Period	Please note that BHEL's Delivery requirements are mentioned above at Sl. No.1 of ATC. Early delivery w.r.t. above lot delivery will be accepted only after written confirmation from BHEL. BHEL reserve right to reject early delivery request of bidders / suppliers. Delivery period indicated in GeM bid is only indicative and final delivery of tender shall be taken as mentioned above. Accordingly bidders to confirm the above deliveries or quote their best possible delivery in no of months / weeks from the date of placement of Purchase order, including all activities like document approval, inspection by TPI time etc.									
17.	Technical Document/ Drawing approval conditions	Drawings/Data sheets/documents/QAP etc. as called for in the specifications shall be submitted by Vendor for BHEL/ Customer approval within 30 days of purchase order. BHEL shall approve these drawings/data sheets/ documents / QAP etc. within 30 days of receipt. Any comments on the documents shall be given by BHEL within 7 days of submission and vendor shall submit revised document / reply to comments, within 7 days of BHEL comments. However, total time for Document submission and approval shall not exceed 30 days for respective party. Delivery is from the date of PO, accordingly, delay in submission / revision of the documents by the vendor will automatically account for to vendor. In case of delay on account of BHEL in comments / approval of the documents, the delivery shall be re-scheduled by the no of days taken by BHEL in excess to 30 days. For delay analysis cumulative no of days (including time taken in comments), shall be considered for delivery extension.									
18.	Liquidated Damages (LD) for late delivery	Liquidated Damages shall be lot wise as per clause no. 15 (iii) of General terms and conditions on GeM 4.0 (Version 1.24) as under: kindly confirm. "If the Seller/Service Provider fails to deliver any or all of the Goods/Services within the original/re-fixed delivery period(s) specified in the contract, the Buyer will be entitled to deduct/recover the Liquidated Damages for the delay, unless covered under Force Majeure conditions aforesaid, @ 0.5% of the contract value of delayed quantity per week or part of the week of delayed period as pre-estimated damages not exceeding 10% of the contract value of delayed quantity without any controversy/dispute of any sort whatsoever". The date of LR would be treated as the date of delivery for penalty purposes.									
19.	MDCC clause	Please note that, material shall be dispatched only after issue of Material dispatch clearance certificate (MDCC) from end customer. For issue of MDCC, vendors are required to submit all test certificates (TC) and inspection report of third party (IR) to BHEL. After review & acceptance of the quality document, BHEL will forward the same to end customer for issuance of MDCC. MDCC shall be issued within 7 days of receipt of complete quality documents / TCs,. In case of delay in issuance of MDCC, only delivery shall be extended by no of days taken by BHEL in excess to 7 days and all other terms and conditions of PO shall remains same & binding. In case any material is dispatched without MDCC and any loss is incurred by Supplier/Vendor for any reason whatsoever, BHEL shall not be responsible in any manner to compensate the supplier in this regard.									

		Kindly confirm.	
20.	BREACH OF CONTRACT, REMEDIES AND TERMINATION:	The following shall amount to breach of contract: I. Non-supply of material/ non-completion of work by the Supplier/Vendor within scheduled delivery/ completion period as per contract or as extended from time to time. II. The Supplier/Vendor fails to perform as per the activity schedule and there are sufficient reasons even before expiry of the delivery/ completion period to justify that supplies shall be inordinately delayed beyond contractual delivery/ completion period. III. The Supplier/Vendor delivers equipment/ material not of the contracted quality. IV. The Supplier/Vendor fails to replace the defective equipment/ material/ component as per guarantee clause. V. Withdrawal from or abandonment of the work by the Supplier/Vendor before completion as per contract. VI. Assignment, transfer, subletting of Contract by the Supplier/Vendor without BHEL's written permission resulting in termination of Contract or part thereof by BHEL. VII. Non-compliance to any contractual condition or any other default attributable to Supplier/Vendor. VIII. Any other reason(s) attributable to Vendor towards failure of performance of contract. In case of breach of contract, BHEL shall have the right to terminate the Purchase Order/ Contract either in whole or in part thereof without any compensation to the Supplier/Vendor. IX. Any of the declarations furnished by the contractor at the time of bidding and/ or entering into the contract for supply are found untruthful and such declarations were of a nature that could have resulted in non-award of contract to the contractor or could expose BHEL and/ or Owner to adverse consequences, financial or otherwise. X. Supplier/Vendor is convicted of any offence involving corrupt business practices, antinational activities or any such offence that compromises the business ethics of BHEL, in violation of the Integrity Pact entered into with BHEL has the potential to harm the overall business of BHEL/ Owner. Note-Once BHEL considers that a breach of contract has occurred on the part of Supplier/Vendor, BHEL shall notify the Supplier/Vendor by way of notice in this regard. Contractor shall be given an opportunity to rectify the reasons causing the breach of contract within a period of 14 days. In case the contractor fails to remedy the breach, as mentioned in the notice, to the satisfaction of BHEL, BHEL shall have the right to take recourse to any of the remedial actions available to it under the relevant provisions of contract. Remedies in case of Breach of Contract. i) Wherein the period as stipulated in the notice issued under above clause has expired and Supplier/Vendor has failed to remedy the breach, BHEL will have the right to terminate the contract on the ground of "Breach of Contract" without any further notice to contractor. ii) Upon termination of contract, BHEL shall be entitled to recover an amount equivalent to 10% of the Contract Value for the damages on account of breach of contract committed by the Supplier/Vendor. This amount shall be recovered by way of encashing the security instruments like performance bank guarantee etc available with BHEL against the said contract. In case the value of the security instruments available is less than 10% of the contract value, the balance amount shall be recovered from other financial remedies (i.e. available bills of the Supplier/Vendor, retention amount, from the money due to the Supplier/Vendor etc. with BHEL) or the other legal remedies shall be pursued. iii) wherever the value of security instruments like performance bank guarantee available with BHEL against the said contract is 10% of the contract value or more, such security instruments to the extent of 10% contract value will be encashed. In case no security instruments are available or the value of the security instruments available is less than 10% of the contract value, the 10% of the contract value or the balance amount, as the case may be, will be recovered in all or any of the following manners: iv) In case the amount recovered under sub clause (a) above is not sufficient to fulfil the amount recoverable then; a demand notice to deposit the balance amount within 30 days shall be issued to Supplier/Vendor. v) If Supplier/Vendor fails to deposit the balance amount within the period as prescribed in	

		demand notice, following action shall be taken for recovery of the balance amount: a) from dues available in the form of Bills payable to defaulted Supplier/Vendor against the same contract. b) If it is not possible to recover the dues available from the same contract or dues are insufficient to meet the recoverable amount, balance amount shall be recovered from any money(s) payable to Supplier/Vendor under any contract with other Units of BHEL including recovery from security deposits or any other deposit available in the form of security instruments of any kind against Security deposit or EMD. vi) In-case recoveries are not possible with any of the above available options, Legal action shall be initiated for recovery against defaulted supplier/Vendor. vii) It is an agreed term of contract that this amount shall be a genuine pre-estimate of damages that BHEL would incur in completion of balance contractual obligation of the contract through any other agency and BHEL will not be required to furnish any other evidence to the Supplier/Vendor for the purpose of estimation of damages. viii) In addition to the above, imposition of liquidated damages, debarment, termination, de-scoping, short-closure, etc., shall be applied as per provisions of the contract. Note: 1) The defaulting Supplier/Vendor shall not be eligible for participation in any of the future enquiries floated by BHEL to complete the balance work. The defaulting contractor shall mean and include: (a) In case defaulted Supplier/Vendor is the Sole Proprietorship Firm, any Sole Proprietorship Firm owned by same Sole Proprietor. (b) In case defaulted Supplier/Vendor is The Partnership Firm, any firm comprising of same partners/ some of the same partners ; or sole proprietorship firm owned by any partner(s) as a sole proprietor.	
21.	Suspension of Business Dealings with Suppliers / Contractors:	The offers of the bidders who are under suspension as also the offers of the bidders, who engage the services of the banned firms / principal / agents, shall be rejected. The list of banned firms is available on BHEL web site www.bhel.com. If any bidder / supplier / contractor during pre-tendering / tendering / post tendering / award / execution / post-execution stage indulges in any act, including but not limited to, mal-practices, cheating, bribery, fraud or and other misconduct or formation of cartel so as to influence the bidding process or influence the price or tampers the tendering process or acts or omits in any manner which tantamount to an offence punishable under any provision of the Indian Penal Code, 1860(Bhartiya Nyaya Samhita 2023) or any other law in force in India, or does anything which is actionable under the Guidelines for Suspension of Business dealings, action may be taken against such bidder / supplier / contractor as per extant guidelines of the company available on www.bhel.com and / or under applicable legal provisions. Guidelines for suspension of business dealings is available in the webpage: http://www.bhel.com/vender_registration/vender.php.	
22.	Settlement of Dispute, CONCILIATION & ARBITRATION: :	Settlement of Dispute If any dispute or difference of any kind whatsoever shall arise between BHEL and the Supplier/Vendor, arising out of the contract for the performance of the work whether during the progress of contract termination, abandonment or breach of the contract, it shall in the first place referred to Designated Officer / IEM for amicable resolution by the parties. Designated Officer / IEM who within 60 days after being requested shall give written notice of his decision to the contractor. Save as hereinafter provided, such decision in respect of every matter so referred shall forthwith be given effect to by the Supplier/Vendor who shall proceed with the work with all due diligence, whether he or BHEL desires to resolve the dispute as hereinafter provided or not. If after the Designated Engineer has given written notice of this decision to the party and no intention to pursue the dispute has been communicated to him by the affected party within 30 days from the receipt of such notice, the said decision shall become final and binding on the parties. In the event the Supplier/Vendor being dissatisfied with any such decision or if amicable settlement cannot be reached then all such disputed issues shall be resolved through conciliation in terms of the BHEL Conciliation Scheme 2018 as per 'CONCILIATION' Clause. CONCILIATION: Any dispute, difference or controversy of whatever nature howsoever arising under or out of or in relation to this Agreement (including its interpretation) between the Parties, and so notified in writing by either Party to the other Party (the "Dispute") shall, in the first instance, be attempted to be resolved amicably in accordance with the conciliation procedure as per BHEL Conciliation Scheme 2018. The proceedings of Conciliation shall broadly be governed by Part-III	

		of the Arbitration and Conciliation Act 1996 or any statutory modification thereof and as provided in - "Procedure for conduct of conciliation proceedings" (as available in www.bhel.com). ARBITRATION: Except as provided elsewhere in this Contract, in case Parties are unable to reach amicable settlement (whether by Conciliation to be conducted as provided herein above or otherwise) in respect of any dispute or difference; arising out of the formation, breach, termination, validity or execution of the Contract; or, the respective rights and liabilities of the Parties; or, in relation to interpretation of any provision of the Contract; or, in any manner touching upon the Contract (hereinafter referred to as the 'Dispute'), then, either Party may, refer the disputes to Arbitral Institution and such dispute to be adjudicated by Sole Arbitrator appointed in accordance with the Rules of said Arbitral Institution. A party willing to commence arbitration proceeding shall invoke Arbitration Clause by giving notice to the other party in terms of section 21 of the Arbitration & Conciliation Act, 1996 (hereinafter referred to as the 'Notice') before referring the matter to arbitral institution. The Notice shall be addressed to the Head of the Region, Power Sector/ Unit, BHEL, executing the Contract and shall contain the particulars of all claims to be referred to arbitration with sufficient detail and shall also indicate the monetary amount of such claim including interest, if any. After expiry of 30 days from the date of receipt of aforesaid notice, the party invoking the Arbitration shall submit that dispute to the Arbitral Institutions (shall be identified by the contract issuing agency) and that dispute shall be adjudicated in accordance with their respective Arbitration Rules. The matter shall be adjudicated by a Sole Arbitrator who shall necessarily be a Retd Judge having considerable experience in commercial matters to be appointed/nominated by the respective institution. The cost/expenses pertaining to the said Arbitration shall also be governed in accordance with the Rules of the respective Arbitral Institution. The decision of the party invoking the Arbitration for reference of dispute to a specific Arbitral institution for adjudication of that dispute shall be final and binding on both the parties and shall not be subject to any change thereafter. The institution once selected at the time of invocation of dispute shall remain unchanged. The fee and expenses shall be borne by the parties as per the Arbitral Institutional rules. The Arbitration proceedings shall be in English language and the seat and venue of Arbitration shall be at the court(s) of Haridwar. Subject to the above, the provisions of Arbitration & Conciliation Act 1996 and any amendment thereof shall be applicable. All matters relating to this Contract and arising out of invocation of Arbitration clause are subject to the exclusive jurisdiction of the Court(s) situated at Haridwar , shall have exclusive jurisdiction. Notwithstanding any reference to the Designated Engineer or Conciliation or Arbitration herein, a. the parties shall continue to perform their respective obligations under the Contract unless they otherwise agree. Settlement of Dispute clause cannot be invoked by the Contractor, if the Contract has been mutually closed or 'No Demand Certificate' has been furnished by the Contractor or any Settlement Agreement has been signed between the Employer and the Contractor. It is agreed that Mechanism of resolution of disputes through arbitration shall be available only in the cases where the value of the dispute is less than Rs. 10 Crores. In case the disputed amount Claim, Counter claim including interest is Rs. 10 crores and above, the parties shall be within their rights to take recourse to remedies other than Arbitration, as may be available to them under the applicable laws after prior intimation to the other party. Subject to the aforesaid conditions, provisions of the Arbitration and Conciliation Act, 1996 and any statutory modifications or re-enactment thereof as amended from time to time, shall apply to the arbitration proceedings under this clause. In case, multiple arbitrations are invoked (whether sub-judice or arbitral award passed) by any party to under this contract, then the cumulative value of claims (including interest claimed or awarded) in all such arbitrations shall be taken in account while arriving at the total claim in dispute for the subject contract for the purpose of clause mentioned above. Disputes having cumulative value of less than 10 crores shall be resolved through arbitration and any additional	
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		dispute shall be adjudicated by the court of competent jurisdiction.													
23.	Action against Bidders / vendor / supplier / contractor in case of default:	In order to protect the commercial interests of BHEL, BHEL shall take action against supplies / contractors by way of suspension of business dealings, who either fail to perform or are in default without any reasonable cause, cause loss of business/ money/ reputation, indulge in malpractices, cheating, bribery, fraud or any other misconduct or formation of cartels so as to influence the bidding process or influence the price etc. Suspension of Business Dealings could be in the form of “Hold” or “Banning” a supplier/ contractor or a bidder and shall be as per “Guidelines for Suspension of Business Dealings with Suppliers/ Contractors” available at BHEL’s website “https://www.bhel.com/guidelines-suspension-business-dealings-supplierscontractors”													
24.	MICRO AND SMALL ENTERPRISES (MSE):	Any Bidder falling under MSE category shall furnish the following details & submit documentary evidence/ Govt. Certificate etc. in support of the same along with their techno-commercial offer. <table border="1"> <tr> <td>Type under MSE</td><td>SC/ST owned</td><td>Women owned</td><td>Others (excluding SC/ ST & Women Owned)</td></tr> <tr> <td>Micro</td><td></td><td></td><td></td></tr> <tr> <td>Small</td><td></td><td></td><td></td></tr> </table> Note: If the bidder does not furnish the above, offer shall be processed construing that the bidder is not falling under MSE category. a) MSE suppliers can avail the intended benefits in respect of the procurements related to the Goods and Services only (Definition of Goods and Services as enumerated by Govt. of India vide Office Memorandum F. No. 21(8)/2011-MA dtd. 09/11/2016 office of AS & DC, MSME) only if they submit along with the offer, attested copies of either Udyam Registration. Date to be reckoned for determining the deemed validity will be the last date of Technical Bid submission. Non-submission of supporting document in GeM portal will lead to consideration of their bids at par with other bidders. No benefits shall be applicable for this enquiry if the above required documents are not uploaded at the time of bid submission. Documents submitted by the bidder shall be verified by BHEL for rendering the applicable benefits.	Type under MSE	SC/ST owned	Women owned	Others (excluding SC/ ST & Women Owned)	Micro				Small				
Type under MSE	SC/ST owned	Women owned	Others (excluding SC/ ST & Women Owned)												
Micro															
Small															
25.	JURISDICTION:	This contract shall be governed by the Law for the time being in force in the Republic of India. Subject to clause(s) mentioned above of this contract, the Civil Court having original Civil Jurisdiction at Haridwar shall alone have exclusive jurisdiction in regard to all matters in respect of the Contract.													
26.	Force Majeure	"Force Majeure" shall mean circumstance which is: a) beyond control of either of the parties to contract, b) either of the parties could not reasonably have provided against the event before entering into the contract, c) having arisen, either of the parties could not reasonably have avoided or overcome, and d) is not substantially attributable to either of the parties And Prevents the performance of the contract, Such circumstances include but shall not be limited to: i) War, hostilities , invasion, act of foreign enemies. ii) Rebellion, terrorism, revolution, insurrection, military or usurped power, or civil war. iii) Riot, commotion or disorder by persons other than the contractor’s personnel and other employees of the contractor and sub-contractors. iv) Strike or lockout not solely involving the contractor’s personnel and other employees of the contractor and sub-contractors. v) Encountering munitions of war, explosive materials, ionizing radiation or contamination by radio-activity, except as may be attributable to the contractor’s use of such munitions, explosives, radiation or radio- activity. vi) Natural catastrophes such as earthquake, tsunami, volcanic activity, hurricane or typhoon, flood, fire, cyclones etc. vii) Epidemic, pandemic etc. The following events are explicitly excluded from Force Majeure and are solely the responsibilities of the non-performing party: a) any strike, work-to-rule action, goslow or similar labour difficulty (b) late delivery of equipment or material (unless caused by Force Majeure event) and (c) economic hardship. If either party is prevented, hindered or delayed from or in performing any of its obligations under the Contract by an event of Force Majeure, then it shall notify the other in writing of the occurrence of such event and the circumstances thereof within 15 (fifteen) days after the occurrence of such event.													

		The party who has given such notice shall be excused from the performance or punctual performance of its obligations under the Contract for so long as the relevant event of Force Majeure continues and to the extent that such party's performance is prevented, hindered or delayed. The Time for Completion shall be extended by a period of time equal to period of delay caused due to such Force Majeure event. Delay or non-performance by either party hereto caused by the occurrence of any event of Force Majeure shall not i) Constitute a default or breach of the Contract. ii) Give rise to any claim for damages or additional cost expense occasioned thereby, if and to the extent that such delay or non-performance is caused by the occurrence of an event of Force Majeure. BHEL at its discretion may consider short closure of contract after 1 year of imposition of Force Majeure in line with extant guidelines. In any case, Supplier/Vendor cannot consider deemed short-closure after 1 year of imposition of Force Majeure	
27.	Cartel Formation	The Bidder declares that they will not enter into any illegal or undisclosed agreement or understanding, whether formal or informal with other Bidder(s). This applies in particular to prices, specifications, certifications, subsidiary contracts, submission or non-submission of bids or any other actions to restrict competitiveness or to introduce cartelization in the bidding process. In case, the Bidder is found having indulged in above activities, suitable action shall be taken by BHEL as per extant policies/ guidelines.	
28.	Order of Precedence:	In the event of any ambiguity or conflict between the Tender Documents, the order of precedence shall be in the order below: - Amendments/Clarifications/Corrigenda/Errata etc. issued in respect of the tender documents by BHEL. - Buyer Added Bid Specific ATC - GeM Bid Technical Conditions of Contract (TCC) - GeM GTC	
29.	Conflict of interest:	A bidder shall not have conflict of interest with other bidders. Such conflict of interest can lead to anti-competitive practices to the detriment of Procuring Entity's interests. The bidder found to have a conflict of interest shall be disqualified. A bidder may be considered to have a conflict of interest with one or more parties in this bidding process, if: - they have controlling partner (s) in common; or - they receive or have received any direct or indirect subsidy/financial stake from any of them; or - they have the same legal representative/agent for purposes of this bid; or - they have relationship with each other, directly or through common third parties, that puts them in a position to have access to information about or influence on the bid of another Bidder; or - Bidder participates in more than one bid in this bidding process. Participation by a Bidder in more than one Bid will result in the disqualification of all bids in which the parties are involved. However, this does not limit the inclusion of the components/ sub-assembly/ Assemblies from one bidding manufacturer in more than one bid; or - In cases of agents quoting in offshore procurements, on behalf of their principal manufacturers, one agent cannot represent two manufacturers or quote on their behalf in a particular tender enquiry. One manufacturer can also authorize only one agent/dealer. There can be only one bid from the following: 1. The principal manufacturer directly or through one Indian agent on his behalf; and 2. Indian/foreign agent on behalf of only one principal or - A Bidder or any of its affiliates participated as a consultant in the preparation of the design or technical specifications of the contract that is the subject of the Bid or - In case of a holding company having more than one independently manufacturing units, or more than one unit having common business ownership/management, only one unit should quote. Similar restrictions would apply to closely related sister companies. Bidders must proactively declare such sister/ common business/ management units in same/ similar line of business.	
30.	Warranty clause	Kindly confirm that Guarantee/Warranty shall be provided for a period of "18 months from the date of dispatch". In case of any failure or trouble reported from site, the supplier should depute their representative immediately to attend the problem and replace the defective component/part if required, without any additional cost to BHEL. Supplier shall be responsible for free replacement of defective equipment / material at our site	

		Deviation in Guarantee clause is not acceptable & BHEL reserve the rights to reject the offer of bidder/s offering deviation in Guarantee clause.	
31.	Order Acceptance:	Ink signed order acceptance shall be furnished within 15 days of order placement. In case, order acceptance do not received within 15 days of order placement, PO deemed to be accepted by you.	
32.	Dispatch documents	Following dispatch documents to be provided immediately after directly dispatch to BHEL Project site for billing purpose: • Guarantee/Warrantee Certificates • E- Invoice and commercial invoice • GeM invoice • Original consignee copies of GR/LR/RR (Material shall be dispatched on door delivery basis without consignee copy) • Packing list • Original GST compliance certificate • E-way bill • MRC/POD/Receipted LR/RR/GR copy (as per proof of delivery of material at BHEL Project site)	
33.	Additional Conditions for Assessment	BHEL reserves the right to consider / Not-consider the offers based on the evaluation of documents submitted for the Pre-Qualification Criteria (PQR).	
		BHEL also reserves the right to have on-site assessment of the facilities at supplier's works during the bid evaluation.	
34.	Quality Requirement	VENDOR TO SUBMIT TC/ COC AS PER ORDERING SPECIFICATION.	

SPECIAL NOTE FOR BIDDERS:

- In the event of our customer order covering this tender being cancelled /placed on hold /otherwise modified, BHEL would be constrained to accordingly cancel / hold / modify the tender at any stage of execution.
- BHEL may negotiate the L1 rate, if not meeting our budget / estimated cost. BHEL may re-float the tender opened, if L1 price is not acceptable to BHEL even after negotiation.
- Any change in applicable rates of Tax or any other statutory levies (Direct / Indirect) or any new introduction of any levy by means of statute and its corresponding liability for the deliveries beyond the agreed delivery date for reasons not attributable to BHEL will be to vendors account. BHEL will not reimburse the same and any subsequent claim in this respect will be summarily rejected.
- BHEL reserves its right to reject an offer due to unsatisfactory past performance by the respective Vendor in the execution of any contract to any BHEL project / Unit.
- The offers of the bidders who are under suspension and also the offers of the bidders, who engage the services of the banned firms /principal/agents, shall be rejected. The list of banned firms is available on BHEL web site www.bhel.com.
- Recovery / deduction as applicable as per Direct and Indirect taxes as notified by Govt. Of India from time to time will be made and information/certificate for such deduction/recoveries shall be provided by BHEL to the vendor.
- If the delivery of supply as detailed above gets delayed beyond the delivery period, the Supplier/Vendor shall request for a delivery extension and BHEL at its discretion may extend the Contract. However, if any 'Delivery extension' is granted to the Supplier/Vendor for completion of supply, due to backlog attributable to the Supplier/Vendor, then it shall be without prejudice to the rights of BHEL to impose LD for the delays attributable to the Supplier/Vendor.
- In case BHEL increase the quantity during currency of the contract in line with quantity variation clause of GeM bid, delivery extension on pro-rata basis shall be given for supply of these additional quantity.

Following documents are an integral part of this Tender Enquiry and endorsed copies of these documents (duly signed and stamped on each page, as a token of acceptance) are to be submitted/uploaded along with offer on GeM portal against this bid.

- Please submit replica of Price schedule (without prices) showing "quoted" in place of price along with techno-commercial bid (Part-I).
- Please submit signed & Stamped copy (each page) of duly filled of confirmation column of "Buyers Specific Additional Terms & Conditions (ATC)" and its clause wise supporting documents where required.
- Please submit signed & stamped copy (each page) for qualifying PQR with proper filled information and related supporting documents as mentioned in PQR.
- Please submit certificate of Minimum local content as specified in the Make In India Certificate of the tender

APPLICABLE MANDATORY SPARE LIST AND ADDITIONAL DETAILS FOR LUB OIL PURIFICATION UNIT

DRAWING NO-41810E11002 REV 00
PROJECT- BHADRADRI TPS U-1:270MW
WO: 10308M10803

1. Mat code-WS9818103637 (One set of Material code contains items from Sl. No. 1 to 5 with Qty mentioned in the below table)

SNO	ITEM DESC	QTY	UOM	Make	Model	Additional Description	Remarks
1	POWER CONTACTORS	2	NO	Schneider Electric	LC1E80M5	80Amps Power Contactor 3P, Coil Supply: 220V AC	
2	RELAYS	4	NO	Schneider Electric	RXM2LB2P7	2C/o Relay, 230V AC Without Lockable Test Button with LED	
3	THERMAL BIMETAL RELAYS	4	NO	Reputed		12-18A	
4	INDICATION LAMP HOLDER COMPLETE	12	NO	Reputed	230V		
5	AMMETER	2	NO	Meco		96x96 0-25 Amps	

NOTE: EQUIVALENT MAKE AND MODEL IS ACCEPTABLE.

2. Material Code- W90318103168: RTD with Thermowell ASSEMBLY

RTD

1	Element	2XPT100... Duplex, 4 wire.
2	Sheath	8 mm dia in SS 316
3	Calibration	As per IEC-60751
4	Insulation	Mineral Insulated, Compact mass of MgO
5	Head	Die Cast aluminium, Screwed Cap with SS chain, Weather proof to IP-65 as per IEC:60529
6	Connection	1/2" BSP (M) Adjustable Gland in SS304
7	Length	150 mm below head
8	Make	GIC / GOA Instruments

THERMOWELL

1	Code:	BT... Bar Stock Threaded
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2	Well Material :	SS316, 28 mm Dia rod
3	Instrument Connection :	1/2" BSP (F)
4	Process Connection :	3/4" BSP (M)
5	Bore (ID) :	9 mm
6	Dia (OD) :	16 mm
7	Insertion Length (U) :	100 mm
8	Extension Length(T) :	50 mm
9	Total Length (L) :	150
10	Make	GIC / GOA Instruments

3. Material Code- W90318103192: Level Switch

1	Type	Vertical Mounting Type Float Switch
2	No. of contacts & contact rating	2 NO+ 2 NC contacts 60V DC, 6VA
3	Connection	Plug in socket type arrangement
4	IP protection class	IP 65.
5	Make	GEA Westfalia

4. Material Code- W90318103206: Flow Indicator

1	Type	Glass tube
2	Connections, type & size	40 NB
3	Make	Veksler

NOTE-1: THIS DOCUMENT SHOULD BE READ ALONGIWITH SPECIFICATIONS AND SPECIAL INSTRUCTIONS MENTIONED IN THE INDENT.

NOTE-2: EQUIVALENT MAKE AND MODEL IS ACCEPTABLE.


(Sunil Kumar Gautam)

Dy. Manager


(Deepak Goyal)

Sr. Manager


(Suresh Chandra)

Sr. DGM

PRE-QUALIFICATION REQUIREMENTS FOR SPARES FOR OPU

1. Vendor to submit experience-list^s (manufacturing/supplying/ testing/ support after sales) for supply of any 3 out of the 8 items listed in Document No. 41810E11002, corresponding to material codes WS9818103637, W90318103168, W90318103192, and W90318103206 of enquiry for continuous operation as per details outlined below:-

\$ where experience list means fulfillment of below parameters: -

- a) Supply of at least 2 units each of any 3 out of the 8 items listed in Document No. 41810E11002, corresponding to material codes WS9818103637, W90318103168, W90318103192, and W90318103206, within the last 5 (five) years from the date of this enquiry.
- b) Further details of experience-list to be furnished in the following tabular format: -

Sl No.	Project/Customer Name & Location	Purchase Order Reference No.	Date of referred Purchase Order	Details of items supplied	Contact Details of End-Customer (Name, Full Address, Phone, Email etc.)

2. Vendor to submit unpriced copy of Purchase Orders in support of clause 1 (a) above.
3. BHEL reserve the right to verify the information submitted by bidder. In case the information found to be false /incorrect, the offer shall be rejected. Bidder to confirm.

Deepak Goyal
03/06/25
Sh. Deepak Goyal
Sr. Manager/CIE

Suresh Chandra
03/06/25
Sh. Suresh Chandra
SDGM/CIE

Sunil Kumar Gautam
03/06/25
Sunil Kumar Gautam
Dy. Manager/CIE

MANUFACTURER'S NAME AND ADDRESS			QUALITY PLAN				TO BE FILLED BY BHEL		TO BE FILLED BY BHEL			
BHEL	VENDOR'S NAME	ITEM			QP NO.							
					REV							
		DRG. NO.	AS PER PO									
		SPEC.	AS PER PO									
		REV			Page 1 of 1							
SL. NO.	COMPONENT & OPERATIONS	CHARACTERISTICS	CLASS	TYPE OF CHECK	QUANTUM OF CHECK	REFERENCE DOCUMENT	ACCEPTANCE NORMS	FORMAT OF RECORDS	AGENCY			REMARKS

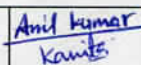
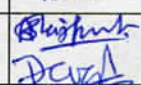
Note: All page of inspection documents shall be numbered in chronology with the QAP clause , dully mentioning the corresponding QAP clause nos. at the top of each page. One index page containing the documents descriptions, their page no & QAP clause shall be attached upfront the inspection documents.

MANUFACTURER/SUBCONTRACTOR		LEGEND:	FOR CUSTOMER USE	
		! RECORDS IDENTIFIED WITH 'TICK' SHALL BE ESSENTIALLY INCLUDED BY CONTRACTOR IN QA DOCUMENTATION.		
		M: MANUFACTURER / SUBCONTRACTOR B: BHEL / NOM. INSPECTION AGENCY N: CUSTOMER INDICATE 'P' PERFORM 'W' WITNESS AND 'V' VERIFICATION ALL 'W' INDICATED IN COLUMN 'N' SHALL BE 'CHP' OF CUSTOMER		APPROVED BY

दिनांक एवं हस्ताक्षर SIGN & DATE			उत्पाद क्रय विनिर्देश (हीप : हरिद्वार) PRODUCT PURCHASE SPECIFICATION (HEEP: HARIDWAR)	ST39013
भावकी पूर्ती संख्या को अधिकृत कर रहे हैं	SUPERSEDES INVENTORY NO	Bid Specification For Turbine Oil Purification System (Centrifuge type)		
BASED ON ST 22002	NO			
COPYRIGHT AND CONFIDENTIAL The information on this documents is the property of Bharat Heavy Electrical Limited It must not be used directly or indirectly in any way detrimental to the interest of the company				
स्वामित्व अधिकार एवं गोपनीय इस प्रलेख में दी गई पूर्णता भारत हीवी इलेक्ट्रिकल लिमिटेड की सम्पत्ति है इसका प्रयोग एवं आगमन केवल के बिना हीवी इलेक्ट्रिकल लिमिटेड के लिखित अनुमति के बिना नहीं किया जाये।				
दिनांक एवं हस्ताक्षर SIGN & DATE	भावकी पूर्ती संख्या INVENTORY NO			
18/03/16	P-5538			

				नाम NAME	दिनांक एवं हस्ताक्षर SIGNATURE & DATE
CIE	B. S. Rana	18/03/16	अनुवादक	TRANSLATED BY	
QAX	S. K. Chauhan	18/03/16	निर्वाहकर्ता	WORKED BY	Anil Kumar 18.03.16
TSX	DEEPAK	18/03/16	जांचकर्ता	CHECKED BY	A. S. Rajput 18.03.16
सहमत विभाग AGREED DEPTT	नाम NAME	दिनांक एवं हस्ताक्षर DATE & SIGNATURE	पर्यवेक्षणकर्ता	SUPERVISED BY	R. Panja 18-03-16
Worked By	Anil Kumar	Anil Kumar 18/03/2016	स्वीकृति	APPROVED : S. K. Baveja	Gr. NO. 8.20
checked By	S.K. Sonkar	Sandhya 17/03/16	निर्माण	PREPARED : PED	
REV.NO.	08		हारी	ISSUED : TSX	
DI	29.03.16				दिनांक DATE : 25.8.84
CHANGE ADVICE NO.	STE-22-18	Reaffirmed Year 2022			

दिनांक एवं हस्ताक्षर SIGN & DATE		उत्पाद क्रय विनिर्देश (हीप : हरिद्वार) PRODUCT PURCHASE SPECIFICATION (HEEP: HARIDWAR)	ST39013	
			पृष्ठ 40 का 2	
			Page 2 of 40	
SUPERSEDES INVENTORY NO	LIST OF CONTENTS:			
भारतीय नुस्खे संख्या की अभिलेखित संख्या है				
COPYRIGHT AND CONFIDENTIAL The information on this document is the property of Bharat Heavy Electrical Limited. It must not be used directly or indirectly in any way detrimental to the interest of the company.	1) INTENT OF SPECIFICATION 3			
	2) SCOPE OF SUPPLY 3			
	3) GENERAL TECHNICAL REQUIREMENTS 4			
	4) CONTROL & INSTRUMENTATION 6			
	5) PERFORMANCE REQUIREMENTS 10			
	6) GUARANTEES 10			
	7) QUALITY ASSURANCE, INSPECTION AND TESTING 11			
	8) DOCUMENTS, DATA AND DRAWINGS TO BE FURNISHED BY SUPPLIER 13			
	9) MATERIALS OF CONSTRUCTION 15			
	10) CODES AND STANDARDS 15			
	11) CLEANING, PROTECTION AND PAINTING 15			
	12) DESIGN CO-ORDINATION MEETING 16			
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दिनांक एवं हस्ताक्षर SIGN & DATE भारतीय नुस्खे संख्या INVENTORY NO	Rev. no. 08	निर्माणकर्ता WORKED BY:	Anil / Kavita	18.03.16
भारतीय नुस्खे संख्या INVENTORY NO		जाँचकर्ता CHECKED BY:	A. S. Rajput / Devesh	18.03.16

हरिद्वार परमाणु SIGN & DATE SUPERSEDES INVENTORY NO भारतीय नुकीले शस्त्र को अधिकारिता कागज है		उत्पाद क्रय विनिर्देश (हीप : हरिद्वार) PRODUCT PURCHASE SPECIFICATION (HEEP: HARIDWAR)		ST39013		
				पृष्ठ 40 का 3		
				Page 3 of 40		
COPYRIGHT AND CONFIDENTIAL The information on this document is the property of Bharat Heavy Electrical Limited. It must not be used directly or indirectly in any way detrimental to the interest of the company	1 INTENT OF SPECIFICATION This specification is intended to cover design, manufacturing, testing, delivery supervision of system & commissioning of turbine oil purification system and putting the system into satisfactory operation. RESPONSIBILITY OF BIDDER: The bidder shall be responsible for providing all material, equipment and services, specified or otherwise which are required to complete the project and fulfill the intent of ensuring operability, maintainability and the reliability of the complete work covered under this specification. It is not the intent to specify completely here in, all aspects of design and construction of equipment. Nevertheless, the equipment shall conform in all respects to high standards of engineering, design & workmanship & shall be capable of performing in continuous commercial operation, in a manner acceptable to Purchaser/Owner. Bidder is requested to carefully examine and understand the specification & seek clarification, if required, to ensure that they have understood the specifications prior to submit the bid.					
	2 SCOPE OF SUPPLY 2.1 One oil purification system (OPS) shall comprise of: a. One centrifuge along with its drive & accessories. b. Indirect type oil heater and accessories c. One dirty oil feed pump complete with its drive & accessories. d. One clean oil discharge pump complete with its drive & accessories (if applicable). e. Polishing filter with suitable bypass arrangement. f. Adequately sized booster pump (if required). g. One overflow sight fitting (loose supply). h. The OPS shall be such that it can be used both as purifier as well as clarifier. i. An arrangement to detect and raise alarm in case of liquid seal breakage. j. All relevant valves, Y-type strainer, fittings and inter-connecting piping. k. All flanged end valves and flanged terminal points of piping along with counter flanges, nuts, bolts and gaskets.					
स्वतंत्रता एवं गोपनीय इस दस्तावेज में दी गई सूचना भारत नुकीले शस्त्रों के विकास और परीक्षण के लिए है। इसका प्रयोग अन्य किसी भी तरह के उद्देश्य के लिए या किसी भी व्यक्ति के हित के लिए नहीं किया जा सकता है। (This document is for the purpose of development and testing of nuclear weapons and its components. Its use for any other purpose or for the benefit of any individual is prohibited.)	हरिद्वार परमाणु SIGN & DATE 	भारतीय नुकीले शस्त्र INVENTORY NO P-55398	Rev. no. 08	निर्माणकर्ता WORKED BY:	Anil / Kavita 	18.03.16
				जाँचकर्ता CHECKED BY:	A. S. Rajput / Devesh 	18.03.16

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BHEL भारतीय भारती SIGN & DATE		उत्पाद क्रय विनिर्देश (हीप : हरिद्वार) PRODUCT PURCHASE SPECIFICATION (HEEP: HARIDWAR)	ST39013	
			पृष्ठ 40 का 5 Page 5 of 40	
SUPERSEDES INVENTORY NO. भारतीय भारती अधिकारि संख्या है	COPYRIGHT AND CONFIDENTIAL The information on this document is the property of Bharat Heavy Electrical Limited. It must not be used directly or indirectly in any way detrimental to the interest of the company	3.9 The OPS shall be equipped with sight glasses both for the purified oil and the separated water from the collecting pan.		
		3.10 Each purifier system shall be furnished with a positive displacement feed pump & a similar type discharge pump, if needed. Each pump shall be of the helical, herringbone, Spur gear or screw type with a normal capacity of at least 10% greater than that of the purifier system when operating under the maximum suction lift against the pressure required to feed the centrifuge. Each pump shall be fitted with adequate relief bypass valve to prevent damage from excess pressure.		
		3.11 Although oil temperature at the inlet to heater during normal operation of Turbine Generator set shall be 65°C but system should be designed to operate with oil at 20°C during cold starting of TG-set. During such operation, even if guaranteed purification cannot be achieved, the system shall be accepted.		
		3.12 Arrangement of oil recirculation piping/piping connection should be provided with recirculation line connecting to clean oil line at oil purifier outlet (with applicable NRVs) such that there are only two interfaces of oil inlet & outlet connection to oil purifier.		
		3.13 For two or more centrifuges running in parallel, a common skid housing for both or multiple centrifuges shall be supplied with inlet & outlet manifold. Connection interface with BHEL shall be inlet & outlet only, not multiple connections.		
		3.14 Pressure at the outlet of oil purification system shall be 1.5 to 2.0 bar (gauge).		
		3.15 The inlet, outlet & overflow connections to overflow sight fitting shall be NB80 (ø88.9X3.96)/NB40 (ø48.3X3.96)/NB15 (ø21.3X2.6) respectively. Also, it is to be noted that overflow sight fitting is to be supplied loose and the same shall be fitted in BHEL's Main Oil Tank at site.		
		3.16 A common drive system for separator, dirty oil feed pump and clean oil discharge pump (if required) shall also be considered. Details of such drive should be clearly submitted by the vendor in his offer.		
		3.17 Different variants for combination of Flow capacity of Oil Purification System, Control Panel Type and Heater Rating are given below in Table- A.		
भारतीय भारती INVENTORY NO. भारतीय भारती	Rev. no. 08	निर्माणकर्ता WORKED BY:	Anil / Kavita	18.03.16
भारतीय भारती INVENTORY NO. भारतीय भारती		जाँचकर्ता CHECKED BY:	A. S. Rajput / Devesh	18.03.16

दिनांक एवं हस्ताक्षर SIGN & DATE		उत्पाद क्रय विनिर्देश (हीप : हरिद्वार) PRODUCT PURCHASE SPECIFICATION (HEEP: HARIDWAR)	ST39013
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SUPERSEDES INVENTORY NO.	TABLE- A																																																			
	<table border="1"> <thead> <tr> <th>Var. No.</th> <th>Flow capacity of purification system (Litre Per Hour)</th> <th>Control Panel Type</th> <th>Heater Rating (kW)</th> </tr> </thead> <tbody> <tr><td>1.</td><td>7500</td><td>DCS</td><td>90 kW</td></tr> <tr><td>2.</td><td>6000</td><td>DCS</td><td>72 kW</td></tr> <tr><td>3.</td><td>2 x 4500</td><td>DCS</td><td>120 kW</td></tr> <tr><td>4.</td><td>7500</td><td>Relay</td><td>90 kW</td></tr> <tr><td>5.</td><td>6000</td><td>Relay</td><td>72 kW</td></tr> <tr><td>6.</td><td>2 x 4500</td><td>Relay</td><td>120 kW</td></tr> <tr><td>7.</td><td>7500</td><td>DCS</td><td>55 kW</td></tr> <tr><td>8.</td><td>6000</td><td>DCS</td><td>45 kW</td></tr> <tr><td>9.</td><td>2 x 4500</td><td>DCS</td><td>80 kW</td></tr> <tr><td>10.</td><td>7500</td><td>Relay</td><td>55 kW</td></tr> <tr><td>11.</td><td>6000</td><td>Relay</td><td>45 kW</td></tr> <tr><td>12.</td><td>2 x 4500</td><td>Relay</td><td>80 kW</td></tr> </tbody> </table>	Var. No.	Flow capacity of purification system (Litre Per Hour)	Control Panel Type	Heater Rating (kW)	1.	7500	DCS	90 kW	2.	6000	DCS	72 kW	3.	2 x 4500	DCS	120 kW	4.	7500	Relay	90 kW	5.	6000	Relay	72 kW	6.	2 x 4500	Relay	120 kW	7.	7500	DCS	55 kW	8.	6000	DCS	45 kW	9.	2 x 4500	DCS	80 kW	10.	7500	Relay	55 kW	11.	6000	Relay	45 kW	12.	2 x 4500	Relay
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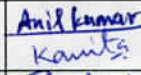
COPYRIGHT AND CONFIDENTIAL The information on this document is the property of Bharat Heavy Electrical Limited. It must not be used directly or indirectly in any way detrimental to the interest of the company.	4 CONTROL AND INSTRUMENTATION
	4.1 Offer should include all necessary interlocks & instruments along with remote indication facility in the control panel (protection type). Purchaser will review same & necessary addition / subtraction in interlocks & instruments, considered essential for smooth operation of the unit, will be asked to include. Some of the important interlocks/controls, required, are given below.

स्वत्वधिकार एवं गोपनीय इस दस्तावेज में दी गई सूचना भारत भारी भारी विद्युत निर्यात निगम की संपत्ति है। इसका प्रयोग एवं प्रसारण केवल केवल के निर्देशों के बिना नहीं किया जा सकता।	(a) Separator shall be provided with interlocks to prevent the operation of the unit unless the feed pump & the discharge pump are operating. (b) A system of annunciating the flooding of the separator due to loss of water seal shall be provided. (c) All instruments i.e. pressure gauges, RTDs etc. should be reliable & of proven design. Purchaser has full right to ask them changed from one supply source to another according to operational experience. All instruments should be calibrated at minimum 5 points throughout the range and accuracy, hysteresis, repeatability etc. shall be within the specified limits i.e. $\pm 1\%$. (d) Auxiliary electric supply available at site comprises of 415V, 3ϕ, 3 wires, 50 Hz ($\pm 10\%$ V, $\pm 5\%$ frequency, $\pm 10\%$ combined). If supplier requires any other supply for his devices, instruments and drives etc. he shall arrange \ to convert 415V, 3ϕ supply to the required value for further distribution. Isolating switches, over current protection, fuses, junction boxes with terminal strips etc. as required for sub-distribution shall be deemed to be in bidder's scope.
	दिनांक एवं हस्ताक्षर SIGN & DATE
	दिनांक एवं हस्ताक्षर SIGN & DATE
	दिनांक एवं हस्ताक्षर SIGN & DATE

भारतीय प्रतीक INVENTORY NO.	Rev. no. 08	निर्माणकर्ता WORKED BY:	Anil / Kavita	Anil kumar Kavita	18.03.16
		जाँचकर्ता CHECKED BY:	A. S. Rajput / Devesh	Rajput Devesh	18.03.16

दिनांक एवं हस्ताक्षर SIGN & DATE		उत्पाद क्रय विनिर्देश (हीप : हरिद्वार) PRODUCT PURCHASE SPECIFICATION (HEEP: HARIDWAR)	ST39013	
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सुपरसेड्स INVENTORY NO	(e) Motor shall be flame proof as per IS: 2148 and make shall be of BHEL approved vendor make. Motor shall be preferably of class 2 or better in efficiency rating. If motor of any other efficiency is required, the same will be intimated to vendor during enquiry. Technical requirement for motor is given in Annexure-III.			
भारती मशीन संस्था को अधिकारित करना है	(f) The temperature of the oil leaving the heater shall be automatically controlled by RTD in not less than 3 steps. RTD shall function to open the heater circuits when the desired temperature is exceeded & to close the heater circuits before the temperature drops below that necessary for proper purification of the oil. The heater circuits shall be interlocked with the pump motor circuits to shut off the heaters when the pumps are not being operated. Heater rating should be as given in Table-A. Heaters shall be designed to operate in minimum of three steps & shall be of indirect type.			
COPYRIGHT AND CONFIDENTIAL The information on this document is the property of Bharat Heavy Electrical Limited. It must not be used directly or indirectly in any way detrimental to the interest of the company	(g) In case of polishing filter, it shall be equipped with a differential pressure switch with adjustable contracts to indicate high pressure drop across the filter along with alarm & annunciation system.			
स्वतंत्रता एवं गोपनीय इस दस्तावेज में दी गई सूचना भारत भारती मशीन संस्था लिमिटेड की संपत्ति है। इसका प्रयोग एवं प्रकाशन अन्य से किसी भी अर्थ में नहीं होना चाहिए, जो कि कंपनी के हित में हानिकारक हो न किया जाए।	(h) Local instruments for pressure temp. & flow indication shall be provided in accordance with clause 8.0 of Annexure-I.			
दिनांक एवं हस्ताक्षर SIGN & DATE	(i) The unit should be provided with suitable alarm & annunciation system for easy operation & identification of fault conditions. It should have spare outputs in the form of potential free contact to be hooked-up with central annunciation system in the room.			
दिनांक एवं हस्ताक्षर SIGN & DATE	(j) All control switches, indicating lamps & sound alarm devices shall be mounted on the front face plate of a cubicle (panel) to be supplied with purification unit.			
दिनांक एवं हस्ताक्षर SIGN & DATE	(k) Remote operating facility for all electrically operated components should be provided on control panel.			
दिनांक एवं हस्ताक्षर SIGN & DATE	(l) All motors, heaters included in the offer, should be supplied along with its starter which will be mounted in the same panel.			
दिनांक एवं हस्ताक्षर SIGN & DATE	(m) An arrangement to detect and raise alarm in case of liquid seal breakage shall be provided. It may be adequately sized anti-flood tank with necessary drain valves along with level gauge or any other equivalent arrangement as per standard practice of the vendor. Drain and vent connections for level switch specified in Annexure-III to ST39013 shall be NB15 (ø21.3X2.6).			
दिनांक एवं हस्ताक्षर SIGN & DATE	(n) Control switches & Indicating lamps shall be as per vendor's standard practice or owner approved vendor/ make (project dependent).			
भारती मशीन संस्था INVENTORY NO	Rev. no. 08	निर्माणकर्ता WORKED BY:	Anil / Kavita	18.03.16
दिनांक एवं हस्ताक्षर SIGN & DATE	जाँचकर्ता CHECKED BY:	A. S. Rajput / Devesh	18.03.16	18.03.16

SIGN & DATE 	SUPERSEDES INVENTORY NO 2538	COPYRIGHT AND CONFIDENTIAL The information on this document is the property of Bharat Heavy Electricals Limited. It must not be used directly or indirectly in any way detrimental to the interest of the company.	ST39013 पृष्ठ 40 का 8 Page 8 of 40	उत्पाद क्रय विनिर्देश (हीप : हरिद्वार) PRODUCT PURCHASE SPECIFICATION (HEEP: HARIDWAR)	
					
(o) If a common control panel is provided by vendor for two or more oil purifiers running in parallel, then control panel should be designed in such a way that it allows control of both the separators on the same panel. Control panel & controls shall also be able to work a purifier satisfactorily while one purifier is in shutdown/ breakdown. (p) Local Panel (LCP) construction: Type: Fabricated from cold rolled sheet steel Frame thickness: 2.0 mm Enclosure thickness: 1.6 mm Gland plate thickness: 3.0 mm (q) ON/OFF control, indication, and alarm functions shall be provided on the LCP as well as on HMI system (DCS). (r) Adequately sized copper ground bus shall be provided for each panel. (s) Control voltage shall be 110 V AC/220 VAC. This will be informed at the time of detail Engineering. (t) Cables for Motors and heaters shall be adequately sized keeping sufficient margin. Sizes shall be subject to BHEL/Customer approval. (u) Cable glands suitable for incoming 415 V feeder cables shall be provided. Cable Sizes will be intimated later. (v) LCP shall have 20% spare terminals. (w) Polishing filter (if applicable), chock alarm shall be provided through DPS. (x) All instruments/ Devices shall have IP55 degree of protection. (y) For level switches and other instruments, plug and socket type connectors shall be provided. For level switch over range proof pressure shall be 150% of max design pressure. (z) For Pressure gauge, Temperature gauge and level gauge over range test pressure shall be 1.5 times the maximum design pressure at 38 C. Range selection should cover 125% of max of scale. For Rotameter, the housing shall be IP55 protection class. (aa) Reports of type tests shall be those conducted within last five years.					
SIGN & DATE 	Rev. no. 08	निर्माणकर्ता WORKED BY: Anil / Kavita	निर्माणकर्ता WORKED BY: Anil / Kavita	जाँचकर्ता CHECKED BY: A. S. Rajput / Devesh	जाँचकर्ता CHECKED BY: A. S. Rajput / Devesh

निष्कर्ष एवं हस्ताक्षर SIGN & DATE SUPERSEDES INVENTORY NO 9-5538		उत्पाद क्रय विनिर्देश (हीप : हरिद्वार) PRODUCT PURCHASE SPECIFICATION (HEEP: HARIDWAR)		ST39013	
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(bb) The local control panel shall have main switch fuse unit, power contactors, control transformer, space heater, alarm lamps, terminals, switchgear, OLR for separator motors and heaters and other contactors. (cc) Interconnection diagram shall be provided along with offer. (dd) Anti vibration pads shall be provided. Control panel should also be designed in such a way that it is able to withstand the site vibrations. (ee) Instruments/ equipments used in parallel system of 2x4500LPH system shall be of same make & type for both the purifiers in a single project. 4.2 For DCS control panel, additional requirements The purification system shall be operated from control room as well as local panel having the logic built in BHEL control system instead of relay based control system. It shall also have Local/remote switch, separator start/stop selector Switch, heater on/off sel. Switch Test/Accept/Reset push buttons and 24 V DC interfacing relays with DCS. Control Philosophy (a) The purification system shall be operated from control room, as well as local control panel "DCS/Local" selector switch shall be provided on the LCP. (b) All field instruments shall be wired to a JB, which shall be in vendor scope. From JB these shall be wired to DCS by BHEL. (c) Operating sequence and interlocks for various drives shall be programmed in BHEL's DCS. Vendor shall furnish Logic diagram and write-up for operation of the system. All interlocks shall be clearly brought out in the logic diagram and write-up. (d) 24V Interfacing relay are to be supplied by vendor mounted in the LCP for operation of drives. 24V commands shall be given from DCS to these relays for operation of various drives. (e) Alarms shall be generated in DCS and output shall be given for driving the alarm windows in LCP. (f) Control of individual heaters stages shall be from DCS for maintaining required oil temp using 2 nos. duplex RTDs.					
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SUPERSEDES INVENTORY NO.	(g) Limit switch or any other alternate arrangement with BHEL approval shall be provided for separator cover for remote monitoring when operating in DCS. (h) Flow switch shall be provided at centrifuge inlet. (i) List of drives to be operated from DCS, list of instruments and list of alarms shall be furnished along with the offer. (j) Air requirement for 3-way valve shall be furnished with the offer. (k) Functional testing of system shall be done with local control panel and by simulating DCS outputs.				
COPYRIGHT AND CONFIDENTIAL The information on this document is the property of Bharat Heavy Electricals Limited. It must not be used directly or indirectly in any way detrimental to the interest of the company.	5 PERFORMANCE REQUIREMENTS a. The quality of purified oil at outlet of OPS at 65°C shall be as follows. (i) Particle size of impurities at the outlet of OPS shall be equal to or better than class 15/12 as per ISO 4406 from class 21/18 at the inlet of the oil purification system in single pass without removing any additives/ inhibitors present in the oil and maintaining the lubricating value of the oil. (ii) Moisture contents at the outlet of OPS shall be maximum 300 to 500 ppm from inlet of maximum 15000 ppm. b. Polishing filter shall be capable of handling the quantity of clean oil, coming out of the centrifuge & filtering it down to $\beta_3=1000$ or better including colloidal carbon but shall not remove any rust inhibitor or oxidation inhibitor. c. Noise level shall not exceed 85 decibel measured at a distance of 1 meter from the equipment and at height of 1.5 meter from the ground level. d. Facility of indirect heater for heating oil from 50°C to the temperature which is required to make separation of water and oil most effective shall be provided. But to take care of situation while temperature is much below than 50°C, an arrangement of utilizing the heater to elevate the temperature of oil in the main oil tank to 50°C shall be provided. Heater shall be provided with suitable bypass arrangement.				
स्वत्वधिकार एवं गोपनीयता इस दस्तावेज में दी गई सूचना भारत भारती लिमिटेड का संपत्ति है। इसका प्रयोग एवं प्रसारण अन्य किसी भी व्यक्ति को करने से निषेध है। इस दस्तावेज को गोपनीय माना जाएगा।	6 GUARANTEES 6.1 The unit should be guaranteed for trouble free operation for a minimum period of 18 months after commissioning or 36 months after dispatch whichever is earlier.				
दिनांक एवं हस्ताक्षर SIGN & DATE 24/1/16	Rev. no. 08	निर्माणकर्ता WORKED BY:	Anil / Kavita	Anil Kumar Kavita	18.03.16
आवृत्ति नुमाई INVENTORY NO. P-5338		जाँचकर्ता CHECKED BY:	A. S. Rajput / Devesh	Rajput Devesh	18.03.16

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सामग्री सूची संख्या INVENTORY NO		6.2 The purification level as indicated in clause 5.2 shall be guaranteed by the supplier.							
सामग्री सूची संख्या को अधिकतम करता है		6.3 The supplier shall guarantee the power consumption of the motor at normal duty point.							
सामग्री सूची संख्या को अधिकतम करता है		6.4 If during erection, commissioning and operation at site any deficiency in a part is detected with in guarantee period, BHEL site representative shall prepare the assessment report and a copy of the same shall be forwarded to the supplier. The supplier shall replace/ rectify the concerned items free of charge. The supplier if, he so desires may depute his representative at site at his own cost, otherwise the finding of BHEL/ Owner representative shall be final and binding on the supplier.							
सामग्री सूची संख्या को अधिकतम करता है		6.5 Care should be taken during packing of electrical/electronic items to insure that there is no damage to these items during handling/transportation.							
सामग्री सूची संख्या को अधिकतम करता है		7 QUALITY ASSURANCE, INSPECTION AND TESTING							
सामग्री सूची संख्या को अधिकतम करता है		7.1 The manufacture shall conduct all tests required to ensure all the component parts of the oil purification unit offered conform to the requirements of the specification & in compliance with requirements of applicable codes & standards.							
सामग्री सूची संख्या को अधिकतम करता है		7.2 The bidder shall submit along with his offer quality plan in the prescribed BHEL's format as per Annexure-VI.							
सामग्री सूची संख्या को अधिकतम करता है		7.3 The particulars of the proposed shop tests & procedures for the tests shall be submitted to the BHEL / owner for approval along with quality plan.							
सामग्री सूची संख्या को अधिकतम करता है		7.4 The equipments shall be dispatched only after inspection & clearance of material by BHEL/ Owner & approval of tests certificates by BHEL /Owner.							
सामग्री सूची संख्या को अधिकतम करता है		7.5 The minimum tests / checks to be carried out on the unit as envisaged by purchaser are given below. This is however , not intended to form a comprehensive testing programme as it is supplier's responsibility to prepare the detailed quality plan, which should also include tests checks carried out by supplier as a part of their normal practice. This quality plan is subjected to the approval of BHEL & owner. BHEL/ Owner reserves the right to ask any more checks at the time of quality plan finalization.							
सामग्री सूची संख्या को अधिकतम करता है		(1) TESTING OF MATERIALS: The material of each component that is bowl, bowl cover, disc, heater tubes, pump casing Shafts, gear/screw, valve body etc. shall be tested as per relevant specification for its composition & mechanical properties, viz. YS, UTS, impact strength, % elongation, % RA etc. suitable NDT on the above components to ensure freedom from surface & subsurface defects shall be carried out.							
सामग्री सूची संख्या को अधिकतम करता है		(2) Following tests shall be carried out during various stages of manufacture at manufacture's works.							
सामग्री सूची संख्या को अधिकतम करता है		Rev. no. 08		निर्माणकर्ता WORKED BY:		Anil / Kavita Anil Kumar Kavita		18.03.16	
सामग्री सूची संख्या को अधिकतम करता है		7-5-38		जाँचकर्ता CHECKED BY:		A. S. Rajput / Devesh		18.03.16	

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SUPERSEDES INVENTORY NO भारतीय मूल्य सूची में अतिरिक्त करना है	(a) Check for dimensions of all the component parts including surface finish, radial run out of shaft (b) <u>NDT</u>:- Bowls shall be subjected to DP after final machining to ensure freedom from surface defects. Shaft shall be subjected to UT & DP to ensure freedom from internal & surface defects. All butt welds on oil piping shall be subjected to 10% RT & fillet welds to 100% MP/DP. Norms for acceptance to be informed in the offer for BHEL approval. (c) Static & dynamic balancing test on all rotating elements of the centrifuge. Acceptance Norms for vibration is 5.6 mm/s. (d) Hydraulic testing of all pressure parts including polishing filter if offered and vessel body etc. for 1.5 times of working pressure for 30 minutes & seat leakage test of valves at 1.0 times of working pressure for 30 minutes. No leakage to be ensured. (e) Performance test on feed & discharge oil pump, purifier motor, heaters, control system & other accessories. Reference & Acceptance norms for vibration to be informed in the offer for BHEL approval. (f) Type-test reports detailing the results for motors of similar ratings shall be furnished as called annexure III. (g) Routine test reports of motors to be furnished as per annexure III. (h) Control panel RTD, level switch & solenoid valve shall be subjected to the following final testing as applicable as routine test (unless otherwise stated) in addition to the stage inspection carried out by the vendor. (i) Dimensional checks as per approved drawing including proper cut outs, mounting of all instruments/ accessories etc. as per approved general arrangement drawing. (j) Functional/ operational checks of all wiring schematics, operational/ sequential interlocks etc. are applicable as per approved drawing. i) Degree of protection test as per IS: 2147 (Type test) at 2.0 KV. (k) High voltage test & IR measurement not less than 30 mega ohm (MΩ) before and after test. ii) Pick up and drop down test & performance with ±10% voltage variation. (l) Capacity test of complete oil purification system. During capacity test, the complete purifier shall be tested at manufacture's works for mechanical running, vibration & noise level, sequential operation & interlocks, test for vapour tightness (if applicable), maximum particle size & moisture			
COPYRIGHT AND CONFIDENTIAL The information on this document is the property of Bharat Heavy Electrical Limited It must not be used directly or indirectly in any way detrimental to the interest of the company	स्वतंत्रता एवं गोपनीय इस दस्तावेज में दी गई सूचना भारत भारती गैरसंयुक्त राज्य अमेरिका की सरकारों के हितों में पक्षों एवं अंग्रेजों के हितों में किसी भी तरह के हितों को नुकसान पहुंचाने के लिए नहीं है। एशियाई देशों में किया जाये।			
भारत एवं हरद्वार SIGN & DATE 	Rev. no. 08			
भारतीय मूल्य सूची INVENTORY NO P-55388	निर्माणकर्ता WORKED BY: Anil / Kavita जाँचकर्ता CHECKED BY: A. S. Rajput / Devesh	Anil Kumar 18.03.16	18.03.16	

दिनांक एवं हस्ताक्षर SIGN & DATE		उत्पाद क्रय विनिर्देश (हीप : हरिद्वार) PRODUCT PURCHASE SPECIFICATION (HEEP: HARIDWAR)	ST39013	
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सुपरसेड INVENTORY NO.	content at the outlet of oil purification system. Acceptance norms for vibration to be informed in the offer for BHEL approval (m) Verification/ BHEL approved type-test report for max. particle size & moisture content.			
भारतीय प्रौद्योगिकी निगम Bharat Heavy Electricals Limited	7.6 Party to furnish certificate of compliance for the instruments which are being installed in the system after P.O. placement.			
भारतीय प्रौद्योगिकी निगम Bharat Heavy Electricals Limited	7.7 <u>STORAGE:-</u> Bidder shall inform to purchaser along with the offer regarding storage facility which they require at the site for their equipment if the unit is to be stored at site for their equipment. If the unit is to be stored at site for next 12 to 18 months after dispatch from manufacturer's works.			
COPYRIGHT AND CONFIDENTIAL The information on this document is the property of Bharat Heavy Electricals Limited. It must not be used directly or indirectly in any way detrimental to the interest of the company.	8 DOCUMENTS, DATA AND DRAWINGS TO BE FURNISHED BY SUPPLIER			
स्वत्वधिकार एवं गोपनीयता यह दस्तावेज भारतीय प्रौद्योगिकी निगम की संपत्ति है। इसका उपयोग केवल निर्धारित उद्देश्य के लिए किया जा सकता है। इस दस्तावेज को बिना अनुमति के किसी भी तृतीय पक्ष को नहीं देना चाहिए।	8.1 <u>DRAWINGS/ DOCUMENTS REQUIRED WITH THE OFFER</u>			
दिनांक एवं हस्ताक्षर SIGN & DATE	a. GA drawing of the equipment offered, arrangement and layout drawing showing various equipments with all fittings, accessories and connection as well as clearance necessary for other equipment or structural members for operation and maintenance, loading data and foundation details of oil purification system.			
दिनांक एवं हस्ताक्षर SIGN & DATE	b. Data sheets of all instruments including RTDs, motor, solenoid valves, instruments and 3-way pneumatic/solenoid valve for oil purification system shall be furnished as per Annexure-II of this specification for BHEL's review.			
दिनांक एवं हस्ताक्षर SIGN & DATE	c. P&ID including bill of material indicating piping, valves, all instruments and devices of the system as per BHEL format annexure-VII.			
दिनांक एवं हस्ताक्षर SIGN & DATE	d. Drawings / Documents of all equipments such as heater, y-strainer, dirty & clean oil pump etc. shall also be included in the offer.			
दिनांक एवं हस्ताक्षर SIGN & DATE	e. Detailed technical literature on various equipments/ instruments and GA drawing of control panel.			
दिनांक एवं हस्ताक्षर SIGN & DATE	f. Characteristic curves of all pumps.			
दिनांक एवं हस्ताक्षर SIGN & DATE	g. Manufacturer's descriptive and illustrative literature showing details of equipments and method of operation of the complete system.			
दिनांक एवं हस्ताक्षर SIGN & DATE	h. Electrical single line diagram, control wiring diagram, interlocks schematic, protection scheme, details of motor and starter etc.			
भारतीय प्रौद्योगिकी निगम INVENTORY NO.	Rev. no. 08	निर्माणकर्ता WORKED BY:	Anil / Kavita	Anil Kumar Kavita 18.03.16
भारतीय प्रौद्योगिकी निगम INVENTORY NO.	भारतीय प्रौद्योगिकी निगम INVENTORY NO.	जाँचकर्ता CHECKED BY:	A. S. Rajput / Devesh	A. S. Rajput Devesh 10.03.16

भारत भारती SIGN & DATE SUPERSEDES INVENTORY NO. भारतीय भारती भारती भारतीय भारती भारती भारती	 उत्पाद क्रय विनिर्देश (हीप : हरिद्वार) PRODUCT PURCHASE SPECIFICATION (HEEP: HARIDWAR)	ST39013 पृष्ठ 40 का 14 Page 14 of 40
COPYRIGHT AND CONFIDENTIAL The information on this document is the property of Bharat Heavy Electrical Limited. It must not be used directly or indirectly in any way detrimental to the interest of the company.	i. Cross-sectional drawings of all equipments including horizontal and vertical section of separator indicating the recommended and mandatory spare parts. Also, list of recommended and mandatory spares with their part no. / model no. and quantity required. j. Details of standards /codes used for designing of the various equipments and selecting the material of various components. k. Name of the manufacturer and illustrative literature all components which have been out-sourced for purchaser's review. l. All other relevant data and drawings which supplier considers necessary for better understanding of the system. m. Type test Reports for capacity, moisture content, particle size of impurities and motor efficiency conducted within last 5 years. n. Interconnecting diagram of DCS control panel (if required). o. Acceptance norms for (i) in process NDT of bowl, shaft, butt welds of piping. (ii) Static & dynamic balancing of shaft. (iii) Performance test on pumps & motors. (iv) Vibration norms for pumps, motor and unit. p. Also, Bidder to shall furnish the filled up check list of BHEL format as per annexure –VII. 8.2 DRAWINGS / DOCUMENTS REQUIRED WITHIN 30 DAYS AFTER PLACEMENT OF ORDER a. Five sets (paper based) of each of GA drawing, P&ID, filled in data sheet, control panel schematic & write-up etc. shall be furnished for review/ approval by BHEL/CUSTOMER after placement of order. b. Motor datasheet, curves/ graphs, type- test reports, efficiency rating etc. for review/ approval by BHEL/CUSTOMER after placement of order. c. O & M manual (soft/ paper based) shall be furnished for BHEL review/ approval. 8.3 DRAWINGS/ DOCUMENTS REQUIRED ALONGWITH SUPPLY a. All relevant test certificates & full details of the tests carried out as per the requirement of this specification before dispatch. b. Twenty sets (paper based) and 2 set (in CDROM) of O&M manual shall be furnished containing all drawings and datasheets, catalogues of all instruments and instructions for storage, erection &	
भारत भारती SIGN & DATE भारतीय भारती भारती भारती	Rev. no. 08 निर्माणकर्ता WORKED BY: Anil / Kavita जाँचकर्ता CHECKED BY: A. S. Rajput / Devesh	Anil kumar Komita 18.03.16 Anil kumar Komita 18.03.16

दिनांक एवं हस्ताक्षर SIGN & DATE 11/03/16		उत्पाद क्रय विनिर्देश (हीप : हरिद्वार) PRODUCT PURCHASE SPECIFICATION (HEEP: HARIDWAR)	ST39013																	
			पृष्ठ 40 का 15 Page 15 of 40																	
SUPERSEDES INVENTORY NO. भारतीय प्रोपर्टी निगम में अधिलेखित करना है	commissioning, operation and maintenance after approval. Vendor shall keep 2 copies of O&M manual in the dispatch box & shall also mention the same in its shipping list. c. Before bidder finalises these manuals, the same will be reviewed by purchaser. After getting approval of purchaser, final manual in required quality shall be dispatched. Manual shall clearly indicate all inspections & tests to be carried out at site and if any check list/ log sheets etc. are required to carry-out specified inspection & test that shall be made part of manual. d. Data sheets of all instruments, thermostats and motor .The same shall be included in O&M manual of oil purification system along with the catalogues of all instruments.																			
COPYRIGHT AND CONFIDENTIAL The information on this document is the property of Bharat Heavy Electrical Limited It must not be used directly or indirectly in any way detrimental to the interest of the company	9 MATERIALS OF CONSTRUCTION 9.1 The material of all rotating parts / components i.e. "bowl, bowl cover, disc, Shaft/spindle, gear/screw shall be of high grade stainless steel (e.g. austenitic) considering the purpose and the extent of contact with oil. Other parts coming in direct contact with water shall be of stainless steel or other corrosion resistant material conforming to applicable standard (IS / BS) or equivalent standard. All those parts that are coming in contact with oil & are not of Stainless steel / other corrosion resistant shall be mentioned in their offer. This should be submitted as a separate document indicating material/ make of all parts. 9.2 All piping, fittings & valves should be suitably selected as per applicable IS, BS or equivalent standard. 9.3 Strainers, wherever provided, should be designed to enable them to be cleaned during operation. 9.4 All other parts/ components shall be of compatible material to suit the applications.																			
	10 CODES AND STANDARDS In addition to the codes and standards specifically mentioned in the relevant technical specification for the equipment/ plant/ system, all equipment parts, systems and works covered under this specification shall comply with all currently applicable statutory regulations and safety codes (National/International).																			
स्वत्व अधिकार एवं गोपनीयता इस दस्तावेज में दी गई प्रतियां भारत भारती लव्हे इलेक्ट्रिकल लिमिटेड की संपत्ति हैं। इनका प्रयोग एवं प्रसारण केवल केवल के निर्देशों के बिना नहीं किया जा सकता। भारतीय प्रोपर्टी निगम में अधिलेखित करना है	11 CLEANING, PROTECTION AND PAINTING Painting scheme shall be according to BHEL approved/ previously approved scheme. Painting scheme for oil purification system shall be as below.																			
दिनांक एवं हस्ताक्षर SIGN & DATE 11/03/16	<table border="1"> <thead> <tr> <th>Paint (Coat)</th> <th>Paint Type</th> <th>No. of coat</th> <th>DFT*</th> </tr> </thead> <tbody> <tr> <td>Primer Paint:</td> <td>Epoxy base Zinc rich primer paint</td> <td>2</td> <td>70</td> </tr> <tr> <td>Intermediate Paint:</td> <td>Epoxy TiO2 Pigmented Polyamide Cured Paint</td> <td>1</td> <td>70</td> </tr> <tr> <td>Finish (Final) Paint:</td> <td>Aliphatic Acrylic 2 Pack Polyurethane Finish paint</td> <td>2</td> <td>60</td> </tr> </tbody> </table>				Paint (Coat)	Paint Type	No. of coat	DFT*	Primer Paint:	Epoxy base Zinc rich primer paint	2	70	Intermediate Paint:	Epoxy TiO2 Pigmented Polyamide Cured Paint	1	70	Finish (Final) Paint:	Aliphatic Acrylic 2 Pack Polyurethane Finish paint	2	60
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भारतीय प्रोपर्टी निगम INVENTORY NO. 11/03/16	Rev. no. 08	निर्माणकर्ता WORKED BY:	Anil / Kavita	Anil Kumar Kavita 18.03.16																
		जाँचकर्ता CHECKED BY:	A. S. Rajput / Devesh	Rajput Devesh 18.03.16																

निर्माण एवं मंजूरी SIGN & DATE		उत्पाद क्रय विनिर्देश (हीप : हरिद्वार) PRODUCT PURCHASE SPECIFICATION (HEEP: HARIDWAR)	ST39013													
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SUPERSEDES INVENTORY NO. आगामी पूर्वी मंजूरी अतिरिक्तिक रूप से	Total Minimum DFT= 180 *DFT– Dry Film Thickness (Final) in micron. Paint Shade shall be as below:- - For Oil purifier- Light Blue (RAL 5012) - For Control Panel generally it is - External-Light Grey (shade 631 of IS-5), Internal- Brilliant White or paint shade will be informed during later stage of engineering. 11.1 All surfaces shall be thoroughly cleaned of all mill scales, oxides and other coating and prepared in the shops. The protective coating should be such as to prevent the deterioration of coating itself by him for internal and external surface protection which shall be checked and approved by BHEL / Owner. All surfaces which will not be easily accessible after the shop assembly, shall before hand be treated and protected for life of the equipment. 11.2 The pre-treatment/ painting of the control panel shall be done by 7 tank process/ shot blasting/ sand blasting, by 2 coats of primer and 2 coats of paint of shade no. 692 as per IS: 6005. The total thickness of paint shall be a minimum of 180 micron and maximum of 250 micron. 11.3 After testing of unit, its internals shall be thoroughly cleaned, dried and conserved before packing. Conservation shall be suitable for storing in saline atmosphere & for a period of 2 years before use. Unit shall be suitably packed for transportation. Supplier shall be responsible for all loss or damage during transportation, handling and storage due to improper packing. 11.4 Painting treatment for LCP shall be as per IS: 6005. Two coats of lead oxide primer followed by powder painting. External shade for front and Rear shall be RAL9002 and for panel sides shall be RAL5012. Internal color shall be same as external color indicated above. 12 DESIGN CO-ORDINATION MEETING Supplier shall attend the meeting on his own cost, whenever felt necessary, called by purchaser / owner to clarify the subject matter to them during engineering, erection, commissioning, and any stage prior to handing over. 13 LIST OF CROSS-REFERRED STANDARDS <table border="0"> <tr> <td>13.1</td> <td>IS: 10816-2</td> </tr> <tr> <td>13.2</td> <td>IS: 325,</td> </tr> <tr> <td>13.3</td> <td>IS: 4029,</td> </tr> <tr> <td>13.4</td> <td>IS: 2147,</td> </tr> <tr> <td>13.5</td> <td>IS: 2148,</td> </tr> <tr> <td>13.6</td> <td>IS: 6005,</td> </tr> </table>				13.1	IS: 10816-2	13.2	IS: 325,	13.3	IS: 4029,	13.4	IS: 2147,	13.5	IS: 2148,	13.6	IS: 6005,
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COPYRIGHT AND CONFIDENTIAL The information on this document is the property of Bharat Heavy Electrical Limited it must not be used directly or indirectly in any way detrimental to the interest of the company	स्वत्वधिकार एवं गोपनीय इस दस्तावेज में दी गई गुणवत्ता, आकार, रंगीन चित्रांकन, विनिर्देश की जानकारी है, इसका उपयोग केवल मूल निर्माण के लिए ही किया जाना है। इस दस्तावेज में दी गई जानकारी को किसी भी प्रकार के पुनर्निर्माण के लिए नहीं किया जाना है।															
निर्माण एवं मंजूरी SIGN & DATE 	Rev. no. 08															
आगामी पूर्वी मंजूरी INVENTORY NO. 12.5538	निर्माणकर्ता WORKED BY: Anil / Kavita	जाँचकर्ता CHECKED BY: A. S. Rajput / Devesh	18.03.16	18.03.16												

दिनांक एवं हस्ताक्षर SIGN & DATE		उत्पाद क्रय विनिर्देश (हीप : हरिद्वार) PRODUCT PURCHASE SPECIFICATION (HEEP: HARIDWAR)	ST39013	
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भारतीय मूल्य संवर्धन INVENTORY NO.	13.7 IS: 5, 13.8 IS: 4722, 13.9 IS: 2253, 13.10 IS: 2254, 13.11 IS: 3202, 13.12 IS: 4722-1992, 13.13 ISO: 4406, 13.14 IS: 12075, 13.15 IS: 12615:2011, 13.16 IS: 10816-2.			
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स्वामित्व अधिकार एवं गोपनीयता यह प्रमाण है कि यह दस्तावेज़ भारत भारती लिमिटेड का संपत्ति है। इसका प्रयोग अन्य किसी भी उद्देश्य के लिए किया जाना नहीं चाहिए।				
दिनांक एवं हस्ताक्षर SIGN & DATE				
भारतीय मूल्य संवर्धन INVENTORY NO.	Rev. no. 08	निर्माणकर्ता WORKED BY:	Anil / Kavita	Anil kumar Kavita 18.03.16
		जाँचकर्ता CHECKED BY:	A. S. Rajput / Devesh	A. S. Rajput Devesh 10.03.16

SUPERSEDES
INVENTORY NO.

सामग्री शुद्धी संयंत्र को
अधिकमिल बनाया है

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स्वत्वाधिकार एवं गोपनीय

एक प्रश्न से ही नई युवा आवाजें उठीं। एन्किटुकरक निरिस्ट की समिति है इसका प्रत्यक्ष एवं अप्रत्यक्ष रूप से किसी भी तरह प्रयोग जो कि कंपनी के धुनि में जातिवारकों से किया गया।

SIGN & DATE

सामग्री सूची संख्या
INVENTORY

14 ANNEXURE-I (PROPERTIES OF TURBINE OIL)

S. No.	Properties	Value	Test Method
1. a.	Kinematic viscosity at 37.8°C	47.5 c.s. to 49.5 c.s.	IS : 1448-P25
b.	Kinematic viscosity at 50.0°C	28 c.s.	IS : 1448-P25
2.	Viscosity index	Min 97	IS : 1448-P56
3. a.	Inorganic acidity	Nil	IS : 1448-P2
b.	Organic acidity	Max. 0.14 mg of KOH	IS : 1448-P2
c.	Neutralisation No.	Max. 0.2 mg of KOH per gm of oil	IS : 1012
4.	Colour	Max. 2	IS : 1448-P12
5.	Specific gravity at 50 °C	0.852	IS : 1448-P32
6.	Flash point Cleveland Open cup	Min. 200°C	
7.	Copper strip corrosion test At 100°C for 3 hours	Not worse than No.1	IS : 1448-P15
8.	Pour point	-6 °C max.	IS : 1448-P10
9.	Rust preventing characteristics	negative test passed	ASTM : D665
10.	Emulsion characteristics	40-40-0(20 minutes)	ASTMD : 1401-67
11.	Total acidity after 1000 hrs. oxidation	Max. 2.0 mg of KOH per gm of the oil.	ASTMD : 943-54/ IP 157/64
12.	Foaming characteristics Max.		
	(a) At 24°C	Nil	Volume in ml of foam after 10 minutes.
	(b) At 93.5°C	Nil	

Rev. no.

08

निर्माणकर्ता

WORKED BY:

जाँचकर्ता

CHECKED BY:

Anil / Kavita

A. S. Rajput /
Devesh

Anil kumar
Kavits

Devesh

18.03.16

18.03.16

निम्न एवं हस्ताक्षर SIGN & DATE		उत्पाद क्रय विनिर्देश (हीप : हरिद्वार) PRODUCT PURCHASE SPECIFICATION (HEEP: HARIDWAR)		ST39013																													
				पृष्ठ 40 का 19 Page 19 of 40																													
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स्वतंत्रतापूर्वक एवं गोपनीय इस दस्तावेज़ में दी गई सूचना भारत भारी विद्युत निर्यात निगम की संपत्ति है। इसका प्रयोग केवल उद्देश्य के लिए ही किया जा सकता है। इस दस्तावेज़ को किसी भी रूप में प्रसारित, प्रतिलिपि बनाना, या किसी भी रूप में प्रकाशित करना, बिना भारत भारी विद्युत निर्यात निगम की लिखित अनुमति के, ग्राहक को न किया जाए।																																	
निम्न एवं हस्ताक्षर SIGN & DATE																																	
सामग्री सूची नम्बर INVENTORY NO.	Rev. no. +08	निर्माणकर्ता WORKED BY:	Anil / Kavita	Anil kumar Kavita	18.03.16																												
P-5538		जाँचकर्ता CHECKED BY:	A. S. Rajput / Devesh	Rajput Devesh	18.03.16																												

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SUPERSEDES INVENTORY NO. आवृत्ति पूर्ण संख्या को अतिरिक्तित्व करता है	15 ANNEXURE-II (DATA SHEET OF TURBINE OIL PURIFICATION SYSTEM) 1.0 NUMBER OF UNITS OFFERED: 2.0 SCOPE OF SUPPLY: <table border="1" style="width: 100%; border-collapse: collapse;"> <tr><td>2.1</td><td>Centrifuge</td><td>Yes/No</td></tr> <tr><td>2.2</td><td>Centrifuge feed pump</td><td>Yes/No</td></tr> <tr><td>2.3</td><td>Centrifuge discharge pump</td><td>Yes/No</td></tr> <tr><td>2.4</td><td>Speed indicator</td><td>Yes/No</td></tr> <tr><td>2.5</td><td>Thermostatically controlled electric heater with control and trip thermostat (indirect)</td><td>Yes/No</td></tr> <tr><td>2.6</td><td>Flow meter</td><td>Yes/No</td></tr> <tr><td>2.7</td><td>Pressure gauges</td><td>Yes/No</td></tr> <tr><td>2.8</td><td>Temp. indicators</td><td>Yes/No</td></tr> <tr><td>2.9</td><td>Anti-flood device</td><td>Yes/No</td></tr> <tr><td>2.10</td><td>Y-Strainer at suction of feed pump</td><td>Yes/No</td></tr> <tr><td>2.11</td><td>Electric control panel</td><td>Yes/No</td></tr> <tr><td>2.12</td><td>Common base plate for complete equipment</td><td>Yes/No</td></tr> <tr><td>2.13</td><td>Necessary spares for three (3) years of normal operation & maintenance.</td><td>Yes/No</td></tr> <tr><td>2.14</td><td>Special tools</td><td>Yes/No</td></tr> <tr><td>2.15</td><td>Heater (With Valves) connections</td><td></td></tr> <tr><td>2.15.1</td><td>Oil inlet</td><td>Yes/No</td></tr> <tr><td>2.15.2</td><td>Oil outlet</td><td>Yes/No</td></tr> <tr><td>2.15.3</td><td>Oil drain</td><td>Yes/No</td></tr> <tr><td>2.15.4</td><td>Water drain</td><td>Yes/No</td></tr> <tr><td>2.15.5</td><td>Make-up water</td><td>Yes/No</td></tr> <tr><td>2.15.6</td><td>Open vent connection from drum</td><td>Yes/No</td></tr> <tr><td>2.15.7</td><td>Globe valve by pass connection to heater (Oil side)</td><td>Yes/No</td></tr> <tr><td>2.16</td><td>Centrifuge feed pump relief valve</td><td>Yes/No</td></tr> <tr><td>2.17</td><td>Centrifuge discharge pump relief valve</td><td>Yes/No</td></tr> <tr><td>2.18</td><td>Isolating & bypass valves for flow meter.</td><td>Yes/No</td></tr> </table>			2.1	Centrifuge	Yes/No	2.2	Centrifuge feed pump	Yes/No	2.3	Centrifuge discharge pump	Yes/No	2.4	Speed indicator	Yes/No	2.5	Thermostatically controlled electric heater with control and trip thermostat (indirect)	Yes/No	2.6	Flow meter	Yes/No	2.7	Pressure gauges	Yes/No	2.8	Temp. indicators	Yes/No	2.9	Anti-flood device	Yes/No	2.10	Y-Strainer at suction of feed pump	Yes/No	2.11	Electric control panel	Yes/No	2.12	Common base plate for complete equipment	Yes/No	2.13	Necessary spares for three (3) years of normal operation & maintenance.	Yes/No	2.14	Special tools	Yes/No	2.15	Heater (With Valves) connections		2.15.1	Oil inlet	Yes/No	2.15.2	Oil outlet	Yes/No	2.15.3	Oil drain	Yes/No	2.15.4	Water drain	Yes/No	2.15.5	Make-up water	Yes/No	2.15.6	Open vent connection from drum	Yes/No	2.15.7	Globe valve by pass connection to heater (Oil side)	Yes/No	2.16	Centrifuge feed pump relief valve	Yes/No	2.17	Centrifuge discharge pump relief valve	Yes/No	2.18	Isolating & bypass valves for flow meter.	Yes/No
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SUPERSEDES INVENTORY NO				
सामग्री सूची संख्या की अवधिगतता करना है				
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स्वत्वधिकार एवं गोपनीयता इस दस्तावेज में दी गई सूचना भारत भारती भारतीभारत लिमिटेड की सम्पत्ति है। इसका प्रयोग एवं प्रसारण अन्य से किसी भी तरह, प्रत्यक्ष या अप्रत्यक्ष, बिना भारत भारती लिमिटेड की लिखित अनुमति के किये जाने पर कानून से दंडित होगा।				
दिनांक एवं हस्ताक्षर SIGN & DATE				
सामग्री सूची संख्या INVENTORY NO				

5.7	Oil injection nozzle	
5.8	Other inlet and outlet parts	
5.9	Other wetted bowl parts	
5.10	Valve Body	

6.0 DESIGN/CONSTRUCTION FEATURES OF ELECTRIC HEATER

6.1	Heater details	
6.1.1	Quantity	Nos.
6.1.2	Kilowatts	kW
6.1.3	Rating of steps (kW)	
6.1.4	Voltage	Volts (AC)
6.1.5	Frequency	C/s
6.1.6	Phase	
6.1.7	Number of thermostat	3 (2Nos. for oil temp. and one for water temp.)
6.1.8	Range	
6.1.9	Model	
6.1.10	Manufacturer	
6.2	Heater control thermostat setting	Cut in at °C/ Cut out at °C
6.2.1	Rating of thermostat contacts	5 amps 240V A.C 0.25 amps 240V D.C
6.2.2	No. of contacts	2 No + 2 N C
6.3	Heater tubes	
6.3.1	Material	
6.3.2	Number	
6.3.3	Length	mm
6.3.4	Outside diameter	mm
6.3.5	Tube wall thickness	mm
6.3.6	Surface area of heater tubes.	mm ²
6.4	Tube Sheets	
6.4.1	Material	
6.4.2	Number	
6.4.3	Thickness	mm
6.5	Tube bundle type	Removable/non-removable
6.6	Capacity of heater tank	M3

7.0 CENTRIFUGE FEED PUMP & DISCHARGE PUMP

	FEED PUMP	DISCHARGE PUMP
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Rev. no.		निर्माणकर्ता WORKED BY:	Anil / Kavita	Anil kumar Kavita	18.03.16
08		जाँचकर्ता CHECKED BY:	A. S. Rajput / Devesh	A. S. Rajput Devesh	18.03.16

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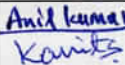
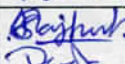
SUPERSEDES INVENTORY NO. सामग्री पूर्ण संख्या को अपडेट किया गया है	7.1	Quantity	Nos.		
	7.2	Type	Positive displacement (Rotary i.e. Helical, Herring bone , spur gear or screw type)		
	7.3	Capacity	Lit/hr.		
	7.4	Speed	RPM		
	7.5	Discharge pressure	Kg/cm2 (g)		

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	7.7	Max. allowable pump working pressure	Kg/cm2 (g)		
	7.8	Connections			
	7.8.1	Inlet	mm		
	7.8.2	outlet	mm		
	7.9	Material			
	7.9.1	Casing			
	7.9.2	Shaft			
	7.9.3	Shaft sleeves			
	7.9.4	Gear/screw			
	7.10	Drive (AC Motor)	As per enclosed annexure-3.		
	7.11	Motor rating	KW		
	7.12	Bearings :			
7.12.1	Nos.				
7.12.2	Type				
7.12.3	Manufacturer				
7.13	BHP at rated capacity				

8.0 Y-STRAINER

8.1	Make & Model	
8.2	Number	
8.3	Location	
8.4	Connection sizes	
8.5	Mesh size	
8.6	Material of element	

9.0 POLISHING FILTER

निष्कर्ष एवं हस्ताक्षर SIGN & DATE 	सामग्री पूर्ण संख्या INVENTORY NO. P-5598	Rev. no.		निर्माणकर्ता WORKED BY:	Anil / Kavita		18.03.16
				जाँचकर्ता CHECKED BY:	A. S. Rajput / Devesh		18.03.16

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SUPERSEDES
INVENTORY NO.

ਸਮਾਜੀ ਸੁਖੀ ਸੰਸਥਾ ਕੋ
ਅਧਿਕਾਰਿਤ ਅਦਾਰਾ ਹੈ

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स्वत्वाधिकार एवं गोपनीय

SIGN & DATE

सामग्री सूची संख्या
INVENTORY

Rev. no.

निर्माणकर्ता
WORKED BY:

© 2000 Blackwell Science Ltd

Anil Kumar
Kanits

18.03.16

जाँचकर्ता
CHECKED BY:

A. S. Rajput /
Devesh

Baybank.
Dutch

18.03.16

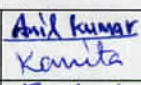
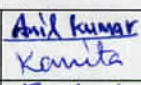
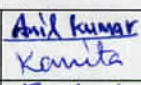
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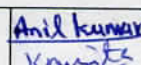
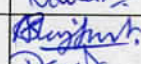
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		जाँचकर्ता CHECKED BY:	A. S. Rajput / Devesh A. S. Rajput Devesh	18.03.16

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SUPERSEDES INVENTORY NO. 45338	COPYRIGHT AND CONFIDENTIAL The information on this document is the property of Bharat Heavy Electricals Limited. It must not be used directly or indirectly in any way detrimental to the interest of the company.	f. Cable glands & lugs details (shall be suitable for power cable)			
		14.3.3. Type of DE/NDE Bearing			
		14.3.4. Motor Paint shade			
		14.3.5. Weight of			
		a. Motor stator (KG)			
		b. Motor Rotor (KG)			
		c. Total weight (KG)			
		14.4 List of accessories.			
		14.4. 1. Space Heaters (Nos./Power in watts/supply voltage)			
		14.4.2. Terminal Box for Space Heater (Yes/No)			
		14.4.3. Speed switch (Yes/No)			
		No of contacts and contact ratings of speed switch			
		14.4.4. Insulation of bearing (Yes/No)			
		14.4.5. Noise reducer(Yes/No)			
		14.4.6. Grounding pads			
		i) No and size on motor body			
		ii) Nos on terminal Box			
		14.4.7. Any other fitments			
		14.5 List of curves.			
		14.5.1 Torque speed characteristic of the motor			
		14.5.2 Thermal withstand characteristic			
		14.5.3 Starting. current Vs. Time			
		14.5.4 Starting. current Vs speed			
		14.5.5 P.F. and Effie. Vs Load			
Note:- Mark N.A. in motor data sheet whichever is not applicable.					
Rev. no. 08	निर्माणकर्ता WORKED BY:		Anil / Kavita		18.03.16
	जाँचकर्ता CHECKED BY:		A. S. Rajput / Devesh		18.03.16

दिनांक एवं हस्ताक्षर SIGN & DATE		उत्पाद क्रय विनिर्देश (हीप : हरिद्वार) PRODUCT PURCHASE SPECIFICATION (HEEP: HARIDWAR)	ST39013																																													
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SUPERSEDES INVENTORY NO. आगामी पूर्ण मसूदा को अपडेटिंग करना है	16 ANNEXURE-III (SPECIFICATION OF MOTOR) 1.0 A suitable motor conforming to the purification unit requirement shall be supplied. The motor shall also meet the following requirement broadly. The motor shall confirm to IS : 4722, IS : 325, IS : 2253, IS : 2254, IS : 4029, IS : 3202, IS 12615:2011 & IS : 2148 or equipment BS : Specification. The motor shall meet all Indian statutory requirements. <table border="1" style="width:100%; border-collapse: collapse;"> <tr> <td style="width:10%;">1.1</td> <td style="width:40%;">Application</td> <td style="width:50%;">To drive feed pump (suction & discharge) and centrifuge</td> </tr> <tr> <td>1.2</td> <td>Type of Motor</td> <td>Squirrel cage, induction motor</td> </tr> <tr> <td>1.3</td> <td>KW Rating at 500 ambient temp</td> <td>It shall have at least 10-15% reserve capacity than required for drive the unit when it is discharging max. quantity at max. viscosity</td> </tr> <tr> <td>1.4</td> <td>KW actually required by driven equipment under specified operation/ start-up conditions.</td> <td>Unit capacity</td> </tr> <tr> <td>1.5</td> <td>Min. Voltage required under starting conditions to bring driven equipment up to rated speed.</td> <td>80% rated</td> </tr> <tr> <td>1.6</td> <td>Full load speed</td> <td>It shall be commensurate with pump & centrifuge speed as per design</td> </tr> <tr> <td>1.7</td> <td>Full load current</td> <td>As per design</td> </tr> <tr> <td>1.8</td> <td>Starting current</td> <td>Not to exceed 600% of the rated exclusive of IS tolerance</td> </tr> <tr> <td>1.9</td> <td>Starting Torque</td> <td>1.3 (Min) of rated torque</td> </tr> <tr> <td>1.10</td> <td>Break down torque</td> <td>2.05 times (min) of rated valve.</td> </tr> <tr> <td>1.11</td> <td>Efficiency at full load</td> <td>IE2 AS PER IS 12615:2011</td> </tr> <tr> <td>1.12</td> <td>Power factor at full load</td> <td>0.85 (Min)</td> </tr> </table> 1.13 Motor shall be designed to with stand the voltage and torque stresses developed due to difference between the motor residual voltage and incoming supply voltage equal to 150% of the rated motor voltage during fast changeover of buses. 2.0 STARTING DATA <table border="1" style="width:100%; border-collapse: collapse;"> <tr> <td style="width:10%;">2.1</td> <td style="width:40%;">Starting</td> <td style="width:50%;">Suitable for DOL</td> </tr> <tr> <td>2.2</td> <td>Acceleration time with full load connected.</td> <td>To be furnished by supplier.</td> </tr> <tr> <td>2.3</td> <td>Permissible starting duty cycle, No. of Starts.</td> <td>3-Starts equally spread over an hour. 2-consecutive starts from hot condition without any injurious heating to the winding.</td> </tr> </table>			1.1	Application	To drive feed pump (suction & discharge) and centrifuge	1.2	Type of Motor	Squirrel cage, induction motor	1.3	KW Rating at 500 ambient temp	It shall have at least 10-15% reserve capacity than required for drive the unit when it is discharging max. quantity at max. viscosity	1.4	KW actually required by driven equipment under specified operation/ start-up conditions.	Unit capacity	1.5	Min. Voltage required under starting conditions to bring driven equipment up to rated speed.	80% rated	1.6	Full load speed	It shall be commensurate with pump & centrifuge speed as per design	1.7	Full load current	As per design	1.8	Starting current	Not to exceed 600% of the rated exclusive of IS tolerance	1.9	Starting Torque	1.3 (Min) of rated torque	1.10	Break down torque	2.05 times (min) of rated valve.	1.11	Efficiency at full load	IE2 AS PER IS 12615:2011	1.12	Power factor at full load	0.85 (Min)	2.1	Starting	Suitable for DOL	2.2	Acceleration time with full load connected.	To be furnished by supplier.	2.3	Permissible starting duty cycle, No. of Starts.	3-Starts equally spread over an hour. 2-consecutive starts from hot condition without any injurious heating to the winding.
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2.13	Terminal box	Flame proof terminal box to be provided with double compression Cable gland for Al cable Fault level : 45 KA for 0.01 Sec																																
COPYRIGHT AND CONFIDENTIAL The information on this document is the property of Bharat Heavy Electrical Limited. It must not be used directly or indirectly in any way detrimental to the interest of the company	3.0 SPECIAL REQUIREMENTS: 3.1 The motor shall be rewound able 3.2 The motor shall have on line greasing facility. 3.3 Motor shall be suitable for working in an environment of oil fumes without any hazard. 3.4 Separate terminal box for space heater (if applicable) to be provided. 3.5 Motor bearings (DE & NDE) shall be sealed type to avoid frequent Re-greasing. 3.6 The motor construction shall be suitable for easy disassembly and reassembly. 3.7 The terminal box shall be suitable for top and bottom entry of cable and shall be suitable for PVC insulated PVC sheathed armoured aluminium cables and shall be capable of being rotated by 180° in steps of 90°. 3.8 Motor vibrations shall be acceptable as per IS: 12075; motor efficiency as per IS 12615:2011 & noise level as per IS: 12065. Also mechanical vibrations shall be under limits as per IS: 10816-2.																																	
स्वयंसेवक एवं गोपनीय इस दस्तावेज में दी गई सूचना भारत भारती नैतिककरण निदेश की अनुमति है, इसका प्रयोग एवं प्रकाशन अन्य में किसी भी तरह अनिष्ट, जो कि कंपनी के हित में हानिकारक हो, न किया जाय।	4.0 DOCUMENTS TO BE SUPPLIED WITH DELIVERY WITH EACH UNIT. THESE SHALL BE SUPPLIED IN TWO COPIES & WORKABLE SOFT COPY.																																	
निम्न एवं हस्ताक्षर SIGN & DATE 	Rev. no. 08	निर्माणकर्ता WORKED BY:	Anil / Kavita		10.03.16																													
सामग्री सूची नम्बर INVENTORY NO. 2-5538		जाँचकर्ता CHECKED BY:	A. S. Rajput / Devesh		10.03.16																													

SIGN & DATE 24/03/16		उत्पाद क्रय विनिर्देश (हीप : हरिद्वार) PRODUCT PURCHASE SPECIFICATION (HEEP: HARIDWAR)	ST39013 पृष्ठ 40 का 32 Page 32 of 40
SUPERSEDES INVENTORY NO. 5538	COPYRIGHT AND CONFIDENTIAL The information on this document is the property of Bharat Heavy Electricals Limited. It must not be used directly or indirectly in any way detrimental to the interest of the company.	4.1 Characteristics: (at 80%, 100% and 110% of rated voltage) 4.1.1 Starting current v/s time 4.1.2 Torque v/s slip 4.1.3 Thermal with stand for HOT and Cold condition. 4.2 Type and frame size 4.3 Starting time 4.3.1 With 100% voltage at terminal 4.3.2 With 85% voltage at terminal 4.3.3 With 80% voltage at terminal 4.4 Safe install time at 110% rated voltage under hot condition. 4.5 Power rating requirement w.r.t. pump requirement. 4.6 Motor GD² 4.7 Total wt. of motor. 4.8 Expected life of bearing (but not <30000 hrs.) 4.9 Type & size of cable for which gland is provided, in the terminal box. 4.10 Type & routine test certificate as per IS: 4722. 4.10.1 In addition to cl 4.10, the following tests shall also be carried out i) Degree of protection test as type test ii) 20% over speed test for 2 minutes as routine test. iii) Measurement of variation as routine test as per IS: 12075. 5.0 TESTS AT MANUFACTURE'S WORKS OF MOTOR: 5.1 Motor after complete assembly shall be subjected to both type and routine tests as per IS: 4722 5.2 Additional type test:- 5.2.1 Degree of protection test to conform to the specified degree of protection. 5.2.2 Measurement of noise level as per IS 12065, motor noise level shall be limited so as to achieve combined pump motor noise level as per clause no. 5(c). 5.3 Additional routine test: 5.3.1 20% over speed test for 2 minutes. 5.3.2 Measurement of vibrations per IS 12075. 6.0 CROSS REFERRED STANDARDS: IS:325 , IS:4722, IS:2253, IS:2254, IS:3202, IS:4029, IS:12065, IS:12075, IS:12615:2011	18.03.16
INVENTORY NO. 5538	Rev. no. 08	निर्माणकर्ता WORKED BY: Anil / Kavita जाँचकर्ता CHECKED BY: A. S. Rajput / Devesh	18.03.16

SIGNATURE SIGN & DATE SUPERSEDES INVENTORY NO भारतीय प्रौद्योगिकी संस्थान भारतीय प्रौद्योगिकी संस्थान		उत्पाद क्रय विनिर्देश (हीप : हरिद्वार) PRODUCT PURCHASE SPECIFICATION (HEEP: HARIDWAR)	ST39013
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17 ANEXURE-IV (SPECIFICATION OF INSTRUMENTS)

1) PRESSURE GAUGE

The Pressure gauge should confirm to the following technical specification:-

- The sensing element shall be SS-316 bourden tube.
- The dial size shall be approx. 150 mm diameter.
- The casing shall be epoxy coated die-cast aluminium with threaded bezel ring.
- The movement shall be stainless steel rotary gear with nylon bearings.
- The process connection shall be G1/2"
- The over range protection should be 150% of max. range
- The pointer shall be micrometer adjustable with zero facility on front.
- The accuracy shall be 1% of full scale.
- The gauge is to be provided with pulsation dampeners.

2) TEMPERATURE INDICATOR

Type	Bimetallic rigid system type. No use of mercury or any other hazardous/toxic material
Case	Die cast aluminium alloy moisture proof case, heavily enamelled black
Dial Size	100 mm
Range	As per design
Accuracy	1% of total range
Bulb Material	½" bulb diameter made of SS. 316
Thermo-well	SS-AISI316 (with thread size G1/2")
Ambient Temp	60° C max.

3) MAGNETIC LEVEL SWITCH

Process Connection: - Nb25

Material: All parts coming in contact with the liquid made of stainless steel SS316

Electrical characteristics

Switch: Single pole double throw change over switch silver contact for handling the following currents

AC 250V – 5.0A

DC 250V – 0.25A

Operating characteristics

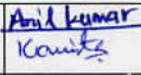
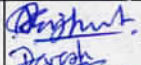
Differential – 6 MM I. e. 3 MM on either side of centre line working pr & Temp. : As per design

Ambient Temp. : 60°C max.

भारतीय प्रौद्योगिकी संस्थान
 SIGN & DATE
 18/03/16

भारतीय प्रौद्योगिकी संस्थान INVENTORY NO P-5538	Rev. no.		निर्माणकर्ता	Anil / Kavita	Anil Kumar	18.03.16
	08		WORKED BY:		Kavita	
			जाँचकर्ता	A. S. Rajput /	Rajput	18.03.16
			CHECKED BY:	Devesh	Devesh	

भारतीय नौसेना INVENTORY 25338	Rev. no. 08	निर्माणकर्ता WORKED BY: Anil / Kavita जाँचकर्ता CHECKED BY: A. S. Rajput / Devesh	18.03.16 18.03.16	ST39013 पृष्ठ 40 का 34 Page 34 of 40
दिनांक एवं हस्ताक्षर SIGN & DATE 25/3/16	भारतीय नौसेना INVENTORY NO.	COPYRIGHT AND CONFIDENTIAL The information on this document is the property of Bharat Heavy Electrical Limited. It must not be used directly or indirectly in any way detrimental to the interest of the company.	भारतीय नौसेना को अधिकारित नहीं है	दिनांक एवं हस्ताक्षर SIGN & DATE 25/3/16
स्वयंसाक्षिकार एवं गोपनीयता इस दस्तावेज में दी गई जानकारी भारत भारी विद्युत निगम की संपत्ति है। इसका उपयोग केवल उद्देश्य के लिए ही किया जा सकता है। गोपनीयता एवं सुरक्षा के लिए यह दस्तावेज गोपनीय है।	भारतीय नौसेना को अधिकारित नहीं है	ANNEXURE - V (P&ID) SHEET 1 OF 1 	भारतीय नौसेना को अधिकारित नहीं है	

SIGNATURE SIGN & DATE		उत्पाद क्रय विनिर्देश (हीप : हरिद्वार) PRODUCT PURCHASE SPECIFICATION (HEEP: HARIDWAR)	ST39013		
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SUPERSEDES INVENTORY NO.	20 ANNEXURE- VII (CHECK LIST) A. CHECK LIST FOR MECHANICAL ITEMS				
COPYRIGHT AND CONFIDENTIAL The information on this document is the property of Bharat Heavy Electrical Limited It must not be used directly or indirectly in any way detrimental to the interest of the company	Sl. No.	Technical Requirements	Vendor's confirmation (Yes/No)	Remarks (if any)	
	1.	Is capacity of oil purifier as per BHEL specifications (i.e. 7500 LPH)?			
	2.	a) Is particle size of impurities in the clean oil as per BHEL specifications in single pass (i.e. class 15/12 or better as per ISO4406)? b) Is moisture content in the clean oil as per BHEL specifications in single pass (i.e. ≤ 500 ppm)?			
	3.	Is the test certificate for particle size of impurities & moisture content provided as per BHEL specification?			
	4.	Is mode of operation (i.e. purifier/clarifier) as per BHEL specifications & enquiry?			
	5.	Is noise level as per BHEL specifications?			
	6.	Is overflow sight fitting provided as per BHEL specifications?			
	7.	Is capacity of oil feed & discharge Pump (i.e. at least 10% higher than capacity of the purifier) as per BHEL specifications?			
	8.	a) Is copies of O&M manual (CD based & hard paper based) provided as per BHEL specifications? b) Are 2 copies (hard paper based) of O & M manuals kept inside the dispatch box as per BHEL specifications & enquiry?			
	9.	Is polishing filter (β3= 1000 or better) provided as per BHEL specifications?			
	10.	Is supervision during erection & commissioning at site by vendor offered as per BHEL specifications & enquiry?			
	11.	Is lube oil recirculation piping/ piping connection provided as per BHEL specifications & enquiry?			
	12.	Are sufficient spares for satisfactory commissioning and for 3 years satisfactory operation of the purifier provided as per BHEL specifications?			
	13.	Are detailed lists of recommended spares and commissioning spares along with price break up provided as per BHEL specifications & enquiry?			
14.	Is separate offer for conducting test for particle size of impurities and				
SIGNATURE SIGN & DATE 18/03/16	Rev. no.		निर्माणकर्ता WORKED BY:	Anil / Kavita	 18.03.16
सामग्री सूची संख्या INVENTORY NO. P-5538			जाँचकर्ता CHECKED BY:	A. S. Rajput / Devesh	 18.03.16

भारत भारती SIGN & DATE		उत्पाद क्रय विनिर्देश (हीप : हरिद्वार) PRODUCT PURCHASE SPECIFICATION (HEEP: HARIDWAR)	ST39013
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SUPERSEDES INVENTORY NO भारतीय भारती को अधिकारित करना है		moisture content on one oil purification system provided as per BHEL specifications/enquiry?		
	15.	Is the painting scheme as per BHEL specifications/enquiry?		
	16.	Are all piping of oil purification system shall be stainless steel?		
	17.	Deviations taken (Please specify clearly, if any):		
		a) b) c) d)		

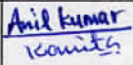
Notes: Vendors shall fill relevant columns with Yes/ No/ Value offered.

Date:
Place:

Signature &
Seal of manufacturer

स्वायत्तकार एवं गोपनीय
 इस प्रवेश से ही यह प्रस्ताव भारत भारती भारतीकरण निदेशों की शर्तों के अधीन है। इसका प्रयोग एवं अंशगतापन अन्य से किसी भी तरह प्रचार और वि. कम्पनी के हित में होना चाहिए।
 अधिकारक से न किया जाए।

भारत भारती
 SIGN & DATE


भारतीय भारती INVENTORY NO AS38	Rev. no. 08	निर्माणकर्ता WORKED BY:	Anil / Kavita		18.03.16
		जाँचकर्ता CHECKED BY:	A. S. Rajput / Devesh		18.03.16

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भारती भारती SIGN & DATE		उत्पाद क्रय विनिर्देश (हीप : हरिद्वार) PRODUCT PURCHASE SPECIFICATION (HEEP: HARIDWAR)
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SUPERSEDES INVENTORY NO. भारती भारती SIGN & DATE	COPYRIGHT AND CONFIDENTIAL The information on this document is the property of Bharat Heavy Electrical Limited It must not be used directly or indirectly in any way detrimental to the interest of the company	स्वाधिकार एवं गोपनीय इस दस्तावेज में दी गई सूचना भारत भारती लिमिटेड का संपत्ति है। इसका प्रयोग एवं प्रसारण केवल से किया जा सकता है। अन्य किसी भी प्रकार से इसका प्रयोग करना गैर कानूनी है।	B. <u>CHECK LIST FOR C&I ITEMS</u>	
			<u>Check list for OPU (DCS Based)</u>	

1. OPU is DCS Based with provision of operating from local controls panel as well control room; yes/ no	
2. Plug and socket type connection for all pressure switch and level switch : yes/no	
3. DCS/Local selector switch is provided on the Local control panel: yes/no	
4. Relays shall be of 24 v dc and of vendor scope of supply: yes/no	
5. List of drives to be operated through DCS is furnished along with list of instruments and alarms.: yes/no	
6. All field instruments shall be wired to a JB which shall be in vendor scope.: yes/no	
7. A pressure switch at outlet of centrifuge and a level switch in anti-flood tank shall be provided for detection of liquid seal breakage.	
8. Arrangement for Liquid seal breakage alarm is provided : yes/no	
9. Air requirement of pneumatic valves is mentioned: yes/no	
10. Motor efficiency meeting as per special instruction/project requirement : yes./no	
11. Control panel is designed for 3 phase (415 v Ac) 3 wire power supply system: yes/no	
12. Control panel is provided with anti-vibration pads to withstand vibrations: yes/no.	
13. Motor data sheet shall be subject to customer/ BHEL approval: yes/no	
14. Cable glands for 415 V AC incomer is provided : yes/no	
15. On/Off control, indication and alarms is provided in local panel as well as HMI: yes/no	
16. Painting treatment as per addendum or special instruction mentioned in indent: yes/no.	
17. Construction of panel as per specification/addendum: yes/no.	
18. Price break of spare item/spare of LS switchgear given along with offer: yes/no	
19. 20% spare terminals have been provided at panel: yes/no.	

भारती भारती SIGN & DATE	Rev. no.	निर्माणकर्ता WORKED BY:	Anil / Kavita	Anil kumar Kamath	18.03.16
	08	जाँचकर्ता CHECKED BY:	A. S. Rajput / Devesh	Asish Rajput Devesh	18.03.16

भारती भारती INVENTORY NO.	12.03.2018
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उत्पाद क्रय विनिर्देश (हीप : हरिद्वार)
PRODUCT PURCHASE SPECIFICATION
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20. All instrument as well as motor data sheet, wiring diagram write up is subject to BHEL/customer approval: yes/no
21. panel to be designed for 110 V AC control voltage : yes/no
22. For panel color exterior -Opaline green semi glossy finish, interior-glossy white and motor-smoke grey yes/no
23. All HT & LT motors shall be energy efficient type with efficiency class 1: yes/no

Date:
Place:

Signature
Seal of manufacturer

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स्वाधिकार एवं गोपनीय

इस दस्तावेज में दी गई सूचना भारत भारी भारी विद्युत निगम की संपत्ति है। इसका प्रयोग एवं प्रसारण अन्य से किसी भी प्रकार का उपयोग जो कि कंपनी के हित में हानिकारक हो न किया जाए।

हस्ताक्षर एवं तिथि
SIGN & DATE

सामग्री सूची संख्या
INVENTORY
NO.

Rev. no.

निर्माणकर्ता
WORKED BY:

Anil / Kavita

Anil kumar
Kavita

18.03.16

जाँचकर्ता
CHECKED BY:

A. S. Rajput /
Devesh

Ajay kumar
Devesh

18.03.16

दिनांक एवं हस्ताक्षर SIGN & DATE		उत्पाद क्रय विनिर्देश (हीप : हरिद्वार) PRODUCT PURCHASE SPECIFICATION (HEEP: HARIDWAR)	ST39013	
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SUPERSEDES INVENTORY NO. भारतीय मूल मंत्रालय से अधिकृत किया गया है	<u>Check list for OPU (Relay Based)</u> - Oil Purification Unit is relay based: yes/no - On/Off control, indication and alarms is provided in local panel: yes/no - Control panel is designed for 3 phase (415 v Ac) 3 wire incomer power supply system: yes/no - Motor efficiency meeting as per special instruction/project requirement : yes /no - Air requirement of pneumatic valves is mentioned: yes/no. - A pressure switch at outlet of centrifuge and a level switch in anti-flood tank is provided for detection of liquid seal breakage: yes/no - Cable glands for 415 V AC incomer is provided : yes/no - Adequately sized copper ground bus is provided for each panel: yes/no - Painting treatment as per addendum or special instruction mentioned in indent: yes/no - Paint shade of control panel as per addendum/special requirement: yes/no - Construction of panel as per specification/addendum: yes/no - Control panel is provided with anti-vibration pads to withstand vibrations: yes/no. - Plug and socket type connection for all instruments : yes/no - Arrangement for Liquid seal breakage alarm is provided: yes/no - Price break of spare item/spare of LS switchgear given along with offer: yes/no - Motor data sheet shall be subject to customer/ BHEL approval: yes/no 20% spare terminals have been provided at panel: yes/no - All instruments shall be of reputed make.			
भारतीय मूल मंत्रालय से अधिकृत किया गया है	Date: &Place:			
भारतीय मूल मंत्रालय से अधिकृत किया गया है	Signature Seal of manufacturer			
भारतीय मूल मंत्रालय से अधिकृत किया गया है	Rev. no. 08	निर्माणकर्ता WORKED BY:	Anil / Kavita	Anil Kumar Kavita 18.03.16
भारतीय मूल मंत्रालय से अधिकृत किया गया है		जाँचकर्ता CHECKED BY:	A. S. Rajput / Devesh	A. S. Rajput Devesh 18.03.16