

MACHINING OF COVER CASTING (2nd Stage)

Indent No: 20220230

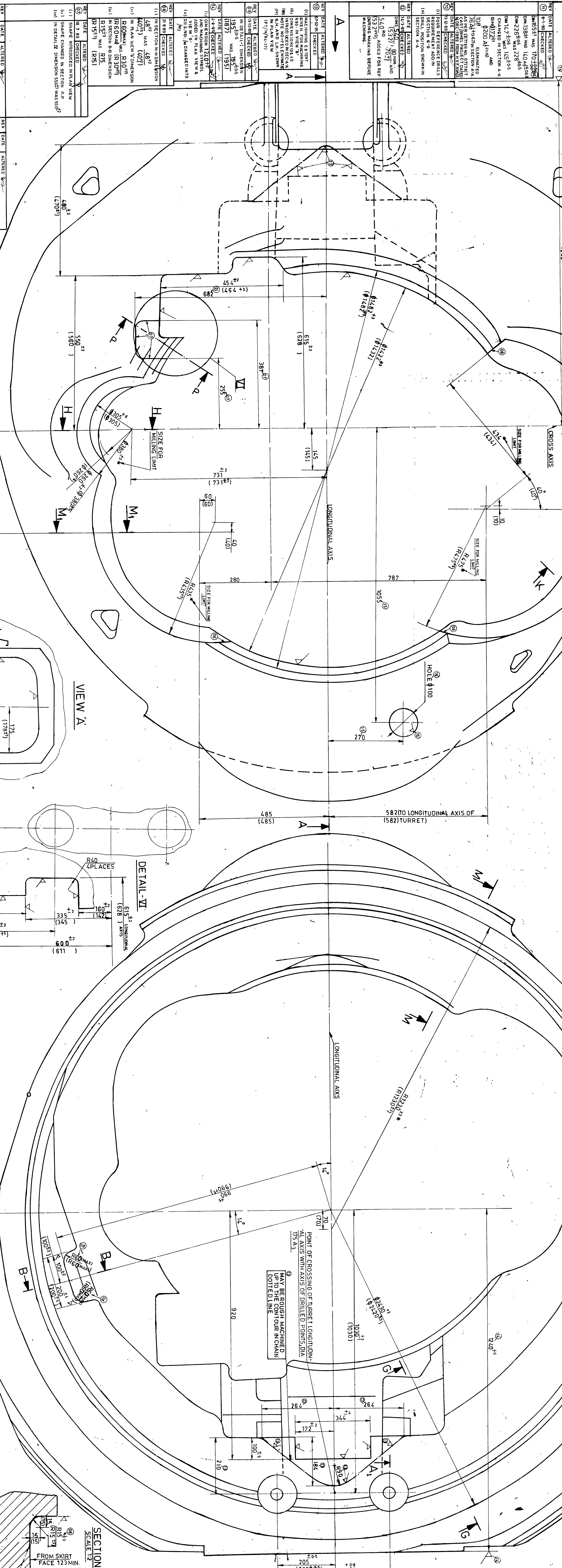
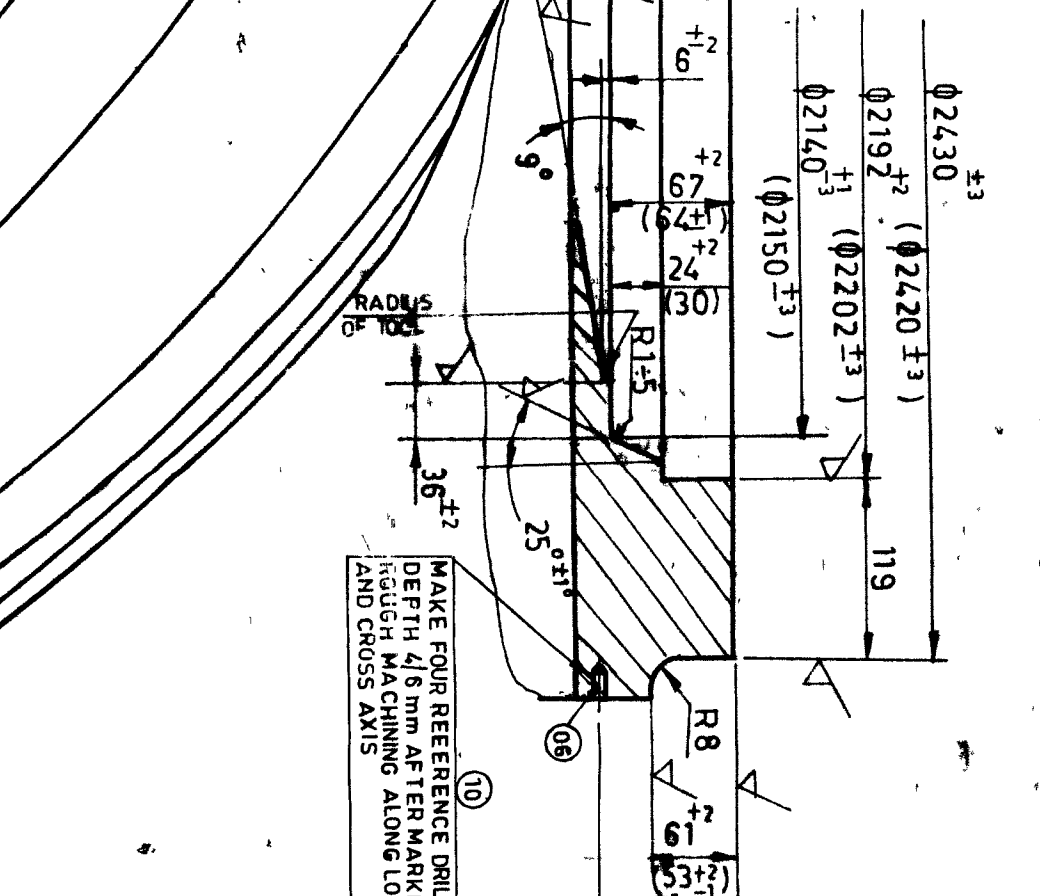
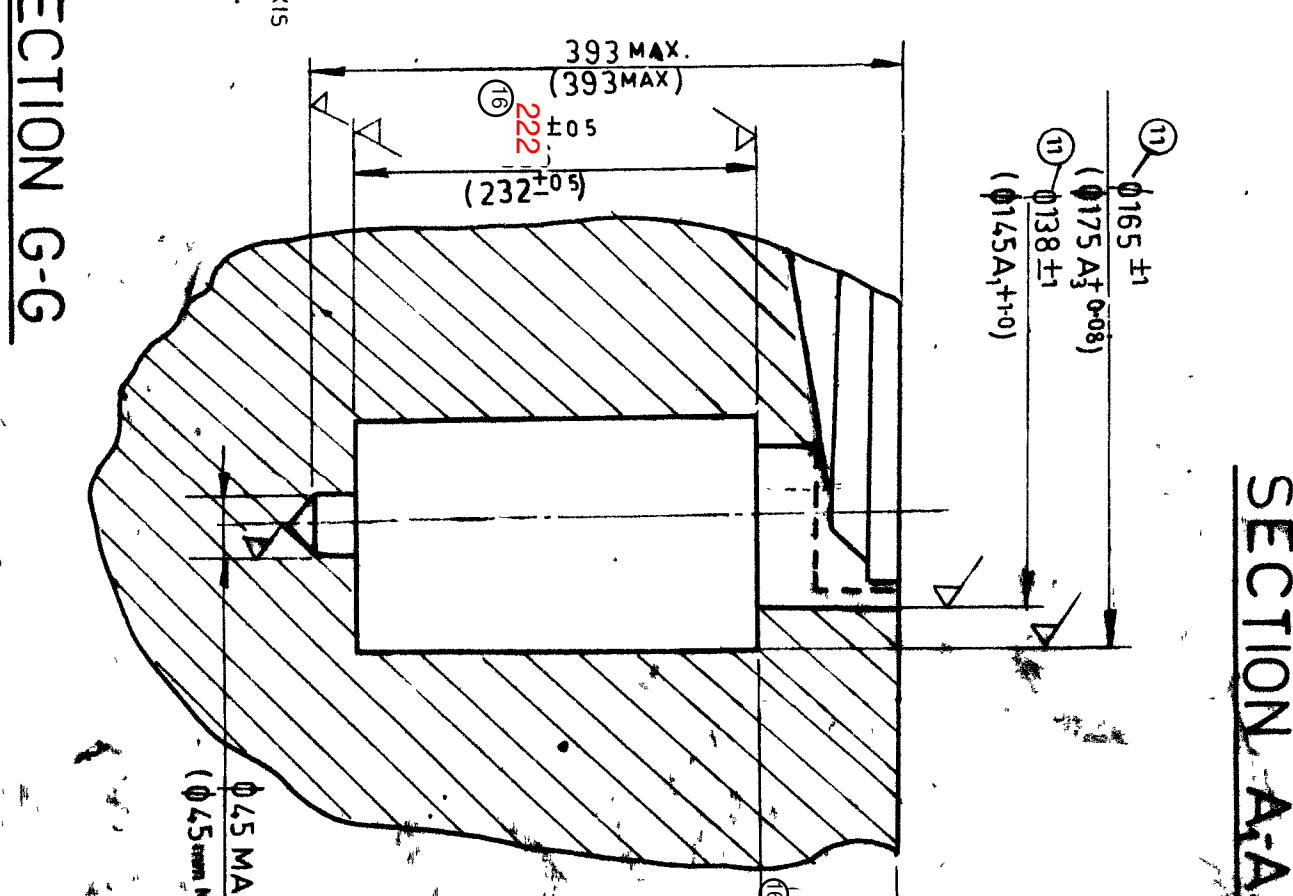
i) PRE QUALIFICATION

S.No.	BHEL Requirement	Vendor's Confirmation
1	Only those vendor should quote who have past experience of machining of similar job having diameter 2500 mm or more	Vendor to Confirm and submit detail (including copy of P.O. & Inspection/Acceptance report along with the offer)
2	Vendor should have a Vertical Boring Machine which can machine a job of Diameter 2800mm or more	Vendor to Confirm and submit detail
3	Vendor should have a Horizontal boring & milling machine of Spindle Dia 125mm or more	Vendor to Confirm and submit detail
4	Vendor should have material handling capacity of 7.5MT or more	Vendor to Confirm and submit detail

ii) TECHNICAL REQUIREMENT

S.No.	BHEL Requirement	Vendor's Confirmation
1	Marking and Machining as per drawing no. 172-10-073-CBA/M2: Rev 16	Vendor to confirm
2	Vendor to arrange tools, instruments, template, jig, fixture, gauge etc. required for machining of the job	Vendor to confirm
3	Inspection of the machined job may be carried out by BHEL at vendor's works before despatch	Vendor to confirm
4	Delivery requirement: Within 5 weeks/pc from the date of lifting	Vendor to confirm
5	Identification details on the casting to be maintained	Vendor to confirm
6	Vendor to submit Details of the Organization, Contact details, Facilities and Similar works carried out along with the offer.	Vendor to submit
7	Vendor to submit Filled Supplier Registration Form along with Requisite Documents to SDC Cell in MM Deptt. of CFFP, BHEL, Haridwar. If already registered at any unit of BHEL, then Vendor code may be furnished. Vendor may plan a visit to CFFP	Vendor to submit & accept
8	Vendor may plan a visit to CFFP for technical discussion.	Vendor to Note
9	BHEL team may visit vendor's works for facility/capacity verification.	Vendor to Accept

Vikalp Bibhuti Dy. Manager (M/C Shop)	Md. Javed SDGM (M/C Shop)	R.K.Singh AGM (M/C Shop)
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ARABAT HEAVY ELECTRICALS CENTRAL FOUNDRY FORGE PL RAIPUR HARDWARE	
HIGH MACHINING DRG	
FOR COVER	DRAWN: J. K. SHUKLA CHECKED: R. SHARMA APPROVED:
10-07-73 324416	SCALE: 1:15
H. V. P. ADANI MADRAS	SHEET NO. 1

172-10-073 c 3A M215	11-8-11
	MADRAS

5907

Item Description

Tender Enquiry No	FF/SC/22077/202202301
Item	Turret Casting
Drg No	172-10-073-CBA/M2:Rev-16
Quantity	12 No
GRADE CONTAINS NICKEL	1.5-1.9%
Delivery Terms	5 Weeks/Piece
befor Machingh Wt	7450
After Machinigh Wt	6600

Remarks:

- 1 MARK & MACHINE AS PER DLY DRG.
- 2 PQR & TR AS PER ANNEXURE:59038/A2
- 3 VENDOR TO ARRANGE TOOL, TEMPLATE, FICTURE, GAUGE ETC REQD FOR MACHINING.
- 4 GRADE CONTAINS NICKEL=1.5-1.9 %
- 5 RATE TO BE QUOTED ON PER KG CHIP REMOVAL BASIS
- 6 ACTUAL WEIGHMENT TO BE DONE FOR BOTH OUTGOING & INCOMING JOBS