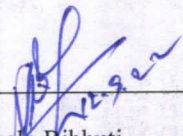


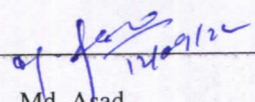
**MACHINING OF GUIDE VANE****Indent No: 20220180****i) PRE QUALIFICATION REQUIREMENT**

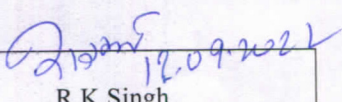
| S.No. | BHEL Requirements                                                                                                                               | Vendor's Confirmation               |
|-------|-------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------|
| 1     | Vendor should have a LATHE machine having "Swing over bed (SOB)" Dia 850mm or more and that can accommodate a job of length 3.0 metres or more. | Vendor to Confirm and submit detail |

**ii) TECHNICAL REQUIREMENT**

| S.No. | BHEL Requirement                                                                                                                                                                                                                | Vendor's Confirmation |
|-------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------|
| 1     | Machining as per drawing no. 0-203-01-19305/M:Rev-B                                                                                                                                                                             | Vendor to confirm     |
| 2     | Vendor to arrange all tools & instruments required for machining of the job                                                                                                                                                     | Vendor to confirm     |
| 3     | BHEL reserves the right to visit vendor for stage inspection during job machining to assess the progress and technical aspects and further processing shall be done accordingly.                                                | Vendor to confirm     |
| 4     | Final Inspection of the machined job may be carried out by BHEL at vendor's works before despatch                                                                                                                               | Vendor to confirm     |
| 5     | Delivery requirement: 2 weeks/pc from the date of lifting                                                                                                                                                                       | Vendor to confirm     |
| 6     | Identification details on the casting to be maintained                                                                                                                                                                          | Vendor to confirm     |
| 7     | Vendor to submit following with the offer:-<br>a) Details of the Organization<br>b) Details of the machine tools and other facilities installed in the company                                                                  | Vendor to submit      |
| 8     | Vendor to submit Filled Supplier Registration Form along with Requisite Documents to SDC Cell in MM Deptt. of CFFP, BHEL, Haridwar. If already registered at CFFP or any other unit of BHEL, then Vendor code may be furnished. | Vendor to submit      |
| 9     | Vendor may plan a visit to CFFP for technical discussion.                                                                                                                                                                       | Vendor to Note        |
| 10    | BHEL team may visit vendor's works for facility/capacity verification.                                                                                                                                                          | Vendor to Accept      |

  
 Vikalp Bibhuti  
 Dy. Manager (M/C Shop)

  
 Md. Asad  
 Dy. Manager (M/C Shop)

  
 R.K. Singh  
 AGM (M/C Shop)





### Item Description

|                    |                                |
|--------------------|--------------------------------|
| Tender Enquiry No  | FF/SC/22066/202201801          |
| Item               | Guide Vane (Nickel= 3.5-4.5 %) |
| Drg No             | 0-203-01-19305/M: Rev-B        |
| Quantity           | 114 No                         |
| Delivery Terms     | 2 Weeks/Pc                     |
| befor Machingh Wt  | 1600 KG                        |
| After Machinigh Wt | 1450 KG                        |

**Remarks:**

MARK & MACHINE AS PER DLY DRG

IDENTIFICATION NO TO BE PUNCHED

GRADE CONTAINS NICKEL:3.5-4.5%(SLAB 5)

RATES TO BE QUOTED ON PER KG CHIP REMOVAL BASIS

ACTUAL WEIGHMENT TO BE DONE FOR BOTH OUTGOING &  
INCOMING JOBS

PQR & TR AS PER ANNEXURE :63506/RMS/TECH/A1