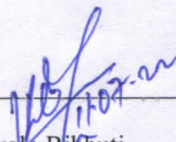
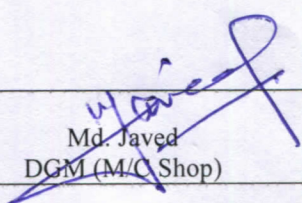
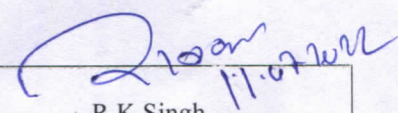


MACHINING OF BFV DOOR TRUNNION (RIGHT)**Indent No- 20210639****i) PRE QUALIFICATION REQUIREMENT**

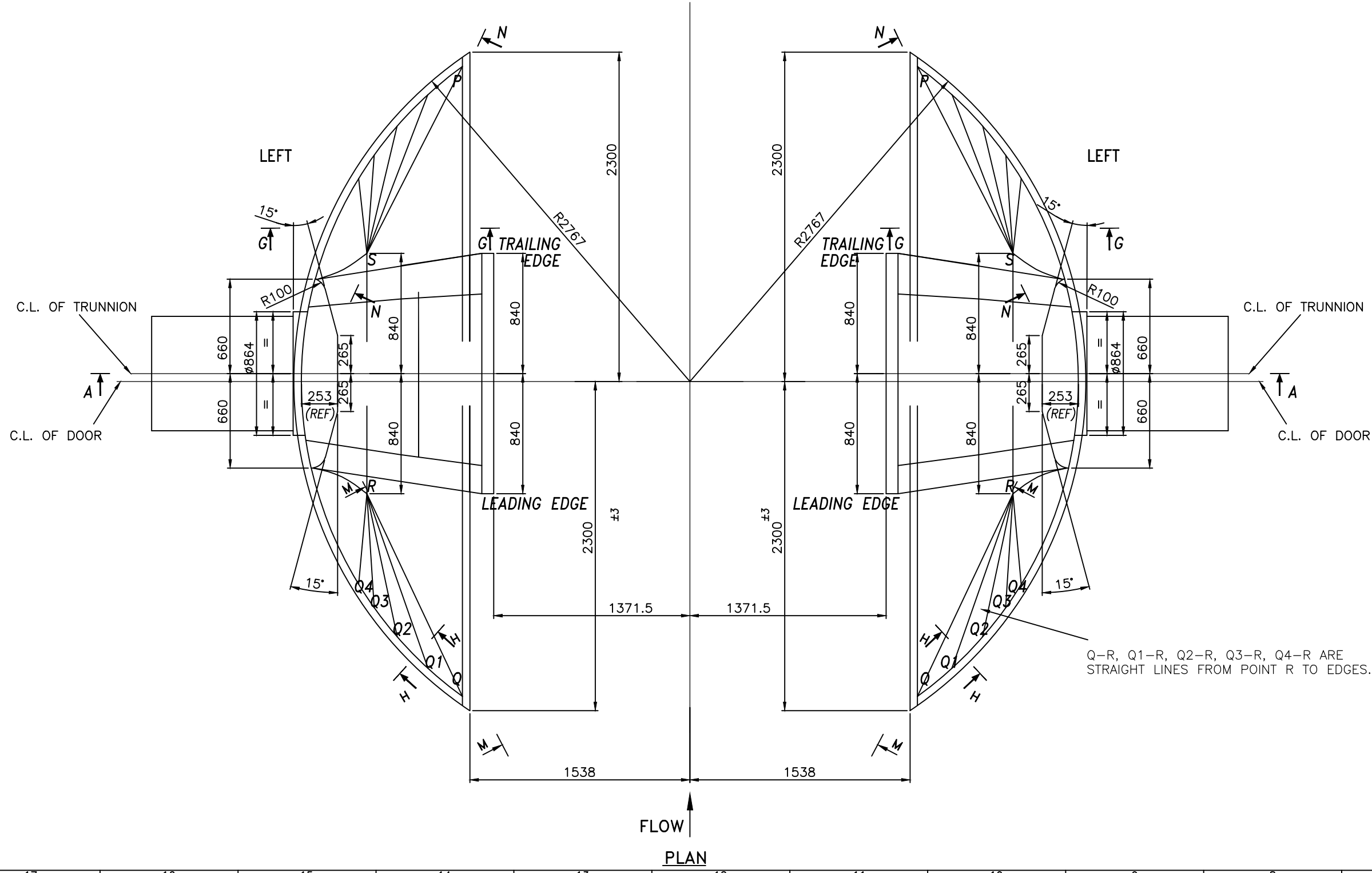
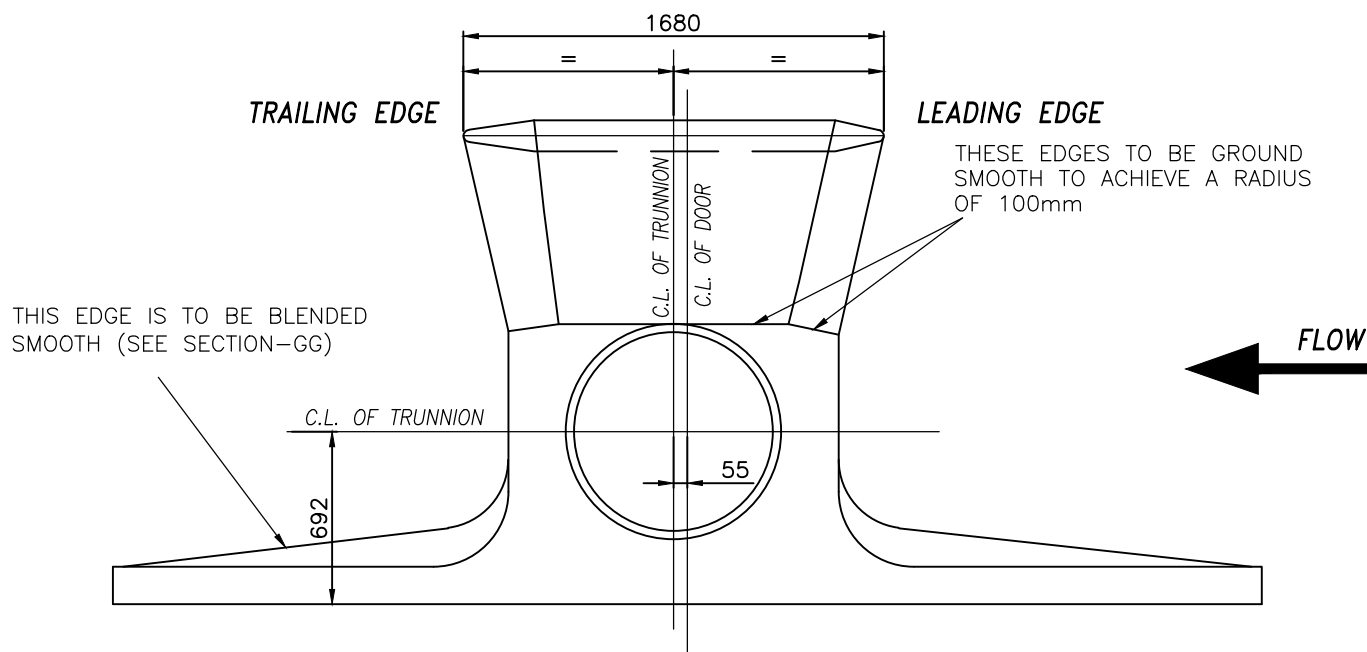
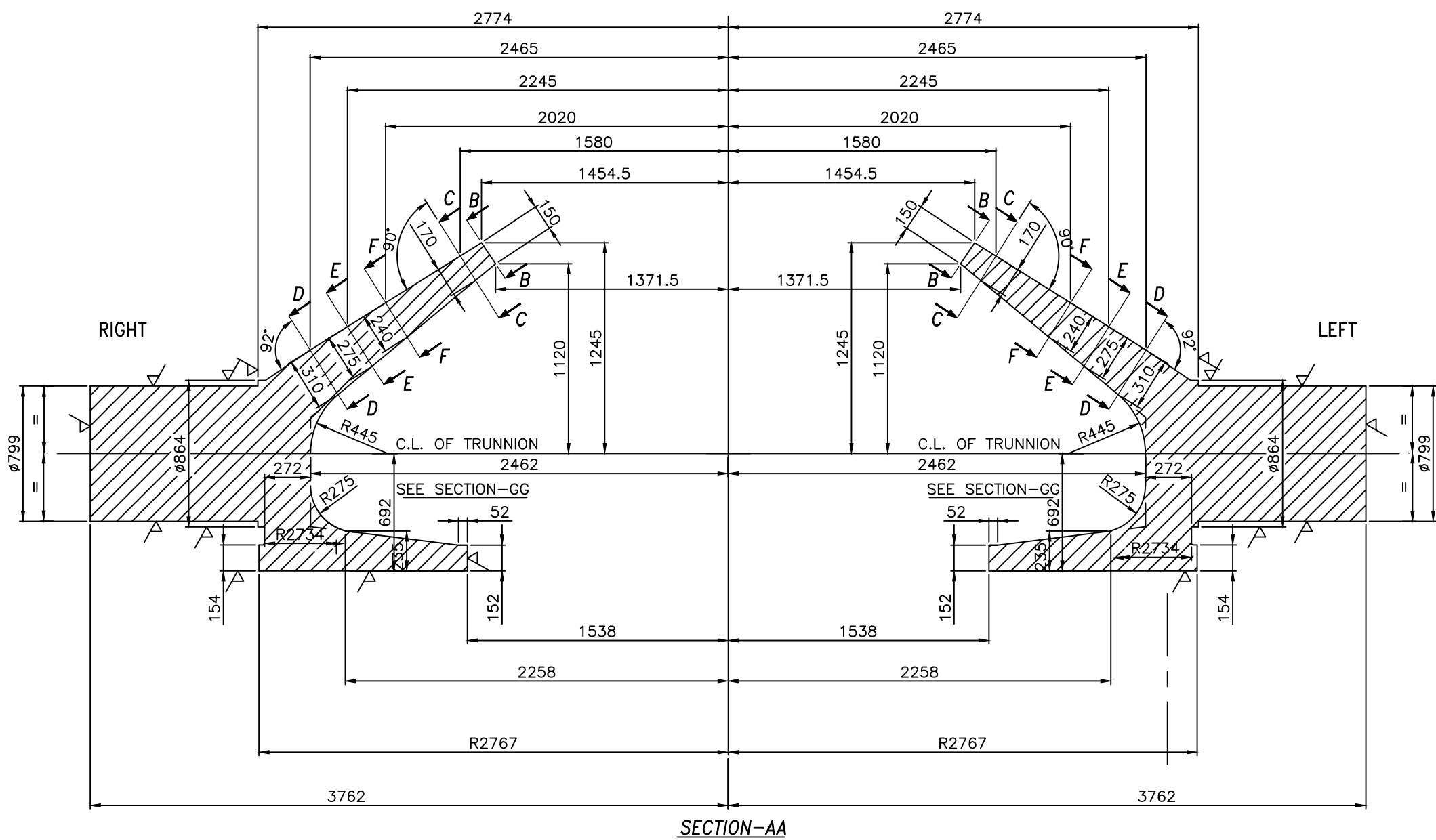
S.No.	BHEL Requirements	Vendor's Confirmation
1	Vendor should have a Horizontal Boring Machine having Spindle Dia 125 mm or more	Vendor to Confirm and submit detail
2	Vendor should have material handling capacity $\geq$ 20.0MT	Vendor to Confirm and submit detail

ii) TECHNICAL REQUIREMENT

S.No.	BHEL Requirement	Vendor's Confirmation
1	Machining as per drawing no.: 0-216-01-20504/M: Rev-00	Vendor to confirm
2	Vendor to arrange all tools & instruments required for machining of the job	Vendor to confirm
3	BHEL reserves the right to visit vendor for stage inspection during job machining to assess the progress and technical aspects and further processing shall be done accordingly.	Vendor to confirm
4	Final Inspection of the machined job may be carried out by BHEL at vendor's works before despatch	Vendor to confirm
5	Delivery requirement: 5 weeks/pc from the date of lifting	Vendor to confirm
6	Identification details on the casting to be maintained	Vendor to confirm
7	Vendor to submit following with the offer:- a) Details of the Organization b) Details of the machine tools and other facilities installed in the company	Vendor to submit
8	Vendor may plan a visit to CFFP for technical discussion.	Vendor to Note
9	BHEL team may visit vendor's works for facility/capacity verification.	Vendor to Accept

 Vikalp Bishnuthi Dy. Manager (M/C Shop)	 Md. Javed DGM (M/C Shop)	 R.K. Singh AGM (M/C Shop)
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0-216-01-20504/M
DRAWING NUMBER



- NOTES:**
- CASTING TO BE ROUGH MACHINED TO DRAWING DIMENSIONS ON ALL THE SURFACES MARKED ∇ TO THE SURFACE FINISH OF 12.5 MICRONS AND TO THE TOLERANCE OF +2 ON OD AND HT, -2 ON ID, UNLESS OTHERWISE STATED -0 +0
 - THIS DRG. IS ISSUED FOR THE PURPOSE OF ROUGH MACHINING ONLY. FOR ALL OTHER DETAILS PLEASE REFER COMPONENT DRG. NO. 0-216-01-20504 REV 00
 - WT. OF CASTING BEFORE MACHINING: 19700 KG
WT. OF CASTING AFTER MACHINING: 18300 KG

REV	DATE	ALTERED	ZONE	REV	DATE	ALTERED	ZONE	REV	DATE	ALTERED	ZONE
		CHECKED				CHECKED				CHECKED	

BPHARAT HEAVY ELECTRICALS. LTD. CENTRAL FOUNDRY FORGE PLANT RANIPUR HARDWAR		NAME	DATE
DEPT. FDY. TECH.	SCALE N.T.S.	WEIGHT IN Kgs	
TITLE ROUGH M/C DRG FOR BFV DOOR TRUNNIONS (LEFT & RIGHT)		DRN /23/ARUN III/GC	
PROJECT AND CUSTOMER NAME ARUN III BHEL BHOPAL		WKO L AGRAWAL -SD- CHD NAVEEN KR -SD- APPD ANSUDHAKAR -SD-	
TECHNOLOGY NO 23631		0-216-01-20504/M	
SHEET NO.- 1		NO. OF SHEETS- 1	

Item Description

Tender Enquiry No	FF/SC/21169/202106392
Item	BFV Door Trunnion Right/ Left
Drg No	0-216-01-20504/M: Rev-00
Quantity	4 No
Delivery Terms	5 Weeks / Pc
Before M/c weight	19700 KG
After M/c weight	18300 KG

Remarks:-

- 1 MARK & MACHINE AS PER DLY DRG.
- 2 IDENTIFICATION NO. TO BE PUNCHED
- 3 SEAL TO BE RETAINED