

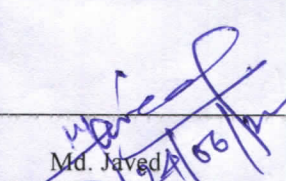
MACHINING OF COVER CASTING**i) PRE QUALIFICATION**

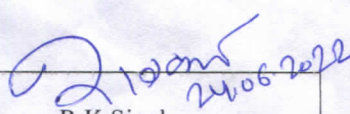
S.No.	BHEL Requirement	Vendor's Confirmation
1	Only those vendor should quote who have past experience of machining of similar job having diameter 2500 mm or more	Vendor to Confirm and submit detail (including copy of P.O. & Inspection/Acceptance report along with the offer)
2	Vendor should have a Vertical Boring Machine which can machine a job of Diameter 2800mm or more	Vendor to Confirm and submit detail
3	Vendor should have a Horizontal boring & milling machine of Spindle Dia 125mm or more	Vendor to Confirm and submit detail
4	Vendor should have material handling capacity of 7.5MT or more	Vendor to Confirm and submit detail

ii) TECHNICAL REQUIREMENT

S.No.	BHEL Requirement	Vendor's Confirmation
1	Marking and Machining as per drawing no. 172-10-073-CBA/M2 Rev 16	Vendor to confirm
2	Vendor to arrange tools, instruments, template, jig, fixture, gauge etc. required for machining of the job	Vendor to confirm
3	Inspection of the machined job may be carried out by BHEL at vendor's works before despatch	Vendor to confirm
4	Delivery requirement: Within 5 weeks/pc from the date of lifting	Vendor to confirm
5	Identification details on the casting to be maintained	Vendor to confirm
6	Vendor to submit Details of the Organization, Contact details, Facilities and Similar works carried out along with the offer.	Vendor to submit
7	Vendor to submit Filled Supplier Registration Form along with Requisite Documents to SDC Cell in MM Deptt. of CFFP, BHEL, Haridwar. If already registered at any unit of BHEL, then Vendor code may be furnished. Vendor may plan a visit to CFFP	Vendor to submit & accept
8	Vendor may plan a visit to CFFP for technical discussion.	Vendor to Note
9	BHEL team may visit vendor's works for facility/capacity verification.	Vendor to Accept


Vikalp Bibhuti
Dy. Manager (M/C Shop)


Md. Javed
DGM (M/C Shop)


R.K. Singh
AGM (M/C Shop)

Item Description

Tender Enquiry No	FF/SC/22034/202200831
Item	Cover Casting Nickel= 1.5% - 1.9%
Drg No	172-10-073-CBA/M2:Rev-16
Quantity	22 No
Delivery Terms	5 Weeks/Piece
befor Machingh Wt	7450 KG
After Machinigh Wt	6600 KG

Remarks:

MARK & MACHINE AS PER DRG: 172-10-073-CBA/M2/R16
VENDOR TO ARRANGE TOOLS, TEMPLATE, FIXTURE, GAUGE ETC
REQUIRED FOR M/C
GRADE CONTAINS NICKEL= 1.5-1.9%
RATES TO BE QUOTED ON PER KG CHIP REMOVAL BASIS
ACTUAL WEIGHMENT TO BE DONE FOR BOTH OUTGOING &
INCOMING JOB
PQR & TR AS PER ANNEXURE: 59037/A2