

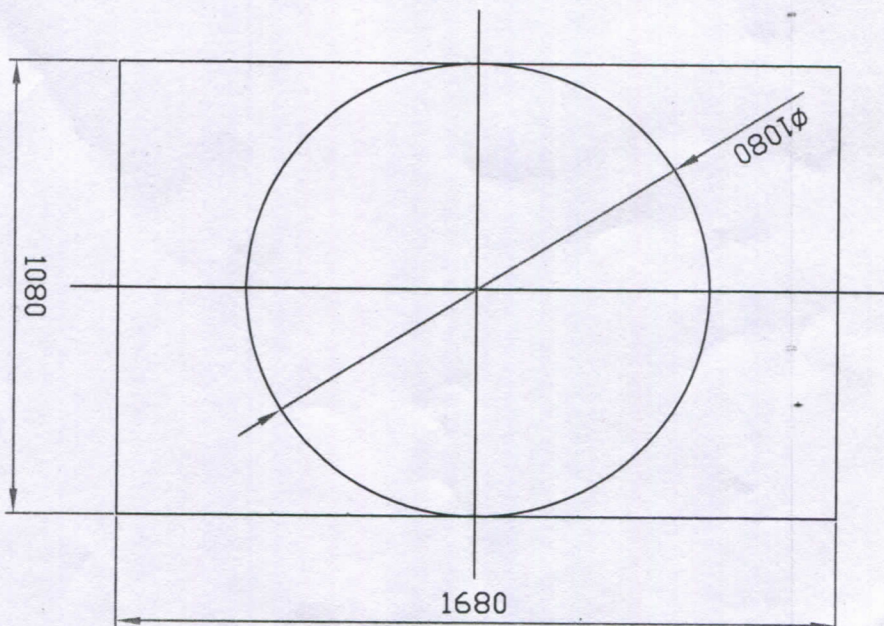
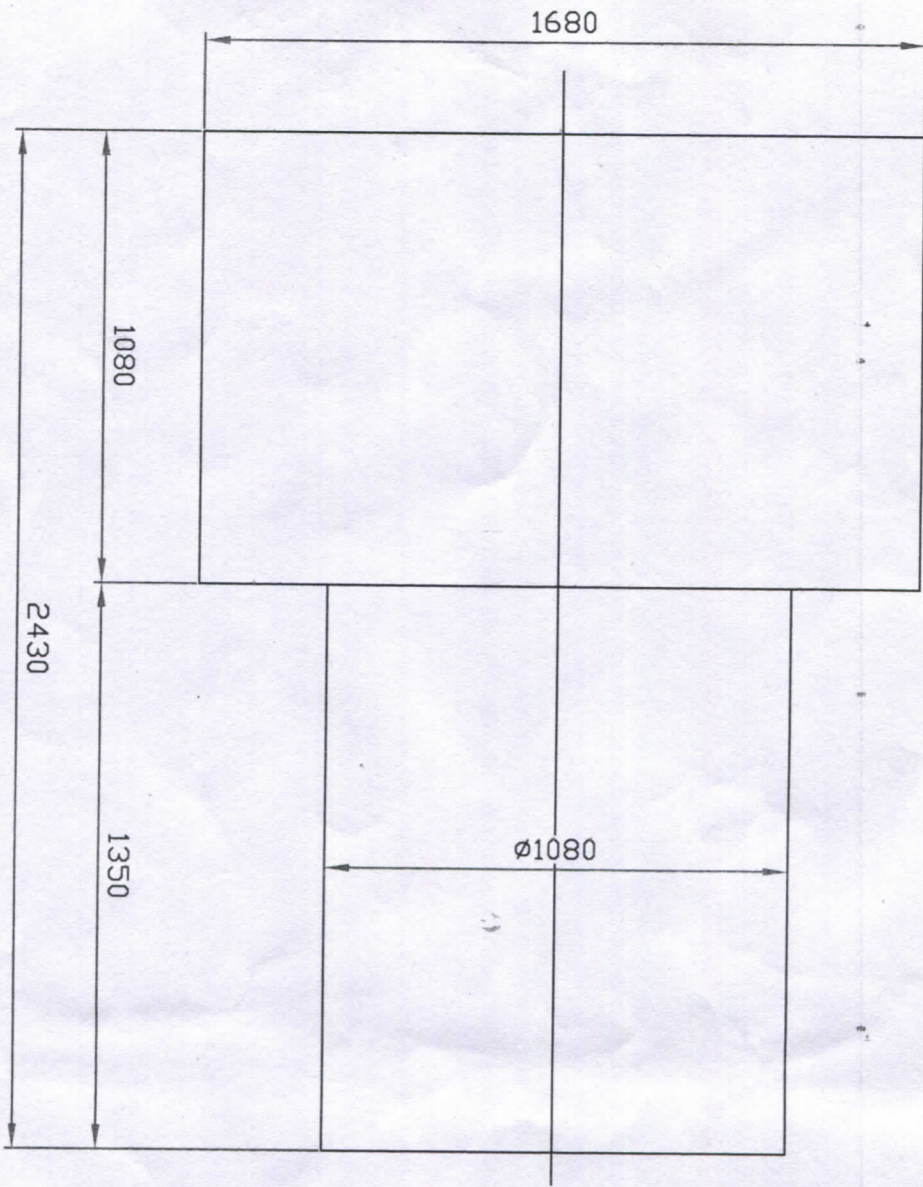
MACHINING OF BODY FORGING**iii) PRE QUALIFICATION REQUIREMENT**

S.No.	BHEL Requirements	Vendor's Confirmation
1	Vendor should have a Vertical Boring Machine which can accommodate a job of Dia 1880 mm , height 1780 mm and weight 20MT	Vendor to Confirm and submit detail
2	Vendor should have a Horizontal Boring Machine having Spindle Dia 100 mm or more	Vendor to Confirm and submit detail
3	Vendor should have material handling capacity $\geq$ 28.0MT	Vendor to Confirm and submit detail

iv) TECHNICAL REQUIREMENT

S.No.	BHEL Requirement	Vendor's Confirmation
1	Machining as per drawing no. D6168R00	Vendor to confirm
2	Vendor to arrange all tools & instruments required for machining of the job	Vendor to confirm
3	BHEL reserves the right to visit vendor for stage inspection during job machining to assess the progress and technical aspects and further processing shall be done accordingly.	Vendor to confirm
4	Final Inspection of the machined job may be carried out by BHEL at vendor's works before despatch	Vendor to confirm
5	Delivery requirement: 8 weeks/pc from the date of lifting	Vendor to confirm
6	Identification details on the casting to be maintained	Vendor to confirm
7	Vendor to submit following with the offer:- e) Details of the Organization f) Details of the machine tools and other facilities installed in the company	Vendor to submit
8	Vendor may plan a visit to CFFP for technical discussion.	Vendor to Note
9	BHEL team may visit vendor's works for facility/capacity verification.	Vendor to Accept

Vikalp Bhatnagar Dy. Manager (M/C Shop) 22.06.2021	Md. Javed DGM (M/C Shop) 22.06.2021	R.K.Singh AGM (M/C Shop) 22.06.2021
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REV.	DATE	ALTERED BY	CHECKED BY	REV.	DATE	ALTERED BY	CHECKED BY



DRNL
APPD.

ITEM

SHAFT

COND.

AS FORGED

W. O. C.F.P. : MF2-6168-U2

MATERIAL : SA336 F92

SCALE : N.T.S

WT. : 22420 KG

CUSTOMER
NAME : BHEL, RANIPET

DRG. NO. : 2-VV7-30-18414P R03

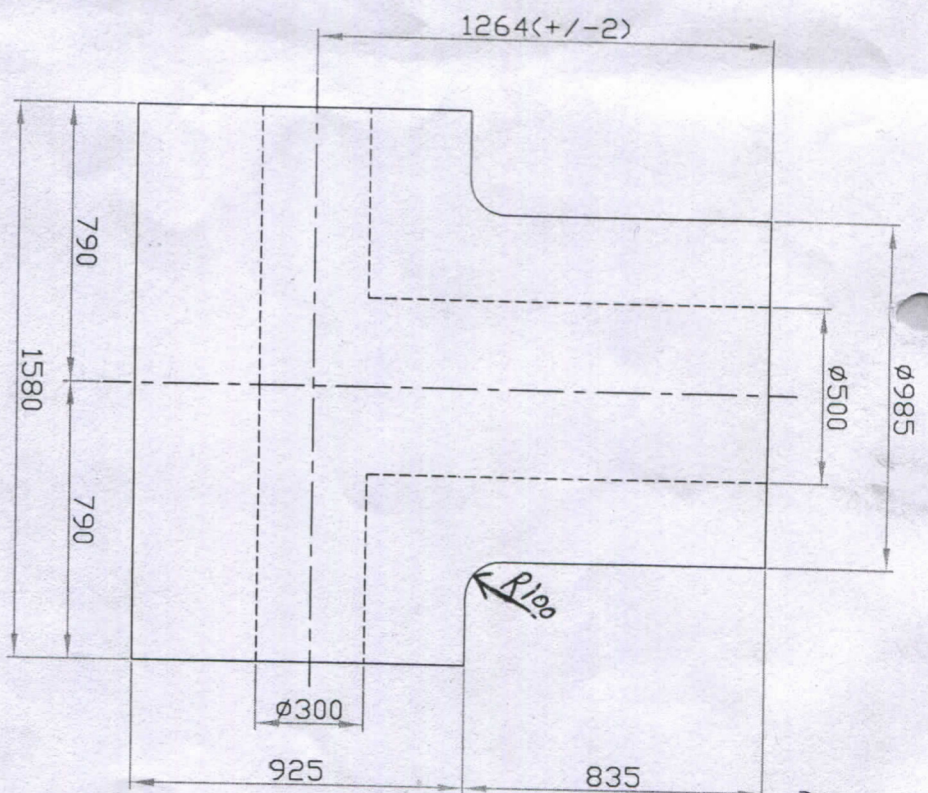
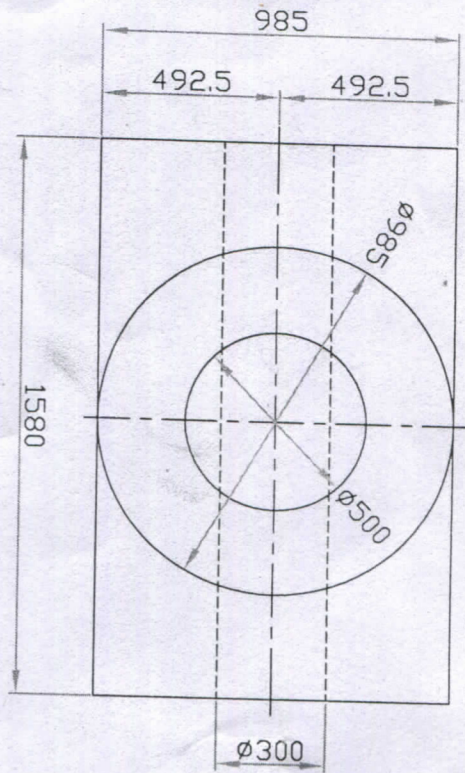
C.F.P. DRG. NO.

F-6168

REV. NO.

00

P222016



NOTE:-

TOLERANCE ON OUTSIDE DIMENSION +3, -0
ON INSIDE DIMENSION +0, -3
ON LENGTH +10, -0

12.5
ALL OVER

REV.	DATE	ALTERED BY	CHECKED BY	REV.	DATE	ALTERED BY	CHECKED BY



C.F.F.P.
FORCE SHOP

DRN.

APPO.

9/1

BODY

AS DELIVERED

W. O. CFP : MF2-6168-U2

MATERIAL : SA336 F92

SCALE : N.T.S

WT : 13700 Kg

CUSTOMER
NAME : BHEL, RANIPET

DRG. NO. : 2-VV7-30-18414P R03

CFPP DRG. NO. : D-6168

REV. NO. : 00

P22016

Item Description

Tender Enquiry No	FF/SC/P22016/202200741
Item	Body 22"-3500 SPL-F92-V730
Issue Material details	Drg No: F-6168:Rev-00
	Quantity: 02 No
	Weight: 28000 kg/Piece
Return Material details	Drg No: D6168:Rev-00
	Quantity: 02 No
	Weight: 13700 kg/Piece
Unit	Per KG of chip removal
Delivery in weeks	8 Week / Pc
Quantity	2 No

Remarks:-

MARK AS PER DRG AS GIVEN

S/CUT AND OFFER FOR INT. U.T,IF O.K IN UT

THEN M/C TO DELY DRG AS GIVEN

FORGE NO TO BE PUNCHED SEAL TO BE RETAINED

RATES TO BE QUOTED ON PER KG CHIP REMOVAL BASIS

PQR & TR AS PER ANNEXURE:6168/RMS/TECH/B

WEIGHTS ARE TECHNOLOGICAL & INDICATIVE ONLY.

ACTUAL WEIGHMENT OF BOTH OUTGOING & INCOMING JOB TO BE DONE.

CHIPS GENERATED= DIFFERENCE IN ACTUAL WT OF OUTGOING & INCOMING JOB