## PRODUCT PURCHASING SPECIFICATION TRANSFORMER ENGINEERING DEPARTMENT

**BHEL, JHANSI** 

**JS 22304** 

Page 1 of 14 Pages

REV. 01

### SPECIFICATIONS FOR NITROGEN INJECTION FIRE PREVENTION AND EXTINGUISHING SYSTEM FOR OIL FILLED TRANSFORMER

#### 1.0 SCOPE:

The scope of this specification covers Design, Engineering, Supply, Testing at works before dispatch; Erection, Testing and Commissioning and performance demonstration of "fire protection and extinguishing system by nitrogen injection method". The necessary Civil Work which will be required for construction of oil soak pit for the storage of oil coming out from the transformer, plinth for extinguishing cubicle, MS Tank, laying of oil pipe, nitrogen pipe, electrical cables, control boxes, extinguishing cubicle, nitrogen cylinder, necessary valves, fire detectors and other equipment's & accessories required for erection, testing, commissioning and performance demonstration of the complete fire protection system is in the scope of the tenderer. Notwithstanding the technical specifications and requirements mentioned herewith any modification can be incorporated for correct operation of nitrogen injection fire protection system without extra cost. The full details of the same are required to be submitted to BHEL for approval, when first unit is implemented on a transformer of specific make & rating.

### 2.0 General Description

This standard lays down the specification for Nitrogen Injection Explosion prevention and Fire Extinguishing System for oil cooled transformer. Dedicated Nitrogen injection system is used to:

-Prevent transformer tank explosion and possible fire, in the event of internal fault and as such it acts as fire preventer.

-Also act as firefighting system

System comprises of Cubicle (installed near the transformer), Control Box( installed in control room), Conservator isolation valve(installed in conservator pipeline), Piping & valves for draining oil from transformer, equipment & piping for nitrogen injection, Fire detectors (on transformer top cover), Copper Cables.

### 3.0 Reference standards

- a) Central Electricity Authority, the Gazette of India, Extraordinary 2010
- b) Technical standards for constructions of substations and switchyards
- c) Technical standards for construction of Thermal Generating Stations
- d) Safety provisions for electrical installations and apparatus of voltage exceeding 650 volts
- e) CBIP Manual on Transformers-Publication No.317

### 4.0 Principle of Operation

Depressurization process commences through oil drain and simultaneously nitrogen is injected at a predetermined flow rate to create stirring action and to bring down temperature of top oil below ignition point, evacuates gases formed thereby preventing explosion of tank and in case of fire, it extinguishes fire within maximum 30 seconds. During fault condition, system operates and conservator isolation valve blocks oil flow to isolate conservator tank oil. Also in case of fire, it prevents escalation of fire.

The system comes in to operation automatically/remotely/manually under following conditions:-

### Auto Mode

- a) For Prevention of Fire, signals in series:
  - -Differential Relay Operation,
  - -Buchholz Relay paralleled with Pressure Relief Valve or Rapid Pressure Release Relay
  - -Tripping of all connected breakers (HV & LV side) is a pre-requisite for initiation of system activation.
- b) For Extinguishing Fire, signals in series:
- -Fire Detector,

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## PRODUCT PURCHASING SPECIFICATION TRANSFORMER ENGINEERING DEPARTMENT

**BHEL, JHANSI** 

**JS 22304** 

Page 2 of 14 Pages

-Buchholz Relay paralleled with Pressure Relief Valve or Rapid Pressure Release Relay

-Tripping of all connected breakers (HV & LV side) is a pre-requisite for initiation of system activation.

### Manual Mode (Remote)

-Tripping of all connected breakers (HV & LV side) is a pre-requisite for initiation of system activation.

### Manual Mode (Mechanical)

-Tripping of all connected breakers (HV & LV side) is a pre-requisite for initiation of system activation.

### 5.0 System features

- -System shall have interlock to ensure operation of system only after transformer electrical isolation to avoid nitrogen injection in energized transformer.
- -Pressure monitoring switch for back-up protection for nitrogen release as redundancy to first signal of oil draining commencement for Nitrogen release shall be provided.
- -Nitrogen release scheme shall be designed in such a way that the nitrogen gas shall not enter the energized transformer tank even in case of passing/leakage of valve.
- -System shall have provision of testing during commissioning, during annual maintenance and on live transformers to ensure healthiness at all times.

### 6.0 Data Sheet

Sl No	Description	Specifications/Requirement	Tick Appropriate Answer.	
<ol> <li>Type and Model</li> <li>Type 1</li> </ol>		Nitrogen Injection Explosion Prevention and Extinguishing System for transformer rating a) Up to 99 MVA	Offered/Not Offered	
	b) Type 2	b)100 MVA to 200 MVA	Offered/Not Offered	
	c) Type 3	c)201 MVA to 315 MVA	Offered/Not Offered	
2.	Details of system equipment enclosed with technical bid.	a) OGA of Fire Extinguishing Cubicle with BOM	Yes/No	
		b) Logic Diagram of Control box	Yes/No	
		c) Dimensioned Drawing of Conservator Isolation Valve	Yes/No	
		d) Logic Diagram of Signal Box	Yes/No	
		e) Technical specification of Fire Detectors/ LHD	Yes/No	
3	Fire Extinguishing Cubicle	Split door	Yes/No	
3.1	Dimensions (LXBXH)	Vendors to specify in mm  A) Type 1 B) Type 2 C) Type 3		
3.2	Weight	Vendors to specify in kg  a) Type 1  b) Type 2  c) Type 3		

JS22304	REV.01	10.11.2017	Prepared by – D K Anand, Sr.DGM Approved by Sh N N Raman AGM
		4	

# PRODUCT PURCHASING SPECIFICATION TRANSFORMER ENGINEERING DEPARTMENT

**BHEL, JHANSI** 

REV.01

10.11.2017

JS22304

**JS 22304** 

Page 3 of 14 Pages

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	l .		
3.3.1	Capacity and quantity of Nitrogen cylinder	a) For Type 1 Minimum 1 No cylinder with 10 cu m gas at pressure of 150- 200 kg/sq. cm	Accepted/Not Accepted
		b) For Type 2 Minimum 1 No cylinder with 10 cu m gas at pressure of 150-200 kg/sq. cm	Accepted/Not Accepted
		c) For Type 3 Minimum 2 No cylinders with 10 cu m gas each at pressure of 150-200 kg/sq. cm	Accepted/Not Accepted
3.3.2	Nitrogen gas purity	d) Nitrogen purity shall 99.99%. for all 3 Types of NIFPES Models	Accepted/Not Accepted
3.4	Pressure of Nitrogen filling	Maximum 200 kg/sq. cm	Accepted/Not Accepted
3.5	Minimum distance of Fire Extinguishing cubicle from the transformer	5 Meters or beside fire safety wall	Accepted/Not Accepted
3.6	Method of mounting	Plinth mounted	Accepted/Not Accepted
3.7	Items to be provided in the Fire Extinguishing cubicle		
3.7.1	Contact manometer	Will a) Show nitrogen cylinder pressure	Accepted/Not Accepted
		b) Show Falling pressure	Accepted/Not Accepted
		c) Have Electrical contact & dual indicator for actual pressure as well as level for low pressure signal	Accepted/Not Accepted
3.7.2	Pressure Regulator with safety relief valve to increased	a) Inlet pressure: 150 -200 kg/sq. cm (+/- 10%)	Accepted/Not Accepted
	temperature variation compensation	b) Outlet pressure range: 8 to 12 kg/sq. cm	Accepted/Not Accepted
3.7.3	Pressure gauge	For showing nitrogen injection pressure.	Accepted/Not Accepted
3.7.4	Oil Release Unit and suitable to operate without power	A) Electro mechanical type, operating on substation DC supply as well with provision for operation using manual lever in case of DC supply loss.      B) It shall have mechanical locking	Accepted/Not Accepted
	,	arrangement to ease in maintenance and avoid unnecessary operation during maintenance test.	Accepted/Not Accepted
3.7.5	Gas release unit and suitable to	a) Electro mechanical type, operating on	
	operate without power	substation DC supply as well with	

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BHEL, JHANSI

JS22304

REV.01

10.11.2017

**JS 22304** 

Page 4 of 14 Pages

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3.9	Nitrogen Injection valve (above cubicle) for system isolation from transformer		
3110		b)100 MVA to 200 MVA c)201 MVA to 315 MVA	
	2	a) Up to 99 MVA	
3.8.2	Size	Vendors to specify in mm	
3.8.1	Material and Type	Mild Steel, Butterfly valve	Accepted/Not Accepted
3.8	Oil drain valve (above cubicle) for system isolation from transformer		
		6.Nitrogen release unit locked mechanically 2NO/ 1NC+1NO	Accepted/Not Accepted
		5.Oil drain unit locked mechanically.2NO/ INC+1NO	Accepted/Not Accepted
		4. Gas injection started. 1NO+1NC	Accepted/Not Accepted
	contacts & spare contacts (NO & NC)	3. Gas valve closed. 1NO+1NC	Accepted/Not Accepted
	Limit switches with No of	2.Oil drain valve open 2NO	Accepted/Not Accepted
3.7.8	with oil drain commencement	1. Oil drain valve closed. 2NO	Accepted/Not Accepted
3.7.7	Pressure monitoring switch as backup in addition to signal from limit switch to initiate nitrogen release simultaneously	(Back up)	Accepted/Not Accepted
3.7.6	Oil drain assembly	Electro mechanical type, operating on substation DC supply as well with provision for operation using manual lever in case of DC supply loss.  Provision of Limit switch with Pressure Switch	Accepted/Not Accepted
		lever in case of DC supply loss. b) It shall have mechanical locking arrangement to ease in maintenance and avoid unnecessary operation during maintenance test.	Accepted/Not Accepted

## PRODUCT PURCHASING SPECIFICATION

### TRANSFORMER ENGINEERING DEPARTMENT

### **BHEL, JHANSI**

JS22304

REV.01

10.11.2017

**JS 22304** 

Page 5 of 14 Pages

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3.10	Oil drain pipe size	a) Up to 99 MVA b)100 MVA to 200 MVA	
3.10.1	Length and Number of openings in the transformer tank	c)201 MVA to 315 MVA  a) To be provided by Vendor as per site location, from Transformer to Fire Extinguishing cubicle & from Fire Extinguishing cubicle to oil pit/MS Tank b) 1 No. opening in tank will be given for	Accepted/Not Accepted
=		oil draining	Accepted/Not Accepted
3.10.2	Material	a) MS ERW, Heavy duty for Trfr to fire extinguishing cubicle     b) GI, Medium for fire extinguishing cubicle to oil pit	Accepted/Not Accepted Accepted/Not Accepted
3.11	Degree of protection of Fire extinguishing Cubicle	IP 55	Accepted/Not Accepted
4	Control Box	N. Committee of the com	
4.1	Dimensions (LXBXH)	Vendors to specify in mm  a) Type 1  b) Type 2  c) Type 3	
4.2	Weight	Vendors to specify in kg a) Type 1 b) Type 2 c) Type 3	
4.3	Type & thickness of sheet steel	CRCA, 16/14 SWG	Accepted/Not Accepted
4.4	Make of components provided in the control box	Vendor to specify make of a) MCB	-
		b) Relays c) Hooters	4
_		d) Contactors	
-	9	e) indicating lamps	

### PRODUCT PURCHASING SPECIFICATION TRANSFORMER ENGINEERING DEPARTMENT

**JS 22304** Page 6 of 14 Pages

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	1	A Operation society	
4.5	Control voltage	f) Operating switches a) 110/220 V DC/ substation voltage.	Accepted/Not Accepted
7.5	Control voltage	a) 110/220 V DC/ substation voltage.	Accepted/Not Accepted
		b) AC-DC/ DC-DC converter, timer shall not be used for reliable operation	Accepted/Not Accepted
4.6	Method of mounting	Wall / Frame	Accepted/Not Accepted
4.7	Audio and visual alarms	To be provided with different volume (dB) levels	Accepted/Not Accepted
4.8	Degree of protection	IP 42	Accepted/Not Accepted
5	Conservator Isolation Valve/ Shutter		
5.1	Туре	Operating mechanically on Transformer oil flow rate with visual position indicator	Accepted/Not Accepted
5.2	Location	Horizontally in the conservator pipe line between Conservator and Buchholz relay	Accepted/Not Accepted
5.3	conservator pipe	Suitable for conservator pipe size 80 mm	Accepted/Not Accepted
5.4	No of contacts & spare contacts (NO & NC)	Normally Open contact shall be provided	Yes/No
5.5	Padlocking provision for service, filtration/ refilling / filling	To be provided	Accepted/Not Accepted
5.6	Visual position indicator similar to Buchholz relay for inspection	For physical close indication to be provided	Accepted/Not Accepted
5.7	Transformer Conservator Isolation valve setting for normal operation (Valve should not close) to ensure no obstacle for transformer breathing	40 ltr / minute for 80 mm conservator pipe	Accepted/Not Accepted
5.8	Transformer conservator Isolation valve setting for operation during abnormal flow of oil due to rupture/ explosion of tank or bushing/ oil drain during system operation	60 ltr/ minute (minimum) for 80 mm conservator pipe	Accepted/Not Accepted
5	Fire Detectors or Linear Heat Detectors (LHD)		
5.1	Type	Quartz bulb, Heat sensing / Linear Heat Detector	Quartz Bulb, Heat Sensin

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### TRANSFORMER ENGINEERING DEPARTMENT

### **BHEL, JHANSI**

REV.01

JS22304

10.11.2017

**JS 22304** 

Page 7 of 14 Pages

Approved by Sh N N Raman AGM

		type required - Vendor to specify type offered	/ Linear Heat Detector		
6.2	Quantity Required	Depending upon Transformer top cover area – to ensure full coverage	Accepted/Not Accepted		
6.3	Method of Fixing	Accepted/Not Accepted Accepted/Not Accepted			
6.4	Temperature for heat sensing (Minimum)				
6.5	Heat sensing area	800 mm radius	Accepted/Not Accepted		
6.6	Number of contacts	2 NO	Accepted/Not Accepted		
6.7	Necessity and condition of refilling/replacing				
7	Power Supply				
7.1	For Control Box	a) For operation: 110/220 V DC / Substation DC voltage b) For DC fail alarm: 230 V AC	Accepted/Not Accepted  Accepted/Not Accepted		
7.2	For Cubicle For illumination and heating: 230 V AC		Accepted/Not Accepted		
8	Extinction period	3			
8.1	On commencement of Nitrogen injection	Maximum 30 seconds	Accepted/Not Accepted		
8.2	On system activation	Maximum 3 minutes	Accepted/Not Accepted		
9	Provision to be given for	<ul><li>A. On line supervision of operating signals</li><li>B. DC supply monitoring,</li><li>C. Test facility (excluding CIV, FD) on live</li></ul>	Accepted/Not Accepted Accepted/Not Accepted		
	8 8	transformer, D. Anti-condensation heater for Cubicle, E. Manual operation in DC supply fail, F. Separate oil drain and Nitrogen release	Accepted/Not Accepted Accepted/Not Accepted Accepted/Not Accepted Accepted/Not Accepted		
10	Details of Tank Openings/Fittings to be provided by Vendor for items	mechanisms.  a) For Oil drain opening location on tank wall  b) For Oil drain opening – size of Cast Iron	Accepted/Not Accepted		
	in BHEL scope after placement of Purchase Order. (Transformer OGA Drg will be	Gate valve c) For nitrogen injection – location of all openings on tank wall	Accepted/Not Accepted Accepted/Not Accepted		
	given by BHEL to Vendor)	<ul> <li>d) For nitrogen injection – size of gun metal valves</li> <li>e) Flange sizes with dummy piece (length)</li> </ul>	Accepted/Not Accepted		
		in conservator pipe between Buchholz	Accepted/Not Accepted		
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**JS 22304** 

Page 8 of 14 Pages

Prepared by – D K Anand, Sr.DGM

Approved by Sh N N Raman AGM

### **BHEL, JHANSI**

JS22304

REV.01

10.11.2017

		relay and conservator tank for fixing of	
	,	TCIV	A
=		f) Brackets on transformer top cover for	Accepted/Not Accepted
	A.	sensing equipment – location	Assentad/Nict Assentad
		g) Brackets on transformer top cover for sensing equipment – dimensional	Accepted/Not Accepted Accepted/Not Accepted
		sensing equipment – dimensional drawing.	Accepted/Not Accepted
		h) Spare potential free contacts for system	E1
}	2)	activating signals i.e. differential relay,	Accepted/Not Accepted
19		buchholz relay, pressure relief valve,	Accepted/Not Accepted
		transformer isolation (master trip relay)-	
1		type and nos	
11	CABLING	a) Fire survival cables, able to withstand 750 °C,	
		for connection of fire detectors (if applicable)	Accepted/Not Accepted
		in parallel shall be used.	pica
		b) Fire retardant low smoke (FRLS) copper cable	Accepted/Not Accepted
1		10/12 core X 2.5 mm <sup>2</sup> along with accessories	
		c) Fire retardant low smoke (FRLS) copper cable	Accepted/Not Accepted
	Ti.	4 core X 2.5 mm <sup>2</sup> along with accessories	•
1		d) Test certificates for all the above cables shall	Accepted/Not Accepted
		be submitted.	-0.10° (2.70)
12	Oil pit/ MS tank/Fire wall	Oil pit (civil construction)/Fire wall/ MS tank as	
		required by BHEL with capacity as 10 % of total	Accepted/Not Accepted
		oil quantity of transformer will be provided.	1000
13	FACTORY TEST	Tests will be carried out on following in the	
		supplier's workshop in presence of purchaser's	las-
		representative.	187
		a) Cubicle, showing oil drain and nitrogen	Accepted/Not Accepted
	20	injection b) Operation of Conservator isolation valve	A
1	,	b) Operation of Conservator isolation varve	Accepted/Not Accepted
-		c) Operation of Control box	Accepted/Not Accepted
		o) operation of contact box	//ceepica/Not/recepica
		d) Fire Extinguishing Performance test on total	Accepted/Not Accepted
		system (simulation and verification of the	, and the second
		response the complete system without actual	80
		draining of the oil and injection of the nitrogen	
		gas).	20 mark 20 mar
14	PERFORMANCE TEST	a)Performance test of the complete system shall	
		be carried out after complete erection at site by	
		the supplier's representative. These tests shall	Accepted/Not Accepted
		include simulation and verification of the	
		response of the complete system without actual	
	*	draining of the oil and injection of the nitrogen	
		gas. In addition to above, additional tests as	
		required necessary shall be conducted	
		b) It shall be demonstrated at site that during	Accepted/Not Accepted
		cooling pump ON/ OFF the Conservator isolation	
		valve does not trip	

# PRODUCT PURCHASING SPECIFICATION TRANSFORMER ENGINEERING DEPARTMENT

Page 9 of 14 Pages

**JS 22304** 

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15	DRAWINGS AND	Following is to be submitted to BHEL:	
13	MANUALS	<ul> <li>a) Detailed layout drawing along with the equipment drawing to be given along with techno commercial bid indicating complete bill of materials.</li> </ul>	Enclosed/Not Enclosed
		<ul> <li>b) After awarding of contract, detailed dimensional drawing of the system complete bill of materials including location and size of plinth for cubicle and recommended capacity of oil soakpit shall be submitted for purchaser's approval.</li> <li>c) After approval 10 (ten) sets of all above</li> </ul>	Accepted/Not Accepted
		drawings and 5 (five) sets of operation and maintenance instruction manual (bound) shall be submitted for purchaser's use.	Accepted/Not Accepted
16	Spares	Spare Nitrogen Cylinder, Heat Sensor for Fire detectors or LHD, set of Hose pipes and Nitrogen Gas Regulator Assembly in required quantity to be provided.	Accepted/Not Accepted
17	Guarantee terms	A. The system shall be guaranteed for satisfactory operation and against defects in design, materials and workmanship for a period of at least 24 months from the date of received and 18 months from commissioning whichever is earlier.  B. Bidder shall also quote separate charges towards incremental guarantee for every	Accepted/Not Accepted  Accepted/Not Accepted
F		six month.	

JS22304	REV.01	10.11.2017	Prepared by – D K Anand, Sr.DGM Approved by Sh N N Raman AGM

### PRODUCT PURCHASING SPECIFICATION

### TRANSFORMER ENGINEERING DEPARTMENT

### **BHEL, JHANSI**

**JS 22304** 

Page 10 of 14 Pages

### **EVALUATION CRITERA:**

Evaluation will be done for each type of NIFPES as follows:

- a) NIFPES below 99 MVA Scope as per Annexure 4A
- b) NIFPES 100 MVA to 200 MVA Scope as per Annexure 4B
- c) NIFPES 201 MVA to 315 MVA Scope as per Annexure 4C

### **INSTRUCTIONS TO BIDDERS (ITB)-**

- 1. Any other accessories, which is not listed in all above clauses but may be required for satisfactory operation of the system shall be deemed to be included in scope and also such item shall be clearly bring out in the bid.
- 2. Bidders should note that they are required to submit the techno-commercial offer for all the Types and fill the blank price bid. In case, any Bidder is not quoting for any Type, reason towards non- quoting of such Type shall be clearly brought out in its bid.
- 3. Bidders are required to submit questionnaire attached with this specification. It is expected that answer to all the points of questionnaire shall be "YES/ACCEPTED". In the case if any answer is "NO", the same should be substantiated with suitable justification/reason etc. for BHEL review. Also details may be filled where vendor to specify.
- 4. Bidder shall submit the undertaking that they have clearly understood the specification and there is no deviation from their side. NO deviation, alteration of any kind in scope or equipment or specification shall be entertained at later stage once after finalization of technical bid/contract.
- 5. The Bidders are required to quote for following tentative quantity of each type for ..... years requirement JS9006281400, Type 1 .....sets for NIFPES below 99 MVA

  JS9006281410, Type 2 .....sets for NIFPES 100 MVA to 200 MVA

  JS9006281420, Type 3 .....sets for NIFPES 201 MVA to 315 MVA

  The above quantity is tentative only and there is a possible variation of ±30 % sets
- 6. If during the tenure of the rate agreement, OEM makes any changes in the equipment or the equipment is superseded by some other advanced equipment, Bidder is deemed to supply the updated equipment/advanced equipment without any price implication to BHEL. This shall be clearly certified by the Bidder in its bid.
- 7. The above specification is issued without any prejudice to BHEL's standard terms & Conditions. The specification doesn't absolve the Bidder from his basic responsibility of supplying a quality material to BHEL and service to nation.

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REV.01	10.11.2017	Approved by Sh N N Raman AGM
	REV.01	REV.01 10.11.2017

# PRODUCT PURCHASING SPECIFICATION TRANSFORMER ENGINEERING DEPARTMENT BHEL, JHANSI

JS 22304

Page 11 of 14 Pages

### ANNEXURE - 4 A (TYPE 1)

### A. Scope for evaluation of price bid of NIFPES upto 99 MVA (Not to be filled by Vendor):-

S. no.	Item Description	Qty.	Unit Price	Total Price (Unit price X Qty.)
1.	Supply of NIFPES System for Power Transformer upto 99 MVA along with Fire Extinguisher Cubical, Control box & conservator isolation valve	1 No.		
2.	Heat Sensor or Fire detector or LHD (3 nos. 2-way and 1 nos. 3-way box)	8 No./ 25Mtr.		
3.	Supply of Fire survival cable	50 Mtr.		
4.	Supply of FRLS Armoured cable along with accessories for connection between Trs CB – FEC	300 Mtr.		
5.	Supply of FRLS Armoured cable along with accessories for connection between Relay panels to control box, DC source etc.	100 Mtr.		
6.	Supply of 6 mtrs. ERW Class `C' pipes with support and fittings etc. for connections between Trs. and FEC	1 No.		
7.	Supply of 10 mtrs pipes with fittings for connection between FEC and Oil pit	1 No.		
8.	Supply of Rapid Pressure Rise Relay (RPRR), if required	1 No.		
9.	Supply of IEC 61850 Protocol	1 No.		
10.	Supply of MS oil tank Power Transformer up to 99 MVA	1 No.		
11.	Incremental cost for every six month for additional guarantee above the guarantee period of 18 months from date of commissioning or 24 months from date of supply.	3 No.		
12.	Supply of Spare Nitrogen Cylinder	1 No.		
13.	Supply of spare Hose pipe	1 No.		
14.	Supply of spare Nitrogen Gas Regulator Assembly	1 No.		
15.	Installation & commissioning at any Customer	1 No.		

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JS22304	REV.01	10.11.2017	Approved by Sh N N Raman AGM
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## PRODUCT PURCHASING SPECIFICATION

TRANSFORMER ENGINEERING DEPARTMENT

**BHEL, JHANSI** 

<b>JS 22304</b>	
Page 12 of 14 Pages	

	site in India		
16.	Civil work for plinth for Fire Extinguishing Cubicle at any Customer site in India	1 No.	
17.	Civil work for oil pit at any Customer site in India	1 No.	
18.	Civil work for Safety Wall at any Customer site in India (between Transformer and FEC) (250 mm thickness, 1500 mm wide & 2500 mm height)	0.9375 m <sup>3</sup>	

### ANNEXURE - 4 B (TYPE 2)

### A. Scope for evaluation of price bid of NIFPES 100 MVA to 200 MVA (Not to be filled by Vendor):-

S. no.	Item Description	Qty.	Unit Price	Total Price (Unit price X Qty.)
1.	Supply of NIFPES System for Power Transformer from 100 MVA to 200 MVA along with Fire Extinguisher Cubical, Control box & conservator isolation valve	1 No.		
2.	Heat Sensor or Fire detector or LHD (3 nos. 2-way and 1 nos. 3-way box)	8 No./ 25Mtr.	***************************************	
3.	Supply of Fire survival cable	50 Mtr.		
4.	Supply of FRLS Armoured cable along with accessories for connection between Trs CB – FEC	300 Mtr.		
5.	Supply of FRLS Armoured cable along with accessories for connection between Relay panels to control box, DC source etc.	100 Mtr.		
6.	Supply of 6 mtrs. ERW Class `C' pipes with support and fittings etc. for connections between Trs. and FEC	1 No.		
7.	Supply of 10 mtrs pipes with fittings for connection between FEC and Oil pit	1 No.		
8.	Supply of Rapid Pressure Rise Relay (RPRR), if required	1 No.		
9.	Supply of IEC 61850 Protocol	1 No.		
10.	Supply of MS oil tank System for Power	1 No.		

JS22304	REV.01	10.11.2017	Prepared by – D K Anand, Sr.DGM Approved by Sh N N Raman AGM
JS22304	REV.01	10.11.2017	Approved by Sh N N Raman AGM

# PRODUCT PURCHASING SPECIFICATION TRANSFORMER ENGINEERING DEPARTMENT

BHEL, JHANSI

JS 22304

Page 13 of 14 Pages

	Transformer from 100 MVA to 200 MVA		
11.	Incremental cost for every six month for additional guarantee above the guarantee period of 18 months from date of commissioning or 24 months from date of supply.	3 No.	
12.	Supply of Spare Nitrogen Cylinder	1 No.	W W
13.	Supply of spare Hose pipe	1 No.	
14.	Supply of spare Nitrogen Gas Regulator Assembly	1 No.	
15.	Installation & commissioning at any Customer site in India	1 No.	
16.	Civil work for plinth for Fire Extinguishing Cubicle at any Customer site in India	1 No.	
17.	Civil work for oil pit at any Customer site in India	1 No.	
18.	Civil work for Safety Wall at any Customer site in India (between Transformer and FEC) (250 mm thickness, 1500 mm wide & 2500 mm height)	0.9375 m <sup>3</sup>	:

### ANNEXURE - 4 C (TYPE 3)

### A. Scope for evaluation of price bid of NIFPES 201 MVA to 315 MVA (Not to be filled by Vendor):-

S. no.	Item Description	Qty.	Unit Price	Total Price (Unit price X Qty.)
1.	Supply of NIFPES System for Power Transformer 201 MVA to 315 MVA along with Fire Extinguisher Cubical, Control box & conservator isolation valve	1 No.		prior A day.
2.	Heat Sensor or Fire detector or LHD (3 nos. 2-way and 1 nos. 3-way box)	8 No./ 25Mtr.	а	
3.	Supply of Fire survival cable	50 Mtr.		
4.	Supply of FRLS Armoured cable along with accessories for connection between Trs CB – FEC	300 Mtr.		
5.	Supply of FRLS Armoured cable along with accessories for connection between Relay panels to control box, DC source etc.	100 Mtr.		
6.	Supply of 6 mtrs. ERW Class 'C' pipes with	1 No.	-	

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# PRODUCT PURCHASING SPECIFICATION TRANSFORMER ENGINEERING DEPARTMENT

JS 22304

Page 14 of 14 Pages

### **BHEL, JHANSI**

	support and fittings etc. for connections between Trs. and FEC	
7.	Supply of 10 mtrs pipes with fittings for connection between FEC and Oil pit	1 No.
8.	Supply of Rapid Pressure Rise Relay (RPRR), if required	1 No.
9.	Supply of IEC 61850 Protocol	1 No.
10.	Supply of MS oil tank for Power Transformer 201 MVA to 315 MVA	1 No.
11.	Incremental cost for every six month for additional guarantee above the guarantee period of 18 months from date of commissioning or 24 months from date of supply.	3 No.
12.	Supply of Spare Nitrogen Cylinder	1 No.
13.	Supply of spare Hose pipe	1 No.
14.	Supply of spare Nitrogen Gas Regulator Assembly	1 No.
15.	Installation & commissioning at any Customer site in India	1 No.
16.	Civil work for plinth for Fire Extinguishing Cubicle at any Customer site in India	1 No.
17.	Civil work for oil pit at any Customer site in India	1 No.
18.	Civil work for Safety Wall at any Customer site in India (between Transformer and FEC) (250 mm thickness, 1500 mm wide & 2500 mm height)	0.9375 m <sup>3</sup>

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