

TENDER SPECIFICATION

No. BHE/PW/PUR/UKT-RM-Piping2/597

FOR

COLLECTION OF MATERIALS FROM STORES/STORAGE YARD, TRANSPORTATION TO SITE OF WORK, DISMANTLING THE EXISTING COMPONENTS, ERECTION OF NEW COMPONENTS, PACKING AND LOADING OF COMPONENTS TO BE TRANSPORTED TO UNITS, UNLOADING OF REPAIRED COMPONENTS RECEIVED FROM UNITS, RENOVATION AND MODERNIZATION, TESTING, COMMISSIONING, RETURNING / DISPOSAL OF DISMANTLED MATERIALS TO BHEL/CLIENT'S YARD, AND HANDING OVER OF 1X120 MW UNIT# 2 BOILER PIPING ETC.

AT

**GSECL, UKAI, SONGARH, UNIT-2 (120MW)
DIST- SURAT, GUJRAT**

PART I - TECHNICAL BID

SPECIAL & GENERAL CONDITIONS OF CONTRACT

BOOK NO.



BHARAT HEAVY ELECTRICALS LIMITED

(A GOVERNMENT OF INDIA UNDERTAKING)

POWER SECTOR - WESTERN REGION

SHREEMOHINI COMPLEX

345-KINGSWAY, NAGPUR - 440 001

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LEGEND:

\$: Included in Tender Specifications Part-I. Hosted in BHEL web page (www.bhel.com) as file titled "**NIT+GCC-597**".

@: Issued as separate hard copy booklet 'Tender Specifications Part-II (Price Bid-597)'. Hosted in BHEL web page (www.bhel.com) as file titled "**PRICE BID-597**"

Note:

Rest of the tender documents are included in Tender Specifications Part-I. Hosted in BHEL web page (www.bhel.com) as file titled "**TECH BID-597**"

BHARAT HEAVY ELECTRICALS LIMITED

(A GOVERNMENT OF INDIA UNDERTAKING)

POWER SECTOR - WESTERN REGION

345, KINGS WAY - NAGPUR 440 001

TENDER SPECIFICATION NO. : BHE/PW/PUR/UKT-RM-Piping2/597

NAME OF THE WORK :

COLLECTION OF MATERIALS FROM STORES/STORAGE YARD, TRANSPORTATION TO SITE OF WORK, DISMANTLING THE EXISTING COMPONENTS, ERECTION OF NEW COMPONENTS, PACKING AND LOADING OF COMPONENTS TO BE TRANSPORTED TO UNITS, UNLOADING OF REPAIRED COMPONENTS RECEIVED FROM UNITS, RENOVATION AND MODERNIZATION, TESTING, COMMISSIONING, RETURNING / DISPOSAL OF DISMANTLED MATERIALS TO BHEL/CLIENT'S YARD, AND HANDING OVER OF 1X120 MW UNIT# 2 BOILER PIPING ETC.

AT

**GSECL, UKAI, SONGARH, UNIT-2 (120MW)
DIST- SURAT, GUJRAT**

EARNEST MONEY DEPOSIT: Please see Section-13 of Special Conditions of Contract.

LAST DATE AND TIME FOR

RECEIPT OF OFFERS: Please visit web page www.bhel.com -> “Tender Notification” and “View Corrigendum”

THESE TENDER DOCUMENTS CONTAINING PART-I TECHNICAL BID AND PART- II PRICE BID, ARE ISSUED TO:

M/s.

.....

PLEASE NOTE:

- 1) THESE TENDER DOCUMENTS ARE NOT TRANSFERABLE.
- 2) TENDERER SHALL NOTE THAT THEIR OFFER WILL BE CONSIDERED SUBJECT TO THE APPROVAL OF BHEL'S CUSTOMER M/s GESCL.

For Bharat Heavy Electricals Limited

DGM (PURCHASE)

PLACE: NAGPUR

DATE:

BHARAT HEAVY ELECTRICALS LIMITED: PSWR:Nagpur

Tender Specs No. BHE/PW/PUR/ UKT-RM-Piping2/597

Part-I: Technical Bid Specifications

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BHARAT HEAVY ELECTRICALS LIMITED
(A Government of India Undertaking)
POWER SECTOR - WESTERN REGION-SAS
345, KINGS WAY - NAGPUR 440 001

PROCEDURE FOR SUBMISSION OF SEALED TENDERS

THE TENDERER MUST SUBMIT THEIR TENDERS AS REQUIRED IN TWO PARTS IN SEPARATE SEALED COVERS PROMINENTLY SUPERSCRIBED AS PART-I TECHNICAL BID AND PART-II PRICE BID AND ALSO INDICATING ON EACH OF THE COVERS THE TENDER SPECIFICATION NUMBER AND DUE DATE AND TIME AS MENTIONED IN THE TENDER NOTICE.

PART-I (TECHNICAL BID) COVER-I

EXCEPTING RATE SCHEDULE, ALL OTHER SCHEDULES, DATA SHEETS AND DETAILS CALLED FOR IN THE SPECIFICATION SHALL BE ENCLOSED IN PART-I "TECHNICAL BID" ONLY.

PART-II (PRICE BID) COVER-II

ALL INDICATIONS OF PRICE SHALL BE GIVEN IN THIS PART-II "PRICE BID". **EMD SHALL NOT BE INCLUDED IN THIS COVER.**

THESE TWO SEPARATE COVERS-I AND II (PART-I AND PART-II) SHALL TOGETHER BE ENCLOSED IN A THIRD ENVELOPE (COVER-III) ALONGWITH REQUISITE EMD AS INDICATED EARLIER AND THIS SEALED COVER SHALL BE SUPERSCRIBED AND SUBMITTED TO ADDL. GEN MANAGER (PURCHASE) AT THE ABOVE MENTIONED ADDRESS ON OR BEFORE THE DUE DATE AS INDICATED.

THE QUALIFIED TENDERER WILL BE INTIMATED SEPARATELY ABOUT THE STATUS OF THEIR OFFER.

TENDERER ARE REQUESTED TO MAKE SPECIFIC NOTE OF THE FOLLOWING CONDITIONS:

1. CONTRACTOR SHOULD HAVE ADEQUATE RESOURCES INCLUDING MAJOR T&P AT HIS DISPOSAL FOR THIS JOB.
2. CONTRACTOR SHOULD HAVE SOUND FINANCIAL STABILITY.
3. TENDERER SHOULD MEET QUALITY REQUIREMENT REGARDING WORKMANSHIP, DEPLOYMENT OF PERSONNEL, ERECTION TOOLS AND NECESSARY INSPECTION, MEASUREMENT & TESTING INSTRUMENTS.
4. ALL INFORMATION AS CALLED FOR IN VARIOUS APPENDICES AND CLAUSES OF TENDER SPECIFICATION, SHOULD BE FURNISHED IN COMPLETENESS. PLEASE REFER THE CHECKLIST.
5. THE TENDERER, SHALL OBTAIN CLARIFICATION ON TENDER IF ANY, BEFORE SUBMITTING THEIR OFFER.
6. OFFERS MUST BE SUBMITTED WITHOUT ANY DEVIATION.
7. OFFERS RECEIVED WITH ANY DEVIATION OR WITHOUT RELEVANT INFORMATION AS DESCRIBED ABOVE ARE LIABLE TO BE REJECTED. PRICE BIDS RECEIVED IN THE FORM OTHER THAN SPECIFIED IN PART-II (PRICE BID) ARE LIABLE TO BE REJECTED.

PROJECT INFORMATION

1.0 INTRODUCTION

The Ukai TPS is about 90Km from Surat. The site is approachable by road. The nearest railway station is Ukai-Songarh.

LOCATION & APPROACH

- 1) Project: Thermal Power Station Unit # 2 (120MW),
UKAI
- 2) Project location: UKAI, DIST: SURAT, GUJARAT STATE
- 3) Transport facilities:
 - A) Nearest railway SONGARH on the broad gauge, connected from SURAT junction on Howrah Main line.
 - B) Name of railway:
 - a) Power Station is having broad gauge private railway siding served through Rly. Station at distance of about 10kms.
 - b) The site is also connected by all weather road from SURAT through State Highway at a distance of 100 kms from the power station.
- 4) Climate condition:

Maximum temp:	45 Deg.C
Minimum temp:	5 Deg C
Max daily average Temp	35 Deg C
Max yearly average Temp	30 Deg C
Max Humidity :	85%
Minimum humidity	15%
Annual average rain fall	1500 mm (During June –Sep)

CHECK LIST

(VIDE PARA 1.3 OF SECTION-I OF GENERAL CONDITIONS OF CONTRACT)

1	NAME OF THE TENDERER WITH ADDRESS		
2	NATURE OF THE FIRM	LIMITED / PARTNERSHIP / PROPRIETARY	
3	EMD DETAILS (Rs. 2.0 LACS BY DD ONLY OR ONE TIME EMD)		
4	VALIDITY OF OFFER (REQUIRED 6 MONTHS FROM TENDER OPENING DATE)		
5	MOBILIZATION TIME (NOT EXCEEDING 07 DAYS FROM FAX LOI)		
6	WHETHER NO DEVIATION CERTIFICATE FURNISHED	YES	NO
7	TENDERER HAS VISITED THE PROJECT SITE AND ACQUAINTED WITH THE SITE CONDITIONS	YES	NO
8	DETAILS OF CONCURRENT JOBS ARE FURNISHED (AS PER APPENDIX-IX)	YES	NO
9	HEAD QUARTER'S ORGANISATION IS FURNISHED	YES	NO
10	PROPOSED SITE ORGANISATION IS FURNISHED	YES	NO
11	FINANCIAL STATUS OF THE COMPANY (ANNEXURE 'A' OF GCC) IS FURNISHED	YES	NO
12	PROFIT & LOSS ACCOUNT FOR PRECEDING THREE YEARS IS FURNISHED	YES	NO
13	LATEST SOLVENCY CERTIFICATE FROM THE BANKER IS FURNISHED	YES	NO
14	LATEST INCOME TAX CLEARANCE CERTIFICATE OR COPY OF PAN CARD ACCOMPANIED BY 'IT RETURN' COPY IS FURNISHED	YES	NO
15	MANPOWER DEPLOYMENT PLAN (AS PER APPENDIX-VII) IS FURNISHED	YES	NO
16	MONTHWISE DEPLOYMENT PLAN FOR MAJOR T&P (AS PER APPENDIX-VIII) IS FURNISHED	YES	NO
17	ANALYSIS OF UNIT RATES QUOTED (AS PER APPENDIX-V) IS FURNISHED	YES	NO
18	POWER OF ATTORNEY ENCLOSED IN FAVOUR OF PERSON MAKING OFFER.	YES	NO

19	DETAILS OF SIMILAR WORK DONE IN LAST SEVEN YEARS (AS PER APPENDIX-X) AND SUPPORTING DOUCMENTS FURNISHED.	YES	NO
20	PROGRAMME FOR THE SUBJECT WORK FURNISHED	YES	NO
21	BIDDER HAS FMILIARIZED HIMSELF WITH ALL RELEVANT LOCAL LAWS & CONDITIONS.	YES	NO
22	WHETHER ALL THE PAGES OF THE TENDER DOCUMENTS ARE READ, UNDERSTOOD AND SIGNED	YES	NO
23	<p>WHETHER THE FOLLOWING DETAILS PERTAINING TO YOUR BANK ACCOUNT DULY ENDORSED BY THE BANK HAVE BEEN FURNISHED {TO ENABLE BHEL RELEASE PAYMENTS THROUGH ELECTRONIC FUND TRANSFER (EFT/RTGS) AS SPECIFIED IN SECTION 12 }</p> <ol style="list-style-type: none"> 1. Name of the Company 2. Name of Bank 3. Name of Bank Branch 4. City/Place 5. Account Number 6. Account type 7. IFSC code of the Bank Branch 8. MICR Code of the Bank Branch <p>NOTE: In case Bank endorsed certificate regarding above has already been submitted earlier, Kindly submit photocopy of the same</p>	YES	NO

NOTE : STRIKE OFF YES OR NO, AS APPLICABLE

DATE :

SIGNATURE OF TENDERER

DECLARATION BY BIDDER'S AUTHORIZED REPRESENTATIVE

I, _____ HEREBY CERTIFY THAT ALL THE INFORMATION AND DATA FURNISHED BY ME WITH REGARD TO THE TENDER SPECIFICATION NO. **BHE/PW/PUR/UKT-RM-Piping2/597** ARE TRUE AND COMPLETE TO THE BEST OF MY KNOWLEDGE. I HAVE GONE THROUGH THE SPECIFICATIONS, CONDITIONS AND STIPULATIONS IN DETAIL AND AGREE TO COMPLY WITH THE REQUIREMENTS AND INTENT OF THE SPECIFICATION. I FURTHER CERTIFY THAT I AM DULY AUTHORIZED REPRESENTATIVE OF THE UNDER-MENTIONED TENDERER AND A VALID POWER OF ATTORNEY TO THIS EFFECT IS ALSO ENCLOSED.

AUTHORISED REPRESENTATIVE'S SIGNATURE WITH
NAME AND ADDRESS

DATE:

TENDERER'S NAME AND ADDRESS

CERTIFICATE OF NO DEVIATION

TENDER SPECIFICATION NO.

BHE/PW/PUR/UKT-RM-Piping2/597

I/WE, M/s

HEREBY CERTIFY THAT NOTWITHSTANDING ANY CONTRARY INDICATIONS/ CONDITIONS ELSEWHERE IN OUR OFFER DOCUMENTS, I/WE HAVE NEITHER SET ANY TERMS AND CONDITIONS NOR THERE IS ANY DEVIATION TAKEN FROM THE CONDITIONS OF BHEL'S TENDER SPECIFICATIONS, EITHER TECHNICAL OR COMMERCIAL, AND I/WE AGREE TO ALL THE TERMS AND CONDITIONS MENTIONED IN BHEL'S TENDER SPECIFICATION WITH ASSOCIATED AMENDMENTS AND CLARIFICATIONS.

DATE:

SIGNATURE OF BIDDER

**SECTION-1
OFFER OF THE BIDDER**

To,
DGM (PURCHASE)
BHARAT HEAVY ELECTRICALS LIMITED
POWER SECTOR - WESTERN REGION
SHREEMOHINI COMPLEX
345, KINGS WAY
NAGPUR 440 001

DEAR SIR,

I/WE HEREBY OFFER TO CARRY OUT THE WORK DETAILED IN TENDER SPECIFICATION NO. **BHE/PW/PUR/UKT-RM-Piping2/597** FOR 120 MW, UNIT # 2 **GESCL , UKAI THERMAL POWER PLANT ,** SONGARH ISSUED BY BHARAT HEAVY ELECTRICALS LIMITED, POWER SECTOR-WESTERN REGION, NAGPUR, IN ACCORDANCE WITH THE TERMS AND CONDITIONS THEREOF.

I/WE HAVE CAREFULLY PERUSED THE FOLLOWING DOCUMENTS CONNECTED WITH THE ABOVE WORK AND AGREE TO ABIDE BY THE SAME.

1. INSTRUCTIONS TO TENDERERS
2. GENERAL CONDITIONS OF CONTRACT
3. SPECIAL CONDITIONS OF CONTRACT
4. OTHER SECTIONS, APPENDICES, SCHEDULES AND DRAWINGS.

I/WE HAVE DEPOSITED / FORWARDED HERewith THE EARNEST MONEY DEPOSIT AS SPECIFIED IN THE TENDER SPECIFICATION. DETAILS OF EMD PAYMENT ARE FURNISHED IN THE CHECK LIST.

EMD SHALL BE REFUNDED SHOULD OUR OFFER NOT BE ACCEPTED / EMD **NEED NOT BE REFUNDED AND THE AMOUNT MAY BE TREATED AS "ONE TIME EMD" FOR ERECTION AND COMMISSIONING TENDERS OF BHEL-PSWR, NAGPUR.** SHOULD OUR OFFER BE ACCEPTED, I/WE FURTHER AGREE TO DEPOSIT SECURITY DEPOSIT FOR THE WORK AS PROVIDED FOR IN THE TENDER SPECIFICATION WITHIN THE STIPULATED TIME AS MAY SBE INDICATED BY BHEL, POWER SECTOR-WESTERN REGION, NAGPUR.

OR,

WE HAVE ALREADY DEPOSITED ONE TIME EMD OF Rs. 2,00,000/- (RUPEES TWO LACS ONLY), DETAILS OF WHICH ARE FURNISHED IN THE CHECK LIST.

I/WE FURTHER AGREE TO EXECUTE ALL THE WORKS REFERRED TO IN THE SAID DOCUMENTS UPON THE TERMS AND CONDITIONS CONTAINED OR REFERRED TO THEREIN AND AS DETAILED IN THE APPENDICES ANNEXED THERETO.

PLACE:
DATE:

SIGNATURE OF TENDERER:
ADDRESS:

WITNESSES WITH THEIR ADDRESS

SIGNATURE	NAME	ADDRESS
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1.

2.

SECTION-2

SPECIAL CONDITIONS OF CONTRACT

2.0 SCOPE OF WORK PIPING

2.0.1 DETAILED SCOPE

THE WORK TO BE CARRIED OUT UNDER THE SCOPE OF THESE SPECIFICATIONS IN BOILER UNIT NO.2 (120MW), UKAI TPS IS BROADLY AS UNDER

1. DISMANTLING OF CLADDING SHEETS, OUTER AND INNER CASING, BREAKING & REMOVAL OF INSULATION AND REFRACTORY, SUPPORTS AND RETAINERS ETC.
2. COLLECTION OF MATERIAL FROM BHEL'S STORES/STORAGE YARD TRANSPORTATION TO SITE OF WORK/ PRE-ASSEMBLY. THE NECESSARY TRAILOR, CRANE, ETC REQUIRED FOR THIS COLLECTION AND TRANSPORTATION IS IN THE SCOPE OF CONTRACTOR.
3. PRE-ASSEMBLY, FABRICATION AS APPLICABLE. SHIFTING OF THE SAME /RETURNING OF UN-REUSABLE ITEMS/ SURPLUS COMPONENTS TO AREA EARMARKED IN BHEL/ CUSTOMER STORES/ STORAGE YARD.
4. ERECTION, ALIGNMENT AND WELDING
5. INSTALLATION, TESTING AND COMMISSIONING
6. APPLICATION OF LINING, INSULATION & REFRACTORY WITH ALL SUPPORTS AND RETAINERS, CLADDING SHEET ETC.
7. NON-DESTRUCTIVE EXAMINATION & POST WELD HEAT TREATMENT.

PRE-COMMISSIONING CHECKS/TESTS, TESTING AND COMMISSIONING AND HANDING OVER OF THE UNITS.

THE ENTIRE WORK HAS TO BE CARRIED OUT AS PER THE LATEST AND RELEVANT PROVISIONS OF INDIAN BOILER REGULATIONS.

THE WORK SHALL CONFORM TO DIMENSIONS AND TOLERANCES SPECIFIED IN THE VARIOUS DRAWINGS/DOCUMENTS THAT WILL BE PROVIDED DURING VARIOUS STAGE OF WORK. IF ANY PORTION OF WORK IS FOUND TO BE DEFECTIVE IN WORKMANSHIP, NOT CONFORMING TO DRAWINGS OR OTHER STIPULATIONS DUE TO CONTRACTOR'S FAULT, THE CONTRACTOR SHALL DISMANTLE AND RE-DO THE WORK DULY REPLACING THE DEFECTIVE MATERIALS AT HIS COST, FAILING WHICH THE WORK WILL BE GOT DONE BY ENGAGING OTHER AGENCIES AND RECOVERIES WILL BE EFFECTED FROM THE CONTRACTOR'S BILLS TOWARDS EXPENDITURE INCURRED INCLUDING DEPARTMENTAL OVERHEADS OF BHEL.

THE SCOPE OF WORK IS FURTHER DETAILED IN THE SPECIFICATIONS HEREINAFTER.

2.0.2

THE INTENT OF SPECIFICATION IS TO PROVIDE RENOVATION & MODERNIZATION SERVICES ACCORDING TO THE MOST MODERN AND PROVEN TECHNIQUES AND CODES. THE OMISSION OF SPECIFIC REFERENCE TO ANY METHOD, EQUIPMENT OR MATERIAL NECESSARY FOR PROPER AND EFFICIENT ERECTION AND COMMISSIONING OF THE PLANT SHALL NOT RELIEVE THE CONTRACTOR OF THE RESPONSIBILITY OF PROVIDING SUCH FACILITIES TO COMPLETE THE WORK WITHOUT ANY EXTRA COMPENSATION.

2.0.3

THE TERMINAL POINTS DECIDED BY BHEL SHALL BE FINAL AND BINDING ON THE CONTRACTOR FOR DECIDING THE SCOPE OF WORK AND EFFECTING PAYMENT FOR THE WORK DONE.

2.0.4

THE WORK SHALL BE EXECUTED UNDER THE USUAL CONDITIONS AFFECTING SUCH WORK AND IN CONJUNCTION WITH NUMEROUS OTHER OPERATIONS AT SITE. THE CONTRACTOR SHALL COOPERATE WITH ALL CONCERNED TO ENSURE CONDUCIVE WORK ENVIRONMENT.

2.0.5

CONTRACTOR SHALL EXECUTE THE WORK AS PER THE SEQUENCE & METHODOLOGY PRESCRIBED BY BHEL. THIS WILL BE DECIDED BY THE BHEL ENGINEER DEPENDING UPON THE TECHNICAL REQUIREMENTS, AVAILABILITY OF MATERIALS AND FRONTS. NO CLAIMS FOR EXTRA PAYMENT FROM THE CONTRACTOR WILL BE ENTERTAINED ON THE GROUND OF DEVIATION FROM THE METHODS ADOPTED IN SIMILAR INSTANCES ELSEWHERE.

2.0.6

THE WORK COVERED UNDER THIS SPECIFICATION IS OF HIGHLY SOPHISTICATED NATURE, REQUIRING THE BEST QUALITY WORKMANSHIP, ENGINEERING AND CONSTRUCTION MANAGEMENT.

2.0.7

ALL NECESSARY CERTIFICATES AND LICENSES, PERMITS & CLEARANCES REQUIRED TO CARRY OUT THIS WORK ARE TO BE ARRANGED BY THE CONTRACTOR EXPEDITIOUSLY AT HIS COST.

2.0.8

ALL WORKS SUCH AS CLEANING, LEVELING, ALIGNING, TRIAL ASSEMBLY, DISMANTLING OF EQUIPMENTS/ COMPONENTS FOR CHECKING AND CLEANING, SURFACE PREPARATION, FABRICATION OF SHEETS, TUBES AND PIPES AS PER GENERAL ENGINEERING PRACTICE AND AS PER BHEL ENGINEER'S INSTRUCTIONS AT SITE, CUTTING, WELD DEPOSITING, GRINDING, STRAIGHTENING, CHAMFERING, FILING, CHIPPING, DRILLING, REAMING, SCRAPPING, LAPPING, FITTING UP ETC., AS MAY BE APPLICABLE IN SUCH WORKS AND WHICH ARE TREATED INCIDENTAL TO THE WORKS AND NECESSARY TO COMPLETE THE WORK SATISFACTORILY, SHALL BE CARRIED OUT BY THE CONTRACTOR AS PART OF THE WORK.

2.0.9

AS THIS WORK IS ON EXISTING UNITS, ANY INTERCONNECTION, HOOKUP, REQUIRED WITH EXISTING SYSTEM SHALL FORM PART OF WORK. SUCH INTERCONNECTIONS, HOOKUPS MAY REQUIRE SHUT DOWN OF RUNNING PLANT AND THE RELEVANT WORK HAVE TO BE COMPLETED WITHIN SUCH PLANNED SHUTDOWNS. THIS MAY CALL FOR WORKING WITH ENHANCED RESOURCES AND ON EXTENDED HOURS. CONTRACTOR'S OFFER SHALL COVER ALL SUCH CONTINGENCIES.

2.0.10

THE CONTRACTOR SHALL TAKE DELIVERY OF THE COMPONENTS, EQUIPMENTS, LUBRICANTS ETC FROM THE BHEL/CUSTOMER'S STORES/ STORAGE. DETAILED ACCOUNT OF THE EQUIPMENTS ERECTED AS WELL AS THE PROGRESS SHALL BE SUBMITTED TO THE BHEL ENGINEER AS DIRECTED.

2.0.11

CONTRACTOR SHALL ENSURE THAT MATERIAL ACCUMULATION AT SITE DOES NOT LEAD TO CONGESTION AT SITE OF WORK. SIMILARLY ALL AREAS OF WORK SHALL BE CLEANED REGULARLY AND DEBRIS REMOVED TO AVOID ACCUMULATION AND CONGESTION.

2.0.12

MATERIALS AT SITE SHALL BE STACKED NEATLY. WHERE REQUIRED, RE-STACKING SHALL BE DONE.

2.0.13

CONTRACTOR SHALL RETURN REGULARLY THE DISMANTLED COMPONENTS/ ITEMS TO BHEL/ CUSTOMER'S STORES/ STORAGE YARD AND STACK THEM AT EARMARKED AREA IN ORDERLY MANNER OR DISPOSE THEM AS REQUIRED BY THE CUSTOMER

2.0.14 WORK

THE SCOPE OF WORK SHALL INCLUDE DISMANTLING OF PIPING AND INSULATION ,RE-ERECTION OF PIPING AND INSULATION.

2.1 PREPARATION OF FOUNDATIONS AND GROUTING OF PIPING SUPPORT

2.1.1

WHERE AN ALTOGETHER NEW/ADDITIONAL EQUIPMENTS/ STRUCTURES ARE TO BE INSTALLED, AND A NEW FOUNDATION IS ESSENTIAL THE SAME WILL BE PROVIDED BY BHEL.

2.1.2

ALL MINOR FOUNDATIONS AND ANCHOR POINTS REQUIRED FOR INSTALLING ERECTION PIPING ETC. ARE IN THE SCOPE OF CONTRACTOR.

2.1.3

BHEL WILL PROVIDE FREE OF COST ONLY THE SHIMS AND PACKER PLATES (EITHER MACHINED OR PLAIN) WHICH GO AS PERMANENT PART OF THE EQUIPMENT.

2.1.4

COMPLETE GROUTING OF PIPING PEDESTAL IF REQUIRED, INCLUDING ANCHOR/FOUNDATION BOLTS, BENEATH BASE, BASE HOLLOWES ETC., AS MAY BE APPLICABLE, IS INCLUDED IN THE SCOPE OF CONTRACTOR.

2.1.5

THERE IS NO PROVISION FOR SEPARATE PAYMENT FOR PREPARATION OF FOUNDATION & GROUTING EQUIPMENT SPECIFIED ABOVE AND RATE QUOTED SHALL INCLUDE COST OF THE SAME.

2.2 WELDING, HEAT-TREATMENT, RADIOGRAPHY AND NON DESTRUCTIVE TESTING

- A) INSTALLATION OF EQUIPMENT INVOLVES GOOD QUALITY WELDING, NDE CHECKS, POST WELD HEAT TREATMENT ETC. CONTRACTOR'S PERSONNEL ENGAGED SHOULD HAVE ADEQUATE KNOWLEDGE ON THE ABOVE WORKS.
- B) THE METHOD OF WELDING (VIZ) ARC, TIG OR OTHER METHOD WILL BE INDICATED IN THE DETAILED DRAWING/DOCUMENTS. BHEL ENGINEER WILL HAVE THE OPTION OF CHANGING THE METHOD OF WELDING AS PER SITE REQUIREMENT. ALL OIL PIPE LINES ARE TO BE TIG WELDED .
- C)
 - 1) WELDING OF HIGH PRESSURE JOINTS SHALL BE DONE BY IBR CERTIFIED HIGH PRESSURE WELDERS WHO HAVE BEEN PERMITTED BY CIB OF STATE CONCERNED AND ALSO CLEARED BY CUSTOMER.
 - 2) WELDING OF ALL ATTACHMENTS TO PRESSURE PARTS, PIPING SHALL BE DONE ONLY BY THE QUALIFIED AND APPROVED WELDERS.
- D) ALL THE WELDERS (STRUCTURAL AND HIGH PRESSURE) SHALL BE TESTED AND APPROVED BY BHEL ENGINEER BEFORE THEY ARE ACTUALLY ENGAGED ON WORK THOUGH THEY MAY POSSESS THE IBR/OTHER CERTIFICATE. BHEL RESERVES THE RIGHT TO REJECT ANY WELDER WITHOUT ASSIGNING ANY REASON.
- E) UNSATISFACTORY AND CONTINUOUS POOR PERFORMANCE MAY RESULT IN DISCONTINUATION OF CONCERNED WELDER.

- F) THE WELDED SURFACE SHALL BE CLEANED OF SLAG AND PAINTED WITH PRIMER PAINT TO PREVENT CORROSION. FOR THIS PAINT WILL BE SUPPLIED BY THE CONTRACTOR.
- G) HP JOINT FIT-UPS, SHOULD BE PROTECTED, WHERE REQUIRED, BY USE OF TAPES/PROTECTIVE PAINT AS MAY BE PRESCRIBED BY BHEL. THE CONTRACTOR SHALL SUPPLY PROTECTIVE PAINT.
- H) PREHEATING, INTER-PASS HEATING, POST WELD HEATING AND STRESS RELIEVING AFTER WELDING ARE PART OF THE WORK AND SHALL BE PERFORMED BY THE CONTRACTOR IN ACCORDANCE WITH BHEL ENGINEER'S INSTRUCTIONS. NORMALLY THE ELECTRIC RESISTANCE HEATING METHOD WILL BE ADOPTED. CONTRACTOR SHALL ARRANGE THE HEATING EQUIPMENT WITH AUTOMATIC RECORDING DEVICES ALL HEATING ELEMENTS, THERMOCOUPLES AND ATTACHMENT UNITS, GRAPH SHEETS, THERMAL CHALKS, & INSULATING MATERIALS LIKE MINERAL WOOL, ASBESTOS CLOTH, CERAMIC BEADS, ASBESTOS ROPES ETC., REQUIRED FOR ALL HEATING AND STRESS RELIEVING WORKS.
- J) ALL THE RECORDED GRAPHS FOR HEAT TREATMENT WORKS SHALL BE THE PROPERTY OF BHEL AND SHALL BE HANDED OVER TO BHEL SITE INCHARGE WHEN DEMANDED.
- K) THE CONTRACTOR SHALL MAINTAIN WELDING RECORDS IN THE FORM AS PRESCRIBED BY BHEL CONTAINING ALL NECESSARY DETAILS, AND SUBMIT THE SAME TO THE BHEL ENGINEER AS REQUIRED. INTERPRETATION OF THE BHEL ENGINEER REGARDING ACCEPTABILITY OF THE WELDS SHALL BE FINAL.
- L) HEAT TREATMENT MAY BE REQUIRED TO BE CARRIED OUT AT ANY TIME (DAY AND NIGHT) TO ENSURE THE CONTINUITY OF THE PROCESS. THE CONTRACTOR SHALL MAKE ALL ARRANGEMENTS INCLUDING LABOUR REQUIRED FOR THE WORK AS PER DIRECTION OF BHEL.
- M) UT / RADIOGRAPHY WORK OF WELDS CONNECTED WITH THIS CONTRACT SHALL BE ARRANGED BY THE CONTRACTOR INCLUDING PROVISION OF SERVICES OF TECHNICIAN AND NECESSARY EQUIPMENT AND CONSUMABLES LIKE UT INSTRUMENT. GREASE, PROBES, ISOTOPE CAMERA, X-RAY FILMS, CHEMICALS ETC., AND NECESSARY LABOUR REQUIRED SUCH AS RIGGERS, HELPERS, ETC., TO ASSIST THE TECHNICIAN FOR CARRYING OUT THE RADIOGRAPHY WORK AND MAKING OTHER ARRANGEMENTS SUCH AS PROVIDING SCAFFOLDING, APPROACHES, PLATFORM LIGHTING ARRANGEMENTS, ETC., AT THEIR COST AND THE WORK HAS TO BE ARRANGED AS PER THE INSTRUCTION OF BHEL. IT MAY PLEASE BE NOTED THAT INVARIABLY THE RADIOGRAPHY WORK WILL BE CARRIED OUT AFTER THE NORMAL WORKING HOURS AND CLOSE OF OTHER SITE ACTIVITIES ONLY.
- N) RADIOGRAPHY INSPECTION OF WELDS SHALL BE PERFORMED IN ACCORDANCE WITH REQUIREMENTS AND RECOMMENDATION OF BHEL ENGINEER. THE QUANTUM OF RADIOGRAPHIC INSPECTION SHALL BE AS PER PROVISION OF IBR/BHEL'S ERECTION DOCUMENTS. THEY MAY, HOWEVER BE INCREASED DEPENDING UPON THE PERFORMANCE OF THE INDIVIDUAL WELDER AT THE DISCRETION OF BHEL ENGINEER/BOILER INSPECTING AUTHORITY.
- O) ALL X-RAY FILMS OF JOINTS SHALL BE PRESERVED PROPERLY AND BE HANDED OVER TO BHEL/IBR.
- P) THE FIELD WELDED JOINTS SHALL BE SUBJECT TO DYE-PENETRANT/ OTHER NON-DESTRUCTIVE EXAMINATION AS SPECIFIED IN THE RESPECTIVE ENGINEERING DOCUMENTS/ AS INSTRUCTED BY BHEL.
- Q) WHERE REQUIRED, SURFACE PREPARATION, LIKE SMOOTH GRINDING OF WELDED AREA, PRIOR TO RADIOGRAPHY SHALL BE DONE AS SPECIFIED. IT MAY ALSO BECOME NECESSARY TO ADOPT INTER-LAYER RADIOGRAPHY/MPT/UT DEPENDING UPON THE SITE/TECHNICAL REQUIREMENT NECESSITATING INTERRUPTIONS IN

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CONTINUITY OF THE WORK AND MAKING NECESSARY ARRANGEMENTS FOR CARRYING OUT THE ABOVE WORK. THE CONTRACTOR SHALL TAKE ALL THIS INTO ACCOUNT AND QUOTE THE PRICE.

R) SOCKET WELDING :

IN THIS WORK CONSIDERABLE NUMBER OF SOCKET WELD JOINTS IS INVOLVED. THE EXACT QUANTITY OF SUCH SOCKET WELDS OR PROBABLE VARIATION IN THE QUANTUM CANNOT BE FURNISHED. THE TENDERER SHALL TAKE NOTICE OF THIS WHILE QUOTING AS NO EXTRA CLAIM ON THIS ACCOUNT WILL BE ENTERTAINED AT A LATER DATE. THE SOCKET WELDING ON HP PARTS/ HP PIPING SHALL BE DONE BY THE IBR QUALIFIED WELDERS.

S) WELDING ELECTRODES HAVE TO BE STORED IN ENCLOSURES HAVING TEMPERATURE AND HUMIDITY CONTROL ARRANGEMENT. THIS ENCLOSURE SHALL MEET BHEL SPECIFICATIONS.

T) WELDING ELECTRODES, PRIOR TO THEIR USE, CALL FOR BAKING FOR SPECIFIED PERIOD AND WILL HAVE TO BE HELD AT SPECIFIED TEMPERATURE FOR SPECIFIED PERIOD. ALSO, DURING EXECUTION, THE WELDING ELECTRODES HAVE TO BE CARRIED IN PORTABLE OVENS.

U) PREPARATION & NDT/ OTHER TESTING OF ANY EXISTING COMPONENT OR WELDING AS REQUIRED BY THE BHEL/CUSTOMER IS IN THE SCOPE OF THE CONTRACTOR

2.3 GENERAL RESPONSIBILITY OF THE CONTRACTOR

2.3.1

THE CONTRACTOR SHALL HAVE TOTAL RESPONSIBILITY FOR ALL EQUIPMENT AND MATERIALS IN HIS CUSTODY AT CONTRACTOR'S STORES, LOOSE, SEMI-ASSEMBLED, ASSEMBLED OR ERECTED BY HIM AT SITE. HE SHALL EFFECTIVELY PROTECT THE FINISHED WORKS FROM ACTION OF WEATHER AND FROM DAMAGES OR DEFACEMENT AND SHALL ALSO COVER THE FINISHED PARTS IMMEDIATELY ON COMPLETION OF WORK AS PER BHEL ENGINEER'S INSTRUCTIONS. THE MACHINE SURFACES/FINISHED SURFACES SHOULD BE GREASED AND COVERED.

2.3.2 PRESERVATION & PROTECTION OF COMPONENTS

AT ALL STAGES OF WORK, EQUIPMENTS/MATERIALS IN THE CUSTODY OF CONTRACTOR, INCLUDING THOSE ERECTED, WILL HAVE TO BE PRESERVED AS PER THE INSTRUCTIONS OF BHEL. NECESSARY PRESERVATION AGENTS, EXCEPTING THE PRIMER & PAINT, FOR THE ABOVE WORK SHALL BE PROVIDED BY BHEL.

2.3.3

THE CONTRACTOR SHALL MAKE SUITABLE ARRANGEMENTS TO ENSURE SECURITY AND PROTECTION OF ALL MATERIALS/EQUIPMENT IN HIS CUSTODY AND INSTALLED EQUIPMENTS FROM THEFT/FIRE/PILFERAGE AND ANY OTHER DAMAGES AND LOSSES.

2.3.4

THE CONTRACTOR SHALL NOT WASTE ANY MATERIALS ISSUED TO HIM. IN CASE IT IS OBSERVED AT ANY STAGE THAT THE WASTAGE/EXCESS UTILIZATION OF MATERIALS IS NOT WITHIN THE PERMISSIBLE LIMITS, RECOVERY FOR THE EXCESS QUANTITY USED OR WASTED WILL BE EFFECTED WITH DEPARTMENTAL CHARGES FROM THE CONTRACTOR. DECISION OF BHEL ON THIS WILL BE FINAL AND BINDING ON THE CONTRACTOR.

2.3.5

THIS WORK INVOLVES PUTTING UP SUBSTANTIAL AMOUNT OF SCAFFOLDS AS INCIDENTAL TO WORK. THE SCAFFOLDS SHALL BE PROVIDED NOT ONLY TO CARRY OUT THE WORK OF RENOVATION/ SERVICING/ OVERHAULING BUT ALSO TO FACILITATE INSPECTION, CHECKING ETC; OF OTHER AREAS e.g. PRESSURE PARTS. SCAFFOLDING WILL BE

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REQUIRED IN THE HORIZONTAL PASS AND SECOND PASS AND ANY OTHER AREA AS MAY BE INSTRUCTED BY BHEL. CONTRACTOR SHOULD ARRANGE AND PROVIDE SUFFICIENT AMOUNT OF SCAFFOLDING MATERIALS AT HIS OWN COST. THERE IS NO SEPARATE PROVISION FOR PAYMENT FOR PROVIDING SCAFFOLDS. THEREFORE, THE CONTRACTOR'S OFFER SHALL INCLUDE SUCH CONTINGENCIES.

2.3.6

IF REQUIRED, THE REPLACEMENT OF PARTS/ COMPONENTS MAY REQUIRE LOCKING/ ARRESTING OF EXISTING SYSTEM AND/OR PROVIDING TEMPORARY SUPPORTS OR ANY OTHER SUCH ARRANGEMENT TO RETAIN THE OTHER PART OF THE SYSTEM IN EXISTING/DESIRED STATE/ POSITION.

2.3.7

THE EXISTING PIPINGS HAVE MANY TEMPORARY SUPPORTS/ STRUCTURAL ITEMS WELDED ON IT. THESE HAVE TO BE CUT & REMOVED. THE AREA SHALL BE GROUND TO PROPER FINISH AND PAINTED WITH A COAT OF RED OXIDE. CONTRACTOR SHALL PROVIDE THE RED OXIDE FOR THE SAME.

2.3.8

HYDRAULIC TEST OF PIPING SHALL BE CONDUCTED AS PART OF WORK. NECESSARY PUMP IS TO BE ARRANGED BY THE CONTRACTOR.

2.3.9

PERFORMANCE OF HYDRO TEST IS INCLUDED IN THE SCOPE OF WORK. THE NECESSARY HYDRO TESTING PUMP SHOULD BE ARRANGED BY THE CONTRACTOR

2.3.10

CERTAIN STRUCTURAL ITEMS WILL BE SUPPLIED IN RUNNING LENGTHS WHICH SHALL BE CUT TO REQUIRED SUITABLE SIZES AND ADJUSTED/TRIMMED AS PART OF WORK,

2.3.11

ADDITIONAL PLATFORMS OF PERMANENT NATURE FOR APPROACHING DIFFERENT AREA, AS PER SITE REQUIREMENT

2.3.12

ALL WELDED JOINTS SHOULD BE PAINTED WITH ANTICORROSIVE PAINT IMMEDIATELY AFTER COMPLETION OF RADIOGRAPHY AND STRESS RELIEVING WORKS. NECESSARY PAINTS AND OTHER CONSUMABLES FOR THE ABOVE WORK ARE IN THE SCOPE OF THE CONTRACTOR.

2.3.13

SUSPENSIONS/SUPPORTS FOR PIPING ETC., WILL BE SUPPLIED IN RUNNING/RANDOM LENGTHS/ SIZES WHICH SHALL BE CUT TO SUITABLE SIZES AND ADJUSTED AS REQUIRED.

2.3.14

SPRING SUSPENSION/CONSTANT LOAD HANGERS MAY HAVE TO BE PRE-ASSEMBLED FOR REQUIRED LOAD AND ERECTION CARRIED OUT AS PER INSTRUCTIONS OF BHEL. ADJUSTMENTS, REMOVAL OF TEMPORARY ARRESTS/LOCKS, CUTTING OF EXCESS THREAD LENGTH OF HANGER TIE-ROD ETC., HAVE TO BE CARRIED OUT AS AND WHEN REQUIRED. LOAD SETTING OF SPRING HANGERS AFTER FLOATING OF PIPING/DUCTING DURING COLD AND HOT CONDITION WILL HAVE TO BE DONE.

2.3.15

LAYOUT OF SMALL BORE PIPING IN BOILER SHALL BE DONE AS PER SITE REQUIREMENT. NECESSARY SKETCH FOR ROUTING THESE LINES SHOULD BE GOT APPROVED FROM BHEL BY THE CONTRACTOR. THERE IS A POSSIBILITY OF SLIGHT CHANGE IN ROUTING THE ABOVE PIPE LINES EVEN AFTER COMPLETION OF ERECTION.

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2.3.16

WELDING OF NECESSARY INSTRUMENTATION TAPPING POINTS, THERMOCOUPLE PADS, ROOT VALVES, CONDENSING VESSELS, FLOW METERING & MEASUREMENT DEVICES, AND CONTROL VALVES TO BE PROVIDED ON BOILER & ITS AUXILIARIES/PIPE LINES COVERED WITHIN THE SCOPE OF THIS SPECIFICATION, WILL ALSO BE THE RESPONSIBILITY OF THE CONTRACTOR AND WILL BE DONE AS PER THE INSTRUCTIONS OF BHEL SITE ENGINEER. THE INSTALLATION OF ALL THE ABOVE ITEMS WILL BE CONTRACTOR'S RESPONSIBILITY EVEN IF THE :

- i. ITEMS ARE NOT SPECIFICALLY INDICATED UNDER THE RESPECTIVE PRODUCT GROUPS AS GIVEN IN THE TECHNICAL SPECIFICATIONS.
- ii ITEMS ARE SUPPLIED BY AN AGENCY OTHER THAN BHEL.

NDE, AND POST WELD HEAT TREATMENT FOR ABOVE SHALL BE DONE AS PER THE SPECIFICATIONS AS PART OF WORK.

2.3.17

FIXING AND SEAL WELDING OF THERMOWELLS & PLUGS BEFORE HYDRO TEST/ STEAM BLOWING OF EQUIPMENT OR OTHER PIPING SYSTEM IS WITHIN THE SCOPE OF WORK. CONTRACTOR SHALL ALSO REMOVE THE SEAL WELDED PLUGS BY PROCESS OF GRINDING AND FIX AND SEAL WELD THERMOWELLS AFTER HYDRO TEST/STEAM BLOWING OF LINES AS PART OF WORK.

2.3.18

ALL ELECTRICAL MOTORS HAVE TO BE TESTED FOR IR & PI VALUES PRIOR TO THE TRIAL RUN. WHERE REQUIRED, DRY OUT MAY HAVE TO BE CARRIED OUT BY USING EXTERNAL HEATING SOURCE. CONTRACTOR SHALL MAKE ALL ARRANGEMENTS IN THIS REGARD AND COMPLETE THE WORK AS INSTRUCTED..

2.3 LINING & INSULATION

REMOVAL / APPLICATION OF REFRACTORY (CASTABLE, FIRE RESISTANT BRICK LINING etc.), WOOL INSULATION, SHEET METAL CLADDING, WELDING OF STUDS/HOOKS/SUPPORTS TO HOLD LINING, INSULATION AND REFRACTORY COVERED UNDER THIS CONTRACT, SHALL INCLUDE, BUT ARE NOT LIMITED TO, THE FOLLOWING :-

- A) APPLICATION OF INSULATION AND REFRACTORY WORKS AND SHEET METAL COVERING AS GIVEN IN VARIOUS DRAWINGS/ SPECIFICATIONS OF BHEL, SUPPLIED TO THE CONTRACTOR.
- B) APPLICATION OF BITUMASTIC PAINT ON EQUIPMENTS PRIOR TO APPLICATION OF REFRACTORY, AS SPECIFIED IN DRAWINGS OR AS DIRECTED BY BHEL ENGINEER. BITUMASTIC PAINT FOR THIS PURPOSE WILL BE PROVIDED BY CONTRACTOR.
- C) WOOL INSULATION IS SUPPLIED AS BONDED AND UN-BONDED MATTRESSES IN STANDARD SIZES. THESE ARE TO BE DRESSED/CUT TO SUIT WORK BY THE CONTRACTOR.
- D) REMOVABLE TYPE OF INSULATION TO BE PROVIDED FOR VALVES, EXPANSION JOINTS, ETC. AS PER THE DRAWINGS OR AS DIRECTED BY BHEL ENGINEER.
- E) ALUMINIUM/GI SHEET CLADDING BY FABRICATION OF ALUMINIUM/GI SHEETS TO THE SIZES AND SHAPES SPECIFIED IN DRAWINGS, BEADING, SWAGING, BEVELING OF SHEETS, CROWNING THE SHEETS, IF NECESSARY, FIXING THE SAME TO SUPPORTS, OVER WOOL INSULATION WITH SCREWS/RETAINERS AS SPECIFIED IN BHEL DRAWINGS OR AS INSTRUCTED BY BHEL ENGINEER.
- F) WELDING OF STUDS/HOOKS/SUPPORTS ON PIPING TO SUPPORT WOOL INSULATION, AS PER THE DRAWINGS OR AS INSTRUCTED BY BHEL ENGINEERS.

- G) PAINTING THE INNER SIDE OF ALUMINIUM / STEEL CLADDING, WITH ANTI-CORROSIVE PAINT AS SPECIFIED. THE REQUIRED PAINT AND THINNER & OTHER ACCESSORIES/ CONSUMABLES FOR PAINTING, CLEANING THE SURFACES ETC. SHALL BE ARRANGED BY THE CONTRACTOR.
- H) THE CONTRACTOR SHALL LEAVE CERTAIN GAPS AND OPENINGS WHILE DOING THE WORK AS PER THE INSTRUCTIONS OF BHEL ENGINEER TO FACILITATE INSPECTION BY BOILER INSPECTOR OR DURING COMMISSIONING TO FIX GAUGES, FITTINGS, INSTRUMENTS. THESE GAPS WILL HAVE TO BE FINISHED AS PER DRAWINGS AT A LATER DATE BY THE CONTRACTOR AT NO EXTRA COST TO BHEL.
- I) NOT APPLICABLE
- J) A LOG BOOK SHALL BE MAINTAINED BY THE CONTRACTOR FOR TAKING CLEARANCE OF THE LOCATION FOR APPLICATION OF LINING, REFRACTORY AND INSULATION.

WASTAGE ALLOWANCE ON NET ISSUED QUANTITY FOR REFRACTORY & INSULATION SHALL BE AS FOLLOWS:

- | | | |
|------|--|----|
| i) | ALL TYPES OF LINING, INSULATION AND REFRACTORY | 2% |
| III) | IRON & OTHER METAL PARTS | 2% |

NET ISSUED QUANTITY IS THE GROSS QUANTITY ISSUED LESS THE USEABLE QUANTITY RETURNED TO BHEL. ACCEPTANCE OF ANY MATERIAL AS USEABLE WILL BE ABSOLUTELY AT BHEL ENGINEER'S DISCRETION.

2.4 TESTING, PRE-COMMISSIONING, AND COMMISSIONING

2.4.1

TESTING, PRE-COMMISSIONING, & COMMISSIONING WILL INVOLVE, THOUGH NOT LIMITED TO THESE, VARIOUS TESTING, TRIAL RUNS OF VARIOUS EQUIPMENTS ERECTED AND SYSTEMS INSTALLED. FLUSHING OF THE LINES BY AIR, OIL OR STEAM AS THE CASE MAY BE, CHEMICAL CLEANING OF VARIOUS SYSTEMS & PIPING, STEAM BLOWING OF THE PIPE LINES, FLOATING OF SAFETY VALVES ETC., ARE SOME OF THESE ACTIVITIES. ALL THE ACTIVITIES FOR COMMISSIONING OF THE SET, AS INFORMED BY BHEL FROM TIME TO TIME SHALL BE COMPLETED.

2.4.2

ALL THE ABOVE TESTS SHOULD BE REPEATED TILL ALL THE EQUIPMENTS SATISFY THE REQUIREMENT/ OBLIGATIONS OF BHEL TO THEIR CLIENT AND ALSO THE RELEVANT STATUTORY AUTHORITY.

2.4.3

CONTRACTOR SHALL LAY/INSTALL NECESSARY TEMPORARY PIPING, PUMPS, VALVES, GAUGES, CABLES, SWITCHES ETC., FOR CONDUCT OF HYDRAULIC TEST, CHEMICAL CLEANING, STEAM BLOWING ETC. THIS MAY INVOLVE CUTTING OF SOME PORTION OF EXISTING PIPING/VALVES, PLACING OF RUBBER WEDGES/ BLANKS IN THE VALVES AND OTHER OPENINGS, INSTALLATION OF TEMPORARY TANKS FOR CHEMICAL MIXING, TEMPORARY ACCESS PLATFORMS TO MIXING TANKS ETC. WHERE REQUIRED, BENDS HAVE TO BE FABRICATED AT SITE FROM RUNNING LENGTH OF PIPE. TEMPORARY INSTALLATION ITSELF HAS TO BE TESTED, TRIED, AND SUBJECT TO NON-DESTRUCTIVE EXAMINATIONS AS PER THE INSTRUCTIONS OF BHEL AS PART OF WORK.

2.4.4

ALL MATERIALS, EQUIPMENTS NECESSARY FOR INSTALLATION OF TEMPORARY SYSTEM AS ABOVE EXCEPT FOR CHEMICAL CLEANING WILL BE SUPPLIED BY BHEL IN RANDOM SIZES/LENGTHS. HOWEVER, SERVICING, FABRICATION, ERECTION, DISMANTLING OF THE SAME AFTER COMPLETION OF THE PROCESS, AND HANDING OVER BACK TO BHEL STORES WILL BE THE RESPONSIBILITY OF THE CONTRACTOR.

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2.4.5

FABRICATION, FIT-UP, WELDING, AND POST-WELD-HEAT TREATMENT IF ANY, OF REQUISITE BLANKS FOR CONDUCT OF HYDRAULIC TEST IS PART WORK. SIMILARLY, REMOVAL OF BLANKS, RESTORATION AND NORMALIZATION OF THE CONCERNED SYSTEM/LINE IS TO BE DONE AS PART OF WORK. BHEL WILL PROVIDE THE MATERIAL FOR BLANKS FREE OF CHARGE. NO SEPARATE PAYMENT IS ENVISAGED FOR THESE ACTIVITIES.

2.4.6

DURING PRE-COMMISSIONING/ COMMISSIONING, REPLACING/CHANGING MECHANICAL/ OTHER SEALS OF EQUIPMENTS, PUMPS, REMOVAL AND CLEANING/REPLACING OF FILTERS ETC IS WITHIN THE SCOPE OF WORK.

2.4.7

IN CASE ANY DEFECT IS NOTICED DURING TESTS, TRIAL RUNS OF BOILER & ITS AUXILIARIES SUCH AS LOOSE COMPONENTS, UNDUE NOISE OR VIBRATION, STRAIN ON CONNECTED EQUIPMENT ETC., THE CONTRACTOR SHALL IMMEDIATELY ATTEND TO THESE DEFECTS AND TAKE NECESSARY CORRECTIVE MEASURES. IF ANY READJUSTMENT, REALIGNMENT, BALANCING ETC., ARE NECESSARY, THE SAME SHALL BE DONE AS PER BHEL ENGINEER'S INSTRUCTIONS.

2.4.8

CONTRACTOR SHALL CUT/OPEN WORK, IF NEEDED, AS PER BHEL ENGINEER'S INSTRUCTIONS DURING COMMISSIONING FOR INSPECTION, CHECKING AND MAKE GOOD THE WORKS AFTER INSPECTION IS OVER.

2.4.9

COMMISSIONING ACTIVITIES WILL CONTINUE TILL THE COMPLETION OF TRIAL RUN. DURING THIS PERIOD CONTRACTOR SHALL MAKE AVAILABLE THE SERVICES OF SEPARATE DEDICATED LABOR FORCE COMPRISING OF SUITABLY SKILLED AND SEMI/UN-SKILLED HANDS ALONGWITH SUPERVISOR AND NECESSARY TOOLS AND PLANTS, CONSUMABLES ETC.

2.4.10

IT SHALL BE SPECIFICALLY NOTED THAT THE CONTRACTOR MAY HAVE TO WORK ROUND THE CLOCK. THE CONTRACTOR'S OFFER SHALL BE INCLUSIVE OF THESE FACTORS.

2.4.11

THE CONTRACTOR SHALL CARRY OUT ANY OTHER TESTS AS DESIRED BY BHEL ENGINEER ON EQUIPMENTS COVERED UNDER THE SCOPE OF THIS CONTRACT TO DEMONSTRATE THE COMPLETION OF ANY PART OR WHOLE OF WORK PERFORMED BY THE CONTRACTOR.

2.5 CONTRACTOR'S RESPONSIBILITIES WITH REGARD TO HIS RESOURCES TO BE DEPLOYED FOR THIS WORK

2.5.1

ALL TOOLS, TACKLES, FIXTURES, SCAFFOLDINGS, EQUIPMENTS, MATERIALS HANDLING AND TRANSPORTATION EXCEPT THOSE SPECIFICALLY TO BE PROVIDED BY BHEL, MANPOWER, SUPERVISORS/ ENGINEERS, CONSUMABLES ETC., REQUIRED FOR THIS SCOPE OF WORK SHALL BE PROVIDED BY THE CONTRACTOR. THESE TOOLS & PLANT, EQUIPMENTS, MEN & MATERIAL SHALL REMAIN AT SITE THROUGHOUT THE DURATION OF CONTRACT AND EXTENSION THEREOF, IF ANY. DIVERSION/REMOVAL OF THESE SHALL BE DONE ONLY ON THE APPROVAL OF BHEL.

2.5.1.1

SPECIAL MAN POWER: IN ADDITION TO PROVIDING REGULAR MANPOWER, CONTRACTOR IS REQUIRED TO PROVIDE EXPERTS WHO HAVE WORKING EXPERIENCE OF MORE THAN 5 TO 10 YEARS IN THE RESPECTIVE AREA AS PER FOLLOWING TABLE:

S. NO.	AREA OF SERVICE
1	WELDING & NDT
2	PIPING
3	INSULATION
4	ASSISTANCE FOR COMMISSIONING
5	RADIOGRAPHY EXPERT TO INTERPRETE FILM IN L2 LEVEL

VENDOR SHOULD DEPLOY ADEQUATE AND EXPERIENCED MANPOWER IN ABOVE WORK AREAS AS PER OUR REQUIREMENT. THE ABOVE ENGINEERS/SUPERVISORS ARE REQUIRED IMMEDIATELY AFTER MOBILIZATION OF SITE. IN CASE OF FAILURE OF DEPLOYMENT OF ABOVE ENGINEER/SUPERVISORS, A DEDUCTION OF **RS.5000/- PER DAY** FOR SHORTAGE OF PER EXPERT SUPERVISOR SHALL BE MADE BY BHEL. BHEL SHALL EXERCISE ITS DISCRETION IN ASCERTAINING THE SUITABILITY OF EXPERT SUPERVISION, REQUIREMENT AT PROJECT SITE AND ALSO IN PERMITTING THE ABSENCE OF SUCH SUPERVISION DUE TO ANY REASONS

2.5.2

IN THE EVENT OF CONTRACTOR FAILING TO ARRANGE THE REQUIRED RESOURCES IN HIS SCOPE, BHEL WILL MAKE THE ALTERNATE ARRANGEMENT AT THE RISK AND COST OF THE CONTRACTOR.

2.5.3

BIDDER MUST ENSURE THAT THE MANPOWER REQUIRED FOR COMPLETION OF THIS WORK SHALL BE ADEQUATE, QUALIFIED AND EXPERIENCED . IN CASE INSUFFICIENT MANPOWER DEPLOYED BY THE CONTRACTOR, BHEL WILL ASK BIDDER TO FULFILL THE MANPOWER AS PER SITE REQUIREMENT.

2.6

BIDDERS MUST SUBMIT ALL RELEVANT DOCUMENT AS PER THIS TENDER SPECIFICATION AND AS PER QUALIFYING REQUIREMENT (QR) OF NIT. BIDDER MUST VISIT OUR WEB SITE www.bhel.com FOR NIT, TECHNICAL SPECIFICATION, BOQ, AMENDMENTS ETC TO KEEP UPDATED FOR ANY CHANGES/ AMENDMENTS. INCOMPLETE DOCUMENT SUBMITTED BY BIDDER SHALL NOT BE CONSIDER FOR EVALUATION .

SECTION-3

SPECIAL CONDITIONS OF CONTRACT

3.0 OBLIGATIONS OF THE CONTRACTOR (TOOLS, TACKLES, CONSUMABLES ETC.)

3.1 ACCOMMODATION, DRINKING WATER & LOCAL TRANSPORTATION FOR LABOUR / OTHER EMPLOYEES

BHEL/Client will be providing only the space for labour colony. Contractor shall make his own arrangements for accommodation with necessary facilities such as drinking water, sanitation and lighting etc for his workmen and the staff. The electricity for labour accommodation shall be on chargeable basis on the prevailing rate basis. taxes, duties, levies over and above the rates etc shall also be born by the contractor. Also, the contractor has to make his own arrangement for transportation of his workmen and other employees. BHEL/client shall not provide any facility in this regard.

3.2 TOOLS AND TACKLES, MEASURING AND MONITORING DEVICES:

3.2.1

BHEL WILL NOT PROVIDE ANY CRANE , TRAILER, T&PS ETC. CONTRACTOR HAS TO MAKE HIS OWN ARRANGEMENTS FOR ALL SUCH REQUIREMENTS.

3.2.1.1

SPECIAL TOOLS WHICH ARE SUPPLIED BY BHEL AS PART OF MAINTENANCE TOOLS TO BE HANDED OVER TO CUSTOMER UNDER REGULAR DU/DESS NUMBERS IN VARIOUS PRODUCT GROUPS MAY BE ISSUED TO THE CONTRACTOR FREE OF CHARGES FOR SPECIFIC ACTIVITIES, AT THE DISCRETION OF BHEL. CONTRACTOR SHALL RETURN THEM AFTER THE COMPLETION OF THE SPECIFIC ACTIVITY FOR WHICH THE TOOLS WERE SPARED, IN GOOD WORKING ORDER.

3.2.1.2

THE CONTRACTOR MUST NOT USE THESE EQUIPMENTS FOR ANY PURPOSE OTHER THAN WHAT THEY ARE INTENDED FOR. MISUSE, IF ANY, WILL RESULT IN PENALTY.

3.2.1.3

IF THE ABOVE ITEMS ISSUED TO CONTRACTOR ARE FOUND NOT UTILISED/NOT MAINTAINED TO THE SATISFACTION OF BHEL ENGINEER OR MISUSED, THESE WILL BE WITHDRAWN AND NO REPLACEMENT WILL BE DONE FOR SUCH ITEMS.

3.2.1.4

REQUIRED TEMPORARY STRUCTURAL STEEL, PIPES & FITTINGS, VALVES FOR INSTALLATION OF TEMPORARY SYSTEM FOR CONDUCT OF HYDRAULIC TEST, STEAM BLOWING/OIL FLUSHING ETC. SHALL BE PROVIDED BY BHEL FREE OF CHARGE SUBJECT TO AVAILABILITY AT SITE. HOWEVER FOR ANY ADDITIONAL REQUIREMENT, CONTRACTOR SHALL ARRANGE THE SAME AT THEIR OWN COST FOR COMPLETION OF JOB.

3.2.1.5

ALL AVAILABLE DRAWINGS, DOCUMENTS, SPECIFICATIONS, ONE COPY OF WHICH WILL BE MADE AVAILABLE TO THE CONTRACTOR AS AND WHEN REQUIRED. REVISION OF DRAWINGS/DOCUMENTS MAY TAKE PLACE DUE TO VARIOUS CONSIDERATIONS AS IS NORMAL IN SUCH LARGE PROJECT.

WORK WILL HAVE TO BE CARRIED OUT AS PER REVISED DRAWINGS/DOCUMENTS. THESE DOCUMENTS WILL BE MADE AVAILABLE TO THE CONTRACTOR DURING EXECUTION OF WORK AT SITE.

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3.2.1.6

IN CASE OF ANY CONFLICT BETWEEN GENERAL INSTRUCTIONS TO TENDERERS AND GENERAL CONDITIONS OF CONTRACT CONTAINED IN SECTIONS 1 & 2 RESPECTIVELY AND OTHER SPECIAL CONDITIONS OF CONTRACT CONTAINED IN SECTIONS 4 TO 6 AND APPENDICES, PROVISIONS CONTAINED IN SECTIONS 4 TO 6 AND APPENDICES SHALL PREVAIL.

3.2

The contractor shall provide all (in addition to those in BHEL scope) required tools and plants, monitoring and measuring devices (MMD) and handling & transportation equipments for the scope of work covered under these specifications. Contractor has to provide suitable cranes for material handling at BHEL/client's stores/storage yard. BHEL's crane will not be available for this purpose other than specified. please refer relevant **Appendix** for the list of T&P being provided by BHEL free of charges on sharing basis.

3.2.1

Contractor has to provide spanners of all sizes, Bolt stretching devices etc. as required for satisfactorily carrying out the complete erection / commissioning works. No spanners will be provided by BHEL to the contractor.

3.2.2

Contractor has to arrange slings of all sizes for completing the works covered under these specifications except the special slings for Generator Stator Lifting/Handling, which will be provided by BHEL free of charges on returnable basis.

3.2.3

All tools and tackles to be deployed by the contractor for the work shall have the prior approval of BHEL engineer with regard to brand, quality and specification. The indicative list of major T&P to be arranged by the contractor has been furnished in relevant appendix. Contractor shall also mobilize all other T&P as necessary for timely and satisfactory completion of the work in scope.

3.2.4

BHEL shall not provide any Chemical Cleaning /Flushing pump / equipment as required for Chemical cleaning/flushing of piping and related equipments / system.

3.2.5

Timely deployment of adequate quantity of T & P is the responsibility of the contractor. The contractor shall be prepared to augment the T & P at short notice to match the planned programme and to achieve the milestones.

3.2.6

Complete set of hydraulic jacks of 50 tonnes and 100 tonnes capacity shall be arranged by the contractor for use during erection and commissioning of Turbine. Also, hydraulic jacks of 100 tonnes and 63 tonnes capacity along with long high pressure hoses of suitable length for erection and alignment shall be arranged by the contractor. These jacks shall of internationally reputed make, highly reliable and maintained in excellent working condition. They shall be tested for safe working before deploying in actual work.

3.2.7

All jack bolts that are required during erection for carrying out roll-check etc. will have to be arranged by the contractor. No jack bolts will be provided by BHEL.

3.2.8

Contractor shall maintain and operate his tools and plants in such a way that major breakdowns are avoided. In the event of major breakdown, contractor shall make alternative arrangements expeditiously so that the progress of work is not hampered.

3.2.9

In the event of contractor failing to arrange the required tools, plants, machinery, equipment, material or non-availability of the same owing to breakdown, BHEL will make the alternative arrangement at the risk and cost of the contractor.

3.2.10

The T&P to be arranged by the contractor shall be in proper working condition and their operation shall not lead to unsafe condition. Contractor shall obtain prior approval of BHEL for all the T&P before deploying in actual work. The movement of cranes, and other equipment should be such that no damage / breakage occurs to foundations, other equipments, material, property and men. All arrangements for the movement of the T&P etc shall be the contractor's responsibility. The necessary test certificates for Equipments to be submitted.

3.2.11

Normally, use of welding generators only is permitted for welding. The use of welding transformers will be subject to specific and prior approval of BHEL Engineer.

3.2.12

The contractor at his cost shall carry out periodical testing of his construction equipments and calibration of Measuring & Monitoring Devices (MMD). Test / Calibration certificates shall be furnished to BHEL. MMD shall be calibrated only at accredited laboratory as per the list available with BHEL or any other laboratory approved by BHEL. All calibration shall be traceable to national or international standards.

3.2.13

BHEL T&Ps if issued, will be issued in basic assembled condition; contractor shall transport these T&P to & fro between BHEL stores and site. Additional loose components/ sub-assemblies / attachments as and when necessary, will be issued by BHEL, to & fro movement between BHEL stores and site of such items shall also be done by the contractor. Assembly of such additional loose components/sub-assemblies/ attachments is in contractor's scope. Any boom reduction/ extension of BHEL cranes for contractor's use and restoration to previous state or as directed by BHEL shall be the contractor's responsibility. Contractor shall provide all enabling services with tools and tackles for assembly/dismantling and boom extension/reduction as above.

ALL ARRANGEMENTS, INCLUDING PROVIDING & LAYING OF SLEEPER BEDS, BACKFILLING OF APPROACHES WHEREVER NECESSARY FOR SAFE MOVEMENT OF THE CRANES AS DIRECTED BY BHEL SHALL BE THE RESPONSIBILITY OF THE CONTRACTOR. SLEEPERS FOR THIS PURPOSE SHALL BE PROVIDED BY THE CONTRACTOR.

3.2.14

ANY BOOM REDUCTION, EXTENSION FOR THE USE OF CRANES AND RESTORATION TO PREVIOUS STATE IS TO BE DONE BY THE CONTRACTOR AS PER THE REQUIREMENT OF JOB AND AS DIRECTED BY BHEL .

3.2.15

IN CASE OF RAIN WATER ACCUMULATION / WATER LOGGING DURING RAINY SEASON, CONTRACTOR HAS TO ARRANGE SUFFICIENT NUMBER OF D-WATERING PUMPS WITH FUEL TO CLEAR THE WATER FOR CARRYING OUT THE WORK. ALSO CONTRACTOR SHOULD ASSIST BHEL IN CLEARING THE ROADS FOR MATERIAL MOVEMENT.

3.3 CONSUMABLES

3.3.1

The contractor shall provide all consumables required for carrying out the work covered under these specifications excepting those which are specifically indicated as BHEL scope.

3.3.2

All consumables to be used for the work shall have prior approval of BHEL engineer with regard to brand and quality specifications. Test reports / certificates in respect of these consumables, wherever applicable, shall be submitted to BHEL engineer.

3.3.3 PRIMERS & PAINTS

Paints & Primers for painting of all exposed part shall be in contractor's scope as per requirement of the job. Paint and primer shall be Berger or Asian paints only.

3.4 WELDING ELECTRODES, TIG WELDING FILLER WIRES AND GASES

3.4.1

Contractor, at his cost shall arrange all the required welding electrodes including the filler wires / TIG wires etc. as required and as approved by BHEL. It shall be the responsibility of the contractor to obtain prior approval of BHEL, before procurement, regarding manufacturer, type of electrodes etc. On receipt of the electrodes at site, it shall be subject to inspection and approval by BHEL regarding type of electrodes, batch number, date of expiry etc. Batch test certificates shall be made available for verification & record before the actual use of the welding consumables.

BHEL reserves the right to reject the use of any electrodes, if found non-acceptable because of bad quality, deterioration in quality due to improper storage, shelf life expiry, unapproved type / brand etc.

3.4.2

Gases like Argon, Oxygen and Acetylene etc. that are required for erection related activities shall be arranged by the contractor at his cost.

3.4.3

Nitrogen gas is required for preservation during chemical cleaning process of piping system will be arranged by Contractor. Contractor shall arrange necessary connector, Nipple, Regulator, Header and piping for usage of such Gas from Cylinders.

3.5 FIELD OFFICE

3.5.1

The contractor shall make his own arrangements for field office and stores for accommodating necessary equipments, tools room for execution of the work. Only open

space will be provided by BHEL / customer, free of charges within the project premises as per the availability of space.

3.5.2

On completion of work, all the temporary buildings, structures, pipelines, cables, etc shall be dismantled and leveled and debris shall be removed as per instruction of BHEL by the contractor at his cost. In the event of his failure to do so, BHEL will arrange to remove and expenditure thereof including overhead expenses (presently @30%) will be recovered from the contractor. The decision of BHEL engineer in this regard shall be final. However, the scope of dismantling and leveling the area is limited only to the contractor's site office, yard and other spaces occupied by the contractor.

3.6 AREA LIGHTING

3.6.1

Contractor shall arrange adequate floodlights, hand lamps and area lighting. Contractor shall use his own materials like cables, fuses, switchboards etc. BHEL/client will not provide anything in this regard.

3.7 CONSTRUCTION POWER & WATER

3.7.1

Construction power (three phase, 415v / 440v, will be provided at single point on Chargeable basis as per the prevailing rate of M/s GESCL. All taxes, duties, levies, charges etc, as applicable, shall also be born by the contractor. Accordingly, required energy meter, all cables, fuses, distribution boards, switches, switchboards, bus bars, earthing arrangements, protection devices e.g. ELCB, if any, and any other installation as specified by Statutory Authority, Client in this regard, for drawl of construction power shall be arranged by the contractor. Obtaining approvals, payment of necessary fees, duties etc towards the clearance of such installations, if any, prior to these being put to use or as may be specified, shall be the responsibility of the contractor.

3.7.2

It shall be the responsibility of the contractor to provide, maintain the complete installation on the load side of the supply with due regard to the safety requirements at site. All cabling and installations shall comply in all respects with the appropriate statutory requirements. The installation and maintenance of this shall be done by licensed and experienced Electrician.

3.7.3

The Customer will provide **water for Construction purpose** at a single point free of charge. However, Taxes, Duties, Levies, charges if any shall be borne by the contractor. All arrangements for further distribution beyond this point have to be made by contractor.

3.7.4

In case of non-availability of customer supplied power, it is the responsibility of the contractor to make alternative arrangements for back-up power supply arrangement like DG set and Diesel operated welding machine etc. to tackle the situations arising due to failure of customer supply power, so as to ensure continuity and completion of critical processes that are underway at the time of power failure or important activities planned in immediate future.

3.7.5

BHEL is not responsible for any loss or damage to the contractor's equipment as a result of variations in voltage or frequency or interruptions in power supply. Contractor shall take suitable insurance policy for such accidental loss/ damages.

3.8 RESPONSIBILITIES WITH REGARD TO LABOUR EMPLOYMENT ETC.

3.8.1

Refer clause 2.8 of General Conditions of Contract in this regard.

3.8.2

Contractor shall also comply with the requirements of local authorities/ project authorities calling for police verification of antecedents of the workmen, staff etc.

3.8.3

BHEL / customer may insist for witnessing the regular payment to the labour. They may also like to verify the relevant records for compliance with statutory requirements. Contractor shall enable such facilities to BHEL / customer.

3.8.4

It is the responsibility of the contractor to arrange gate pass for all his employees, T&P etc for entering the project premises. Necessary coordination with customer officials is the responsibility of the contractor. Contractor to follow all the procedures laid down by the customer for making gate passes. Where permitted, by customer / BHEL, to work beyond normal working hours, the contractor shall arrange necessary work permits for working beyond normal working hours.

3.8.5

Contractor shall provide at different elevation suitable arrangement for urinal and drinking water facility with necessary plumbing & disposal arrangements including construction of septic tank. These installations shall be maintained in hygienic condition at all times.

3.8.6

If at any time during the execution of work, it is noticed that the work is suffering on account of non-availability/shortfall in provision of resources from the contractor's side BHEL will make suitable alternate arrangements at the risk and cost of contractor. The expenditure incurred with overheads thereby shall be recovered from the contractor.

3.9 TAXES, DUTIES, LEVIES

3.9.0

Refer to Clause 2.8.4 of General Conditions of Contract. Notwithstanding anything contained therein, the following provisions shall be applicable for this contract.

3.9.1

The contractor shall pay all (save the specific exclusions as enumerated in this contract) taxes, fees, license charges, deposits, duties, tools, royalty, commissions or other charges which may be levied on the input goods & services consumed and output goods and services delivered in course of his operations in executing the contract. In case BHEL is forced to pay any of such taxes, BHEL shall have the right to recover the same from his bills or otherwise as deemed fit.

3.9.2 Service Tax & Cess on Service Tax

Service Tax and Cess on Service Tax as applicable on output Services are excluded from contractor's scope; therefore contractor's price/rates shall be **exclusive of Service Tax and Cess on Output Services**. In case, it becomes mandatory for the

contractor under provisions of relevant act/law to collect the Service Tax & Cess from BHEL and deposit the same with the concerned tax authorities, such applicable amount will be paid by BHEL. Contractor shall submit to BHEL documentary evidence of Service Tax registration and remittance record of such tax immediately after depositing the tax with concerned authorities. Contractor shall obtain prior written consent from BHEL before billing the amount towards such taxes.

With introduction of Cenvat Credit Rules 2004, which came into force w.e.f. 10.09.2004, Excise Duty paid on Input Goods including Capital Goods and Service Tax paid on Input Services that are used for providing the output services can be taken credit of against the Service Tax payable on output services. However BHEL may opt for availing the abatement provision in which case cenvat credit may not be available on input duty.

3.9.3 Sales Tax /WCT

As regards Sales Tax on transfer of property in goods involved in Works Contract applicable as per local laws, the price quoted by the contractor shall be **exclusive** of the same. Where such taxes are required to be paid by the contractor, this will be reimbursed on production of proof of payment made to the authorities by the Contractor. In any case the Contractor shall register himself with the respective Sales Tax authorities of the state and submit proof of such registration to BHEL along with the first RA bill. The contractor has to take all necessary steps to **minimize tax on input goods** by purchasing the materials from any registered dealer of the concerned state only. In case contractor opts for composition, it will be with the prior express consent of BHEL. Deduction of tax at source shall be made as per the provisions of law unless otherwise found exempted. In case tax is deducted at source as per the provisions of law, this is to be construed as an advance tax paid by the contractor and no reimbursement thereof will be made unless specifically agreed to.

3.9.4 Modalities of Tax Incidence on BHEL

Wherever the relevant tax laws permit more than one option or methodology for discharging the liability of tax/levy/duty, BHEL will have the right to adopt the appropriate one considering the amount of tax liability on BHEL/Client as well as procedural simplicity with regard to assessment of the liability. The option chosen by BHEL shall be binding on the Contractor for discharging the obligation of BHEL in respect of the tax liability to the Contractor.

3.9.5 New Taxes/Levies

In case the Government imposes any new levy/tax on the output service/ goods/work after award of the work, the same shall be reimbursed by BHEL at actual.

In case any tax/levy/duty etc. becomes applicable after the date of Bidder's offer, the Bidder/Contractor must convey its impact on his price duly substantiated by documentary evidence in support of the same **before opening of Price Bid**. Claim for any such impact after opening the Price Bid will not be considered by BHEL for reimbursement of tax or reassessment of offer.

No reimbursement/recovery on account of increase/reduction in the rate of taxes, levies, duties etc. on input goods/services/work shall be made. Such impact shall be

taken care of by the Price Variation/Adjustment Clause (PVC) if any. In case PVC is not applicable for the contract, Bidder has to make his own assessment of the impact of future variation if any, in rates of taxes/duties/ levies etc. in his price bid.

3.10 SUBMISSION OF PERIODICAL REPORTS

Contractor shall submit periodical reports in respect of following aspects of operation:

- 1) Consumption of consumables like welding electrodes, gases and paints
- 2) Welding records of HP Joints as desired by BHEL/ Customer/IBR
- 3) Consumption of construction power
- 4) Availability and utilization of BHEL's Tools & Plants
- 5) Availability and utilization of contractor's Tools & Plants
- 6) Daily manpower reports
- 7) Daily progress reports of activities & incidents
- 8) Calibration reports
- 9) Records of wages payment
- 10) Any other report/record as may be specified by BHEL/client.

BHEL at site will suggest formats for these reports.

3.11

It is the responsibility of the contractor to arrange gate pass for all his employees, T&P etc. Necessary coordination with customer officials is the responsibility of the contractor. Contractor to follow all the procedures laid down by the customer for making gate passes. Where permitted, by customer/ BHEL, to work beyond normal working hours, the contractor shall arrange necessary work permit for working beyond normal working hours.

SECTION-4

SPECIAL CONDITIONS OF CONTRACT

4.0 CONTRACTOR'S OBLIGATION IN REGARD TO EMPLOYMENT OF SUPERVISORY STAFF AND WORKMEN

4.1

The contractor shall deploy all the skilled/semiskilled/ unskilled labour including highly skilled workmen etc. These workmen should have previous experience on similar job. They shall hold valid certificates wherever necessary. BHEL reserves the right to insist on removal of any employee of the contractor at any time if he is found to be unsuitable and the contractor shall forthwith remove him. Contractor should furnish a tentative deployment plan of his manpower as required vide relevant Appendix. Also the actual deployment will be so as to satisfy the erection and commissioning targets set by BHEL.

4.2

It is the responsibility of the contractor to engage his workmen in shifts and or on overtime basis for achieving the targets set by BHEL. This target may be set to suit BHEL's commitments to its customer or to advance date of completion of events or due to other reasons. The decision of BHEL in regard to setting the erection and commissioning targets will be final and binding on the contractor.

4.3

Contractor shall deploy only qualified and experienced engineers/ supervisors. They shall have professional approach in executing the work.

4.4

The contractor's supervisory staff shall execute the work in the most professional manner in the stipulated time. Accuracy of work and aesthetic finish are essential part of this contract. They shall be responsible to ensure that the assembly and workmanship conform to dimensions and tolerances given in the drawings/instructions given by BHEL engineer from time to time.

4.5

The supervisory staff employed by the contractor shall ensure proper outturn of work and discipline on the part of the labour put on the job by the contractor. Also, in general they should see that the works are carried out in a safe and proper manner and in coordination with other labour and staff employed directly by BHEL or other contractors of BHEL or BHEL's client.

4.6

If at any time, it is found that the contractor is not in a position to deploy the required engineers/supervisors/workmen due to any reason, BHEL shall have the option to make alternate arrangements at the contractor's risk and cost.

4.7 SITE ORGANISATION

The contractor shall provide adequate staffing in the following areas in addition to the staffing requirements of execution as instructed/informed by BHEL:

- **Overall Planning, Monitoring & Control**
- Materials Management
- Welding.
- Piping.
- Quality Control and Quality Assurance
- Safety, Fire & Security
- Industrial Relations and fulfillment of Labour Laws and other statutory obligations.

SECTION-5

SPECIAL CONDITIONS OF CONTRACT

5.0 OBLIGATIONS OF BHEL

5.1 FACILITIES TO BE PROVIDED BY BHEL

5.1.1 Space for site office / stores

Refer section-3 in this regard.

5.1.2 Construction Power & Water

Refer Section-3 in this regard.

5.1.3 Other materials and consumables:

BHEL shall not provide any material / consumables except those specifically mentioned in this tender specification.

5.1.4 TEST MATERIALS (PLATES & PIPES)

BHEL will provide suitable plates and pipes free of cost only for site test of welders including IBR welders before their deployment. . Contractor shall prepare the required test pieces from such raw materials and shall arrange all destructive and non-destructive examinations of test blanks / pieces as scope of work. Responsibilities with regard to deployment of IBR welders and meeting the stipulations shall be the responsibility of contractor.

5.2 FILLER WIRE FOR TIG WELDING

BHEL Site will not provide any filler wire/TIG wires etc. other than those being supplied from manufacturing units as part of regular supply and all these shall be arranged by contractor at his cost.

5.3 EQUIPMENTS – TOOLS & PLANTS

BHEL will make available only those T&P that are listed in **Appendix-III** free of charge. All other required T&P shall be arranged by the contractor. Further details are as under:

CRANES, TRAILERS, T&P ETC

BHEL will not provide any crane, trailers , any T&P except special T&P as specified in this tender. As such contractor has to make his own arrangement for all such requirement

5.4 OTHER T&P

5.4.1

Special tools which are supplied by BHEL as part of maintenance tools to be handed over to customer under regular Packages / DU / DESS Numbers in various product groups may be issued to the contractor free of charges for specific activities only, at the discretion of BHEL. Contractor shall return them in good working condition after the completion of the specific activity for which the tools were spared.

5.4.2

Lubricants like engine oil, Cadmium compound, hydraulic oil, gear oil, grease etc for BHEL's T&P will be provided by BHEL free of charge. All other consumables like cotton waste, cleaning agents etc shall be in the contractor's scope.

5.4.3

BHEL engineer will inspect all the tools and plants issued to contractor periodically. In case contractor fails to make good, the damages caused, BHEL will do the same at contractor's cost. The tools and tackles will be issued only to persons nominated by the contractor.

5.4.4

Required temporary structural steel, pipes & fittings, valves for conducting hydraulic test/ steam blowing / oil flushing, etc shall be provided by BHEL on returnable basis.

5.5 CHEMICALS, GASES AND LUBRICANTS FOR PRE-COMMISSIONING AND COMMISSIONING

5.5.1

All lubricants/Lube oil and required for testing, flushing required for testing, pre-commissioning & commissioning up to trial operation of equipments/unit will be provided by BHEL. Flushed/fresh oil for flushing of lube oil/governing/control oil system and filling with day today topping,. Contractor shall arrange for taking delivery and loading of all such consumables from BHEL/ Customer Stores/ yard, transportation to site of work and unloading thereon, filling in the system and return the used lube oil, balance quantity of consumables etc, to BHEL stores duly reconciled for quantity.

SECTION-6

SPECIAL CONDITIONS OF CONTRACT

6.0 INSPECTION / QUALITY ASSURANCE / QUALITY CONTROL/ STATUTORY INSPECTION

6.1

Various inspection/quality control/quality assurance procedures /methods at various stages of erection and commissioning will be as per BHEL/customer quality control procedure/codes/IBR and other statutory provisions and as per BHEL Engineer's instructions.

6.2

Preparation of quality assurance log sheets and protocols with customer's engineers, welding logs and other quality control and quality assurance documentation as per BHEL Engineer's instructions, is within the scope of work/specification.

The protocols between contractor and customer/BHEL shall be made prior to installation for correctness of foundations, materials, procedures, at each stage of installation, generally as per the requirement of customer/BHEL. This is necessary to ensure elimination of errors or keeping them within tolerable limits and to avoid accumulation and multiplication of errors.

6.3

A daily log book should be maintained by every supervisor/engineer of contractor on the job in duplicate (one for BHEL and one for contractor) for detailing and incorporating alignment/clearance / centring / levelling readings and inspection details of various equipments etc.

6.4

The performance of HP welders will be reviewed from time to time as per BHEL / IBR standards, High pressure welder's performance record shall be furnished periodically. Corrective action as informed by BHEL shall be taken in respect to those welders not conforming to these standards. This may include removal /discontinuance of concerned welder(s). Contractor shall arrange for the alternate welders immediately.

High pressure welding details like serial number of weld joints, welders name, date of welding, details of repair, heat treatment etc. Will be documented in welding log as per BHEL Engineer's instructions.

Record of radiography containing details like serial number of weld joints, date of radiography, repairs, if any, re-shots etc. Shall also be maintained as per BHEL engineer's instructions.

Record of heat treatments performed shall be maintained as prescribed by BHEL. Similarly, performance report of all welders shall be furnished for scrutiny of BHEL Engineer.

6.5

All the welders including HP welders shall carry identity cards as per the proforma prescribed by BHEL. Only welders duly authorised by BHEL/Boiler inspector / customer /consultant shall be engaged on the work.

6.6

Contractor shall provide all the measuring and monitoring devices (MMD) required for completion of work satisfactorily. These MMD shall conform to job requirement in respect of measurement range, accuracy level and any other standard specification.

6.7

The MMD deployed by the contractor shall, at all stages of works, have valid and current calibration certificate. The calibration of these MMD shall be got done from the agencies accredited/approved by BHEL/Client. Copy calibration certificate in respect of these MMD has to be submitted to BHEL. Periodical status report regarding validity of calibration has to be submitted to BHEL. Re-calibration/re-validation shall be done for the continuity of usage, as per BHEL specifications. Contractor shall conform to the specification of BHEL regarding storage of these MMD.

6.8

Re-work necessitated on account of usage of invalid MMD shall be entirely to the contractor's account. He shall be responsible to take all corrective actions, including resource augmentation if any, as specified by BHEL to make-up the loss of time.

6.9

In the course of erection, it may become necessary to carry repeated checks of the work with instruments recently calibrated, re-calibrated. Such instruments whenever necessary, will be provided by BHEL, on returnable basis, on specific authorisation by BHEL Engineer.

6.10

Vibration indicators/vibration recorders/vibration analysers will be provided by BHEL for checking and analysing vibration levels of rotating equipments with necessary operators. Contractor shall provide necessary labour for carrying out such tests.

6.11

Total quality is the watchword of the work and contractor shall strive to achieve the quality standards, procedures laid down by BHEL. He shall follow all the instructions as per BHEL drawings and quality standards. Contractor shall provide for the services of quality assurance engineer.

6.12 STAGE INSPECTION BY FES / QA ENGINEERS

6.12.1

Apart from day-to-day inspection by BHEL engineers stationed at site and also by customer's engineers, stage inspection of equipments under erection and commissioning at various stages of erection and commissioning by teams of engineers from field engineering services of BHEL's manufacturing units and quality assurance teams from field quality assurance unit/factory quality assurance and commissioning engineers from technical services of BHEL will also be conducted. Contractor shall arrange all labour, tools and tackles etc. for such stage inspections free of cost.

6.12.2

Any modifications suggested by BHEL FES and QA Engineers team shall be carried out. Claims of contractor, if any, shall be dealt as per clause 11.1 to 11.8, provided such modifications have not arisen for reasons attributable to the contractor.

6.13 .STATUTORY INSPECTION.

6.13.1

The scope includes getting the approvals from the statutory authorities (like **Boiler Inspector**, Factory Inspector, Electrical Inspector, P.F. Commissioner, Labour Commissioner and any other Authority connected to this project work). This includes arranging for inspection visits of Statutorily Authority periodically as per BHEL Engineer's instructions, arranging materials for ground inspection, taking rub outs for pressure parts /IBR material parts to be offered for inspection, submitting co-related inspection reports, documents, radiographs etc. and following up the matter with them. Contractor shall also make all arrangements for offering the products/systems for inspection at location, as applicable to the concerned Authority.

6.13.2

The contractor shall pay all fees connected with testing his welders / men / workers and testing, inspection, calibrating of his MMD instrument and T&P equipments.

6.13.3

It shall be contractor's responsibility to obtain approval of statutory authorities, wherever applicable, for the conducting of any work which comes under the purview of these authorities. Any cost arising from this shall be contractor's account.

6.13.4

Refer clause No.2.8.5 of SECTION-2 OF GENERAL CONDITIONS OF CONTRACT for BHEL's responsibility with regard to payment of Inspection fee of Boiler Inspectorate.

6.13.5

Contractor should be qualified to execute pressure parts & piping work coming under the purview of IBR, for which he should register himself with CIB of state concerned. Contractor should be aware of the latest IBR regulations and Electricity act, including the amendments thereof.

6.14

The quality management system of BHEL, Power Sector – Western Region (PSWR) has already been certified and accredited with ISO 9001:9002 standards in this regard. The basic philosophy of the Quality Management System is to define the organisational responsibility, work as per documented procedures, verify the output with respect to acceptance norms, identify the non-conforming product/procedure and take corrective action for removal of non-conformance specifying the steps for avoiding recurrence of such non-conformities, and maintain the relative quality records. The non-conformities are to be identified through the conduct of periodical audit of implementation of Quality Systems at various locations/stages of work. Suppliers/vendors of various products/services contributing in the work are also considered as part of the Quality Management System. As such the contractor is expected not only to conform to the Quality Management System of BHEL but also it is desirable that they themselves are accredited under any Quality Management system Standard.

Section-7

Special Conditions of Contract

Safety, Occupational Health and Environmental Management

Introduction:-

BHEL PSWR has been certified for Environmental Management under ISO 14001:1996 standard and Occupational Health & Safety under OHSAS 18001 by DNV. In order to comply with the above standards, it shall be the endeavor of BHEL and all its subcontractors to meet and implement the requirements by following the guidelines issued under Environmental, Occupational Health and Safety Management (EHS) manual a copy of which will be available with the BHEL Site-in-charge.

Contractor shall also enter into a "Memorandum of Understanding" as given in clause 7.9 in case of award of contract.

7.0 Responsibility Of The Contractor In Respect Of Safety Of Men, Equipment, Material And Environment.

7.1 The Contractor Shall

7.1.1

Abide by the Safety Regulations applicable for the Site/Project and in particular as mentioned in the booklet "Safe Work Practices" issued by BHEL. Contractors are also to ensure that their employees and workmen use safety equipments as stipulated in the Factories Act (Latest Revision) during the execution of the work. Failure to use safety equipment as required by BHEL Engineer will be a sufficient reason for issuance of memo, which shall become part of Safety evaluation of the contractor at the end of the Project. Also all site work may be suspended if it is found that the workmen are employing unsafe working practice and all the costs/losses incurred due to suspension of work shall be borne by contractor. A comprehensive list of National Standards from which the contractor can draw references for complying with various requirements under this section is given under 7.10

7.1.2

Hold BHEL harmless and indemnified from and against all claims, cost and charges under Workmen's Compensation Act 1923 and 1933 and any amendment thereof and the contractor shall be solely responsible for the same.

7.1.3

Abide by the Procedure governing entry/exit of the contractor's personnel within the Customer/Client premises. All the contractors employees shall be permitted to enter only on displaying of authorized Photo passes or any other documents as authorised by the Customer/Client

7.1.4

Be fully responsible for the identity, conduct and integrity of the personnel/workers engaged by them for carrying out the contract work and ensure that none of them are ever engaged in any anti national activity

7.1.5

Prepare a sign board giving the following information and display it near the work site:

- i. Name of Contractor
- ii. Name of Contractor Site-in-charge & Telephone number

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- iii. Job Description in short
- iv. Date of start of job
- v. Date of expected completion
- vi. Name of BHEL Site-in-charge.

7.1.6

Abide by the rules and regulations existing during the contract period as applicable for the contractors at the Project premises.

7.1.7

Observe the timings of work as advised by BHEL Engineer-in-charge for carrying out the contract work.

7.2 **SPECIAL CONDITIONS**

7.2.1 **Safety**

7.2.1.1 **Safety Plan**

Before commencing the work, contractor shall submit a “safety plan” to the authorised BHEL official. The safety plan shall indicate in detail the measures that would be taken by the contractor to ensure safety to men, equipment, material and environment during execution of the work. The plan shall take care to satisfy all requirements specified hereunder.

The contractor shall submit “safety plan” before start of work. During negotiations, before placing of work order and during execution of the contract, BHEL shall have right to review and suggest modifications in the safety plan. Contractor shall abide by BHEL’s decision in this respect.

7.2.1.2

The contractor shall take all necessary safety precautions and arrange for appropriate appliances and/or as per direction of BHEL or it’s authorised person to prevent loss of human lives, injuries to men engaged and damage to property and environment.

7.2.1.3

The contractor shall provide to his work force and also ensure the use of Personnel Protection Equipment (PPE) as found necessary and/or as directed and advised by BHEL officials without which permission is liable to be denied.

- Safety helmets conforming to IS 2925/1984 (1990)
- Safety belts conforming to IS 3521/1989
- Safety shoes conforming to IS 1989 part-II /1986(1992)
- Eye and face protection devices conforming to IS 2573/1986(1991), IS 6994 (1973), part-I (1991), IS 8807/1978 (1991), IS 8519/1977(1991).
- Other job specific PPEs of standard ISI make as may be prescribed

7.2.1.4

All tools, tackles, lifting appliances, material handling equipment, scaffolds, cradles, cages, safety nets, ladders, equipment, etc used by the contractor shall be of safe design and construction. These shall be tested and certificate of fitness obtained before putting them to use and from time to time as instructed by authorised BHEL official who shall have the right to ban the use of any item found to be unsafe

7.2.1.5

All electrical equipment, connections and wiring for construction power, its distribution and use shall conform to the requirements of Indian Electricity Act and Rules. Only electricians licensed by the appropriate statutory authority shall be employed by the contractor to

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carryout all types of electrical works. All electrical appliances including portable electric tools used by the contractor shall have safe plugging system to source of power and be appropriately earthed.

7.2.1.6

The contractor shall not use any hand lamp energised by electric power with supply voltage of more than 24 volts. For work in confined spaces, lighting shall be arranged with power source of not more than 24 volts.

7.2.1.7

The contractor shall adopt all fire safety measures as per relevant Indian Standards

7.2.1.8

Where it becomes necessary to provide and/or store petroleum products, explosives, chemicals and liquid or gaseous fuel or any other substance that may cause fire or explosion, the contractor shall be responsible for carrying out such provisions and/or storage in accordance with the rules and regulations laid down by the relevant government acts, such as petroleum act, explosives act, petroleum and carbides of calcium manual of the chief controller of explosives, Government of India etc. The contractor in all such matters shall also take prior approval of the authorised BHEL official at the site.

7.2.1.9

Proper means of access must be used e.g. ladders, scaffolds, platforms etc. No makeshift access such as oil drums or pallets shall be used. Design of these will be in accordance with relevant standards and certified by competent persons before use.

7.2.1.10

Temporary arrangements made at Site for lifting , platforms, approach, access etc should be properly designed and approved before being put to use.

7.2.1.11

All excavations and openings must be securely and adequately fenced/barricaded and warning signs erected when considered necessary as per relevant code of practice.

7.2.1.12

No persons shall remove guard rails, covers or protective devices unless authorised by a responsible supervisor and alternative precautions have been taken

7.2.1.13

Access ways, means of escape and fire exits shall be clearly marked, kept clear and unobstructed at all times

7.2.1.14

Only authorised persons holding relevant license will drive and operate site plant and equipments eg cranes, dumpers, excavators, transport vehicles etc

7.2.1.15

Only authorised personnel are allowed to repair, commission electrical equipments.

7.2.1.16

Gas cylinders shall be handled and stored as per Gas Cylinder Rules and relevant safe working practices

7.2.1.17

All wastes generated at Site shall be segregated and collected in a designated place so as to prevent spillage/ contamination/ scattering at Site, until the waste is lifted for disposal to designated disposal area as advised by BHEL official.

7.2.1.18

The contractor shall arrange at his cost (wherever not specified) appropriate illumination at all work spots for safe working when natural day light is not adequate for clear visibility.

7.2.1.19

The contractor shall train adequate number of workers/ supervisors for administering "FIRST AID". List of competent first aid administers should be prominently displayed.

7.2.1.20

The contractor shall display at strategic places and in adequate numbers the following in fluorescent markings

- Emergency telephone numbers
- Exit, Walkways
- Safe working load charts for wire ropes, slings, D shackles etc
- Warning signs

7.2.1.21

The contractor shall be held responsible for any violation of statutory regulations (local, state or central) and BHEL instructions that may endanger safety of men, equipment, material and environment in his scope of work or other contractors or agencies. Cost of damage, if any, to life and property arising out of such violation of statutory regulations and BHEL instructions shall be borne by the contractor.

7.2.1.22

In case of a fatal or disabling injury/accident to any person at construction sites due to lapses by the contractor, the victim and/or his/her dependents shall be compensated by the contractor as per statutory requirements. However, if considered necessary, BHEL shall have the right to impose appropriate financial penalty on the contractor and recover the same from payments due to the contractor for suitably compensating the victim and/or his/her dependents. Before imposing any such penalty, appropriate enquiry shall be held by BHEL giving opportunity to the contractor to present his case.

7.2.1.23

In case of any damage to property due to lapses by the contractor, BHEL shall have the right to recover cost of such damages from payments due to the contractor after holding an appropriate enquiry.

7.2.1.24

In case of any delay in the completion of a job due to mishaps attributable to lapses by the contractor, BHEL shall have the right to recover cost of such delay from payments due to the contractor after notifying the contractor suitably and giving him opportunity to present his case.

7.2.1.25

If the contractor fails to improve the standards of safety in its operation to the satisfaction of BHEL after being given a reasonable opportunity to do so, and/or if the contractor fails to take appropriate safety precautions or to provide necessary safety devices and equipment or to carry out instructions regarding safety issued by the authorised BHEL official, BHEL shall have the right to take corrective steps at the risk and cost of the contractor after giving a notice of not less than seven days indicating the steps that would be taken by BHEL.

7.2.1.26

Emergency Response

7.2.1.26.1

BHEL will have an Emergency Response Plan for each Project Site in consultation with the Owner as the case may be, detailing the procedure for mobilisation of personnel and equipment, and defining the responsibilities of the personnel indicated, in order to prepare for any emergency that may arise in order to ensure the priorities of

- Safeguard of life
- Protect assets under construction or neighbouring
- Protect environment
- Resumption of normal operations as soon as the emergency condition is called off

All Contractors shall also be part of the Emergency response Plan and the personnel so nominated shall be aware of their duties and responsibilities in an emergency response situation.

7.2.1.26.2

At least 5% Contractors supervisors and workmen shall undergo training in administering 'First Aid'. The trained persons should represent for all categories of work and for all areas of work. Adequate number of trained persons should be available for each shift. These first aiders shall be included in the emergency response team. Contractor employees and workmen are encouraged to participate in first aid training programmes whenever organised by BHEL.

7.2.2

OCCUPATIONAL HEALTH

7.2.2.1

Specific occupational health hazards will be identified through the hazard evaluation processes in consultation with BHEL engineers and the necessary prevention/reduction/elimination methods implemented.

7.2.2.2

All personnel working in an activity with a potential risk to health shall be made aware of all those risks and the actions they must take to reduce/control/eliminate the risk

7.2.2.3

Safety coordinator shall conduct periodic checks to ensure that every group of workers engaged in similar activities are aware of potential risks to health and the actions required to be taken to mitigate the risk

7.2.2.4

In order to protect personnel from associated health hazards, the following main areas will be focussed

- Issue of approved Personnel Protective Equipment
- Verification that the PPEs are adequate/maintained and worn by all staff involved in operations that are potentially hazardous to their health
- Ensure that the personnel deployed are physically fit for the operation/work concerned
- Provide hygienic and sanitary working conditions

7.2.2.5

Contractor workers employees engaged in noise risk areas shall be issued with hearing protection aids and the use of the same will be enforced. Further, these workers will be educated on the hazards of noise

7.2.2.6

Contractor workers engaged in dust environment shall be issued with necessary dust protection aids and the use of the same shall be enforced

7.2.2.7

Workers engaged in exposure to bright light/rays as in welding or radiation shall be issued with eye protection devices and the use of the same shall be enforced

7.2.2.8

Adequate arrangements shall be made to provide safe drinking water

7.2.2.9

Health monitoring records on at least sample basis for contractor employees & workmen shall be maintained for persons engaged in specified categories of work. These shall include

- Noise induced hearing loss
- Lung Function test
- Ergonomic Test
- Eye Test for Welders, Grinders, Drivers etc

7.2.3HYGIENE and HOUSEKEEPING

7.2.3.1

Good house keeping and proper hygiene is one of the key requirements of Occupational Health Safety and Environment management. Towards this the contractor shall encourage his workers and supervisors to maintain cleanliness in their area of work.

7.2.3.2

The Contractor shall arrange to place waste bins/chutes at convenient locations for the collection of scrap and other wastes. The bins shall be clearly marked and segregated for metal, non-metal, hazardous and non hazardous wastes.

7.2.3.3

BHEL may take up appropriate remedial measures at the cost of the contractors if the contractors fail good house keeping and if there is an imminent risk of pollution

7.2.2 ENVIRONMENT MANAGEMENT

7.2.2.1

BHEL has a sound environmental management system, which is to be maintained and implemented by all the contractors. The system allows for project specific objectives to be set and developed sensitive to client requirements, applicable environmental legislation and BHEL's own objectives and policy. BHEL engineers will assess and monitor the environmental impact of their work and lay out objectives for their minimisation. The contractors shall implement the objectives for continual improvement of environmental performance. BHEL shall regularly audit environmental impacts and their improvements.

7.2.2.2 WASTE MANAGEMENT

7.2.2.2.1

The objective of waste management is to ensure the safe and responsible disposal of waste, ensuring that it is correctly disposed of and being able to audit the process to ensure compliance.

7.2.2.2.2

Chemical wastes if any shall be collected separately and disposed of to BHEL designated refuse yard as per BHEL advise

7.2.2.2.3

No dangerous chemicals, noxious waste products or materials will be disposed off on or off site without approval obtained through BHEL.

7.2.2.2.4

All disposal of wastes generated during construction shall be in accordance with all relevant legislation.

7.2.2.2.5

Acid and alkali cleaning wastes shall be neutralised to acceptable norms before disposal to the designated area.

7.2.2.2.6

All necessary measures shall be taken to ensure safe collection and disposal of waste oils. In particular to ensure the prevention of their discharge into surface waters, ground waters, coastal waters or drainages

7.3 SUPERVISION

7.3.1

Contractor must provide at least one full time on site safety coordinator when the manpower engaged is in excess of 50 for the contract activities in the premises. If the manpower is less than 50, the on site safety coordination responsibilities shall be assumed by any one of the contractor's other supervisory staff; however in both the cases, the contractor must specify in writing the name of such persons to the BHEL Engineer in Charge.

7.3.2

Contractor's safety coordinator or his supervisor responsible for safety as the case may be shall conduct at his work site, and document formal safety inspection and audits at least once in a week. Such documents are to be submitted to BHEL Engineer in Charge for his review and record. Contractor, supervisor must attend all schedule safety meetings as would be intimated to him by the BHEL Engineer in Charge.

7.3.3

Before starting work under any contract, the contractor must ensure that a job specific safety procedures/field practices as required over and above the safety permit conditions are prepared and followed .He should also ensure that all supervisors and workers involved understand and follow this procedures /field practices.

7.3.4

Contractor must ensure that in his work site appropriate display boards are put displaying signs for site safety , potential hazards and precautions required

7.4 TRAINING & AWARENESS

7.4.1

Contractor shall deploy experienced supervisors and other manpower who are well conversant with the safety and environment regulations of the Project. The electricians to be deployed on the job should have wireman license.

7.4.2

All Supervisors & Workmen of the Contractor shall undergo Fire safety training/demonstration whenever arranged by BHEL with the help of either Customer's Fire and Safety department or outside faculty so as to acquire knowledge of fire prevention and also to be able to make use of appropriate fire extinguishers.

7.4.3

Contractor must familiarize himself from BHEL Engineer in Charge about all known potential fire, explosion or toxic release hazards related to the contract. He in turn will ensure that same information has been passed to the supervisors and workmen

7.4.4

Contractor must ensure that all his supervisors are properly trained and each employee has received and understood from his supervisor necessary training and briefing about the safety requirement. Necessary document as a means to verify that employees have understood the training is to be maintained.

7.4.5

The contractor supervisors shall also give a small safety briefing to all the workmen under his charge before undertaking any new work and specially understand the safety requirements that are mandatory

7.5 **REPORTING**

7.5.1

The contractor shall submit report of all accidents, fires and property damage, dangerous occurrences to the authorised BHEL official immediately after such occurrence but in any case not later than twelve hours of the occurrence. Such report shall be furnished in the manner prescribed by BHEL and also to meet statutory requirement.

7.5.2

Any injury sustained by any of the contractor's employees within the Project premises must be reported to BHEL supervisor and FIRST AID should be immediately administered. The Contractor shall be responsible for keeping and maintaining proper records of Accidents to his personnel.

7.5.3

Contractor must arrange to immediately investigate, properly document and report any injury, accident or near miss involving any of his employees and take appropriate follow up action. He must furnish within 12 hours of the incident a written report to BHEL Engineer in charge and the Safety Section.

7.5.4

According to the Factory Act and the Employees state Insurance Act & regulation, any person sustaining any injury within the project premises and absenting himself from work for more than 46 hours, his accident report has to be sent to the respective Government Authorities. Therefore contractor shall inform the owner's representative such matter immediately for their needful action.

7.5.5

In addition, contractor shall submit periodic reports on safety to the authorised BHEL official from time to time as prescribed.

7.5.6

Before commencing the work, the contractor shall appoint/nominate a responsible officer to supervise implementation of all safety measures and liaison with his counterpart of BHEL.

7.6 AUDIT REVIEW AND INSPECTION

7.6.1

BHEL shall conduct audit on the contractor performance and compliance with the project specific requirements of the Environment and Occupational Health & Safety Management systems. The programme of audit shall cover all activities under the contract but will focus particularly on high-risk activities. The Construction Manager shall decide the schedule of audit. The audit findings shall be communicated to the contractors and necessary remedial action as advised by BHEL Engineers shall be under taken within the stipulated time.

7.6.2

BHEL Engineers shall carry out inspections regularly by the contractors and on activities, facilities, equipment and documentation, to cover the following aspects.

- Compliance with procedures and systems
- Availability, condition and use of PPEs
- Condition of maintenance tools, equipments, facilities
- Availability of fire fighting equipments and its condition
- Use of fire fighting equipments and first aid kit
- Awareness of occupational health hazard
- Awareness of safe working practices
- Presence of quality supervision
- Housekeeping

The Safety Co-ordinator shall visit and inspect work sites daily. All unsafe acts, unsafe conditions that have imminent potential for causing harm/injury/damage will be immediately corrected. He shall maintain a daily logbook giving details of unsafe acts or conditions observed and the corrective action taken and recommendations for preventing recurrence. Adequacy of corrective actions will be verified

The contractor shall take remedial measures as per the findings of each inspection

Besides the above, the contractor shall be required to carry out the following inspections

Sl no	Equipment	Scope of inspection	Inspection by	Schedule
1	Hand tools	To identify unsafe/defective tool	User	Daily
2	Power tools	To identify unsafe/defective tool	User	Daily
3	Fire Extinguisher	To check pressure and any defect	User / Safety Coordinator	Daily Every month
4	Lifting equipment/tacles	To check for defects and efficacy of brakes	User Third party	Daily Every Year
5	PPE	To check for defects	User	Daily

7.7 NON COMPLIANCE: -

7.7.1

NONCONFORMITY OF SAFETY RULES AND SAFETY APPLIANCES WILL BE VIEWED SERIOUSLY AND THE BHEL HAS RIGHT TO IMPOSE FINES ON THE CONTRACTOR AS UNDER **for every instance of violation noticed:**

SNo.	Violation of Safety Norm	Fine (Rs.)
01.	Not Wearing Safety Helmet	50/-
02.	Not wearing Safety Belt	100/-
03.	Grinding Without Goggles	50/-
04.	Not using 24 V Supply For Internal Work	500/-
05.	Electrical Plugs Not used for hand Machine	100/-
06.	Not Sliding property	200/-
07.	Using Damaged Sling	200/-
08.	Lifting Cylinders Without Cage	500/-
09.	Not Using Proper Welding Cable With Lot of Joints And Not Insulated Property.	200/-
10.	Not Removing Small Scrap From Platforms	200/-
11.	Gas Cutting Without Taking Proper Precaution or Not Using Sheet Below Gas Cutting	200/-
12.	Not Maintaining Electric Winches Which are Operated Dangerously	500/-
13.	Improper Earthing Of Electrical T&P	500/-
14.	Accident Resulting in Partial Loss in Earning Capacity	25,000/- per victim
15.	Fatal Accident/Accidents Resulting in total loss in Earning Capacity	1,00,000/- per victim

Any other non-conformity noticed not listed above will also be fined as deemed fit by BHEL. The decision of BHEL engineer is final on the above. The amount will be deducted from running bills of the contractor. The amount collected above will be utilised for giving award to the employees who could avoid accident by following safety rules. Also the amount will be spent for purchasing the safety appliances and supporting the safety activity at site.

7.8

CITATION:-If safety record of the contractor in execution of the awarded job is to the satisfaction of safety department of BHEL, issue of an appropriate certificate to recognise the safety performance of the contractor may be considered by BHEL after completion of the job.

7.9 Memorandum of Understanding

After Award Of Work, Contractors Are Required To Enter Into A Memorandum Of Understanding As Given Below:

Memorandum of Understanding

BHEL, PSWR is committed to Health, Safety and Environment Policy (EHS Policy) as given in the booklet titled “ Safe Working Practices” issued to all contractors.

M/s _____ do hereby also commit to the same EHS Policy while executing the Contract Number _____

M/s _____ shall ensure that safe work practices not limited to the above booklet are followed by all construction workers and supervisors. Spirit and content therein shall be reached to all workers and supervisors for compliance.

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BHEL will be carrying out EHS audits twice a year and M/s _____ shall ensure to close any non-conformity observed/reported within fifteen days.

Signed by authorised representative of M/s-----

Name :

Place & Date:

7.10

Comprehensive list of National Standards for reference and use wherever applicable in the execution of Civil, Erection and Commissioning Contracts

IS No	YEAR	Amd upto	DESCRIPTION
IS 10204	1982		PORTABLE FIRE EXTINGUISHERS MECHANICAL FOAM TYPE
IS 10245	1994		SPECIFICATION FOR BREATHING APPARATUS
IS 10291	1982		SAFETY CODE FOR DRESS DRIVERS IN CIVIL ENGINEERING WORKS
IS 10658	1983		HIGHER CAPACITY DRY POWDER FIRE EXTINGUISHERS (TROLLEY MOUNTED)
IS 10662	1992		COLOUR TELEVISION
IS 10667	1983		GUIDE FOR SELECTION OF INDUSTRIAL SAFETY EQUIPMENT FOR PROTECTION OF FOOT AND LEG
IS 11037	1984		ELECTRONIC FAN REGULATORS
IS 11057	1984		INDUSTRIAL SAFETY NETS
IS 11451	1998		RECOMMENDATION FOR SAFETY AND HEALTH REQUIREMENT RELATING TO OCCUPATION EXPOSURE TO ASBESTOS
IS 1169	1967		PEDESTAL FANS
IS 1179	1967		SPECIFICATION FOR EQUIPMENT FOR EYE AND FACE PROTECTION DURING WELDING
IS 11833	1986		DRY POWDER FIRE EXTINGUISHERS FOR METAL FIRES
IS 11972	1987		CODE OF PRACTICE FOR SAFETY PRECAUTION TO BE TAKEN WHEN ENTERING A SEWAGE SYSTEM
IS 1287	1986		ELECTRIC TOASTER
IS 13063	1991		STRUCTURAL SAFETY OF BUILDINGS ON SHALLOW FOUNDATIONS ON ROCKS
IS 13385	1992		SPECIFICATIONS FOR FIRE EXTINGUISHERS 50 LITRE WHEEL MOUNTED WATER TYPE (GAS CARTRIDGES)
IS 13386	1992		SPECIFICATIONS FOR FIRE EXTINGUISHERS 50 LITRE MECHANICAL FOAM TYPE
IS 13415	1992		CODE OF SAFETY FOR PROTECTIVE BARRIERS IN AND AROUND BUILDINGS

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IS No	YEAR	Amd upto	DESCRIPTION
IS 13416	1992		RECOMMENDATIONS FOR PREVENTIVE MEASURES AGAINST HAZARDS AT WORKING PLACE PART 1 TO PART 5
IS 13430	1992		CODE OF PRACTICE FOR SAFETY DURING ADDITIONAL CONSTRUCTION AND ALTERATION TO EXISTING BUILDINGS
IS 13849	1993		PORTABLE FIRE EXTINGUISHERS DRY POWDER TYPE (CONSTANT PRESSURE)
IS 1446	1985		CLASSIFICATION OF DANGEROUS GOODS (FIRST REVISION)
IS 1476	1979		REFRIGERATORS
IS 1641	1988		CODE OF PRACTICE FOR FIRE SAFETY OF BUILDINGS (GENERAL): GENERAL PRINCIPLES OF FIRE GRADING AND CLASSIFICATION
IS 1642	1989		CODE OF PRACTICE FOR FIRE SAFETY OF BUILDINGS- DETAILS OF CONSTRUCTION
IS 1643	1988		CODE OF PRACTICE FOR FIRE SAFETY OF BUILDINGS (GENERAL): EXPOSURE HAZARD
IS 1646	1997		CODE OF PRACTICE FOR FIRE SAFETY OF BUILDINGS (GENERAL): ELECTRICAL INSTALLATIONS
IS 1904	1986		CODE OF PRACTICE FOR DESIGN AND CONSTRUCTION OF FOUNDATIONS IN SOIL
IS 1905	1987		STRUCTURAL SAFETY OF BUILDINGS MASONARY WALLS
IS 2082	1985		ELECTRICAL GEYSERS
IS 2171	1985		PORTABLE FIRE EXTINGUISHERS DRY POWDER TYPE (CARTRIDGE)
IS 2309	1989		PRACTICE FOR THE PROTECTION OF BUILDINGS AND ALLIED BUILDINGS AGAINST LIGHTENING
IS 2312	1967		EXHAUST FANS
IS 2361	1994		SPECIFICATION FOR BUILDING GRIPS - FIRST REVISION
IS 2418	1977		TUBULAR FLUORSCENT LAMPS IS 2418 (FT-1)
IS 2750	1964		STEEL SCAFFOLDINGS
IS 2762	1964		SAFE WORKING LOADS IN KGS FOR WIRE ROPE SLINGS
IS 2878	1986		FIRE EXTINGUISHERS CARBON DIOXIDE TYPE (PORTABLE AND TROLLEY MOUNTED)
IS 2925	1984		SPECIFICATION FOR INDUSTRIAL SAFETY HELMETS
IS 3016	1982		CODE OF PRACTICE FOR FIRE PRECAUTIONS IN WELDING AND CUTTING OPERATIONS- FIRST REVISION
IS 3315	1974		DESERT COOLERS
IS 3521	1989		INDUSTRIAL SAFETY BELTS AND HARNESS
IS 368	1983		IMMERSION WATER HEATERS
IS 3696	1991		SAFETY CODE OF SCAFFOLDS AND LADDERS PART 1 TO 2
IS 3737	1996		LEATHER SAFETY BOOTS FOR WORKERS IN

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IS No	YEAR	Amd upto	DESCRIPTION
			HEAVY METAL INDUSTRIES
IS 374	1979		CEILING FANS INCLUDING REGULATORS
IS 3764	1992		EXCAVATION WORK – CODE OF SAFETY
IS 3786	1983		METHOD FOR COMPUTATION OF FREQUENCY AND SEVERITY RATES FOR INDUSTRIAL INJURIES AND CLASSIFICATION OF INDUSTRIAL ACCIDENTS
IS 3935	1966		CODE OF PRACTICE FOR COMPOSITE CONSTRUCTION
IS 4014	1967		CODE OF PRACTICE FOR STEEL TUBULAR SCAFFOLDING
IS 4081	1986		SAFETY CODE FOR BLASTING AND RELATED DRILLING OPERATIONS
IS 4082	1977	1996	STACKING AND STORAGE OF CONSTRUCTION MATERIALS AND COMPONENTS AT SITE
IS 4130	1991		DEMOLITION OF BUILDINGS – CODE OF SAFETY PART 1 TO 2
IS 4138	1977		SAFETY CODE FOR WORKING IN COMPRESSED AIR (FIRST REVISION)
IS 4155	1966		GLOSSARY OF TERMS RELATING TO CHEMICAL AND RADIATION HAZARDS AND HAZARDOUS CHEMICALS
IS 4209	1967		CODE OF SAFETY FOR CHEMICAL LABORATORY
IS 4250	1980		FOOD MIXERS
IS 4262	1967		CODE OF SAFETY FOR SULFURIC ACID
IS 4756	1978		SAFETY CODE FOR TUNNELING WORK
IS 4912	1978		SAFETY REQUIREMENTS FOR FLOOR AND WALL OPENINGS, RAILINGS AND TOE BOARDS
IS 5121	1969		SAFETY CODE FOR PILING AND OTHER DEEP FOUNDATIONS
IS 5182	1969	1982	METHODS FOR MEASUREMENT OF AIR POLLUTION
IS 5184	1969		CODE OF SAFETY FOR HYDROFLUORIC ACID
IS 5216	1982	2000	RECOMMENDATIONS ON SAFETY PROCEDURES AND PRACTICE IN ELECTRICAL WORK PART I AND II
IS 555	1979		TABLE FANS
IS 5557	1995		INDUSTRIAL AND SAFETY LINED RUBBER BOOTS (SECOND REVISION)
IS 5916	1970		SAFETY CODE FOR CONSTRUCTION INVOLVING USE OF HOT BITUMINOUS MATERIALS
IS 5983	1980		SPECIFICATION FOR EYE PROTECTORS – FIRST REVISION
IS 6234	1986		PORTABLE FIRE EXTINGUISHERS WATER TYPE (STORED PRESSURE)
IS 692	1994		CRITERIA FOR SAFETY AND DESIGN OF STRUCTURES SUBJECTED TO UNDERGROUND BLASTS

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IS No	YEAR	Amd upto	DESCRIPTION
IS 6994	1973		SPECIFICATION FOR SAFETY GLOVES
IS 7155	1986		CODE OF RECOMMENDED PRACTICE FOR CONVEYOR SAFETY (PART 1 TO 8)
IS 7205	1974		SAFETY CODE FOR ERECTION OF STRUCTURAL STEEL WORK
IS 7293	1974		SAFETY CODE FOR WORKING WITH CONSTRUCTION MACHINERY
IS 7323	1994		GUIDELINES FOR OPERATIONS OF RESERVOIRS
IS 7812	1975		CODE OF SAFETY FOR MERCURY
IS 7969	1975		SAFETY CODE FOR HANDLING AND STORAGE OF BUILDING MATERIALS
IS 8089	1976		CODE OF SAFE PRACTICE FOR LAYOUT OF OUTSIDE FACILITIES IN AN INDUSTRIAL PLANT
IS 8091	1976		CODE OF PRACTICE FOR INDUSTRIAL PLANT LAYOUT
IS 8095	1976		ACCIDENTS PREVENTION TAGS
IS 818	1968	1997	CODE OF PRACTICE FOR SAFETY AND HEALTH REQUIREMENTS IN ELECTRIC AND GAS WELDING, AND CUTTING OPERATIONS
IS 8448	1989		AUTOMATIC LINE VOLTAGE CORRECTOR (STABILISER)
IS 8519	1977		GUIDE FOR SELECTION OF INDUSTRIAL SAFETY EQUIPMENT FOR BODY PROTECTION
IS 8520	1977		GUIDE FOR SELECTION OF INDUSTRIAL SAFETY EQUIPMENT FOR EYE, FACE AND EAR PROTECTION
IS 875	1987		STRUCTURAL SAFETY OF BUILDING: LOADING STANDARD PART 1 TO 5
IS 8807	1978		GUIDE FOR SELECTION OF INDUSTRIAL SAFETY EQUIPMENT FOR PROTECTION OF ARMS AND HANDS
IS 8978	1985		INSTANTANEOUS WATER HEATERS
IS 8989	1978		SAFETY CODE FOR ERECTION OF CONCRETE FRAMED STRUCTURES
IS 940	1989		PORTABLE FIRE EXTINGUISHERS WATER TYPE (GAS CARTRIDGE)
IS 9457	1980		SAFETY COLOURS AND SIGNS
IS 9679	1980		CODE OF SAFETY FOR WORK ENVIRONMENTAL MONITORING
IS 9706	1997		CODE OF PRACTICE FOR THE CONSTRUCTION OF AERIAL RPEWAYS FOR THE TRANSPORTATION OF MATERIAL
IS 9759	1981		GUIDELINES FOR DEWATERING DURING CONSTRUCTION
IS 9815	1989		SERVO MOTOR OPERATED LINE VOLTAGE CORRECTOR (SERVO STABILISER)
IS 9944	1992		RECOMMENDATIONS ON SAFE WORKING LOAD FOR NATURAL AND MAN-MADE FIBRE ROPE SLINGS
IS 996	1979		SINGLE PHASE ELECTRIC MOTORS
ISO 3873	1977		SAFETY HELMET

SECTION-8

SPECIAL CONDITIONS OF CONTRACT

8.0 Drawings and Documents

8.1

The detailed drawings, specifications available with BHEL engineers will also form part of this tender specification. Revision of drawings/documents may take place due to various considerations as is normal in such large project. Work will have to be carried out as per revised drawings/ documents. These documents will be made available to the contractor during execution of work at site.

8.2

One set of necessary drawings/documents to carry out the erection work will be furnished to the contractor by BHEL on loan that shall be returned to BHEL after completion of the work. Contractor's personnel shall take care of these documents given to them.

8.3

The data furnished in various sections and appendices and the drawings enclosed with this tender specification describe the equipment to be installed, tested and commissioned under this specification, briefly. However, the changes in the design and in the quantity may be expected to occur as is usual in any such large scale of works.

8.4

If any error or ambiguity is discovered in the specification/information contained in the documents/ drawings and tender, the contractor shall forthwith bring the same to the notice of BHEL before submission of offer.

8.5

In case an ambiguity is detected after award of work, the same must be brought to the notice of bhel before commencement of the work/activity. BHEL's interpretation in such cases will be final and binding on the contractor.

8.6

In case of any conflict between general instructions to tenderers, general conditions of contract contained in sections 1 & 2 respectively and special conditions of contract contained in sections 2 to 13 and appendices, provisions contained in special conditions of contract in sections 2 to 13 and appendices shall prevail.

8.7

In case of discrepancy between quoted item rate and corresponding amount in the Rate Schedule, the **quoted item rates shall be reckoned as correct and amount recalculated**. Quoted item rates shall also prevail for arriving at the total price. Evaluation of offer will be done by BHEL on Total Price of the Rate Schedule.

8.8

Bank Guarantees to be furnished by the Contractor towards Security Deposit and Performance Guarantee (Last 5% payment against Workmanship Warranty/Defect Liability) shall have a claim period of six months over and above the validity period required for the case.

SECTION-9

SPECIAL CONDITIONS OF CONTRACT

TIME SCHEDULE, MOBILIZATION, PROGRESS MONITORING, OVER RUN, VARIATION ETC.

9.1 TIME SCHEDULE & MOBILIZATION

9.1.1 INITIAL MOBILIZATION AND TENTATIVE SCHEDULE

Contractor shall reach site, make his site establishment and be ready to commence the work within **One week** from the date of fax Letter of Intent or as per directions of construction manager of BHEL. In case of forced shutdown of unit, BHEL will ask contractor to mobilize the site within one week of intimation of shutdown.

9.1.2

Contractor shall specifically note that there is likely to be some delay in supplies of materials / release of work fronts / other reasons. Contractor shall have to work round the clock on such critical activities as a part of catch up programme to meet the project requirement to the extent possible and shall also provide required resources as part of scope of work.

9.1.3 Start of Contract Period and Duration.

The total contract period for completion of entire work shall be **26 (twenty six) weeks** from the date of shutdown of unit. The date of start of work at site shall be reckoned as the date of shutdown of unit. However the contractor shall have to mobilize his resources earlier than the start of contract period for preparatory work like taking over and chipping of foundations, blue matching and grouting of packer plates etc.

The contractor shall complete all the work in the scope of this contract within the contract period.

In case of forced shutdown, BHEL will intimate for shutdown of unit and contractor has to mobilize the site within seven days from the date of intimation. In such case date of start of work shall be one week from the date of intimation of forced shutdown.

9.1.4 Grace Period

Grace period of 4 **(four) weeks** beyond the contract period of **26 (twenty six) weeks** is provided for this contract. However, all milestone events as per actual requirement of project schedule shall have to be achieved by the contractor without taking recourse to the Grace Period.

9.1.5

Beyond grace period, there will be a penalty of 1% per week limited to 10% of contract value. Work of dismantling has to be finished within two months from zero date otherwise there will be a penalty of 1% every week but overall penalty shall not exceed 10%.

9.2 Progress Monitoring, Contract Extension and Over Run

9.2.1 Progress Monitoring

Progress will be reviewed periodically (daily / weekly / monthly) including month end review vis-a-vis the plans drawn as above. The contractor shall submit periodical progress reports, and other reports / information including manpower, consumables etc as desired by BHEL.

9.2.2 Ascertaining and Establishing the Reasons for Shortfall

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The onus probandi that the causes leading to extension of the contract period are not due to any reasons attributable to the contractor is on him (the contractor). Review of the performance as stated vide Clause 9.2.1 above will be made considering the availability of components to be erected and other inputs / constraints over which the contractor has no control. The programme will be reviewed area-wise and the following facts will be recorded in case of shortfall at the end of every month:

9.2.2.1

A) Erection / Commissioning programme not achieved owing to non-availability of fronts.

B) Erection/Commissioning programme not achieved owing to non-availability of materials.

9.2.2.2

Erection/Commissioning programme not achieved owing to non-availability of tools and plants, manpower and consumables by the contractor or any other reason attributable to the contractor.

9.2.2.3

Erection / Commissioning programme not achieved due to any other reasons not attributable to the contractor.

9.3 Contract Extension

9.3.1

If the completion of work as detailed in these specification gets delayed beyond the end of contract period and grace period then depending on the balance work left out, BHEL at its discretion may extend the contract.

9.3.2

A joint programme shall be drawn for the work to be completed during the extended contract period. Review of the program and record of shortfall as describe vide clause 9.2.2 shall be done during the extended period. The overrun charges will be paid in proportion to the achievement of the respective month vis-à-vis the plan for the month (for assessing the performance, the agreed plan shall be reduced by shortfall attributable to the BHEL). BHEL may disallow contractor's claim for over run charges, if the monthly programme as mentioned here not made by him.

9.3.3

The part of extension attributable to the contractor, if any, in total contract extension shall be exhausted first i.e. immediately after end of grace period. This shall be followed by the extension on account of force majeure conditions, if any, and lastly on account of BHEL.

9.4 Overrun Compensation

If the contract is extended beyond the contract (including grace) period for any reason other than those attributable to the contractor or force majeure conditions, the contractor will be compensated by payment of overrun charges at the rate of **Rs. 25,000/- (Rupees twenty five thousand only) per month**. Overrun compensation will be paid for the extension attributable to BHEL only. No overrun compensation will be payable for the extension on account of reasons attributable to contractor and / or force majeure conditions.

9.5 Price Variation

Agreed price/rate shall remain firm through out the contract period including grace period and extended period thereof. No price variation/adjustment shall be applicable for this contract and clause No.2.15 of General Conditions of Contract shall not be applicable.

9.6 Recoverable Advance

No advance shall be paid.

9.7 Definition of Work Completion

The contractor's scope of work under these specifications will deem to have been completed in all respect, only when all the activities are completed satisfactorily and so certified by BHEL site in charge. The decision of BHEL in this regard shall be final and binding on the contractor.

9.8 Contract Variation

9.8.1 VARIATION IN WORK QUANTITIES

THE PRICE TO BE QUOTED BY BIDDER IS LUMP SUM FOR MS LINE AND HRH LINE FROM BOILER TO TURBINE.

9.8.2 VARIATION IN H.P. BUTT WELD JOINTS

THE QUANTITY OF HP BUTT WELD JOINTS IN PRESSURE PARTS AND IBR PIPING INDICATED ARE TERMINAL JOINTS OF RESPECTIVE PRESSURE PART/IBR PIPING AND IS RELATED TO THE WORK OF DISMANTLING AND REPLACEMENT OF PRESSURE PARTS & PIPING. THESE ARE ONLY ESTIMATED QUANTITIES AND MAY VARY

9.9 Liquidated damages (L D)

L D shall be applicable as per General Terms & Conditions (GCC) of contract.

SECTION-10 SPECIAL CONDITIONS

10.0 TERMS OF PAYMENT

10.0.1

The contractor should submit his monthly on account bills with all the details required by BHEL on specified date every month covering progress of work in all respects and areas from the 25 of previous calendar month to 24th of the current month.

10.0.2

Clause 2.6 of general conditions of contract shall be referred to as regards mode of payment, and measurement of the work completed.

10.0.3

Release of payment in each running bill will be restricted to 95% of the value of work admitted, as per the percentage break-up for the stage of work completion stipulated vide clauses hereinafter.

The 5% thus remaining shall be on account of workmanship guarantee of work executed. The same will be released after completion of the guarantee period of 12 months from the date of completion of entire work as certified by BHEL engineer. However, this amount may be released earlier on receipt and acceptance of bank guarantee (BG) of equal amount in BHEL's prescribed format. The BG shall be valid at least for one-year period and renewed if necessary to cover the entire Defect Liability period and an additional six months of claim period.

10.0.4

The payment for running bills will normally be released within 30 days of submission of running bill. Contractor shall make his own arrangement for making payment of impending labour wages and other dues in the meanwhile.

10.1 STAGES OF PROGRESSIVE PRO-RATA PAYMENTS

The progressive pro-rata payment will be released based on accepted price/item rates in following manner:

Considering 95% of the accepted price/item rates as 100% for various items/activities of work under these specifications will be released, based on certified completion by BHEL Engineer, as pro-rata progressive payment as per the stage break up given hereafter:

THE PERCENTAGES OF PAYMENT TERMS SHOWN HERE IS ONLY FOR THE CONVENIENCE OF PAYMENT AND SHOULD NOT BE USED FOR ASSESMENT OF SCOPE OF WORK.

THE PAYMENT WILL BE MADE TO THE CONTRACTOR SUBJECT TO THE PRESENTATION OF BILLS ALONG WITH THE SIGNED PROTOCOLS / WORK COMPLETION CERTIFICATES FROM THE RESPECTIVE AREAS OF GSECL AND BHEL AUTHORITIES.

IN CASE OF ANY ERROR / DEVIATION OBSERVED IN THE FOLLOWING PAYMENT PERCENTAGES, DECISION OF BHEL EXECUTIVE AT SITE WILL BE CONSIDERED AS FINAL.

10.1.1 STAGES OF PROGRESSIVE PRO-RATA PAYMENTS

Sl.No	Area	Billing Schedule as per contract %			
		A	B	C	A+B+C
		Dismtl	Erecn	Commg	Total%
1	PIPING DISMANTLING	20			20
2	PIPING ERECTION AND WELDING		50		50
3	Completion Hydro Test of PIPING		5		5
4	Completion of Insulation		5		5
5	PIPING SUPPORT		5		5
35	Boiler light up			5	5
37	Steam blowing of boiler				2
38	On First synchronization of Unit				3
39	On completion of PG test				-
40	After completion of Defect liability period				5
TOTAL %					100.0

MEASUREMENT OF THE WORK COMPLETED

BHEL ENGINEER'S DECISION REGARDING STAGE OF PAYMENT CORRESPONDING TO PROGRESS OF WORK, CALCULATION OF WEIGHT ETC. WILL BE FINAL AND BINDING ON THE CONTRACTOR. FURTHER BREAK UP SHALL BE DONE BY CONTRACTOR AND CM OF BHEL

10.2 PAYMENT FOR WORK COMPLETED**10.2.1**

The contractor should submit his on account bills with all the details required by BHEL on 26th of every month covering progress of work in all respects and areas up to 24th day of the same month.

10.2.2

The payment for running bills will normally be released within around 30 days of submission of running bill with measurement sheets. Contractor shall make his own arrangement for making payment of impending labour wages and other dues in the meanwhile.

10.2.3

On receipt of the bill, joint measurement and checking of the work done will be carried out by the concerned BHEL engineer as per clause 2.6 of General Conditions of the Contract and break-up given vide clause 10.0. It shall be final and binding on the contractor.

10.2.4

The payment for running bills will normally be released in around 30 days of submission of running bill with measurement sheets. Contractor shall make his own arrangement for making payment of impending labour wages and other dues in the meanwhile.

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SECTION-11

SPECIAL CONDITIONS OF CONTRACT

11.0 EXTRA CHARGES FOR RECTIFICATION AND MODIFICATION

11.1

IF EXTRA WORKS (REQUIRING LESS THAN **100 MAN-HOURS**) FOR MODIFICATION, REWORK, REVAMPING, IN BRIEF, ANY WORK DONE TO CHANGE THE STATE EXISTING TO A STAGE DESIRED AND ALSO FABRICATION, ALL OR ANY, ARE NEEDED DUE TO ANY CHANGE IN OR DEVIATION FROM THE DRAWINGS AND DESIGN OF EQUIPMENT, OPERATION/ MAINTENANCE REQUIREMENTS, MISMATCHING, TRANSIT DAMAGES AND OTHER ALLIED WORKS WHICH ARE NOT VERY SPECIFICALLY INDICATED IN THE DRAWINGS, BUT ARE FOUND ESSENTIAL FOR SATISFACTORY COMPLETION OF THE WORK, ARE DONE, NO EXTRA CHARGES WILL BE PAID. THE TENDERERS ARE REQUESTED TO TAKE THIS ASPECT INTO ACCOUNT AND THE QUOTED RATE SHOULD INCLUDE ALL SUCH CONTINGENCIES.

11.2

IT MAY ALSO BE NOTED THAT IF ANY SUCH SAID EXTRA WORKS ARISE ON ACCOUNT OF THE CONTRACTOR'S FAULT, IRRESPECTIVE OF TIME CONSUMED IN RECTIFICATION OF THE DAMAGE/LOSS, IT WILL HAVE TO BE CARRIED OUT BY THE CONTRACTOR FREE OF COST. UNDER SUCH CIRCUMSTANCES, ANY MATERIAL AND CONSUMABLE REQUIRED FOR THIS PURPOSE WILL ALSO HAVE TO BE ARRANGED BY THE CONTRACTOR AT HIS COST.

11.3

HOWEVER, BHEL MAY CONSIDER FOR PAYMENT AS EXTRA, FOR SUCH OF THOSE WORKS DETAILED IN CLAUSE 11.1 WHICH REQUIRE MORE THAN **100 MAN-HOURS** AND SUCH PAYMENT WILL BE REGULATED BY THE TERMS, CONDITIONS AND STIPULATIONS CONTAINED IN THE CLAUSES 13.4 TO 13.8 AND/OR 12.2.1 TO 12.2.10 AS THE CASE MAY BE. IT MAY BE SPECIFICALLY NOTED THAT THE DECISION OF BHEL AS TO WHETHER SUCH PAYMENT IS DUE SHALL BE FINAL AND BINDING ON THE CONTRACTOR. IT MAY ALSO BE NOTED THAT ONLY THOSE WORKS THAT ARE IDENTIFIED AS MAJOR AND WARRANT EXTRA PAYMENT AND CERTIFIED AS SUCH BY THE SITE ENGINEER AND ACCEPTED BY THE DESIGNERS AND/OR COMPETENT AUTHORITY OF BHEL, WILL BE CONSIDERED FOR EXTRA PAYMENT.

11.4

FOR EXTRA WORKS ARISING OUT OF TRANSIT, STORAGE AND ERECTION DAMAGES, PAYMENT, IF FOUND DUE, WILL BE REGULATED BY CLAUSES 12.2.1 TO 12.2.10.

11.5

ALL THE EXTRA WORK SHOULD BE CARRIED OUT BY A SEPARATELY IDENTIFIABLE GANG, WITHOUT AFFECTING ROUTINE ACTIVITIES. DAILY LOG SHEETS IN THE PRO-FORMA PRESCRIBED BY BHEL SHOULD BE MAINTAINED AND SHALL BE SIGNED BY THE CONTRACTOR'S REPRESENTATIVE AND BHEL ENGINEER. NO CLAIM FOR EXTRA WORK WILL BE CONSIDERED/ENTERTAINED IN THE ABSENCE OF THE SAID SUPPORTING DOCUMENTS I.E. DAILY LOG SHEETS. IT MAY, HOWEVER BE NOTED THAT SIGNING OF LOG SHEETS BY BHEL ENGINEER DOES NOT MEAN THE ACCEPTANCE OF SUCH WORKS AS EXTRA WORKS. ALL ADMISSIBLE CLAIMS SHALL BE SUBMITTED TO BHEL

11.6

BHEL RETAINS THE RIGHT TO AWARD OR NOT TO AWARD ANY OF THE MAJOR REPAIR/ REWORK/MODIFICATION/RECTIFICATION/FABRICATION WORKS UNDER CLAUSES 11.1 TO 11.6 TO THE CONTRACTOR, AT THEIR DISCRETION WITHOUT ASSIGNING ANY REASON FOR THE SAME.

11.7

EXTRA WORKS THAT ARISE ON ACCOUNT OF CONTRACTOR'S FAULT WILL HAVE TO BE CARRIED OUT BY THE CONTRACTOR FREE OF COST INCLUDING THE SUPPLY OF MATERIAL AND CONSUMABLES

11.8

AFTER ELIGIBILITY OF EXTRA WORKS IS ESTABLISHED AND FINALLY ACCEPTED BY BHEL ENGINEER/DESIGNER, PAYMENT WILL BE RELEASED ON COMPETENT AUTHORITY'S APPROVAL AT THE FOLLOWING RATE.

MAN-DAY RATE FOR ELIGIBLE EXTRA WORKS :

SINGLE AVERAGE MAN-DAY RATE, INCLUDING OVERTIME IF ANY, AND OTHER SITE EXPENSES AND INCIDENTALS, INCLUDING CONSUMABLES, TOOLS AND TACKLES, FOR CARRYING OUT ANY MAJOR REWORK/ REPAIRS/ RECTIFICATION/ MODIFICATION/ FABRICATION OF 8 HOURS AS MAY ARISE DURING THE COURSE OF ERECTION. (REFER CLAUSES 11.1 TO 11.8 AND 12.2.1 TO 12.2.10) WILL BE **RS. 320/- (RUPEES THREE HUNDRED AND TWENTY ONLY)**

NO PAYMENT WILL BE MADE IF AN ITEM OF WORK LASTS LESS THAN 100 MANHOURS.

SECTION-12

SPECIAL CONDITIONS OF CONTRACT

12.0 Insurance

12.1 Marine, Storage cum Erection (MCE) Insurance and Repairing Damages

12.1.1

BHEL/client has an MCE insurance cover, inter-alia, for all the permanent project equipments/components supplied by BHEL under scope of this work by way of a transit and storage cum erection policy covering liability against damages/ losses etc.

12.2 Reporting Damages and Carrying out Repairs

12.2.1

Checking all components/equipments at siding/site and reporting to transporter and /or insurance authorities of any damages/losses will be done by BHEL.

12.2.2

Contractor shall render all help to BHEL in inspection including handling, re-stacking etc, assessing and preparing estimates for repairs of components damaged during transit, storage and erection, commissioning and preparing estimates for fabrication of materials lost/damaged during transit, storage and erection. Contractor shall help BHEL to furnish all the data required by railways, insurance company or their surveyors.

12.2.3

Contractor shall report to BHEL in writing any damages to equipments/ components on receipt, storing, and during drawl of the materials from stores, in transit to site and unloading at place of work and during erection and commissioning. The above report shall be as prescribed by BHEL site management. Any consequential loss arising out of non-compliance of this stipulation will be borne by contractor.

12.2.4

Contractor shall carry out fabrication of any material lost/damaged as per instructions from BHEL engineer.

12.2.5

BHEL, however, retains the right to award or not to award to the contractor any of the rectification/rework/repairs of damages and also fabrication of components.

12.2.6

All the repairs/rectification/rework of damages and fabrication of materials lost, if any, shall be carried out by a separately identifiable gang for certification of man-hours. Daily log sheets should be maintained for each work separately and should be signed by contractor's representative and BHEL engineer. Signing of log sheets does not necessarily mean the acceptance of these as extra works.

12.2.7

All rectification, repairs, rework and fabrication of components lost, which are minor and incidental to erection work (consuming not more than 100 man-hours on each occasion) shall be treated as part of work without any extra cost.

12.2.8

Insurance cover under this policy will generally be as per clauses 2.10.1 to 2.10.4 of General Conditions of Contract unless and otherwise specified differently in the Special Conditions.

12.2.9

In case the loss/damage is not attributable to the contractor, Payments of all extra works on account of repair / rectification / reworks of damages and fabrication of materials lost will be as per provisions of Section-13 of SCC.

12.2.10

In case the repairs/rectification/rework and fabrication of materials lost, the work has been done by more than one agency including the contractor, the payment towards extra charges will be on pro-rata basis and the decision of BHEL in this regard is final and binding on the contractor.

12.2.11

In case of theft / damage / loss of materials due to **repeated/continued instances of negligence/failure** attributable to the contractor, the expenses incurred on account of repair/ replacement of such components including BHEL's overhead expenses as applicable (presently @ 30%) in excess of the amount realized from the underwriters, if any, shall be recovered from the contractor. Recovery will be limited to Normal Deductible Franchise (DF)/Excess as per applicable Insurance (TAC) tariff guidelines for every incidence of loss/damage.

12.2.12

In case any insurance claim does not become tenable due to **willful** negligence/ damage/loss attributable to the contractor, the total cost of repair/replacement including BHEL overhead expenses shall be recovered from the contractor.

12.3 Insurance by the Contractor and Indemnification of BHEL

12.3.1

BHEL has taken third party liability insurance, indicating in the proposal for such insurance that sub-contractors will be taking part in the erection work detailed in this tender specification. However, the bidder has to bear any expenses/consequences over and above the amount that may be reimbursed to BHEL by such coverage of third party liability insurance taken by BHEL.

Such additional liability will be to cover and indemnify BHEL and its customer of all liabilities which may come up and cause harm/damage to other contractors/customer/BHEL properties/ personnel or all or anybody rendering service to BHEL/ customer or is connected with BHEL/ customer's work in any manner whatsoever. The bidders' specific attention is also invited to clause 2.10 of General Conditions of Contract.

12.3.2

Contractor shall obtain suitable statutory as well as non-statutory insurance policies for all the properties belonging to him and also for his personnel deployed at project for execution of the contract work.

SECTION-13
SPECIAL CONDITION OF CONTRACT

13.0 EARNEST MONEY DEPOSIT , SECURITY DEPOSIT & BANK GUARANTEE

13.1 Earnest Money Deposit:

- i) EMD for this tender is Rs. 2,00,000/- (Rupees Two lakh only).
- ii) Bidders who have already deposited One Time EMD of Rs. 2.00 lakh are exempted from submission of EMD for this tender. However a copy of 'One Time EMD' certificate issued by BHEL/PSWR, Nagpur shall be enclosed along with the Offer.
- iii) EMD is to be paid in cash (as permissible under Income Tax Act), Pay order or Demand Draft in favour of Bharat Heavy Electricals Limited and payable at Nagpur.
- iv) No other form of EMD remittance shall be acceptable to BHEL.

13.1.1 EMD by the bidder will be forfeited as per Tender Documents if

- i) After opening the tender, the bidder revokes his tender within the validity period or increases his earlier quoted rates.
- ii) The bidder does not commence the work within the period as per LOI/Contract. In case the LOI / contract is silent in this regard then within 15 days after award of contract.

13.1.2 EMD shall not carry any interest.

13.1.2 In the case of unsuccessful bidders, the Earnest Money will be refunded to them after acceptance of tender by successful bidder

13.2 Security Deposit

13.2.1 Security Deposit shall be furnished by the successful bidder. The rate of Security Deposit will be as below:

SN	Contract Value	Security Deposit Amount
1	Up to Rs. 10 lakhs	10% of Contract Value
2	Above Rs. 10 lakhs upto Rs.50 lakhs	1 lakh + 7.5% of the Contract Value exceeding Rs. 10 lakhs.
3	Above Rs. 50 lakhs	Rs 4 lakhs + 5% of the Contract Value exceeding Rs. 50 lakhs.

The security Deposit should be furnished before start of the work by the contractor.

13.2.2 Security Deposit may be furnished in any one of the following forms

- i. Cash (as permissible under the Income Tax Act)
- ii. Pay Order, Demand Draft in favour of BHEL.
- iii. Local cheques of scheduled banks, subject to realization.
- iv. Securities available from Post Offices such as National Savings Certificates, Kisan Vikas Patras etc. (Certificates should be held in the name of Contractor furnishing the security and duly pledged in favour of BHEL and discharged on the back).
- v. Bank Guarantee from Scheduled Banks / Public Financial Institutions as defined in the Companies Act subject to a **maximum of 50%** of the total security deposit value. The balance SD has to be remitted either by cash or in the other forms of security. The Bank Guarantee format should have the approval of BHEL.
- vi. Fixed Deposit Receipt issued by Scheduled Banks / Public Financial Institutions as defined in the Companies Act. The FDR should be in the name of the contractor, A/C BHEL, duly discharged on the back.

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- vii. Security deposit can also be recovered at the rate of 10% from the running bills. However in such cases at least 50% of the Security Deposit should be remitted (either by cash/DD or **BG for maximum 50%** of total SD) before start of the work and the balance 50% may be recovered from the running bills.
- viii. EMD of the successful bidder shall be converted and adjusted against the cash Security Deposit excepting for such bidder who has remitted One Time EMD.
- ix. The Security Deposit shall not carry any interest.

NOTE: Acceptance of Security Deposit against Sl. No. (iv) and (vi) above will be subject to hypothecation or endorsement on the documents in favour of BHEL. However, BHEL will not be liable or responsible in any manner for the collection of interest or renewal of the documents or in any other matter connected therewith.

13.2.3 SECURITY DEPOSIT SHALL NOT BE REFUNDED TO THE CONTRACTOR EXCEPT IN ACCORDANCE WITH THE TERMS OF THE CONTRACT

13.3 BANK GUARANTEE

- i. It is the responsibility of the bidder to get the Bank Guarantees revalidated/extended for the required period as per the advice of BHEL Site Engineer / Construction Manager. BHEL shall not be held liable for issue of any reminders regarding expiry of the Bank Guarantees.
- ii. In case extension/further extensions of any Bank Guarantees are not required, the bidders shall ensure that the same is explicitly conveyed through the Construction Manager to BHEL PSWR/HQ, Nagpur
- iii. In case the Bank Guarantees are not extended before the expiry date, BHEL reserves the right to invoke the same by informing the concerned Bank in writing, without any advance notice/communication to the concerned bidder.
- iv. **Bidders to note that any corrections to Bank Guarantees shall be done by the issuing Bank, only through an amendment in an appropriate non judicial stamp paper.**
- v. Bidders to ensure that the Bank Guarantees submitted are exactly as per format given in the Tender documents.
- vi. The Original Bank Guarantee shall be sent directly by the Bank to BHEL under Registered Post (Acknowledgement Due). However, in exceptional cases, where guarantee is directly received by Vendor, the Vendor shall instruct the Bank to send an unstamped duplicate copy of the guarantee directly to BHEL under Registered Post (Acknowledgement Due).

APPENDIX-I			
DETAILED SCOPE OF WORK IN UNIT 1 BOILER			
SN	DESCRIPTION		SCOPE OF WORKS
1	Various hangers and supports of entire main steam and hot reheat piping.	a	Dismantling/ repairing/ replacement/ erection testing and commissioning
2	MS PIPING	a	Dismantling, erection, testing & commissioning of main steam pipes from boiler outlet header to turbine inlet including bends, reducer, T joints and all hangers and support. (existing pipe size: Ø 323.9 x 44 and Material : BS-3604 HFS 660) It also includes providing of stand pipes (stubs) of adequate size for drain, pressure gauge sample cooler, temperature gauge and flow meter at all required locations. NB: standard welding & stress relieving procedure to be followed for alloy steel\ P91.
3	HRH PIPING	a	Dismantling, erection, testing & commissioning of hot reheat pipes from Boiler outlet to turbine inlet including bends, Reducers, T-joints all hangers & supports. Also providing stand pipes (Stub) for drains, pressure gauges, temperature gauges, flow meter, etc. at all required locations. (Existing pipe size: Ø 406.4 x 16 & Ø 558.8 x 22.2 and Material: BS 3604 HFS 660. BHEL Ref. Drg. No:OO-P-001-054/D) NB: standard welding & stress relieving procedure to be followed for alloy steel\ P91.
4	PIPING INSULATION	a	Application of insulation. (LBM, Aluminum cladding, sealing compound and fixing components) for above piping.
5	PIPING FLOW NOZZLES.	a	Dismantling, erection, testing & commissioning of Flow nozzle in main steam.
6	Removal and re-application of complete insulation of Main steam line and HRH line	1	Mineral wool Mattress
		2	Skin casing
		3	Fixing materials
		4	Outer casing sheets
		5	Any other item required
6	Provision of tapping points	l	As per instruction of BHEL Engineer
7	Routing of drain lines, sample lines from tapping point up to the identified location.	a	Dismantling , Repair and re routing of all drain lines as per the instruction of BHEL engineer along with necessary valves etc.

THE ITEMS AND QUANTITIES MENTIONED ABOVE ARE FOR REFERENCE AND TENTATIVE ONLY. THE QUANTITY MAY VARY SLIGHTLY DURING ACTUAL WORK AND SOME ITEMS NOT INDICTED ABOVE MAY HAVE TO BE ATTENDED FOR DISMANTLING AND OVER HAULING/ SERVICING, REPLACEMENT TO COMPLETE THE WORK TO ACHIEVE THE PERFORMANCE.

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APPENDIX-II

QUANTIFICATION OF TOTAL WORK

B, DETAILS OF H.P. BUTT WELD JOINTS IN DISMANTLING & REPLACEMENT OF MS LINE

1. Weld joints per boiler for MS line upto stop valve :

•

D273x45thk, SA335P22(Att) - 45BW - 10 joints

D273x45thk, SA234WP22CL1(Att) - 45BW- 5 joints

D323.9x51thk, SA234WP22CL1(Att) - 51BW- 5 joints

D368x51thk, SA234WP22CL1(Att) - 51BW - 3 joint

D362x51thk(ID260x51thk), SA335P22 - 51BW - 5joints

2. PLUS WELD JOINTS OF HRH LINES about 30 bigger joints approx.

3. Many drain lines joints.

APPENDIX-III

**NO T&P WILL BE PROVIDED BY BHEL TO THE CONTRACTOR FOR THIS PROJECT
EXCEPT SOME SPECIAL TOOLS BEING SUPPLIED BY THE MANUFACTURING UNIT
AS PART OF REGULAR SUPPLY.**

ANNEXURE -IV

LIST OF TOOLS AND PLANTS TO BE ARRANGED BY CONTRACTOR

Guidelines for contractor:

Crawler cranes – 90Mt and above

Tire mounted Hydra cranes

Trailers

Feeler gauge sets, feeler strips of 0.03 to 0.10 mm size.

Dial indicators with magnetic bases (at least 2 dials of diameter 40 mm travel - 5 mm).

Micrometers (inside and outside upto 300 mm, 450mm, 600mm & 1000mm).

Try square.

Set of parallel blocks/ V blocks.

Vernier calipers, (150 and 300 mm), measuring steel tapes and 5 meters steel rulers.

Precision spirit level.

2 sets of D.E. and Ring spanners (6-36mm).

2 sets of Box spanners (6 to 20mm and 22-50mm).

Allen keys of various sizes (from 2mm. Onwards).

U.T. and D.P.Test Kit (with consumables)

Complete kit for carrying out Radiography and evaluating aids

Crowbars tin cutters, pliers (cutting plier, nose plier grip plier circlip-outside and inside).

Screwdrivers and sledge hammers – 10 lbs – 1 lbs.

Adjustable wrenches, pipe wrenches and heck saws.

Single ended spanners (36 Mm and above).

Flat, half round, triangular bearing scrappers-8", to 12".

Files flat round, half round and square, rough and smooth (sizes6", 9" and 12").

Bench Grinders, straight grinders GQ4 and GQ6, Angle grinders.

Reamers upto 30 mm. Taper reamers.

Drilling machine with magnetic stand upto –30 mm with drill bits.

Flexible grinders with grinding stones and cutters of different Shapes and sizes, Angles

Grinders and Sander machine.

Number punch, letter punch, centre punch and hole punches etc.

Steel wire brushes, wire brush wheels, nylon wire brushes and Painting bushes.

Lifting devices eye bolts, D-shackles, slings of various sizes Guide rods etc.

Chain pulley blocks 10T, 5 tons, 2 tons pull/lift.

Copper/Brass rods dia ½" to 1 ½"X450 mm.

Tap and die sets 6 to 36 mm.

Surface plate 450 X 450 mm.

Torch light/hand lamps with cables, 230/24 V transformer.

Torque wrench and torque multiplier.

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Wooden mallet, Nylon Mallet.

Hand glove-asbestos, Manila rope, asbestos cloth leather and Rubber gloves.

Set of needle files.

Air blower – electric.

Electric drills – 1/4", 1/2", 5/8" etc

Ball pen hammer of various sizes.

Gas cutting and heating set with torches regulators, hoses and cylinder minimum two sets).

Arc welding generator/rectifiers with regulator, cables, Electrode holders and shields, TIG welding holders.

Huck bolting machine.

Tube bending machine.

Pneumatic – grinders.

Hose pipes for compressed air.

Bench vices.

Hydraulic jacks 5, 10, 25 & 50, 100 tons capacity, screw jack 5 to 10 tons.

Ash blasting nozzles with hose pipes and tarpaulin for covering And covering arrangement while carrying out blasting so that dust does not fly off.

Electric switchboards and flood light arrangements with fuse boxes and isolating switches, plugs and sockets.

In addition to above T and P contractor will be required to fabricate fixtures such as pullers etc. for removal of any other equipments related to the scope of work.

Pedestal fans/air coolers.

Wooden sleepers..

Magnifying glass.

Fibre helmet.

Gas cutting/welding goggles, Grinding goggles.

Bearing pullers.

Tarpaulin.

Generator wedging tools.

Small Portable air compressors

Any other T and P as per requirement and as per our General and special conditions of contracts.

NOTE

The above list is only indicative and not exhaustive. Arrangement for any other T and P required for completion of the job shall be the responsibility of the contractor and shall be arranged by him.

APPENDIX- V

ANALYSIS OF UNIT RATE QUOTED

SL.NO.	DESCRIPTION	% OF QUOTED RATE	REMARKS
01	SITE FACILITIES VIZ., ELECTRICITY, WATER OTHER INFRASTRUCTURE.		
02	SALARY AND WAGES + RETRENCHMENT BENEFITS		
03	CONSUMABLES		
04	T&P DEPRECIATION & MAINTENANCE		
05	ESTABLISHMENT & ADMINISTRATIVE EXPENSES		
06	OVERHEADS		
07	PROFIT		

SIGNATURE OF THE TENDERER

DATE:

APPENDIX-VI

**CALCULATION OF HP WELD BUTT JOINTS IN TERMS OF EQUIVALENT JOINTS TO BE DONE
BY CONTRACTOR**

APPENDIX-VII

FORMAT FOR MONTH-WISE MANPOWER DEPLOYMENT PLAN
(CATEGORY-WISE NUMBERS TO BE INDICATED FOR EACH MONTH)

SL. NO.	CATEGORY	MONTHS											
		1	2	3	4	5	6	7	8	9	10	SO ON	
01	RESIDENT ENGINEER												
02	ERECTION ENGINEERS												
03	ERECTION SUPERVISORS												
04	QUALITY ASSURANCE ENGINEER												
05	SAFETY ENGINEER												
06	MATERIALS MANAGEMENT SUPERVISORS												
07	HIGH PRESSURE WELDERS												
08	STRUCTURAL & OTHER WELDERS												
09	FITTERS												
10	CRANE OPERATOR												
11	TRUCK/TRAILER DRIVERS												
12	STORE KEEPERS												
13	ELECTRICIANS												
14	SEMISKILLED/ UNSKILLED WORKERS												
SO ON													
	MONTH WISE TOTAL												

SIGNATURE OF TENDERER

DATE:

APPENDIX–VIII**FORMAT FOR DEPLOYMENT PLAN FOR MAJOR TOOLS AND PLANTS**

SL. NO.	DESCRIPTION & CAPACITY OF T&P	MONTHS										
		1	2	3	4	5	6	7	8	9	10	SO ON
01												
02												
03												
04												
05												
06												
07												
08												
09												
10												
SO ON												

SIGNATURE OF THE TENDERER

DATE:

**APPENDIX-IX
CONCURRENT COMMITMENTS**

SN	FULL POSTAL ADDRESS OF CLIENT AND NAME OF OFFICER IN- CHARGE	DESCRIPTION OF THE WORK	VALUE OF THE CONTRACT	COMMENC- EMENT DATE	SCHEDU- LED COMPLE- TION	% COMPL- TD. AS ON DATE	ANTICIPA- TED COMPLN. DATE	REMARKS

DATE

SIGNATURE OF THE TENDERER

APPENDIX-X**DETAILS OF SIMILAR WORK DONE DURING THE LAST SEVEN YEARS**

SL. NO.	FULL POSTAL ADDRESS OF CLIENT & NAME OF OFFICER IN CHARGE	DESCRIPTION OF WORK	VALUE OF CONTRACT	DATE OF AWARD OF WORK	DATE OF COMMENCEMENT OF WORK	ACTUAL COMPLETION TIME (MONTHS)	DATE OF ACTUAL COMPLETION OF WORK	REMARKS
1								
2								
3								
4								
5								
6								

BIDDERS SHALL ENCLOSE COPIES OF DETAILED WORK ORDER (GIVING BILL OF QUANTITIES AND SCOPE OF WORK) AND COMPLETION CERTIFICATE IN SUPPORT OF THIS STATEMENT.

DATE

SIGNATURE OF TENDERER WITH SEAL

BHARAT HEAVY ELECTRICALS LIMITED: PSWR:Nagpur
Tender Specs No. BHE/PW/PUR/ UKT-RM-Piping2/597