



TECHNICAL SPECIFICATION
4 x 210MW + 3 x 500 MW NTPC KAHALGAON STPS (FGD SYSTEM)
HVAC SYSTEM
CHAIN PULLEY BLOCK

Material Handling Equipments



TECHNICAL SPECIFICATION
4 x 210MW + 3 x 500 MW NTPC KAHALGAON STPS (FGD SYSTEM)
HVAC SYSTEM
CHAIN PULLEY BLOCK

1.0 MANUAL HOIST (CHAIN PULLEY BLOCK)

Required number of manual hoist of adequate capacity, to meet the erection and maintenance requirements are to be provided for the various areas.

DESIGN CRITERIA

All necessary lifting equipment and hoists (hooks and provisions for chain blocks to be provided for repair work where loads exceed 50 kg, hoists to be provided for repair work where loads exceed 500 kg)

i.e. for 50 kg to < 500kg - hooks and provisions for chain blocks to be provided
for 500 kg to < 2000 kg – Chain pulley block with travelling trolley

Capacity of manual (Chain pulley block) hoists shall be decided keeping 25% margin over equipment to be handled.

For hand operated hoists, the hoists shall be suitable for operation from floor level. Hand chain shall be provided for long travel of trolley and the Hoisting mechanism.

MINIMUM LIFTING REQUIREMENT

S.N.	AREA DESCRIPTION	QTY(nos)	CAPACITY (T)	MINIMUM LIFT	TYPE
1	AHU ROOM	1 (TENTATIVE)	1	5.5 M	Both with and without travelling trolley as per the requirement.

Note;

1. Area, type, capacity mentioned are minimum requirement and shall be finalised during detail engineering without any commercial implication.
2. Travel and Lift are layout dependent and shall be finalised during detail engineering without any commercial implication
3. Additional manual hoist required during detail engineering shall be provided as per design criteria given above without any commercial implication.

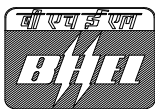
2.0 SCOPE OF SUPPLIES

Equipment and services to be furnished by the bidder for the MANUAL HOIST with accessories as per the details given in the technical specification and data sheet A. Any equipment / accessories not specified in the specification but required to make the MANUAL HOIST complete and efficient operation shall also be under the bidder's scope of work.

Compliance with this specification shall not relieve the bidder of the responsibility of furnishing material and workmanship to meet the specified working/duty conditions.

3.0 Inspection and Testing

As per quality plan approved during detail engineering. Prime inspection agency shall be BHEL. Equipment supplied shall be strictly in accordance with nomenclature & technical specification.



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CHAIN PULLEY BLOCK

4.0 Runway beam

Shall be supplied by civil contractor

5.0 PAINTING SPECIFICATION

Manufacturer standard

6.0 PACKING

Refer technical specification

7.0 DEMONSTRATION TEST

Hoist along with its drives, controls and other accessories shall be demonstrated for the rated capacity against the rated speed of motions and for the service conditions specified as per QAP approved during detail engineering.

The bidder shall have the full responsibility for the safe and efficient operation of the hoist with associated accessories as a single unit.

If the shop performance tests indicate the failure of any of the components to achieve the guaranteed performance, the deficiency shall be made good at bidder's cost.

Demonstration tests shall be carried out each time after the rectification /modification is carried out.

8.0 MAKE OF SUB - VENDOR ITEMS

Makes of bought out items will be as per list specified in the specification. No other make will be acceptable, until and unless specifically got it approved by the purchaser/ end client.

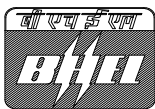
9.0 TESTING AT SITE

MANUAL HOIST:

As required for statutory clearance for operating at site with following minimum test i.e., overload and load test.

MANUAL HOIST (CHAIN PULLEY BLOCK):

Sl.no	DESCRIPTION	TECHNICAL PARTICULARS
1.0	Type	Hand operated chain pulley block
2.0	Scope (Qty., Capacity, Lift, Travel Length)	As per specification and layout requirement
3.0	Type of service	Indoor
4.0	Design Ambient temperature	50 Deg C
5.0	Design standards	IS: 3832
6.0	Duty class	Class II duty equivalent (Suitable for power plant operation)



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7.0	Hoisting Mechanism	
7.1	Type	Hand operated gear transmission
7.2	Type of gear	Spur / Helical
7.3	Load Chain	Link type
7.4	Hand Chain	Link type
7.5	Load Hook	C shank with safety latch.
8.0	Trolley & Bridge Drive	
8.1	Trolley type	Geared (Manually operated)
8.2	Drive Chain	Link type
8.3	Type of gear	Spur / Helical
9.0	Method of lubrications	Grease
10.0	Brakes	Ratchet and pawl arrangement along with screw and friction disc type

Note: Indian standards and Chinese standards are not acceptable

11.0 Maintenance Tools and Tackles


One (1) complete unused new set of special purpose tools, tackles and accessories along with detailed instructions and maintenance manual shall be supplied. Tools shall be of suitable sizes for maintenance of manual hoist of each type and capacity. Each tool and wrench shall be stamped so as to be identified easy for its use. The tools shall be supplied in steel toolbox and with a copy of instruction manual. The items supplied shall be of the best quality, specially protected against rusting. The following shall be provided as minimum requirement:

S-No.	Description	Qty.
1.	Adjustable Spanner	1 No.
2.	Wrench spanner	1 No.
3.	Grease gun	1 No.
4.	Oil gun	1 No.
5.	Set of Screw driver	Min 6 nos. (of different sizes suiting various types .and capacities of Chain Pulley Blocks)
6.	2 lb hammer with wooden handle	1 No.

Note: -The tools shall be supplied in one tool box. Bidder shall ensure that the tools & tackles mentioned in above list are sufficient to handle all sizes/capacities of hoists & in case any other /additional tool is required for handling/maintenance any size/capacity of hoist the same shall be included in this list.

12.0 DRAWING/DOCUMENT SUBMISSION

The successful bidder shall submit the following drawings / documents during detail engineering for customer's approval /information:

	<p style="text-align: center;">TECHNICAL SPECIFICATION 4 x 210MW + 3 x 500 MW NTPC KAHALGAON STPS (FGD SYSTEM) HVAC SYSTEM CHAIN PULLEY BLOCK</p>	
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MANUAL HOIST (CHAIN PULLEY BLOCK):

SI. No.	BHEL DRG.NO	DRAWING TITLE
1	PE-V0-481-XXX-A200	Manufacturing Quality Plan
2	PE-V0-481-XXX-A201	GA Drawing for CPB with detail BOM with painting details
3	PE-V0-481-XXX-A202	O & M Manual including erection procedure

Notes;

STANDARD NOTES FOLLOWED FOR MAIN PACKAGE SHALL BE APPLICABLE

13.0 MANDATORY SPARES: NA



**4x210 + 3x500 MW KAHALGOAN
STPS, STG-I &II- FGD SYSTEM**

**HVAC SYSTEM
STANDARD TECHNICAL SPECIFICATIONS**

**SPECIFICATION No: PE-TS-481- (571-13000-
A)-A001 (REV-0)**

SECTION : I

SUB-SECTION : D

REV. 00


SECTION: I

SUB-SECTION: D

STANDARD TECHNICAL SPECIFICATIONS

**TECHNICAL SPECIFICATION****AIR HANDLING UNITS****SPECIFICATION NO.PES-553-02****VOLUME II B****SECTION D****REV. 02****DATE: 17.09.2012****SHEET 1 OF 6**

**STANDARD TECHNICAL SPECIFICATION
FOR
AIR HANDLING UNITS**

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		VOLUME II B	
		SECTION D	
		REV. 02	DATE: 17.09.2012
		SHEET 2 OF 6	
AIR HANDLING UNITS			

1.

GENERAL

1.1

This specification covers the design, manufacture, Construction features, installation, commissioning, inspection and performance testing at site of AHUs.

2.

CODES AND STANDARDS

2.1

The design manufacture and performance of AHU shall comply with all currently applicable statutes, regulations and safety codes in the locality where the AHU is to be installed. The equipments shall also conform to the requirements of the latest editions of applicable Indian/British/US standards. Nothing in this spec. shall be construed to relieve vendor of this responsibility. In particular the equipment shall conform to the latest editions of the following standards:

2.1.1

IS-659

: Safety code for air conditioning

2.1.2

IS-660

: Safety code for mechanical refrigeration

2.1.3

ASHRAE: Method of testing forced circulation air-cooling and air heating coils.

standard 33

2.1.4

ARI 41

: Standard for forced circulation air cooling and air heating coils.

2.1.5

ARI 430/435

: Air-cooling and air heating coils Central Station AHU / Application of Central Station AHU.

2.1.6

AMCA

: 211 and 311

In case of any conflict in the standards and this specification the decision of PEM,BHEL shall be final and binding.

3.

CONSTRUCTION FEATURES


3.1


The casing of AHU shall be made of insulated double wall construction of min. 24 gauge galvanized sheet steel - IS 277 Gr. 120 (parent sheet: D/DD-IS-513) ribbed and reinforced for structural strength and rigidity with 25 mm thick polyurethane insulation of minimum 40 kg/m³ density in between. The external wall will be pre-plasticised over GI coating on the outside. Angle irons or channel sections made of 16 gauge galvanized sheet steel shall be used for reinforcing. The casing shall be of sectionalized construction with proper sealing at the joints to make them air tight. Fan section and panels with bearing support shall be reinforced with heavy gauge channels (min. 5 mm thick). Suitable number of forged hot dip galvanized (610 gm/sq.m) U brackets shall be provided for AHU suspended from ceiling/roof.

Necessary arrangement shall be provided on the casing for measuring temperature and pressure in cooling/heating coil. Class of instruments shall be min. 2.

3.2


Fan impeller shall be forwardly/backwardly inclined curved blade centrifugal type. Impeller shall be double width double inlet type. Fans shall be preferably low rpm (<=1500) to minimize vibration and noise. Noise shall be within 85 dB(A) at 1 metre distance from AHU casing. Max. Vibration level shall be acceptance and norms to be specified. Two to three wheels (impellers) shall be provided for each AHU. Impeller blades shall be fabricated from (min. 1.0 mm) galvanized/ epoxy powder coated sheet steel. Fan shall be of epoxy powder coated / galvanized sheet steel (min. 1.6


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	AIR HANDLING UNITS		
		<p>mm) scroll with die formed inlets for uniform air flow. Fan shafts shall be solid cold rolled carbon steel (EN8 normalised), ground and polished. Fan shaft bearings shall be of heavy duty type selected for average operating life of 100,00 hours. Bearings shall be self-aligning, permanently lubricated type. Make of Brgs(SKF/FAG/NORMA/TATA) to be specified. Bearing Housing shall be of casting of min. IS Gr. 210, split type and suitably supported. The V-belt drive with belt guard shall be provided. Motors shall have minimum 15% margin over maximum BHP in working range.</p>	
3.3	DX or chilled water cooling coils and steam/hot water coils shall be internally corrugated copper/ cupronickel tubes (as per manufacturer's standard) with smooth non corrugated external fins of aluminium (thickness 0.14 mm and grade 1100 as per spec) unless specified otherwise in specification. At least 5 fins /per cm. shall be provided. The chilled water/hot water coils shall have suitable (standardize class, size, threading) drain and vent connections.		
3.4	The filters in the filter section shall be provided as detailed in data sheet A.		
3.5	Humidifier shall be Pan type/as specified in the specification.		
	Pan type Humidifier consisting of SS304/316 tank, heater, geyserstat with piping connection to supply air duct shall be provided unless specified otherwise in data sheet A.		
	Heaters and branch line shall be of galvanized steel and nozzles shall be of brass (matl. grade) /SS 304.		
3.6	Condenser water from coil or surplus water from spray humidifier shall be collected in 16 gauge SS-304 pan. Minimum 50mm dia GI pipe nipple shall be provided on each end for drain connection. The drains for these points shall be extended to the main drain in AHU room. Condensate drain pipe (GI) of required length with sealing loop shall be provided and insulated as specified in the specification for insulation. Minimum requirement For GI Pipes and fittings shall be ERW/Seamless of medium thickness as per IS-1239/3589 and Hot dip galvanized		
3.7	Suitable number of Spring type vibration isolators shall be provided for fan and motor assembly. Neoprene rubber pads shall be provided below the AHU.		
	The AHU shall be provided with 18 G SS drain pan.		

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4. **TESTING AND INSPECTION AT MANUFACTURERS WORKS:**

List of TCs arranged as per Approved Quality Plan shall be furnished along with copy of TCs at the time of inspection.

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4.1	Visual inspection of GI sheets and angles, channels etc. – dents, black spots, chipping of zinc coating, white dust on galvanised sheets shall be avoided. Pitting , lamination in angles and channels shall be avoided.		
4.2	Galvanised sheets - Test certificate shall be furnished for visual check, coating thickness, adhesion test, sheet thickness, uniformity of coating. For pipes and fittings compliance report shall be furnished by Manufacturer for visual check, coating thickness, adhesion test, sheet thickness, uniformity of coating.		
4.3	Shaft: Mechanical and chemical.		
4.4	Motors (of approved make): Routine TC.		
4.5	Workmanship and dimensional check as per manufacturing drg. and approved Drgs.		
4.6	Balancing of impellers- Dynamic balancing certificates shall be furnished –grade 6.3 or better to ISO-1940. Balancing weights shall be positively locked to avoid loosening. Balancing weights and fasteners used shall be galvanized.		
4.7	Performance test of one Centrifugal fan/per type/per size as per AMCA standard (for indigenous make).		
4.8	Centrifugal fans for AHUs will be 100% run tested by main contractor of BHEL. One centrifugal fan/per type/per size will be run tested. Vibration shall be within good zone of VDI 2056 / ISO 10816-1(group- K) machines when measured on bearing housing and noise level <85 dbA at 1 metre distance. Max. Temp. on bearing housing- 40 degrees Centigrade + ambient.		
4.9	Complete assembly of one AHU/per type/ per size (excluding cooling coil and filter) shall be witnessed.		
4.10	Run test of one complete assembly/per type/per size (excluding cooling coil and filter). Vibration shall be within satisfactory zone of VDI 2056 / ISO 10816-1(group- K) machines when measured on bearing housing and noise level <85 dbA at 1 metre distance. Max. Temp. on bearing housing- 40 degrees Centigrade + ambient.		

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<div>5. <u>DRAWINGS/DOCUMENT/DATA REQUIRED AFTER AWARD OF CONTRACT</u></div> <div>5.1 GA drawing of AHU & data- sheet to be submitted along with technical schedules enclosed in Volume III.</div> <div>5.2 Drawing including equipment layout, foundation & loading details etc. for civil works. These drawings must cover sufficient details so that design of civil works can be completed.</div> <div>5.3 Inspection, operation & Maintenance Manuals.</div> <div>5.4 Equipment description giving complete design calculations, basis of design, selection criteria etc.</div> <div>5.5 Test Certificates.</div> <div>5.6 Final as built documentation i.e. final-version of all drawings, data & information as per the requirement specified elsewhere.</div> <div>5.7 Performance Test Certificates.</div>			



AIR HANDLING UNIT

DATA SHEET - A

VOLUME - II-B

SECTION - D

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SHEET 1 OF 2

DESCRIPTIONDATA

- | | |
|--|--|
| 1. Nos. required/working | : Refer to Section-C of Specific technical requirement. |
| 2. Location | : Refer to Section-C of Specific technical requirement. |
| 3. Service/type | : Air Conditioning /Double skin. |
| 4. Fan type | : Centrifugal (forward/backward curve Blade) limit load. |
| a) Capacity | : To Suit as per calculation. |
| b) Static pressure | : To suit but not less than 60 mm wc for AHU's Micro-V filters. |
| c) Discharge direction | : To suit layout. |
| d) Motor | : By Bidder, |
| e) Local push button station (Start/Stop) | : By Others |
| f) Motor location | : Inside AHU Casing. |
| g) Drive | : Belt, pulley, belt guard. |
| 5. Face and Bypass Damper | : Required (Opposed blade type) DX AHU's having |
| 6. Cooling coil | |
| a) Duty sensible heat | : To suit as per calculations |
| b) Duty latent heat | : -do- |
| c) Type of coil | : Chilled Water/DX/Hot Water. |
| d) No. of rows | : To suit but not less than four (4) |
| e) Material of tube /Thickness | : Seamless Copper to ASTM-A-75/Equivalent. |
| f) Material of fins | : Aluminium to SAE-1100-/1145-0 |
| g) Number of fins | : Not greater than 5 per cm (13 per inch). |
| h) Max. face velocity | : 2.5 m/sec. |
| i) Air flow quantity | : To suit as per tender drawings/documents. |
| 7. 3 - way motorised mixing valve with thermostat. | : Required with thermostat & actuator for chilled water system for each AHU. |



AIR HANDLING UNIT
DATA SHEET - A

VOLUME - II-B

SECTION - D

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SHEET 2 OF 2

- | | | |
|-----|------------------------------|--|
| 8. | Damper at discharge | : Manually operated at discharge of each AHU outlet. |
| | a) Material of construction | : Mild Steel, galvanised. |
| 9. | Filters (Pre-filters) | |
| | a) Type & thickness | : Dry panel type/ 50 mm |
| | b) Filter area. | : To suit as per velocity requirements. "V" - Bank. |
| | c) Filter efficiency | : Average arrestance efficiency of 65-80 % |
| | d) Press drop (Clean) | : Not to exceed 2.5 mmwc when clean & 6.5 mmwc while dirty. |
| 10. | Humidification section | : As per the System requirement. |
| | a) Type | : Pan type, unless otherwise specified. |
| | b) Operation | : Automatic with Humidification. |
| 11. | Fresh air arrangement | : Required. |
| | a) Fresh air fan | : Tube axial flow fans with motor. |
| | b) Accessories | : i) Inlet cone with Bird screen.
: ii) Dry panel pre-filters,
: iii) High efficiency filters for control room areas.
: iv) Volume Control Dampers,
: v) Supports etc. |
| 12. | Vibration isolator required. | : Yes |
| 13. | Type of vibration isolator. | : Neoprene ribbed Rubber for AHU's. |
| 14. | Any other requirement | : i) In addition to dry panel filters on AHU, High efficiency filters(average arrestance efficiency of 80-90 %) shall be provided in supply air duct side of AHU for all control room and allied areas.

: ii) Bidder to also provide suitable electrical strip heaters for winter heating & monsoon reheating with Contactor box etc. Heaters to be interlocked with airstat. |
| 15. | Instrument & controls | : Lot.(including Control box for strip heaters, pan humidifiers etc. in each AHU room.) |
| 16. | Insulation of drain piping | : Lot. |



TECHNICAL SPECIFICATION
LOW PRESSURE AIR DISTRIBUTION
SYSTEM

SPECIFICATION NO.PES-553-07

VOLUME II B


SECTION D

REV. 02

DATE: 17.09.2012

SHEET 1 OF 9

STANDARD TECHNICAL SPECIFICATION
FOR
LOW PRESSURE AIR DISTRIBUTION SYSTEM

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		VOLUME II B		
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	LOW PRESSURE AIR DISTRIBUTION SYSTEM	SHEET 2 OF 9		
1.	GENERAL			
1.1	This specification covers the design, manufacture, construction features, installation, inspection testing and air balancing of air distribution system upto a total pressure of 95mm w.g. The specification is intended to cover the air distribution for air conditioning system and ventilation system not involving localised exhaust.			
2.	CODES AND STANDARDS			
2.1	The design, construction and performance of complete system shall conform to all currently applicable statutes, regulations, safety codes in the locality where the equipment are to be installed			
2.2	Unless specified otherwise the equipments shall generally conform to latest applicable Indian Standards. Nothing in this specification shall be construed to relieve the vendor of this responsibility. In particular the equipment shall generally conform to latest editions by the following standards:-			
	a)	IS: 655	-	Specifications for metal air ducts.
	b)	IS:277	-	Specifications for galvanised steel sheets.
	c)	IS:737	-	Specification for wrought aluminium and aluminium alloy sheet and strip.
3.	MATERIAL			
3.1	Metal air ducts shall be either of galvanised steel sheets or aluminium sheets, as indicated in data sheet-A.			
3.2	The rolled steel sheets before galvanising shall be properly annealed or normalised so as to allow fabrication of ducts without developing cracks. Zinc coating on the steel shall be as per technical requirement refer to Section-C of Specific Technical Requirements.			
3.3	The aluminium sheets shall be of grade S1C or NS3 and shall be suitable for duct fabrication work as per IS-737 latest			
4.	CONSTRUCTION/FABRICATION			
4.1	The thickness of sheets, the type of bracing and other fabrication details shall generally conform to requirements given hereunder unless specified otherwise in data sheet A and/or indicated on drawings.			
4.2	RECTANGULAR DUCTS			
4.2.1				
	S.No.	Max Side	Sheet Thickness	Type of transverse
				Bracings



TECHNICAL SPECIFICATION
LOW PRESSURE AIR DISTRIBUTION
SYSTEM

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		(mm) GI	(mm) AI	Joint connections	
a)	Up to 600	0.63 (24G)	0.80	S-drive, pocket or bar slips or flanged joints on 2.5m centres	None
b)	601 to 750	0.63 (24G)	0.80	S-drive, 25mm pocket or 25mm bar slips or flanged joints on 2.5m centres	25x25x3 mm MS angles, 1.2m from joints
c)	751 to 1000	0.80 (22G)	1.00	S-drive, 25mm pocket or 25mm bar slips or flanged joints on 2.5m centres	25x25x3 mm MS angles, 1.2m from joints
d)	1001 to 1500	0.80 (22G)	1.00	40x40x3mm MS angle, flanged connections or 40mm pocket or 40mm bar slips with 35x3mm bar reinforcing on 2.5m centres	40x40x3 mm MS angles, 1.2m from joints
e)	1501 to 2250	1.00 (20G)	1.50	40x40x3mm MS angle, flanged connections or 40mm pocket or 40mm bar slips, 1M maximum centres, with 35x3mm bar reinforcing	40x40x3 mm diagonal angles or 40x40x3mm angles, 600mm from joints
f)	2251 & above	1.25 (18G)	1.80	50x50x3mm MS angles, connections or 40mm pocket or 40 mm bar slips, 1M maximum centres with 35x3mm bar reinforcing.	50x50x3mm diagonal angles or 50x50x3mm angles 600 mm from joints.
g)	No bracing is required if transverse joints are less than 600mm apart				
h)	For ducts larger than 2250mm, special handling and supporting methods shall be provided as per the approval of Purchaser				

- 4.2.2 All rectangular ducts having either dimension larger than 450mm shall be cross broken except these ducts which are insulated with sand cement plaster. Air outlet connections on ducts need not be cross broken.
- 4.2.3 The seams on duct cones shall be of Pittsburgh type. Longitudinal seams shall be smooth inside the ducts.
- 4.2.4 The flanges used for transverse joints shall be joined together with GI bolts (grade 4.6) and nuts spaced at 125mm centres as per following:
- Upto 1000mm - 6 mm dia GI bolts
 - 1001 to 1500 - 8 mm dia GI bolts
 - 1501 and above - 10mm dia GI bolts



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LOW PRESSURE AIR DISTRIBUTION
SYSTEM

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4.2.5 The MS angle flanges shall be connected to ducts with rivets at approx. 100mm centres. The flanged joints shall have 6mm thick felt packing stuck to flanges with shellac varnish. The holes in the felt packing shall be burnt through. The ducts are to be tapped 6mm across the MS flanges.

4.2.6 MS angles used for bracings shall be tack welded to the ducts or rivetted at 125mm centres, as applicable.

4.3 ROUND DUCTS

4.3.1

S.No.	Duct dia-mm	Sheet Thickness		Reinforcing
		(mm) GI	(mm) AI	
a)	Up to 150	0.63 (24G)	0.80	None
b)	151 to 600	0.80 (22G)	1.00	None
c)	601 to 1000	1.00 (20G)	1.50	40x40x3mm girth MS
d)	1001 to 1250	1.00 (20G)	1.50	40x40x3mm girth MS angles at 2.0 meter centres
e)	1251 & above	1.25 (18G)	1.80	40x40x3mm girth MS angles at 1.2m centres


4.3.2 The seams on round ducts may be continuously welded or grooved longitudinal seam. In case of welding of GI sheet, zinc rich paint shall be applied on the welded zone.

4.3.3 Round ducts shall either be joined by welding or the ducts shall be swedged 40mm from the ends such that larger end will butt against the swedge and is held in place with sheet metal screws.

4.4 DUCT SUPPORTS

Unless specified otherwise on drawings, rectangular ducts with larger side of 2250mm or above shall be supported by 15mm MS rods and 50x50x3mm and MS angles while those below 2250 mm shall be supported by 10mm MS rods and all angles shall be given a coat of primer paint. The duct supports shall be at a distance not exceeding 1800mm. The MS rods shall be fixed to MS angle cleats, which in turn are fixed to ceiling slab by suitable anchor fasteners. All anchor fasteners, MS angle cleats, coach screws, hooks and other supporting material required shall be provided by vendor.

However, If ducts are thermally insulated, the MS angles and supports shall not be in

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4.5

FLEXIBLE CONNECTIONS

Wherever the sheet metal ducts connects to intake or discharge of fan units a flexible connection of at least 150mm width made by closely woven double layer Fire resistant or canvas shall be provided. The same shall be attached to angle iron frames on equipment and to similar frame on duct or casing by means of a steel band 9r (or) collar fitting over the end of the flexible connection and bolted through angle iron frame so as to clamp securely between the band and the angle frame.

4.6

TRANSFORMATIONS AND BREACHES

All curves, bends, offsets and other transformations shall be made for easy and noiseless flow of air. The throat of every branch duct shall be sized to have a velocity not exceeding that in the main duct to which the branch is connected.

4.7

CAULKING

Wherever duct passes through wall, the opening between masonry and duct work shall be neatly caulked or sealed to prevent movement of air from one space to adjoin by space with a rated fire resistant material.

4.8

EASEMENT

Normally pipe hangers, light fitting rods etc. shall not be allowed to pass through the ducts. Wherever, It becomes absolutely essential to pass these hangers/rods etc. Through the ducts, prior approval of purchaser shall be taken and light streamlines easement around the same shall be provided to maintain smooth air flow.

4.9

ACCESS DOORS

Access doors shall be provided in ducts, plenums etc. on both sides to allow access and servicing of equipment viz. pipes, dampers, coils, valves, heaters etc.

All access doors shall be adequately sized and lined suitably with felt to prevent air leakage. The doors shall be of built-up construction, structurally strong and shall have at least two hinges each, and shall be with two rust proof window sash locks of approved type. All doors shall be so set as to flush with outer finish of duct insulation etc.

4.10

DAMPERS AND SPLITTERS


4.10.1


Dampers and splitters shall be provided at suitable points for proportional volume control of the system. Splitters and dampers shall be made of minimum 18 gauge GSS of quadrant type with locking device mounted outside the duct at accessible location.

4.10.2

FIRE DAMPERS

Fire dampers shall be provided as specified in Data Sheet -A and shall be installed at locations indicated on drawings and/or as required/approved by purchaser, including all openings in passage of duct work through fire walls and floors etc. The fire damper shall be of electrical type with damper motor actuated by thermal

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		sensor or fusible link type.	
4.10.3	VANES	Unless otherwise shown in the drawings all elbows shall be such that the throat radius is 75% of the duct width. In case throat radius is smaller, suitable single thickness vanes of approved details shall be provided.	
4.10.4	FLASHING	For the ducts penetrating roofs or outside walls, provision of flashing shall be made by the ducting vendor.	
4.11	DIFFUSERS AND GRILLS	<p>The type and quantity of diffusers and grills is indicated on enclosed drawings/data sheet A. The size/quantity of diffusers/ grills indicated in the drawing/data sheet is indicative and is for vendor’s reference purpose only. Vendor shall ensure that the diffusers/grills offered are of requisite capacity, throw and terminal velocity. The pressure drop and noise levels shall be as per data sheet. A enclosed. The diffusers/grills shall be approved by purchaser.</p> <p>Unless specified otherwise the diffusers/grills shall be of mild steel land painted with two coats of primer paint. Supply air grills shall be complete with volume control dampers. Supply air grills shall be double deflection type while Return Air grills can be single deflection type. Ceiling outlets/diffusers shall have volume control dampers, fixed grids and blanking baffles. All volume control dampers shall be operated by a key from the front of grills/diffusers.</p> <p>Suitable vanes shall be provided in duct collars to have uniform air distribution. Blank-off baffles wherever required, shall also be provided.</p>	
4.12	PLENUMS AND RA BOXING	<p>All plenum chambers and/or connections to fans, dampers etc. shall be constructed in 18 gauge GI sheet. supported on 40x40x6mm MS angle frames. All vertical angles shall be riveted at appox. 125mm. centres to the casing. Suitable caulking compound (Pecora or equivalent) shall be inserted between the base of the angle and all masonry construction to which angles are fastened.</p> <p>Return air boxing requirements if any are indicated in data sheet-A and the same shall be provided by vendor. The return air box shall be fabricated out of GI sheets shall be insulated with 25mm thick fibre-glass.</p>	
4.13	ACCOUSTIC LINING	The ducts shall be lined acoustically from inside as given in data- sheet A and/or section C of the specification.	
4.14	PAINTING	Wherever specified the ducts shall be painted or lined with suitable anti-corrosive paint/ lining as per approval of purchaser. In particular the ducts coming in contact with acid fumes shall be epoxy coated, inside and outside.	

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4.15

THERMAL INSULATION

Thermal insulation shall be as per data sheet - A and the insulation shall conform to enclosed spec. no. PES-553-08.

5.

INSPECTION AND TESTING

5.1

INSPECTION & TESTING DURING FABRICATION

5.1.1

Visual inspection of GI sheets and angles, channels etc. – dents, black spots, chipping of zinc coating, white dust on galvanised sheets shall be avoided. Pitting , lamination in angles and channels shall be avoided.

5.1.2

Galvanised sheets - Test certificate shall be furnished for visual check, coating thickness, adhesion test, sheet thickness, uniformity of coating.

5.1.3

Check for dimensions & mass as per latest IS-277.

5.1.4

Check for defect, twists, ungalvanised spots as per IS-2629.

5.1.5

Bend test & wrapping test as per IS-277.

5.1.6

Zinc coating test on samples as per IS-6745.

5.2

INSPECTION & TESTING AT SITE.

5.2.1

The duct branches, elbows etc. shall be inspected and the joints and connections etc, are to be checked before they are assembled in position.

5.2.2

After completion, all duct systems shall be checked and tested for air leakage, tightness, velocity, pressure drop, vibration and noise etc.

6.


BALANCING

6.1.1

The entire air distribution system shall be balanced by vendor to supply the air quantities as required in various rooms so as to maintain the requisite temperature and air flow in the conditioned spaces. The final balance of air quantities through each grill/diffuser etc. shall be recorded and submitted to purchaser for approval. Proper steps shall be taken to have a uniform temperature in all enclosures, with utmost care for noise level to be within tolerance limit

6.1.2

All instruments required for testing/balancing etc. of the air distribution system shall be provided by vendor.

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LOW PRESSURE AIR DISTRIBUTION SYSTEM

DATA SHEET - A

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SHEET 1 OF 2

DescriptionData

- | | |
|--------------------------------|---|
| 1. General (List of areas) | : As per Specification/Tender drawing. |
| 2. GSS Duct Work | |
| a) Type | : GSS as per IS: 277
(Zinc coating as per Section-C of Specific Technical Requirements.) |
| b) Size | : As per Section-C of Specific Technical Requirements and bill of quantity. |
| 3. Acoustic lining | : Up to 5m length from AHU Outlet. |
| 4. Special painting | : Galvanised. |
| 5. Thermal Insulation | : Required in supply air duct in AC entire length. |
| 6. Diffusers (Circular/Square) | |
| 300 mm size | |
| 350 mm size | |
| 450 mm size | |
| 550 mm size | |
| 600 mm size | |
| Any other size | |
| | : Bidder to estimate as per drawings./specification.
All grille frame and louvers shall be manufactured of at least 16 SWG Aluminium |
| 7. SA grilles (for each size) | : To suit air flow as per System requirements / Tender Drawings. |
| 8. RA grilles (for each size) | : -do- |

NOTE:

- Duct sheet thickness shall be as per IS-655
- Opposed blade type volume control damper shall be provided at each supply air diffusers/grilles.
- Bidder to provide suitable gasketing at each duct flange.
- Fire damper shall be motor operated type, when otherwise specified under Section-C.
- Access door in ducting system shall be provided as required.
- MS Angle (painted) shall be used for duct supports etc.
- Velocity thru duct shall normally not exceed 9.0 M/sec for Air conditioning system. Maximum velocity (outlet) for supply air diffuser shall not exceed 2.5 m/sec.



LOW PRESSURE AIR DISTRIBUTION SYSTEM

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8. All Grilles & diffusers shall be supported with frame. Frame etc. shall be supplied by bidder.



**STANDARD TECHNICAL SPECIFICATION
FOR
AIR FILTER**

SPECIFICATION NO.PES-553-06

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**STANDARD TECHNICAL SPECIFICATION
FOR
AIR FILTER**

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1.

GENERAL

This specification covers the design, manufacture, inspection and testing at manufacturer’s work or his sub-contractor’s works of Air filters to be used for air-conditioning and ventilation system.

2.

CODES AND STANDARDS

This design, manufacture and performance of AIR FILTERS shall comply with all currently applicable statutes, regulation and safety codes in the locality where the equipment will be installed. The equipment shall also conform to latest applicable Indian/British/USA standards. Nothing in this specification shall be construed to relieve the vendor of this responsibility. The following standards, in particular, shall be applicable for certified ratings of filters and for conducting performance test, if required.

a) BS EN - 779 -Methods of test for air filters used in air conditioning and general ventilation.

3.

GENERAL

The enclosed Data sheet A gives the type and other particulars of filters required.

3.1

POLY FIBRE AIR FILTERS

Filtering media shall consist of a suitable fibrous material (e.g. polyethylene extruded sections coir etc.) packed into a 20 gauges GSS framework, complete with handles etc. The filter element shall be supported by galvanised steel wire mesh of 10mm. sq. on either side, Velocity across the filters shall not exceed 2.5 M/sec. Average efficiency Em (%) shall be ≥ 80 as per BS EN - 779.

3.2

DRY FABRIC AIR FILTERS


Filter element shall be pressed felt filter fabric or suitable material recommended by the manufacturer, stitched on to galvanised wire gauge support and crimped to form deep folds. Suitable aluminium spacers shall be provided to ensure uniform distribution of air flow through filters. Filter casing shall be provided with neoprene sponge rubber sealing, The filter shall have Average efficiency Em (%) of ≥ 95 as per BS EN - 779.

3.3

PANEL TYPE METALLIC FILTERS (DRY/VISCOUS)

Filter shall consist of V-fold galvanised wire mesh interspaced with flat layers of galvanised wire mesh. The density of media shall increase in the direction of air flow. Edges of wire mesh shall be suitably hemmed to prevent abrasion during handling. The media shall be supported on either side by galvanised expanded metal casing. The framework shall be at least 18 gauge GSS. Filter shall be either dry or wetted type as per data sheet=A. The oil shall be mineral oil of approved quality and make. As a the filter frame made of Aluminium alloy conforming to IS:737 can be considered unless use of aluminium is prohibited otherwise due to site conditions being saline/corrosive.

All filters shall be capable of being cleaned of their accumulated dust by tap water flushing. The dry metallic filter shall have Average arrestance Am (%) shall be ≥ 90 .

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However oil wetted air filters shall have Average Efficiency Em (%) >= 90 as per BS EN - 779..

3.4

AUTOMATIC CLEANING FILTERS

This shall consist of a filter mat and drop eliminator, driven by a suitably rated geared motor unit being supported on a steel framework. The filter mat shall consist of an endless steel wire mat insets of steel mesh held between an upper & a lower shall drop eliminator shall consist of an endles steel wire without insets of steel mesh. The unit shall include a suitable oil pump, gladge raking mechanism and sludge container and tensioning device. Pressure drop shall be limited to 0.5 / mm WG when clean & 10 mm when dirty. Air velocity across filter shall not exceed 3 M/sec.

3.5

ABSOLUTE FILTERS

Filters shall be constructed by pleating a continuous sheet of filter medium into closely spaced pleats separated by heavy corrugated aluminium spacers. They shall be individually tested and certified to have an efficiency of not less than 99.97% when tested with 0.3 micron dioctyphalate smoke as per IS:2831. The clean filter initial static pressure drop shall not be greater than 25mm WC at rated capacity. A neoprene sponge rubber sealing shall be provided on either face of filter frame.

3.6

WATER REPELLANT NYLON FILTERS

This shall be constructed of water repellent nylon fabric with continuous water spraying on it from a header for keeping it clean. Efficiency of this filter shall be 85% down to 10 microns. This filter shall be used for unitary air filtration system only.

4.

INSPECTION & TESTING

The scope of inspection for air filters shall be as below:

4.1

Dimensional inspection of frame & filter media.

4.2

Witnessing of type tests on one per type per size air filters for the following properties.

a)

Gravimetric efficiency.

b)

Pressure drop in clean & dirty (choked - %age to be specified) condition.

c)

Efficiency as per BS EN - 779.

4.3

Verification of type test certificates for similar type & size of filters for sodium flame test as per BS-3928 (if applicable- refer data sheet).



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FOR
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5. DATA TO BE FURNISHED BY VENDOR AFTER AWARD OF CONTRACT

- 5.1 GA Drawing.
- 5.2 Drawing showing material/construction detail
- 5.3 Installation and\service manual
- 5.4 Rating curves/charts
- 5.5 Test certificates
- 5.6 Elect. diagrams (when automatic cleaning type)



**AIR FILTER
DATA SHEET - A**

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SECTION D

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SHEET 1 OF 1

DESCRIPTION**DATA****1) General**

- | | |
|------------------------------|--|
| 1.1 Service | : Air Conditioning. |
| 1.2 Location | : Central Air conditioning plant, & package AC plant, fresh air fan system. Also for split AC. |
| 1.3 Nos. | : Refer Section 'C' of Specification. |
| 1.4 Total air flow/type | : Refer Section 'C' of Specification. |
| 1.5 Temperature | : As per project information. |
| 1.6 Relative Humidity | : 100% |
| 1.7 Gas Composition | : Atmospheric Air (Dusty) as prevalent in power Station. |
| 1.8 Filter Media | : Synthetic non-woven |
| 1.9 Efficiency | : Average arrestance efficiency of 65-80 % for Dry Panel filter (pre-filters) and average arrestance Efficiency of 80-90 % for fine filters. |
| 1.10 Allowable pressure drop | : 2.5 mm & 6.5 mm in clean and dirty condition respectively for dry panel filters(prefilters).
12 mm in clean condition for fine filters. |
| 1.11 Frame Work | : 18 G, GSS. |
| 1.12 Mounting | : Ladder Type M.S Angles (galvanised) |
| 1.13 Size | : 600 x 600 mm |

Note:-

- 1) Face velocity of air across the filters shall not exceed 2.5 m/sec.



TECHNICAL SPECIFICATION
THERMAL INSULATION FOR COLD SURFACES

SPECIFICATION NO.PES-553-08

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**STANDARD TECHNICAL SPECIFICATION
FOR
THERMAL INSULATION FOR COLD SURFACES**

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1.

SCOPE

This specification covers design, manufacture, testing at manufacturers works, supply, application & finishing of insulation for cold piping, air conditioning ducting & equipment for low temperature service.

2.

CODES & STANDARDS

The design, manufacture and performance of materials covered under this specification shall comply with all currently applicable statues, regulations & safety codes in the locality where the equipment/material are to be installed. The material shall also conform to the latest applicable Indian/British/American codes & standards. Nothing in this specification shall be construed to relieve the vendor of his responsibility. In particular, the material shall conform to the latest editions of the following standards :-

IS:3069:

GLOSSARY OF TERMS & SYMBOLS & UNITS RELATING TO THERMAL INSULATION

materials.

2.1

IS:4671:

Expanded polystyrene for thermal insulation purposes.

2.2

IS:3677:

Mineral wool for thermal insulation.

2.3

IS:8183:

Resin bonded mineral wool.

3.

DESIGN REQUIREMENTS

3.1

The insulating material as well as protective covering shall be new & unused, non-corrosive, vermin/rodent proof and shall be guaranteed to withstand continuously & without deterioration the maximum/minimum temperatures to which they may be subjected to, under specified site conditions.

3.2

The insulation material must be light weight, strong, free from shots & coarse fibre & shall provide high insulation efficiency at low weight & coat. It should be non-hygroscopic & should not rot. It shall not settle or shake down even when subjected to prolonged vibrations.

3.3

The insulation material, density and thickness etc. Shall be as specified in DATA SHEET A.

4.

APPLICATION DETAILS

4.1

The surface to be insulated shall be thoroughly cleaned and allowed to dry. Pressure/hydrostatic tests, if any, shall be carried out before application of insulation.

4.2


A layer of solvent free, anticorrosive paint shall be applied & allowed to dry.

4.3

Hot industrial bitumen of grade 85/40 or 85/25 conforming to latest IS:702 shall be uniformly applied @ 1.5 kg/sq.m on the surface to be insulated. A similar layer shall also be applied on the inside surface & edges of the insulation. A suitable cold adhesive compound may also be used in place of bitumen.

4.4

Insulation in the form of pipe sections/rolls slabs of specified density & thickness shall be stuck to the coated surface with joints staggered & well butted & secured. The adjoining sections shall be tightly pressed together. All the joints shall be sealed with

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bitumen/equivalent adhesive. Voids if any shall be packed with suitably cut pieces of insulation material.

4.5 In case of double layer application both circumferential & longitudinal joints shall be suitably staggered.

5. **VAPOR SEALING & INSULATION FINISH**

The insulation shall be treated for vapor sealing & weather proofing & finished as specified in DATA SHEET A The acceptable types of finishes are outlined below:-

5.1 **FINISHING SYSTEM I: EXTERNAL INSULATION WITH PLASTER FINISH**

5.1.1 A thick vapor seal of hot bitumen @ 2.5 kg/Sqm shall be applied on the outer surface of insulation & allowed to dry.

5.1.2 The surface shall then be wrapped with 20mm (3/4"_ hexagonal mesh of 24 SWG GI wire, butting all the joints & laced down with 22 SWG GI lacing wire.

5.1.3 12.5mm (1/2 inch) thick sand cement plaster in the ratio of (1:1) shall be applied in two layers, the second layer being brought to a smooth finish. A water proofing compound shall be added to the cement before its application.

5.2 **FINISH SYSTEM II: EXTERNAL INSULATION WITH PLASTER FINISH OVER POLYTHENE.**

5.2.1 The insulation shall be covered with 500 g polythene/polythene bonded Hessians (PBH) with 50mm overlap on longitudinal & circumferential joints. Overlaps shall be sealed with synthetic adhesive in case o-f polythene & liberal coat of bitumen in case of PBH:

5.2.2 The surface shall then be wrapped with 20mm (3/4") mesh of 24 SWG GI wire butting all the joints & laced down with 22 SWG GI lacing wire.

5.2.3 12.5mm thick (1/2 inch) sand cement plaster in ratio of(4:1) shall be applied in two layers, the second layer being brought to a smooth & even finish similarly as described above.

5.3 **FINISH III:EXTERNAL INSULATION WITH SHEET METAL FINISH**

5.3.1 The insulation shall be covered with 500g polythene with 50mm overlaps at joints which shall be sealed with synthetic adhesive or equivalent compound.

5.3.2 The polythene shall be covered with 24 gauge GI/aluminum sheet

5.3.3 25mm wide x 22 SWG GI/aluminum peripheral straps shall be fixed over the GI/aluminum sheet at 300mm centres to secure.


5.4 **FINISH IV: EXTERNAL INSULATION WITH PLASTER & WATER PROOFING COMPOUND**


For ducts & piping exposed to atmosphere, the finish shall be as follows:

5.4.1 A thick vapor seal of hot bitumen at 2.05 kg/sq.m shall be applied on the outer surface of insulation & allowed to dry.

5.4.2 The surface shall then be wrapped with 20mm (3/4") hexagonal mesh of 24 SWG GI Wire butting all the joints & laced down with 22 SWG GI lacing wire.

5.4.3 12.5mm thick (1/2 inch) sand cement plaster in ratio of (4:1) shall be applied in two layers, the second layer being brought to a smooth finish with water proofing compound added to the cement.

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5.4.4	3 mm (1/8") thick coat of water proofing compound shall be applied & wrapped with fibre glass RP tissue. A final coat of 3mm thick water proofing compound shall then be applied over the fiberglass RP tissue & allowed to dry. Alternatively, in place of water proofing as desired above, tar felt type 3 grade 1 of IS 1322 with joints overlapped by 75mm shall be fixed & sealed with bitumen & over this 24 SWG. 25mm hexagonal GI mesh shall be fixed with 22 swig. GI lacing wire & finally bitumen paint shall be applied over wire netting.		

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6.

6.1

For all inspection covers & hatches on equipment, pump casing & valve bodies, flanges etc. the insulation shall be applied such as to facilitate removal with minimum damage to the insulation. This shall be achieved by encasing the insulation in 22 gauge aluminum sheet metal boxes, which shall be bolted together around the equipment to permit easy removal & replacement. Proper care shall be taken to maintain continuity of vapor seal between the static & removable partitions of the insulation.

6.2

The tenderer may offer thickness of insulation & finishes other than that specified in DATA SHEET A. However, calculations/reasons in support of alternative proposal shall be furnished for purchaser's approval.

7.

7.1

All necessary tests, as required to ensure that the material supplied conform to the requirements of applicable codes & standards, shall be carried out at manufacturer's works & test certificates including these for material/accessories shall be furnished for purchasers approval.

8.

8.1


Pipe work having insulation & cladding shall be provided with color identification for the fluids handled and for indicating direction of flow.

8.2

Equipment surfaces having insulation and cladding shall also have identification numbers and any other relevant data provided on the insulated surface.

8.3

All painting for insulated surfaces shall conform to the requirement specified elsewhere.

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9.

DATA TO BE FURNISHED AFTER AWARD OF CONTRACT

9.1

Final version of data sheet 'B' incorporating changes if any along with design data.

9.2

Test certificates/reports giving result of insulation to ensure conformance to applicable codes & standards & in particular the following:-

a)

Thermal conductivity test.

b)

Sound absorption coefficient test.

c)

Corrosion test.

d)

Sulphur content, moisture content, shot content, moisture absorption etc.

e)

Compressive strength & cross breaking strength test.

9.3

Sketches/technical literature/sectional drgs. indicating insulation materials finish and method of application etc.

9.4

Manual dealing with safety aspects & instructions for combating fire arising out of insulation work.

9.5

Instructions on maintenance of insulation work.



THERMAL INSULATION
FOR COLD SURFACE
DATA SHEET - A

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SECTION D

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SHEET 1 OF 1

Insulation Material

Insulation	Code	Thermal Conductivity MW/cm ⁰ C	Density Kg/m ³
Resin bonded mineral wool / glass wool	IS:8183	0.49 at 50 °C	At least 24 for duct insulation and 48 for acoustic lining.
Mineral Wool Pipe Section (min. Gr.2)	IS:9842	0.43 at 50 °C	At least 81
Expanded Polystyrene	IS:4671	0.37 at 10 °C	At least 15

Type of Insulation

S.No.	Surface	Insulation Material	Insulation Form	Thickness (mm)
i)	Supply & Return air duct for air-conditioning system	Resin bonded roll Mineral Wool (IS:8183)		25
ii)	Refrigerant Piping	a) Expanded Polystyrene or b) Mineral Wool	Pipe Section Pipe Section	75 75
iii)	AHU drain pipe	a) Expanded Polystyrene or b) Mineral Wool	Pipe Section Pipe Section	25 25
iv)	AHU drain pan coil section and fan section	a) Expanded Polystyrene or b) Mineral Wool	Slabs Slabs	25 25
v)	Chilled water piping, valves & specialties	a) Expanded Polystyrene or b) Mineral Wool	Pipe Section Pipe Section	75 75
vi)	Chiller	a) Expanded Polystyrene or b) Mineral Wool	Slabs Slabs	100 100
vii)	Chilled Water Pumps	a) Expanded Polystyrene or b) Mineral Wool	Slabs Slabs	50 50
viii)	Expansion tank with pipe	a) Expanded Polystyrene or b) Mineral Wool	Slabs/Pipe Section Slabs/Pipe Section	50 50



**STANDARD TECHNICAL SPECIFICATION
FOR
AIR WASHER/UAF**

SPECIFICATION NO.PES-554-01

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1.

GENERAL

1.1.1

This specification covers the design, manufacture, construction features, installation, commissioning and conducting performance test at site.

2.

CODES AND STANDARDS

The design/manufacture and performance of air washer shall comply with all currently applicable statutes, regulations and safety codes in the locality where the air washer is installed. The equipments shall also conform to the requirements of the latest editions of applicable Indian/British/US standards. Nothing in this specification shall be construed to relieve the vendor of this responsibility. In particular the equipments shall conform to the latest editions of the following standards:-

2.1.1

IS:277: Galvanised steel sheets

2.1.2

IS:1239: Mild steel tubes

2.1.3

IS: 2062:

3.

DESIGN/CONSTRUCTION FEATURES

3.1

GENERAL

3.1.1

The air washer shall be designed for max. air velocity of 2.8M/sec. Circulating water quantity shall be 1.0 CMH for every 1000 CMH of air flow, unless otherwise stated in data sheet A. The minimum saturating efficiency of air washer shall not be less than 90% Minimum length of air washer shall be 2500 mm.

3.2

TANK (SUMP)

3.2.1

The air washer tank shall either be masonry or metallic construction as specified in data sheet A. Masonry tank shall be provided by purchaser whereas metallic tank shall be of welded construction, fabricated from not less than 6mm thick MS plates, and inside, outside surfaces shall be provided with anti corrosive paint (Zinc sprayed to coating thickness of 75 micron min.).

3.2.2

The air washer tank shall have a minimum depth of 600mm and tank construction shall be such that the suction screen can be replaced while the air washer is under operation. The inlet and outlet ends of tank shall be suitably constructed to accommodate distribution plates and eliminator plates.

3.3

DISTRIBUTION PLATE

3.3.1

The distribution plate shall be fabricated from minimum 18 gauge thick GSS and shall have minimum 50% free area. The angles used for supports shall be galvanised.

3.3.2


The distribution plate shall be built up of number of sections for easy handling.

3.4

HEADERS AND STAND PIPE

3.4.1

The air washer shall be of two bank construction (one cross flow and other unit flow). The piping up to and including 100mm dia meter shall be of galvanised steel and above 100mm dia shall be black steel (subsequently spray galvanized to coating thickness as per approved TDS). All piping shall be adequately supported.

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3.5	SPRAY NOZZLES
3.5.1	Spray nozzles shall be made of HDP (High density polyethylene) and shall be self cleaning type. The nozzles shall be designed to produce fine atomised spray and shall be spaced to give, uniform coverage of the air washer section. The pressure drop through the nozzle shall be in the range of 1.4 kg/cm2 g to 2.4 Kg/cm2g
3.6	ELIMINATOR PLATE
3.6.1	Eliminator plate shall be fabricated from 22 gauge thick GSS (Zinc coating thickness as per approved TDS).The eliminator section shall have minimum 6 bends. Spacer bars, tie rods and supports shall be of galvanised steel construction. Eliminator box shall be complete with suitable drop tray and drain pipe.
3.7	SUCTION SCREENS
3.7.1	Suitable no. of suction screens shall be provided by vendor and one set of spare screens shall be furnished along with each air washer.
3.8	INSPECTION DOOR AND MARINE LIGHT
3.8.1	Air tight inspection door of 600x700mm, metallic construction shall be provided. The air washer shall be equipped with marine light as required.
3.9	MAKE UP, DRAIN AND QUICK FILL CONNECTION
3.9.1	The air washer shall be provided with quick fill and make up connection. The quick fill valve shall be a globe valve. Float valve for making connection shall be backed up by a gate valve. Drain connections complete with isolating valves shall be provided for both suction and main tank. Over-flow pipe shall be provided for main tank and shall be connected to drain pipe, before the isolating valve or drain. In case of masonry tanks suitable pipe pieces with stiffener plates shall be provided by Vendor for use during casting of masonry tank.
4.	DATA TO BE FURNISHED BY VENDOR AFTER AWARD OF CONTRACT
4.1.1	Performance curve for air washer
4.1.2	GA drg.
4.1.3	Foundation drag. weight, dynamic loading etc.
4.1.4	O&M manual



**AIR WASHER
DATA SHEET - A**

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S.No. DESCRIPTION**DETAILS****GENERAL**

- | | | |
|----|---------------|---|
| 1. | Designation | Air washers for power house building. |
| 2. | Nos. required | Refer Section-C of Specific Technical Requirement |
| 3. | Service | Evaporative Cooling of TG Hall & electrical bay |
| 4. | Location | As per section-C/ Tender Layout Drg. |

DESIGN DATA

- | | | |
|----|--|--|
| 5. | Type | Sheet metal type, as per schedule of Ventilation system. |
| 6. | Capacity M3/hr | Refer Section-C of Specific Technical Requirement |
| 7. | Inlet air temperature | (Refer design data.) |
| 8. | Saturation Efficiency (min). | To achieve saturation efficiency of 90% |
| 9. | Allowable Pressure drop through Spray nozzle | 2.4 Kg/cm ² (g) max. |
| 9. | Pressure drop across Spray chamber | 15 to 20 mm WG. |

MATERIALS

- | | | |
|-----|-----------------------------|--|
| 11. | Moisture Eliminators plates | 24 SWG Galvanized Sheet (Vertical and brake type). / 100% Virgin PVC of minimum finished thickness of 2 mm. |
| 12. | Moisture Eliminators Frame | 22 SWG G.I. Sheets. |
| 13. | Distribution plates | 18 G GSS to have 50% free area. |
| 14. | Tank | MS |
| 15. | Casing | Black M.S. (10 SWG min.) |
| 16. | Louvers | 20 G GSS sheet & frame of 18 G galvanized steel angle. Louvers with Bird screen of galvanized wire mesh of 10 mm square. |
| 17. | Piping | MS Heavy Class Galvanized to IS: 1239 Part I, OR IS –3589 depending upon size. |



**AIR WASHER
DATA SHEET - A**

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SHEET 2 OF 2

- | | | |
|-----|----------------------|--|
| 18. | Suction Screen Water | Brass (40 mesh size 2 nos for each air washer) |
| 19. | Spray nozzles | Brass/Bronze with chrome plating or suitable plastic material (Nylon/Polymer) and shall be self cleaning type. |
| 20. | Flooding Nozzles | Nylon/Polymer. |
| 21. | Banks | Two spray banks each connected to individual header |

EQUIPMENT SELECTION CRITERIA

- | | | |
|-----|--|------------------------------------|
| 22. | Face Velocity through louver. | Not to exceed 2.5 m/s |
| 23. | Max. Pressure drop | Not to exceed 6.5 mm Wg when clean |
| 24. | Saturation efficiency | Not less than 90%. |
| 25. | Face velocity of air through spray chamber. | Not to exceed 2.5 m/s. |
| 26. | Allowable pressure drop for washing chamber. | 15 to 20 mm Wg. |

NOTE:

- 1) All parts coming in contact with moisture for air washer shall be spray galvanized/epoxy painted
(2 coat of rust preventing epoxy primer & 2 coat of finished paint from both sides.)
- 2) Moisture eliminator shall have bends at 30 Degree with the direction of air flow & shall have effectively hooked edges for trapping the water.



**STANDARD TECHNICAL SPECIFICATION
FOR
VENTILATION FANS**

SPECIFICATION NO.PES-554-03

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SECTION D

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**STANDARD TECHNICAL SPECIFICATION
FOR
VENTILATION FANS**

<div><div>बी.एच.ई.एल.</div><div></div></div>	<div>STANDARD TECHNICAL SPECIFICATION FOR VENTILATION FANS</div>	SPECIFICATION NO.PES-554-03	
		VOLUME II B	
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1.

GENERAL

This specification covers the design, manufacture, testing of performance at manufacturer’s/sub-contractors works, delivery at site, handling at site, erection and commissioning of ventilation fans.

2.

CODE AND STANDARDS

The design, manufacture and performance of equipment shall comply with all currently applicable statutes, regulations and safety codes in the locality where it is to be installed. The equipment shall conform to latest edition of applicable Indian Standards or their equivalent standards. Nothing in this specification shall be construed to relieve the vendor of this responsibility. In particular the equipment shall conform to the latest editions of the Following standards.

2.1.1

IS:4894

-Centrifugal fans

2.1.2

IS:3588

-Electric Axial Flow fans

2.1.3

IS:2312

-Propeller type A.C. ventilation fans

2.1.4

IS-3963

-Roof extractor units

2.1.5

BS:848

-Method of performance test for fans.

2.1.6

AMCA publication 99 standards handbook

2.1.7

AMCA standard 210, Test code for air moving devices.

3.

DESIGN AND CONSTRUCTION

3.1

THE ENCLOSED DATA SHEET A GIVES THE NECESSARY DETAILS FOR CENTRIFUGAL/AXIAL/ROOF EXTRACTOR UNITS ETC.

3.2

WELDING PROCESS AND WELDERS EMPLOYED FOR FABRICATION SHALL BE QUALIFIED AS PER ASME SEC. IX

3.3

CASING

3.3.1


The centrifugal fans casing shall be of welded construction fabricated with heavy gauge material (min 3 mm) with flanges (min. 5 mm) on inlet and out let side for direct connection and shall be rigidly reinforced and supported by structural angles. The seams shall be permanently sealed airtight. Horizontal Split casings shall be provided on large size fans. Casing drain (at bottom) with threaded plug/ with valve shall be provided, as required. All mounting/ connecting holes shall be drilled off centre.

3.3.2


The axial flow casing for supply fans/roof extractors shall be of heavy gauge construction (min 3 mm) properly reinforced for rigidity and shall be complete with suitable supports. Access doors with suitable locking arrangement shall be provided in the casing for easy access to the motor and impeller. External junction box/ Terminal box on casing with IP-55 protection shall be provided, if required. Wiring for motor from external junction box/ Terminal box shall be through flexible conduit.

3.3.3

Suitable motor brackets designed for rigid mounting of motors, shall be provided for roof extractors and wall mounted exhaust/ supply fans.

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3.4	IMPELLER
3.4.1	Centrifugal fan impeller shall have die formed, aerofoil or laminar blades welded to the rim and back plate and shall have non-overloading, self cleaning characteristics. Rim shall be spun to have smooth contour. If required, intermediate stiffening rings shall be provided. Shaft sleeves shall be furnished, if specified. The impeller, pulley and shaft sleeve shall be secured to the shaft by key and/or nuts (threaded opposite to direction of rotation of impeller). The impeller shall be statically and dynamically balanced.
3.4.2	The axial fan impeller shall be of high efficiency aerofoil design. The blades shall be mounted on a streamlined hub and the impeller shall be mounted directly on the motor shaft. Impeller shall be in one piece however; fabricated blades will be acceptable up to 450 mm impeller diameter.
3.4.3	Roof ventilator impeller may either be centrifugal or axial type. Backward inclined blades shall be provided for centrifugal impellers. Blades may be die-formed or cast. Axial flow impeller shall be directly mounted to motor shaft whereas centrifugal impeller may either be direct-driven or belt-driven. The shaft of belt-driven centrifugal fan shall be solid cold rolled carbon steel, ground and polished. However, direct mounted impellers are preferred.
3.5	BEARINGS:
3.5.1	The centrifugal fan bearing may be ball, roller or sleeve bearings of self-aligning heavy duty type with adequate capacity and life. Make of Bearings to be specified. Bearings shall be oil/grease lubricated and provided with fittings for lubrication from outside and shall be located in easily accessible position to facilitate maintenance.
3.6	INLET CONES AND GUARDS
3.6.1	Centrifugal fans inlet shall be spun to have a smooth contour. Inlet screen, if provided, shall be galvanised wire mesh of 25 mm square with wire thickness of min. 1.5 mm.
3.6.2	Inlet cone, outlet bell and suitably designed guards shall be provided.
3.7	GUIDE VANES:
3.7.1	In case of vane axial fans guide vanes shall be provided on discharge side.
3.8	BASE PLATE AND VIBRATION ISOLATORS
3.8.1	Base plate and vibration isolators, which may be double deflection rubber in shear or rubber in compression type or spring type shall be provided. With each fan rubber bushes, washers wherever needed for vibration isolator in sufficient nos. shall be included, as required, to ensure isolation of foundation from vibration of equipment. For roof ventilators suitable mounting arrangement shall be provided such that there is no ingress of rain water into the building.
3.9	HOOD AND COWL
3.9.1	Roof exhaustors shall be provided with hinge type hood providing easy access to motor and impeller. Weather proof lockable type disconnect switch shall be provided such that hood can open only when the disconnect switch is in 'off'

<div>सिी एच डी एल</div> <div></div>		<div>STANDARD TECHNICAL SPECIFICATION FOR VENTILATION FANS</div>		<div>SPECIFICATION NO.PES-554-03</div> <div>VOLUME II B</div> <div>SECTION D</div> <div>REV. 02 DATE: NOV 2012</div> <div>SHEET 4 OF 4</div>	
<div>position. On larger size of roof ventilators hoods may be of split construction. 15 mm mesh galvanised bird screen shall be provided.</div>					
<div>3.9.2 Rain protection cowls shall be designed to suit wall exhausters/supply fans for protecting fans from rain. The cowls shall be provided with bird screen of heavy gauge expanded metal netting.</div>					
<div>3.10 SPEED</div>					
<div>3.10.1 The speed of axial flow fans/roof ventilators shall not exceed 960 RPM for impeller dia exceeding 450 mm and shall not be greater than 1440 with impeller dia less than 450 mm.</div>					
<div>4. MOTORS</div> <div>Drive motors shall be of totally enclosed type, suitable for horizontal/vertical mounting as applicable and shall comply with the requirements of the specifications furnished elsewhere for motors.</div>					
<div>5. ACCESSORIES</div> <div>Accessories as specified in Data sheet-A and as required for satisfactory trouble free & safe operation of fans shall be provided.</div>					
<div>TESTING AND INSPECTION</div> <div>List of TCs arranged as per Approved Quality Plan shall be furnished along with copy of TCs at the time of inspection by BHEL</div> <div><div>➤ Visual inspection of sheets/plates, angles, channels etc. – Pitting, lamination in sheets/ plates, angles and channels shall be avoided.- visual inspection by main contractor of BHEL.</div><div>➤ Sheets/ Plates - Test certificate shall be furnished for physical and chemical properties for sheets / plates- for review by BHEL</div><div>➤ Shaft: Mechanical and chemical— review by BHEL</div><div>➤ Motors (of approved make): Routine TC ,FLP TC if applicable</div><div>➤ Workmanship and dimensional check as per manufacturing drg. and approved Drgs.- by main contractor of BHEL.- Shall be checked by BHEL/ Customer during final inspection.</div><div>➤ Balancing of impellers- Dynamic balancing certificates shall be furnished –grade 6.3 or better to ISO-1940. Balancing weights shall be positively locked/ welded to avoid loosening. - witness by manufacturer - TC to be furnished for review by BHEL(consisting of weight of impeller, radius of correction and balancing rpm). For spare impellers Dynamic Balancing shall be witnessed by BHEL.</div><div>➤ Performance test of one Centrifugal fan or Axial Fan /per type/per size as per applicable standard – by BHEL.</div></div> <div>Centrifugal/ Axial fans 100% run tested by main contractor of BHEL. Run test by BHEL/Customer may be at random or 100%- Vibration shall be within satisfactory zone of VDI 2056 (group- G) machines when measured on bearing housing and noise level <85 dbA at 1 metre distance. Max. Temp. on bearing housing- 40 degrees Centigrade + ambient</div>					



CENTRIFUGAL FAN
DATA SHEET - A

VOLUME II-B

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SHEET 1 OF 3

No. Particulars**Data****1 General Information**1.1 Fan Designation/application.
system/Refer schedule of Ventilation
Air washers & UAF Units.1.2 Nos. required/capacity
TechnicalRefer Section-C of Specific
Requirement

1.3 Location

Refer layout drg. Attached.

2.0 Design Data

2.1 Type

DIDW for Air Washer and SISW for
UAF

2.2 Type of blades

backward curved

2.3 Arrangement

To suit application as per layout.

2.4 Discharge direction

To suit application as per layout.

2.5 Duty

Continuous

2.6 Capacity at site (Cubic Meter/hr) & static pressure.
TechnicalRefer Section-C of Specific
Requirement

2.7 Suction pressure (mm Wg)

As per system requirement.

2.8 Fluid

Atmospheric Air.

2.9 Suction Temperature

Refer weather data attached.

2.10 Suction humidity

Refer weather data attached.

3.0 Materials

3.1 Fan Scroll

Heavy Gauge Mild Steel to IS: 2062
with galvanised

3.2 Fan Casing (side plates & stiffeners)

Heavy Gauge Mild Steel to IS: 2062 /
IS: 1079 / Eq. Minimum 3 mm thick
casing.

3.3 Impeller

Mild Steel/plate to IS: 2062

3.4 Impeller hub

Mild Steel/plate to IS: 2062

3.5 Impeller back plate blade & shroud

Mild Steel to IS: 2062 / IS: 1079 / Eq.



CENTRIFUGAL FAN
DATA SHEET - A

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SHEET 2 OF 3

- | | | |
|------|---|--|
| 3.6 | a) Shaft
b) Shaft sleeve | EN-8 or eqv.
-do- |
| 3.7 | Support frame and structure. | Mild Steel to IS: 2062 |
| 3.8 | Flexible connection at outlet
impregnated canvas with MS Flanges and cleats (3mm thick). | Fire resistant type plastic |
| 3.9 | V Belt | ISI marked (Reinforced rubber section to IS: 4776) |
| 3.10 | V Pulley
per | Cast Iron multi groove to grade FG 20 as |
| 3.11 | Slide rails | IS: 210. Having taper lock type
M.S./C.I. |
| 3.12 | Connection pieces | G.I. according to supplier's design |
| 3.13 | Bolts & nuts | M.S. Galvanized / Epoxy painted. |
| 3.14 | Vibration isolating pads, washers and spring
if any. | Hard synthetic rubber |
| 4.0 | <u>ACCESSORIES</u> | |
| 4.1 | Common base plate | Required. |
| 4.2 | Anchor bolts | -do- |
| 4.3 | Vibration Isolators | Hard synthetic rubber |
| 4.4 | V-belt pulleys | -do- |
| 4.5 | V-belts | Reinforced rubber of appropriate
section |
| 4.6 | Belt guard | Required. |
| 4.7 | Outlet damper | Required(M.S. Heavy Gauge) |
| 4.8 | Inlet guard | Required. |
| 4.9 | Inlet Vane (variable) | Not required. |
| 4.10 | Drain valve | Required. |
| 4.11 | Acoustic silencers | Not required. |
| 5.0 | <u>Motor</u> | |
| 5.1 | Motor by | Bidder |



CENTRIFUGAL FAN
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5.2 Starter by

BHEL

6.0 Painting of fans including base frame

Galvanized / epoxy painting (as per
Section-C & painting specifications)NOTE:

- 1) Motors shall have 15 % margin on duty power point.
- 2) Fan shall be designed to operate with in 9% and 25% of system throttling line.
- 3) Opposed Multiple louvers damper shall be provided at fan outlet. Louvres shall be of 2 mm thick MS (galvanized). Casing shall be of 3.15 mm thick MS (galvanized).



VENTILATION FAN (R.E.UNIT)

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General Information

- | | | |
|----|---------------|---|
| 1) | Designation | Roof extractor Units for areas as per schedule of ventilation system. |
| 2) | Nos. required | As per schedule. |
| 3) | Service | Continuous |
| 4) | Location | Roof of respective areas. |
| 5) | Area | As per schedule |

Design Data

- | | | |
|-----|-------------------------------|--|
| 6) | Type | axial flow type. |
| 7) | Air delivery capacity system. | as per schedule of ventilation |
| 8) | Fluid | Atmospheric Air. |
| 9) | Temperature | 50 Deg. C |
| 10) | Static Pressure required | As per Section 'C' schedule of ventilation system. |
| 11) | Outlet air velocity | Not more than 12 m/sec. |

Materials

- | | | |
|-----|--|---|
| 12) | Casing/cowl/hood | M.S. Sheet to IS: 2062 /IS: 1079/Eq. |
| 13) | Impeller
617 | Cast Aluminium alloy to A-6M IS-
Grade LM6 |
| 14) | Support frame and structure.
2062). | M.S. of adequate thickness (IS- |

ACCESSORIES

- | | | |
|-----|--------------------------|------|
| 15) | Vibration isolating pads | Yes. |
| 16) | Base frame for mounting | Yes. |
| 17) | Wire Guard at inlet. | Yes. |
| 18) | Disconnect switch | Yes. |



VENTILATION FAN (R.E.UNIT)

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19) Gravity damper at outlet

Yes

Motor

20) Motor by

Bidder

21) Starter by

Bidder

22) Type of motor

Conforming to IS: 325 latest/as per specification.

23) Free delivery test

Yes.

24) Performance test at specified duty point.

Yes

25) Speed

Not more than 1500 RPM

NOTE:

1. Motors shall have 15% on duty power Point.



Ventilation Fan (Axial Flow Type)

DATA SHEET - A

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SHEET 1 OF 2

No. Particulars**Data**General Information

- 1) Designation
- 2) Nos. required in
- 3) Service air.
- 4) Location
- 5) Area

Supply/Exhaust Fans.

Refer schedule of Ventilation system section-C under specific technical requirement.

To exhaust warm air/to supply fresh

Wall mounted.

Same as above in 2.

Design Data

- 6) Type supply
- 7) Air delivery capacity system.
- 8) Fluid
- 9) Temperature
- 10) Static Pressure required
- 11) Outlet Air Velocity

Axial fans suitable for 415V/3 phase for Motor.

As per schedule of ventilation

Atmospheric Air.

Refer Section of specific technical requirement

As per Section 'C' schedule of ventilation system.

Not more than 12 m/sec.

Materials

- 12) Casing
- 13) Impeller 617)
- 14) Hub
- 15) Support frame and structure. (Galvanized/
- 16) Neoprene rubber pads

M.S. (IS-2062)

Cast Aluminium. (Alloy A-6M, IS-

Al Alloy.

M.S. of adequate thickness Painted) IS-2062.

As required.



Ventilation Fan (Axial Flow Type)

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SHEET 2 OF 2

- | | |
|---|--|
| 17) Coned inlet for wall exhausters/supply fans | MS (IS-2062) |
| 18) Supporting frame for mounting. | Required. |
| 19) Protective screen at inlet. | Yes (Min 14 SWG Galvanized wire knitted in 1" square mesh. |
| 20) Rain Protection Cowl | Aluminum or hot dip Galvanized after fabrication from M.S. |

Motor

- | | |
|----------------|--------|
| 21) Motor by | Bidder |
| 22) Starter by | BHEL |

NOTE:

- 1) For Battery Room, motor for fan shall be of flame proof type & fan of spark proof construction with Epoxy painting.
- 2) Gravity type damper shall be provided at the outlet of axial fan for exhaust application.
- 3) Motor shall have 15% margin over Duty Point.



STANDARD TECHNICAL SPECIFICATION FOR CENTRIFUGAL PUMPS

SPECIFICATION NO. PES-554-05

VOLUME II-B

SECTION D

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STANDARD TECHNICAL SPECIFICATION FOR CENTRIFUGAL PUMPS



STANDARD TECHNICAL SPECIFICATION FOR CENTRIFUGAL PUMPS

SPECIFICATION NO. PES-554-05

VOLUME II-B

SECTION D

REV 01

DATE NOV 2012

SHEET 2 OF 8

1.0 GENERAL

This specification covers the design, material, constructional features, manufacture, assembly, inspection and testing at manufacturer's or his subcontractor's works, suitable painting requirements of centrifugal pumps and drives complete with all accessories as specified hereinafter.

2.0 CODES AND STANDARDS

2.1 The design, manufacture, inspection, testing & performance of the pumps as specified hereinafter, shall comply with the requirements of the latest revision of the following standards as indicated below (as applicable):

- a) IS-1520 :Horizontal centrifugal pumps for clear, cold and fresh water
- b) IS-5120 :Technical requirements - Rotodynamic special purpose pump
- c) IS-1710 :Vertical turbine pumps for clear, cold and fresh water
- d) Hydraulic Institute Standards of USA
- e) BS - 599 :Method of testing Pumps
- f) PTC - '6' :Centrifugal Pumps Power test code
- g) API - 610

Wherever standards for certain aspects materials etc., not mentioned, the same shall be as per the applicable Indian or International standards.

2.2 In case of any conflict between the above codes/standards and this specification, the later shall prevail and in case of any further conflict in this matter, the decision of Purchaser's engineer shall be final and binding.

3.0 DESIGN REQUIREMENTS

3.1 The pumps shall be of heavy duty suitable for long periods of uninterrupted service and shall be standard product of the manufacturer thoroughly proven for satisfactory performance and reliability

3.2 The materials of construction of various components shall be as indicated under Data Sheet-A and where not specified to the applicable Indian/British/American standards.

3.3 All pressure containing components including the pump casing, nozzles and stuffing box housing shall be designed, fabricated and tested in accordance with applicable Indian standards if not specified otherwise.

3.4 The pump shall be suitable for handling the fluid as specified in Data Sheet-A

4.0 CONSTRUCTIONAL FEATURES

4.1 Pump Casing

4.1.1 Pump casing may be axially or radially split or barrel type construction as specified in the pump data specification sheet. The casing shall be designed to withstand the maximum pressure developed by the pump at the pumping temperature.



STANDARD TECHNICAL SPECIFICATION FOR CENTRIFUGAL PUMPS

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4.1.2 Pump casing shall be provided with adequate number of vent and priming connections with valves, unless the pump is made self venting & priming. Casing drain, as required, shall be provided complete with drain valves.

4.1.3 Pump shall preferably be of such construction that it is possible to service the internals of the pump without disturbing suction and discharge piping connections.

4.1.4 Under certain conditions, the pump casing nozzles will be subjected to reactions from external piping. Pump design must ensure that the nozzles are capable of withstanding external reactions not less than those specified in API-610.

4.2 Impeller

Unless specifically indicated under Data Sheet-A enclosed, the pump impellers shall be of closed vane type. The impellers shall be secured to the shaft and shall be retained against circumferential movement by keying, pinning or lock rings. Impellers shall be statically and dynamically balanced individually. The assembled rotor shall be dynamically balanced and checked for eccentricity.

4.3 Wearing Ring

Renewable wearing rings for the casing and/or the impellers and renewable shaft sleeves, shall be provided for all pumps. Length of the shaft sleeves must extend beyond the outer faces of gland packing or seal and plate so as to distinguish between the leakage between shaft & shaft sleeve and that past the seals/gland.

4.4 Shaft

Shaft size selected shall take into consideration the critical speed which shall be away from the operating speed as recommended in applicable Code/Standard. The critical speed shall also be at least 10% away from runaway speed.

4.5 Bearings

Bearings and hydraulic devices (if provided for balancing axial thrust) of adequate design shall be furnished for taking the entire pump load arising from all probable conditions of continuous operation throughout its Range of Operation and also at the shut off condition. The bearing shall be designed on the basis of 20,000 working hrs minimum for the load corresponding to the duty point. Proper lubricating arrangement for the bearings shall be provided. The design shall be such that the bearing-lubricating element does not contaminate the liquid being pumped. Where there is a possibility of liquid entering the bearing, suitable arrangement in the form of deflectors or otherwise shall be provided ahead of bearing assembly. Bearings shall be easily accessible without disturbing the pump assembly.

4.6 Stuffing Boxes

Packed type stuffing boxes of adequate depth with lantern rings shall be provided to minimize the leakage. In all cases where the pump suction is below atmospheric pressure, the shaft packing shall be sealed by the liquid pumped by tapping off from the pump discharge itself and all pipes, valves, fittings etc., required for this shall be furnished by the manufacturer.

4.7 Shaft Couplings



STANDARD TECHNICAL SPECIFICATION FOR CENTRIFUGAL PUMPS

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The pumps shall be directly coupled to their drives through heavy duty flexible coupling. Suitable coupling guards shall be provided along with the coupling. The pump and its drive motor shall be mounted on a common base plate.

4.8 Base Plate and sole Plate

Unless otherwise stated the data specification sheet, a common base plate mounting both for the pump and drive shall be furnished. The base plate shall be of rigid construction, suitably ribbed and reinforced. Base plate and pump supports shall be so constructed and the pumping unit so mounted as to minimize misalignment caused by mechanical forces such as normal piping strain, hydraulic piping thrust, etc. Suitable drain taps and drip lip shall be provided.

If required in the data specification sheet, steel sole plates shall be provided, below the base plate.

4.9 Prime Mover

The drive motor selected shall conform to the requirements of the enclosed motor specifications.

4.10 Lifting arrangement

Each pump and motor shall incorporate suitable lifting attachments e.g. lifting lugs or eye bolts etc., to facilitate erection and maintenance.

5.0 Performance Requirements

5.1 The pump shall be designed to have best efficiency at the specified duty point. The pump set shall be suitable for continuous operation at any point within the Range of Operation as stipulated in the data specification sheets.

5.2 Pump shall have a continuously rising head capacity characteristics from the specified duty point towards shut off point, the maximum being at shut off. Power capacity characteristic will be non-overloading type i.e. 110% of the design flow the power required to drive the pump will be practically the same as that at the design flow.

5.3 Wherever specified in data sheet, pumps of each category shall be suitable for parallel operation. The head vs capacity, input power vs. capacity characteristics, etc., shall match to ensure equal load sharing and trouble free operation throughout the range.

5.4 The pump motor set shall be designed in such a way that there is no damage due to the reverse flow through the pump which may occur due to any malfunction of the system.

6.0 Drive Rating

6.1 The power rating of the drive shall be selected such that a minimum margin of 15% is available over the pump input power required at the rated duty point. However, the drive rating shall not be less than the maximum power requirement at any point within the 'Range of Operation' specified.



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6.2 In cases where parallel operation of the pumps are specified the actual drive rating is to be selected by the bidder considering overloading of the pumps in the event of tripping of one of the operating pumps.

6.3 The bidder under this specification shall assume full responsibility in the operation of the pump and the drive as one unit.

7.0 SCOPE OF INSPECTION AND TESTING

7.1 Castings

7.1.1 Witnessing pouring and thereafter physical testing of castings of 'Critical' nature such as casings, impellers, diffusers.

7.1.2 Identification and correlation with test reports for all tests as per the relevant material specifications for castings of 'Major' nature such as suction bell, discharge elbow, stuffing box, gland, wearing rings, shaft sleeves etc.

7.1.3 Foundry's conformity certificate for castings of 'Minor' nature such as base plates, covers etc.

7.1.4 Verification of heat treatment charts (as applicable)

Note: Casting effects shall not be filled by any method until an unless approved by BHEL/their customer

7.2 Forgings and

7.2.1 Identification and correlation with mill test certificates for all tests as per the relevant specifications for important forgings like casings, stage bodies, diffusers, shaft material.

7.2.2 Verification of heat treatment charts (time temperature) (as applicable).

7.3 Fabricated items

7.3.1 Identification and correlation with mill test certificates for material of items such as discharge bellows, column pipes etc.

7.3.2 Approval of welding procedure specifications and qualifications of weld procedures and personnel.

7.3.3 Dye penetrant tests of weldment as per ASTM E-165 and acceptance norm as per ASME Sec.VIII, Div.1, Appendix 8

7.3.4 Verification of heat treatment charts (time temperature), (as applicable)

7.3.5 Hydro test as per para 7.5.1 below.

Note: For para 7.1.2, 7.2.1 and 7.3.1 above; in case correlating test certificates are not available, material shall be identified by BHEL and physical tests conducted by the supplier in the presence of BHEL



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7.4 In process Inspection and Testing

7.4.1 Dye penetrant testing after machining for impellers including vanes, pump shaft, diffusers as per applicable code; in absence of which, as per ASTM E - 165. No defect shall be permitted on moving parts. On static parts acceptance norms are as per ASME Sec.III NB 2546.

7.4.2 Ultrasonic testing of dynamic duty component, i.e. pump shafts (50mm dia and above) and static duty forgings i.e. Barrel, casting (15mm and above wall thickness) as per applicable code, in absence of which as per ASTM E388 and acceptance norms as stipulated hereunder.

7.4.3 Acceptance norms for UT for dynamic duty components. the following defects are unacceptable :

- a) Cracks, flakes, seams and laps
- b) Defects giving indications longer than that from a 4mm equivalent flaw.
- c) Group of defects with maximum indications less than that from a 4mm equivalent flaw, which cannot be separated at testing sensitivity, if the back echo is reduced to less than 50%.
- d) Defects giving indications of 2 to 4mm dia. equivalent flaw separated by distance less than four times the size of the larger of the adjacent flaw.

7.4.4 For static duty components - as per NB 2542.2 of ASME Sec. III.

7.4.5 Hydro tests of all pressure parts such as casings, column pipes, discharge elbows etc., at two times duty point pressure or 1.5 time shut off pressure, whichever is higher for 30 min., without any leakage.

Note : In case the pump is required to boost certain pressure, the inlet pressure head shall also be taken into consideration to compute test pressures.

7.4.6 Static and dynamic balancing of individual impellers and also assembled rotors as per V.D.I. 2060 Q 6.3 or ISO 1940 G 6.3.

7.5 Performance Test

7.5.1 Pump testing with unit supply motor as per specifications and acceptance norms cited elsewhere, in absence of which as per IS 5120 latest edition. Performance shall be checked for minimum of 7 points (including shut off head and over load) following characteristics shall be checked:

Capacity V/s Head

Capacity V/s Power absorbed by pump

Capacity V/s pump efficiency

Note : For pump of fire protection system, performance test shall be conducted up to 150% of rated capacity

7.5.2 NPSH test in case specifically mentioned elsewhere



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7.5.3 Vibration and noise level measurement. Acceptance norms shall be as per manufacturers standards.

7.5.4 Overall dimensions as per GA drawings

7.5.5 Examination after selective opening up after running for pumps operating at speed over 1800 rpm and capacity exceeding 68M3/hr.

7.5.6 Painting and packing as per technical specification.

7.6 Test at site

The pumps will be tested at site by the purchaser to verify their performance. If the pumps fail to operate smoothly or within the required performance all such deficiencies shall be rectified by the manufacturer by making suitable alternatives in the pump set and additional tests required to show the effect of such alterations shall be performed by him.

7.7 Performance Guarantee

The vendor shall guarantee the material and workmanship of all components as well as the operation of the pump as per requirement of this specification.

The vendor shall also guarantee for each pump the total dynamic head at the specified rated capacity and also corresponding efficiency, brake horse power and shut off head.

8.0 CLEANING, PROTECTION & PAINTING

Before shipment of the equipment to be supplied under this specification the necessary cleaning, flushing etc., as per manufacturers standard shall be done to remove all dirt, scales etc. Shop coats of rust inhibiting paints, lacquers etc., shall be applied to various parts as necessary. Flanges, inlet and outlet pipe, etc shall be protected.

9.0 DRAWINGS, TECHNICAL DOCUMENTS AND OTHER INFORMATION REQUIRED WITH THE PROPOSAL

9.1 Fully dimensioned outline GA drawings of the pump motor assembly unit for each type and size offered. This drawing should include:-

- i) Foundation base plate and sole plate details as applicable
- ii) Civil foundation and anchor bolts details and loading data
- iii) Minimum submergence required for the pump (if applicable)

9.2 Cross sectional drawing of the equipment showing the details of assembly of components and their material of construction with standard applicable codes.

9.3 Performance characteristics (Discharge capacity vs head, BHP and efficiency of the pumps.



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- 9.4 Motor speed torque curve superimposed on pump speed torque curve. Required NPSH of pump.
- 9.5 Experience list about the supply and successful operation of similar pumps for similar application.
- 9.6 A comprehensive write up or brochure on the details of manufacturing and testing facilities in the shop of the manufacturer.
- 9.7 Quality plan for the equipment being offered, in BHEL format as practiced in the manufacturer's works and Field Quality Plan for receipt, storage erection, commissioning & testing at site.
- 9.8 Data sheet-B with all the particulars filled in.

10.0 DRAWINGS AND DATA AFTER AWARD OF CONTRACT

The vendor shall furnish the drawings and other technical documents as required in Data Sheet-C enclosed with this specification

10.1 MANUFACTURERS NAME AND TAG. PLATES

Each pump shall have a permanently attached brass/metal tag on the body indicating the following information both in Hindi and English.

- a) Manufacturer's name and trade mark
- b) Design Capacity and Head
- c) Design
- d) Purchaser's tag no. as furnished during the contract. The purchaser's tag no. will be indicated by the Purchaser on the drawing submitted for approval by the vendor.

11.0 DRAWINGS/DOCUMENTS TO BE FURNISHED BY VENDOR AFTER THE AWARD OF CONTRACT.

- 11.1 Certified GA drawings of pump motor assembly weights, crane
- 11.2 Detailed cross sectional drawings of the pump and motor assembly and all equipment & accessories supplied under the this specification along with details of material of construction with applicable standard codes
- 11.3 Foundation drawings with details of foundation pocket indicating static as well as dynamic load and other data with dimensions.
- 11.4 Certified characteristics curves (discharge capacity vs. head, BHP and efficiency) of each type of pump and motor.
- 11.5 Material and other test certificates as required by the application clauses of this specification.
- 11.6 Motor speed torque curves super imposed on pump speed torque curves.
- 11.7 Quality plan along with complete details of testing and inspection requirements of centrifugal pumps in BHEL format. Vendor shall also furnish Field Quality Plan.

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11.8 Installation , operation and maintenance manual.

11.9 Other drawings and data, if necessary.



CENTRIFUGAL PUMPS
DATA SHEET - A

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<u>S.No.</u>	<u>DESCRIPTION</u>	<u>DETAILS</u>
1)	Designation	Air washer Pumps.
2)	Type	Horizontal Centrifugal Type.
3)	Quantity	As per section-C
4)	Installation	On floating type foundation inside Air
Washer		Room
5)	Fluid to be handled	Filtered Water.
6)	Temperature of Fluid	To suit.
7)	Capacity Cum/Hr TDH at	To suit system requirements however head shall
		Not be less than 35 MWC.
8)	Duty	-----Continuous (24Hr./day)-----
9)	Suction condition	-----Flooded-----
10)	Type of drive	Direct (flexible coupling)
11)	Type of prime mover	LV Ac Motor.
12)	Maximum speed	Not more than 1500 RPM
13)	Type of lubrication	Grease Lubrication

MATERIALS OF CONSTRUCTION

<u>S.No.</u>	<u>DESCRIPTION</u>	<u>DETAILS</u>
a)	Impeller	Bronze
b)	Pump Shaft	Carbon Steel C-45, IS-1570 or class-IV, IS-1875
c)	Casing	Cast Iron, grade-20, IS- 210
d)	Wearing ring	Bronze
e)	Shaft Sleeve	Bronze
f)	Base Plate/frame	Cast Iron to Grade FG-200 IS-210/fabricated Mild steel



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- | | | |
|----|---------------------|--|
| g) | Counter Flanges | Mild Steel |
| h) | Stuffing box bush | Deep Bronze packing to be renewable with Case. |
| i) | Stuffing box gland | Flexible graphite or PTFE (Asbestos shall be used) |
| j) | Pump Motor Coupling | Pin & Bush type (Flexible) |
| k) | Bolt and Nuts | MS |

15) **ACCESSORIES REQUIRED**

The following accessories shall be provided by the bidder for each pump.

- | | | |
|----|---------------------------------------|-----|
| a) | Priming funnel | Yes |
| b) | Drain piping upto Common drain point. | Yes |
| c) | Vent | Yes |
| d) | Suction & Discharge Pressure gauges | Yes |
| e) | Companion flanges | Yes |
| f) | Common base plate | Yes |
| g) | Suction strainer. | Yes |
| h) | Isolating valve. | Yes |
| i) | NRV at pump outlet at inlet/outlet | Yes |
| j) | Any special requirements | Yes |
| k) | Inspection & Testing | Yes |



**4x210 + 3x500 MW KAHALGAON
STPS, STG-I &II- FGD SYSTEM
HVAC SYSTEM
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**SECTION-I
SUB SECTION -E**

ANNEXURE-I

LIST OF MAKES OF SUB-VENDOR ITEMS



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SLNo	ITEM	VENDOR
1	SCREW CHILLER	YORK
		TRANE
		CARRIER
		KIRLOSKAR
		DUNHAM BUSH
		MCQUAY (DAIKIN)
		BLUE STAR
		VOLTAS
2	PRECISION PACKAGE UNITS	STULZ
		UNIFLAIR
		EMERSON PROCESS MANAGEMENT (ROSEMOUNT)
		BLUEBOX
		CLIMADENTA
3	PACKAGE UNIT	VOLTAS
		BLUE STAR
		CARRIER
4	SPLIT AIR CONDITIONER	VOLTAS
		BLUE STAR
		CARRIER
		HITACHI-HIREL
		LG
5	AIR HANDLING UNITS	VOLTAS
		BLUE STAR
		ZECO
		CARRYAIRE (FLAKT)
		EDGE TECH
		ETHOS
		SYSTEM AIR
		WAVES AIRCON
6	AHU FAN (CENTRIFUGAL FAN)	CB DOCTOR
		FLAKT
		KRUGER
		NICOTRA
		COMEFRI
		MARATHON
		PATEL AIR
		ADVANCE
		DRAFT AIR
		HYDERABAD POLLUTION
		SK SYSTEM



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		SARLA
7	LV MOTORS (NON FLAME PROOF)	SIEMENS
		ABB
		CGL
		MARATHON
		KEC
		BHARAT BIJLEE
		NGEF
		JYOTI
		LHP
		BHARAT ELECTRIC
8	AIR FILTER	PUROLATOR
		FMI
		ANFILCO
		TENACITY
		JOHN FOWLER
		SPECTRUM
		AIR TECH
		PUROMATIC
9	FRESH AIR/ SUPPLY/ EXHAUST/ RE UNIT FANS	FLAKT
		KHAITAN
		PATEL AIR
		NICOTRA
		SARLA (SITAL)
		KRUGER
		MARATHON
		C B DOCTOR
		HYDERABAD POLLUTION
		SK SYSTEM
10	INSULTATION MATERIAL	ADVANCE
		BEARDSHEL
		K-FLEX
		PARAMONT
		ARMAFLEX
		SUPREME
		LLOYDS
		UP TWIGA
11	BALANCING VALVE	AEROCCELL
		ADVANCE
		AUDCO
12	BUTTERFLY VALVES	ADVANCE
		AUDCO



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		FOURESS ENGG
		INTER VALVE
		BDK
		WEIR BDK
		TYCO
		CRANE PROCESS
		KEystone
		FLUIDLINE
		INSTRUMENTATION LTD
		R AND D MULTIPLES (METAL CAST) PVT LTD
		SURYA VALVES AND INSTRUMENTS MFG CO
		PENTAIR VALVES AND CONTROLS INDIA PRIVATE LIMITED
		UPADHAYA VALVES MANUFACTURERS PRIVATE LIMITED
		VENUS PUMPS AND ENGG. WORKS
13	NON RETURN VALVE	LEADER VALVES
		H SARKAR
		FLUIDLINE
		HI-TECH
		CRESCENT VALVES
		A V VALVES
		BANKIM
		SHIVADURGA
		SURYA VALVES AND INSTRUMENT MANUFACTURING
		ATAM VALVES
		GM DAULI & SONS
		KBL
		VENUS PUMPS AND ENGINEERING WORKS
14	4 WAY MIXING VALVE WITH ACTUATING MOTOR	SIEMENS BUILDING TECHNOLOGY
		JOHNSON
		BELIMO
		HONEYWELL AUTOMATION
		RAPID CONTROL
		ALC
15	BUTTERFLY VALVE (MOTORIZED)	ANERGY
		ADVANCE
		BELIMO
		JOHNSON
		HONEYWELL AUTOMATION
		SIEMENS



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		LEADER
		H.SARKAR
		FLUID LINE
		A V VALVES
		BANKIM & COMPANY
		SURYA VALVES AND INSTRUMENT MANUFACTURING
		ATAM VALVES
		GM DAULI & SONS
		KBL
		VENUS PUMPS AND ENGINEERING WORKS
16	ACTUATOR FOR MOTORIZED BUTTERFLY VALVE	SIEMENS BUILDING TECHNOLOGY
		JOHNSON
		BELIMO
		HONEYWELL
		RAPID CONTROL
		ALC
		AUMA
		LIMITORQUE
17	Y / POT STRAINER	MULTITEX
		GREAVES COTTON
		JAYPEE
		SANT VALVES
		OTOKLIN
		GRAND PRIX
		GUJARAT OTOLIFT
		DS ENGG
		SAROJINI ENTERPRISE
		BHATIA ENGINEERING
		FILTRATION ENGINEERS INDIA PVT LTD
		SUNGOV ENGINEERING
18	Pipes (MS/GI) - ERW	SURYA ROSHNI
19	Pipes (MS/GI) - ERW	TISCO
		DADU PIPES
		INDUS TUBES
		WELSPUN
		TATA
		BST
		JINDAL
		SAIL
		PSL
		LALIT PROFILE



4x210 + 3x500 MW KAHALGAON STPS, STG-I &II- FGD SYSTEM

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		SAMSHI PIPE INDUSTRIES
		S MUKUT PIPES
		MANN INDUSTRIES
		SURENDRA ENGINEERING
		PRATIBHA PIPES AND STRUCTURES PVT LTD
		JCO GAS PIPES
		NUKAT TANK AND VESSELS
		GOODLUCK TUBES
		ADVANCE STEEL TUBES
		BIHAR TUBES
		HITECH PIPES
		RATNAMANI
		MAHARASHTRA SEAMLESS
20	PIPING - CS SEAMLESS (ASTM A 106)	ISMT
		MAHARASTRA SEAMLESS
21	GI SHEETS FOR DUCTING	TISCO
		INDIAN IRON & STEEL CO
		RASHTRIYA ISPAT NIGAM LIMITED
		ESSAR
		ISPAT INDUSTRIES
		JSW
		LLOYDS
		BHUSHAN STEELS
		TATA
		SAIL
		JINDAL
22	FIRE DAMPER	TSC
		CARRYAIRE
		RAVISTAR (SYSTEM AIR)
23	GRILL/DIFFUSER/VOLUME CONTROL DAMPER	AIR FLOW
		TSC
		AIR MASTER
		CARRYAIRE
		RAVISTAR (SYSTEM AIR)
24	STRIP HEATER	ESCORTS
		RACOLDS
		DASPASS
		ALCO
		HEATCO
		HOTSET
25	PAN HUMIDIFIER	RAPID COOL



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		HOTSET
		ALCO
26	RELIEF / PURGE VALVE	BRASSOMATIC
27	THERMOSTATS	HONEYWELL AUTOMATION
		RANCO
		PENN
		DANFOSS
		INDFOSS
		JHONSON CONTROL
		RANUTROL
28	HUMID STAT	JHONSON CONTROL
		HONEYWELL AUTOMATION
		PENN
29	ANTI FREEZE THERMOSTAT	RANCO
		HONEYWELL AUTOMATION
		PENN
		DANFOSS
		INDFOSS
30	PRESSURE/ DP/ VACUUM/ TEMPERATURE SWITCH	BELLS CONTROLS LTD
		DANFOSS
		DK INSTRUMENTS
		DRESSER
		SOR INC
		VASU
		SWITZER INSTRUMENT LTD.
		INDFOSS
		TRAFAG
		GIC
		ASHCROFT INDIA PVT LTD.
		KASTURBA UDYOG
		BARKSDALE GMBH
		PRECISION MASS PRODUCTS
		MITTAL REFRIGERATION
31	TEMPERATURE SWITCH	INDFOSS
		SIEMENS
		DANFOSS
		DK INSTRUMENTS
		SOR INC
		VASU
		DRESSER
		TOSHNIWAL



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		SWITZER INSTRUMENT LTD.
32	FLOW SWITCH	SWITZER INSTRUMENT LTD.
		LEVCON
		DK INSTRUMENTS
		SBEM
		V AUTOMAT
		SIEMENS
34	SIGHT FLOW INDICATORS	SIGMA
		LEVCON
		V AUTOMAT
		TELLACE
		EUREKA INDUSTRIAL EQUIPMENTS PVT.LTD.
		TATA HONEYWELL
		BLISS ANAND
		SCIENTIFIC DEVICES
		BK EQUIPMENTS
		INSTRUMENTATION ENGINEERS
35	RH SENSOR/TEMP SENSOR	HONEYWELL AUTOMATION
		JOHNSON
		SIEMENS
		GENERAL INSTRUMENT CONSORTIUM
36	ANNUNCIATOR	ICC
		PECON
		PROCON
37	LT ADAPTER BOX FOR AL TO CU CABLE CONVERTOR	CONTROL DEVICE
		SYSTEM POWER CONTROL
		JACKSON ENGINEERS
		UNILEC
		ELECTRIC ALLIED PRODUCT
38	WATER SOFTENING PLANT	THERMAX
		ION EXCHANGE
		DOSI ION
39	ROTAMETER	CHEMTROLS SAMIL (INDIA) PVT LTD.
		EUREKA INDUSTRIAL EQUIPMENTS PVT.LTD.
		IL
		TRANSDUCERS AND CONTROL



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NOTES:

1. THE SUB VENDOR LIST ABOVE IS INDICATIVE ONLY AND IS SUBJECT TO BHEL AND CUSTOMER APPROVAL DURING DETAILED ENGINEERING STAGE WITHOUT ANY COMMERCIAL & DELIVERY IMPLICATION TO BHEL. BIDDER TO PROPOSE SUB VENDOR WITHIN 4 WEEKS OF PLACEMENT OF LOI. THEREAFTER NO REQUEST FOR ADDITIONAL SUB-VENDOR SHALL BE ENTERTAINED.
2. THE INSPECTION CATEGORY WILL BE INTIMATED AFTER AWARD OF CONTRACT BY BHEL/CUSTOMER. HOWEVER, THE SAME WILL BE ADHERED BY THE BIDDER WITHOUT ANY COMMERCIAL AND DELIVERY IMPLICATION TO BHEL/ CUSTOMER.
3. PLEASE ALSO REFER RESPECTIVE SUB-SECTION C-2, C-3 & C-4 FOR ELECTRICAL, C&I AND HANDLING RELATED EQUIPMENT LIST OF MAKE.



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SL No	ITEM	VENDOR
1	AIR WASHER & UAF*	HYDERABAD POLUTION CONTROL
		SK SYSTEM
		ADVANCE VENTILATION
		DRAFT AIR
		BLUE STAR
		VOLTAS
		STERLING WILSON
		ROOTS COOLING SYSTEM
		C DOCTOR
		TAP
		PACK PLAST
		INDUSTRIAL PROJECTS AND PRODUCTS
2	CENTRIFUGAL FAN	FLAKT
		KRUGER
		DRAFT AIR
		HYDERABAD POLUTION CONTROL
		ADVANCE VENTILATION
		PATEL AIR
		NICOTRA
		SK SYSTEM
		MARATHON
		CB DOCTOR
		SARLA
		COMEFRI
3	FRESH AIR/ SUPPLY/ EXHAUST/ RE UNIT FANS / PROPELLAR	HYDERABAD POLUTION CONTROL
		SK SYSTEM
		ADVANCE VENTILATION
		KRUGER
		NICOTRA
		MARATHON
		FLAKT
		CB DOCTOR
		SARLA (SITAL)
		PATEL AIR
		KHAITAN
4	PUMPS	BEST & CROMPTON
		JYOTI
		SAM TURBO
		KBL
		KSB



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		M&P
		VOLTAS
		BEACON-WEIR
		WORTHINGTON
		FLOWMORE
		SULZER PUMPS INDIA LTD.
		BHARAT PUMPS & COMPRESSORS LTD
		FLOWSERVE INDIA CONTROL PVT LTD
		V-FLOW PUMPS & SYSTEMS CO
		KISHORE PUMPS
5	LV MOTORS (FLAME PROOF)	SIEMENS
		ABB
		CGL
		MARATHON
		KEC
		BHARAT BIJLEE
		BHARAT ELECTRIC
		NGEF
		JYOTI
		LHP
6	LV MOTORS (NON FLAME PROOF)	SIEMENS
		ABB
		CGL
		MARATHON
		KEC
		BHARAT BIJLEE
		BHARAT ELECTRIC
		NGEF
		JYOTI
		LHP
7	AIR FILTER	PUROLATOR
		FMI
		ANFILCO
		TENACITY
		JOHN FOWLER
		SPECTRUM
		AIR TECH
		PUROMATIC
8	INSULTATION MATERIAL	BEARDSHEL
		K-FLEX
		PARAMONT



**4x210 + 3x500 MW KAHALGAON
STPS, STG-I &II- FGD SYSTEM
HVAC SYSTEM
LIST OF MAKES**

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		ARMAFLEX
		SUPREME
		LLOYDS
		UP TWIGA
		AEROCCELL
9	FIRE DAMPER	TSC
		CARRYAIRE
		RAVISTAR (SYSTEM AIR)
10	BUTTERFLY VALVES	AUDCO
		FOURESS ENGG
		INTER VALVE
		BDK
		WEIR BDK
		TYCO
		CRANE PROCESS
		KEYSTONE
		FLUIDLINE
		INSTRUMENTATION LTD
		R AND D MULTIPLES (METAL CAST) PVT LTD
		SURYA VALVES AND INSTRUMENTS MFG CO
		PENTAIR VALVES AND CONTROLS INDIA PRIVATE LIMITED
		UPADHAYA VALVES MANUFACTURERS PRIVATE LIMITED
11	NON RETURN VALVE	VENUS PUMPS AND ENGG. WORKS
		LEADER VALVES
		H SARKAR
		FLUIDLINE
		HI-TECH
		CRESCENT VALVES
		A V VALVES
		BANKIM
		SHIVADURGA
		SURYA VALVES AND INSTRUMENT MANUFACTURING
		ATAM VALVES
		GM DAULI & SONS
		KBL
		VENUS PUMPS AND ENGINEERING WORKS
12	STEEL GATE/GLOBE/NR VALVES (WATER SYSTEM)	CRESCENT VALVES
		BDK



**4x210 + 3x500 MW KAHALGAON
STPS, STG-I &II- FGD SYSTEM
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		AUDCO
		FOURESS ENGG
		KIRLOSKAR BROTHERS LTD.
		SANT VALVES
		BOMBAY METAL & ALLOYS
		BANKIM
		LEADER VALVES
		H SARKAR
		AV VALVES
		VENUS PUMPS
		FLUIDLINE
		HI -TECH
		SHIVADURGA
		SURYA VALVES AND INSTRUMENT MANUFACTURING
		ATAM VALVES
		GM DAULI & SONS
		KBL
13	Pipes (MS/GI) - ERW	SURYA ROSHNI
		TISCO
		DADU PIPES
		INDUS TUBES
		WELSPUN
		TATA
		BST
		JINDAL
		SAIL
		PSL
		LALIT PROFILE
		SAMSHI PIPE INDUSTRIES
		S MUKUT PIPES
		MANN INDUSTRIES
		SURENDRA ENGINEERING
		PRATIBHA PIPES AND STRUCTURES PVT LTD
		JCO GAS PIPES
		NUKAT TANK AND VESSELS
		GOODLUCK TUBES
		ADVANCE STEEL TUBES
		BIHAR TUBES
		HITECH PIPES
		RATNAMANI



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		MAHARASHTRA SEAMLESS
14	GI SHEETS FOR DUCTING	TISCO
		INDIAN IRON & STEEL CO
		RASHTRIYA ISPAT NIGAM LIMITED
		ESSAR
		ISPAT INDUSTRIES
		JSW
		LLOYDS
		BHUSHAN STEELS
		TATA
		SAIL
		JINDAL
15	GRILL/DIFFUSER/VOLUME CONTROL DAMPER	AIR FLOW
		TSC
		AIR MASTER
		CARRYAIRE
		RAVISTAR (SYSTEM AIR)
16	HUMID STAT	JHONSON CONTROL
		HONEYWELL AUTOMATION
		PENN
20	PRESSURE/ DP/ VACUUM/ TEMPERATURE SWITCH	BELLS CONTROLS LTD
		DANFOSS
		DK INSTRUMENTS
		DRESSER
		SOR INC
		VASU
		SWITZER INSTRUMENT LTD.
		INDFOSS
		TRAFAG
		GIC
		ASHCROFT INDIA PVT LTD.
		KASTURBA UDYOG
		BARKSDALE GMBH
		PRECISION MASS PRODUCTS
		MITTAL REFRIGERATION
23	Y / POT STRAINER	MULTITEX
		GREAVES COTTON
		JAYPEE
		SANT VALVES
		OTOKLIN
		GRAND PRIX



**4x210 + 3x500 MW KAHALGAON
STPS, STG-I &II- FGD SYSTEM
HVAC SYSTEM
LIST OF MAKES**

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		GUJARAT OTOLIFT
		DS ENGG
		SAROJINI ENTERPRISE
		BHATIA ENGINEERING
		FILTRATION ENGINEERS INDIA PVT LTD
		SUNGOV ENGINEERING
24	LOCAL CONTROL PANEL	INDUSTRIAL CONTROL & APPLIANCE
		PYROTECH ELECTRONICS PVT. LTD.
		POSITRONICS PVT. LTD.
		CONTROL & SWITCHGEAR
		SIEMENS
		L&T
		GE POWER
		RITTAL
		HOFFMAN

NOTES:

1. *Designed by Hyderabad Pollution Control / SK SYSTEM/ ADVANCE VENTILATION / DRAFT AIR/BLUE STAR/ VOLTAS/ STERLING WILSON/ROOTS COOLING SYSTEM/ C DOCTOR/ TAP/ Pack Plast/ Industrial projects and products & fabricated by their approved fabricator.

2. THE SUB VENDOR LIST ABOVE IS INDICATIVE ONLY AND IS SUBJECT TO BHEL AND CUSTOMER APPROVAL DURING DETAILED ENGINEERING STAGE WITHOUT ANY COMMERCIAL & DELIVERY IMPLICATION TO BHEL. BIDDER TO PROPOSE SUB VENDOR WITHIN 4 WEEKS OF PLACEMENT OF LOI. THEREAFTER NO REQUEST FOR ADDITIONAL SUB-VENDOR SHALL BE ENTERTAINED.

3. THE INSPECTION CATEGORY WILL BE INTIMATED AFTER AWARD OF CONTRACT BY BHEL/CUSTOMER. HOWEVER, THE SAME WILL BE ADHERED BY THE BIDDER WITHOUT ANY COMMERCIAL AND DELIVERY IMPLICATION TO BHEL/ CUSTOMER.

4. PLEASE ALSO REFER RESPECTIVE SUB-SECTION C-2, C-3 & C-4 FOR ELECTRICAL, C&I AND HANDLING RELATED EQUIPMENT LIST OF MAKE.



**4x210 + 3x500 MW KAHALGAON
(FGD SYSTEM)
HVAC SYSTEM
MANDATORY SPARE LIST**

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**SECTION-I
SUB SECTION -E**


**ANNEXURE-II
MANDATORY SPARES LIST**


SUB-SECTION-VII


MANDATORY SPARES

LOT-4 PROJECTS
FLUE GAS DESULPHURISATION (FGD) SYSTEM PACKAGE


TECHNICAL SPECIFICATION
SECTION-VI
BID DOCUMENT NO.: CS-0011-109(4)-9

CLAUSE NO.	MANDATORY SPARES			
1.00.00	<p>GENERAL</p> <p>The Bidder shall include in his scope of supply all the necessary Mandatory spares, Start-up and commissioning spares and Recommended spares and indicate these in the relevant schedules of the Bid Forms & Price Schedules. The general requirements pertaining to the supply of these spares is given below:</p>			
1.01.00	<p>MANDATORY SPARES</p> <p>a) The list of mandatory spares considered essential by the Employer is indicated in the list enclosed to this Sub-Section. The bidder shall indicate the prices for each and every item (except for items not applicable to the bidders design) in the 'Schedule of Mandatory Spares' whether or not he considers it necessary for the Employer to have such spares. If the bidder fails to comply with the above or fails to quote the price of any spare item, the cost of such spares shall be deemed to be included in the contract price. The bidder shall furnish total population of each item for the project in the Bid Forms & Price Schedules. Whenever the quantity is mentioned in "sets" the bidder has to give the item details and prices of each item.</p> <p>b) Whenever the quantity is indicated as a percentage, it shall mean percentage of total population of that item in the station (project), unless specified otherwise, and the fraction will be rounded off to the next higher whole number. Wherever the requirement has been specified as a 'set' (marked by **) it will include the total requirement of the item for a unit, module or the station as specified. Where it is specified as 'set' (marked by*) it would mean the requirement for the single equipment / system as the case may be. Also one set for the particular equipment. e.g. 'set' of bearings for a pump would include the total number of bearings in a pump. Also the 'set' would include all components required to replace the item; for example, a set of bearings shall include all hardware normally required while replacing the bearings.</p> <p>c) The assembly / sub assembly which have different orientation (like left hand, right hand, top or bottom), different direction of rotation or mirror image positioning or any other regions which result in maintaining two different sets of spares to be used for subject assembly / sub-assembly shall be considered as different type of assembly/sub-assembly.</p> <p>d) The Employer reserves the right to buy any or all the mandatory spare parts.</p> <p>e) The prices of mandatory spares indicated by the Bidder in the Bid Proposal sheets shall be used for bid evaluation purposes.</p>			
LOT-4 PROJECTS FLUE GAS DESULPHURISATION (FGD) SYSTEM PACKAGE		TECHNICAL SPECIFICATION SECTION – VI, PART-A BID DOC. NO.:CS-0011-109(4)-9	SUB-SECTION-VII MANDATORY SPARES	PAGE 1 OF 63

CLAUSE NO.	MANDATORY SPARES			
1.02.00	<p>f) All mandatory spares shall be delivered at site at least two months before scheduled date of initial operation of the first unit. However, spares shall not be dispatched before dispatch of corresponding main equipments.</p> <p>g) Wherever quantity is specified both as a percentage and a value, the Bidder has to supply the higher quantity until & unless specified otherwise.</p>			
	<p>RECOMMENDED SPARES</p> <p>a) In addition to the spare parts mentioned above, the Contractor shall also provide a list of recommended spares for 3 years of normal operation of the plant and indicate the list and total prices in relevant schedule of the Bid Forms & Price Schedules. This list shall take into consideration the mandatory spares specified in this Sub-Section and should be independent of the list of the mandatory spares. The Employer reserves the right to buy any or all of the recommended spares. The recommended spares shall be delivered at project site at least two months before the scheduled date of initial operation of first unit. However, the spares shall not be dispatched before the dispatch of the main equipment.</p> <p>b) Prices of recommended spares will not be used for evaluation of the bids. The price of these spares will remain valid up to 6 months after placement of Notification of Award for the main equipment. However, the Contractor shall be liable to provide necessary justification for the quoted prices for these spares as desired by the Employer.</p>			
1.03.00	<p>START-UP & COMMISSIONING SPARES</p> <p>a) Start-up & commissioning spares are those spares which may be required during the start-up and commissioning of the equipment/system. All spares used till the Plant is handed over to the Employer shall come under this category. The Contractor shall provide for an adequate stock of such start up and commissioning spares to be brought by him to the site for the plant erection and commissioning. They must be available at site before the equipments are energized. The unused spares, if any, should be removed from there only after the issue of Taking Over certificate. All start up spares which remain unused at the time shall remain the property of the Contractor.</p>			
1.04.00	<p>The Bidder shall include in his scope of supply all the necessary Mandatory spares, Start-up and commissioning spares and indicate these in the relevant schedules of the Bid Forms & Price Schedules. The general requirements pertaining to the supply of these spares is given below:</p>			
<p>LOT-4 PROJECTS FLUE GAS DESULPHURISATION (FGD) SYSTEM PACKAGE</p>		<p>TECHNICAL SPECIFICATION SECTION – VI, PART-A BID DOC. NO.:CS-0011-109(4)-9</p>	<p>SUB-SECTION-VII MANDATORY SPARES</p>	<p>PAGE 2 OF 63</p>

CLAUSE NO.	MANDATORY SPARES			
2.00.00	The Contractor shall indicate the service expectancy period for the spare parts (both mandatory and recommended) under normal operating conditions before replacement is necessary.			
3.00.00	All spares supplied under this contract shall be strictly inter-changeable with the parts for which they are intended for replacements. The spares shall be treated and packed for long storage under the climatic conditions prevailing at the site e.g. small items shall be packed in sealed transparent plastic with desiccators packs as necessary.			
4.00.00	All the spares (both recommended and mandatory) shall be manufactured along with the main equipment components as a continuous operation as per same specification and quality plan.			
5.00.00	The Contractor will provide Employer with cross-sectional drawings, catalogues, assembly drawings and other relevant documents so as to enable the Employer to identify and finalize order for recommended spares.			
6.00.00	Each spare part shall be clearly marked or labeled on the outside of the packing with its description. When more than one spare part is packed in a single case, a general description of the content shall be shown on the outside of such case and a detailed list enclosed. All cases, containers and other packages must be suitably marked and numbered for the purposes of identification.			
7.00.00	All cases, containers or other packages are to be opened for such examination as may be considered necessary by the Employer.			
8.00.00	The Contractor will provide the Employer with all the addresses and particulars of his sub-suppliers while placing the order on vendors for items/components/equipments covered under the Contract and will further ensure with his vendors that the Employer, if so desires, will have the right to place order for spares directly on them on mutually agreed terms based on offers of such vendors.			
9.00.00	The Contractor shall warrant that all spares supplied will be new and in accordance with the Contract Documents and will be free from defects in design, material and workmanship.			
10.00.00	In addition to the recommended spares listed by the Contractor, if the Employer further identifies certain particular items of spares, the Contractor shall submit the prices and delivery quotation for such spares within 30 days of receipt of such request with a validity period of 6 months for consideration by the Employer and placement of order for additional spares if the Employer so desires.			
11.00.00	The Contractor shall guarantee the long term availability of spares to the Employer for the full life of the equipment covered under the Contract. The Contractor shall			
LOT-4 PROJECTS FLUE GAS DESULPHURISATION (FGD) SYSTEM PACKAGE		TECHNICAL SPECIFICATION SECTION – VI, PART-A BID DOC. NO.:CS-0011-109(4)-9	SUB-SECTION-VII MANDATORY SPARES	PAGE 3 OF 63

CLAUSE NO.	MANDATORY SPARES			<div>एनटीपीसी NTPC</div>
	<p>guarantee that before going out of production of spare parts of the equipment covered under the Contract, he shall give the Employer at least 2 years advance notice so that the latter may order his bulk requirement of spares, if he so desires. The same provision will also be applicable to Sub-contractors. Further, in case of discontinuance of manufacture of any spares by the Contractor and/or his Sub-Contractors, Contractor will provide the Employer, two years in advance, with full manufacturing drawings, material specifications and technical information including information on alternative equivalent makes required by the Employer for the purpose of manufacture/procurement of such items.</p>			
LOT-4 PROJECTS FLUE GAS DESULPHURISATION (FGD) SYSTEM PACKAGE		TECHNICAL SPECIFICATION SECTION – VI, PART-A BID DOC. NO.:CS-0011-109(4)-9	SUB-SECTION-VII MANDATORY SPARES	PAGE 4 OF 63

CLAUSE NO.	MANDATORY SPARES	
	<p>2.2.10 Motor for Centrifugal fan for UAF 1 No</p> <p>3.0 Control & Instrumentation</p> <p> i) Air-Conditioning System</p> <p> 3.1 Electronic Transmitters</p> <p> 3.1.1 Transmitters of all types and model no. (for the measurement of Pressure, differential pressure flow, level, temperature etc.) 5% or 1 No. of each type and model whichever is more. (to be divided into various ranges in proportion to main population)</p> <p> 3.2 Temperature elements</p> <p> 3.2.1 RTD's* 5% or 1 No. which ever is more **</p> <p> 3.2.2 Thermo well 5% or 1 No. which ever is more **</p> <p> * (With head assembly, terminal block and nipple)</p> <p> ** (to be divided into various insertion lengths in proportion to main population)</p> <p> 3.3 All types of Local Indicators 5% or 1 No. of each make, model and type whichever is more (to be divided to various ranges in proportion to main population of all make, model and type)</p> <p> 3.4 Process Actuated Switch Devices Includes all types of Pressure, differential pressure, flow, and temperature, and differential temperature, level switch Devices. 5% or 1No. of each type and model whichever is more.</p> <p> 3.5 Relative Humidity Sensors 1 No.</p> <p> 3.6 Geyserstat 1 No.</p> <p> 3.7 Local Humidity/Temperature indicators 2 Nos. each</p> <p>4.0 Process Connection Piping (for Impulse Piping / Tubing, Sampling Piping /</p>	
<p>LOT-4 PROJECTS FLUE GAS DESULPHURISATION (FGD) SYSTEM PACKAGE</p>	<p>TECHNICAL SPECIFICATION SECTION – VI, PART-A BID DOC. NO.:CS-0011-109(4)-9</p>	<p>SUB-SECTION-VII MANDATORY SPARES PAGE 15 OF 63</p>

CLAUSE NO.	MANDATORY SPARES		<div>एनटीपीसी NTPC</div>
	<div>Tubing and Air Supply Piping as Applicable)</div> <div>4.1 Valves</div> <div>4.2 2 way, 3way, 5way valve manifolds</div> <div>4.3 Fittings</div> <div>(II) Ventilation System</div> <div>5.0 Measuring Instruments</div> <div>5.1 Pressure Gauge</div> <div>5.2 Level transmitter</div> <div>5.3 Pressure transmitter</div> <div>6.0 Process Connection Piping (for Impulse Piping / Tubing, Sampling Piping / Tubing and Air Supply Piping as Applicable)</div> <div>6.1 Valves</div> <div>6.2 2 way valve manifold</div> <div>6.3 Fittings</div>	<div>10% or 1 No. of each type, class, size and model whichever is more.</div> <div>10% or 1 No. of each type, class, size and model whichever is more.</div> <div>10% or 1 No. of each type, class, size and model whichever is more.</div> <div></div> <div></div> <div>1 No. (for centrifugal pumps of UAF units).</div> <div>1 No.</div> <div>1 No. (for UAF units)</div> <div></div> <div>1 no. of each type, class, size and model</div> <div>1 no. of each type, class, size and model</div> <div>1 no. of each type, class, size and model</div>	
LOT-4 PROJECTS FLUE GAS DESULPHURISATION (FGD) SYSTEM PACKAGE		TECHNICAL SPECIFICATION SECTION – VI, PART-A BID DOC. NO.:CS-0011-109(4)-9	SUB-SECTION-VII MANDATORY SPARES PAGE 16 OF 63

CLAUSE NO.	MANDATORY SPARES	
	<div> <div> <div>4</div> <div>Process Actuated Switch Devices Includes all types of Pressure, differential pressure, flow, temperature, differential temperature, level switch Devices</div> <div>5% or 1 No. of each type and model whichever is more</div> </div> <div> <div>5</div> <div>Dew Point meters</div> <div>5% or 1 No. of each type and model whichever is more</div> </div> <div> <div>3.6</div> <div> <div>MICROPROCESSOR BASED/PLC BASED CONTROL/ELECTRONIC BASED CONTRAL PANEL (IF APPLICABLE)</div> <div> <div>1</div> <div>Fully programmed controller of electronic modules of each type (as applicable)</div> <div>10% or 1 no. whichever is more</div> </div> <div> <div>2</div> <div>Power supply module (if applicable)</div> <div>10% or 1 no. whichever is more</div> </div> </div> </div> </div>	
	<div>NOTE:</div> <div> <div>1.</div> <div>Wherever set is mentioned, one set of the spares of that item shall be for complete replacement of that particular item for one equipment.</div> </div> <div> <div>2.</div> <div>Any fraction of a item shall mean the next higher integer.</div> </div> <div> <div>3.</div> <div>Wherever quantity has been specified as percentage (%), the quantity of mandatory spares to be provided by contractor shall be the specified percentage (%) of the total population of the plant. In case the quantity so calculated happens to be fraction, the same shall be rounded off to next higher whole number.</div> </div> <div> <div>4.</div> <div>Wherever the quantities have been indicated for each type, size, thickness, material, radius, range etc., these shall cover all the items supplied and installed and the breakup for these shall be furnished in the bid.</div> </div> <div> <div>5.</div> <div>In case spares indicated in the list are not applicable to the particular design offered by the bidder, the bidder should offer spares applicable to offered design with quantities generally in line with the approach followed in the above list.</div> </div>	
LOT-4 PROJECTS FLUE GAS DESULPHURISATION (FGD) SYSTEM PACKAGE	TECHNICAL SPECIFICATION SECTION – VI, PART-A BID DOC. NO.:CS-0011-109(4)-9	SUB-SECTION-VII MANDATORY SPARES
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**4x210 + 3x500 MW KAHALGAON
STPS, STG-I &II- FGD SYSTEM
HVAC SYSTEM
PAINTING & COLOUR SCHEME**

I

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ANNEXURE-III

PAINTING & COLOUR SCHEME (REFER SECTION C2)



**4x210 + 3x500 MW KAHALGAON
STPS, STG-I &II- FGD SYSTEM
HVAC SYSTEM
PAINTING & COLOUR SCHEME**

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- For painting please refer the section C2.
- Color shall be as per IS 5.



**4x210 + 3x500 MW KAHALGAON
STPS, STG-I &II- FGD SYSTEM
HVAC
LIST OF TOOLS & TACKLES**

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ANNEXURE-IV

LIST OF TOOLS & TACKLES
REFER SUGGESTIVE PRICE FORMAT



4X 210MW +3X 500 KAHALGOAN STPP
(FGD SYSTEM)
HVAC FOR FGD
CLARRIFIED WATER ANALYSIS

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ANNEXURE-V
CLARRIFIED WATER ANALYSIS
(REFER SECTION-I, SUB SECTION -B)



4x210 + 3x500 MW KAHALGAON

(FGD SYSTEM)

HVAC FOR FGD

DRAWINGS / DOCUMENTS SUBMISSION
PROCEDURE

SPECIFICATION No: PE-TS-48-(571-13000-
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ANNEXURE-VI

**DRAWINGS / DOCUMENTS SUBMISSION
PROCEDURE**

CLAUSE NO.	GENERAL TECHNICAL REQUIREMENTS (Annexure-VI)			
	S.No	Description of Drgs/Docs	No of Prints	No of CD ROMs/DVDs/Portable Hard Disk
	1	Drawings, Data sheets, Design calculations, Purchase specifications and other documents		
		First submission and submission with major changes		
		▪ Layout (A0&A1 sizes)	4	-
		▪ Other Drawings/Documents (A0&A1 sizes)	2	-
		▪ P&ID (All sizes)	4	-
		a) Final drawings/documents (Directly to site)	6	2
		b) “As Built” Drawing/Documents (Directly to site)	6	2
		c) Analysis reports of Equipments / piping /structures components/system employing software packages as detailed in the specifications.	2	2
	2	Erection Manual (Directly to site)	4 sets	2
	3	Operation & Maintenance manual i) First Submission	1 set	--
		ii) Final Submission (Directly to site)	4 sets	2
	4	Plant Hand Book i) First Submission	1	1
	5	Commissioning and Performance Test Procedure manual i) First Submission	1 set	--
ii) Final Submission (Directly to site)		4 sets	2	
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CLAUSE NO.	GENERAL TECHNICAL REQUIREMENTS (Annexure-VI)			
	S.No	Description of Drgs/Docs	No of Prints	No of CD ROMs/DVDs/Portable Hard Disk
	6	Performance and Functional Guarantee Test Report i) First Submission	2 sets	--
		ii) Approved Copies (Direct to Site)	4 sets	2
	7	Project Completion Report (Directly to site)	6 sets	2
	8	QA programme including Organisation for implementation and QA system manual(with revisions)	1	--
	9	Vendor details in respect of proposed vendors including contractor's evaluation report.	2	--
	10	Manufacturing QPs, Field QPs, Field welding schedules and their reference document like test procedures, WPS, POR etc i) For review/comment	1	--
		ii) Approved final copies of Field QPs, Field welding schedules and their reference document like test procedures, WPS, POR etc (Direct to Site)	4	2
	11	Welding Manual, Heat Treatment Manuals, Storage & preservation manuals i) For review/comment	1 set	--
		ii) Approved copies (Direct to Site)	4 sets	2
	12	QA Documentation Package for items / equipment manufactured and despatched to site	2 sets	2
	13	QA Documentation Package for field activities on equipment/systems at site	2 sets	2
	LOT-4 PROJECTS FLUE GAS DESULPHURISATION (FGD) SYSTEM PACKAGE		TECHNICAL SPECIFICATION SECTION – VI BID DOC. NO.:CS-0011-109(4)-9	PART-C GENERAL TECHNICAL REQUIREMENTS Annexure-VI



**4x210 + 3x500 MW KAHALGAON
STPS, STG-I &II- FGD SYSTEM
HVAC SYSTEM
MASTER DRAWING LIST WITH SCHEDULE
OF SUBMISSION**

SPECIFICATION No: PE-TS-481- (571-13000-A)-A001 (REV-0)

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ANNEXURE-VII

**MASTER DRAWING LIST WITH SCHEDULE OF
SUBMISSION**

Sl. No.	DRG./ DOC. TITLE	SCH. WEEK (FROM DATE OF LOI)
1*	HEAT LOAD CALCULATION FOR A/C SYSTEM OF FGD CONTROL BUILDING	3
2*	HEAT LOAD CALCULATION for Evaporative Cooling System of FGD Building	3
3*	TECHNICAL DATA SHEET OF CENTRIFUGAL FANS FOR AIR HANDLING UNITS AND UAF UNITS	6
4*	TECHNICAL DATA SHEET & GA OF AIR HANDLING UNITS	6
5*	TECHNICAL DATA SHEET & GA DRAWING OF UAF UNIT	6
6*	TECHNICAL DATA SHEET & GA DRAWING FOR CENTRIFUGAL PUMP FOR UAF UNIT	6
7	TECHNICAL DATA SHEET FOR Y TYPE STRAINER OF VENTILATION SYSTEM	7
8	TECHNICAL DATA SHEET & G.A. DRWG. FOR CAST IRON VALVES(GATE VALVE,CHECK VALVE, GLOBE VALVE) OF VENTILATION SYSTEM	8
9	TECHNICAL DATA SHEET & G.A.DRWG. FOR BUTTERFLY VALVE	8
10	TECHNICAL DATA SHEET & G.A. DRAWING OF FIRE DAMPER WITH ACTUATOR FOR A/C & VENTILATION SYSTEM	8
11*	TECHNICAL DATA SHEET & G.A DRAWING OF AIR-COOLED CONDENSING UNIT FOR FGD CONTROL BUILDING	6
12	TECHNICAL DATA SHEET & G.A. DRAWING FOR HEATER PACKAGE AND PAN HUMIDIFIER	10
13*	TECHNICAL DATA SHEET & G.A. DRAWING OF AXIAL AIR FANS FOR A/C & VENTILATION SYSTEM ALONGWITH FIXING DETAILS AND GA OF PROPELLER FAN	10
14	GA OF SUPPLY/RETURN AIR DIFFUSER/GRILL FOR A/C & VENTILATION SYSTEM	8
15	TECHNICAL DATA SHEET FOR SPLIT AIR CONDITIONERS	6
16	TECHNICAL DATA SHEET FOR THERMAL & ACCOUSTIC INSULATION FOR A/C & VENTILATION SYSTEM	6
17*	A/C EQUIPMENT LAYOUT (AHU & OUTDOOR UNITS) WITH COMPLETE FOUNDATION DETAIL FOR FGD CONTROL BUILDING	7
18	PG TEST PROCEDURE FOR A/C & VENTILATION SYSTEM	12
19*	OPERATION & MAINTENANCE MANUAL FOR A/C & VENTILATION SYSTEM	12
20*	A/C DUCT LAYOUT DRAWING FOR FGD CONTROL BUILDING AND OTHER MISC. CONTROL ROOMS	9
21*	EQUIPMENT LAYOUT OF UAF UNIT ALONGWITH FOUNDATION DETAIL FOR FGD BUILDING.	9
22*	VENTILATION DUCT LAYOUT OF UAF UNIT FOR FGD BUILDING	9
23	TECHNICAL DATA SHEET OF GI SHEET FOR AC AND VENTILATION SYSTEM	4
24	TECHNICAL DATA SHEET AND GA OF FILTERS FOR AC AND VENTILATION SYSTEM	5
25	SPLIT AC SCHEDULE ALONGWITH HEAT LOAD CALCULATION FOR AUXILIARY BUILDING OF AC SYSTEM	10

26	VENTILATION FAN SCHEDULE	10
27	TECHNICAL DATA SHEET OF PIPE FOR VENTILATION SYSTEM	4
28	VENT. ARRANGEMENT FOR VARIOUS AUXILIARY BUILDING	11
29	MQP OF CONDENSING UNIT	6
30	MQP OF AHU	6
31	MQP OF CENTRIFUGAL FAN	5
32	MQP OF UAF	5
33	MQP OF FILTERS	6
34	MQP OF THERMAL INSULATION GLASS WOOL/ ROCK WOOL	6
35	DATA SHEETS OF INSTRUMENTS, JBs ALONG WITH CATALOGUES	10
36	INSTRUMENT & DRIVE LIST WITH SET POINTS & LOCATION DATA	10
37	FIELD JB/LIE/LIR TERMINATIONS /GROUPING DOCUMENT	11
38	RECOMMENDED CONTROL SCHEMES / LOGIC DIAGRAMS (TO BE IMPLEMENTED IN DDCMIS)	6
39	INPUT / OUTPUT SIGNAL LIST (ANALOG & BINARY)	5
40	ANNUNCIATION & SOE LIST	8
41	CABLE SCHEDULE (IN BHEL EXCEL FORMAT) & CABLE INTERCONNECTION DETAILS	12
42	HMI PICTURES/ PLANT SCHEMATICS/SYSTEM CONFIGURATION DIAGRAM	6



**4x210 + 3x500 MW KAHALGOAN
STPS, STG-I &II- FGD SYSTEM**

**HVAC SYSTEM
MASTER DRAWING LIST WITH SCHEDULE
OF SUBMISSION**

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Notes:

1. The above drawing list is tentative and shall be finalized with the successful bidder after placement of order. While some of the drawings indicated above may not be applicable, some additional drawings may also be required based on scope of work.
2. Drawings shall be prepared in Auto-Cad latest edition. Required no. of hard and soft copies (editable) of the drawings shall be furnished as per requirement specified elsewhere in the specification.
3. Only manual calculation with authentic supporting literature (e.g. extracts of hand Book/ standard/codes) shall be acceptable. All design calculations and drawings shall be in SI system only.
4. All the drawings and documents including general arrangement drawing, data sheet, calculation etc. to be furnished to the customer during detailed engineering stage shall include / indicate the following details for clarity w.r.t. Inspection, construction, erection and maintenance etc.: -
 - a) All drawings and documents shall indicate the list of all reference drawings including general arrangement.
 - b) All drawings shall include / show plan, elevation, side view, cross - section, skin section, blow - up view; all major self-manufactured and bought out items shall be labeled and included in BOQ / BOM in tabular form.
 - c) Painting schedule shall also be made as a part of general arrangement drawing of each equipment / items indicating at least 3 trade names.
 - d) All the drawings required to be furnished to customer during detailed engineering stage shall include technical parameters, details of paints and lubrication, hardness and BOQ / BOM in tabular form indicating all major components including bought out items and their quantity, material of construction indicating its applicable code / standard, weight, make etc.
 - e) Drawings/ documents to be submitted for purchaser's review/ approval shall be under Revision A, B, C... etc. while drawings /documents to be submitted thereafter for customer's approval after purchaser's approval shall be under R-0, 1, 2, 3 etc.
 - f) Drawings and documents not covered above but required to check safety of machines/ system, shall be submitted during detailed engineering stage without any commercial implication.
 - g) All drawings shall include "B.O.M" and indicate quantity, material of construction, make along with IS/BS No., Technical parameters, dimensions, hardness, machining symbol and tolerance, requirement of radiography and hydraulic tests, painting details, elevation, side view, plan, skin section and blow-up view for clarity.
 - h) All drawings shall be prepared as per BHEL's title block and shall bear BHEL's drawing No.



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- i) Schedule of drawings submissions, comment incorporations & approval shall be as stipulated in the specifications. The successful bidder shall depute his design personnel to BHEL's/ Customer's/ Consultant's office for across the table resolution of issues and to get documents approved in the stipulated time.
- j) Bidder to follow the following the drawing submission schedule:
- k) 1st submission of drawings from date of LOI as per the submission schedule.
- l) Every revised submission incorporating comments – within 7 days.
- m) Bidder to submit revised drawings complete in all respects incorporating all comments. Any incomplete drawing submitted shall be treated as non-submission with delays attributable to bidder's account. For any clarification/ discussion required to complete the drawings, the bidder shall himself depute his personal to BHEL for across the table discussions/ finalizations/ submissions of drawings.
- n) Documents marked with '*' in the above MDL shall be considered as Basic Engineering Documents.



**4x210 + 3x500 MW KAHALGOAN
STPS, STG-I &II- FGD SYSTEM**

**HVAC SYSTEM
FORMAT FOR OPERATION AND
MAINTENANCE MANUAL**

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ANNEXURE-VIII

**FORMAT FOR OPERATION AND MAINTENANCE
MANUAL**



**4x210 + 3x500 MW KAHALGOAN
STPS, STG-I &II- FGD SYSTEM
HVAC SYSTEM
FORMAT FOR OPERATION AND
MAINTENANCE MANUAL**

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Project name :
Project number :
Package Name :
PO reference :
Document number :
Revision number :

Sl.no. & Sections	Description	Tick (v)if included in Manual			Remarks
		Yes	No	Not Applicable	
1.	COVER PAGE				
1.1	Project Name				
1.2	Customer/consultant Name				
1.3	Name of Package				
1.4	Supplier details with phone, FAX ,email address , Emergency Contact number				
1.5	Name and sign of prepared by , checked by & approved by				
1.6	Revision history with approval Details				
2.0	INDEX				
2.1	showing the sections & related page nos All the pages should be numbered section wise				
3.0	DESCRIPTION OF PLANT/SYSTEM				
3.1	Description /write up of operating principle of system equipment/ associated sub-systems & accessories/controls system , operating conditions, performance parameters under normal , start up and special cases				
3.2	Equipment list and basic parameter with Tag numbers				
3.3	Data sheets approved by Customer/for information and catalogues provided by original manufacturer				
3.4	Associated other packages and Interface /terminal points				
3.5	P&ID & Process Diagrams				
3.6	GA Layout drawings, As-built drawings , Actual photograph of items/system (Drawings of A2 & bigger sizes are to be attached in the last)				
3.7	Single line/wiring diagrams				
3.8	Control philosophy /control write-ups				



**4x210 + 3x500 MW KAHALGOAN
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Sl.no. & Sections	Description	Tick (✓) if included in Manual			Remarks
		Yes	No	Not Applicable	
4.0	COMMISSIONING ACTIVITIES (IF NOT COVERED IN SEPARATE DOCUMENT I.E. ERECTION MANUAL, COMMISSIONING MANUAL)				
4.1	Pre-Commissioning Checks				
4.2	handling of items at site				
4.3	Storage at site				
4.4	Unpacking & Installation procedure				
5.0	OPERATION GUIDELINES FOR PLANT PERSONAL/USER/OPERATOR				
5.1	Interlock & Protection logic along with the limiting values of protection settings for the equipment along with brief philosophy behind the logic, drawings etc. to be provided.				
5.2	Start up, normal operation and shut down procedure for equipments along with the associated systems in step by step mode. Valve sequence chart, step list, interlocks etc. with Equipment isolating procedures to be mentioned.				
5.3	Do's & Don't of the equipments.				
5.4	Safety precautions to be taken during normal operation. Safety symbols, Emergency instructions on total power failure condition/lubrication failure/any other condition				
5.5	Parameters to be monitored with normal values and limiting values				
5.6	Trouble shooting with causes and remedial measures				
5.7	Routine operational checks, recommended logs & records				
5.8	Changeover schedule if more than one auxiliary for the same purpose is given				
5.9	Painting requirement and schedule				
5.10	Inspection, repair , Testing and calibration procedures				
6.0	MAINTENANCE GUIDELINES FOR PLANT PERSONAL				



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Sl.no. & Sections	Description	Tick (v)if included in Manual			Remarks
		Yes	No	Not Applicable	
6.1	List of Special Tools and Tackles required for Overhaul/Trouble shooting including special testing equipment required for calibration etc.				
6.2	Stepwise dismantling and re-assembly procedure clearly specifying the tools to be used, checks to be made, records to be maintained, clearances etc. to be mentioned. Tolerances for fitment of various components to be given.				
6.3	Preventive Maintenance & Overhauling schedules linked with running hours/calendar period along with checks to be given				
6.4	Long term maintenance schedules especially for structural, foundations etc.				
6.5	Consumable list along with the estimated quantity required during commissioning, normal running and during maintenance like Preventive Maintenances and Overhaul. Storage/handling requirement of consumables/self-life.				
6.6	List of lubricants with their Indian equivalent, Lubrication Schedule, Quantity required for each equipment for complete replacement is to be given				
6.7	List of vendors & Sub-vendors with their latest addresses, service centres ,Telephone Nos., Fax Nos., Mobile Nos., e-mail IDs etc.				
6.8	List of mandatory and recommended spare parts list				
6.9	Tentative Lead time required for ordering of spares from the equipment supplier				
6.10	Guarantee and warranty clauses				
7.0	Statutory and other specific requirements considerations.				
8.0	List of reference documents				
9.0	Binding as per requirement				



**4x210 + 3x500 MW KAHALGOAN
STPS, STG-I &II- FGD SYSTEM
HVAC SYSTEM
SITE STORAGE AND PRESERVATION**

SPECIFICATION No: PE-TS-481- (571-13000-A)-A001 (REV-0)

SECTION : I

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**SECTION-I
SUB-SECTION-E
ANNEXURE-IX
SITE STORAGE AND PRESERVATION**

SITE STORAGE AND PRESERVATION GUIDELINES

FOR

MECHANICAL BOPs

(Doc No: PE-DC-SSG-A001 REV.00)



PROJECT ENGINEERING MANAGEMENT, POWER SECTOR
BHARAT HEAVY ELECTRICALS LIMITED-NOIDA

CONTENT

- 1 SCOPE OF THE DOCUMENT
- 2 PURPOSE OF STORAGE & PRESERVATION
- 3 MEASURES TO BE TAKEN FOR STORAGE AND PRESERVATION
 - a) GENERAL STORAGE REQUIREMENTS
 - b) GENERAL PRESERVATION REQUIREMENTS
 - c) GENERAL INSPECTION REQUIREMENTS
- 4 TYPE OF STORAGE FOR VARIOUS EQUIPMENT
5. CONCLUSION
6. STACKING ARRANGEMENT FOR PLATES AND STRUCTURAL STEEL

1. SCOPE OF THE DOCUMENT

This guideline is prepared in intent to provide proper site storage and preservation of the Mechanical, Electrical and C & I items / equipment supplied under various bought out packages/items. This storage procedure shall be followed at different power plant sites by concerned agency for storage and preservation from the date of equipment received at site until the same are erected and handed over to the customer.

2. PURPOSE OF STORAGE & PRESERVATION

Many of the items may be required to be kept in stores for long period. It shall therefore be essential that proper methods of storage and preservation be applied so that items do not deteriorate, loose some of their properties and become unusable due to atmospheric conditions and biological elements.

3. MEASURES TO BE TAKEN FOR STORAGE, HANDLING & PRESERVATION

a) GENERAL STORAGE REQUIREMENTS

1. To the extent feasible, materials should be stored near the point of erection. The storage areas should have adequate unloading and handling facilities with adequate passage space for movement of material handling equipment such as cranes, fork lift trucks, etc. The storage of materials shall be properly planned to minimise time loss during retrieval of items required for erection.
2. The outdoor storage areas as well as semi-closed stores shall be provided with adequate drainage facilities to prevent water logging. Adequacy of these facilities shall be checked prior to monsoon.
3. The storage sheds shall be built in conformity with fire safety requirements. The stores shall be provided with adequate lights and fire extinguishers. 'No smoking' signs shall be placed at strategic locations. Safety precautions shall be strictly enforced.
4. Adequate lighting facility shall be provided in storage areas and storage sheds and security personnel positioned to ensure enforcement of security measures to prevent theft and loss of materials.
5. Adequate number of competent stores personnel and security staff shall be deployed to efficiently store and maintain the equipment / material.
7. The equipment shall be stored in an orderly manner, preserving their identification slips, tags and instruction booklets, etc., required during erection. The storage of materials shall be equipment-wise. Loose parts shall be stored in sheds on racks,

preserving the identification marks and tags in good condition. The group codes shall be displayed on the racks

6. At no time shall any materials be stored directly on ground. All materials shall be stored minimum 200 mm above the ground preferably on wooden sleepers

b) GENERAL PRESERVATION REQUIREMENTS

1. All special measures to prevent corrosion shall be taken like keeping material in dry condition, avoiding the equipment coming in contact with corrosive fluid like water, acid etc.
2. Materials which carry protective coating shall not be wrapped in paper, cloth, etc., as these are liable to absorb and retain moisture. The material shall be inspected and in case of signs of wear or damages to protective coating, that portion shall be cleaned with approved solution and coated with an approved protective paint. Complete record of all such observations and protective measures taken shall be maintained.
3. Generally equipment supplied at site are properly greased or rust protective oil is applied on machined/ fabricated components. However periodic inspection shall be carried out to ensure that protection offered is intact.
4. While handling the equipment, no dragging on the ground is permitted. Avoid using wire rope for lifting coated components. Use polyester slings (if possible) otherwise protective material (e.g. clothes, wood block etc.) should be used while handling the components with rope / slings
5. For Equipment supplied with finished paint, touch paint shall be done in case any surface paint gets peeled off during handling. Otherwise such surfaces shall necessarily be wrapped with polythene to avoid any corrosion. Further for equipment wherein finish coat is to be applied at site, site to ensure that equipment is received with primer coat applied.
6. It shall be ensured by periodic inspection that plastic inserts are intact in tapped holes, wherever applicable.
7. Pipes shall be blown with air periodically and it shall be ensured that there is no obstruction.
8. Silica gel or approved equivalent moisture absorbing material in small cotton bags shall be placed and tied at various points on the equipment, wherever necessary.
9. Heavy rotating parts in assembled conditions shall be periodically rotated to prevent corrosion/jamming due to prolonged storage.

10. All the electrical equipment such as motors, generators, etc. shall be tested for insulation resistance at least once in three months and a record of such measured insulation values shall be maintained.
11. Following preservatives/preservation methods can be used depending upon type of equipment
 - a. Rust preventive fluid (RPF)
 - b. Rust protective paints
 - c. Tarpaulin covers, in case of outdoor storage
 - d. De-oxy aluminate for weld-ments

c) GENERAL INSPECTION REQUIREMENTS

1. Period inspection of materials with specific reference to –
 - Ingress of moisture and corrosion damages.
 - Damage to protective coating.
 - Open ends in pipes, vessels and equipment -
 - In case any open ends are noticed, same shall be capped.
2. Any damages to equipment / materials.
 - In case of any damages, these shall be promptly notified and in all cases, the repairs / rectification shall be carried out.
 - Any items found damaged or not suitable as per project requirements shall be removed from site. If required to store temporarily, they shall be clearly marked and stored separately to prevent any inadvertent use.

4. TYPE OF STORAGE FOR VARIOUS EQUIPMENT

The types of storage are broadly classified under the following heads:

i **Closed storage with dry and dust free atmosphere. (C)**

The closed shed can be constructed by using cold-rolled / tubular components for structure and corrugated asbestos sheets / galvanised iron sheets for roofing. Brick walls / asbestos sheets can be used to cover all the sides. The floor of the shed can be finished with plain cement concrete suitably glazed. The shed shall be provided with proper ventilation and illumination.



ii **Semi-closed storage. (S)**

The semi closed shed can be constructed by using cold-rolled / tubular components for structure and corrugated / asbestos sheets for roofing. The floor shall be brick paved. If required a small portion of sides can be covered to protect components from rainwater splashing onto the components.





iii Open storage (O)

The open yard shall be levelled, well consolidated to achieve raised ground with the provision of feeder roads for crane approach along with access roads running all sides. One part of the open yard shall be stone pitched, levelled and consolidated with raised ground suitable for storing / stacking heavier and critical components with due space to handle them by cranes etc . Adequate number of sleepers, concrete block etc. to be provided to make raised platforms to stack critical materials.

A separate yard to be identified as “scrap yard” slightly away from main open yard to store wooden/steel scraps, which are to be disposed off. This is required to avoid mix up with regular components as well as to avoid fire hazard.

Some of the components, which are having both machined & un-machined surfaces and are bulky, shall be stored in open storage area on a raised ground and suitably covered with water proof / fire retardant tarpaulin.



The equipment listed below shall be stored and inspected as per requirement mentioned in the table below.

Sl. No.	Description of the equipment	Type of Storage	Check for	Remarks
Raw material /mechanical items like pipes, plates, structure sections etc.)				
1.	Steel pipes (lined/unlined)	S	Damage , paint, corrosion, rubber lining peeling	Provide end cap
2.	MS Plates	S	Damage, paint, corrosion	
3.	SS Plates	S	Damage	
4.	Non-metallic pipes	S	Damage, cracks	Provide end cap
5.	Stainless steel pipes	S	Damage ,	Provide end cap
6.	MS sections, beams	S	Damage, paint, corrosion	
7.	Cable trays	S	Damage, condition of preservations	
8.	Insulation sheets	S	Damage	
9.	Insulation	C	Damage, packing	
10.	Hangers Rods	S	Damage, paint, packing	
11.	Tubes	S	Damage, paint , packing	Provide end cap
12.	Hume pipes	O	Damage	
13.	Castings	O	Damage, paint, corrosion	
Fabricated mechanical items (pressure vessels, tanks etc.)				
14.	Pressure vessels (unlined)	O	Damage, paint, corrosion,	Covered nozzles
15.	Atmospheric storage tanks (unlined)	O	Damage, paint, corrosion	Covered nozzles

Sl. No.	Description of the equipment	Type of Storage	Check for	Remarks
16.	Pressure vessels (lined)	S	Damage, paint, corrosion, rubber lining	
17.	Atmospheric storage tanks(lined)	S	Damage, paint, corrosion, rubber lining	
18.	Support structures	O	Damage , paint, corrosion	
19.	Flanges	C	Damage , paint, corrosion	
20.	Fabricated pipes	S	Damage , paint, corrosion	Provide end cap
21.	Vessels internals	C	Damage , paint, corrosion ,packing	
22.	Grills	S	Damage , paint, corrosion	
23.	Angles	S	Damage , paint, corrosion	
24.	Bridge mechanism/clarifier mechanism	O	Damage , paint, corrosion	
25.	Cranes, rails	S	Damage , paint, corrosion	
26.	Stair cases	O	Damage , paint, corrosion	
27.	Ladders/handrails	O	Damage , paint, corrosion	
28.	Fabricated ducts	S	Damage , paint, corrosion	
29.	Isolation Gates	O	Damage , paint, corrosion	
30.	Fabricated boxes/panels	S	Damage , paint, corrosion	
Mechanical components like valves, fittings, cables glands, spares etc.)				
31.	Valves	S	Damage , packing	

Sl. No.	Description of the equipment	Type of Storage	Check for	Remarks
32.	Fittings	S	Damage , packing	Provide end cap
33.	Cable glands	C	Damage , packing	
34.	Tools & tackles	C	Damage , packing	
35.	Nut , bolts, washers,	C	Damage , packing	
36.	Gasket & Packings	C	Damage , packing	
37.	Copper tubes	C	Damage , packing, corrosion	Provide end cap
38.	SS tubing	C	Damage , packing	Provide end cap
Rotating assemblies (pumps, blowers, stirrers, fans, compressors etc.)				
39.	Pumps	S	Damage , packing, corrosion	Shaft rotation
40.	Blowers/Compressors	S	Damage , packing, corrosion	Shaft rotation
41.	Agitators/stirrers/radial launders	C	Damage , packing, corrosion	Shaft rotation
42.	Rollers for chlorine tonner mounting	C	Damage , packing, corrosion	
43.	Centrifuge	S	Damage , packing,	
44.	Gear box	C	Damage , packing, corrosion	
45.	Bearings	C	Damage , packing, corrosion	
46.	Fans	S	Damage , packing, corrosion	
47.	Dosing skids	S	Damage , packing, corrosion	
48.	Pump assemblies	S	Damage , packing, corrosion	
49.	Air washers(INTERNALS)	S	Damage , packing	
50.	Air conditioners (split)	C	Damage , packing	

Sl. No.	Description of the equipment	Type of Storage	Check for	Remarks
51.	Elevators(CONTAINERIZED)	O	Damage , packing, corrosion	
52.	Chillers/VA machines	S	Damage , packing	
53.	Air handling Unit/Package unit	S	Damage , packing	
54.	Chlorinators & Evaporators	C	Damage , packing	
55.	Ejectors	C	Damage , packing	
56.	Electrolyser	C	Damage , packing	
Miscellaneous items like chain pulley blocks, hoists etc.				
57.	Chain pulley blocks	S	Damage, Packing	
58.	Electric hoists	S	Damage, Packing	
59.	Fire extinguishers	C	Damage, expiry date	
60.	Fork Lift Truck	S	Damage, Packing	
61.	Hydraulic Mobile Crane	O	Damage, Packing	
62.	Mobile Pick Up & Carry Crane	O	Damage, Packing	
63.	Motor boats	O	Damage, Packing	
64.	Safety showers	S	Damage, Packing	
65.	Diffusers/dampers	S	Damage, Packing	
Chemicals and consumables (acid, alkali, paints, oils, reagents and special chemicals)				
66.	Hydro Chloric Acid (HCl)	Store in canes/ storage tank in dyke area	Date of production/ leakage/fumes	hazardous chemical
67.	Sulphuric acid (H ₂ SO ₄)	Store in canes/ storage tank in dyke area	Date of production/ leakage/fumes	hazardous chemical

Sl. No.	Description of the equipment	Type of Storage	Check for	Remarks
68.	Sodium hydroxide (NaOH)	Store in canes/ storage tank in dyke area	Date of production/ leakage/ fumes/ breather	hazardous chemical ,breather to be checked for air ingress
69.	Sodium hypo chlorite	To be stored under shed	Date of production/ leakage/ fumes	hazardous chemical ,self-life normally 15-30 days after which strength of chemical decays
70.	Ammonia	S	Date of production/ leakage/ fumes	Store in closed storage tanks, hazardous chemical
71.	CW treatment chemicals	S	Date of production , Self-life	Store in closed canes
72.	RO/UF cleaning chemicals	S	Date of production , Self-life	Store in closed canes
73.	Lime	C	Damage to packing , seepage	Prevent moisture, rain
74.	Alum bricks	C	Damage to packing	Prevent moisture, rain
75.	Poly electrolyte	S		Store in closed storage tanks
76.	Laboratory chemicals(powder)	C	Damage, Packing self-life	
77.	Laboratory chemicals(liquid)	C	Damage, Packing self-life	
78.	Lubrication oils	C	Leakage	
79.	Paints	S	Leakage ,air tightness	
80.	Sand	O	Damage of packing	No hooks
81.	Salt (NaCl)	C	Damage of packing, water ingress	Prevent moisture, rain
82.	Anthracite	S	Damage of packing	
83.	Activated carbon	S	Damage of packing	

Sl. No.	Description of the equipment	Type of Storage	Check for	Remarks
84.	Thermal insulation	S	Damage of packing	
85.	Cement	C	Damage of packing	Prevent moisture, rain
86.	Gravels	O	Damage of packing	
87.	ION exchange resins	C	Damage , packing	Refer manufacturer guidelines
88.	RO membranes	C	Damage , packing	Refer manufacturer guidelines
89.	UF membranes	C	Damage , packing	Refer manufacturer guidelines
90.	Cleaning chemicals	C	Damage , packing	Refer manufacturer guidelines
91.	Chemicals for analysers/calibration	C	Damage , packing	Refer manufacturer guidelines
Electrical and C & I items (motors, cables etc.)				
92.	Motors	C	Damage , packing	
93.	Cable drums	O	Damage	
94.	Control Panel /control desk, UPS ,JB	S	Damage, Packing	
95.	Instruments(gauges/analysers)	C	Damage	
Special items		As per Manufacturer's item, like Hydrogen cylinders, Ozonator, Analyser, Chlorine dioxide generators etc.		

5. CONCLUSION

Concerned storage agency at site should make sure that loss in equipment performance and wear & tear are minimised through proper storage and preservation. The above are broad guidelines and cover major equipment / materials. However specific storage practices shall be followed as per manufacturer recommendation. All the necessary measures even in addition to the ones mentioned above, if found necessary, should be taken to achieve the objective.

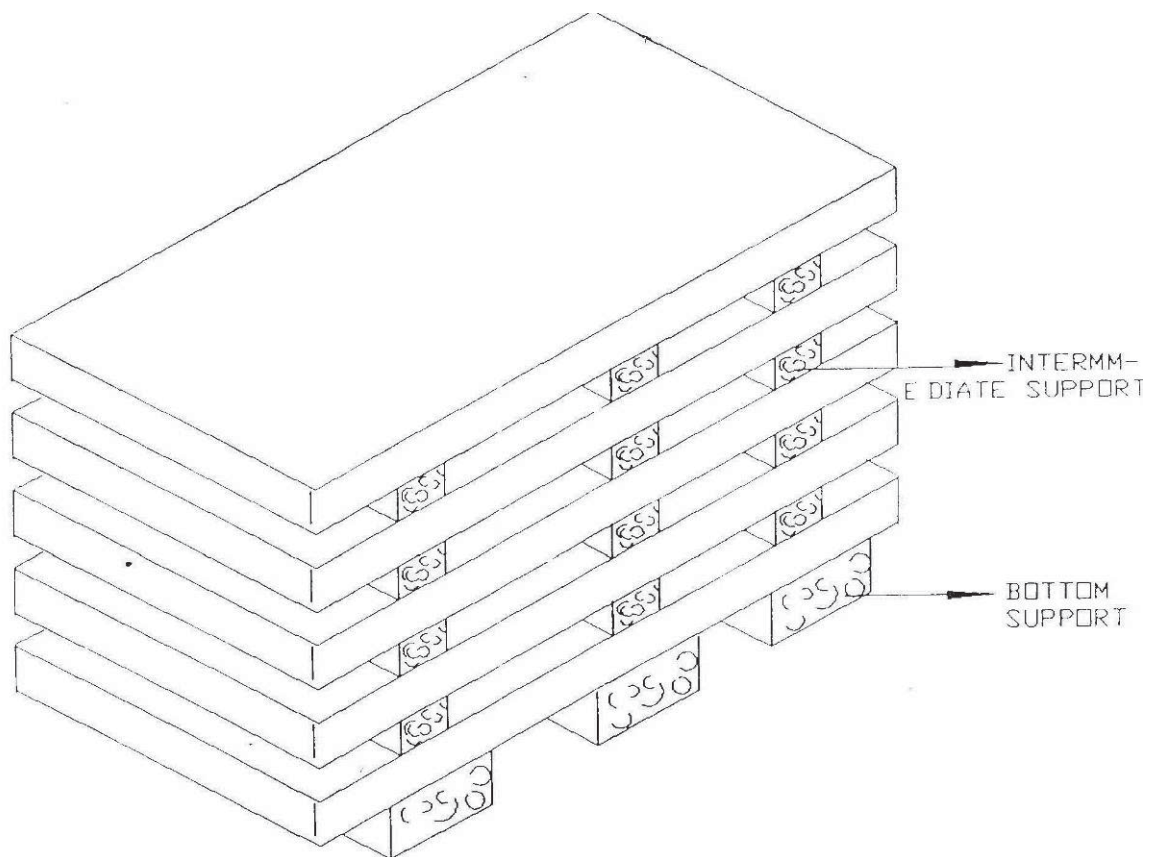


Figure – 1 – PLATE STACKING ARRANGEMENT

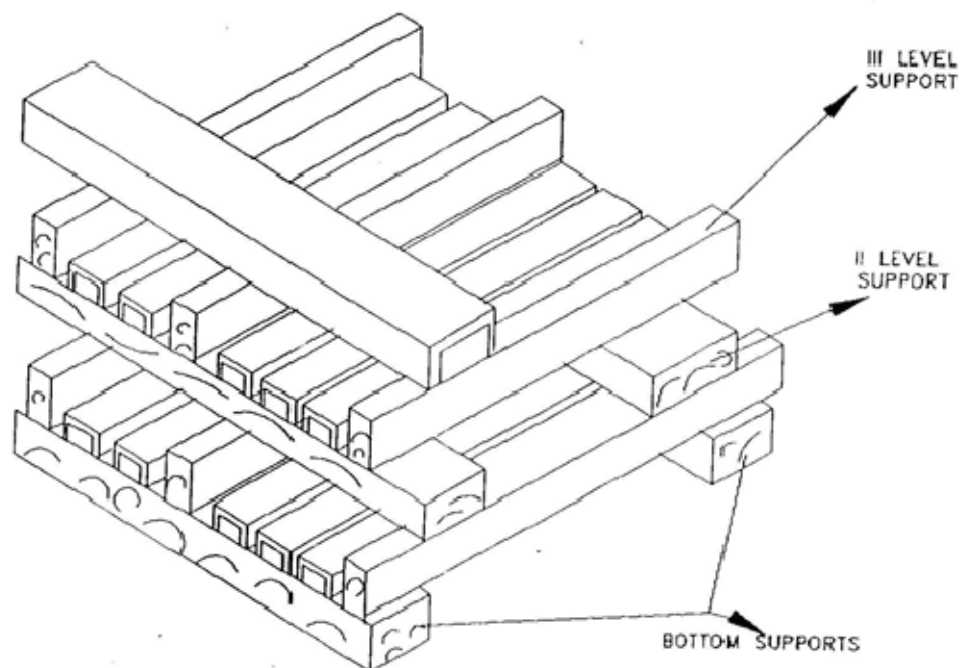


Figure – 2 – STRUCTURAL STEEL STACKING ARRANGEMENT



**4x210 + 3x500 MW KAHALGAON STPS
STPS, STG-I &II- FGD SYSTEM**

HVAC SYSTEM

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**4x210 + 3x500 MW KAHALGAON STPS
STPS, STG-I &II- FGD SYSTEM**

INSPECTION AND TESTING

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INSPECTION AND TESTING

	4x210 + 3x500 MW KAHALGAON STPS STPS, STG-I &II- FGD SYSTEM INSPECTION AND TESTING	SPECIFICATION No: PE-TS-481- (571-13000-A)-A001 (REV-0)	
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<p>1.01.00 Inspection and Tests during Manufacture.</p> <p>1.01.01 The method and techniques to be used by the Bidder for the control of quality during manufacture of all plant and equipment shall be agreed with the Owner.</p> <p>1.01.02 The Owner's general requirements with respect to quality control and the required shop tests are set out elsewhere in this specification.</p> <p>1.01.03 Before any item of plant or equipment leaves its place of manufacture the Owner shall be given the option of witnessing inspections and tests for compliance with the specification and related standards.</p> <p>1.01.04 Advance notice shall be given to the Owner as agreed in the Contract, prior to the stage of manufacture being reached, and the piece of plant must be held at this stage until the Owner has inspected the piece, or has advised in writing that inspection is waived. If having consulted the Owner and given reasonable notice in writing of the date on which the piece of plant will be available for inspection, the Owner does not attend the Bidder may proceed with manufacture having forwarded to the Owner duly certified copies of his own inspection and test results.</p> <p>The owner's representative shall have at all reasonable times access to bidder's or his sub-vendor's premises and shall have power to inspect/ examine materials and workmanship or equipment under manufacture.</p> <p>The Bidder shall forthwith forward to the engineer duly certified copies of the Test Certificates in six copies (one to the Purchaser and five to the Consulting Engineer) for approval. Further nine (9) copies of Shop Test Certificates shall be bound with Instruction Manuals referred to elsewhere.</p> <p>For electrical equipment, routine tests as per relevant IS spec are to be carried out on all equipment. Type tests are also to be carried out on selected equipment as detailed in the specs of concerned electrical equipment.</p> <p>1.01.05 Under no circumstances any repair or welding of castings be carried out without the consent of the Engineer. Proof of the effectiveness of each repair by radiographic and/or other non-destructive testing technique, shall be provided to the Engineer.</p> <p>1.01.06 All the individual and assembled rotating parts shall be statically and dynamically balanced in the works. Where accurate alignment is necessary for component parts of machinery normally assembled on site, the Bidder shall allow for trial assembly prior to despatch from place of manufacture.</p> <p>1.01.07 All materials used for the manufacture of equipment covered under this specification shall be of tested quality. Relevant test certificates shall be made available to the Purchaser. The certificates shall include tests for mechanical properties and chemical</p>			



**4x210 + 3x500 MW KAHALGAON STPS
STPS, STG-I & II- FGD SYSTEM**

INSPECTION AND TESTING

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analysis of representative material. Equipment or parts coming under any statutory Regulations shall be certified by a Competent Authority under the regulations in the specified format.

1.01.08 All pressure parts connected to pumping main shall be subjected to hydraulic testing at a pressure of 150% of shut-off head for a period not less than one hour. Other parts shall be tested for one and half times the maximum operating pressure, for a period not less than one hour.

1.01.09 All necessary non-destructive examinations shall be performed to meet the applicable code requirements.

1.01.10 All welding procedures adopted for performing welding work shall be qualified in accordance with the requirements of Section-IX of ASME code or IBR as applicable. All welded joints for pressure parts shall be tested by liquid penetrant examination according to the method outlined in ASME Boiler and Pressure Vessel code. Radiography, magnetic particle examination magnaflex and ultrasonic testing shall be employed wherever necessary/ recommended by the applicable code. At least 10% of all major but welding joints shall be radiographed unless otherwise stipulated.

Statutory payments in respect of IBR approvals including inspection shall be made by the bidder. Bidder's scope shall include to preparation of all necessary documents, co-ordination and follow-up for above approval. Owner shall only forward assistance/endorsement of documents /design /drawings /reports/records to be submitted for approval as stipulated/ required by Statutory Authorities till registration of the unit and clearance for commercial operation.

1.02.00 Performance Tests at Site

1.02.01 The full requirements for testing the system shall be agreed between the Owner and the Bidder prior to Award of Contract. The completely erected System shall be tested by the Bidder on site under normal operating conditions. The Bidder shall also ensure the correct performance of the System under abnormal conditions, i.e. the correct working of the various emergency and safety devices, interlocks, etc.

1.02.02 The Bidder shall provide complete details of his normal procedures for testing, for the quality of erection and for the performance of the erected plant. These tests shall include site pressure test on all erected pipe work to demonstrate the quality of the piping and the adequacy of joints made at site.

1.02.03 The Bidder shall furnish the quality procedures to be adopted for assuring quality from the receipt of material at site, during storage, erection, pre-commissioning to tests on completion and commissioning of the complete system/equipment.

1.03.00 For details of specific tests required on individual equipment refer to respective section of this specification.



4x210 + 3x500 MW KAHALGAON STPS
STPS, STG-I &II- FGD SYSTEM

INSPECTION AND TESTING

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All Statutory testing / clearance is in Bidder's scope including payment of all fees, etc. as required

QAP FORMAT

BHARAT HEAVY ELECTRICALS LIMITED

CORPORATE QUALITY ASSURANCE

PROJECT:

SYSTEM :

VENDOR :

ITEM :

[illegible]

Legend:

1. BHEL

2. Vendor

3. Sub-Vendor

QP No

CQS/SQP/31

Signature

Date _____

Rev

Name

Page No

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Party

Customer/Consultant

Bhel

Vendor



**4x210 + 3x500 MW KAHALGAON STPS
STPS, STG-I &II- FGD SYSTEM**

**HVAC SYSTEM
LIST OF DOCUMENTS TO BE SUBMITTED WITH
BID**

**SPECIFICATION No: PE-TS-481- (571-13000-
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**BIDDER SHOULD SUBMIT THE SIGNED AND STAMPED COPY OF THE
FOLLOWING DOCUMENTS:**

1. Compliance cum confirmation certificate
2. Guaranteed power consumption (In the format attached in the spec mentioning KW rating).
3. Un priced format for Main package, Mandatory Spares, Tools and Tackles, Commissioning Spares (mentioning quoted/not quoted against each item)
4. Deviation schedule /No deviation certificate in attached format 'Deviation sheet (Cost of withdrawal)'.



**4x210 + 3x500 MW KAHALGAON STPS
STPS, STG-I & II- FGD SYSTEM
HVAC SYSTEM
COMPLIANCE CUM CONFIRMATION
CERTIFICATE**

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COMPLIANCE CUM CONFIRMATION CERTIFICATE

The bidder shall confirm compliance with following by signing / stamping this compliance certificate (every sheet) and furnish same with the offer.

- a) The scope of supply, technical details, construction features, design parameters etc. shall be as per technical specification & there are no exclusions, other than those mentioned under "exclusion and those resolved as per 'Schedule of Deviations', with regard to same.
- b) There are no other deviations w.r.t. specifications other than those furnished in the 'Schedule of Deviations'. Any other deviation, stated or implied, taken elsewhere in the offer stands withdrawn unless specifically brought out in the 'Schedule of Deviations'
- c) Bidder shall submit QP in the event of order based on the guidelines given in the specification & QP enclosed therein. QP will be subject to BHEL / CUSTOMER approval & customer hold points for inspection / testing shall be marked in the QP at the contract stage. Inspection / testing shall be witnessed as per same apart from review of various test certificates/ Inspection records etc. This is within the contracted price without any extra implications to BHEL after award of the contract.
- d) All drawings/ data-sheets / calculations etc. submitted along with the offer shall not be taken cognizance off.
- e) The offered materials shall be either equivalent or superior to those specified in the specification & shall meet the specified / intended duty requirements. In case the material specified in the specifications is not compatible for intended duty requirements then same shall be resolved by the bidder with BHEL during the pre-bid discussions, otherwise BHEL / Customer's decision shall be binding on the bidder whenever the deficiency is pointed out.

For components where materials are not specified, same shall be suitable for intended duty, all materials shall be subject to approval in the event of order.

- f) The commissioning spares shall be supplied on 'As Required Basis' & prices for same included in the base price itself.
- g) All sub vendors shall be subject to BHEL / CUSTOMER approval in the event of order.
- h) Guarantee for plant/equipment shall be as per relevant clause of GCC / SCC / Other Commercial Terms & Conditions
- i) In the event of order, all the material required for completing the job at site shall be supplied by the bidder within the ordered price even if the same are additional to approved billing break up, approved drawing or approved Bill of quantities within the scope of work as tender specification. This clause will apply in case during site



**4x210 + 3x500 MW KAHALGAON STPS
STPS, STG-I & II- FGD SYSTEM
HVAC SYSTEM
COMPLIANCE CUM CONFIRMATION
CERTIFICATE**

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commissioning, additional requirements emerges due to customer and / or consultant's comments. No extra claims shall be put on this account

- j) Schedule of drawings submissions, comment incorporations & approval shall be as stipulated in the specifications. The successful bidder shall depute his design personnel to BHEL's / Customer's / Consultant's office for across the table resolution of issues and to get documents approved in the stipulated time.
- k) As built drawings shall be submitted as and when required during the project execution.
- l) The bidder has not tempered with this compliance cum confirmation certificate and if at any stage any tempering in the signed copy of this document is noticed then same shall be treated as breach of contract and suitable actions shall be taken against the bidder.
- m) Successful bidder shall furnish detailed erection manual for each of the equipment supplied under this contract at least 3 months before the scheduled erection of the concerned equipment / component or along with supply of concerned equipment / component whichever is earlier.
- n) Document approval by customer under Approval category or information category shall not absolve the vendor of their contractual obligations of completing the work as per specification requirement. Any deviation from specified requirement shall be reported by the vendor in writing and require written approval. Unless any change in specified requirement has been brought out by the vendor during detail engineering in writing while submitting the document to customer for approval, approved document (with implicit deviation) will not be cited as a reason for not following the specification requirement.
- o) In case vendor submits revised drawing after approval of the corresponding drawing, any delay in approval of revised drawing shall be to vendor's account and shall not be used as a reason for extension in contract completion.



**4x210 + 3x500 MW KAHALGAON STPS
STG-I & II- FGD SYSTEM
HVAC SYSTEM
PRE-BID CLARIFICATION SCHEDULE**

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PRE-BID CLARIFICATION SCHEDULE

S. NO.	SECTION/CLAUSE/PAGE NO.	STATEMENT OF THE REFERRED CLAUSE	CLARIFICATION REQUIRED

The bidder hereby clarifies that above mentioned are the only clarifications required on the technical specification for the subject package.

Signature: _____

Name: _____

Designation: _____

Company: _____

Date: _____

Company Seal



**4x210 + 3x500 MW KAHALGOAN
STPS, STG-I &II- FGD SYSTEM
HVAC SYSTEM
NO DEVIATION CERTIFICATE**


SPECIFICATION No: PE-TS-481- (571-13000-A)-A001 (REV-0)

SECTION : II

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DEVIATION SHEET (COST OF WITHDRAWAL)

				ANNEXURE-II: DEVIATION SHEET (COST OF WITHDRAWAL)					
PROJECT:-				4 x 210+3x500 MW KAHALGAON STPP- FGD SYSTEM					
PACKAGE:-				HVAC System					
TENDER ENQUIRY REFERENCE:-									
NAME OF VENDOR:-									
SL NO	VOLUME/ SECTION	PAGE NO.	CLAUSE NO.	TECHNICAL SPECIFICATION/ TENDER DOCUMENT	COMPLETE DESCRIPTION OF DEVIATION	COST OF WITHDRAWAL OF DEVIATION	REFERENCE OF PRICE SCHEDULE ON WHICH COST OF WITHDRAWAL OF DEVIATION IS APPLICABLE	NATURE OF COST OF WITHDRAWAL OF DEVIATION (POSITIVE/ NEGATIVE)	REASON FOR QUOTING DEVIATION
TECHNICAL DEVIATIONS									
COMMERCIAL DEVIATIONS									
PARTICULARS OF BIDDERS/ AUTHORISED REPRESENTATIVE									
NAME				DESIGNATIONS			SIGN & DATE		
NOTES:									
1. Cost of withdrawal of deviation will be applicable on the basic price (i.e. excluding taxes, duties & freight) only.									
2. All the bidders have to list out all their Technical & Commercial Deviations (if any) in detail in the above format.									
3. Any deviation not mentioned above and shown separately or found hidden in offer, will not be taken cognizance of.									
4. Bidder shall submit duly filled unpriced copy of above format indicating "quoted" in "cost of withdrawal of deviation" column of the schedule above along with their Techno-commercial offer, wherever applicable. In the absence of same, such deviation(s) shall not be considered and offer shall be considered in total compliance to NIT.									
5. Bidder shall furnish price copy of above format along with price bid.									
6. The final decision of acceptance/ rejection of the deviations quoted by the bidder shall be at discretion of the Purchaser.									
7. Bidders to note that any deviation (technical/commercial) not listed in above and asked after Part-I opening shall not be considered.									
8. For deviations w.r.t. Credit Period, Liquidated damages, Firm prices if a bidder chooses not to give any cost of withdrawal of deviation loading as per Annexure-VII, will apply. For any other deviation mentioned in un-priced copy of this format submitted with Part-I bid but not mentioned in priced copy of this format submitted with Priced bid, the cost of withdrawal of deviation shall be taken as NIL.									
9. Any deviation mentioned in priced copy of this format, but not mentioned in the un-priced copy, shall not be considered.									
10. All techno-commercial terms and conditions of NIT shall be deemed to have been accepted by the bidder, other than those listed in unpriced copy of this format.									
11. Cost of withdrawal is to be given separately for each deviation. In no event bidder should club cost of withdrawal of more than one deviation else cost of withdrawal of such deviations which have been clubbed together shall be considered as NIL.									
12. In case nature of cost of withdrawal (positive/negative) is not specified it shall be assumed as positive.									
13. In case of discrepancy in the nature of impact (positive/ negative), positive will be considered for evaluation and negative for ordering.									



**4x210 + 3x500 MW KAHALGAON
STPS, STG-I &II- FGD SYSTEM**

**HVAC SYSTEM
NO DEVIATION CERTIFICATE**

**SPECIFICATION No: PE-TS-481- (571-13000-
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SECTION-II

SUB-SECTION-6

GUARANTEE POWER CONSUMPTION

81	4x210 + 3x500 MW KAHALGAON STPS FGD SYSTEM HVAC SYSTEM GAURANTEE POWER CONSUMPTION		SPECIFICATION No: PE-TS-481-(571-13000-A)-A001	
			SECTION : II	
			SUB-SECTION : 6	
			REV. NO. 00	
			SHEET: 1 OF 1	

Guaranteed Power Consumption For Air Conditioning System						
NAME OF PROJECT:		4x210 + 3x500 MW KAHALGAON STPS, STG-I & II- FGD SYSTEM				
NAME OF PACKAGE:		HVAC FOR FGD SYSTEM				
TECHNICAL SPECIFICATION No:		PE-TS-481-(571-13000-A)-A001				
S.NO.	DESCRIPTION OF EQUIPMENT	NO OF EQUIPMENT		TOTAL GUARANTEED POWER CONSUMPTION FOR EACH EQUIPMENT AT MOTOR INPUT TERMINAL AND CONTROL PANEL (IN KW)	DUTY FACTOR	TOTAL KW
		WORKING	STANDBY			
		3A	3B	4	5	6=3Ax4x5
1	AC SYSTEM					
1.1	AIR COOLED CONDENSING UNITS					
1.1.1	OUTDOOR UNIT for FGD Control Room Bldg-1	1	1			
1.1.2	AHU FAN for FGD Control Room Bldg-1	1	1			
1.1.3	OUTDOOR UNIT for FGD Control Room Bldg-2	1	1			
1.1.4	AHU FAN for FGD Control Room Bldg-2	1	1			
1.1.5	OUTDOOR UNIT for FGD MCC Room near Absorber unit 5&6	1	1			
1.1.6	AHU FAN for FGD MCC Room near Absorber unit 5&6	1	1			
2	VENTILATION SYSTEM					
2.1	UAF					
2.1.1	UAF FAN for FGD Control Room Bldg-1	1	0			
2.1.2	UAF FAN for FGD Control Room Bldg-2	2	0			
TOTAL (KW)						
Note:	<p>Estimated power consumption (EPC) figure for the system (for working drives only) has been considered as 430 KW. So long bidder's quoted guaranteed power consumption (GPC) above remains within this EPC, there will be no technical loading of bid on power consumption for evaluation. However, if bidder's quoted GPC exceeds EPC, there shall be technical loading of bid for evaluation @ INR 143944/-per KW-of additional power over EPC.</p> <p>Bidder's guaranteed power consumption at motor input terminals (not shaft power) shall be demonstrated by the successful bidder during performance testing at works/ site. In case power consumption is noted higher than EPC / bidder's quoted GPC whichever is higher, during inspection/ PG test, penalty @ INR 143944/-per KW-shall be levied on vendor.</p>					
Particulars of bidder / authorised representative						
Name	Designation	Signature	DATE	Company Seal		