TECHNICAL PRE QUALIFICATION REQUIREMENT

Name of Project : - 4x125MW Teesta-VI HEP

Name of Customer : - LTHP Ltd. (A wholly owned subsidiary of NHPC Ltd.)

Name of Consultant : - NHPC Limited

Name of Item : - 220kV String Insulator and Hardware

TECHNICAL PRE QUALIFICATION REQUIREMENT
The manufacturer whose Disc Insulators are offered, must have designed, manufactured, tested and supplied Disc Insulators of 90kN or higher electro-mechanical strength for 220kV or higher voltage class system.

SUPPORTING DOCUMENTS TO BE ATTACHED		
Sr	**Required Criteria**	**Supporting Documents to be submitted by bidder along with technical bid**
1	Manufacturing	Approved Drawings / GTP / Approved Quality Plan / Factory Inspection Test Report e.t.c
2	Supply	PO / Dispatch clearance / LR / Material Receipt certificate at site / installation or commissioning certificate e.t.c
3	Type Test	TTR approval from customer / Type Test Report etc.

Notes (General points):

1. Consideration of offer shall be subject to customer's approval of bidder's, if applicable.

2. Bidder to submit all supporting documents in English. If documents submitted by bidder are in language other than English, a self- attested English translated document should also be submitted.

3. Notwithstanding anything stated above, BHEL reserves the right to assess the capabilities and capacity of the bidder to perform the contract, should the circumstances warrant such assessment in the overall interest of BHEL.

4. After satisfactory fulfilment of all the above criteria / requirement, offer shall be considered for further evaluation as per NIT and all the other terms of the tender.

PREPARED BY 16/5/23

REVIEWED BY 16/05/23 (RANAJIT DEY BHEL TBL)

APPROVED BY

1455256/2023/TBG-TB_ENGG_MSE

BHARAT HEAVY ELECTRICALS LIMITED
TRANSMISSION BUSINESS ENGINEERING MANAGEMENT
NOIDA

DOCUMENT NO.	TB-415-316-020	REV 00	PREPARED	CHECKED	APPROVED
TYPE OF DOC.	TECHNICAL SPECFICATION	NAME	GV	RD	VK
TITLE: 220kV String Insulator and Hardware Accessories		SIGN			
		DATE	8.5.23	10.05.23	11.5.23
		GROUP	TBEM		
CUSTOMER	LTHP LTD. (A wholly owned subsidiary of NHPC Ltd.)				
CONSULTANT	NHPC Ltd.				
PROJECT	Teesta-VI H.E. Project (4x125 MW)				
LOA. NO.	LTHPL/CEO/Teesta-VI/2020/340 dtd. 04.09.2020				

CONTENTS

Remarks: It is to be noted that data and details of Guaranteed Technical Particulars (GTP) shall not be reviewed during Technical Evaluation/ Review, hence compliance of Guaranteed Technical Particulars (GTP) in line with Technical Specification shall be deemed to under complete compliance of bidder.

*Offers without filled Checklist shall not be evaluated.

REV. NO.	DATE	ALTERED	CHECKED	APPROVED	
DISTRIBUTION				TO	
				COPIES	

SECTION - 1

1.1 SCOPE

This technical specification covers the requirements of design, manufacture, testing at works, packing and dispatch of 220kV String Insulators and Hardware Accessories to site.

The specification comprises of following sections:

Section-1: Scope, Specific Technical Requirements & Bill of Quantities
Section-2: Detailed Technical Requirement - Equipment Specification
Section-3: Project Details & General Technical Requirements

In case of any conflict between various sections, order of precedence shall be in the same order as listed above.

This section covers the scope and quantities of 220kV String Insulators and Hardware Accessories. The Specific Technical Requirements for the above item as specified by the customer are given in Section-2. The offered equipment shall also comply with the General Technical Requirements for the project as detailed under section-3 of this specification.

The equipment is required for the following project:

Name of customer: LTHP LTD. (A wholly owned subsidiary of NHPC Ltd.)
Name of consultant: NHPC Ltd.
Name of Project: Teesta-VI H.E. Project (4x125 MW)

The scope of supplies shall be as per commercial terms and conditions enclosed separately with the enquiry.

1.2 SPECIFIC TECHNICAL REQUIREMENTS-

a) All equipment shall perform satisfactorily under various other electrical, electromechanical and meteorological conditions of the site of installation. All equipment shall be able to withstand all external and internal mechanical, thermal and electromechanical forces due to various factors like wind load, temperature variation, ice & snow, (wherever applicable) etc. for the equipment.

Equipment's and system shall be designed to meet the following major technical parameters as brought out hereunder.

SN	Parameters	220kV
1.	Max. System Voltage (kV)	245kV
2.	Impulse withstand voltage of string (dry & wet) (kVp)	± 1050 kVp
3.	Power frequency withstand voltage of the complete string (dry & wet) (kVrms)	460kV (rms) & 460kV (rms)
4.	Creepage distance (mm/kV)	25 mm/kV
5.	Hot dip galvanizing	As per IS 2633/2629
6.	Electro mechanical strength of String Insulator unit in (kN)	120 kN

b) ***Complete string assembly (including the offered disc Insulators & offered hardwares) offered should be of Type Tested Design.***

d) ***Offered Insulator Hardware accessories shall be complete in all respect as per BOQ (Annexure-BOQ, Section-1)***

1.3 BILL OF QUANTITIES

As per Annexure-BOQ.

NOTE:

1) Total quantity may vary upto ±20%.
2) Supply of all the hardware are deemed to be included in the BOQ Sl. No. 2 and 4 of Annexure-BOQ.

1.4 TYPE TESTING

Bidder shall submit valid type test reports (as per relevant IEC/IS Standard) for approval. The type test reports submitted shall be of tests conducted within last 10 years prior to the date of techno-commercial bid opening**.** The bidder should have conducted type test on identical or similar equipment/ components to those offered. In case type test reports are found to be technically unacceptable to BHEL/LTHPL/NHPC, the type test shall be conducted without cost and delivery implication to BHEL. Type Test Reports on the complete string assembly (including the offered disc insulators & offered hardware) is required during contract stage for customer approval.

1.5 QUALITY PLAN

Bidder to follow valid NHPC approved Quality Plan as per NHPC procedure. In case the bidder don't have valid NHPC approved QP, it will be the bidder's responsibility to get its QP approved directly from the end customer.

1.6 TECHNICAL PRE-QUALIFYING REQUIREMENTS

As per Annexure- TQR

1.7 DOCUMENTS REQUIRED WITH OFFER

a) "No Technical Deviation" Certificate
b) Un-priced schedule
c) Filled up Checklist

1.8 DRAWINGS/ DOCUMENTS REQUIRED FOR ENGINEERING MANUFACTURING CLEARANCE

The minimum drawings/ documents, as follows shall be required for providing engineering manufacturing clearance of the equipment (220kV String Insulators and Hardware Accessories) and furthermore, it shall be used for delay analysis, if any, on account of the bidder. The schedule for submission and resubmission shall be in line with details provided in section-3.

1	220kV String Insulators and All Hardware Accessories Drawings, Datasheet &

	Type Test Reports
2	Quality Assurance Plan & Inspection Test Schedule

1.9 PACKING AND DISPATCH

The equipment shall be properly packed for selected mode of transportation i.e. sea, rail and road in such a manner that it is protected against the climatic conditions and for any damage during transportation, transit and storage. The equipment shall be wrapped in polyethylene sheets before being placed in wooden crates/cases to prevent damage to the finish. Crates/cases/drums shall have skid bottoms for handling. Special notations such as 'Fragile', 'This side up', 'Weight', 'Owner's particulars\ 'PO nos.' etc., shall be clearly marked on the package together with other details as per purchase order.

The equipment may be stored outdoors for long periods before installation. The packing should also be suitable for outdoor storage areas with heavy rains/ high ambient temperature unless otherwise agreed and hence, packing shall be suitable for long duration storage (minimum 1 year).

Project - LTHPL Teesta-VI H.E. Project (4x125 MW)			
Sl. No.	**Item Description**	**Unit**	**Quantity**
1	Supply : 11kV, 120 kN Disc Insulator (Anti fog) with creepage distance of 25 mm/kV	Nos.	90
2	Supply : 220 kV Hardware Assembly complete in all respect for Single Suspension string insulator (120 kN) assembly with 1x15 nos antifog disc with all hardware accessories including grading Ring with drop type suspension clamp set suitable for Quad Moose with 250 mm sub conductor spacing	set	6
3	Spares : 11kV, 120 kN Disc Insulator (Anti fog) with creepage distance of 25 mm/kV	Nos.	24
4	Spares : 220 kV Hardware Assembly complete in all respect for Single Suspension string insulator (120 kN) assembly with 1x15 nos antifog disc with all hardware accessories including grading Ring with drop type suspension clamp set suitable for Quad Moose with 250 mm sub conductor spacing	set	3

SECTION - 2

1. INSULATOR STRING AND HARDWARES

a) The insulator hardware shall be of bolted type and shall be of forged steel except for insulator cap, which can be of malleable cast iron. It shall also generally meet the requirements of clamps and connectors as specified above.

b) In one span, Tension string assembly at one end shall be supplied with suitable turn buckle.

c) Disc Insulator
The disc insulator shall meet the following parameters:

i) Type	Antifog type insulator
ii) Electro mechanical strength	120kN
iii) Creepage distance (mm)	25mm/kV

d) Insulator string
The insulator string shall meet the following parameters:

i) Type	Porcelain type
ii) Creepage distance	25mm/kV
iii) PF withstand voltage	460kV rms (dry and wet)
iv) L / I withstand voltage	+/- 1050 kV
v) No. of disc insulator	15 nos.
vi) Electro mechanical strength	120 kN/ String

2. BUSHINGS, HOLLOW COLUMN INSULATORS, SUPPORT INSULATORS, AND DISC INSULATORS

a) Bushings shall be manufactured and tested in accordance with IS:2099 & IEC:137 while hollow column insulators shall be manufactured and tested in accordance with IEC 233/IS 5284. The support insulators shall be manufactured and tested as per IS:2544 / IEC 168/IEC 273. The insulators shall also conform to IEC 815 as applicable.
Support insulators/ bushings/ hollow column insulators shall be designed to have ample insulation, mechanical strength and rigidity for the conditions under which they will be used.

b) Porcelain used shall be homogenous, free from laminations, cavities and other flaws or imperfections that might affect the mechanical or dielectric quality and shall be thoroughly vitrified, tough and impervious to moisture. Hollow porcelain should be in one integral piece in green & fired stage.

c) Glazing of the porcelain shall be uniform brown in colour, free form blisters, burns and other similar defects.

d) When operating at normal rated voltage there shall be no electric discharge between conductor and insulators which would cause corrosion or injury to conductors or when operating at normal rated voltage.

e) The design of the insulator shall be such that stresses due to expansion and contraction in any part of the insulator shall be lead to deterioration. All ferrous parts shall be hot dip galvanised.

f) Contractor shall make available data on all the essential features of design including the method of assembly of shells and metal parts, number of shells per insulator, the manner in which mechanical stresses are transmitted through shells to adjacent parts, provision for meeting expansion stresses, results of corona and thermal shock tests, recommended working strength and any special design or arrangement employed to increase life under service conditions.

g) Post type insulators shall consist of a porcelain part permanently secured in metal base to be mounted on supporting structures. They shall be capable of being mounted upright. They shall be designed to withstand all shocks to which they may be subjected to during operation of the associated equipment.

h) Bushing porcelain shall be robust and capable of withstanding the internal pressures likely to occur in service. The design and location of clamps, the shape and the strength of the porcelain flange securing the bushing to the tank shall be such that there is no risk of fracture. All portions of the assembled porcelain enclosures and supports other than gaskets, which may in any way be exposed to the atmosphere shall be composed of completely non hygroscopic material such as metal or glazed porcelain.

i) All iron parts shall be hot dip galvanised and all joints shall be air tight. Surface of joints shall be trued, porcelain parts by grinding and metal parts by machining. Insulator/ bushing design shall be such as to ensure a uniform compressive pressure on the joints.

j) In accordance with the requirements stipulated under Chapter-G0, bushings, hollow column insulators and support insulators shall conform to type tests and shall be subjected to routine tests and acceptance test/ sample test in accordance with relevant standards.

k) The parameters of bushings/ Hollow column insulators/ support insulators are given in section E0. Insulator shall also meet requirement of IEC - 815 as applicable, having alternate long & short sheds.

6. Outdoor Pot Yard Equipment

031

6.1 Type Test

The contractor is required to carry out all type tests as per relevant IEC/ International Standards on one apparatus of each type of similar rating and shall submit the reports to the Employer. The type test may not be mandatory if similar equipment has been type tested and test certificate(s) for relevant tests are accepted by the Employer.

6.2 Shop Test

The Outdoor Pot yard equipment such as Capacitance Voltage Transformers, Surge Arrestors, Wave Trap, Isolator, Insulator, Conductor etc. shall be routine tested as per relevant IEC with latest amendments. Following shop tests shall be carried out by the manufacturers at their works :-

Test on Surge Arrestor

- Power frequency withstand test
- Lightning impulse residual voltage test
- Partial discharge test
- Thermal stability test
- Galvanization test of metal part

Test on Capacitor Voltage Transformers

- Verification of terminal markings and polarity
- Power frequency withstand test on EMU
- Induced over voltage test on EMU
- Power frequency withstand test on Capacitor assembly
- Capacitance & tan delta test
- Accuracy test
- Partial discharge test

Test on Wave Trap & LMU

- Power frequency withstand test
- Measurement of inductance, blocking resistance & impedance
- Tapping loss test of Wave Trap
- Return & Composite loss of LMU

Test on Conductor

- Dimension, lay direction and lay ratio of aluminium & steel strand
- Conductor resistance test
- Breaking load and elongation
- Torsion and wrapping test
- Test for Zinc coating for steel strand

Test on Gantry/ Support Structure

- Dimensional and Visual Check
- Galvanizing Tests
- Weight of Zinc Coating
- Thickness of Zinc Coating
- Uniformity of Zinc Coating

BHEL R.O.D. Lodhi Road New Delhi-3

Lanco Teesta Hydro Power Limited

032

- Adhesion Test

Test on Insulator

- Visual Check for Chips, Damage, Surface defects, Misalignment of metal parts.
- Eccentricity & Parallelism
- Verification of Dimensions
- Temperature Cycle Test
- Mechanical strength Test
- Puncture Test
- Porosity Test
- Galvanizing Test

Test on Marshalling Kiosk

- Dimensions and overall finish visual check
- Scheme& functional Checking
- HV & IR test

The details of tests are given in Model Quality Assurance Plan of Outdoor Potyard Equipment.

6.3 Field Test

All field tests including tests during installation, pre-commissioning, commissioning, field acceptance tests shall be conducted by the Contractor, in presence of representative of the Employer.

Procedure to be adopted for conducting the operational, pre-commissioning, commissioning, performance and field acceptance test shall submitted well in advance, at least six(6) month before start of relevant testing, for approval by the Employer.

Following tests shall be performed after installation:

- Test on CVT:
  - Visual inspection,
  - Ratio test,
  - IR value test,
  - Measurement of secondary voltage at rated voltage.
- Test on LA :
  - Visual inspection,
  - Record of Leakage current and surge counter reading

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Lanco Teesta Hydro Power Limited

SECTION- 3

PROJECT DETAILS AND GENERAL SPECIFICATIONS

3.0 GENERAL

This section stipulates the General Technical Requirements under the Contract and will form an integral part of the Technical Specification.

The provisions under this section are intended to supplement general requirements for the materials, equipment and services covered under other sections of tender documents and are not exclusive. However, in case of conflict between the requirements specified in this section and requirements specified under other sections, the requirements specified under respective sections shall prevail.

3.1 PROJECT DETAILS

Name of the Project:	**Teesta-VI H.E. Project (4x125 MW)**
Name of the Customer:	**LTHP LTD. (A wholly owned subsidiary of NHPC Ltd.)**
Name of Consultant :	**NHPC**

Teesta (stage-VI) H.E Project is the last of the six projects in cascade development hydro power potential of Teesta River in the state of Sikkim. Teesta-VI Project is located in south (District) of Sikkim. It is a run of river scheme, with a barrage proposed across River Teesta at Sirwani about 100km downstream of L D Kazi Bridge, near Singtam village on singtam-Dikchu Road. Barrage site is located about 4 km from Singtam. The river has been diverted through the completed barrage bays on the left side to facilitate construction of the remaining barrage and Desilting Basin and all other components (Head Regulator Intake, De- silting Basin, Tunnel intake, head Race Tunnel, Surge shaft, pressure shaft, MIV cavern, power House, Transformer cavern, Tail Race Tunnel and pot Head yard) which are on the right bank of river Teesta. Power House site will be near Subin khore 27.5 km from Singtam and about 31.5 km from Barrage site by road. A gross head of 116 m between the HRT intake site and the power house site is to be utilized for power generation.

It is a run of the river scheme for power generation. The power house will have an installed capacity of 500 MW (4x125MW) and the annual energy production is estimated to be 2400 MU with 95% machine availability.

3.2 Location of Project:

The approximate distance of Project Barrage site from different important towns is as below:

From Singtam to Barrage Site	4.0 kms (approx.)
From Rangpo to Power House Site	12.5 kms (approx.)
From Singtam to Silliguri	95 kms (approx.)
Fronr Barrage site to Silliguri	99 kms (approx.)
From Power House site to Silliguri	67 kms (approx.)
From Silliguri to Kolkata	577 kms

3.3 Salient Features:

Location:

• Country	India
• State	Sikkim
• District	South
• River	Teesta
• Nearest Village	Singtam
• Dam site Near	Sirwani
• Latitude	27 deg 14'42" N
• Longitude	88 deg 29'15" E
• Nearest Rail Head	Silliguri, West Bengal, India
• Nearest Airport	Bagdogra, West Bengal, India

Hydrology:

• Catchment Area at diversion site	4558 Sq. Km
• Rain fed catchment	2295 Sq. Km
• Snow catchment	2263 Sq. Km.
• Average Annual Rainfall	2544 mm
• Maximum Temperature	37 deg
• Minimum Temperature	8 deg
• Maximum Relative Humidity	96.4%
• Minimum Relative Humidity	5.8%
• Standard Project Flood	11600 Cumec (SPF)
• Average annual yield	11861 Mcum

POWER HOUSE COMPLEX:

• Location	Right Bank
• Type	Underground
• Installed capacity	500 MW
• Number and capacity of units	4 Nos. of 125 MW each
• Size of Power House Cavern	142.75m x t8.5m x 52.44 m high
• Size of Transformer cum GIS Cavern	128mx14.5mx21 m high
• Service bay level	EL 248.34 m
• Type of turbine	Francis, vertical axis
• C/L of turbine	EL 235 m
• Rated head (Weighted Average Head)	105 .4 m
• Type of switchgear	GIS (Indoor)
• Size of pothead yard	100 m (L) x 30 m (w)

3.4 Seismic Zone

The project is situated in a hilly seismic area and falls within Zone-IV of the seismic zoning Map of India. The forces being caused by earthquake including hydraulic loads which may occur additionally shall be taken in to account for computations. More over vertical and horizontal acceleration shall be combined in the most unfavourable way. For horizontal and

vertical accelerations, a factor of 0.15 g and 0.075 g respectively shall be assumed. Stresses resulting after including these loads shall not exceed permissible stresses.
The Contractor shall design all equipment supplied under this contract to satisfy the seismic criteria. The Contractor shall submit to the Employer the method of calculation and relevant codes he intends to use for this purpose.
In addition to the above, the IS-1893 shall be adopted for seismic design. Hydrodynamic forces due to seismic conditions shall be considered on HM or EM equipment in addition to hydro static loads.

3.5 Transportation and Storage

The Contractor shall inform himself fully as to all relevant transport facilities and requirements, loading gauges and other limitations and shall ensure that the equipment as prepared for transport shall conform to such limitations. The Contractor shall also be responsible for obtaining from the Indian railway or highway authorities any permit that may be required for the transport of loads exceeding the normal gauges.
The Contractor shall provide means for all unloading and reloading for all consignments of plant; both during transport to Site and on the Site. Consignments shall be unloaded immediately on arrival at Site. The Contractor is required to take the necessary steps in order to provide the carriage, special supporting structures for heavy loads, etc. All parts of the plant shall be brought, as far as possible, to their final place of erection. The Contractor shall construct their own storage facilities at site.
The warehouses shall be weatherproof, with good ventilation and solid floors. The floors of the warehouses and storage areas shall be designed to carry the loads imposed on them by the stored parts. The following parts shall be stored inside enclosed warehouses:

Bolts, pins, packing, tools, insulation materials, electrical parts with electrical devices attached, electric motors, instruments, welding material and equipment, all small parts and all parts of the plant which already have been finally painted.

If large parts are stored in the open air, they shall be provided with weather resistant and fire-resistant covers. Electrical parts, which are not packed suitably and those so packed, but whose packing has been damaged shall be kept in suitable places from the moment of storage to the moment of installation. All insulation materials which will be taken from the warehouse for installation and which are stored temporarily in the station shall be protected from weather or humidity. All the equipment shall be stored as per standard storage and preservation instructions etc. of the suppliers. Dehumidifiers shall be installed in store/enclosed area as per direction of Engineer-in-charge.

3.6 Transport Limitation

For shipments, the Manufacturer shall pack the items to meet size and weight restrictions of the Indian railways and road systems. Shipments from Manufacturer's work (in case offshore consignments) shall travel to Port of entry - India, from where these will be transported, after necessary port clearances etc., by the Contractor to nearest rail head for the Project, and further transported to site. However, in certain cases the Contractor may be required to transport the materials from Port of entry to Project site directly by road transport. For

onshore consignments, the Contractor shall be responsible in all respects for transportation of all material and equipment up to the project site.
The Contractor shall consult with the concerned authorities in railways and highways to ensure that his packaging will be such as to permit him to transport the plant and equipment within such imposed limits. The Contractor shall arrange to deliver the maximum sized sub-assemblies consistent with safe and convenient transport.
All materials and equipment etc. arrived at nearest railhead for the Project will be unloaded from rail wagons and reloaded on to road transport for shipment to project site by the Contractor. All components shall be so designed and constructed as would enable easy assembly of components at works and at the same time permit easy transportation. The weighs and sizes of the components/packages shall be within the permissible transport limits for the project site.

3.7 Main features of Project

The project shall comprise of following major components:
i) Four units of 125 MW each at generator terminal at rated condition,
ii) An underground Power house housing four (4) main inlet valves of butterfly biplane lattice type in MIV cavern, (4) vertical-shaft generating units, each composed of a Francis turbine directly coupled to a synchronous generator and other related auxiliaries in power house cavern,
iii) A Transformer cavern having 13 nos. 11/220/√3kV single phase generator transformers,
iv) A 245kV GIS hall in Transformer cavern for installing 245kV GIS,
v) A 245 kV outdoor pothead yard for evacuation of generated power through 220kV transmission lines.
vi) installed Capacity - 500 MW
vii) No. and size of Units - 4 units of 125 MW each
viii) Generation voltage – 11kV
ix) Transmission voltage – 220kV
x) Type of Power House – Underground
xi) Type of Switchyard - Indoor type GIS
xii) GSU Transformer - 13 nos. 51 MVA, Single Phase, 50 Hz, 11/220/√3kV OFWF/ ODWF type
xiii) Method of connection between Transformer and GIS - GIB

3.8 Operating Requirement, Specification

The equipment/system to be supplied under this contract shall be suitable for continuous operation under varying grid parameters as allowed in latest "Indian Electricity Grid Code" and "Indian Electricity Rule". The equipment supplied shall also be compliant with latest Central Electricity Authority-Technical Standards for Construction of Electrical Plants and Electric Line Regulations and latest CERC norms at the time of supply of equipment.

The equipment/system shall be designed to operate continuously without any problem under +/-10 % voltage variation and +/-5% frequency variation, Temperature rise/ variation limit for equipment shall be determined considering the above variation. Frequent start/stop requirement of all equipment for daily operation shall be taken into consideration while designing.

3.9 Auxiliary voltages

The electrical equipment like switchboards, MCCB, Surge Protection Devices, motors, contactors, relays, luminaries, heaters, switches, sockets, Terminal Blocks, Power outlets etc. should be rated for any of the following voltages:

A) AC power

Three-phase system with grounded neutral for feeding 3-phase and 1-phase equipment (connected between phase and neutral), type TN-C 415/240V +/-10% and 50Hz +/-5%. All motors and other electrical apparatus should be designed to work continuously under +/-5% frequency variation and +/-10% voltage variation.

B) DC power

i) 220V +/- (Plus/minus) 10% DC Systems, ungrounded, with earth fault detection for the supply to main control circuits for high and medium voltage switchgear, protection circuits and to other larger essentials loads,

ii) Other voltage systems eventually needed, shall be generated from the above systems by means of dc/dc converters, inverters etc.

3.10 Performance Guarantee

The Contractor shall guarantee that the equipment offered shall meet the ratings and performance requirements stipulated for various equipment systems covered in these specifications.

The Contractor shall demonstrate all the guarantees covered herein during functional guarantee/ acceptance tests.

3.10.1 SYSTEM PARAMETERS

S. No.	Description of parameters	220 kV System
1.	System operating voltage	220 kV
2.	Maximum operating voltage of the system(rms)	245 kV
3.	Rated frequency	50 Hz
4.	No. of phase	3
5.	Rated Insulation levels	
i)	Full wave impulse withstand voltage (1.2/50 microsec.)	1050 kVp
ii)	Switching impulse withstand voltage (250/2500 micro sec.) dry and wet	-
iii)	One minute power frequency dry withstand voltage (rms)	-
iv)	One minute power frequency dry and wet withstand voltage (rms)	460 kV
6.	Corona extinction voltage	156 kV
7.	Max. radio interference voltage for frequency between 0.5MHz and 2MHz	1000 micro-Volt at 156kV rms
8.	Minimum creepage distance (25mm/kV)	6125 mm
9.	Min. clearances	
i)	Phase to phase	2100 mm
ii)	Phase to earth	2100 mm
iii)	Sectional clearances	5000 mm
10.	Rated short circuit current for 1 sec. duration	40 kA
11.	System neutral earthing	Effectively earthed

3.10.2 Control and Monitoring

The system shall be controlled and monitored by the SCADA system. The details of "Control and Monitoring System" and "Protection System" are covered under separate package EM-I.

It shall be the responsibility of the Contractor to make all necessary provisions required to achieve seamless and compatible interfacing of control and monitoring systems of all equipment with plant SCADA system.
Provisions of all transducers/ sensors, instruments, gauges for mechanical parameters (temperature, pressure, flow, vibration, etc.) and electrical parameters (current, voltage, frequency, power, MVAR, KWH, etc.) and spare contacts of relays, breakers, isolators push buttons, control/selector switches etc. from various equipment for monitoring, alarm, annunciation, control function etc. through plant SCADA system are in the scope of this contract.

For connecting marshalling box/junction box with various equipment in field, multi-pin plug connecter system shall be used, if feasible. The contact carriers shall have two capacitive PE connects each to give the proper earthing to the system and it shall be suitable for electrical data equivalent to 250V/10A. The contact type shall fulfil the requirement of IEC 60 352/ DIN EN 60 352. The contact carriers shall be covered by housing made up of polyamide 6.6 of V0 in flammability class in accordance with UL 94 and fulfil the requirement of IP65 at least. The housing shall be directly sealable on the mounting wall without the need of any kind of wall mounting base. The complete arrangement shall be highly reliable even under harsh conditions, due to high degree of protection."
It shall also be possible to control locally the main elements of the system from local control cubicles. Local control shall be performed in a standalone manner independent of SCADA system, and all information (faults, alarms, measurements, status) necessary for such control shall be displayed locally. Provision of control selector switch for selection of control through Local Control Cubicle, Unit Control Board / Local Control Board and plant SCADA system shall be made in Local Control Cubicles and Unit Control Boards / Local Control Boards.
If the system consists of redundant subsystems, the priority of operation of such subsystems shall be selectable, either from SCADA system or locally.

3.10.3 Power supply for control and monitoring

A reliable surge protected power supply shall be provided for powering the electronic circuits of the equipment component. The power supply shall be from two independent DC station battery source, one as primary and other as secondary. Switchover from primary to secondary will follow automatically on failure of primary and return to the primary source automatically following restoration of primary supply. The primary source of supply and the charger of the battery should be protected with surge protection device. The surge arrester should be pluggable type and should have indication to show its life.
The power supply shall include redundant converter (dc-dc) connected to station battery source uch that failure of any regulated output voltage shall cause instantaneous transfer to a redundant converter without affecting normal operation of the equipment component in any way. Contacts shall be provided to alarm on power supply failure and local indication shall be

provided to identify the failed functional block, The Contractor shall provide full details of the proposed power supply system for approval by the Employer.
In case AC supply is required for any control function, same shall be sourced from two on line UPS, with one main and other standby and with automatic change over facility.

3.10.4 Colour Schedule

Colour standard references to major equipment/ system shall be as mentioned in Annexure. The interior of all cubicle and panels shall preferably have a matt white finish unless specified otherwise.

3.11 Electrical equipment enclosures

3.11.1 General

Unless otherwise specifically called for or described in these Contract documents all electrical appliances shall conform to the applicable IEC Publications.
The cubicles and enclosures shall be of protection class IP 40 or higher according to their location. For outside installation and area which are humid, corrosive, and prone to dripping and/ or spray of water, the protection class of cubicles shall be IP 65. Cubicles housing electronic cards/modules such as of unit control boards/local control boards, digital governors, static excitation equipment shall be of Protection class of IP 5X.

Cables shall have at least 1100 V PVC insulation except for 220V DC and tele-metering or communication system equipment for which 650V and 300 V ratings respectively are acceptable.
Wring shall terminate at terminal blocks al one side only. Where tap connections are required, they shall be made on terminal blocks. Wiring shall be neatly arranged and laid in wire ways accessible from the front door. The wire ways shall not be filled more than 70 %. Each cubicle shall be provided with an earthing bar (PE) of sufficient cross section carrying any possible fault current without undue heating. All metallic parts of the cubicle not forming part of the live circuits, all instrument transformer terminals to be earthed and other earthing terminals as well as all cable screens and PE-wires shall be connected to the earthing bar.
All internal equipment and wiring shall be neatly and clearly marked as indicated on the schematic and wiring diagrams- internal wiring and cables shall be marked with sleeve type engraved marking. Marking system and marking material shall be subject to approval by Employer' identification of the respective conductors shall be in accordance with the requirements of IEC publication 60204. In cable, having five conductors or more the individual conductors shall be numbered throughout the entire length. In cables having less than five conductors colour coding in accordance with IEC Recommendations 60204 shall be used.

3.11.2 Terminal blocks

Control circuits and power circuits shall be completely separated by use of divided or separate terminal blocks.
The screw type modular Terminal Block should be manufactured as per IEC-60947-7-1. The insulating material of Terminal Block should be of polyamide 6.6 meeting VO/V2 in flammability Class as per UL94. All metal parts including screws should be of copper alloy. The

Terminal Block should be suitable for mounting on both 'DIN' as well as 'G' Type rail. All the metal parts should be captive and touch proof. The Terminal Block should have screw locking design so that it can withstand vibration level up to 59 and also prevent accidental loosening of conductors. The terminal blocks shall also have necessary accessories like end clamp, separation plates elc. Terminal block for CT shall be provided with shorting and disconnecting arrangement. Test terminal block for CT and PT with plug shall also be provided in all protection and measuring circuit
also provided in panel.
Unless otherwise specified terminal blocks shall be suitable for connecting the following conductors on each side.

All circuits except CT/ PT circuits	Minimum of two of 2.5 sq. mm copper flexible
All CT/ PT Circuits	Minimum of 2 nos. of 6 sq. mm copper flexible

Al least 20 % spare terminals shall be provided on each panel/ cubicle/box and these spare terminals shall be uniformly distributed on all terminals rows.

3.11.2.1 Protection requirement

For short circuit and overload protection of power and control circuits, air circuit breakers, moulded case circuit breakers or MCBs shall be used. Outlets from AC (and DC) distribution panels are protected in their respective panels.

3.11.2.2 Switches, Lamps & Instruments

General
Control switches, indicating lamps and instruments shall be arranged so that all parts are readily accessible for servicing without the necessity to remove other devices, terminal blocks or excessive amount of wiring.
All control switches and indicating devices mounted in cabinets and enclosures shall be visible with the doors closed.
Identification nameplates shall be provided for all control switches, indicating instruments and lamps, in accordance with clause "Nameplates".
Instruments and controls shall be located so that their dials, indicators and nameplates are clearly readable. Data for all instruments to be provided, including type, size, scale range, electrical ratings, nameplate and name of manufacturer, shall be furnished. Steel panels shall be provided for group mounting of the instruments.
All instruments shall be of an approved type and shall match, insofar as practicable, the other instruments with which they are associated; their dial type, scaled markings and units, type of connection and mounting, shall be co-coordinated. All piping and tubing required for instruments shall be furnished and installed. All instruments and control switches shall be furnished with necessary auxiliaries, i.e. resistors, shunts etc.

3.11.2.3 Control and Selector switches

The switches and push buttons shall be provided with ample contact ratings, suitable cam or block arrangements necessary for the control functions on 230 V AC or 220V DC circuits. The control switches used in mimic diagrams shall be of discrepancy type with built in lamp indication.
Control and Selector switches shall be rotary type with escutcheon plates clearly marked to show the function and positions. The switches shall be of sturdy construction suitable for mounting on panel front. Switches with shrouding of live parts and sealing of contacts against dust ingress shall be provided.
Circuit breaker control switches shall have three positions and shall be spring return to "NEUTRAL" from "CLOSE" and "TRIP" positions and shall have pistol grip handles. They shall have at least two (2) contacts closing in close position, and two (2) contacts closing in trip position unless specified otherwise.
Ammeter and voltmeter selector switches shall have four stay out position with adequate number of contacts for three phase 4 wire system. These shall have oval handles. Ammeter selector switches shall have make before break type contacts to prevent open circuiting of CT secondaries. Contacts of the switches shall be spring assisted and shall be of suitable material to give a long trouble free service.

3.11.2.4 Push buttons

Push-buttons shall be of spring return, push to actuate type. Their contacts shall be rated to make, continuously carry and break 10A at 230V AC and 0.5A at 220V DC.
All push buttons shall have one normally open and one normally closed contact, unless specified otherwise. The contact faces shall be of silver or silver alloy.

All push buttons shall be provided with integral escutcheon plates marked with its function. The colour of the button shall be as follows:

Green : Breaker Close
Red : Breaker Open
Black : For overload reset

3.11.2.5 Indicating and signalling lamps

Each indicating and signaling lamp shall have a removable cap, which can be inscribed with wording and shall not be affected with the heat of the lamp.
Indicating lamps are preferably of LED type & low watt consumption and shall be replaceable from the front of the panel. The indicating and signaling lamps shall be of the same size and type.
Lamps shall be provided with series resistors, preferably built-in the lamps assembly.
The lamps shall have escutcheon plates marked with its function, wherever necessary.

Lamps shall have translucent lamp-covers of the following colours, as warranted by the application.

Red : ACB's/MCCB's close
Green : ACB's/MCCB's open
White : Auto trip
Amber : For all healthy conditions e.g. control supply
Voilet : Circuit breaker spring charged
Blue : For all alarm conditions (e.g. overload) Also for "SERVICE" & "TEST" positions indicators

Indication lamps should be located just above the associated push buttons/control switches. All indicating lamps shall be suitable for continuous operation at 90% to 110% of their rated voltage.

3.11.2.6 HRC Fuses

HRC-Fuses shall have visible operation indicators.

HRC-Fuses shall be mounted on fuses carriers, which are mounted on fuse bases. Wherever it is not possible to mount fuses on carriers, fuses shall be directly mounted on plug-in type of bases. In such cases one set of insulated fuse pulling handles shall be supplied with each switchgear.

HRC-Fuse rating shall be chosen by the tenderer depending upon the circuit requirements.

3.11.2.7 Indicating instruments and Meters

Instruments mounted on panels, shall be of the semi flush type back connected, matching pattern, shape, and of approved finish to present neat and fitting appearance consistent with functional requirements Mechanical quantity measuring instruments which are directly mounted on equipment shall have circular dials and shall be properly supported and guarded against accidental injury/breakage. These shall be placed in convenient locations.
The instruments shall accurately measure and indicate the quantity under all conditions of operation with minimum instrument errors. Changes in ambient temperature within the range prevailing at site shall not affect the accuracy Contact making instruments shall have contacts suitable for 240 V AC or 220 V DC circuits.
The reading scales on the dials shall be in metric units only and range shall be such that the normal operating values of the quantities are indicated in the middle 3rd of the scale. The dials pointer etc. shall be designed to facilitate accurate reading by minimizing parallax and glare from instrument window and by providing clear bold dial markings. The size of dial and length of the scales of the indicating instruments shall be large enough to suit the requirements. The scale plates of panel mounted indicating instruments shall have a permanent white mat finish with black graduations and the pointer shall also be of the black colour. Instruments mounted on panels shall be of flush type and shall be back connected. All instruments on a switchgear panel shall be of matching pattern, shape and finish so as to present a pleasing appearance consistent with the functional requirements.
All instruments shall conform to relevant International or national applicable standards. These shall be subjected to tests prior to dispatch. The instruments shall be shock, vibration and

moisture proof. The electrical instruments shall withstand dielectric test of 2000 V RMS to ground for one (1) minute as per standards.
The coils of electrical instruments shall be designed for continuous operation at 110% of the full load current at instrument potential. The coil rating of the measuring instruments shall be coordinated with those of the associated instrument transformers (i.e. CTs, PTs, etc.) by the supplier. The VA burden of the instruments shall be as low as possible. The meters shall be of the first grade in respect of accuracy classification.
Energy meter shall be suitable for 3-phase, 4-wire unbalanced system and shall comply generally with the relevant standard. All instruments shall be tested in accordance with the requirements of relevant standards.

3.11.2.8 Integrating instruments

The Wh and VArh meters shall be of the semi-flush-mounted type. Each meter shall be connected to terminal blocks suitable for opening and short-circuiting for testing purposes. The meter cases shall be dust-tight and with removable covers. The meters shall be three-phase, three elements, equipped with an impulse contact mechanism, potential free for remote metering purposes, and shall be suitable for continuous operation from secondary of potential transformers and from secondary of current transformers, with transformer ratios and connections indicated on the contract drawings.
The meters shall be provided with primary-rated, direct reading registers, with five or more digits and a suitable multiplier. The meters for the outgoing lines shall be of the two-way type and all meters shall have mechanism to prevent negative registration.
The meters shall have built in over-voltage protection and isolation according to IEC Publication 60521. The tolerance ambient temperature range of the meters shall be 0 to 45 degrees C.
The protection class of the Wh meters shall be 0.2 and the VArh meters 0.2 according to IEC Publication 60687.

3.11.2.9 Measuring converters

The converters shall be suitable for direct connection to the secondary circuits of the potential and current transformers used, or other sensors, each as they apply. The converters shall be static type, having all accessories to provide an output signal of 4-20 mA, filtered DC.
For the measuring converters the following minimum requirements shall be fulfilled:

- Current transducers shall be single-phase, of accuracy class 0.2 or better.
- Voltage transducers shall be single-phase of accuracy class 0.2 or better.
- W and VAR transducers shall be two elements, three-phase. Accuracy class of the transducers shall be 0.2 or better.

3.11.2.10 Measuring transformers

All current and voltage transformers shall be completely encapsulated cast resin insulated type suitable for continuous operation at the temperature prevailing inside the switchgear enclosure, when the distribution board is operating at its rated condition and the outside ambient temperature is 40 deg.C.

All instrument transformers shall be able to withstand the thermal and mechanical stresses resulting from the maximum short circuit and momentary current ratings of the associated switchgear.
All instrument transformer shall have clear indelible polarity markings. All secondary terminals shall be wired to a separate terminal on an accessible terminal block where star-point formation and earthing shall be done.

All VTs shall have readily accessible HRC current limiting fuses on both primary and secondary sides. The class of insulation should be E or better.

The parameter & rating of CTs & PTs are minimum requirement & tentative only. Contactor shall submit the calculations for selection of CT/PT for approval to purchaser. Potential transformer secondary windings shall be rated 110 / V3 V Current transformer secondary windings shall have a rated current of 1A / 2.5A / 5A.

3.11.2.11 Nameplates Labels and Cautionary signs

Each major and auxiliary item of equipment shall have a nameplate permanently affixed thereto, or as directed, showing in a legible and durable manner the serial number, name and address of the manufacture, rated capacity, speed, electrical characteristics, and other significant information, as applicable.
The module identification plate shall clearly give the feeder number and feeder designation wherever applicable. For single front switchboards, similar panel and board identification labels shall be provided at the rear also.
All name plates shall be of non-rusting metal or 3-ply lamicoid with white engraved lettering on black back-ground, inscriptions and lettering sizes shall be as per their standard practice. Suitable plastic sticker labels shall be provided for easy identification of all equipment, located inside the panel/module. These labels shall be positioned so as to be clearly visible and shall give the device number, as mentioned in the module wiring drawings.
Caution and warning signs must be displayed in English, Hindi and local language. Identification plates and instruction plates shall preferably be bilingual i.e. English and Hindi/ local language.

3.11.2.12 Motors

All electric motors for driving various equipment shall conform to relevant standards viz. IEC, BS or IS as applicable. The motor rating, torque characteristics, speed etc. shall be selected to suit the duty requirements.
Type of starter for motors shall be duly approved by the purchaser during detailed engineering. The detailed design calculation for selection of type of starters is to be submitted for approval. The priority for type of starters shall be in the following order:
1. Variable frequency drive
2. Soft starter
3. Star delta/ auto –transformer
4. Direct on-line starter

The enclosure of each motor shall be of the type best suited for the service conditions of the motor. The motor insulation shall be resistant to moisture, oil or oil vapour and the motors in

general shall be so designed as to suit the tropical climate. Varnished cambric or glass insulation class F shall be used for connection from the windings to the terminals.
The terminal box shall be closed conduit box type conveniently located, and shall have means for terminating the external wiring for outdoor use. The motor terminals shall be of the stud type totally enclosed. Eye bolts or lugs shall be provided for lifting.
Space heaters to avoid condensation shall also be provided. Special type of motors, not adequately covered by these specifications, shall be offered for any special application, but these shall be subject to the approval of purchaser.

3.11.2.13 Space heaters

Space heater shall be provided in the Distribution Boards, Control & Protection panels, Motor Control panels etc. The space heaters shall be suitable for continuous operation on 240V AC, 50 HZ single phase supply, and shall be automatically controlled by thermostats. Necessary isolating switches and fuses shall also be provided.

3.11.2.14 Auxiliary relay, contacts and devices

All relays and timers in protective circuits shall be flush mounted on panel front with connections from the inside. They shall have transparent dust tight covers removable from the front. All protective relays shall have a draw out construction for easy replacement from the front. They shall either have built-in test facilities, or shall be provided with necessary test blocks and test switches located immediately below each relay. The auxiliary relays and timers may be furnished in non-draw out cases.
All AC auxiliary relays shall be suitable for operation with VTs and CTs secondaries.
DC auxiliary relays shall be designed for 220V DC unless otherwise specified and shall operate satisfactorily between 80% and 110% of the rated voltage. Relays shall have adequate thermal capacity for continuous operation in circuits in which they are used.
All protective relays and timers shall have at least two potentially free output contacts. Relays shall have contacts as required for protection schemes. Contacts of relays and timers shall be silver faced and shall have a spring action. Adequate number of terminals shall be available on the relay cases for applicable relaying schemes.
Suitable number of auxiliary contacts or auxiliary relays shall be provided with each VCB's / ACB's for indication, remote indication, annunciation and automatic changeover and interlocking scheme.
All protective relays, auxiliary relays and timers shall be provided with hand reset operation indicators (flag) for analysing the cause of operation.

3.11.2.15 Welding & NDT

Preparation of base material

Members to be joined by welding may be cut to shape and size by mechanical means such as shearing, machining, grinding, or by gas or arc cutting, to suit the conditions. Edges shall be shaped according to ASME requirements. Design of welded joints and selection of weld filler metal shall be in accordance with approved standards and shall allow thorough penetration and good fusion of the weld with the base metal. The edges of surfaces to be welded shall be sound metal free of visible defects such as laminations or defects caused by cutting operation

at least 30 mm back from the edge of the weld, and free from rust, oil, grease, and other foreign matter.
The establishment of welding procedures, welder's qualifications shall conform to the requirements of the ASME Boiler and Pressure Vessel Code Section VIII and IX. The approved copy of the WPS & WPQR in accordance with the ASME requirements shall be submitted to the purchaser for review and record.

3.11.2.16 Field welding

Filler material required for field-welded joints shall be furnished by the Contractor. The Contractor shall perform all welding work at site in accordance with the applicable WPS. Only qualified welders shall be used for undertaking welding as per the applicable WPS.NDT shall be performed as per the approved drawings.

Preparation for field welding

All cutting, chamfering, and other shaping of metals necessary for the field connection shall be done as far as possible in the shop. Adequate temporary bolted field connections shall be provided to hold the assemblies rigidly and in proper alignment during shop and field assembly.
To ensure proper alignment during field erection, a minimum of two dowels shall be provided for each field connection between subassemblies. The holes shall be drilled and the dowels fitted at shop assembly after the subassemblies have been satisfactorily aligned. All stipulations for welding, structural work and other, shall be applied to fieldwork as well as to shop work, except where otherwise stated.

3.11.2.17 Painting

All the equipment furnished and installed by the Contractor shall be completely painted for final use, with the exception of those parts or surfaces that are expressly designated as unpainted. Surfaces to be painted shall receive the preparatory treatment and required number of coats. The Contractor shall perform all painting work in the shop, before shipment, followed by a final coat of paint at site after installation as per the standard procedure.
All materials, supplies, and articles furnished shall be the standard products of recognized reputable manufacturers. Colour schedule of equipment supplied shall be finalized during detailed design stage.

3.11.2.18 Galvanization

Unless otherwise specified, all structural steel including ladders, platforms, hand rails and the like and all exterior and interior steel surfaces of outdoor Works, as well as bolts and nuts associated with galvanised parts shall be hot-dip galvanised, electrolytically galvanised or sherardized, as may be appropriate to the particular case.

A) Material:

For galvanising, only original blast furnace raw zinc shall be applied, which shall have a purity of 98.5%. The thickness of the zinc coat shall be:

i) For bolts and nuts, approx. 60 micrometre.
ii) For all other parts, except for hydraulic steel structures or parts intermittently or permanently submerged in water, approx. 70 micrometre.

B) Galvanising of hardware:

Bolts, nuts, washers, locknuts and similar hardware shall be galvanised in accordance with the relevant standards. Excess smelter shall be removed by centrifugal spinning.

C) Straightening after galvanising:

All plates and shapes, which have been warped by the galvanising process, shall be straightened by being re-rolled or pressed. The material shall not be hammered or otherwise straightened in a manner that will injure the protective coating. Materials that have been harmfully bent or warped in the process of fabrication or galvanising shall be rejected.

D) Repair of galvanising:

Material on which galvanising has been damaged shall be re-dipped unless the damage is local and can be repaired by soldering or by applying a galvanising repair compound; in this case, the compound shall be applied in accordance with the manufacturer's instructions. Soldering shall be done with a soldering iron using 50/500/o solder (tin and lead). Surplus flux or acid shall be washed off promptly and the work shall be performed so as not to damage the adjacent coating or the metal itself, Any member on which the galvanised coating becomes damaged after having been dipped twice shall be rejected.

3.11.2.19 Pumps

All pumps forming part of the generating units and other plant and equipment shall be of high performance requisite type (viz. centrifugal, rotary etc.) and rating, of reputed make, and shall be directly coupled to their driving motors. The pumps shall be of self-priming type and with proper sealing systems and protection.

The materials of construction of pumps in general shall suit the service conditions. The materials of construction of the pumps handling water, such as drainage & dewatering pumps, turbine top cover drainage pumps etc. shall be resistant to abrasive effects of silt in such water. The pumps shall operate quietly without undue noise and vibration in their full operating range of head and flow. They shall be easy to maintain.

3.11.2.20 Embedded parts, Anchor Bolts and Fasteners

All embedded anchor bolts, rods, pipes, welding plates and support plates shall be provided by contractor. Anchor bolts shall consist of a threaded steel rod installed inside a pipe sleeve to provide lateral adjustment after the sleeve is embedded. The threaded end of the rod shall be provided with two steel nuts and two steel washers to permit leveling and anchoring the equipment prior to grouting.

Approved types of expansion or chemical anchors shall be used where practicable for small equipment.

3.11.2.21 Rust Prevention and Protection during Transit: -

Bright steel parts including all machined surfaces shall be given a thick coat of tar or tallow or any other approved rust resisting paint in plain colour to prevent rusting during shipment and transport.

3.11.2.22 Civil Works

Civil foundations for equipment of the generating units and other plant and equipment will be prepared by the Purchaser in accordance with the basic design data to be supplied by the Contractor.

The Contractor shall provide design for foundations and install the concrete inserts/embedment; support steels and/or components for foundation /supports purpose, shall do any chipping / levelling works, denting / painting etc.

3.11.3 Erection, Testing, Commissioning and performance of Guarantee Tests

3.11.3.1 Testing and inspection

Materials used for construction of major & important sub-assemblies shall be thoroughly shop tested and inspected by the Contractor at his own expense prior to dispatch. Shop test shall comprise of routine test & type tests.

The shop tests and inspections shall be as spelt out in individual equipment specifications as dealt in succeeding sections but shall not be limited to the same. Any other tests and inspection not specifically listed but are otherwise considered essential and advisable shall also be conducted.

The Bidders shall furnish schedule of the shop tests and inspections on materials and equipment. Important tests/inspections shall be subject to witness by the purchaser for which the Contractor shall give sufficient advance notice. In case purchaser is unable to witness shop tests/inspections, the Contractor shall be so intimated and the tests/inspections may then be carried out in the absence of the Purchaser.

Equipment on which tests and inspections have been duly witnessed and approved by the Purchaser may be dispatched by the Contractor. Equipment on which tests and inspections have not been witnessed by the purchaser shall be dispatched only after the shop tests and inspection Certificates have been approved by the Purchaser.

3.11.3.2 Dimensional Checks and Visual Inspection

Dimensional checks shall be performed on all major parts, components and partial assemblies, especially when close tolerances and fits are involved (tolerance of shafts, between stationary and moving parts, connecting dimensions for the assembly with other supplies, etc.). If the dimensional checks show discrepancies in measurement, which may affect the fit, assembly or dismantling of the respective part or component, the same have to be corrected correspondingly. Such correction or modification shall, however, in no way lead to sacrifices with respect to reliability of operation or inter-changeability, and shall be performed only after the agreement of the Owner has been obtained. If the correction or modification cannot be carried out in accordance with the terms mentioned above, the part

or component concerned may be subject to rejection. Faulty machine parts or equipment shall by no means be delivered.

3.11.3.3 Functional Tests

Functional tests on partial assemblies and/or complete assemblies shall be carried out as much as possible already in the manufacturer's workshops. Such tests shall be performed as far as possible under operation-like conditions.
When requested by the Owner, the functional tests shall be repeated until full proof has been obtained that the functioning of the assemblies will comply with the requirements of the Contract Documents.

3.11.3.4 Erection, commissioning & field tests

The Contractor has to do all the work related to assembly, erection, testing and commissioning complete in all respects. All necessary tools, plants, labour, materials including consumables for performing installation, testing and pre-commissioning shall be provided by the Contractor.
The Contractor shall submit the necessary data/information, layout and foundation/support drawings well in advance. The Contractor shall provide and install the concrete inserts/embedment, support steels and/or components for foundation/supports purpose as per approved erection drawings and coordinate the activities with civil contractors to keep his activities in synchronism with civil work. All installation for foundation shall be verified and accepted by the Engineer.
The Contractor shall use anchor fasteners for installation of piping, fixtures, mountings, conduits, cabling, panels etc. Minor Chipping of concrete is permitted. However, taking support from reinforcement bars shall not be allowed.

3.11.3.5 Installation procedure

The Contractor shall submit six copies of all detailed programs and the procedures to be adopted for erection / installation, testing and commissioning well in advance, before start of erection activities/ installation.
The installation procedure shall also have a section “site quality assurance plan” containing erection data sheets / site protocols for various components. These sheets should specify site measurements/ inspections required to be made for ensuring proper installation.

3.11.3.6 Cable laying

Wiring between equipment enclosures shall be made with cables, laid in trenches and/or cable trays and in cable conduits. The Contractor shall submit for review to the Engineer a cable route layout-showing location of trenches, conduits and trays. All material for cable laying such as cable trays supports and fastening material shall be furnished and placed by the Contractor. Cables shall be properly fastened and marked where they enter enclosures by either cable clamps or nipples.
Cables in horizontal cable trays shall be fastened properly with clamps or plastic strips. Power and control cables shall be placed in separate trays or conduits. Cables shall be clearly marked at each terminal point and appropriate intermediate locations as per Standard.

Conduits shall be of heavy gauge rigid steel, hot-dip galvanized, cut square reamed, threaded and screwed tight at all joints.
Conduit entrances to pull boxes and switches shall have double lock nuts & insulating bushings. No running thread shall be used.
Flexible metallic conduit shall be used for connection to equipment, which are subject to vibration, and also for connection to level/limit/pressure switches.

3.11.3.7 Field inspection

The Contractor shall permit Engineer to perform inspections of the assembly which will include a complete verification of the assembly of all parts as to their levels, clearances, pertinent fits, alignments and quality of workmanship. The field supervisor of the Contractor shall provide Engineer with three (3) copies of all the clearances, tolerances and data of all pertinent fits, alignments and levels, so that the latter may repeat the Contractor's measurement, if desired.
Unless otherwise specified, any rejection based on the inspection will be reported to Contractor within fifteen (15) days.

3.11.3.8 Field tests

All field tests including tests during installation, pre-commissioning, commissioning, performance and field acceptance tests shall be conducted by the Contractor, in the presence of representative of the Employer. Procedure to be adopted for conducting these tests shall be submitted well in advance, before start of relevant testing, for approval of the Employer.
The equipment / system shall be deemed to be commissioned and ready for trial run only after successful operation for a test service period specified in sub clause "Performance Testing". In the event of any failure this period shall be repeated for any number of times till the successful operation as described above is achieved.
All test equipment and instruments shall be furnished by the Contractor and will remain the Contractor's property after the fulfilment of all field tests.
Any defects or leaks disclosed in the tests shall be duly mended/ repaired to meet the desired function and retested. All necessary materials and labour for performing all the above tests shall be provided by the Contractor.
The Contractor shall prepare written test certificates in a form agreed upon by the Contractor and Employer of all tests results and hand them over to the Employer in due time.
The design, location and approval tests of anchoring rings for the fixing of lifting apparatus necessary for assembly and dismantling of equipment and plant accessories shall be the responsibility of the Contractor.

3.11.3.9 Taking over of facilities

Taking over" means that the Facilities (or a specific part thereof where specified) have been completed operationally and structurally and put in a tight and clean condition, and that all work in respect of pre-commissioning of the Facilities or such specific part thereof has been completed and commissioning has been attained as per Technical Specifications. The contractor shall make formal request for taking over the facility to the EIC.

3.11.3.10 Operation acceptance

The operational acceptance by the Employer of the Facilities (or any part of the Facilities where the Contract provides for acceptance of the Facilities in parts), which certifies the Contractor's fulfilment of the Contract in respect of Functional Guarantees of the Facilities (or the relevant part thereof) in accordance with the provisions of Specification.

3.11.3.11 Consumables, oils and Lubricant

The Contractor shall deliver to the Owner all equipment complete with initial fill of fluids, grease or lubricants, transformer oil, Nitrogen, SF6 gas and other used gases in non-returnable drums / containers and replace any quantity used up or lost during installation and testing.
The oil used for the lubrication and oil pressure systems for the turbine, governor, shutoff valve and generator shall be preferably of the same type.

Supply

The Contractor shall furnish the following:
(i) All oil for initial filling of all equipment supplied, plus additional oil equivalent to the first filling requirement of one unit.
(ii) Grease if required for initial filling of all of the equipment, plus 10% additional.
(iii) Gases for initial filling of all equipment supplied, plus 10 % additional quantity.
(iv) Flushing fluids to flush and clean all systems.

3.11.3.12 Submission of Drawings, Documents, Manual, software, Calculations, Safety Margin Details etc.

All drawings and documents shall be submitted to purchaser in hard form as well as in editable soft form. Bidder shall submit Six (6) number hard copies along with copy in electronic form media of the documents & drawings to purchaser for reference / review / approval. A comprehensive list of all such drawings/documents planned to be submitted for reference/approval shall be provided beforehand to the purchaser.

At the time of completion of contract, the Contractor shall submit ten (10) copies along with five (5) copies in electronic form in DVD media, of approved and as built drawings together with operation and maintenance manual.

Loading drawings

For all larger pieces of Works which, due to their dimensions and/or weight and transport limitations, will require special means for their transportation, the Contractor shall submit binding loading drawings indicating dimensions, weights, etc., of the respective pieces of Works and the necessary trailer for its transportation to the site.

Foundation drawings

If a piece of works requires its own foundation or needs a special area for installation, the contractor shall submit drawings indicating all pertinent dimensions, static and dynamic loads, etc. They shall include all essential details required for proper design and construction of the foundations and/or buildings.

In addition, they shall include openings, sleeves, slopes and the arrangement of any supporting structure, i.e. base-frames or other steel constructions for permanent fixing or erection purposes.
If conduits are to be installed in the foundations, the relevant information such as diameter, length, and purpose shall be indicated on the drawings.

Arrangement drawings
All arrangement drawings shall be drawn to scale. The General Arrangement Drawings shall show the physical arrangement of Works (constructions, machines, complete switchgears, control panels, instrument cubicles, etc.), civil constructions (buildings, rooms, foundations, ducts, etc.) and reserved areas (for pipes, cables, lines, etc.) in relation to each other and to agreed co-ordinates and boundaries. Such drawings shall be prepared for the whole plot, for separate plots and for each building (building, hall, room, ducts and trenches, etc.).

Outline drawings
The Outline Drawing shall show all elements and the main dimensions of individual components where necessary in plan view, cross-section, side and top views. If reasonably possible such dimensions can be shown on Arrangement Drawings.

Design drawings
The Design Drawings shall include the shop drawings, assembly drawings, erection drawings, piping diagrams and piping arrangement drawings, etc., showing the dimensions, design and data of all constructions, apparatus and Works to be furnished under this Contract. The drawings shall - where applicable - substantially conform to the Contract Drawings and shall show:
- 3-D Assembly drawings for major components in hard and soft form.
- Details of manufacturing and treatment of major single work pieces specially manufactured for this Contract
- Assembly of the Works in plan and elevation with main dimensions Sub-assembly of the principal components of the Works with overall dimensions, adjustment and clearance tolerances, numbers of corresponding detail drawings
- Sub-assemblies in which the Contractor proposes to ship the Works
- All necessary details of the parts connecting to the Works supplied by others
- Location and sizes of auxiliary connections for oil, grease, water, air, electrical power etc.
- Location and size of the instruments and accessories provided
- Methods of lubrication and sealing
- Instructions for heat treatment, pressure tests, surface preparation and anticorrosive protection
- Full details of parts for which adjustment is provided or which are subject to wear
- Method and sequence of installation, field joints, erection and lifting devices, jacks, grout plugs, anchoring details, etc., if not shown on foundation drawings.

Installation drawings
The construction, mechanical, electrical and I & C Installation Drawings shall provide detailed information on the disposition of the various items of a system (e.g. lighting fixtures, socket outlets, connection boxes, transmitters, actuators, loudspeakers, telephones, pipes, valves, pumps, compressors, etc.) and of the piping and wiring respectively included in the

installation or assembly. They shall be based on dimension drawings of cubicles, rooms, buildings or areas containing the Works.

Diagrams

Single-line diagrams
This is a simplified diagram of the essential electrical Works and their interconnections. Each circuit shall be represented by a single line only. It shall contain all required technical information of the Works represented, e.g. voltage, current, capacity, short-circuit level, ratios, voltage variations, positive and zero sequence impedances, measuring transformer and protection relay indices, interlocking, kind of switch drive, code designation, etc. as applicable.

Circuit diagrams
The Circuit Diagrams shall show the power circuits in all the phases with the main apparatus as well as the pilot circuits (measuring and control circuits). It shall show in full the functioning of part or all installations, Works or circuits with all required technical details.

Block diagrams
The Block Diagrams shall be used to show in a simplified manner the main inter - relationships between the elements of a system by means of symbols, block symbols and pictures without necessarily showing all the connections. The symbols used for the individual kinds of components, e.g. servomotors, computing modules, etc., shall clearly be explained on the diagram or on an attached legend.

Logic diagrams
The Logic or Functional Diagrams shall be used for representation of logic and sequence controls and interlocking by showing only binary logic elements and their effect on the various process equipment disregarding their electrical realisation. Logic function elements (AND, OR, NOR, NAND, STORAGE, etc.) shall be used for processing and combining binary signals.

Terminal diagrams
Such diagrams shall be prepared for any type of terminal box, marshalling rack, control cubicle, switchboard, etc., and shall show the terminals (properly numbered) and the internal and/or external conductors (wires or cables) connected to them.
The terminal diagram of each individual switchboard, terminal box, panel, etc., shall contain, but not be limited to the following information:

Protection co-ordination diagrams
These diagrams shall show in a graphical manner separately for each power supply circuit:
- A simplified single-line diagram of the circuit with technical data of all instrument transformers and relays
- Co-ordinated tripping curves of related protection devices
- Setting of the protection devices.

Emergency shutdown diagram
This diagram shall show the sequential steps and interdependencies during emergency closure.

Flow Charts

Flow charts shall be used for representing sequence of events for start / stop / shut down of the machine including associated equipment and auxiliaries.

Manuals

The following manuals covering all equipment of EM works shall be supplied as per the time schedule in both editable soft and hard form: -

Sr.No.	Manual Description
1.	Storage and preservation manual
2.	Safety manual
3.	Erection Manual
4.	Testing and commissioning manual
5.	Operation manual
6.	Maintenance manual
7.	Long term storage manual for Generator Transformer
8.	Long term storage manual for boxed up component / equipment.
9.	Repair process / procedure manual for equipment / system

As built drawing to be provided incorporating changes made during erection, testing and commissioning.

Drawing & Document Submission Schedule

Drawings & documents submission schedule of the EM package with the categorization (i.e. Approval / reference) & tentative submission date shall be submitted to purchaser.

Preliminary list of drawings under various categories have been prepared and appended at Section 1 of the Technical Specification.

3.12 DRAWINGS & DOCUMENTS TO BE SUBMITTED BY THE SUCCESSFUL BIDDER AFTER AWARD OF CONTRACT

One set of soft copies of all the approved drawings, documents including as built drawings shall be furnished by the Bidder to the Owner / Consultant in compact discs.

White prints or other non-reproducible drawings can be mailed folded. Blue prints shall generally not be used.

All drawings, prepared by the Bidder shall be as per IS: 696. Supplier's standard drawings are exempted from the above size limitation, unless his "standard" includes drawings of very large size or length. There shall be sufficient reference notes on the drawings to permit identification of all the drawings which are required for a proper understanding.

Bills of material and drawings shall be cross-referenced for easy identification.

All drawings shall be dimensioned in the metric system. Where drawings are usually made in the British (or other) system, they shall also have metric system dimensions in parentheses or below dimension line. Titles and written notations shall be in English. If the original is in another language it shall carry English translation. The translations will appear immediately on the drawings. Attached lists of translated words shall not be accepted.

Drawings and bills of material shall be identified by a numbering system to be mutually agreed later on. Any additional identification numbers or symbols that the Bidder selects to use for his own purposes are permissible so long as Owner's number is the prime means of identification.

The scale of the drawing shall be shown clearly in the title block of the drawing. Wherever possible, scales of drawings shall be:-

1:1	1 : 2.5	1 : 5	1 : 10	1 : 20	1 : 25
1:50	1 : 100	1 : 200	1 : 300	1 : 500	
1: 1000	1 : 2000	1 : 5000			

All reproducible must be made from original drawings.
All revised drawing shall clearly indicate the number, date and subject to each revision. All the revisions carried out in the drawings shall be clearly identified and marked.
Drawing list shall be kept up-to-date, incorporating all new additions, cancellations and changes, and will be reissued periodically with Progress Report.
General arrangement drawings shall be submitted for approval to the Owner/ Consultant prior to the commencement of detail engineering by the Bidder. These drawings shall show to scale all major equipment including electrical equipment and building outlines and overall dimensions as well as tie-in dimensions and clearances shall be clearly indicated. Approved arrangement drawings shall be used as basis for design and preparation of detail drawing to be prepared by the Bidder. The Bidder shall furnish all the necessary drawings, data etc., of the plant/equipment with appropriate "Status" stamp in adequate no. of copies as indicated below:

S. No.	DESCRIPTION	TENDER STAGE	CONTRACT STAGE FOR APPROVAL	FINAL DOCUMENTATION	
			Prints	Prints	CDs
1	Drawings and Data Sheets	1	6	10	05
2	Drawings “As Built “	-	-	10	05
3	Type Test Reports	1	6	10	05
4	Erection Manuals	-	6	10	05
5	Operation and Maintenance Manuals	-	6	05	08
6	Manufacturing Quality Plan	1	6	10	-
7	Field Quality Plan	1	6	10	-
8	Inspection Test Reports	-	-	10	-

3.12.1.1 QUALITY ASSURANCE PROGRAMME

The Bidder shall follow Quality Assurance Programme to ensure that the equipment and services under the scope of contract whether manufactured or performed at the Bidder's works or at his sub-vendor's premises or at the project site or at any other place of work are in accordance with the technical specifications. Such programme shall be outlined by the Bidder and be submitted along with the bid. The QA programme shall be generally in line with IS/ISO- 9001 and generally cover the following:

- ORGANISATION STRUCTURE FOR THE MANAGEMENT AND IMPLEMENTATION OF THE PROPOSED QUALITY ASSURANCE PROGRAMME
- QUALITY SYSTEM MANUAL
- DESIGN CONTROL SYSTEMS
- DOCUMENTATION AND DATA CONTROL SYSTEMS
- QUALIFICATION/EXPERIENCE OF BIDDER'S KEY PERSONNEL.
- PROCEDURE FOR PURCHASE OF MATERIAL, PARTS, COMPONENTS AND SELECTION OF SUB-VENDOR'S SERVICES INCLUDING VENDOR ANALYSIS, SOURCE INSPECTION, INCOMING RAW-MATERIAL INSPECTION, VERIFICATION OF MATERIALS PURCHASED, ETC.
- SYSTEM FOR SHOP MANUFACTURING AND SITE ERECTION CONTROLS INCLUDING PROCESS, FABRICATION AND ASSEMBLY.
- CONTROL OF NON-CONFORMING ITEMS AND SYSTEM FOR CORRECTIVE ACTIONS AND RESOLUTION OF DEVIATIONS.
- CONTROL OF CALIBRATION AND TESTING OF MEASURING / TESTING EQUIPMENT.
- SYSTEM FOR QUALITY AUDITS.
- SYSTEM FOR IDENTIFICATION AND APPRAISAL OF INSPECTION STATUS.
- SYSTEM FOR AUTHORISING RELEASE OF MANUFACTURED PRODUCT TO THE PURCHASER.
- SYSTEM FOR TRANSPORTATION /DELIVERY, HANDLING, STORAGE AND PRESERVATION.
- SYSTEM FOR MAINTENANCE OF RECORDS.

GENERAL REQUIREMENTS - QUALITY ASSURANCE

All materials, components and equipment covered under scope and its technical specifications shall be procured, manufactured, erected, commissioned and tested at all the stages, as per a comprehensive Quality Assurance Programme agreed mutually.

Minimum Quality Assurance Test Requirement (QATR) to be followed during Manufacturing and Field erection indicating requirement of various tests / inspections, on major equipment / items, to be carried out as stipulated in technical specification and standards mentioned therein, are attached hereto and are part of bidding documents.

Clarification, if any, on these quality assurance test requirement, raised by bidder shall be discussed and resolved during pre-bid meeting.

After the award of contract, the contractor shall submit the detailed Manufacturing & Field Quality Assurance Plans for complete equipment / material during detailed engineering for approval and acceptance by LTHP Ltd./Consultant in line with technical specification, Quality Assurance – General & Test Requirements and detailed engineering.

Manufacturing Quality Assurance Plans shall detail out for all the components and equipment & various tests/inspection, to be carried out in conformity with relevant latest IEC/IS/ISO etc., quality practices and procedures to be followed by Contractor's / Sub vendor's Quality Control Organization, the relevant reference documents, standards and acceptance norms etc. during all stages of material procurement, manufacture, assembly and final testing / factory acceptance tests.

The Field Quality Assurance Plans shall detail out the various tests/inspection to be carried out in conformity with relevant latest IEC/IS/ISO, quality practices and procedures etc. to be followed by the contractor's / sub-contractor's site Quality Control Organisation during various stages of site activities from receipt of material/equipment at site till final commissioning/ acceptance/handover.

All major items/ equipment/ components to be manufactured in house as well as procured from sub-vendors (Bought out Items, BOI) to be listed in the bid. Bidder shall submit Quality Assurance Plan submission schedule in the bid for above listed items in attached Format (duly filled in the format F-060-05 Issue 2.0 Rev. 00, Total 1 Page) in line with L2 Schedule.

For components / equipment / Bought out Items procured by the contractor for the purpose of the contract, the Contractor's purchase specifications and inquiries shall call for quality plans to be submitted by the sub-vendors.
The quality plans called for from the sub-vendors shall detail out, during the various stages of manufacture and installation, the quality practices and procedures followed by the sub-vendor's quality control organisation, the relevant reference documents/standards used, acceptance level, inspection of documentation raised, etc.

Such quality plans of the successful sub-vendors shall be finalized with the LTHP Ltd./Consultant in line with requirement mentioned above and such approved Quality Plans shall form a part of the purchase order/contract between the contractor and his sub-vendor.

Within three weeks of the release of the purchase orders /contracts for such bought out items /components, a copy of the same without price details but together with the detailed purchase specifications and other related documents such as data sheet, drawings, quality plans and delivery conditions shall be furnished to the LTHP Ltd./Consultant by contractor along with a report of the Purchase Orders placed, on the monthly basis, so far for the contract.

The Quality Plans shall be submitted on electronic media e.g. CD or E-mail in addition to hard copy, for review and approval of LTHP Ltd./Consultant. After approval, the same shall be submitted in compiled form on CD-ROM by contractor.

For all spares, replacement items and additional similar items, the quality requirements/Quality Plans as agreed for the main equipment supply shall be applicable.

All material of construction shall be as per technical specification / approved drawings / GTP.

Contractor's Plant internal standards must be traceable to acceptable International / National standards & salient points of difference (if any) shall be clearly stated with submission of plant standards. The contractor shall furnish copies of reference documents, plant standards, acceptance norms, test and inspection procedure etc. as referred in Quality Plans along with Quality Plan to LTHP Ltd./Consultant. These Quality Plans and reference documents/standards etc. will be subject to approval of LTHP Ltd. without which manufacturer shall not proceed. These documents shall form a part of the contract.

Tests on components and sub-assemblies shall be carried out at various stages of manufacturing, till the product undergoes the final tests in conformity with the relevant standards.

The Customer Hold Points (CHPs), identified in approved quality plan, i.e. testing checks which shall be carried out in the presence of the LTHP Ltd./NHPC, beyond which the work will not proceed without written consent of LTHP Ltd.'s authorized representative.
The contractor / sub-vendor shall carry out routine test on 100% items at his works. The quantum of check / test for routine and acceptance test by LTHP Ltd./Consultant shall be generally as per criteria / sampling plan defined in referred standards. Wherever standards have not been mentioned, quantum of check / test for routine / acceptance test shall be as agreed during detailed engineering.
The quantum of check when specified in percentage (%) / sampling basis shall be treated as per lot per sub-vendor. When the quantum of check is indicated to in whole no., then same quantum of check shall be applicable to each sub-vendor supplying the same equipment.

For sub-vendors identified during pre-award stage for submission of vendor details/ credentials (category "DR"), contractor shall submit documents in format F-060-01 after placement of award in the manner as specified as under prior to any procurement and within a month after placement of award or a period as agreed at the time of pre-award discussions.

The proposed sub-vendors should be registered vendors of the bidder and must have proven experience for successful operation for similar equipment / items / processes as mentioned elsewhere in technical specification.

Before assigning any portion of work to the sub-vendor, other than one specified and duly accepted in the contract, the contractor will take prior approval of BHEL/ LTHP Ltd./NHPC.

Normally no request for change of sub-vendors or inclusion shall be entertained by LTHP Ltd./NHPC. But in exceptional circumstances, if the request for change of sub-vendors or inclusion is found reasonable and justified, then the same shall be entertained and the decision of LTHP Ltd./NHPC in this respect shall be final and binding. The time consumed for the change / inclusion of sub-vendors shall not be excluded from the stipulated time of the completion of the contract. This change shall not relieve the contractor from the responsibility to complete the work within stipulated time in any manner.

The contractor's proposal shall include sub-vendor's facilities established at the respective works, the process capability, process stabilization, Q.C. system followed, experience list etc.

along with his own technical evaluation of sub-vendor. (Format F- 060-01 issue 2.0 rev. 01, Supplier / Sub-vendor Assessment Sheet, Total 14 pages).

However, whenever felt necessary, sub-vendor assessment will also be carried out by LTHP Ltd./Consultant in accordance with the above procedure and by factory visits; for existing/proposed vendors/sub-vendors. This approval shall not relieve the contractor from any obligation, duty or responsibility under the contract & LTHP Ltd./NHPC shall not be responsible for any complications arising between the contractor and his subcontractor(s) / sub-vendor (s) and / or any other liabilities.

LTHP Ltd./Consultant reserves the right to carry out quality audit and quality surveillance of the system and procedures of the contractor / or their sub-vendor. The contractor shall provide all necessary assistance to enable LTHP Ltd./Consultant to carry out such details & surveillance including Quality Manuals, if required by LTHP Ltd./Consultant.

All welding and brazing shall be carried out as per procedure drawn and qualified in accordance with requirement of ASME section-VIII/IX or other International equivalent standard acceptable to LTHP Ltd./Consultant. All welding/brazing procedures shall be submitted to LTHP Ltd./Consultant/BHEL for review / verification prior to carrying out the welding/brazing. However, wherever required by the LTHP Ltd./Consultant, tests shall be conducted in presence of LTHP Ltd.'s authorized representative.

All Brazers, Welders and welding operators employed on any part of the contract either in Contractor/his sub-vendor's works or at site or elsewhere shall be qualified as per ASME section-VIII/IX or other equivalent Standards acceptable to LTHP Ltd./Consultant.

Unless otherwise proven and specifically agreed with LTHP Ltd./Consultant, welding of dissimilar material and high alloy materials shall be carried out at shop only.

All non-destructive examination shall be performed in accordance with written procedures as per International Standards. The NDT operator shall be qualified as per SNT-TC-IA (of the American or Indian Society of non-destructive examination). NDT shall be recorded in a report, which include detail of methods and equipment used, result/evaluation, job data and identification of personnel employed and details of correlation of the test report with the job.

All material used for equipment manufacture including castings and forgings, etc. shall be of tested quality as per relevant codes/standards. Details of results of the tests conducted to determine the mechanical properties; chemical analysis and details of heat treatment procedure recommended and actually followed shall be recorded on certificates and time temperature chart. Tests shall be carried out as per applicable material standards and/or agreed details.

Contractor shall submit Field Welding Schedule for field welding activities like field welding location, numbers, welding procedure to be used, requirements, codes and NDT requirement along with all supporting documents, like welding procedures, heat treatment procedures, NDT procedures, etc. to LTHP Ltd./Consultant for review at least ninety days before schedule start of erection work at site.

Any other statutory requirements as applicable for the equipment / systems shall also be complied with.

The inspection calls shall be placed at least 06 weeks in advance for overseas inspections excluding India and 15 days in advance for inspections within India.
Before submitting the inspection call to LTHP Ltd./NHPC for witnessing the Customer Hold Points (CHP's) and/or requesting LTHP Ltd./NHPC for issuance of Material Dispatch Clearance Certificate (MDCC) based on Test Certificate (TC) review / Certificate of Conformance (COC), the contractor shall ensure that all Drawings / documents / GTP / technical data sheet, relevant to respective CHP / MDCC requirement, has been duly approved /accepted / noted by LTHP Ltd./NHPC.

Contractor shall ensure readiness of offered equipment by all means, before raising such call to LTHP Ltd./NHPC to attend CHP inspections. In case, LTHP Ltd./NHPC engineer (s) on reaching at a place of inspection found that material is not ready for inspection due to whatsoever reason, the complete inspection expenditure of LTHP Ltd./NHPC engineer(s) as per actual shall be chargeable to the contractor.

Only calibrated testing & measuring instruments shall be used while performing tests during manufacturing and erection, testing & commissioning at site by the contractor. Copy of the calibration certificates will be submitted to LTHP Ltd./Consultant by the contractor during inspection as an evidence.

Non-conformities observed during manufacturing, shop testing, handling, packaging, transportation, storage, preservation, erection, testing & commissioning are required to be intimated by the contractor. The acceptance/rejection of the non-conformities will be at the discretion of LTHP Ltd./NHPC.

Repair/rectification procedures to be adopted to make the job acceptable shall be subject to the acceptance of LTHP Ltd./NHPC. Action taken in accordance with decision of disposal of non-conformity for repair / rework / modification of the item / equipment and to prevent re-occurrence. The corrective and preventive action may involve modification of item / equipment, change in procedure and system etc. to achieve quality improvement at all stages and levels.

Quality audit/surveillance/approval of the results of the tests and inspection will not, however, prejudice the right of the LTHP Ltd./NHPC to reject the equipment if it does not comply with the specification when erected or does not give complete satisfaction in service and the above shall in no way limit the liabilities and responsibilities of the Contractor in ensuring complete conformance of the materials/equipment supplied to relevant specification, standard, data sheets, drawings etc.

No material shall be dispatched from the manufacturer's works before the same is duly accepted, subsequent to pre dispatch/final inspection including verification of records of all previous tests/inspection by LTHP Ltd./NHPC and duly authorised for Dispatch by issuance of Material Dispatch Clearance Certificate (MDCC).

The test reports of type tests conducted as per contract, in line with requirement stipulated in the technical specification / quality plan should be got accepted from LTHP Ltd./Consultant before final inspection / issuance of MDCC.

All materials used or supplied shall be accompanied by valid and approved material certificates and tests and inspection reports. These certificates and reports shall indicate the heat numbers or other such acceptable identification numbers of the material. The material certified shall also have the identification details stamped on it to ensure physical correlation and traceability of material vis-a-vis test certificate. Such identification no. shall remain same and verifiable for all stages of manufacturing and installation.

3.12.1.2 QA DOCUMENTATION

The contractor shall be required to submit the QA Documentation in two hard copies and two CD ROMs, as identified in respective quality plan.

Each QA Documentation shall have a project specific Cover Sheet bearing name and identification number of equipment including index of its contents with page control on each document. The QA Documentation file shall be progressively completed by the Contractor/sub-vendor to allow regular reviews by all parties during the manufacturing.

The final quality document will be compiled and issued at the final assembly place of equipment before despatch. However, CD-ROM may be issued not later than three weeks.

Before dispatch / commissioning of any equipment, the Contractor shall make sure that the corresponding quality document or in the case of protracted phased deliveries, the applicable section of the quality document file is completed. The Contractor will then notify the Inspector regarding the readiness of the quality document (or applicable section) for review.

The contractor shall be required to submit copies of the following quality assurance documents in original duly reviewed and accepted by contractor along with the request letter for issuance of MDCC (Material Dispatch Clearance Certificate):

- QUALITY PLAN CHECK LIST.
- MATERIAL MILL TEST REPORTS ON COMPONENTS AS SPECIFIED IN QUALITY PLAN.
- SKETCHES AND DRAWINGS USED FOR INDICATING THE METHOD OF TRACEABILITY OF THE
- RADIOGRAPHS TO THE LOCATION ON THE EQUIPMENT.
- NON-DESTRUCTIVE EXAMINATION RESULTS REPORTS INCLUDING INTERPRETATION REPORTS.
- CALIBRATION CERTIFICATE OF ALL METERS & MEASURING INSTRUMENTS PROPOSED TO
- BE SUPPLIED AS PART OF RELEVANT BILLING BREAKUP ITEM.
- ROUTINE TEST REPORTS FOR TESTING REQUIRED AS PER APPLICABLE CODES AND
- STANDARDS REFERRED IN THE SPECIFICATIONS.
- INSPECTION REPORTS DULY SIGNED BY AUTHORIZED REPRESENTATIVE OF LTHP Ltd./NHPC AND CONTRACTOR FOR THE AGREED CUSTOMER HOLD POINTS.
- ALL THE ACCEPTED DEVIATIONS SHALL BE INCLUDED WITH COMPLETE TECHNICAL DETAILS.
- LIST OF BALANCE POINTS IF ANY.

- CERTIFICATES IN RESPECT OF CALIBRATION, WELDERS & BRAZERS QUALIFICATION ETC.
- COPY OF ALL REFERENCE DRAWINGS AND REFERENCE TECHNICAL DOCUMENTS
- ACCEPTANCE OF TYPE TEST REPORTS BY LTHP Ltd./CONSULTANT.

Similarly, the Contractor shall be required to submit two sets (two hard copies and two CD ROMs), containing QA Documentation pertaining to field activities as per Approved Field Quality Plans and other agreed manuals/procedures, within 2 weeks after commissioning of individual system.

On release of QA Documentation by Inspector, one set of quality document shall be forwarded to Consultant and other set to LTHP Ltd. For the particular case of phased deliveries, the complete quality document to the LTHP Ltd./Consultant shall be issued not later than 3 weeks after the date of the last delivery of equipment.

3.12.1.3 Safety

Safety of personnel
All equipment and services provided under this contract shall abide by international standards commonly accepted in the hydroelectric utility industry for safety of personnel whether involved with operation or maintenance.

Safety of operation
All equipment and services provided under this contract shall abide by commonly accepted standards for safety of operation.
The various system and sub-systems supplied under this contract shall be designed to follow and operate under a clear hierarchical structure:
- Plant control level,
- Unit control level,
- Functional control level, functional drive group level,
- Local drive level.

Each hierarchical control level shall perform its specific tasks and always depend on the subordinate lower control levels. In general, should a higher control level failure occur, the lower control level shall not be affected and shall be able to control the power plant with full safety.

The Contractor shall accordingly build into the "Electrical & Mechanical System" adequate levels of autonomy, independence, redundancy and functional distribution to insure that safety is maintained at all times.

3.12.1.4 Earthing

Earthing terminals for equipment of these specifications shall form part of equipment supplies. The contractor shall connect the earthing conductors to these terminals as required.

Risers from earthing bus shall be in the scope of purchaser. However, extension from these risers to the equipment shall be in the scope of supplier in the Power House, Transformer Hall, Switchyard.

However, overall earthing arrangement required for HT panel, LT panel, DG set, motor & motor control panels etc. at isolated location such as Dam Site, TRT Outfall area and Surge Shaft either by pit earthing or counter poise etc. shall be in the scope of supplier including civil works, design, material supply (for main earthing risers, interconnection, charcoal, salt, Bentonite etc.), erection, testing & commissioning etc.

A copper ground bus, sized to carry maximum short circuit current, shall run along the entire length of panel structure and shall have terminal connector at each end for connection to station ground grid (50 X 6 mm G.I. flat).

Tests

Each panel shall be completely assembled, wired, adjusted and tested at the factory prior to shipment. The test shall include wiring continuity tests, insulation tests and functional tests to ensure satisfactory operation and control of individual equipment.

Special Cables

Special cables for specific purpose, as required, shall be supplied and installed by the Bidder.

3.12.1.5 Completeness of the specification

Any fittings, accessories, equipment or any other things required for successful commissioning of Project, though may not have been specifically mentioned in the specification but are usually necessary for the completeness of the equipment shall be deemed to be included in the specification and shall be supplied by the contractor without any extra cost to the Employer.

3.12.1.6 Packaging and Shipment

The Contractor shall provide such packing of the Goods as it is required to prevent their damage or deterioration during transit to their final destination as indicated in the Contract. The packing shall be sufficient to withstand, without limitation, rough handling during transit and exposure to extreme temperatures, salt and precipitation during transit and open storage. Packing case size and weights shall take into consideration, where appropriate, the remoteness of the final destination of Goods and the absence of heavy handling facilities at all points in transit.

The packing, marking and documentation within and outside the packages shall comply strictly with such special requirements as shall be expressly provided for in the Contract and, subject to any subsequent instruction ordered by the Employer consistent with the requirements of the Contract.
After unpacking of Goods the packing material shall become the property of Employer

The contractor shall wrap, pack and crate all plant included in the work or part thereof, suitable for shipment to a tropical location, facilitating proper handling and protection from damage in rail, truck, ocean or air shipment as applicable. An approved drying agent, such as Silica Gel, shall be packed in containers or packages holding plant which may be adversely affected by moisture or excessive humidity.

All packing crates shall be clearly marked before shipping to indicate the contract number, shipping address, volume, weight, name, number and unit number of the contents, slinging and weight bearing points.

All plant parts shall be marked to facilitate erection. Each packing crate shall contain a packing list in a waterproof envelope. Parts shall be described and also identified by their numbered marking in the packing list.

Three copies of the packing list shall be forwarded to the purchaser prior to dispatch. The ownership of packaging materials shall be of Employer. All wooden packaging crates and steel support structures shall be dumped to the designated area within 5kms of the power house as per the direction of Engineer in charge.

The supplier shall be entirely responsible for the insurance, shipment, handling and transportation.

The equipment shall not be dispatched by the Bidder from the place of manufacture to the site until the dispatch instructions are issued by the Owner.

3.12.1.7 PACKAGING, HANDLING AND SITE STORAGE

The Contractor shall follow the general requirement of packaging, Handling and Storage elaborated in "section 8 - Transport and installation" of "General Technical Specification (GTS).
The Contractor shall pack all the consignment in sea worthy packaging, wherever required, strong enough to withstand rough handling during transit. Machine surface shall be suitably protected against scratches, corrosion, shocks, impact etc. Packages shall be suitably and distinctly identified for type of handling and kind of storage.
The packaging and storage of electronic equipment shall be strictly in accordance with internationally accepted standards. Electronic equipment shall be packaged, shipped and stored in anti-static packing. All packages shall be stored indoor. Packages containing electronic equipment shall be stored in humidity controlled environment.
If required, dehumidifiers shall be deployed by Contractor to control the condition of storage space. Storage of the equipment till commissioning is responsibility of the Contractor.

3.13 SPECIAL INSTRUCTIONS TO BIDDERS

General

The Bidder shall base the equipment design on the information given in this specification. The equipment shall be complete in all respects. Any item which is not specifically mentioned herein but found essential for safe and efficient operation and maintenance and satisfactory performance of the system shall be deemed to have been included in the scope of the Bidder.

It shall be presumed that the Bidder has studied the site, all the drawings, tender documents and is fully aware of the scope of work involved and the site conditions prevailing.

3.14 Codes and Standards

a) All equipment, systems and works covered under this specification shall comply, in all respect, with requirements of applicable latest statutes and that of latest editions of codes and standards. Latest regulations and safety & environmental requirements as applicable in India / state of installation shall also be complied with.
b) All codes and standards mentioned shall mean as relevant and applicable to a particular equipment / system.
c) All other codes/standards not covered in Section 1 / Section 2 but required for the plant and system offered shall also be referred / followed by the Bidder. The Bidder, along with the bid, shall submit a comprehensive list of codes and standards to be followed for various equipment / system.
d) In all cases where IBR does not govern, German, American, British, ISO or other international standards established to be equivalent or superior to the codes specified are also acceptable. In the event of any conflict between the requirements of equivalent codes and standards and the requirements of Indian standards / regulations, the latter will govern unless specified otherwise in the specifications.
e) The Bidder shall be responsible to be in possession of all the specified Codes / Standards and ensure reference to the same before submitting the offer/ bid.
f) Mandatory codes / local regulations to be followed for safety, design, fabrication and operation of the switchyard shall be, followed:
g) If the equipment supplied does not conform to the codes and standards mentioned in this specification, but is manufactured to the Bidder's own standard, developed as a result of his experience, is also acceptable provided the same is found to be superior to the above mentioned codes and standards. The Bidder shall identify such equipment and shall also present sufficient data to the Owner / Consultant to support his design and to establish the superiority. The design may be accepted by Owner/ his Consultants only if the Purchase / his consultant is satisfied that sufficient experience exists with the design proposed.
h) Design not meeting the stipulations of the codes and standards will not be acceptable.
i) Apart from various codes and standards mentioned in Section 1/2, the Manufacturer shall comply with other requirements of codes and standards mentioned in this Specification for detailed design, manufacture, testing, erection, construction etc.

Control System	IEEE – 122 , 1992
Metering / Dosing pumps	API 675 – 1987 (Positive displacement pumps – controlled volume) API 676 – 1987 (Positive displacement pumps – Rotary).
Centrifugal pumps	API 610 – 1990, ASME PTC 8.2 – 1965
Gear Box	API 613 – 1993 & AGMA 420 & 421
Coupling	API 671 – 1993

Structural	IS 1893 – 1991, IS 875-1992 & IS 800 – 1991
Pressure Vessel	ASME Sec. VIII, Div. 1 – 1995
Piping	ANSI B 31.1-1995 / 31.3 – 1993, IBR
Valve	API
Instrument	ISA, API
Electrical	As per specification attached & relevant
	IS/IEC
Tanks	API 650- 1993
Electrodes	AWS, IS
Painting	IS Standards
Performances Tests	
Overload test of crane and hoists	IS 3177

3.15 Deviations and Assumptions

Bidders requested to carefully examine and understand the specifications and seek clarifications, if required, to ensure that they have understood the specifications. The Bidder's offer should not carry any sections like clarifications, interpretations and/or assumptions. In the event of conflict between the Technical Specifications and the condition of contract, the requirements as indicated in the technical specification shall govern, unless confirmed otherwise by the Owner in writing before the award of contract, based on written request from the bidder for such a clarification.

In the event of conflict between requirements of any two clauses of the specification documents, the more stringent requirements shall apply, unless otherwise confirmed by the Owner in writing before the award of this contract, based on a written request from the Bidder for such clarification.

The Bidders are advised that while making their Bid Proposals and quoting prices, all terms and conditions of bidding documents may appropriately be taken into consideration. Bidders are required to furnish a certificate indicating their full compliance to the terms and conditions of the bidding documents.

3.16 Limit of Contract

Equipment furnished shall be complete in all respect with all mountings, fittings, fixtures and standard accessories normally provided with such equipment and/ or needed for erection, completion and safe operation of the equipment as required by applicable codes though they may not have been specifically detailed in the respective specifications, unless included in the list of exclusions. All similar standard components/ parts of similar standard equipment provided shall be interchangeable with one another.

This review by the Owner’s Engineer / Consultant may not indicate a thorough review of all dimensions, quantities and details of the equipment, materials, any devices or items indicative of the accuracy of the information submitted. This review and/ or approval by the Engineer shall not be construed by the Bidder, as limiting any of his responsibilities and

liabilities for mistakes and deviations from the requirements specified under these specifications and documents.

3.17 Latent Defects

Notwithstanding the issue of the Take Over Certificate, the Contractor shall be responsible for making good with all possible speed any Latent Defect in any Works /equipment of the plant which appears at any time before the expiry of defect liability period. And shall remedy such defect at its own cost and expense. The latent defect liability period shall be a minimum of 5 years from the end of defect liability period. The defects to which this applies are defects in design, materials or workmanship or defects arising from any act or omission of the Contractor done or omitted prior to Take-over of the portion of the Plant affected by the defects or during the Warranty Period which a reasonable examination at the end of the Warranty Period would not have disclosed.

3.18 Defect Liability

The Contractor warrants that all the facilities or any part thereof are new, unused, and of the most recent or current models, and that they incorporate all recent improvements in design and materials, unless provided otherwise in the Contract.
The Contractor further warrants that the Plant and equipment shall be free from defects arising from any act or omission of the Contractor or arising from design, materials, and workmanship, under normal use in the conditions prevailing in the, If during the Defect Liability Period any defect should be found in the design, engineering, materials and workmanship of the Plant and equipment supplied or part thereof, the Contractor shall promptly, in consultation and agreement with the Employer regarding appropriate remedying of the defects, and at its cost, repair, replace or otherwise make good (as the Contractor shall, at its discretion, determine) such defect as well as any damage to the Facilities caused by such defect. The Contractor shall not be responsible for the repair, replacement or making good of any defect or of any damage to the Facilities arising out of or resulting from any of the following causes:
(a) Improper operation or maintenance of the Plant and equipment by the Employer
(b) Operation of the Facilities outside specifications provided in the Contract
(c) Normal wear and tear.

3.19 Completion Schedule

The Bidder shall submit Time Bar chart indicating completion date of major activities such as submission of design data / calculations and drawings for approval, manufacturing of components / units, supply, inspection etc. without which the Tender shall not be considered. Time Bar Chart furnished shall afterwards form part of the contract and cannot be altered arbitrarily except Force Majeure conditions as may be agreed with the Owner.

3.20 Drawings & Documents for Owner's use and Archives

The Bidder shall submit all final drawings, documents, manuals for Owner's use and for reference / record required during course of operation and maintenance of the plant. Numbers of copies and their form (hard copy, electronic form, reproducible) to be submitted

and the details of the documents, drawings, manual etc. to be furnished by the Bidder are described elsewhere in the specification.

Drawings, documents, calculation, data & Information to be submitted by the Bidder along with the offer:

Technical Data to be submitted with the Tender

1) List of performance tests proposed by the Bidder to demonstrate the guaranteed parameters for generator and other electrical equipment.
2) Specific energy consumption.
3) Type test certificates for major categories of equipment, issued by independent testing authority.
4) Guaranteed Technical Parameters.
5) Technical catalogues.
6) Manufacturing Quality Plan

Operation & Maintenance Manuals

Instruction manuals, presenting the basic categories of information for the operating and/or maintenance personnel, as detailed herein below shall be furnished by Bidder.
The instruction manuals shall present the following basic categories of information in particular complete and comprehensive manner and prepared for the use by operating and/or maintenance personnel.

i. Instructions for initial commissioning, short duration and long duration shut down.
ii. Instruction for operation, routine inspection and maintenance including preventive maintenance.
iii. Recommendation for inspection points, method of inspection and period of inspection.
iv. Information on detection, cause and rectification of troubles and faults.
v. Instructions on normal repairs and overhaul.
vi. Complete parts list with proper and complete identification (Tag nos./Serial nos. as shown in the respective approved drawings) and ordering information for all replaceable parts. The identification details of equivalent and alternative makes for these spare parts which are not manufacturer's own product shall also be listed.
vii. List of all special tools and tackle & spares and instructions for use of such tools and tackle & spares.
viii. One complete set of as built drawings of the entire systems.
ix. The information shall be organized in a logical and orderly sequence. A general description of equipment including significant technical characteristics shall be included to familiarize operating and maintenance personnel with the equipment. Such description and technical characteristics shall not differ from the approved data.
x. Necessary drawings, curves and other illustrations shall be included or copies of appropriate approved drawings shall be bound in the manuals. Tests, adjustment and calibration information, as appropriate, shall be included. Safety and other warning notices and installation, maintenance and operating cautions shall be emphasized.

xi. Write-up, figures, part list etc., shall be clearly legible. The manuals shall be prepared on good quality paper securely bound in durable folders.
xii. The instruction manuals shall be subject to Consultant's approval in the same fashion as that for drawings.
xiii. Instruction manual shall give step by step procedure for Erection, testing and commissioning
xiv. Operation, Maintenance and Repair Instruction manual shall also contain:
xv. List of spare parts with ordering specifications and manufacturer's catalogues
xvi. List of consumables, lubricants, chemicals with specifications, brand names and annual consumption figures.
xvii. Drawings relevant for erection, operation, maintenance and repair of the equipment.
xviii. Procedure for ordering spares.
xix. Maintenance Manual shall also include:
xx. Diagnostic trouble shooting / fault location charts
xxi. Tests for checking of proper functioning.

Drawings / documents for approval

- Quality Control & Quality Assurance plan.
- G.A. and Cross Sectional drawings of all equipment indicating weights, material of construction, bill of material, dimension, specification etc.
- Final design calculations and assumptions.
- Actual performance data and characteristic curves based on the testing at site.
- Technical specification of all equipment, motors, for all system and all other accessories.
- Final list of drawings.
- As built drawings.

Miscellaneous

i. General arrangement and cross sectional drawings of all major components with bill of material.

ii. Foundation drawings, load data & design calculation for all equipment.

iii. Erection drawings for all equipment and structures showing complete erection details.

iv. Engineering and design calculations of installations and units.

v. QAPs

vi. Detailed procedures of shop testing of all the items applicable shall be submitted to the Owner/ Consultant for approval before conducting tests.
vii. Following shop test certificates/test curves/data, shall be furnished.

- Materials and components test certificates.
- Performance test results and characteristic curves of all fans, pumps, and electric drive motors etc.
- Non-destructive test results as applicable.
- Reports and test certificates of shop tests.

- Type test & routine test certificates.

viii. Detailed quality assurance program along with quality plan shall be submitted.

Following data shall be furnished: -

a) Technical data of all the plant, equipment, drive motors, instruments, panels, etc. shall be furnished.
b) Following lists/tables / write ups shall be furnished, complete with tag nos. and brief specification. Proper numbering system as approved by Consultant/Owner shall be adopted.

i) Instrument schedule (with service, range, make of instrument).
ii) Flow element schedule.
iii) Valve schedule.
iv) Pipe schedule.
v) Cable schedule (Power & Control).
vi) Schedule of actuators (electric/pneumatic)

The scheduled dates for the submission of these as well as for, any data/information to be furnished by the Employer would be discussed and finalized at the time of award. The supplier shall also submit required no. of copies as mentioned in this specification of all drawings/design documents/test reports for approval by the Employer.

Note: The contractor may please note that all resubmissions must incorporate, all comments given in the submission by the Employer failing which the submission of documents is likely to be returned. Every revision shall be a revision number, date and subject, in a revision block provided in the drawing, clearly marking the changes incorporated.

3.21 Workmanship and Quality Control

All moving parts of equipment, which can conceivably cause injury to the operator and otherwise authorized personnel within the vicinity of working area shall be suitably guarded and warning displays shall be put at prominent places.

The Bidder shall clearly indicate and identify the plans and procedures, which shall be followed in the design, manufacture and installation of plant and equipment to control and assure to the Owner of the desired quality.

FUNGI STATIC VARNISH

Besides the space heaters, special moisture and fungus resistance varnish shall be applied on parts which may be subjected or predisposed to the formation of fungi due to the presence or deposit of nutrient substances. The varnish shall not be applied to any surface of part where the treatment will interfere with the operation or performance of the equipment. Such surfaces or parts shall be protected against the application of the varnish.

3.22 Title Block:

Project	Teesta-VI H.E. Project (4x125 MW)			
Customer	Lanco Teesta Hydro Power Limited (A wholly owned Subsidiary of NHPC LTD.) LTHP LTD. (A wholly owned subsidiary of NHPC Ltd.)			
Consultant	एनएचपीसी NHPC NHPC Ltd.			
BHEL	BHARAT HEAVY ELECTRICALS LTD. TRANSMISSION BUSINESS GROUP NOIDA		Name	Sign
		Drawn		
		Checked		
		Approved		
Title		Drawing Number :		**Rev**

----------XXXX----------

SECTION – 4

GUARANTEED TECHNICAL PARTICULARS

(Bidder shall furnish this data separately for each voltage rating)		
1.	Manufacturer	.....
	a) Insulator	.....
	b) Hardware	.....
2.	Applicable Standards	.....
3.	Type of Insulator	.....
	a) Ball & Socket/other	.....
	b) Normal/antifog	.....
4.	Insulating Material	.....
5.	No. of units per String	.....
6.	Size of each unit	.....
	a) Diameter of disc (mm)	.....
	b) Spacing between adjacent Units (mm)	.....
7.	Weight	.....
	a) Each Disc (Kg)	.....
	b) Complete String (Kg)	.....
8.	Creepage distance	.....
	a) Each Disc (Kg)	.....
	b) Complete String (Kg)	.....
9.	Power frequency withstand voltage	.....
	a) Each Disc	.....
	i) Dry (kV)	.....
	ii) Wet (kV)	.....
	b) Complete String (Kg)	.....
	i) Dry (kV)	.....
	ii) Wet (kV)	.....

10.	Impulse withstand voltage	.....
	a) Each Disc	.....
	i) Positive (kVp)	.....
	ii) Negative (kVp)	.....
	b) Complete String (Kg)	.....
	i) Positive (kVp)	.....
	ii) Negative (kVp)	.....
11.	Switching Surge Withstand	.....
	a) Each Disc (kVp)	.....
	b) Complete String (kVp)	.....
12.	Power Frequency Puncture withstand voltage of each disc (kV rms)	.....
13.	Elector Mechanical Strength	Yes/No
	a) Each Disc (Kg)	.....
	b) Complete String (Kg)	.....
	i) Single tension	.....
	ii) Double tension	.....
14.	OGA drawing enclosed	Yes/No
15.	Type test report enclosed	Yes/No

PROJECT:	Teesta-VI H.E. Project (4x125 MW)			
CUSTOMER :	LTHP LTD. (A wholly owned subsidiary of NHPC Ltd.)			
SECTION-5				
Sl. No.	**PARTICULARS**	**220 KV**	**Yes/No**	**Remarks**
1	Max. System Voltage (kV)	245 kV		
2	Impulse withstand voltage of string (dry & wet) (kVp)	± 1050 kVp		
3	Power frequency withstand voltage of the complete string (dry & wet) (kVrms)	460kV (rms) & 460kV (rms)		
4	Creepage distance of the insulator string (mm)	25 mm/kV		
5	Hot dip galvanizing	As per IS 2633/2629		
6	Electro mechanical strength of String Insulator unit in (kN)	120 kN		
7	Valid standard type test approval of 220kV String Insulators and Hardware Accessories available	YES		
8	If NHPC approval is not available, Bidder shall submit valid type test reports and if Type test reports are not accepted by End Customer, bidder shall conduct type test free of cost.	YES		
9	Documentary proof against Technical Pre-Qualifying requirements of 220kV String Insulators and Hardware Accessories as per Annexure-TQR attached	YES		

Signature of Authorised signatory with company seal

ANNEXURE - I
SCHEDULE OF TECHNICAL DEVIATIONS

Bidder shall list below all technical deviation clause wise w.r.t. tender specifications:

S.No.	Page No.	Clause No.	Deviation	Reason / Justification

Any deviation not specifically brought out in this section shall not be admissible for any commercial implication at later stage. Except to the technical deviations listed in this schedule, bidder's offer shall be considered in full compliance to the tender specifications irrespective of any such deviation indicated / taken elsewhere in the submitted offer.

Date: Tenderer's Stamp & Signature

CHECKLIST FOR TECHNICAL EVALUATION

Along with the Technical Bids of the offers, the Bidder should submit this checklist confirming the inclusion of the enclosures as listed below. (Shall tick as ✓)

Sr No	Documents to be enclosed	Bidder to check & confirm
1	Copy of Unpriced BOQ as enclosed in the Technical Specification to confirm that bidder has quoted in the same format (Annexure-BOQ)	
2.	Schedule of Technical Deviation format duly signed. (Annexure-I)	
3.	Supporting documents as asked in the Technical Pre-Qualifying Requirement. (Annexure-TQR)	
4.	Checklist of Technical parameters as per Section-5 duly filled and signed.	

NOTE:- If the Bidder fails to submit any of the documents as asked in the above check list, their bid is likely to be rejected / not evaluated.

The above checklist is verified for:-

NIT Ref No. :

Name of Equipment :

Name of Project :

Name of Bidder :

Signed with Seal of Bidder.

Date ……..

गुणवत्ता आश्वासन योजना (प्रारूप) QUALITY ASSURANCE PLAN (MODEL)

परियोजना (PROJECT) : तीस्ता-VI जल विद्युत परियोजना (TEESTA-VI HEP)

ग्राहक (CLIENT) : एनएचपीसी लिमिटेड(NHPC Ltd)

विक्रेता (VENDOR) :

उपस्कर का नाम (NAME OF EQUIPMENT) : INSULATOR

एन आई टी/क्रय आदेश संदर्भ (NIT/P.O. REFERENCE) :

क्र. स. (SR. No.)	मद/ घटक एवं विशेषता (ITEM /COMPONENTS & CHARACTERISTICS)	जाँच की प्रकृति NATURE OF CHECKS	जाँच की मात्रा QUANTUM OF CHECKS	संदर्भ दस्तावेज़ / स्वीकृति मानदंड REFERENCE DOCUMENTS / ACCEPTANCE NORMS	रिकॉर्ड फार्म RECORD FORMAT	निरीक्षण एजेंसी INSP. AGENCY			टिप्पणी REMARKS
						प्रदर्शन Perform	गवाह Witness	सत्यापन Verify	
1	**Routine Tests on Fired Shells**								
a)	Visual Examination	Visual	Sampling Plan	Tech. Spec/Appd.drg./ IS:731	TC	2/3	-	1	TC
b)	Porosity	Mechanical	-do-	-do-	TC	2/3	-	1	TC
c)	Hydraulic Proof Test	-do-	-do-	-do-	TC	2/3	-	1	TC
d)	Temperature Cycle Test	Thermal	-do-	-do-	TC	2/3	-	1	TC
2	**Assembly**								
a)	Cement Mix Check (Flow value)	Measurement	-do-	-do-	TC	2/3	-	1	TC
b)	Curing Temp. in Hot Water Bath.	Visual	-do-	-do-	TC	2/3	-	1	TC
3	**Routine Test on Insulator**								
a)	Mech. Routine Test	Mechanical	100%	Tech.Spec./ Appd.drg. IS:731/13305 & 5350	TC	2/3	-	1	TC
b)	Electrical Routine Test	Electrical	-do-	-do-	TC	2/3	-	1	TC
c)	Visual Examination	Visual	-do-	-do-	TC	2/3	-	1	TC

Note: a. In 'Inspection Agency' column figure 1,2 or 3 to be filled. 1- will indicate 'NHPC Ltd.', 2- will indicate 'Supplier' & 3- will indicate 'Sub-Supplier'.
b. In 'Record Format & Remarks' column following abbreviations shall be used - JIR - Joint Inspection Report, T.C. - Test Certificate & CHP - Customer Hold Point.
c. Test certificates shall be submitted at the time of final inspection.

Signature
NHPC (QA&I DEPT.)

Signature & Seal
(VENDORS Q.C. DEPT. OR REPRESENTATIVE)

QUALITY ASSURANCE PLAN (MODEL)

परियोजना (PROJECT) : तीस्ता-VI जल विद्युत परियोजना (TEESTA-VI HEP)

ग्राहक (CLIENT) : एनएचपीसी लिमिटेड(NHPC Ltd)
विक्रेता (VENDOR) :
एन आई टी/क्रय आदेश संदर्भ (NIT/P.O. REFERENCE) :

उपस्कर का नाम (NAME OF EQUIPMENT) : INSULATOR

क्र. सं. (SR. No.)	मद/ घटक एवं विशेषता (ITEM /COMPONENTS & CHARACTERISTICS)	जाँच की प्रकृति NATURE OF CHECKS	जाँच की मात्रा QUANTUM OF CHECKS	संदर्भ दस्तावेज़ / स्वीकृति मानदंड REFERENCE DOCUMENTS / ACCEPTANCE NORMS	रिकॉर्ड फार्म RECORD FORMAT	निरीक्षण एजेंसी INSP. AGENCY			टिप्पणी REMARKS
						प्रदर्शन Perform	गवाह Witness	सत्यापन Verify	
4	**Acceptance Test on Insulator**								
a)	Verification of Dimensions.	Measurement	As per sampling plan	Tech.Spec./ Approved drg. IS:731/13305 & 5350	JIR	3/2	1	-	CHP
b)	Temperature Cycle Test	Thermal	-do-	-do-	JIR	3/2	1	-	CHP
c)	24 hrs. Mechanical Strength Test.	Mechanical	-do-	-do-	JIR	3/2	1	-	CHP
d)	Electro-Mechanical Failing Load Test.	-do-	-do-	-do-	JIR	3/2	1	-	CHP
e)	Mechanical failing load Test	-do-	-do-	-do-	JIR	3/2	1	-	CHP
e)	Puncture Test	Electrical	-do-	-do-	JIR	3/2	1	-	CHP
f)	Porosity Test	Mechanical	-do-	-do-	JIR	3/2	1	-	CHP
g)	Galvanising Test	Chemical	-do-	-do-	JIR	3/2	1	-	CHP
5	**Test on locking devices for ball & socket coupling**								
	Visual, dimensions, hardness & resistance to bending.	Mechanical	-do-	Tech.Spec./Appd drg. IEC:60372	TC	2/3	-	1	TC

Note: a. In 'Inspection Agency' column figure 1,2 or 3 to be filled. 1- will indicate 'NHPC Ltd.', 2- will indicate 'Supplier' & 3- will indicate 'Sub-Supplier'.
b. In 'Record Format & Remarks' column following abbreviations shall be used - JIR - Joint Inspection Report, T C. - Test Certificate & CHP - Customer Hold Point.
c. Test certificates shall be submitted at the time of final inspection.

Signature
NHPC (QA&I DEPT.)

Signature & Seal
(VENDORS Q.C. DEPT. OR REPRESENTATIVE)