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# SUPERSEDES

को अधिकमित करता है । INVENTORY NO सामग्री सूची संख्या

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इस प्रलेख में दी गई सूचना भारत हेवी इलेक्ट्रिकल्स की सम्पत्ति है इसका प्रत्यक्ष एवं तरह प्रयोग, जो कि कंपनी के हित में हानिकारक हो न किया स्वत्वाधिकार एवं गोपनीय



### उत्पाद मानक

#### PRODUCT STANDARD

TG 60606

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Page 1 of 5

#### SPECIFICATION FOR 12 MW INVERTER FED SYNCHRONOUS MOTOR

#### 1. SCOPE

This standard specifies the requirement of 12 MW, 3000 RPM, LCI Inverter fed, Variable Frequency Synchronous Motor.

#### 2. BASED ON

This standard is based on BHEL experience.

#### 3. TECHNICAL REQUIREMENTS:

The synchronous motor is required to run at various speeds continuously for testing large capacity turbogenerators. The motor shall be suitable for operation with variable voltage variable frequency Load Commuted Inverter (LCI). Two identical windings in stator shall be provided to make it suitable for operation with 2x6-pulse supply from LCI system. These windings shall be isolated from each other and shall be phase shifted by 30 degrees. Sufficient margin shall be taken in motor design to take care of additional losses caused by inverter operation.

The motor shall be suitable to run at 3000 rpm (50 Hz) and 3600 rpm (60 Hz) continuously for testing 50Hz and 60Hz generators.

Excitation shall be brushless type and shall be integral part of the motor.

The detailed technical specification and requirements of synchronous motor are listed in Table-1

The motor shall be Bidirectional. In case the vendor is not in a position to offer the motor with both direction of rotation, motor shall be provided with double shaft extension, each designed for full load and having identical dimensions.

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א לים א א D,					निर्माणकर्ता WORKED BY	S.D.Nagar	(-sd-) 27.10.05	
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સામગ્રા સૂચા સહ્યા INVENTORY NO.					निर्माण : PREPARED	ज़ारी : ISSUED	दिनांक : DATE	
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#### TG 60606 उत्पाद मानक बीएच ई एन हस्ताक्षर SIGN & DATE पृष्ठ PRODUCT STANDARD देनांक एवं Page 2 of 5 INVENTORY NO. TABLE-1 S.N. Particulars Details **Ouantity** One (1 No.) 2. Synchronous Motor with Brushless Excitation System. Type of Motor में अधिकमित करता है । Motor shall have 2 windings in stator, displaced at 30° सामग्री सुन्नी संख्या and shall be suitable for operation with LCI inverter. Application Test Bed Application, for testing Turbo Generators 3. 4. Load torque characteristic Fan Characteristic (Torque $\propto$ Speed <sup>2</sup>) Applicable Standard 5. IEC:34 / IS:4722 6 pulse LCI operation Rating at 3000 RPM 12 pulse LCI operation 6 It must not be used directly or indirectly in any way detrimental to the interest of the company Rated kW output 12000 KW 7100 KW a) The information on this documents is the property of Bharat Heavy Electrical Limited. b) Rated Voltage 2 x 4100 V 1 x 4100 V COPYRIGHT AND CONFIDENTIAL Rated Speed / Frequency 3000 RPM / 50 Hz, 3000 RPM / 50 Hz, c) **Power Factor** d) 0.85 (Lead) 0.85 (Lead) 12 pulse LCI operation 6 pulse LCI operation Rating at 3600 RPM 7. Rated kW output 12000 KW 7100 KW Rated Voltage 2 x 4100 V 1 x 4100 V b) Rated Speed / Frequency c) 3600 RPM / 60 Hz, 3600 RPM / 60 Hz, d) Power Factor 0.85 (Lead) 0.85 (Lead) The terminal voltage of motor will be maintained at 4100 V from 3000 rpm to 3600 rpm Constant at 1.0 P.U for speed upto 3000 rpm. V/f ratio (flux) Can be operated at less than 1.0 P.U at lower speeds if required. Speed range 10 to 100% of rated speed (3000 RPM / 3600RPM) 9. Direction of Rotation 10. **Bi-Directional** इस प्रतेष्ध में दी गई सूबना भारत होती इत्नेतिद्रकत्त्व की सम्पत्ति है इसका प्रत्यक्ष एवं अप्रतक्षा रूप से किसी भी तरह प्रयोग, जो कि कंपनी के हित में हानिकारक हो न किया जाए । 11. **Shaft Extension** Single Shaft Extension 3 Phase Brushless exciter mounted on the shaft and 12 Excitation स्वत्वाधिकार एवं गोपनीय suitable to be fed from Phase controlled thyristor bridge. Insulation class of Motor & Class F 13. Motors windings shall be designed for withstanding a Exciter coil surge of 2.4 pu peak line voltage. 14. Temperature rise Motor with 2 winding operation Class B (2 x 6 pulse operation) Motor with 1 winding operation Class F (1 x 6 pulse operation) Exciter Class B Ambient Temperature 15. 50 °C 16. Cooling Water temperature 38 °C Type of Cooling for Motor. Water-cooled machine. Air to Water Heat exchanger. 17. दिनाव SIGN & DATE Mounted on top / side of motor. हस्ताक्षार एवं Degree of Protection for Motor & 18. **IP55** Exciter Forced Oil lubricated Sleeve bearings 19. Type of Bearing INVENTORY NO. सामग्री सूची संख्या SD Nagar निर्माणकर्ता

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Worked by जांचकर्ता

Checked by

KR Gupta

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SUPERSEDES INVENTORY NO.	20.	Critical spe		Only one allowed.	critical speed	below 40% rat	ed speed is	;		
S 🖟	21.	Noise Leve		85 dB(A)	)					
सामग्री सूची सख्या को अधिकमित करता है ।	22. Accessories  a) 15 Nos., 3 wire, simplex PT-100 RTDs in Motor stator winding for winding temperature measurement.									
COPYRIGHT AND CONFIDENTIAL  The information on this documents is the property of Bharat Heavy Electrical Limited.  It must not be used directly or indirectly in any way derimental to the interest of the company		d) 1 set, 3 e) 1 set, 3 water an f) 1 set, Pr g) 1 set, Fr h) 1 No., V i) Space F j) Common k) Jig for r l) Terminal copper of magnetic	ial type Thermometer for exire, duplex PT-100 RTD wire, duplex PT-100 RTD and cold / hot air temperaturessure switch for oil for each low switch for oil for each Water leakage detector with Heaters for Motor & Excite on base frame for motor & mounting for Stator & Rotal Boxes shall be provided cable lugs. Gland plates shall be provided gland plates shall be provided to the state of the state	es in each os in cooling the measurach bearing hearing hearing exciter A or with dour all be rer	bearing for being circuit of mrement.  ng.  s.  Assembly  uble compression	aring temperate notor/exciter for	are measurer inlet / out	ement. llet		
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COPYRIGHT AND CONFIDENTIAL  The information on this documents is the property of Bharat Heavy Electrical Limited.  It must not be used directly or indirectly in any way detrimental to the interest of the company	d) Manufa    Rele    Com    Exte    Test    Any    sets e) The ver    voltage    tested a    higher a    quoted	vant OGA drawings shall be sub vant OGA drawings with mou aplete Schematic drawings with rnal connection/cable schedule records and test reports -5 sets M manuals -5 sets other relevant documents/dravindor must be a regular manufa for VFD application. The ven and supplied at least two motor as being offered for the job, to references and the offered equ	mitted for approvalenting details -5 sets h descriptions -5 set e' -5 sets wings for complete of turer and supplier of dor must have engines for similar application any industry. Refer ipment shall be man	operation and some of Motors of some of designations and of rate of the control o	maintenancuch capacityed, manufacating equal furnished.	ee -5 y and ctured, or These
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