

Terms and conditions:-**For supply part:**

1. Guarantee/warranty certificate shall be submitted by the firm towards any manufacturing defect & poor workmanship valid for 12 months from the date of installation or 18 months from the date of receipt whichever is earlier.
2. Interchangeability/ fitment of items supplied in the mother equipment shall also be ensured. In case of non-fitment or delivery of substandard material, the same shall be replaced by the firm at his own cost **immediately** on receipt of intimation of user circle.
3. Material may be dispatch immediately after issue of LOI/commercially purchase order.
4. Transit Insurance & freight: is inclusive for supply.

Scope of Work:-

1. Cutting and cleaning of damage part of the bus duct with internals upto desired length.
2. Placement of new duct portion as per requirement for complete revival of bus duct.
3. Matching and Welding of new bus duct with existing bus duct. The quality of welding shall have to ensure by BHEL.
4. Testing of weld joints as per the OEM procedure (DPT, RT etc.)
5. Strengthening of the bus duct with the support structure with all required consumable have to be Ensured with availability.
6. Painting of the bus duct element (conductor) and outer & inner layer of bus duct with desired grade and color of the paint.
7. Welding of Shunt earthing between two bus duct will be done by BHEL.
8. Apart from above if any work is required for successful installation and commissioning of the bus duct shall be in the scope of work of the BHEL.
9. The period mention for men days (B-1.1) is indicative only and bill shall be paid at actual basis.

BHEL Scope:-

1. Welding machine, Cutting machine, tool & tackles arranged by BHEL along with required Consumable.
2. DP, RT Testing kit and all other test as per requirement shall be arranged by BHEL.
3. Welder with required qualification for the work shall be arranged by BHEL.
4. WC policy & PPE equipment arranged by BHEL.
5. Firm shall be fully responsible for any accident happening. All safety measure should be taken by the contractor while doing the job MPPGCL shall not be responsible for any accident/damage/injury to plant equipment or person.

MPPGCL Scope:-

1. Unloading & storage of material at site by MPPGCL.
2. IR & HV test to be carried out by MPPGCL after duct erection. However the same shall be supervised by BHEL.
3. Material handling and lifting equipment arranged by MPPGCL.
4. Lodging and boarding of BHEL supervision person shall be arranged by