(A Government of India Undertaking) P.O. BHEL Jhansi 284120

FABRICATION MANUFACTURING DEPARTMENT

Notice Inviting Tender (NIT)

For

Works Contract for In-house Fabrication & Testing of Power Transformer Tanks and its accessories at FBM, BHEL, Jhansi

Tender Enquiry No. FBM/TW/23/04

Tender due date: 18.08.2023 13:15 hrs.

Tender Opening date: 18.08.2023 14:00 hrs.

Contact Person:

Name: MS Monika Designation: Manager (CCC) Email: monikav@bhel.in

PH: 0510 - 241 - 2414



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FABRICATION DIVISION (FBM), JHANSI - 284120

TENDER ENQUIRY NO: FBM/TW/23/04 DATE: 22.07.23

GENERAL INSTRUCTIONS TO BIDDERS

1) The tender shall be addressed to as follows:

Name: MS Monika

Designation: Manager (CCC) Email: monikav@bhel.in PH: 0510 – 241 – 2414

Sealed Tenders can be submitted (i) personally, (ii) by Courier, or (iii) by post.

If submitted personally

Tender Box Security Control Room/Office Administrative Building Bharat Heavy Electricals Limited Jhansi-284120 (U P)

Or if sent through Courier / Post

Office of

Name: MS Monika

Designation: Manager (CCC) Email: monikav@bhel.in PH: 0510 – 241 – 2414

2) The Tender comprise of two parts (Part-I & Part -II)

Part-I Techno Commercial bid:

Part I of the sealed tenders alone will be opened by BHEL in the presence of tenderers who are present at the time & place of opening. A signed blank price-bid copy should be enclosed with this bid. The spaces for prices should be crossed (x).

Part-II Price bid:

The price bid should contain prices only. Price bid will be opened only for the parties who qualify in techno commercial bid.



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3) The contractors may physically visit the work place before quoting their rates. For relevant details, please visit our website "www.bhel.com" & "www.eprocure.gov.in"

- 4) BHEL takes no responsibility for any delay / loss of documents or correspondence sent by courier or post. Late tenders shall be rejected outright.
- 5) The duly filled techno-commercial bid comprising (i) all its sections, (ii) all enclosures (Annexure A, B, C, D, E, G) in support of various clauses and requirements and (iii) EMD, shall be duly signed and sent in a sealed envelope boldly super-scribing "PART-I TECHNO COMMERCIAL BID FOR "Tender No FBM/TW/23/04 dated 22.07.2023".

Similarly, the Price-bid (Annexure –F) must be duly filled signed and sent in a sealed envelope boldly super-scribing "PART-II PRICE BID for Tender No FBM/TW/23/04 dated 22.07.2023 "

Both these envelopes shall be placed inside 3rd sealed envelope super-scribing" duly signed and sent in a sealed envelope boldly super-scribing "Quotation for Tender No FBM/TW/23/04 dated 22.07.2023

TO BE SIGNED BY THE TENDERER

Certified that all Sections of the Tender have been read / complied & agreed to, and each page of the tender offer has been signed & stamped.

(Signature of Authorized person(s))

DATE: 22.07.23



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PART II: PRICE BID

(Separate envelope)

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Annexure - 'A'

DATE: 22.07.23

NOTICE INVITING TENDER

		Works Contract for "In-house Fabrication & Testing of
1	Scope of Work	Power Transformer Tanks and its Accessories at FBM, BHEL,
_		Jhansi"
	Tandan analysation suitania	
2	Tender evaluation criteria	As per qualifying requirements (see annexure C attached)
3	Validity of Contract	12 Months from the date of award of work order
4	Date and Time of Receipt	Up to 13:15 hrs. on 18.08.2023
	of Tenders	
		14:00 hrs. on 18.08.2023
5	Date and Time of Opening	
	of Technical bids	
		To be Decided to the Providence Administration
_	Address for submitting	Tender Box, Security Control Room/Office, Administrative
6	the Tender	Building, Bharat Heavy Electricals Limited Jhansi- 284120
7	Earnest Money Deposit	Rs. 67,920/- (Rupees Sixty Seven Thousand Nine Hundred
,	(EMD) Twenty Only)	
	The EMD may be accepted of	only in the following forms:
	(i) Electronic Fund Transfer	credited in BHEL account (before tender opening)
7(a)		
	SBIN0003807, A/c Holder Name:- BHARAT HEAVY ELECTRICALS LIMITED	
	(ii) Card swapping through POS machine at Cash section of BHEL Jhansi.)	
	(, ca. a c. app g a ag a c. adam section of birth sinding	
7(b)	In case of successful bidder	r, EMD will be converted and adjusted against the security
7(2)	deposit.	
7(c)	EMD will be forfeited in foll	owing cases
,(c)	EMD will be forfeited in following cases	
	After opening the tender, the bidder revokes his tender within the validity period or	
(i)	increases his quoted rate.	, ,
	2222 440224 .440.	
	The bidder does not comr	nence the work within the stipulated period as per LOI/
(ii)		ntract is silent in this regard, then within 15 days after award
` '	of contract.	20 22/2 2000 4000
7(d)	EMD given by all unsuccess	ful tenderers shall be refunded normally within 15 days of
/(u)	acceptance of award of work by successful tenderer.	



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7(e)	EMD shall not carry any interest.	
7(f)	For MSME bidders submission of EMD and tender cost will be applicable as per MSME act.	
8	Benefits to MSE/Startup bidders on account of Turnover criteria & Prior Experience: As per Annexure – C of NIT	
9	Validity of Offer	120 days from the date of opening of Technical Bid (Part-I)
10	Security Deposit (SD)	As per General terms & conditions
11	GST	18 % of quoted rate.
12	PF & ESI	Contractor has to submit PF and ESI registration certificate after issue of LOI and before award of Work Order to him.
13	Welder Certificate	Contractor has to submit welder qualification certificate / qualification record of at least 2 welder working for him after issue of LOI and before award of Work Order to him.
13	BHEL Shall be resorting to reverse auction (RA) (Guide as available on www.bhel.com) for this tender. RA sh conducted among the techno-commercially quabidders. Reverse Auction Price bids of all techno-commercially qualified bidder shall be opened and same shall be considered as initiabids of bidders in RA. In case any bidder(s) do(es) not participate in the reverse auction, their sealed enveloprice bid along with applicable loading, if any, shall be considered for ranking.	
14	Address for issue of Tender	AGM(CMM & CCC), Bharat Heavy Electricals Limited Jhansi, PIN-284120

Note: (i) The contractors may physically visit the work place before quoting their rates. For relevant details please visit our website "www.bhel.com" & www.eprocure.gov.in.



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Annexure B

WORK SPECIFICATION

1. SCOPE OF WORK OF THE CONTRACTOR SHALL BE AS FOLLOWING:

- a. The contractor shall be responsible for "Fabrication and testing of Power transformer tank and its accessories at FBM, BHEL Jhansi". If bidder desires sample/ typical drawing of Power transformer tank can be provided for reference only, however the contractor shall execute the job as per the specific drawing provided by the Fabrication Deptt., BHEL, Jhansi.
- **b.** The scope of work also includes material preparation (cutting, bending, rolling, drilling, tapping, dressing etc. which includes steel blanks for machining), assembly (fitting, welding, testing, shot blasting, NDT testing), primer, painting as per Assembly Drawing provided by BHEL and getting the jobs cleared by QC (BHEL) / Customer and handing over to user department as per BHEL Quality Plan.
- c. The work shall conform to dimensions and tolerances given in various drawings and documents that will be provided during manufacturing. If any portion of works is found to be defective in workmanship and not conforming to drawings / documents, the contractor shall dismantle and re-do the work duly replacing the defective materials at their own cost, failing which recoveries, as determined by BHEL, shall be deducted from contractor's bills.
- **d.** Even after completion of job at FBM & handing over to Trfr assly shop, vendors has to do the rectification required if any found by the user department at later stage. In case of refusal, the work will be carried out at their risk & cost as per BHEL guidelines.
- e. The work covered under this specification is of highly sophisticated nature, requiring the best quality workmanship and supervision. The contractor should ensure proper planning for successful and timely completion of the work to meet the overall manufacturing schedule. The contractor must deploy adequate quantity of tools & plants, modern / latest fabrication aids etc. which are not available with BHEL to meet the plan target of FBM. He must also deploy adequate trained, qualified and experienced supervisory staff and skilled personnel.
- f. Contractor may be required to work in 3 –shifts. Contractor shall appoint qualified supervisors for A/B/C Shifts for coordination with various departments of BHEL, Jhansi. Contractor has to deploy qualified welders at work, BHEL may get tested the welders. Contractor has to organize adequate work force of qualified and experienced welders and fitters to take up parallel working for fabrication. In case machines (like: CNC flame cutting



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machine, drilling machine, shot blast etc.) are occupied in A & B shifts by BHEL, contractor has to do his work on that machines in C shifts.

- g. Contractor has to deploy only Qualified welders for execution of the contract. Qualification test of each welder may be conducted by BHEL at any point during the contract. If welder(s) fails to qualify in two consecutive tests conducted by BHEL, his gate pass may be cancelled or a fees of Rs. 10,000 per welder per test may be charged/ deducted from bill for further tests.
- h. Machines/equipment such as welding machines, hand grinding machines, Pug flame cutting Machine and painting gun shall be arranged by contractor. If any contractor wants to use BHEL's welding machine, a monthly rent of Rs. 5000 per welding machine shall be levied on him. Jigs & Fixtures required as directed by BHEL/Engineer for completion of job to be made available by contractor. Machining of tank rim will be in the scope of contractor. In stages, machining (only milling) operation of Inspection pads and flanges (if needed as per drawing), shall be in BHEL's scope. For machining of items, contractor has to provide materials for machining after preparation of the same to BHEL at least 15 days ahead from its requirement duly cleared by FBM/QC. Drilling and tapping are in the scope of contractor.
- i. For working on specific Machine/ Plant, a roster shall be provided to contractor. Contractor has to arrange his manpower in accordance with BHEL roster. CNC flame cutting machine will be provided only for profile items and items of thickness more than 50 mm.
- **j.** Electricity, compressed air and cutting gases shall be provided by BHEL free of cost. EOT crane shall be provided by BHEL free of cost; however, operation of the same shall be the responsibility of contractor. Trained Crane operators to be deployed by contractor.
 - All other consumables like electrodes, grinding wheels, piano wires, welding nozzles/tips available with BHEL shall also be provided by BHEL free of cost. In contingency (if not available with BHEL), in order to meet the job requirement and any additional resources if required shall be arranged by the contractor at their own cost. Non availability of these consumables will not be counted for delay attributable to BHEL.
- **k.** Inspection at various stages shall be done by BHEL-QC/Customer and proper record shall be maintained by contractor. Inspection/clearance by BHEL-QC/Customer shall be the responsibility of the contractor. In addition, the Contractor shall attend to any rework/modifications, as and when suggested by BHEL-QC / BHEL Engg.



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- **I.** Maintaining proper documentation of all the fabrication activities undertaken by the Contractor as per the proforma mutually agreed with BHEL, Submission of daily/monthly progress reports and any such document as and when desired by BHEL/owner.
- **m.** The Contractor shall be responsible for complying with all the applicable statutory acts & laws.
- n. BHEL, Jhansi is certified for ISO 9001. Quality of work to customer's satisfaction and fulfilment of system requirements are the essence of ISO 9001 certification. BHEL, Jhansi has HSE certification (ISO 14001 & OHSAS 18001) and therefore Contractor also shall organize/ plan/ perform all their activities to meet with the applicable requirements of these standards.

Safety penalties as listed below from Sl. No. 1 to 15 will be liable to penalize based on letter received from safety department. For Sl. No. 16, 17, 18 & 19 FBM/Engineer and for Sl. No.20 & 21 QC/FBM may give letter regarding NCR/penalty.

NON COMPLIANCE:-

NONCONFORMITY OF QUALITY, SAFETY RULES AND SAFETY APPLIANCES WILL BE VIEWED SERIOUSLY AND BHEL HAS RIGHT TO IMPOSE FINES ON THE CONTRACTOR AS UNDER for every instance of violation noticed as detailed below:

S. No.	Violation of Safety/Quality Norms	Fine (in Rs)(taxes extra, if applicable)
01	Not Wearing Safety Helmet	50/- *
02	Not wearing Safety Belt or not anchoring life line	100/-*
03	Not wearing safety shoe	100/-*
04	Not keeping gas cylinders vertically	100/-
05	Not using flash back arrestors	50/-
06	Not wearing gloves	50/- *
07	Grinding Without Goggles	50/- *
08	Electrical Plugs Not used for hand Machine	100/-



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09	Not Slinging properly	200/-
10	Using Damaged Sling	200/-
11	Lifting Cylinders Without Cage	500/-
12	Not Using Proper Welding Cable With Lot of Joints And Not Insulated Properly.	200/-
13	Not Removing Small Scrap From Booths	200/-
14	Gas Cutting Without Taking Proper Precaution or Not Using Sheet Below Gas Cutting	200/-
15	Improper Earthing Of Electrical T&P	500/-
16	Not Cleaning Gang Way Properly	500/-
17	Not removing Scrap/Off-cuts accumulated at machines like CNC flame cutting machine, plate cutting machine and drilling machine after its operation	500/-
18	Misusing of steel plates and/or throwing of off-cuts materials in scrap bin at your work place or at cutting (CNC) machines.	1000/-
19	Misuse/Unauthorized use of Machines like- CNC Flame cutting machine, Drilling, Bending, shearing machines, EOT cranes, etc.	1500/-
20	NCRs (Non Conformity Report) noticed by FBM/QC	Up to 3nos. NCR = 0.00(NIL) After 3 NCRs = 100/- per NCR.
21	If any NCR (Defects) observed by Customer/User Department after YFR cleared by QC/FBM and not attending the same within 24 Hrs.	500 per NCR

Legend:-*: per head,



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Any other non-conformity noticed not listed above will also be fined as deemed fit by BHEL. The decision of BHEL engineer is final on the above. The amount will be deducted from running bills of the contractor.

o. Contractor shall give undertaking for providing skilled & Un-skilled manpower as per requirement of BHEL during execution of contract.

2. MEASUREMENT OF WORK & PAYMENT:

- i. Work shall be measured in terms of Kg. Payment will be made to contractor on 'Rs/Kg' basis towards completion of "Fabrication of Power transformer tank and its accessories at FBM and getting the jobs cleared by QC (BHEL)/customer as per BHEL Quality Plan".
- ii. The contractor shall submit his monthly RA (running account) bills with all the details required by BHEL on specified date monthly (by 1st week of the month) covering completion of work in all respects and works completed for the bill period.
- iii. BHEL shall make the payment on completion of work and clearance from BHEL (QC) and Customer as per BHEL Quality Plan.
- iv. All the payments will be subject to deduction of tax at source applicable as per law.

3. Estimated Quantum of Works: 500 MT of Power transformer tank and accessories

Note: 1. Power transformer tank will be consisted of sub- assemblies like: Top tank, Bottom tank, Tank cover, Turrets, Pipework etc.

2. Accessories will be consisted of Sub-assemblies like: A-frame, Header, Conservator, pipe support, cable box etc.

Note: The quantity indicated is a projection based on the present requirements. The quantity may increase / decrease based on BHEL's order book position and production requirements. Loading (letter order) will be given accordingly.

4. Splitting of Contract:

4.1 Total contract quantity will be spilt into two bidders. The L1 price will be offered to L2 bidder, if L2 do not accept then will be offered to L3 and so on based on no. of qualified bidders and their acceptance. Splitting will be as L1: L2:: 60: 40 respectively. If L1 rate not accepted by other bidders, then total quantity will be awarded to L1 bidder. At later stage the splitting ratio may be changed as per contractor performance and BHEL production requirement.

4.2 In case of Bid received from MSE bidders, benefits earmarked to MSE as per Corporate circular no 44 of 2018-19:

(i) In tender, participating MSEs quoting price within price band of L1+15% shall also be allowed to supply a portion of requirement by bringing down their price to L1 price in a situation where L1 price is from someone other than a MSE and such MSE shall be allowed

बी एग ई एल Maharatna Company

BHARAT HEAVY ELECTRICALS LIMITED

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to supply up to 25% of total tendered value and balance 75% of supply quantity shall be distributed to non MSE bidders as per clause no. 4.1 above.

- (ii) In case of more than one such MSE, the supply shall be shared proportionately. A quantum of 6.25% out of 25% quantity, so earmarked, will be reserved for MSE's owned by SC / ST entrepreneurs who submit their bid with relevant documents provided that in event of failure of such MSE(s) to participate in tender process or meet tender requirements and L1 price, 6.25% sub-target for procurement earmarked for MSE(s) owned by SC or ST entrepreneurs shall be met from other MSE(s). In case of indivisible tender the full quantity shall be awarded to MSE.
- (iii) Minimum 3% reservation for women owned MSEs within the above mentioned 25% reservation.
- (iv) If an enterprise falling under MSE category as defined in the MSMED Act 2006, graduates to a higher category from its original category or beyond the purview of the Act, it shall continue to avail all non-tax benefits of its original category notified by the Ministry of Micro, Small and Medium Enterprise for a period of three years from the date of such graduation to the higher category.
- (v) MSE bidders who are registered under MSMED act have to submit valid UDYAM Certificate (along with CA certificate in BHEL prescribed format XI latest ended financial year) applicable to contract. To avail the benefits under MSMED

5. Delivery Period:

- a. Commencement period 15 days from the date of LOI.
- b. Delivery for each set of Power Transformer Tank including Outside fitting and accessories shall be 02 (Two) Months from date of loading / Supply of initial input material.
- c. Delivery for only Accessories shall be 01 (One) Months from date of loading / Supply of initial input material.

Note: Loading shall be given considering availability of input material and production plan.

6. Contractor/ Bidder should have a minimum capacity of manufacturing 50 MT of Power Transformer tank & accessories per month.

7. Risk & Cost:

Risk & cost clauses shall be applicable to non-performing / defaulting bidder as per clause XIV of General terms and conditions (JHS 2055C R02) in line with Corporate SOP dated 10-oct-17.

8. <u>LD Clause:</u> LD/ Penalty shall be applicable as per clause X(4) of General terms and conditions (JHS 2055C R01).



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- **9. Bonus Clause:** Bonus is not applicable, however the contractor to ensure all labor related statutory/Legal compliances as per Schedule XIII (2) of GTC 'JHS 2055C Rev 02.
- 10. All required input materials like steel plates for fabrication of Power Transformer tank will be provided to contractors within 7 working days from the contractor's requisition date and Machining items/frames within 15 days from the date on which contractor handovers the same.
- **11.** Delivery will be extended with No. of days delay in customer inspection, due to unavailability of customer.

12. Drawing and Documents:

- (i) The detailed drawings, specifications available with BHEL engineers will be made available to the contractor during execution/fabrication of work in shop. The contractor will also ensure availability of all drawings / documents at work place.
- (ii) Any error or ambiguity be discovered in the specification or information the contractor shall forthwith bring the same to the notice of BHEL before commencement of work. BHEL's interpretation in such cases shall be final and binding on the contractor.
- (iii) The data furnished in various annexure enclosed with this tender specification are only approximate and for guidance. However, the change in the design and in the quantity may occur as is usual in any such large scale of work. The contractors quoted rates shall be inclusive of the above factors.



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Annexure - 'C'

Qualifying Requirement

SI No	Description of Qualifying Requirement
1.	Average Annual financial turnover during the last 3 years ending 31 st March 2023, should be at least Rs. 10.19 Lakhs approx
	The following documents to be submitted
	i) A certificate from CA dully vetting the turnover. "OR"ii) Audited balance sheet & Profit and loss statement.
	Note1 -Provisional /Actual Turnover for financial year 2022-23 duly certified by CA shall also be acceptable for evaluation purpose. If T/o details of 3 years are not available then available years T/o shall be evaluated by dividing it by 3.
	Note 2 - Considering Critical Quality aspects and Technical specification implications of work. No relaxation shall be given to MSE/Startup bidder on account of turnover criteria.
2.	Work Experience: (Bidder should fulfill any one of the following):
	(A) Experience of having successfully completed/ supplied "Similar" steel Fabricated works/items during last 7 years of the month before the one in which applications are invited as under:-
	(i) Three similar completed works each valuing not less than the amount equal to Rs 13.58 Lakh. OR
	(ii) Two similar completed works each valuing not less than the amount equal to Rs 16.98 Lakh. OR
	(iii) One similar completed works each valuing not less than the amount equal to Rs 27.17 Lakh.
	The term "Similar work" means any steel fabrication work involving fabrication /manufacturing activities of electrical equipment's.
	OR
	(B) Experience of having successfully Fabricated/supplied Power transformer steel tanks during last 7 years of the month before the one in which applications are invited as under:-
	(i) Three similar completed works each in number not less than 8 OR(ii) Two similar completed works each in number not less than 10 OR(iii) One similar completed works each in number not less than 16.



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SI No	Description of Qualifying Requirement
	Documentary proof (Completion Certificate and WO/PO / LOI) & TDC certificate issued from traces (Form16A/26AS) for the experience performance report issued by Customer for successful execution of the requisite value to be submitted. In case experience is submitted for work done in BHEL, TDS certificate is not required.
	Note - Considering Critical Quality & safety aspects and Technical specification implications of work. No relaxation shall be given to MSE/Startup bidder on account of prior experience.
3.	Bid of contractors in following cases shall not be considered for technical evaluation:
	 a. If bidder who are working in FBM Department for in-house Fabrication of fabricated items and "two consecutive delays (attributable to contractor), in execution of the contracts has equaled/ exceeded half the original delivery period specified in the contracts/loading". b. If monthly supplied/ executed quantity in a PO is less than their monthly manufacturing capacity as committed to BHEL in PO, and delay is attributable to contractor.
	If total declared capacity of bidder for 'In-house fabrication at BHEL Jhansi' has been already occupied by running contracts of FBM BHEL Jhansi.
4.	Contractor Should have PAN number.
5.	Contractor Should have GST (PAN based)
6.	Bidders are required to submit a self-declaration on their letter head as per the Format enclosed in Annexure V .
7.	Bidders are required to submit a self-declaration about cartel formation on their letter head as per the Format enclosed in Annexure G



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SI No	Description of Qualifying Requirement	
8.	The documents required for legal entities under whose name and style Contractor has participated in the tender are as follows:	
	8.1) Partnership Firm: Partnership Deed registered at the office of Registrar of Firms.	
	8.2) Company: Certified copy Memorandum of Association, Article of Association and Incorporation Certificate.	
	8.3) Society: Registration certificate issued by Registrar of societies.	
	8.4) Sole Proprietor-ship Firm: Undertaking on oath (On Company's letter head) that Proprietor is solely responsible for all rights and liabilities while working under the name and style of Sole Proprietorship firm namely ().	
	8.5) Limited liability partnership agreement registered under company's act.	



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ANNEXURE D

PROFORMA FOR SUBMITTING TECHNICAL BID

1	Name of the firm	
*	(Essential)	
	(Essential)	
2	Address and Contact Numbers	
	(Essential)	
3	Name of the Proprietor	
	(Essential)	
4	Registration Number of the Firm	
	(Essential)	
	Copy of the Certificate	Enclosed / Not Enclosed
5	PAN/TAN Number	
	(Essential)	
6	GST Number(PAN Based)	
	(Essential)	
7	Experience Certificate	Enclosed / Not Enclosed
′	(Along with balance sheet & profit	Enclosed / Not Enclosed
	and loss account/ turnover certificate	
	issued by CA) (Essential)	
8	Earnest Money Deposit	Rs. 67,920/-
	(Essential)	
	Receipt No. & Date	
	Electronic fund Transfer no. (Bank)	
9	Monthly Fabrication capacity reserved	
	for BHEL Jhansi	
10	Monthly Fabrication capacity reserved	
	for this tender (Should not be less than	
	50 MT)	
11	Validity of offer	120 days from the date opening of technical
		bid
1		~.~



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12	Blank Price bid 'JS-472' (Essential)	Enclosed / Not Enclosed
13	Valid E-Mail Id (Essential)	
14	Participation in RA	YES / NO
15	Proprietorship/ partnership deed	
16	Acceptance of General Terms & Conditions	YES / NO
17	Submission of Annexure -G	YES / NO
18	Submission of Security Deposit after issue of LOI and before award of Work Order to contractor.	YES / NO

We will fulfill all the obligations of the contractor and abide by the Terms & Conditions mentioned in the enquiry.