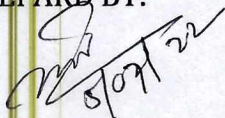


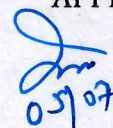
(A) CONTRACTUAL

- a) Contractor shall decide the number of employees to be deployed for execution of the work awarded to him w.r.t of schedule completion of work and he or his authorized representative will be solely entitled to dictate such workers about the manner of carrying out the work as per the prescribed specifications and quality plan.
- b) Contractor shall supervise the work allotted to him and to be carried out by his employees.
- c) Contractor to ensure that the employees deployed in the premises of BHEL are physically and mentally fit and do not have any criminal record. Such employees should possess requisite skill, proficiency, qualification, experience etc.
- d) Contractor to maintain appropriate records of his employees deployed to carry out the job(s).
- e) Contractor should issue appropriate appointment letters to his employees. He has to declare basic pay of salary per day of their employee. Which should not be less than latest minimum applicable wages fixed by the government. Failing to produce the details will lead to hold their payment against their due bills.
- f) Contractor to provide employment card/identity card with photograph duly verified and attested by the Contractor to his employees. Contractor to indicate the name of the proprietary/partnership firm/company, place of work, contract number and duration of validity of card.
- g) Contractor will be responsible for the good conduct of his employees. In case of any misconduct/misbehavior by any employee, the contractor will replace such employee(s) immediately.
- h) Contractor will ensure that the job is executed through his employees on his rolls and under no circumstances the contractor will deploy any casual employee to carry out the job nor shall subcontract the job without prior written permission by BHEL.
- i) Contractor will keep watch on his employees and he will be liable for any pilferage / loss to BHEL due to acts of omission and commission by his employees. Similarly, liability for any compensation to outsiders on account of any act of omission and commission by the employees deployed by the contractor shall lie exclusively with him.
- j) Contractor to provide safety appliances and safety shoes to his employees. The contractor shall be responsible for enforcing all safety regulations as applicable. Penalty shall be applicable on subcontractor if safety measure not met by employee.
- k) The contractor has to provide a distinct uniform different from BHEL employees. The Uniform should have logo of the Contractors firm / company. The uniform shall be kept in neat, tidy and wearable condition. Wherever necessary, the Cap shall be integral part of the uniform.

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05/07/22

Page 1

- l) Contractor to ensure that all precautions are taken for safety of his employees and equipments.
- m) In the event of termination of contract for any reason whatsoever, the contractor shall withdraw all his employees from the establishment of BHEL. In case contractor decides to terminate services of his employees, he should settle all terminal dues including retrenchment compensation.
- n) Contractor shall provide to his employees all tools, tackles and equipments and maintain the same to carry out the job under the contract at his cost and if necessary contractor may take insurance policy of his men, material, equipments and tools and tackles.
- o) Contractor shall provide safety appliances and maintain the same at his own cost which may be required under the statute or otherwise.
- p) Contractor shall provide material at his cost as mentioned in the contract to his employees for carrying out the job.

(B) TOWARDS STATUTORY LIABILITY

- a) All statutory requirements under Minimum Wages Act, 1948, Payment of Wages Act, 1936, Workmen Compensation Act. 1923, EPF & MP Act, 1952, Payment of Gratuity Act, 1972, ESI Act, 1948, The Contract Labour (R&A) Act, 1970, Payment of Bonus Act, 1965, Income Tax Act, Service Tax Act and all other applicable Acts shall be complied with by the contractor.
- b) Contractor shall comply with all statutory requirements, rules, regulations, notifications in relation to employment of his employees issued from time to time by the concerned authorities.
- c) Contractor shall ensure payment of statutory prescribed minimum wages as applicable from time to time in the presence of authorized representative of BHEL and maintain proper records of their timely disbursement. These records need to be preserved for a period of at least 3 years and should be made available even after the contract is over for any verification by the statutory authorities / BHEL authorities.
- d) Contractor to provide PF pass book to his employees and ensure payment of PF, EDLI, pension dues under EPF & MP Act , 1952 to the RPFC. All contract labours deployed at CFP BHEL Rudrapur under this contract, irrespective of their monthly salary will have to be covered under EPF scheme & ESI scheme under ESI/ EPF Act.
- e) Contractor shall ensure payment of ESI contribution under ESI Act, 1948 and provide ESI membership No./card of each employee.
- f) Contractor shall produce proof of deductions as well as remittances of PF, EDLI, Pension, ESI contribution, administrative charges etc. wherever applicable and shall maintain proper records. Contractor to issue wage slips to his employees.

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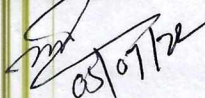
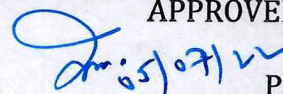
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Page 2

- g) Contractor shall furnish proper returns to the concerned statutory authorities and provide a copy of the same to BHEL.
- h) Contractor shall be solely responsible for nonpayment/ delayed payment of wages/ DA, contributions under EPF & MP Act, ESI Act etc.
- i) In case the contractor fails to make payment of wages to his employees or remittance of contribution to the concerned authorities, the security deposit/other dues/running bills under the contract can be utilized by BHEL to discharge the liability of the contractor.
- j) Contractor shall indemnify BHEL against all claims and losses under various Labour Laws, statutes or any civil or criminal law in connection with employees deployed by him.
- k) The liability for any compensation on account of injury sustained by an employee of the contractor will be exclusively that of the contractor.
- l) Contractor to obtain insurance cover for his employees / equipment / tools and tackles etc and take third party risk insurance coverage at his own cost. BHEL shall not be responsible for any loss, damage, pilferage of his property and / or his employees.
- m) Contractor should have independent code numbers/ exemptions under EPF & MP Act, 1952 and ESI Act, 1948 and shall cover his employees under the said codes.
- n) Payment of bonus under the Payment of Bonus Act, Payment of gratuity under the Gratuity Act, and retrenchment compensation under Act will be the sole responsibility of the contractor.
- o) Over and above the daily wage rate, payment shall be made for leave with wages.
- p) Contractor shall observe Provisions of the Factories Act in respect of working hours, holidays, rest intervals, leave and overtime to his employee. No work shall be done on second/third shift, overtime, Sundays or on other declared holidays without written permission.
- q) In case a contractor employs women as employee he will discharge his obligation under law in respect of such women workers such prohibition of engaging them during night-hours, prohibition of employing them for more than 9 hours per day, provision of crèche facility, grant of maternity leave as per rules etc.
- r) Contractor shall be responsible for making payment of wages before expiry of 7 days from the last day of wage period and to ensure disbursement of wages in the presence of the authorities representative of contract operating division who shall record under his signature at the end of entries in the Register of wages.
- s) Contractor to obtain license under CL(R&A) Act, 1970.

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Annexure-2**BHEL SCOPE OF WORK**

I)	BHEL SCOPE OF WORK:
1.1	Shearing machine on schedule basis for shearing gasket from sheet. Notching machine on schedule basis with dies & punch for making dove tail joints
1.2	BHEL will provide neoprene sheet 6 thick or 10 thick for fabrication of gasket.
1.3	Relevant drawings will be provided by BHEL with work assignment.
1.4	Suitable space for execute the work.
1.5	Fork Lift Hydra with driver only as & when necessarily required for handling/shifting of finished gaskets and raw material to bring it to work area of contractor and take the finished jobs out of the work area.
1.6	Raw Material will be issued vide SIV(Store Issue Voucher) from PDN Deptt. to Contractor as per the targeted requirement.
1.7	Free Electricity- Electrical Points as available in work area.
1.8	Target completion will be mutually agreed with every assignment given by BHEL. In case any requirement to compress the schedule of activities to achieve project completion, BHEL decision in this regard will be final and the issue will not be open to arbitration.
1.9	Work assignment will be given to contractor in the form of Annexure to this work order.

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Annexure-3**CONTRACTOR SCOPE OF WORK**

II)	CONTRACTOR SCOPE OF WORK:
1.1	Following machine and hand tools are mandatory and to be arranged by sub contractor:- Hand tools:- 1. Jig saw machine-2 no's.(Minimum) 2. Hand Drill Machine-2 no's .(Minimum) 3. All other measuring and marking tools. Safety Equipment:- 1. Eye Glasses –All Workers 2. Dangry - All workers 3. Safety Helmet - All workers 4. Safety Shoe- All workers No hand tools and safety equipment shall be provided by BHEL.
1.2	Depute Sufficient trained & experienced skilled work force, which includes Supervisor and Fitters, complete the assigned work.
1.3	Contractor has to fabricate gasket as per sample drawing attached.
1.4	All the contractor's employees will be issued photo gate pass.
1.5	Attendance register will be available at Main gate of Plant and daily attendance will be registered there.
1.6	All the PPE's for employees at work is provided by the contractor. PPE's like safety shoe, helmet, etc is required to be used during execution of work inside BHEL, CFP, and Plant.
1.7	All the statutory obligations like PF Challan (if applicable), ESI Challan (if applicable), Wages Record, Labour licensee copy (if required), WC Policy-One Time, Service Tax Challans, Certificate regarding compliance to Labor Act for maintaining records required as per the law, Certificate for compliance to safety norms and other statutory papers, if required is in the scope of contractor and BHEL's will not be held responsible for any non-compliance issues. Failure to do so will result in hold of payment of contractor.
1.8	Safety at work will be ensured by Contractor and BHEL will assist, if required.

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Annexure-4**PROCEDURE FOR PREPARATION OF GASKET**

PROCEDURE FOR PREPARATION OF GASKET	
1.1	Issue raw material from store as per requirement.
1.2	Cutting of gasket as per drawing from sheet.
1.3	Making end joints (dovetail joint) by notching machine with help of Die and punch.
1.4	Offer finished gasket to quality department if any rework then re-offer to quality department.
1.5	After getting quality clearance wind up the wrapping of gasket by tape & mark detail as per following: Project Name: Size:..... Drawing No..... Var..... Qty:.....Date of Manufacturing.....
1.6	Finished job will be handed over to PPC department & collect work completion.

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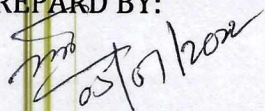
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PRICE BID FORMAT

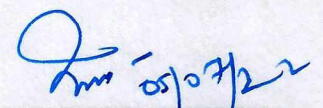
Sl. No.	Work description	Unit	Rate/Unit Rs.	Quantity for Six Month	Total Value Rs.
1	Rectangular Neoprene Gasket.	Nos	I	3500	I
2	Circular Neoprene Gasket.	Nos	I	1500	I
5	Total Value Rs.				I
6	GTS @ 12%				I
7	Total Estimated Value Rs.				I

Do not quote here.

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(A) GENERAL TERMS & CONDITIONS:

- 1) Material issued to contractor by BHEL, will be under the responsibility of contractor till he returns the same to Production / Central Stores.
- 2) Contractor has to prepare cutting plan and avoid the wastage of fresh material. If he found responsible for any wastage of fresh material at any stage of fabrication, the cost fresh material along with company overhead shall be recovered from his due payment.
- 3) Contractor has to return / hand over scrap material to BHEL official via scrap note quantity and type of scrap clearly mention in the scrap note. All type of scrap shall be verified by weight at the time of return to BHEL official. Collection and separation of scrap to be the contractor on daily basis after the shift is over.
- 4) Contractor's supervisor have to maintain data of issued raw material, finished good and scrap material on day to day basis.
- 5) Contractor has to hand over finished job to BHEL representative proper format.
- 6) Supervisor from contractor side will co-ordinate with Executive/Supervisor of PPC department for all his requirements i.e. targets of month, issue of raw material, required consumables, maintenance of machine, material handling & work verification on daily basis.
- 7) Contractor has to submit the material accountal every month w. r. t. SIV issued by production, after the completion of fabrication.
- 8) Contractor has to execute the work order in 2 shifts on compulsory basis as per production requirement. He has to put off all the power switches of machines , fans, lights and other shop appliances before leaving the work place after duty is over or going for lunch. If BHEL finds any laps, suitable penalty shall be imposed to the contractor.
- 9) Contractor's employees may use BHEL's canteen facility after purchasing the requisite coupons upon payment. BHEL is not bound for providing subsidized meal to contractor employee.
- 10) Boarding, lodging & transportation facility of subcontractor's employees has to be arranged by contractor.
- 11) A work-register has to be maintained containing following information regarding IP ducts:
 - a) Date of receipt of Annexure, Raw Material for gasket from BHEL along with requisite Drawings.
 - b) Date of inspection offered to BHEL.
 - c) Date of handing over of finished gaskets to BHEL PPC/Quality, with re-work/rectification incorporated as per the remarks of BHEL, Quality Deptt.
- 12) The assignment as received from BHEL has to be completed as per schedule of work and if needed has to be realigned with the revised targets of BHEL by working in co-ordination with BHEL in two shifts/three shifts.

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- 13) Cleaning of work area after completion of work is responsibility of subcontractor.
 14) Warranty: Not applicable.
 15) Any loss/damage/intentional damages of BHEL's Tools & Plant during the execution of contract will be liable for recovery of cost involved, from the bills of contractor.

B. Payment of bills:

- a. The payment shall be released on progressively after submission of GST invoice/bill (in Two Copies) and based on WAM and measurement of work on MB book. Contractor has to submit following detail/documents for bill processing/acceptance:
1. Original Invoice in two copies (Original & Duplicate).
 2. Copy of work order.
 3. Copy of work allocation annexure (LATEST REVISION).
 4. Copy of work completion certificate or Route card.
 5. Copy of wage register of the month in which the allotted work has been executed.
 6. Payment details of bank from which wages of employees have been transferred online.
 7. Copy of payment receipt of PF & ESI of Contractor Employee of work execution period.
 8. Payment will process after receipt of above documents.

SL. NO.	PAYMENT ON COMPLETION OF FOLLOWING:	% OF PAYMENT TO BE RELEASED
1	Total verified quantity of no. of gasket Original copy of Route Cards passed by BHEL, Quality Department to be enclosed with the invoice.	100% against satisfactory completion.

- b. After acceptance of bill, payment will be released from the date of acceptance to contractor as per following.

Sl no.	Type of Bidder	Payment terms (No of Days)
1.	Micro & Small Enterprises (MSEs)	45 days
2.	Medium Enterprises	60 days
3.	Non MSME	90 days
4.	Wherever ILC payment terms are being given in tenders floated outside GeM.	120 days

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Note:

- a. Contractor to ensure compliance of GST/Income tax law and rules applicable on supply/service involved in this tender and in the event of non-compliance by contractor, implication of the same (if any) shall be on account of contractor.
- b. Contractor to ensure timely compliance related to GST return filling. If Input tax credit (ITC) is not available to BHEL on account of non-compliance/ delayed compliance, GST charged in invoice will be paid when ITC is available to BHEL. If GST charged paid by BHEL it will be recoverable from Contractor."

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(A) GENERAL TERMS & CONDITIONS:

- 1) Material issued to contractor by BHEL, will be under the responsibility of contractor till he returns the same to Production / Central Stores.
- 2) Contractor has to prepare cutting plan and avoid the wastage of fresh material. If he found responsible for any wastage of fresh material at any stage of fabrication, the cost fresh material along with company overhead shall be recovered from his due payment.
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- 12) The assignment as received from BHEL has to be completed as per schedule of work and if needed has to be realigned with the revised targets of BHEL by working in co-ordination with BHEL in two shifts/three shifts.

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A. Bill of Quantity as per following

Sl. No.	Work discretion	Unit	Quantity
1	Rectangular Neoprene Gasket	no	3500
2	Circular Neoprene Gasket	no	1500

B. SCHEDULE OF START AND COMPETION OF WORK:

Duration of contract: 12 months from the date of work order.

SN	ACTIVITY	DATE OF COMPLETION
1	Mobilization of requisite manpower.	Within one week of receipt of W.O.
2	Preparation of Gaskets	Quantity as per above BOQ to contractor's of Gaskets in 12 months progressively.
3	Demobilization of manpower deployed	Within one week of completion of W.O. after obtaining no objection certificate from PPC department.

C. Liquidated Damages (LD):

- i) If the contractor fails to delivery of ducts as per following delivery schedule in that case BHEL shall have the right to impose Liquidated Damage/Penalty at the rate of 0. 5% of the work value, per week of delay or part thereof subject to a maximum of 10% of the contract value.

Quantum of Work/ Annexure	Delivery/fabrication Schedule (No. of Days)
0-120 No's	Within 7 Days from the receipt of material
120-250 No's	Within 15 Days from the receipt of material
250-430 No's	Within 30 Days from the receipt of material

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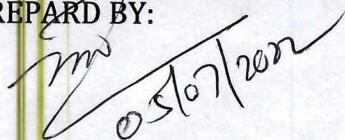
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Annexure-8

Qualifying Criteria for Techno-commercial Bid

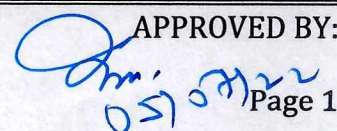
Sl. No	Description	Offer Please Tick for confirmation
1	Acceptance of following Annexure by signed & stamped of contractor. 1. Annexure-1: Contractors Obligations 2. Annexure-2: BHEL Scope of Work. 3. Annexure-3: Contractor Scope of Work. 4. Annexure-4: Procedure for Preparation of Gaskets. 5. Annexure-5: Price Bid Format. 6. Annexure-6: General Terms & Conditions. 7. Annexure-7:BOQ & Schedule of work.	Accepted ☐ Not Accepted ☐
3	Bidder should have financial Turnover: - a. Average Financial turnover during the last three Financial years (FY 21-22, FY 20-21, FY 19-20 & FY 18-19 if audited balance sheet of FY 20-21 is not available), should be at least Rs. 0.87 lakhs/-. b. Balance sheet and Profit & Loss Account (audited / issued by Chartered Accountant) of last three years in support of above at sl. no.(a).	Submitted ☐ Not Submitted ☐
4	Bidder should have experience of having successfully completed similar work during last 7 years ending last day of month previous to the one in which applications are invited to be the following: - a. Three similar completed works, each amounting not less than of Rs 1.16 lakhs (basic) /-. OR b. Two similar completed works, each amounting not less than of Rs 1.45 lakhs (basic) /-. OR c. One similar completed works, each amounting not less than of Rs 2.32 lakhs (basic) /-.	Submitted ☐ Not Submitted ☐
5	Definition of similar work: Bidder should have experience of work execution related to "Cutting work, Drilling work, fabrication of rubber and sheet metal.	Submitted ☐ Not Submitted ☐
6	GST Registration no. (Enclose copy of certificate)	Submitted ☐ Not Submitted ☐
7	Copy of PAN Card. (Enclose copy of Certificate)	Submitted ☐ Not Submitted ☐
8	Copy of EPF registration. (Enclose copy of Certificate)	Submitted ☐ Not Submitted ☐

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APPROVED BY:



05/07/22

Annexure-8**Qualifying Criteria for Techno-commercial Bid**

9	Copy of ESIC registration. (Enclose copy of Certificate)	Submitted ☐
		Not Submitted ☐

Note: Non acceptance/submission of above is liable for rejection in T/C Bid.

Name of the Party: _____

Address of the Party: _____

Email ID: _____

Contact Person: _____

Phone No of
Contact Person: _____

Bank A/c No: _____

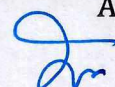
Bank Name: _____

Bank Address: _____

IFS Code: _____

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Page 2

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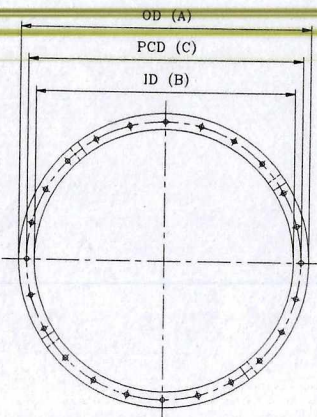


FIG. -01

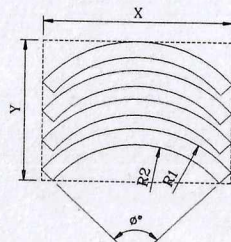


FIG. -02

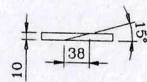


FIG. -03

DIM. (Y)	DIM. (X)	ANGLE (°)	RADIUS (R2)	RADIUS (R1)	DIA OF HOLE (ø)	NO. OF HOLE (N)	PCD (C)	INNER DIA (B)	OUTER DIA (A)	REMARKS	ITEM NO.	DESCRIPTION	DRAWING NO.	IT. NO. VAR.	MATL. CODE	WT. SPCN	QTY
428	705	95°	430	480	12	24	910	860	960	COND. SOB FLANGE ø1500/ø1600	022	GASKET 10TKx705x428 LG.	SEE DEVELOPMENT	-	-	-	-
---	---	---	---	---	12	20	---	---	---	FOR COND. SOB FLANGE ø1200	021	GASKET 10TKx---x--- LG.	---	-	-	-	-
373	443	97°	245	295	12	16	540	490	590	COND. SOB FLANGE ø1000/ø1070 FOR 500MW	020	GASKET 10TKx443x373 LG.	---	-	-	-	-
381	479	97°	270	320	12	16	590	540	640	COND. SOB FLANGE ø1000/ø1070 FOR 500MW	019	GASKET 10TKx479x381 LG.	---	-	-	-	-
360	379	99°	200	250	12	8	450	400	500	COND. SOB FLANGE ø876 FOR 250MW	018	GASKET 10TKx379x360 LG.	---	-	-	-	-
346	316	101°	155	205	12	8	360	310	410	COND. SOB FLANGE ø780/ø876 FOR 500MW	017	GASKET 10TKx316x346 LG.	---	-	-	-	-
355	358	99°	185	235	12	8	420	370	470	COND. SOB FLANGE ø780 FOR 250MW	016	GASKET 10TKx358x355 LG.	---	-	-	-	-
338	280	102°	130	180	12	8	310	260	360	COND. SOB FLANGE ø680	015	GASKET 10TKx280x338 LG.	---	-	-	-	-
532	1059	93°	680	730	12	36	1410	1360	1460	ENCL. SOB FL. ø1500 / ø1600	014	GASKET 10TKx1059x532 LG.	---	-	-	-	-
---	---	---	---	---	12	30	---	---	---	ENCL. SOB FLANGE ø1200	013	GASKET 10TKx---x--- LG.	---	-	-	-	-
430	712	94°	435	485	12	24	920	870	970	ENCL. SOB FL. ø1000 / ø1070	012	GASKET 10TKx712x430 LG.	---	-	-	-	-
409	613	95°	365	405	12	16	780	730	830	ENCL. SOB FL. ø976 FOR 250MW	011	GASKET 10TKx613x409 LG.	---	-	-	-	-
396	549	96°	320	370	12	16	690	640	740	ENCL. SOB FL. ø780 FOR 250MW ø780/ø876 FOR 500MW	010	GASKET 10TKx549x396 LG.	---	-	-	-	-
381	479	97°	270	320	12	16	590	540	640	ENCL. SOB FL. ø680 FOR 250MW	009	GASKET 10TKx479x381 LG.	---	-	-	-	-
607	1243	93°	800	860	14	54	1670	1600	1720	RB FLANGE ø1600	008	GASKET 10TKx1243x607 LG.	---	-	-	-	-
592	1172	93°	750	810	14	50	1570	1500	1620	RB FLANGE ø1500	007	GASKET 10TKx1172x592 LG.	---	-	-	-	-
533	960	93°	600	660	14	42	1270	1200	1320	RB FLANGE ø1200	006	GASKET 10TKx960x533 LG.	---	-	-	-	-
514	868	94°	535	595	14	36	1120	1070	1190	RB FLANGE ø1070	005	GASKET 10TKx868x514 LG.	---	-	-	-	-
504	818	94°	500	560	14	36	1070	1000	1120	RB FLANGE ø1000	004	GASKET 10TKx818x504 LG.	---	-	-	-	-
500	731	94°	438	498	14	32	946	876	996	RB FLANGE ø876	003	GASKET 10TKx731x500 LG.	---	-	-	-	-
486	663	95°	390	450	14	24	845	780	900	RB FLANGE ø780	002	GASKET 10TKx663x486 LG.	---	-	-	-	-
456	592	95°	340	400	14	24	750	680	800	RB FLANGE ø680	001	GASKET 10TKx592x456 LG.	SEE DEVELOPMENT	-	-	-	-

- NOTE:-
 1. MATERIAL OF GASKET - PLEASE SEE REFER MIS.
 2. ALL ITEM MADE AS PER FIG.-01.
 3. ALL ITEM CUTTING DEVELOPMENT AS PER FIG.-02.
 4. BOTH END CHAMFER AS PER FIG.-03 FOR ALL CUTTING DEVELOPMENT PIECES.

REV.	DATE	ALTERD	REV.	DATE	ALTERD	REV.	DATE	ALTERD
		CHEKED			CHEKED			CHEKED

SAMPLE DRAWING

CUSTOMER



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 BHARAT HEAVY ELECTRICALS LIMITED RUDRAPUR

PROJECT/PRODUCT

NAME	SIGN.	DATE	NO. OF VAR.
DRN. S K GUPTA			
CKD. S K GUPTA			
APPD. R K LAL			

DEPTT. BDE	UNTOL. DIM. GR. C/M/F	SCALE	WEIGHT-KG
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REF. TO ASSY. DRG.

GASKET FOR IPBD

DRAWING NO. 31001000218
 REV. 00

SHEET NO.- 01 NO. OF SHEETS- 01 SIZE- A3

61200010012
DRAWING NO.

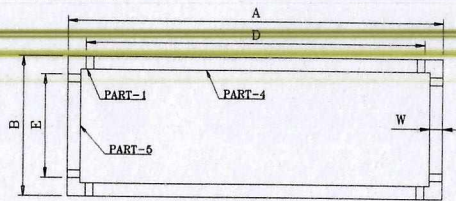


FIG.-01
FOR ITEM-001 TO 004

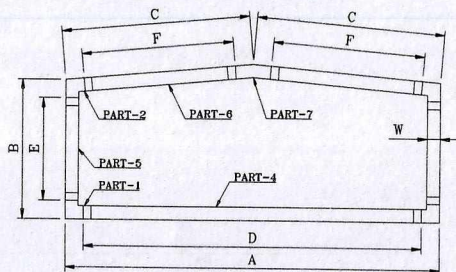


FIG.-02
FOR ITEM-005 TO 008

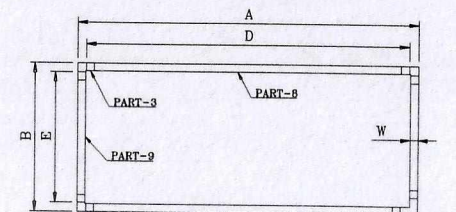
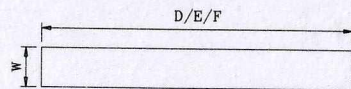


FIG.-03
FOR ITEM-009 TO 017



PART-4/5/6/8/9

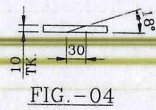


FIG.-04

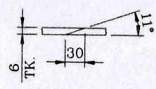
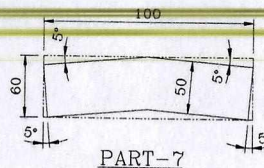
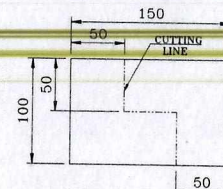


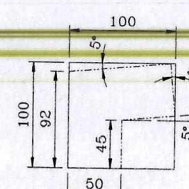
FIG.-05



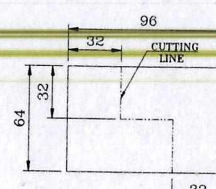
PART-7



PART-1



PART-2



PART-3

THK. (T)	DIM. (W)	DIM. (F)	DIM. (E)	DIM. (D)	DIM. (C)	DIM. (B)	DIM. (A)	REMARKS	ITEM NO.	DESCRIPTION	DRAWING NO.	IT.NO. MATL.CODE	WT.	QTY.
6	32	--	296	1082	--	364	1150	WINDOW GASKET 364x1150	017	GASKET 6TK AS PER FIG.-03	SEE DEVELOPMENT	--	--	--
6	32	--	296	932	--	364	1000	WINDOW GASKET 364x1000	016	GASKET 6TK AS PER FIG.-03	--	--	--	--
6	32	--	296	782	--	364	850	WINDOW GASKET 364x850	015	GASKET 6TK AS PER FIG.-03	--	--	--	--
6	32	--	296	682	--	364	750	WINDOW GASKET 364x750	014	GASKET 6TK AS PER FIG.-03	--	--	--	--
6	32	--	296	296	--	364	364	WINDOW GASKET 364x364	013	GASKET 6TK AS PER FIG.-03	--	--	--	--
6	32	--	496	1688	--	564	1756	WINDOW GASKET 564x1756	012	GASKET 6TK AS PER FIG.-03	--	--	--	--
6	32	--	496	1388	--	564	1456	WINDOW GASKET 564x1456	011	GASKET 6TK AS PER FIG.-03	--	--	--	--
6	32	--	496	1238	--	564	1306	WINDOW GASKET 564x1306	010	GASKET 6TK AS PER FIG.-03	--	--	--	--
6	32	--	496	1088	--	564	1156	WINDOW GASKET 564x1156	009	GASKET 6TK AS PER FIG.-03	--	--	--	--
10	50	806	540	1744	946	680	1884	FLANGE GASKET 600x1800 (C)	008	GASKET 10TK AS PER FIG.-02	--	--	--	--
10	50	655	440	1444	795	580	1584	FLANGE GASKET 500x1500 (C)	007	GASKET 10TK AS PER FIG.-02	--	--	--	--
10	50	580	390	1294	720	530	1434	FLANGE GASKET 450x1350 (C)	006	GASKET 10TK AS PER FIG.-02	--	--	--	--
10	50	504	340	1144	644	480	1284	FLANGE GASKET 400x1200 (C)	005	GASKET 10TK AS PER FIG.-02	--	--	--	--
10	50	--	544	1744	--	684	1884	FLANGE GASKET 600x1800 (P)	004	GASKET 10TK AS PER FIG.-01	--	--	--	--
10	50	--	444	1444	--	584	1584	FLANGE GASKET 500x1500 (P)	003	GASKET 10TK AS PER FIG.-01	--	--	--	--
10	50	--	394	1294	--	534	1434	FLANGE GASKET 450x1350 (P)	002	GASKET 10TK AS PER FIG.-01	--	--	--	--
10	50	--	344	1144	--	484	1284	FLANGE GASKET 400x1200 (P)	001	GASKET 10TK AS PER FIG.-01	SEE DEVELOPMENT	--	--	--

NOTE:-

1. MATERIAL OF GASKET - PLEASE SEE REFER MIS.
2. ALL ITEM MADE AS PER FIG.-01/02/03.
3. ALL ITEM CUTTING DEVELOPMENT AS PER PART DETAIL.
4. BOTH END CHAMFER AS PER FIG.-04/05 FOR ALL CUTTING DEVELOPMENT PIECES.

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BHARAT HEAVY ELECTRICALS LIMITED RUDRAPUR

DEPTT.
BDE

UNTO. DIM. GR.
C/M/F



SCALE

WEIGHT-KG

PROJECT/PRODUCT

NAME	SIGN.	DATE	NO. OF VAR.
DRN.	--	--	--
CKD.	--	--	--
APPD.	--	--	--

REF. TO ASSY DRG.

DRAWING NO.

31001000219

SHEET NO.- 01 NO.OF SHEETS- 01 SIZE- A3

GASKET FOR SPBD

GASKET FOR 600x1800 BUSDUCT REPLACED BY 500x1500 BUSDUCT

SAMPLE DASHING

FIRST ANGLE PROJECTION

ALL DIMENSIONS IN MILLIMETER

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