### TELANGANA STATE POWER GENERATION CORPORATION LIMITED 5X800 MW YADADRI TPS

#### **VOLUME-II**

## TECHNICAL SPECIFICATION FOR PVC INSULATED WIRES

SPECIFICATION NO: PE-TS-417-558-E003A

**REVISION: 00** 



# BHARAT HEAVY ELECTRICALS LIMITED POWER SECTOR PROJECT ENGINEERING MANAGEMENT NOIDA, UP (INDIA) – 201301



## TECHNICAL SPECIFICATION FOR PVC INSULATED WIRES

5X800 MW YADADRI TPS (TELANGANA STATE POWER GENERATION CORPORATION LIMITED)

SPECIFICATION NO. PE-TS-417-558-E003A

VOLUME II

SECTION I

REVISION 00 DATE: 02.08.2021

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3944<u>04/2021/PS-PEM-EI</u>

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#### **COMPLIANCE CERTIFICATE**

The bidder shall confirm compliance to the following by signing/ stamping this compliance certificate and furnishing same with the offer.

- 1. The scope of supply, technical details, construction features, design parameters etc. shall be as per technical specification & there are no exclusion/deviation with regard to same
- 2. There are no deviation with respect to specification other than those furnished in the 'schedule of deviations'
- Only those technical submittals which are specifically asked for in NIT to be submitted at tender stage shall be considered as part of offer. Any other submission, even if made, shall not be considered as part of offer.
- 4. Any comments/ clarifications on technical/ inspection requirements furnished as part of bidder's covering letter shall not be considered by BHEL, and bidder's offer shall be construed to be in conformance with the specification.
- 5. Any changes made by the bidder in the price schedule with respect to the description/ quantities from those given in BOQ-Cum-Price schedule of the specification shall not be considered (i.e., technical description & quantities as per specification shall prevail).

| BIDDER'S STAMP & SIGNATURE |
|----------------------------|

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| <del>/</del>                          |               |                         |
|---------------------------------------|---------------|-------------------------|
| TECHNICAL SPECIFICATION               | SPECIFICATION | NO. PE-TS-417-558-E003A |
| FOR PVC INSULATED WIRES               | VOLUME II     |                         |
| 5X800 MW YADADRI TPS (TELANGANA STATE | SECTION I     |                         |
| POWER GENERATION CORPORATION LIMITED) | REVISION 00   | DATE: 02.08.2021        |

### SECTION - I

### TECHNICAL SPECIFICATION FOR PVC INSULATED WIRES

## 5X800 MW YADADRI TPS (TELANGANA STATE POWER GENERATION CORPORATION LIMITED)

SPECIFICATION NO. PE-TS-417-558-E003A

VOLUME II

SECTION I

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#### 1.0 SCOPE

- 1.1 Manufacture, Inspection and Testing at Manufacturer's works, proper packing and delivery to site of PVC Wires conforming to this specification.
- 1.2 Technical requirements of rigid steel conduits are indicated in Data Sheet-A & Section-II.
- 1.3 The stipulation of Data Sheet-A shall prevail in case of any conflict between the stipulations of Data Sheet-A & Section-II.

#### 2.0 BILL OF QUANTITIES

The bidder to quote for items as per price schedule attached with NIT.

#### 3.0 DRAWINGS & DOCUMENTS TO BE SUBMITTED

- 3.1 Documents shall be submitted after placement of order for BHEL & customer's approval as specified in NIT.
- 3.2 Documents shall be furnished through BHEL's document management system (WRENCH) portal.

#### **Notes:**

- 1. Vendor shall submit the dates for drawing/document submission/BHEL comments/resubmission after approval of documents.
- 2. In BOM each of the item to be uniquely identified with item code no. or item Sl. No. Supplier to ensure that all the items which will find separate mention in the packing list are covered in detailed BOM. Supplier to give following undertaking in BOM: "The BOM provided here completes the scope (in content and intent) of material supply under PO no. ---- dtd ----- Any additional material which may become necessary for the intended application of supplied item/package will be supplied free of cost in most reasonable time."

#### **TECHNICAL SPECIFICATION** FOR PVC INSULATED WIRES

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## **5X800 MW YADADRI TPS (TELANGANA STATE** POWER GENERATION CORPORATION LIMITED)

#### **DATA SHEET-A**

| 1.0 | APPLICAI | 3LE STANDA | ARDS & CODE | S |
|-----|----------|------------|-------------|---|
|-----|----------|------------|-------------|---|

a) IS:694 PVC insulated unsheathed and sheathed cables/cords with rigid

and flexible conductor.

PVC insulation and sheath of electric cables. IS:5831

Conductors for insulated electric cables and flexible cords. IS:8130 c)

Methods of tests for cables. d) IS:10810

 $\lceil \sqrt{\rceil}$  BIS approved 2.0 **MAKE** [] As per enclosed sub-vendor list

TYPE OF WIRE 3.0

[√] NON-FRLS [√] FIRE-RESISTANT (FR) [] FIRE-RESISTANT LOW SMOKE (FRLS)

4.0 **CONDUCTOR** 

> a) NO. OF CORES 1

b) MATERIAL Aluminium and High conductivity

untinned annealed copper

Stranded conductor Type c) Class-2 as per IS: 8130 d) CLASS e) MINIMUM NUMBER OF STRANDS As per IS: 8130 (table-2) As per IS: 8130 (table-2) MAX. RESISTANCE OF CONDUCTOR

5.0 **INSULATION** 

> PVC, Type-A as per IS:5831 a) INSULATION MATERIAL

As per IS: 8130 (table-3) b) NOMINAL INSULATION THICKNESS

6.0 MAX. OVERALL DIA. As per IS: 8130 (table-3)

STANDARD BUNDLE LENGTH 90-100 meters (For all sizes) 7.0

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#### $\underline{\textbf{TECHNICAL PARTICULARS FOR PVC INSULATED WIRES-DATA SHEET-C}}$

(to be submitted by successful bidder after award of contract)

| S.No. | Particulars   | Unit    | Description |
|-------|---|---------|-------------|
| 1     | Manufacturer's name                                     | -       |             |
| 2     | Reference design standards                              | -       |             |
| 3     | Type of wire  |         |             |
| 4     | Rated Voltage   | V       |             |
| 5     | No. of Cores  | No.     |             |
| 6     | Conductor cross section area (nominal)                  | sq. mm  |             |
| 7     | Conductor   |         |             |
|       | a) Material   | -       |             |
|       | b) Reference Standard                                   | -       |             |
|       | C) Class  |         |             |
|       | d) No. of strands                                       | No.     |             |
|       | e) Diameter of strands (nom.)                           | mm      |             |
|       | f) Approx. dia of conductor                             | mm      |             |
|       | h) Maximum conductor resistance per Km at 20°C          | ohm     |             |
| 8     | Insulation  |         |             |
|       | a) Reference Standard                                   | -       |             |
|       | b) Material composition                                 | -       |             |
|       | c) Minimum thickness                                    | mm      |             |
|       | d) Nom. Thickness                                       | mm      |             |
|       | e) Max. thickness                                       | mm      |             |
|       | f) Minimum volume resistivity as per IS 5831            | Ohm cm  |             |
|       | g) Dielectric constant                                  | -       |             |
|       | h) Maximum conductor temperature withstand capacity     | °C      |             |
|       | i) Minimum conductor temperature withstand capacity     | °C      |             |
|       | j) Maximum diameter including insulation                | mm      |             |
| 9     | Length of single bundle                                 | M       |             |
| 10    | Details of Marking/ label provided as per specification | Yes/ No |             |

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## TECHNICAL SPECIFICATION FOR PVC INSULATED WIRES

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#### CHECK LIST FOR SUBMITTING TECHNICAL PQR DOCUMENTS

Bidder to submit signed & stamped copy of checklist shall be submitted alongwith technical offer to ensure completeness of PQR documents.

| Che | ecklist  | Remarks  | Tick as a | pplicable [√] |
|-----|--|--|-----------|---------------|
| 1.  | Valid BIS certificate enclosed   | Specify date of validity   | Yes [ ]   | No [ ]        |
| 2.  | Internal (in-house )   | •Routine test  | Yes [ ]   | No [ ]        |
|     | type test report<br>submitted  | <ul><li>Type test</li></ul>  | Yes[]     | No [ ]        |
|     | Submitted  | Acceptance test  | 163[]     | 140 [ ]       |
|     |  | To be Included in internal test report   | Yes [ ]   | No [ ]        |
| 3.  | Capacity of  | Proof of manufacturing such as   | Yes [ ]   | No [ ]        |
| 0.  | manufacturing<br>100Km of PVC wire   | NSIC certificate   |           |               |
|     | per month  | MSME certificate   |           |               |
|     | por monar  | <ul> <li>Charted engineer certificate</li> </ul>   |           |               |
|     |  | <ul> <li>Any other document submitted</li> </ul>   |           |               |
|     |  | Note: charted accountant certificate is not a valid proof for establishing manufacturing capacity                  |           |               |
| 4   | Manufactured & supplied at least 1 Km of PVC FR copper wire                      | Proof of manufacturing & supplied FR copper wire such as •Purchase order submitted and                             | Yes[]     | No [ ]        |
|     |  | <ul> <li>Dispatch documents (Performa invoice, dispatch details) submitted</li> </ul>                              | Yes[]     | No [ ]        |
| 5   | Manufactured & supplied at least 100 Km of PVC copper wire in one or more orders | Proof of manufacturing & supplied copper wire such as  •Single or multiple Purchase order copies submitted         | Yes[]     | No [ ]        |
|     |  | <ul> <li>Single or multiple Dispatch<br/>documents (Performa invoice,<br/>dispatch documents) submitted</li> </ul> | Yes [ ]   | No [ ]        |
| 6   | Copy of min two PO for PVC wires submitted                                       | Copy of Purchase order submitted   | Yes [ ]   | No [ ]        |

Note: Bidder already registered with BHEL-PEM for PVC wires shall submit documents for criteria no.6 only.

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| SECTION II                            |            |  |
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# SECTION-II STANDARD TECHNICAL REQUIREMENTS

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## TECHNICAL SPECIFICATION FOR PVC INSULATED WIRES

| SPECIFICATION NO. PE-TS-417-509-E003A |            |  |
|---------------------------------------|------------|--|
| VOLUME II                             |            |  |
| SECTION II                            |            |  |
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|                                       |            |  |

#### 1.0 INTENT OF SPECIFICATION

The intent of specification is not to specify all details of design & construction of material. The material shall, however, conform in all aspects to high standard of design, engineering and workmanship and be capable of performing in continuous operation up to & after bidder's guarantee period in manner acceptable to purchaser who will interpret the drawings & specification and shall have power to reject any work or material which in his judgement is not in full accordance with this specification.

#### 2.0 CODES AND STANDARDS

- 2.1 The material shall comply with all currently applicable safety codes and statutory regulations of India as well as of the locality where the material is to be installed.
- 2.2 The material, construction, manufacture, inspection and testing of PVC wires shall conform to the latest revision of relevant standards as per Data Sheet-A.
- 2.3 In case of conflict between the applicable reference standard and this specification, stringent requirement shall govern.

#### 3.0 TECHNICAL REQUIREMENTS

- 3.1 Lighting wires shall be single core, 1100 V grade, light duty PVC insulated, stranded copper wire for fixed wiring installation.
- 3.2 Wire shall be made with the Colour Codes specified below:
  - a) 3 phase AC Connections

| • | Phase 1 (R) | Red    |
|---|-------------|--------|
| • | Phase 2 (Y) | Yellow |
| • | Phase 3 (B) | Blue   |
| • | Neutral     | Black  |

#### b) DC Connections

Positive WhiteNegative Grey

c) Earth Connection Green

The Colour wise quantity of PVC wires shall be as specified in 'BOQ cum Price schedule'.

- 3.3 Cross-sectional area of PVC wires shall be as specified in 'BOQ cum Price schedule'.
- 3.4 Technical particulars of PVC wires shall be as specified in Data Sheet A.

#### 4.0 QUALITY ASSURANCE, TESTING & INSPECTION

4.1 Bidder shall confirm compliance with the BHEL's Standard Quality Plan (QP.no. PE-QP-999-558-E003) as attached with the specification without any deviations. At contract stage, the

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## TECHNICAL SPECIFICATION FOR PVC INSULATED WIRES

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successful bidder shall submit the Quality Plan for BHEL/ ultimate customer's approval. In case bidder has reference Quality Plan agreed with ultimate customer, same can be submitted for specific project after award of contract for BHEL/ ultimate customer's approval. There shall be no commercial implication to BHEL on account of Quality plan approval.

- 4.2 All materials shall be procured, manufactured, inspected and tested by vendor/ sub-vendor as per approved quality plan.
- 4.3 The supplier shall perform all tests necessary to ensure that the material and workmanship conform to the relevant standards and comply with the requirements of the specification. Charges for all these tests for all the equipments & components shall be deemed to be included in the bid price.

In case ordered quantities are manufactured and offered for inspection in more than one lot, BHEL reserves the right to witness testing on all lots without any commercial implications.

#### 5.0 PACKING

- 5.1 The material shall be packed to ensure protection against damage during transit, storage for prolonged periods and handling.
- 5.2 The wire shall be clean and dry prior to packaging.
- 5.3 The wire shall be supplied in packed coils. The tapes used for packing shall not bleed, leave residue, or damage the item when removed.
- 5.4 The inside coil diameters shall not be smaller than the minimum safe allowable bending diameter for wires.
- 5.5 The coil shall be placed in a corrugated paperboard/ fibreboard container/ mono carton.
- 5.6 The mono cartons shall be wrapped or bagged or tied in place in master cartons. The master carton shall be taped and then wrapped with cushioning material.
- 5.7 The dimensions of cartons shall be as per manufacturer's recommendations.

#### 6.0 MARKING:

- 6.1 The wire shall carry the following information either stencilled on the reel or contained in a label attached to it:
- 6.2 Reference of IS 694:
- 6.3 Manufacturer's name, brand name or trade-mark;
- 6.4 Type of wire (FR or FRLS, if applicable, to be used) and voltage grade;
- 6.5 Number of cores & Nominal cross-sectional area of conductor;
- 6.6 Colour of wire
- 6.7 Length of wire on the reel or coil;
- 6.8 Number of lengths on the reel or coil (if more than one);

| बीएच इ         | MANUFAC<br>SUPPLIER  | NAME & ADDRESS                                       | IDDER/ | S  | ΓANDA           | RD Q            | UALIT                   | Y PLAN   |  | SPEC             | C. NO :                           |          |         |      |         | DATE:                                 |
|----------------|--|--|--------|--|-----------------|-----------------|-------------------------|--|--|------------------|-----------------------------------|----------|---------|------|---------|---------------------------------------|
|                |  |  |        | CUSTOMER:  |                 |                 |                         |  |  | QP N             | O.: PE-QP-999                     | )-558-E  | 003, R  | R01  |         | DATE: 10.07.2020                      |
|                |  |  |        | PROJECT:   |                 |                 |                         |  |  | PO N             | 0.:                               |          |         |      |         | DATE:                                 |
|                |  |  |        | ITEM: PVC Wire   | s               |                 | SYSTE<br>SYSTE          | E <mark>M:</mark> STATION LI<br>EM                     | GHTING                                     | SECT             | TON: II                           |          |         |      |         | SHEET 1 OF 4                          |
| SL<br>NO.      | COMPONENT<br>&<br>OPERATIONS   | CHARACTERISTIC<br>S                                  | CLASS  | TYPE OF<br>CHECK   |                 | JANTUM<br>CHECK |                         | REFERENCE<br>DOCUMENT                                  | ACCEP<br>E<br>NORI                         |                  | FORMAT<br>RECOR                   |          | A       | GENC | Y       | REMARKS                               |
| 1              | 2  | 3  | 4      | 5  |                 | 6               |                         | 7  | 8  |                  | 9                                 | *        |         | **   |         | 16                                    |
|                |  | J  |        | Ĭ  | М               | (               | C/ N                    | ľ  |  |                  |                                   | D        | М       | С    | N       |                                       |
| 1.0 RAV        | W MATERIAL/BOU   | GHT OUT ITEMS  |        |  |                 |                 |                         |  |  |                  |                                   |          |         |      |         |                                       |
| 1.1            | CONDUCTOR  | 1. Physical properties                               | МА     | Physical Tests   | Sample<br>Batch | e/              | -                       | IS:8130  | IS:8130                                    |                  | Certificate of conforman ce       | <b>√</b> | P/<br>V | V    | -       |                                       |
|                |  | 2. Elec. Properties                                  | МА     | Electrical<br>Tests  | Sample<br>Batch | e/              | -                       | -do-   | -do-                                       |                  | -do-                              | <b>√</b> | P/<br>V | V    | -       |                                       |
| 1.2            | PVC Compound for insulation  | 1. Material<br>Properties                            | МА     | Physical Tests   | Sample<br>Batch | e/              | -                       | IS 5831  | IS 5831                                    |                  | Certificate of conforman ce       | <b>√</b> | Р       | V    | -       |                                       |
| 2.0 RO         | UTINE/ ACCEPTAN  | ICE/ TYPE TEST                                       | •      |  | 1               | '               |                         |  |  |                  | 1                                 | •        |         |      |         | 1                                     |
| 2.1            |  | SURFACE<br>DEFECTS                                   | МА     | Visual   | IS 69<br>Annex  |                 | -                       | IS:694   | IS:69                                      | 94               | Insp. And test report from manuf. | 1        | P/<br>V | V    | _       | BIS APPROVED<br>MAKE                  |
| 2.2            | PVC Wires  | CONSTRUCTION<br>OF WIRE                              | MA     | Visua <b>l</b> /<br>Measurement  | <b>-</b> DO-    |                 | -                       | IS-694<br>(table-3)<br>IS-8130<br>(table-2)<br>Appd DS | IS-694 (1<br>3)<br>IS-8130 (<br>2)<br>Appd | (tab <b>l</b> e- | -DO-                              | 1        | P/<br>V | V    | -       |                                       |
| 2.3            |  | TYPE TESTS   | CR     | Tests  | One<br>samp     |                 | One<br>mp <b>l</b> e of | IS:694<br>(TABLE-1)                                    | IS:69<br>(TABLI                            |                  | Test cert.                        | <b>√</b> | Р       | W    |         | Type test shall be conducted on first |
|                |  | BHEL   |        |  |                 |                 | BIDDER/                 | SUPPLIER   |  |                  | FOR CUST                          | OMER     | REVI    | EW & | APPF    | ROVAL                                 |
|                | ENGINEERIN   | iG   |        | QUALITY  |                 | Sign & Da       | ite                     |  | Doc No                                     | :                |                                   |          |         |      |         |                                       |
|                | Sign & Date  | Name   | Sign   | & Date Na  | me              | Seal            |                         |  |  |                  | gn & Date                         | Name     |         |      | Sea     | ıl                                    |
| Prepare<br>by: | MEET SAGAR SINGH RAJPAL  MEET SAGAR SINGH RAJPAL  MAGAZINA AND AND AND AND AND AND AND AND AND A   | MUDIT CHOPRA Check MEET SAGAR by: SINGH RAJPAL Revie | Kilon  | Diplataly signed by Kend Disc co-stand a cou. considerable participation of the Constand a cou. considerable participation of the Constand and Const | II              |                 |                         |  | Review by:                                 |                  |                                   |          |         |      |         |                                       |
| by:            | PRAVEEN Books (1994 by 1994 by | SCHEAR THAT VEEL REVIEW BY:                          | RITESH | I KUMAR JAISWAL<br>2020.07.30 13:36:25 JAISWA  | \L              |                 |                         |  | by:  | rea              |                                   |          |         |      | $\perp$ |                                       |

| <b>बी</b> एच ई  | MANUFAC<br>SUPPLIER  | TURER/ BI<br>NAME & ADDRESS   | IDDER/  | S  | TANDAF                         | RD QUALI                 | ΓΥ PLAN               |                   | SPEC | C. NO :         |         |        |      |      | DATE:  |
|-----------------|--|---|---------|--|--------------------------------|--------------------------|-----------------------|-------------------|------|-----------------|---------|--------|------|------|--|
|                 | E I  |   |         | CUSTOMER:  |                                |                          |                       |                   | QP N | O.: PE-QP-99    | 9-558-E | 003, F | R01  |      | DATE: 10.07.2020   |
|                 |  |   |         | PROJECT:   |                                |                          |                       |                   | PO N | 0.:             |         |        |      |      | DATE:  |
|                 |  |   |         | ITEM: PVC Wire   | es                             | SYST<br>SYST             | EM: STATION LI        | GHTING            | SECT | ΓΙΟΝ: II        |         |        |      |      | SHEET 2 OF 4   |
| SL<br>NO.       | COMPONENT & OPERATIONS   | CHARACTERISTIC<br>S   | CLASS   | TYPE OF<br>CHECK   |                                | NTUM                     | REFERENCE<br>DOCUMENT | ACCEP<br>E<br>NOR |      | FORMAT<br>RECOF |         | A      | GENO | CY   | REMARKS  |
| 1               | 2  | 3   | 4       | 5  |                                | 6                        | 7                     | 8                 |      | 9               | *       |        | **   |      |  |
| <u>'</u>        |  |   |         |  | М                              | C/ N                     | ,                     |                   |      | Ŭ               | D       | М      | С    | N    |  |
|                 |  |   |         |  | of each<br>wire type<br>& size | each wire<br>type & size |                       |                   |      |                 |         |        |      |      | project Order supply from rate Contract. 2) Refer note 1 & 2 |
| 2.4             |  | ACCEPTANCE TESTS a) Annealing test b) Conductor Resistance test c) Thickness of Insulation d) Tensile strength and elongation at break of insulation e) IR test f) HR Test g) Flammability test h) Oxygen index test i) Temperature index j) Halogen acid | MA      | CR   | IS 694<br>Annex A              | IS 694<br>Annex A        | IS 694/<br>IS 8130    | IS 10             | 810  | Test<br>Report  | 1       | Р      | w    |      | Refer note-1   |
|                 |  | BHEL  |         |  |                                | BIDDER                   | z/ SUPPLIER           |                   |      | FOR CUS         | TOMER   | REVI   | EW & | APPF | ROVAL  |
|                 | ENGINEERIN   | (G  |         | QUALITY  |                                | gn & Date                |                       | Doc No            | o:   |                 |         |        |      |      |  |
|                 | Sign & Date  | Name  | Sign    | n & Date Na  | ame Se                         | eal                      |                       |                   |      | ign & Date      | Name    |        |      | Sea  | ıl   |
| Prepared<br>by: | MUDIT CHOPRA  MEET SAGAR SINGH RAIPAL  MEET SAGAR MEET | MUDIT CHOPRA Check<br>MEET SAGAR<br>SINGH RAJPAL  | red vog | Digitally signed by Runs KUNAL Onc conformal do ou. Confo | -H                             |                          |                       | Review<br>by:     | wed  |                 |         |        |      |      |  |

Approved

R. K. JAISWAL

Digitally signed by RITESH KUMAR JAISWAL Date: 2020,07.30 13:37:13 +05'30'

Reviewed PRAVEEN COLLABORATION OF THE PROPERTY OF THE PROPERTY

DUTTA,

The Prince PRAVEEN
CONSTITUTE OF THE PROPERTY OF THE PROPERTY

Reviewed

| बीएच ई    | MANUFAC<br>  SUPPLIER        | TURER/ BI<br>NAME & ADDRESS                       | IDDER/ | ST               | ΓANDARD           | QUALIT            | ΓY PLAN                      |                             | SPEC. NO: |                   |          |         |      |    | DATE:            |
|-----------|------------------------------|---|--------|------------------|-------------------|-------------------|------------------------------|-----------------------------|-----------|-------------------|----------|---------|------|----|------------------|
|           |                              |   |        | CUSTOMER:        |                   |                   |                              |                             | QP N      | O.: PE-QP-999     | -558-E0  | 003, R  | R01  |    | DATE: 10.07.2020 |
|           |                              |   |        | PROJECT:         |                   |                   |                              |                             |           | 0.:               | DATE:    |         |      |    |                  |
|           |                              |   | Ī      | ITEM: PVC Wire   | s                 | SYST<br>SYST      | EM: STATION LI<br>EM         | GHTING                      | SECT      | ION: II           |          |         |      |    | SHEET 3 OF 4     |
| SL<br>NO. | COMPONENT<br>&<br>OPERATIONS | CHARACTERISTIC<br>S                               | CLASS  | TYPE OF<br>CHECK | QUAN<br>OF CH     |                   | REFERENCE<br>DOCUMENT        | ACCEP<br>E<br>NOR           |           | FORMAT<br>RECOR   |          | A       | GEN( | CY | REMARKS          |
| 1         | 2                            | 3   | 4      | 5                | 6                 |                   | 7                            | 8                           |           | 9                 | *        |         | **   |    |                  |
| '         | 2                            | 3   | 4      | 5                | М                 | C/ N              | 1                            |                             |           | 9                 | D        | М       | С    | N  |                  |
|           |                              | gas<br>k) Smoke density                           |        |                  |                   |                   |                              |                             |           |                   |          |         |      |    |                  |
| 2.5       |                              | ROUTINE TESTS                                     | MA     | -DO-             | 100%              | -                 | -DO-                         | -DC                         | )-        | -DO-              | <b>V</b> | P/<br>V | V    |    |                  |
| 2.6       |                              | MARKING   | MA     | VISUAL           | IS 694<br>Annex A | IS 694<br>Annex A | APPD DS                      | APPD                        | DS        | INSP.<br>REPORT   | <b>V</b> | P/<br>V | w    |    |                  |
|           |                              |   |        |                  |                   |                   |                              |                             |           |                   |          |         |      |    |                  |
| 3.0 PACE  | KING                         |   |        |                  |                   |                   |                              |                             |           |                   |          |         |      |    |                  |
|           | PACKING                      | Soundness of<br>Packing against<br>transit damage | Major  | Visual           | 100%              | 100%              | BHEL<br>approved<br>document | BHEL<br>approved<br>documer |           | Inspection report | <b>√</b> | Р       | w    | -  |                  |
|           |                              | <del></del>                                       |        |                  |                   |                   |                              |                             |           |                   | -        |         |      |    |                  |

#### **NOTES:**

MANUFACTURER/

- 1. In case of FR type wires, FR properties test (Oxygen Index & Temp. Index) are also applicable.
- 2. Type test report of successfully conducted test on First project of rate contract shall be referred for subsequent purchase orders & further conduction of type test is not required.
- 3. Project specific QP shall be based on customer requirement. In case, any changes in QP commented by customer at contract stage shall be carried out by bidder without any implication to BHEL/ Customer.
- 4. For export jobs, BHEL technical specification for seaworthy packing for export jobs is to be followed.
- 5. Packing shall be suitable for storage at site in tropical climatic conditions. Refer Annexure-I for packing specification.
- 6. Latest revision/ year of issue of all the standards (IS/ASME/ IEC etc.) Indicated in QP shall be referred.
- 7. BHEL reserves the right for conducting repeat test if required.

BIDDER/

8. After packing and prior to issue MDCC, photographs of items to be dispatched shall be sent to BHEL purchase group for review.

| QUALITY<br>Sign & Date   | Name  |
|--|---|
| Sign & Date  | Nama  |
| 1-0-1-0-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1  | Ivallic   |
| Digitally signed by DN: cn-Kunsl, o, on email-kunsl, o, on line mail-kunsl, o, on line mail | HUNAL<br>GANDHI   |
| Digitally signed by<br>RITESH KUMAR JAISWAL  | R. K.<br>JAISWAL  |
| d  | d Digitally signed by<br>RITESH KUMAR JAISWAL<br>Date: 2020.07.30 |

| BID         | DDER/ SUPPLIER | FOR CUSTOMER REVIEW & APPROVAL |             |      |      |  |  |  |  |
|-------------|----------------|--------------------------------|-------------|------|------|--|--|--|--|
| Sign & Date |                | Doc No:                        |             |      |      |  |  |  |  |
| Seal        |                |                                | Sign & Date | Name | Seal |  |  |  |  |
|             |                | Reviewed                       |             |      |      |  |  |  |  |
|             |                | by:                            |             |      |      |  |  |  |  |
|             |                | Approved                       |             |      |      |  |  |  |  |
|             |                | by:                            |             |      |      |  |  |  |  |

| बी एच इ   | CIID                  | TURER/ BINAME & ADDRESS | IDDER/ | S                | TANDARD QU          | J <b>ALI</b> '. | TY PLAN                 |                                 | SPEC  | . NO :   | DATE: |                  |              |
|-----------|-----------------------|-------------------------|--------|------------------|---------------------|-----------------|-------------------------|---------------------------------|-------|----------|-------|------------------|--------------|
|           |                       |                         |        | CUSTOMER:        |                     |                 |                         | QP NO.: PE-QP-999-558-E003, R01 |       |          |       | DATE: 10.07.2020 |              |
|           |                       |                         |        | PROJECT:         |                     |                 |                         |                                 | PO NO | D.:      |       |                  | DATE:        |
|           |                       |                         |        | ITEM: PVC Wire   | es                  | SYST<br>SYST    | ΓΕΜ: STATION LIC<br>ΓΕΜ | GHTING                          | SECT  | ION: II  |       |                  | SHEET 4 OF 4 |
| SL<br>NO. | COMPOI<br>&<br>OPERAT | CHARACTERISTIC<br>S     | CLASS  | TYPE OF<br>CHECK | QUANTUM<br>OF CHECK |                 | REFERENCE<br>DOCUMENT   | ACCEP<br>E<br>NOR               |       | FORMAT ( |       | AGENCY           | REMARKS      |
| 1         | 2                     | 3                       | 4      | 5                | 6                   |                 | 7                       | 8                               |       | 9        | *     | **               |              |

C/ N

#### LEGENDS:

\*RECORDS, INDENTIFIED WITH "TICK"(\(\sigma\) SHALL BE ESSENTIALLY INCLUDED BY SUPPLIER IN QA DOCUMENTATION,

JAISWAL/

\*\* M: SUPPLIER/ MANUFACTURER/ SUB-SUPPLIER, C: MAIN SUPPLIER/ BHEL/ THIRD PARTY INSPECTION AGENCY, N: CUSTOMER,

М

P: PERFORM, W: WITNESS, V: VERIFICATION, AS APPROPRIATE

MA: MAJOR, MI: MINOR, CR: CRITICAL, D: DOCUMENTATION

|                 | BHEL   |  |                 |                 |  |  |  |  |  |  |
|-----------------|--|--|-----------------|-----------------|--|--|--|--|--|--|
|                 | ENGINEERIN   | iG   | QUALITY         |                 |  |  |  |  |  |  |
|                 | Sign & Date  | Name                                       |                 | Sign & Date     | Name   |  |  |  |  |  |
| Prepared<br>by: | MUDIT CHOPRA  Date of the control of | MUDIT CHOPRA<br>MEET SAGAR<br>SINGH RAJPAL | Checked<br>by:  | Whole           | KUNAL<br>GANDHI  |  |  |  |  |  |
| Reviewed by:    | PRAVEEN SQLAB (ASSAULT ASSAULT | DUTTA                                      | Reviewed<br>by: | RITESH<br>KUMAR | This live gned by RITESH KUMAR JAISWAL<br>through on Bharat Heavy Electricals Ltd,<br>on=RITE 65-FEM, passis Code=201301,<br>in=10.1823/W. ALZ<br>2.5.4.20=16692a281523b178b46a8e1865cd<br>(00118977-33.6090534088807191896117 |  |  |  |  |  |

|   | BID         | DDER/ SUPPLIER |
|---|-------------|----------------|
|   | Sign & Date |                |
|   | Seal        |                |
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|   |             |                |

|              | FOR CUSTOMER REVIEW & APPROVAL |      |      |  |  |  |  |  |  |  |  |
|--------------|--------------------------------|------|------|--|--|--|--|--|--|--|--|
| Doc No:      |                                |      |      |  |  |  |  |  |  |  |  |
| Reviewed by: | Sign & Date                    | Name | Seal |  |  |  |  |  |  |  |  |
| Approved by: |                                |      |      |  |  |  |  |  |  |  |  |

M C N



#### PRE-QUALIFYING REQUIREMENTS FOR

**PVC WIRES** 

PE-PQ-999-558-E003

REV. 1

DATE: 27/12/2017

SHEET 1 OF 1

| ITEM   | S: PVC WIRES  |
|--------|---|
| SCO    | PE:   |
| Suppl  | ly : YES  |
| Erecti | ion & Commissioning: No   |
| 1      | Vendor should be a BIS approved manufacturer of PVC wire as per IS-694.   |
| 2      | Availability of test reports of PVC insulated copper wire to establish in-house capability at manufacturer's works to carry out all routine, type & acceptance tests as per relevant IS.  |
| 3      | Capacity of manufacturing 100 km of PVC wire per month.   |
| 4      | Manufactured and supplied at least one (1) km of PVC FR copper wire.  |
| 5      | Manufactured and supplied at least 100 km of PVC copper wire in one or more orders.   |
| 6      | Minimum two (2) nos. purchase orders for PVC copper wire shall be submitted which should not be more than five (5) years old from the date of application for registration or date of techno- commercial bid opening (as applicable) for establishing continuity in business. |

#### Notes:

- 1.0 The vendor can offer PVC copper wire of any BIS approved make meeting criteria S.No. 1 to 5 above. The vendor to furnish the following documents:
  - a) Undertaking from BIS approved manufacturer of offered make to get the inspection & testing of wires carried out at manufacturer's works.
  - b) Credentials of the manufacturer of offered make to meet the PQR requirements of S no 1.0 to 5.0 above.
  - c) Vendor's Credentials to meet Sl. no 6.0.

#### **General Points of PQR:**

- 1. Consideration of offer shall be subject to customer's approval of bidders, if applicable.
- 2. Bidder to submit all supporting documents in English. If documents submitted by bidder are in language other than English, a self-attested English translated document should also be submitted.
- 3. Any other project specific requirement shall be as per Annexure I and bidder shall submit relevant supporting documents.
- 4. Notwithstanding anything stated above, BHEL reserves the right to assess the capabilities and capacity of the bidder/ collaborators to perform the contract, should the circumstances warrant such assessment in the overall interest of BHEL.
- 5. After satisfactory fulfilment of all the above criterial requirement, offer shall be considered for further evaluation as per NIT and all other terms of the tender.

| PREPARED BY Junshin | REVIEWED BY 27 1217 | APPROVED BY            |
|---------------------|---------------------|------------------------|
| 77/12/12            | Davout 37/12/1      | Daver                  |
| HIMANSHU BHARDWAJ   | PRÁVEEN DUTTA       | PRAVEEN DUTTA 27/12/17 |
| (SR. ENGR)          | (DGM)               | (DGM)                  |

#### **BHEL PEM-ELECTRICAL**

#### PRE-QUALIFYING REQUIREMENTS FOR PVC WIRES

#### **ANNEXURE -I**

#### PROJECT SPECIFIC CRITERIA AGAINST ENQUIRY

PROJECT: 5X800 MW YADRADRI TPS

- 1. W.r.t. clause 1 to 5 of main PRE-QUALIFYING requirements (PQR), aluminium wire credentials are also acceptable.
- 2. W.r.t. clause 6 of main PRE-QUALIFYING requirements (PQR), additionally minimum 2 nos. purchase orders for PVC aluminium wire shall be submitted.

Note: Cable credentials for clause 3 to 6 are also acceptable.

SURYA

Discribt signed by SMRY DEV
Discribt SephARAT FLEXY
ELECTRICALS LIMITED, out-Billed PS-PEMNorla, postalcode=201301, st="Utatar
Prodesh,
23.4.20=jcb8bc6b633fb4bc0cbde4e50fa1f6
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Date: 2021.07.29 15.32:11 +05307

[Dealing Engineer]

[Controlling Officer]

PRAVEEN

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[Section Head]

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#### ON COMPANY LETTER HEAD

TO,

M/s Bharat Heavy Electricals Ltd., Project Engineering Management, Power Project Engineering Institute, HRD & ESI Complex, Plot No 25, Sector-16 A, Noida-201301

KIND ATTN.:

Dear Sir,

#### This has reference to:

**1. Our offer for PACKAGE NAME** for PROJECT NAME

- 2. Order no. F.No. 6/18/2019-PPD dt. 23.07.2020 issued by Ministry of Finance, Department of Expenditure Public Procurement Division.
- 3. BHEL mail reference:

I have read the clause regarding restriction on procurement from a bidder of a country which shares a land border with India. I hereby certify that **Company name**, is not from such a country and is eligible to be considered.

Thanking You,

Yours faithfully,

(COMPANY SEAL AND SIGNATURE)

### Letter head of Company (<Rs. 10 Cr value)

| Ref  | Date                            |
|--|---------------------------------|
| Го,  |                                 |
| Bharat Heavy Electricals Limited   |                                 |
| PEM, PPEI Building, Plot No 25,  |                                 |
| Sector -16A, Noida (U.P)-201301  |                                 |
| Subject: - Certification regarding local conte   | nt                              |
|  |                                 |
| Reference: Tender Enquiry No   |                                 |
| Name of Package:   |                                 |
|  |                                 |
|  |                                 |
| Dear Sir,  |                                 |
| We hereby certify that items offered by us name)for(Project Name/Rate contract)                      | ated and the Public             |
| We further confirms that details of location at which the local value registered works at(address of |                                 |
|  |                                 |
|  | Yours very truly                |
| (auth  | orized signatory of company)    |
|  | (firm name)                     |
|  | authorized signatory of company |

#### **Guidelines for Remote Inspection of PEM BOIs**

#### 1) OBJECTIVE:

To lay down the procedure for carrying out Remote Inspection of Bought-out Items (BOIs) for PEM suppliers wherever applicable.

#### 2) SCOPE:

It will cover suppliers for packages of PEM BOIs for various project requirements.

Invitation is sent to the suppliers for remote inspection on applications like MS Teams, Webex, etc. by BHEL.

#### 3) MINIMUM REQUIREMENTS AT SUPPLIER'S WORKS:

- i. Uninterrupted internet services
- ii. Good internet bandwidth (Min 100 Mbps)
- iii. Good resolution camera (2 nos) one preferably CCTV (static at one place) and one hand hold (moving)
- iv. Smart phone with minimum 8MPi camera front and back both with optical zoom facility suitable for using web applications like Webex, MicroSoft (MS) Teams, etc.
- v. Computer and Scanner with good resolution
- vi. Digital signatures of supplier's Quality Engineer
- vii. Availability of web applications like Webex, MicroSoft (MS) Teams, as required.
- viii. All Test certificates, internal test reports, calibration reports, etc. for the items offered for inspection.
- ix. Availability of the above to be submitted to BHEL two days in advance before inspection.
- x. Dedicated team from supplier side for facilitating inspection requirements.
- xi. For ensuring proper visibility, the suggested Portable lighting sources (torch/ electric LED bulb of minimum 15 W) with no glare is to be ensured at offered job, location for remote inspection/testing. This is to be verified before start of the inspection.
- xii. The GPS location co-ordinates or any method to locate inspection location shall be captured indicating the location of the Vendor-Premises of remote inspection/testing.

#### 4) MINIMUM REQUIREMENTS AT BHEL and CUSTOMER LOCATION:

- i. Uninterrupted internet services
- ii. Suitable internet bandwidth
- iii. Digital signatures wherever required.
- iv. Availability of web applications like Webex, MS Teams, etc. as required.
- v. Clearance from customer for conducting remote inspection

#### 5) PROCEDURE:

- i. Supplier will raise the inspection call in BHEL CQIR portal.
- ii. Supplier shall ensure availability of minimum requirements at supplier's works as mentioned above at point 3.

- iii. Before starting the inspection, the supplier shall submit the documents (TCs, internal test reports and calibration certificates as per approved QAP) two days before the date of inspection for review by BHEL and supplier shall coordinate with BHEL and if found satisfactory, inspection shall be considered for remote.
- iv. Prior to commencement of remote inspection a pre inspection meeting shall be organised by BHEL inspector with supplier to ascertain the readiness for remote inspection.
- 6) During inspection, supplier shall share the location on Google maps for verifying the address of the manufacturer. Location may be captured by BHEL as screenshot.
  - i. Inspection shall be on the basis of approved Quality Plans and associated reference documents mentioned.
  - ii. For witnessing inspection, supplier shall bring the mobile video camera near to the surface of the equipment or as per requirement of the inspector for clarity in viewing the test/ equipment which shall be the responsibility of supplier. Supplier shall ensure that proper lighting in available during live video streaming.
  - iii. Before start of the inspection, inspector shall ensure that all instruments shall have valid calibration report. Supplier shall ensure use of digital instruments preferably for inspection to the extent possible.
  - iv. Details of suppliers's dedicated team handling the remote inspection shall also be incorporated in the CQIR.
  - v. All details of inspection/ testing referred documents shall be mentioned in the CQIR. Recording of remote inspection shall be maintained by the BHEL inspector and this recording (unedited) shall be maintained at BHEL system for a minimum period of 3 years or till the warranty period whichever is later.
  - vi. PEM (Engineering) shall accord final technical clearance, in case of any deviation in inspected item noticed during inspection.
  - vii. Inspection shall be conducted by PEM-Q&BE assigned inspector along with PEM-Engg (if required). CQIR shall be prepared and maintained by PEM-Q&BE.
  - viii. PG will issue MDCC on the basis of acceptance of inspected items along with accepted packing photographs as per contract provisions.
- 7) **UNDERTAKING BY VENDOR:** Material inspected through remote inspections is meeting all technical requirements of BHEL. In case of any discrepancy from the above procedure/ material inspected, if found later, vendor will replace the materials without any cost implication to BHEL.
- 8) Vendor shall provide the signed and stamped of the above guidelines to BHEL as a token of acceptance.

#### **UNPRICED FORMAT: PVC WIRE FOR 5 X 800 MW YADADRI TPS (TSGENCO)**

| Sr.<br>No. | Item code   | Item description        | Unit | Order<br>Quantity | QUOTED/NOT<br>QUOTED | FREIGHT<br>PERCENTAGE | GST<br>PERCENTAGE | GST TYPE |
|------------|-------------|-------------------------|------|-------------------|----------------------|-----------------------|-------------------|----------|
| 1.0        |             | PVC WIRES               |      |                   |                      |                       |                   |          |
| (i)        | 558-16002-A | WIRES 1X2.5 MM2 CU PVC  | MTR  | 10,000            |                      |                       |                   |          |
| (ii)       | 558-16003-A | WIRES 1X4.0 MM2 CU PVC  | MTR  | 31,200            |                      |                       |                   |          |
| (iii)      | 558-16007-A | WIRES 1X10.0 MM2 AL PVC | MTR  | 1,06,000          |                      |                       |                   |          |

**NOTE:** Colour-wise breakup of PVC wire shall be as below:

For 2.5 SQMM CU PVC wires:

RED: 1500 meters, YELLOW: 1500 meters, BLUE: 1500 meters, BLACK: 4500 meters, WHITE: 500 meters, GREY: 500 meters

For 4.0 SQMM CU PVC wires:

RED: 5200 meters, YELLOW: 5200 meters, BLUE: 5200 meters, BLACK: 15600 meters

For 10.0 SQMM AL PVC wires:

RED: 16000 meters, YELLOW: 16000 meters, BLUE: 16000 meters, BLACK: 48000 meters, WHITE: 5000 meters, GREY: 5000 meters