

BHARAT HEAVY ELECTRICALS LIMITED
CFFP, BHEL, HARIDWAR
SUBCONTRACTING DEPTT.

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TENDER CORRIGENDUM NOTICE

Subject: Notice for extension of date of submission of bids against tender enquiry no FF/SC/21084/202103171 for rough machining of Casting for IP Valve Cover (R/M)2-113-22-56901/M1: Rev -D

With approval of competent authority, following corrigendum is being issued to subject tender enquiry:

1. Drawing no. 2-113-22-56901/M: Rev-D to be considered for submitting offer.
2. Drawing no. 2-113-22-56901/M: Rev-C stands withdrawn.
3. to extend the tender opening due date from 26.11.2021 to 03.12.2021 (Tender to be submitted up to 1:30 PM on 03.12.2021 and Part I to be opened on 2:30 PM on 03.12.2021).

For & On behalf of CFFP/BHEL, Haridwar

Jaspal Rawat
Engineer (Sub Contracting)

FIRST ANGLE PROJECTION (ALL DIMENSIONS ARE IN mm)

DRAWING NO. SHEET 1/1
2-113-22-56901/M1

Ø1300

~~0760~~~~0510~~

Ø 255

AS CAST OF

OF CASTING

163

158

143

5000

$$\overline{\phi 230}$$

AR6

R25

353

— /

SOLID IN CASTING

A hand-drawn diagram of a triangle with a line segment from a vertex to the opposite side, labeled 'b'.

10

0735

	BHARAT HEAVY ELECTRICALS. LTD.					
	CENTRAL FOUNDRY FORGE PLANT					
	RANIPUR HARDWAR					
	SCALE				WEIGHT IN KG.	

NOTE:-

1. CASTING TO BE ROUGH MACHINED ALL OVER TO THE DRG. DIMENSIONS TO A SURFACE FINISH OF 6.3 MICRONS AND TOLERANCE OF +2 ON OD & HT AND -2 ON ID UNLESS OTHERWISE SPECIFIED. -0 +0

2. THIS DRG. IS ISSUED FOR THE PURPOSE OF ROUGH MACHINING ONLY. FOR ALL OTHER DETAILS PLEASE REFER COMPONENT DRG. NO. 2-113-22-56901 REV 00

3.WT OF CASTING BEFORE M/C: 4450 KG

WT. OF CASTING AFTER MACHINING: 2735 KG

REV	DATE	ALTERED	REV	DATE	ALTERED	LA	REV	DATE	ALTERED	TD	DEPTT. -	FDY. TECHY		SCALE	WEIGHT IN KG.	NAME	SIGN	DATE					
		CHECKED	Ⓢ	19.6.21	CHECKED	RL	C	29.9.15	CHECKED														
						AS CAST CONTOUR OF LEFTOVER FEEDING PAD SHOWN WHICH SHALL REMAIN WITH CASTING BEFORE MACHINING. BEFORE M/C WT MODIFIED ACCORDINGLY. BEFORE M/C WT WAS 3825 Kgs. FT/M/2021-05				SEPARATE DRG MADE FOR BODY CASTING ALONGWITH ITS WELDING EDGE MACHINING.	PROJECT AND CUSTOMER NAME								TECHNOLOGY NO.	DRAWING NO.			
											660/800 MW								16606A	2-113-22-56901/M1			
											HEEP HWR									SHEET NO.	NO. OF SHEETS		