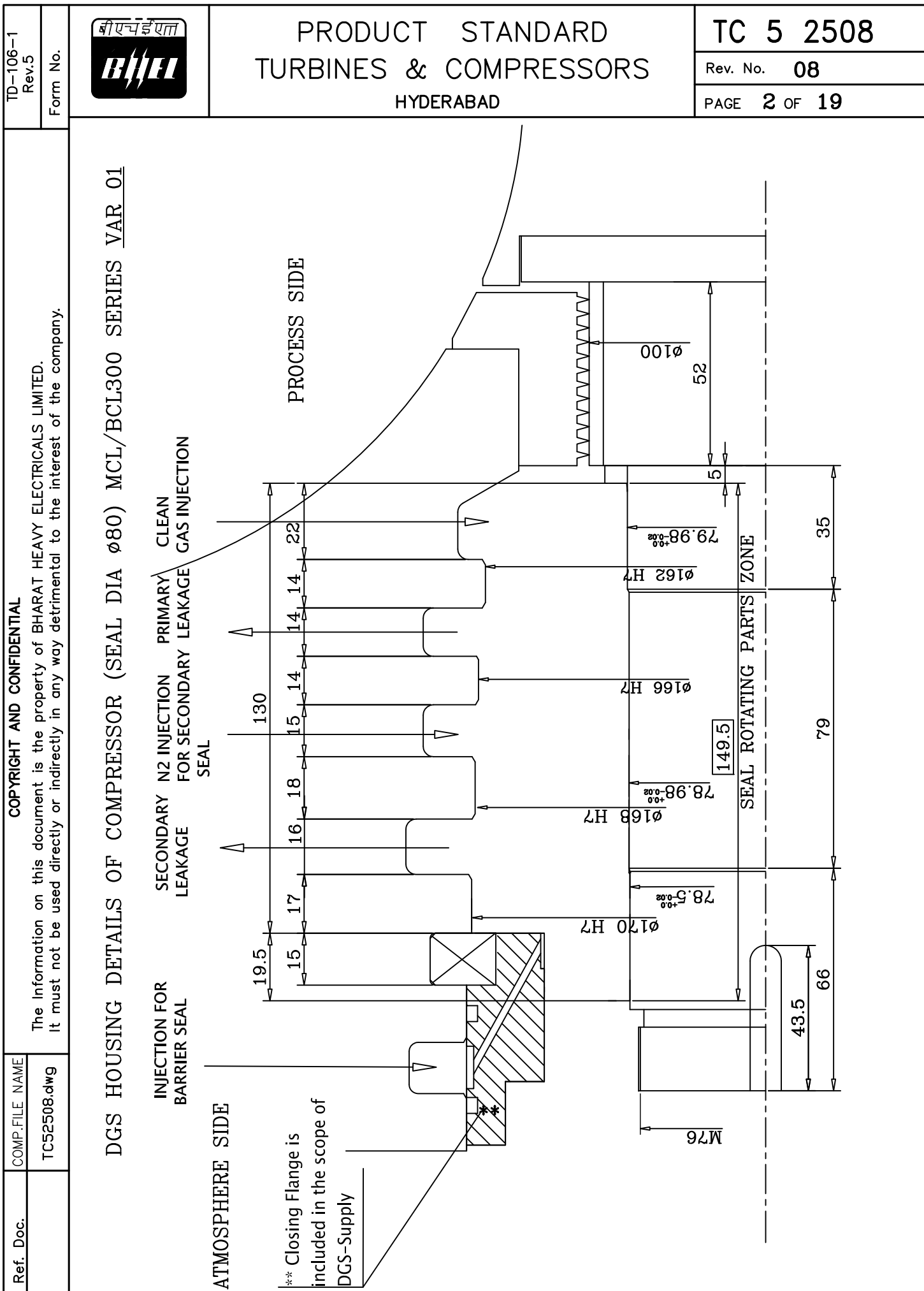


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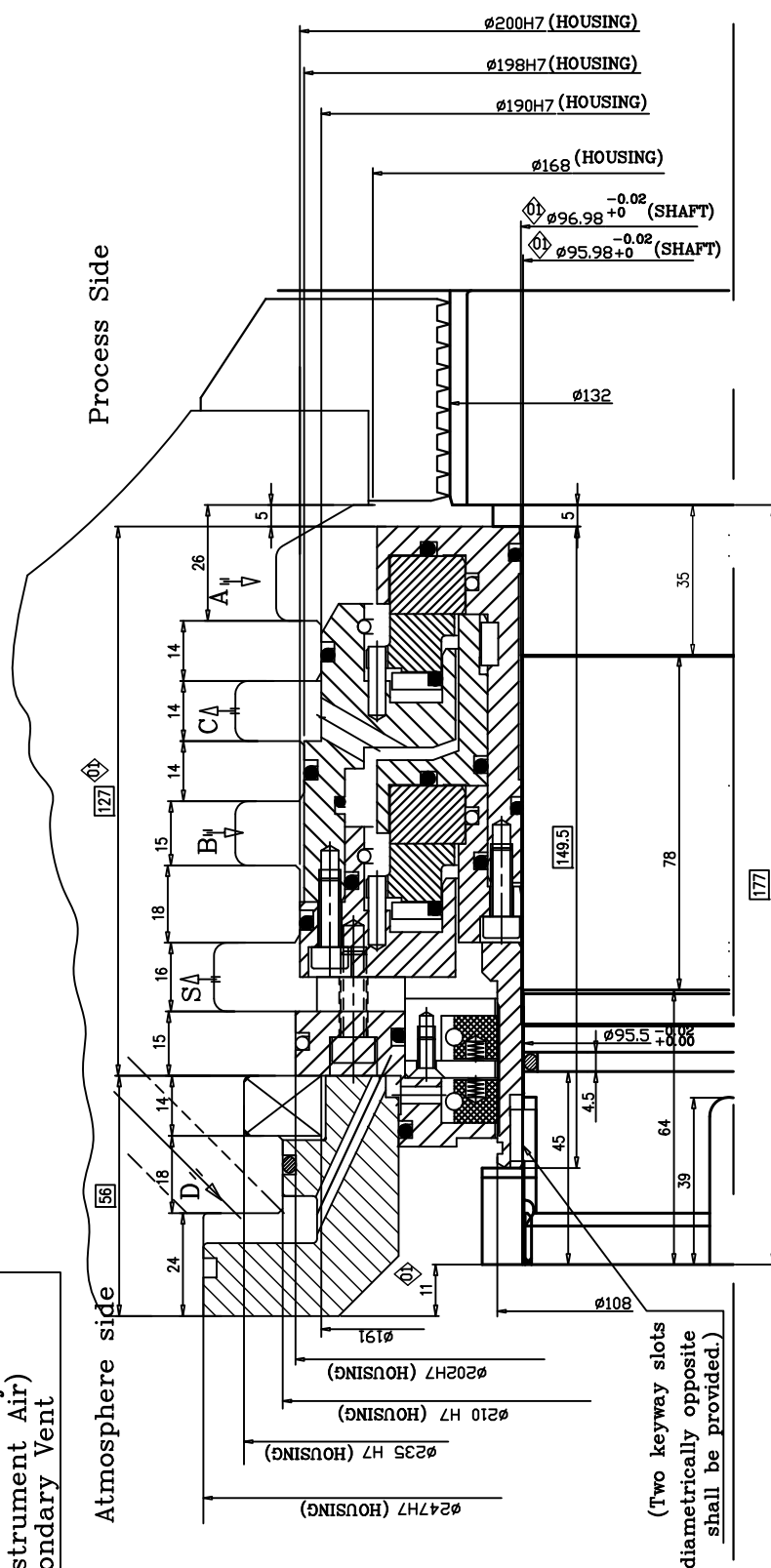
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EDGS HOUSING DETAILS OF COMPRESSOR (SEAL DIA Ø97) MCL/BCL400 SERIES VAR 02

A= Clean Gas Inlet
B= Secondary Injection(N2)
C= Primary Vent
D= Barrier Seal Injection
(Instrument Air)
S= Secondary Vent



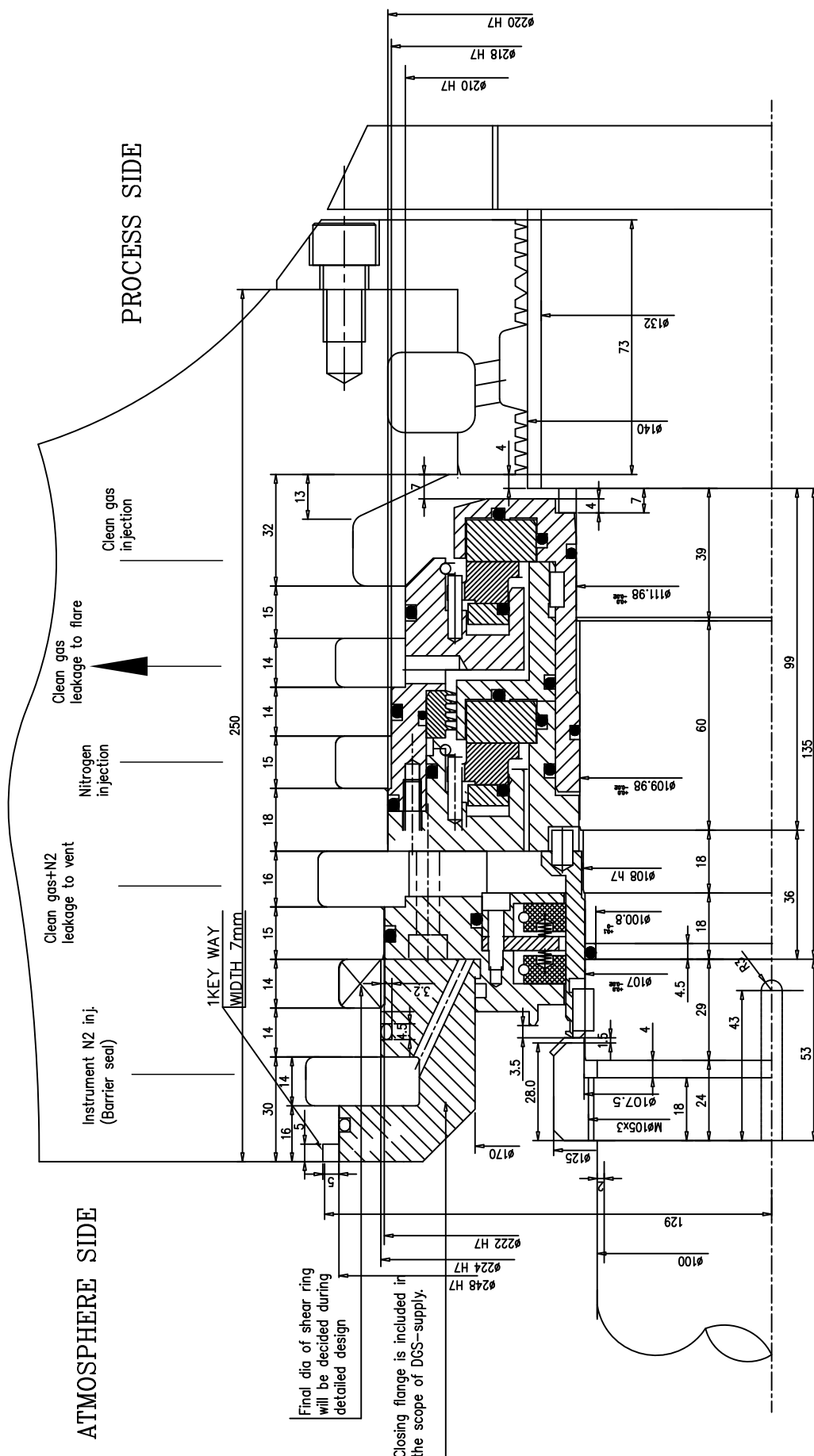
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diametrically opposite
shall be provided.)

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ADGS HOUSING DETAILS OF COMPRESSOR (SEAL DIA ø112) MCL/BCL400 SERIES VAR 03



Final dia of shear ring will be decided during detailed design

Closing flange is included in the scope of DGS-supply.



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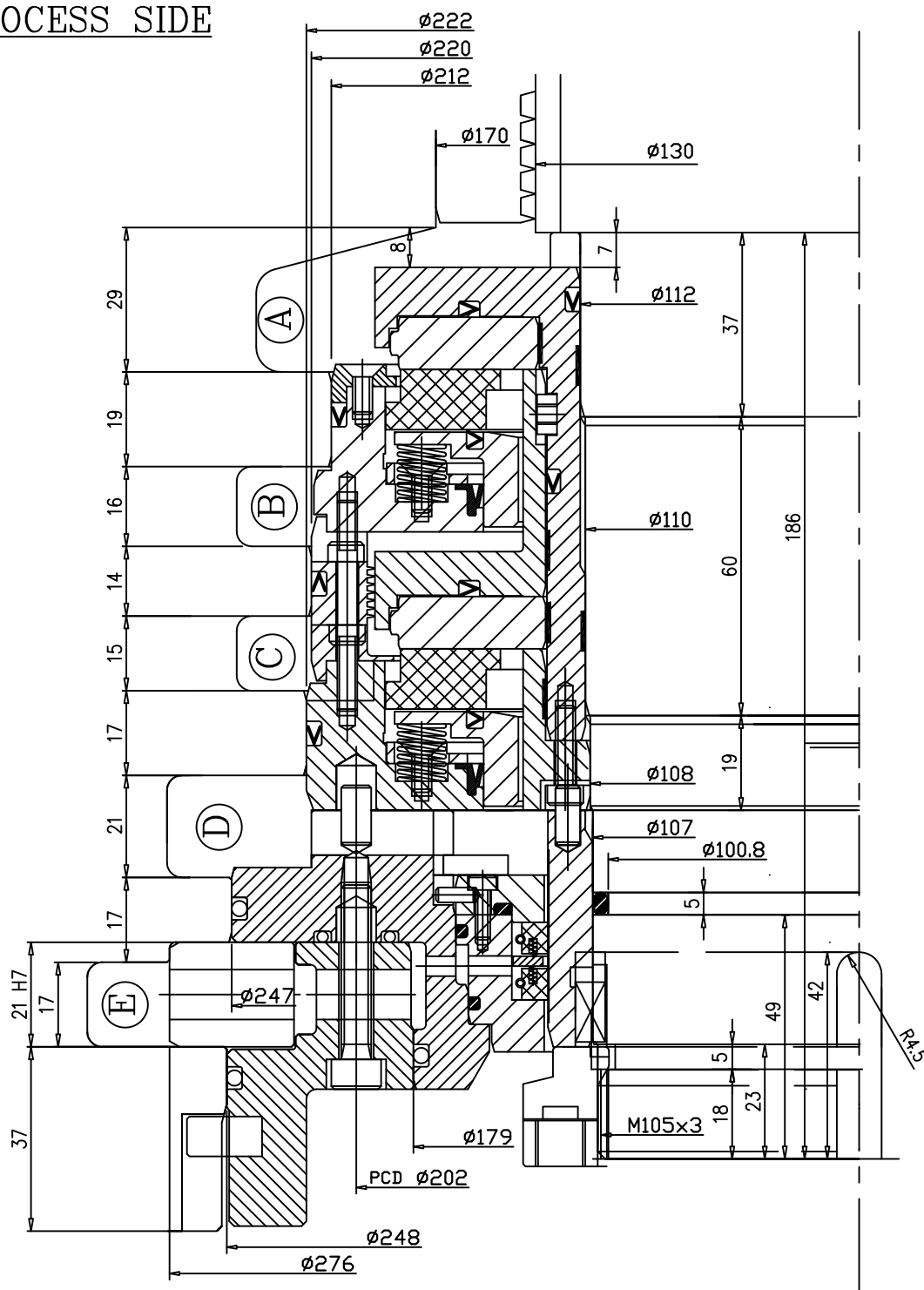
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DGS HOUSING DETAILS OF COMPRESSOR

SEAL DIA $\phi 112$ FOR HIGH PRESSURE BCL400/A SERIES) VAR 04

PROCESS SIDE



ATMOSPHERE SIDE

- | | | | |
|-----|---|-----|-------------------|
| (A) | CLEAN GAS INJECTION | (B) | PRIMARY LEAKAGE |
| (C) | N ₂ INJECTION FOR SECONDARY SEAL | (D) | SECONDARY LEAKAGE |
| (E) | INJECTION FOR BARRIER SEAL | | |



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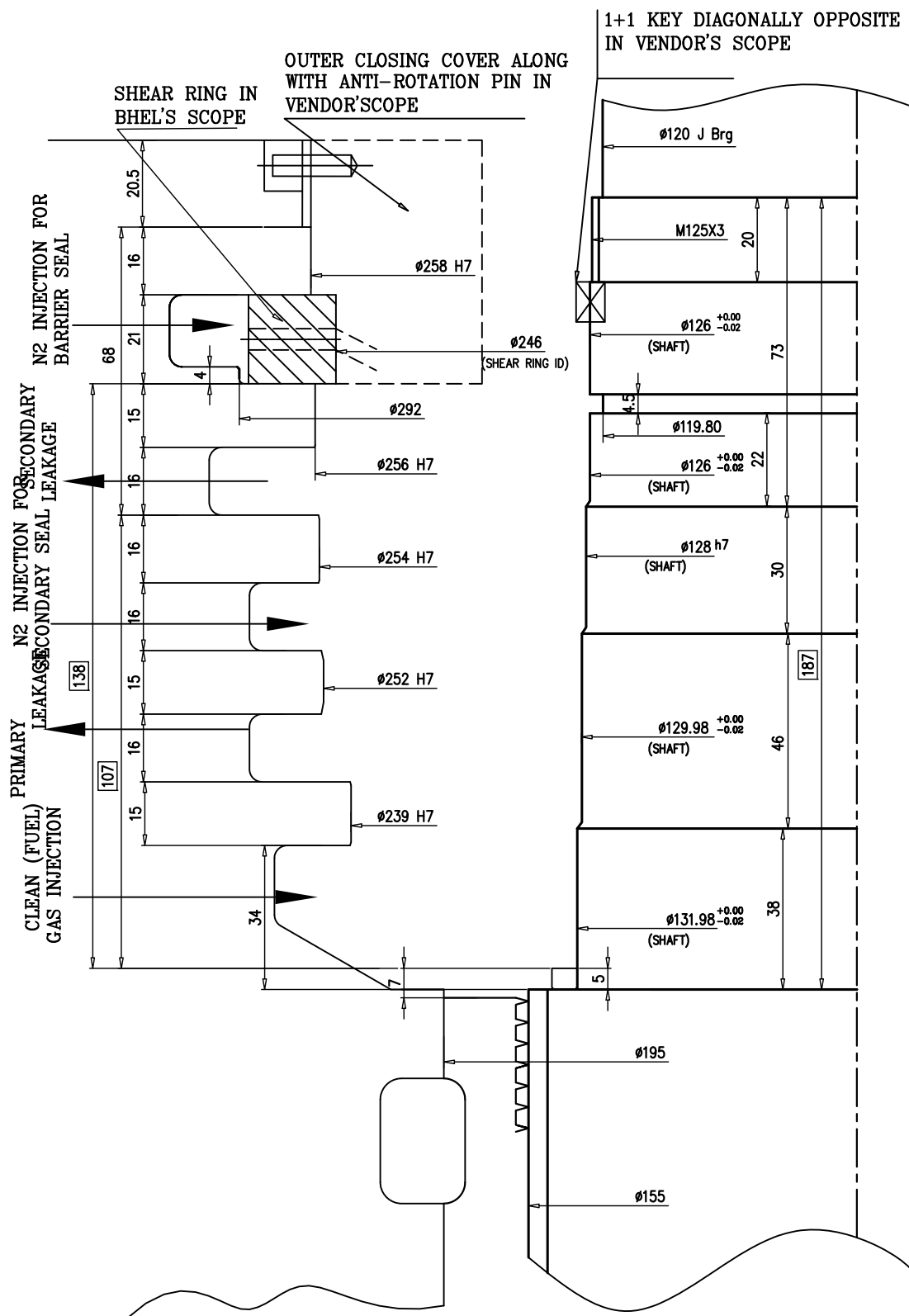
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DGS HOUSING DETAILS OF COMPRESSOR

(SEAL DIA Ø132 HIGH PRESSURE BCL400/A SERIES) VAR 05





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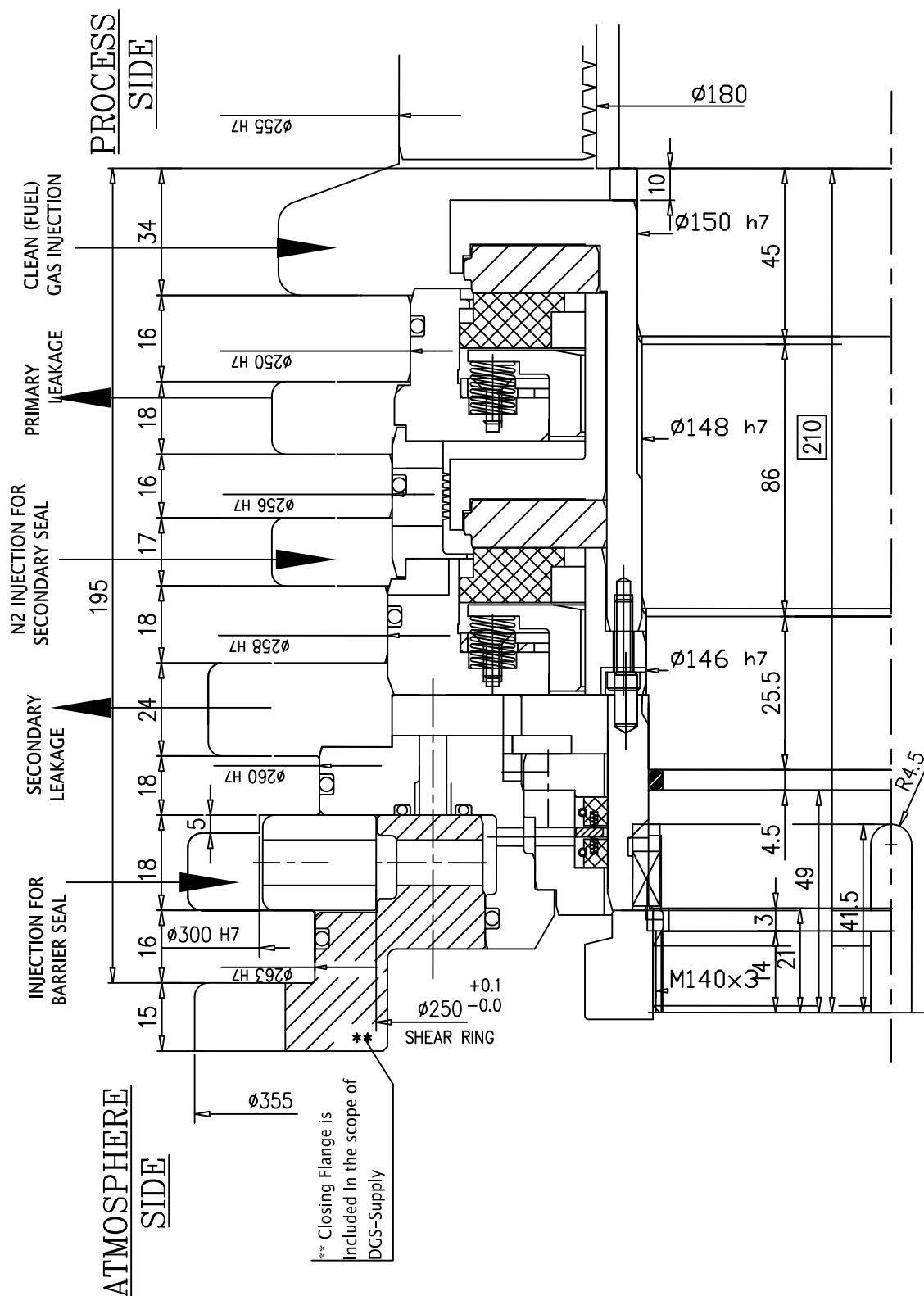
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DGS HOUSING DETAILS OF COMPRESSOR

(SEAL DIA Ø150 MCL/BCL500 SERIES) VAR 06



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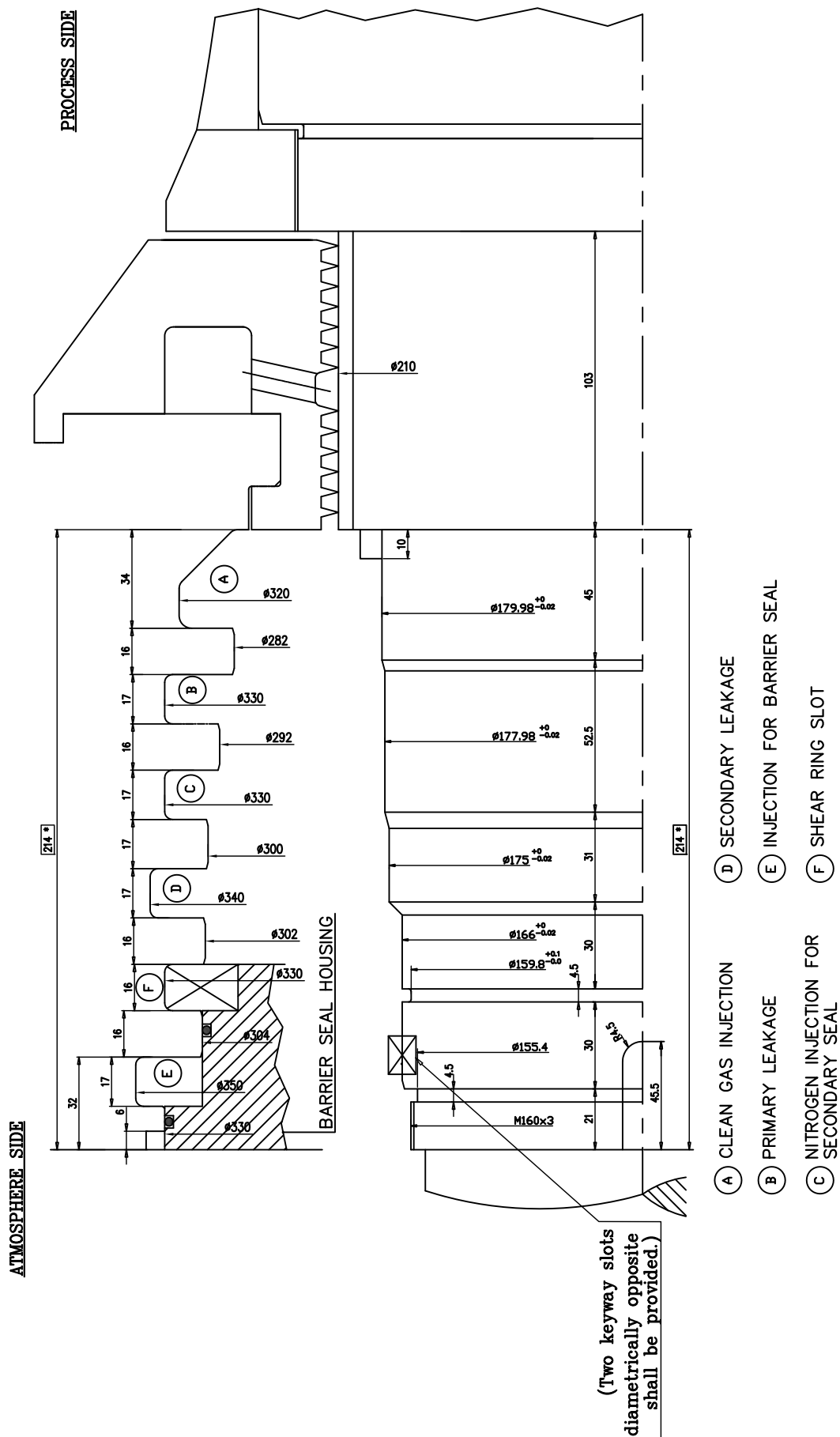
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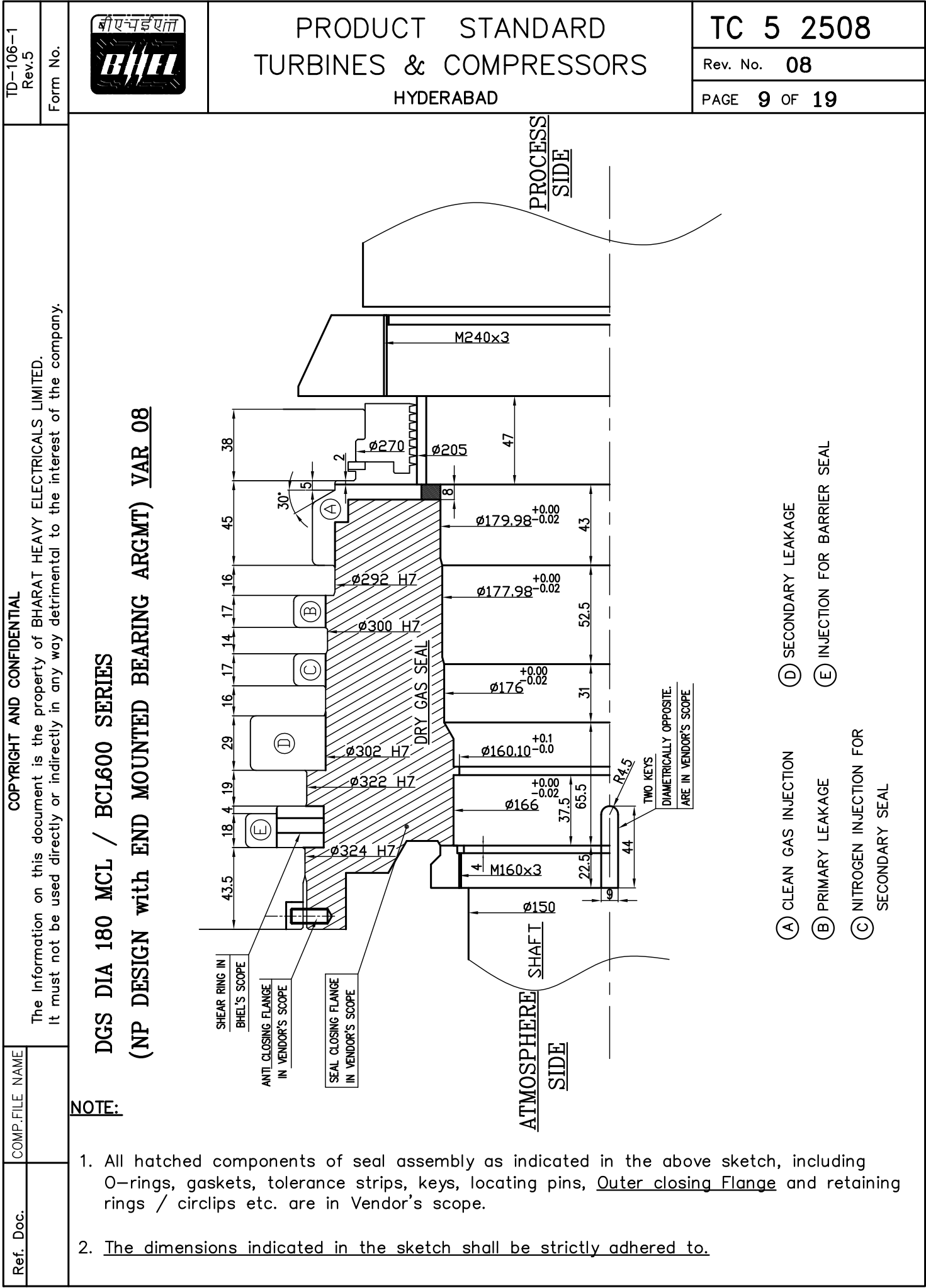
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DGS HOUSING DETAILS OF COMPRESSOR
(SEAL DIA $\phi 180$ MCL/BCL600 SERIES) VAR-07



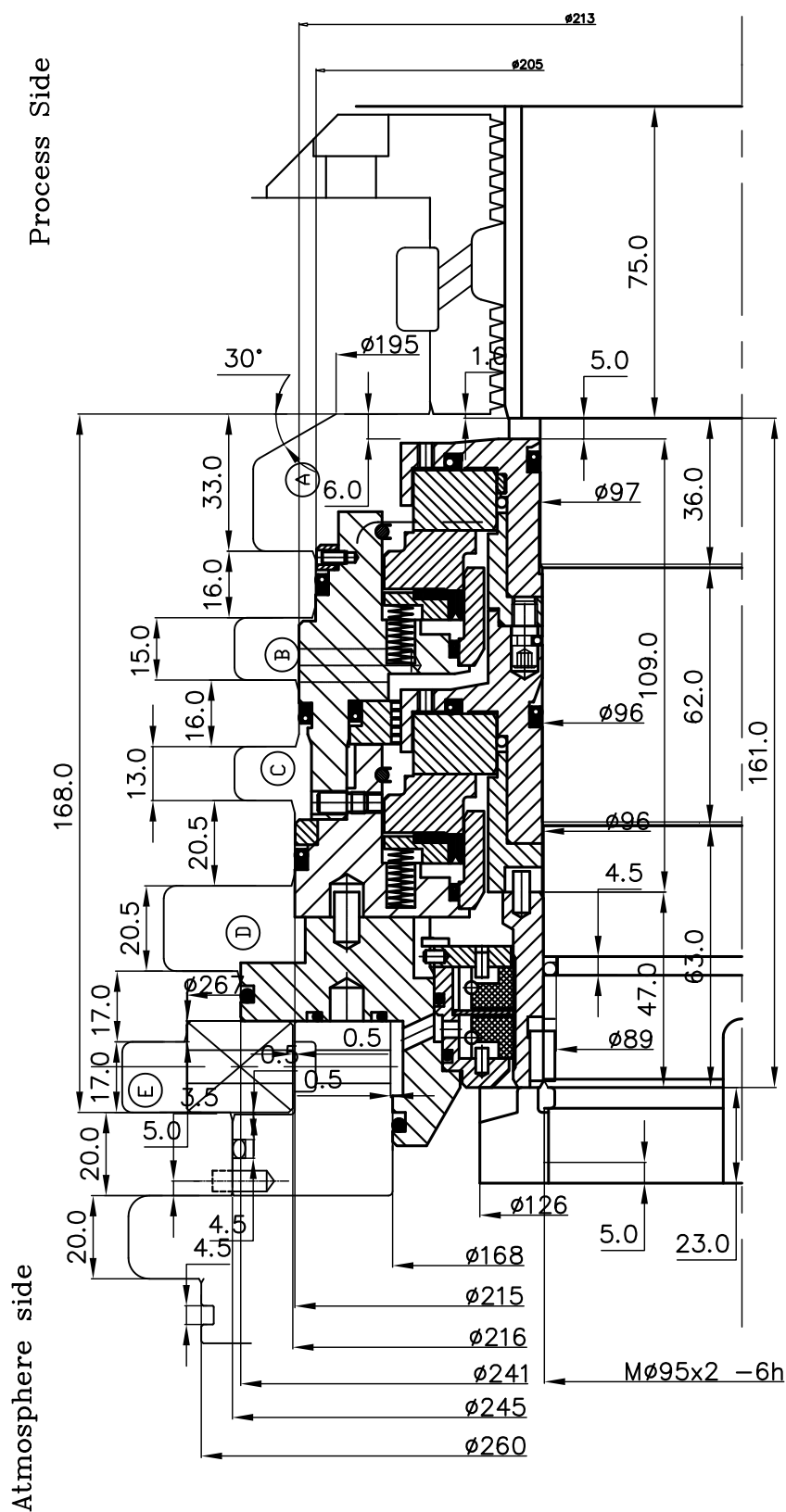


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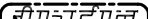
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DGS HOUSING DETAILS OF COMPRESSOR (SEAL DIA 97XP)
FOR BCL400/A HIGH PRESSURE SERIES VAR 09



- | | |
|----|--|
| A= | Clean Gas Inlet |
| B= | Secondary Injection(N2) |
| C= | Primary Vent |
| D= | Barrier Seal Injection
(Instrument Air) |
| S= | Secondary Vent |

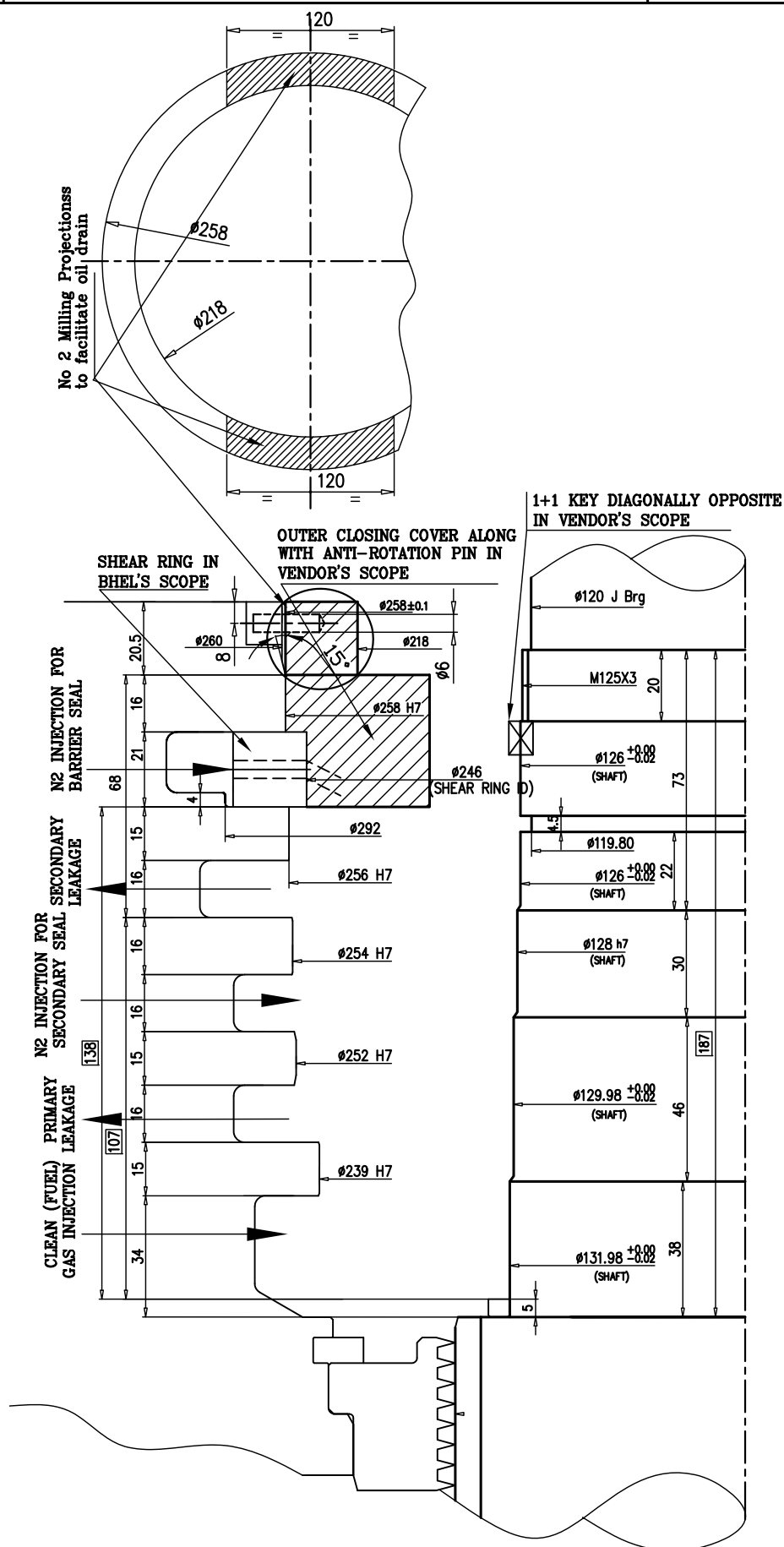
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DGS HOUSING DETAILS OF COMPRESSOR

**DDGS DIA 132 BCL400/A HIGH PRESSURE SERIES
(END MOUNTED BRG DESIGN)**

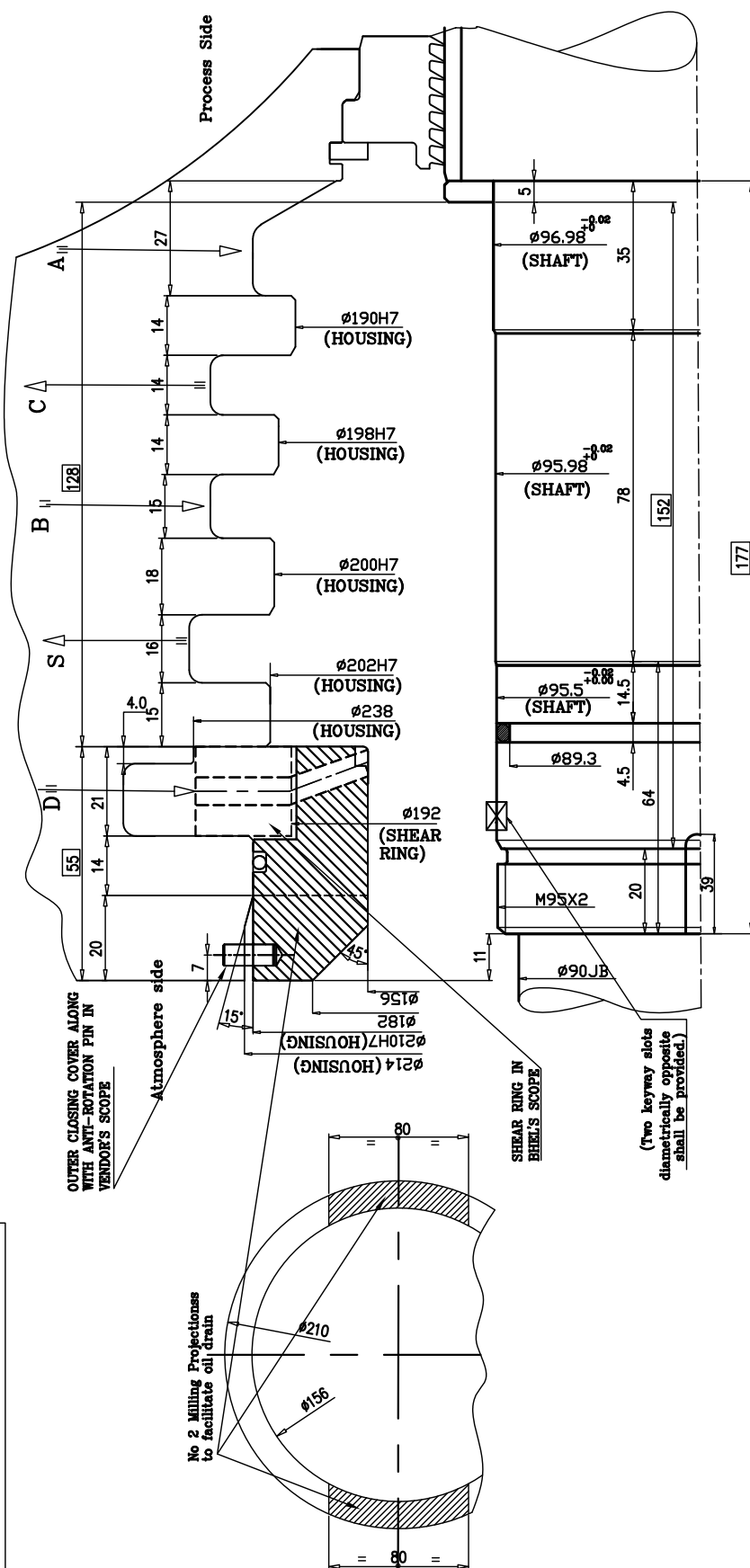


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DCGS HOUSING DETAILS OF COMPRESSOR (DGS DIA 97) BCL400 SERIES VAR 12
(END MOUNTED BRG DESIGN)

A= Clean Gas Inlet
B= Secondary Injection
C= Primary Vent
D= Barrier Seal Injection
S= Secondary Vent



**No 2 Milling Projectionss
to facilitate oil drain**

**SHEAR RING IN
BH&L'S SCOPE**

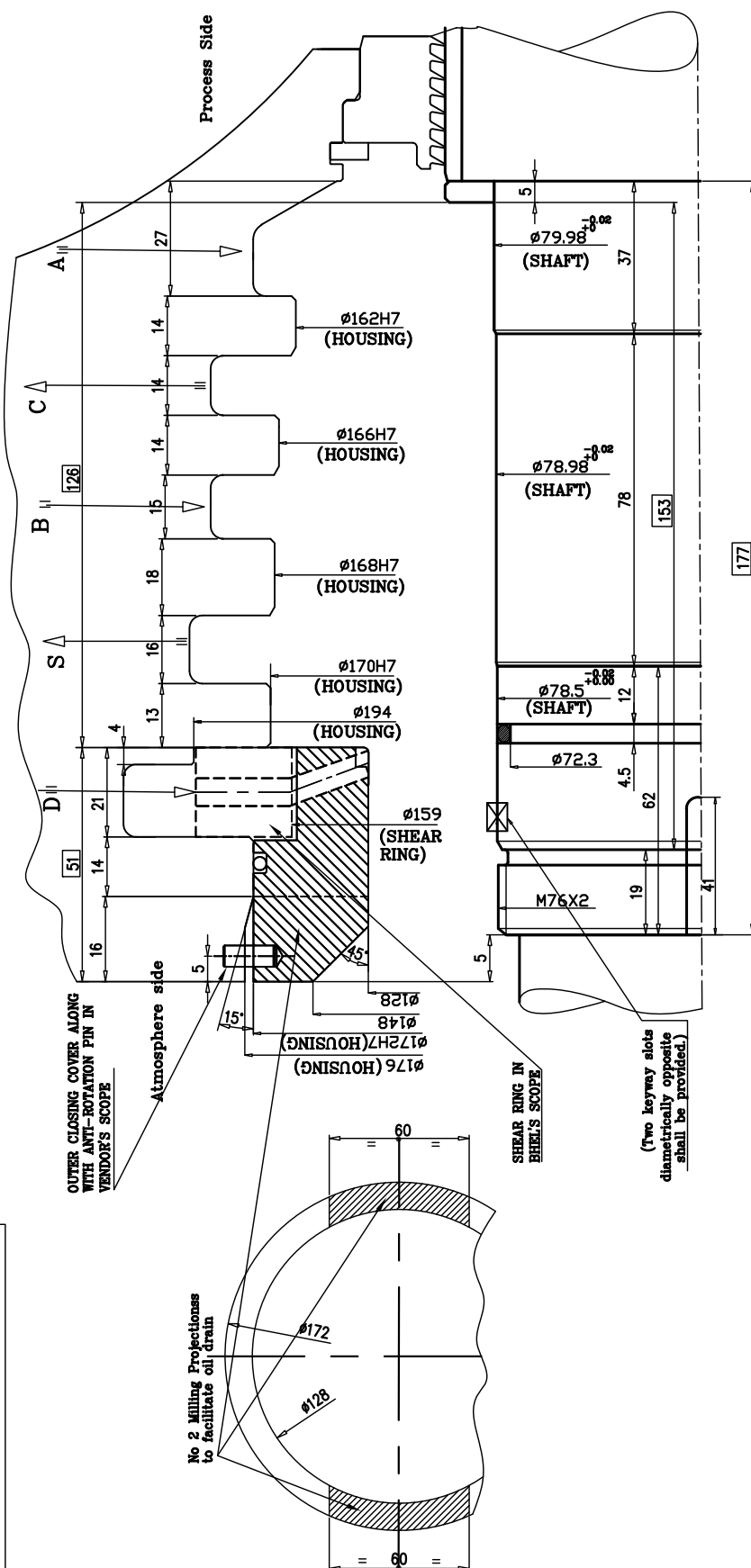
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DGS HOUSING DETAILS OF COMPRESSOR (DGS DIA 80) BCL300 SERIES VAR 13
(END MOUNTED BRG DESIGN)

- A= Clean Gas Inlet
B= Secondary Injection
C= Primary Vent
D= Barrier Seal Injection
S= Secondary Vent



(Two keyway slots diametrically opposite shall be provided.)

**No 2 Milling Projectionss
to facilitate oil drain**

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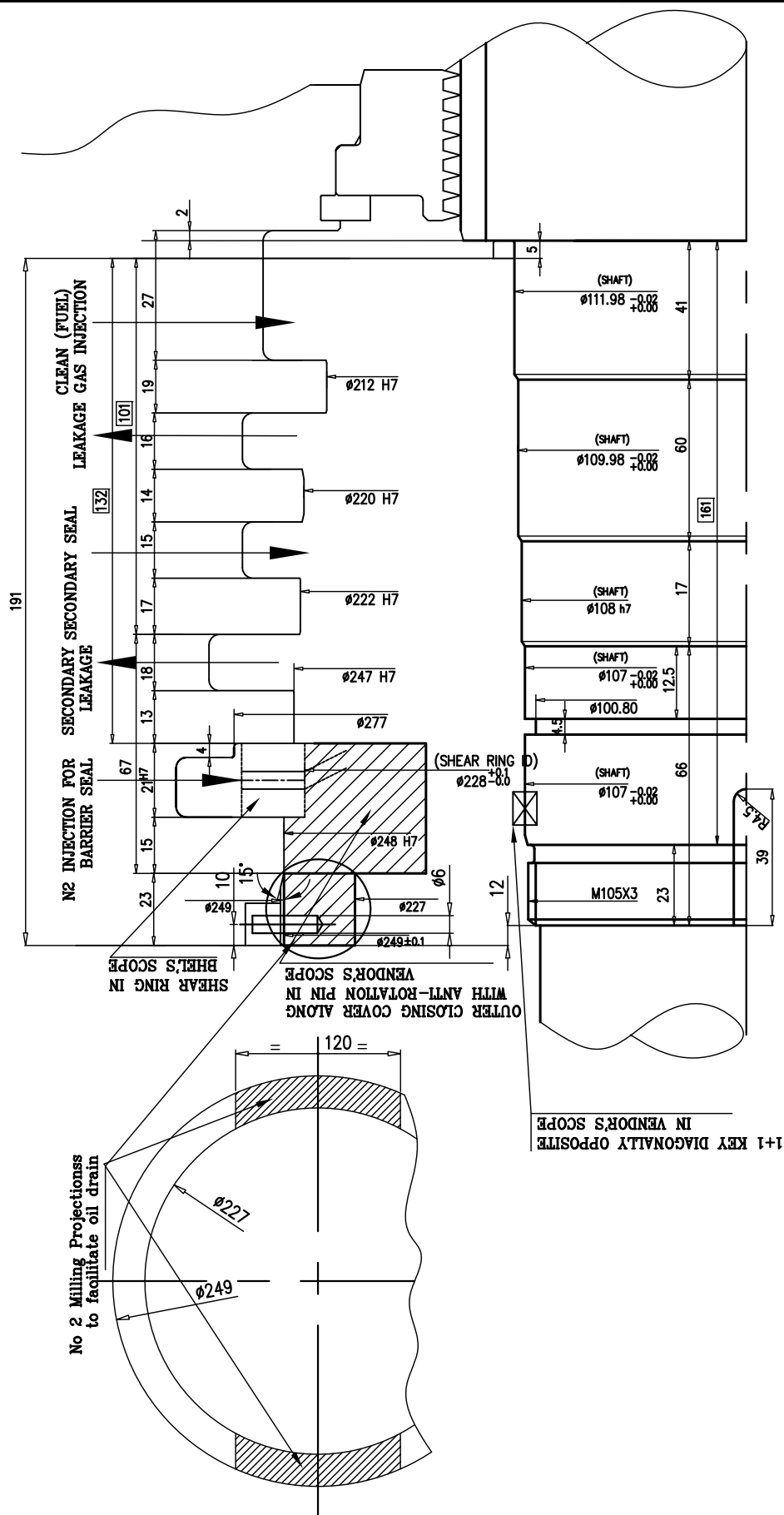
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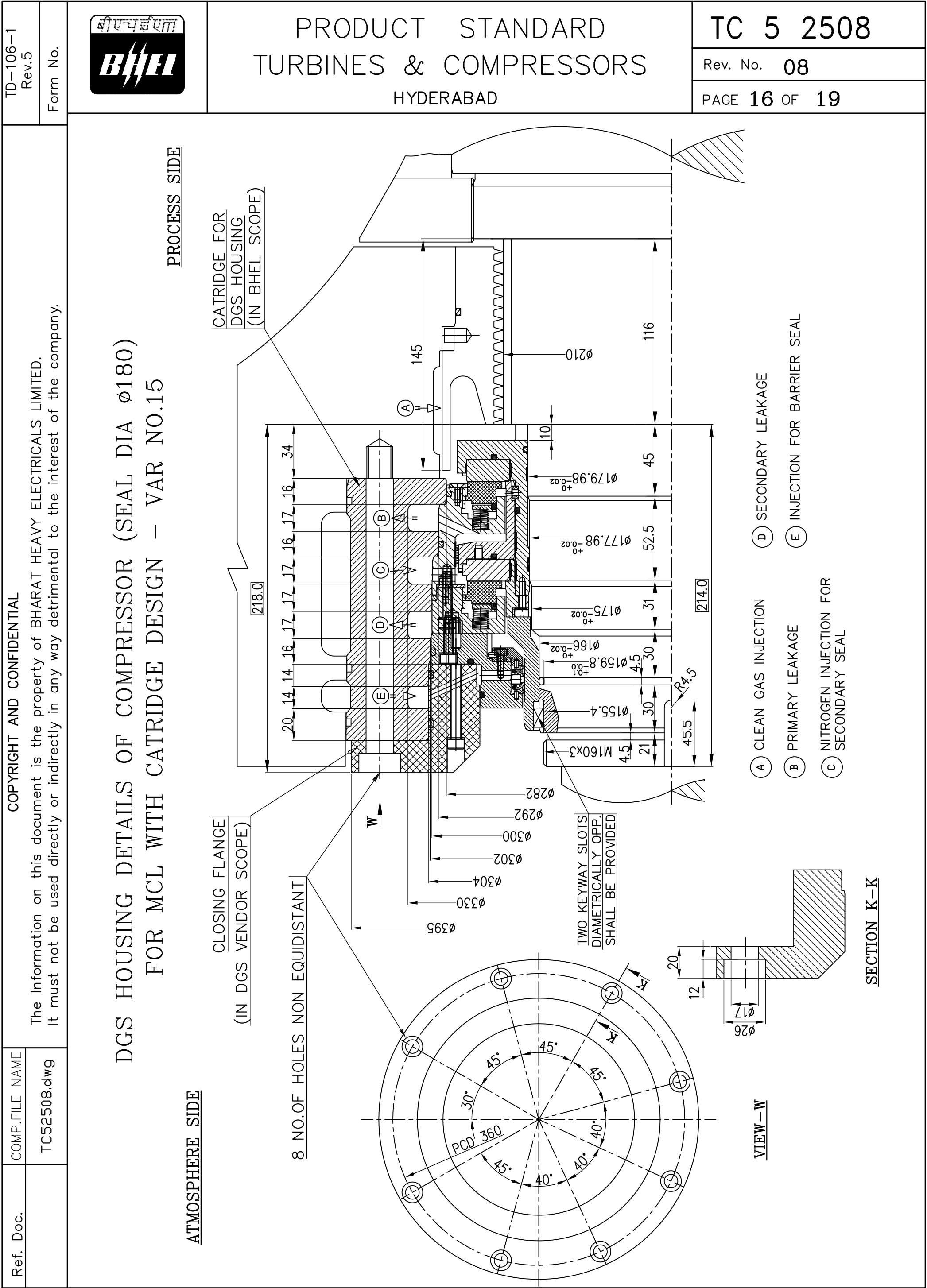
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DGS HOUSING DETAILS OF COMPRESSOR

**DDGS DIA 112 BCL300/A & BCL400 SERIES VAR NO.14
(END MOUNTED BRG DESIGN)**

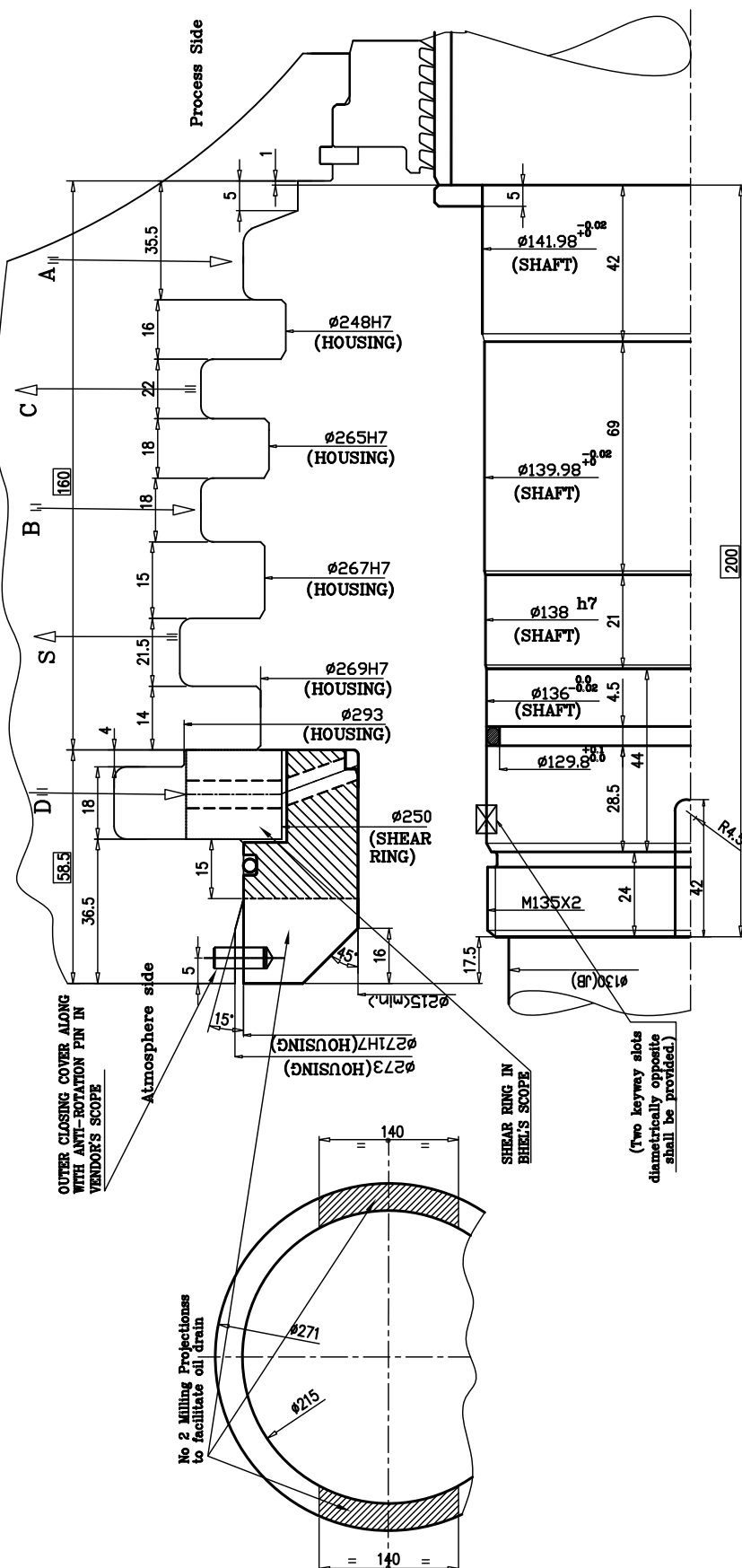




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DGS HOUSING DETAILS OF COMPRESSOR (DGS DIA 142) BCL500 SERIES VAR.16 (END MOUNTED BRG DESIGN)

A= Clean Gas Inlet
B= Secondary Injection
C= Primary Vent
D= Barrier Seal Injection
S= Secondary Vent



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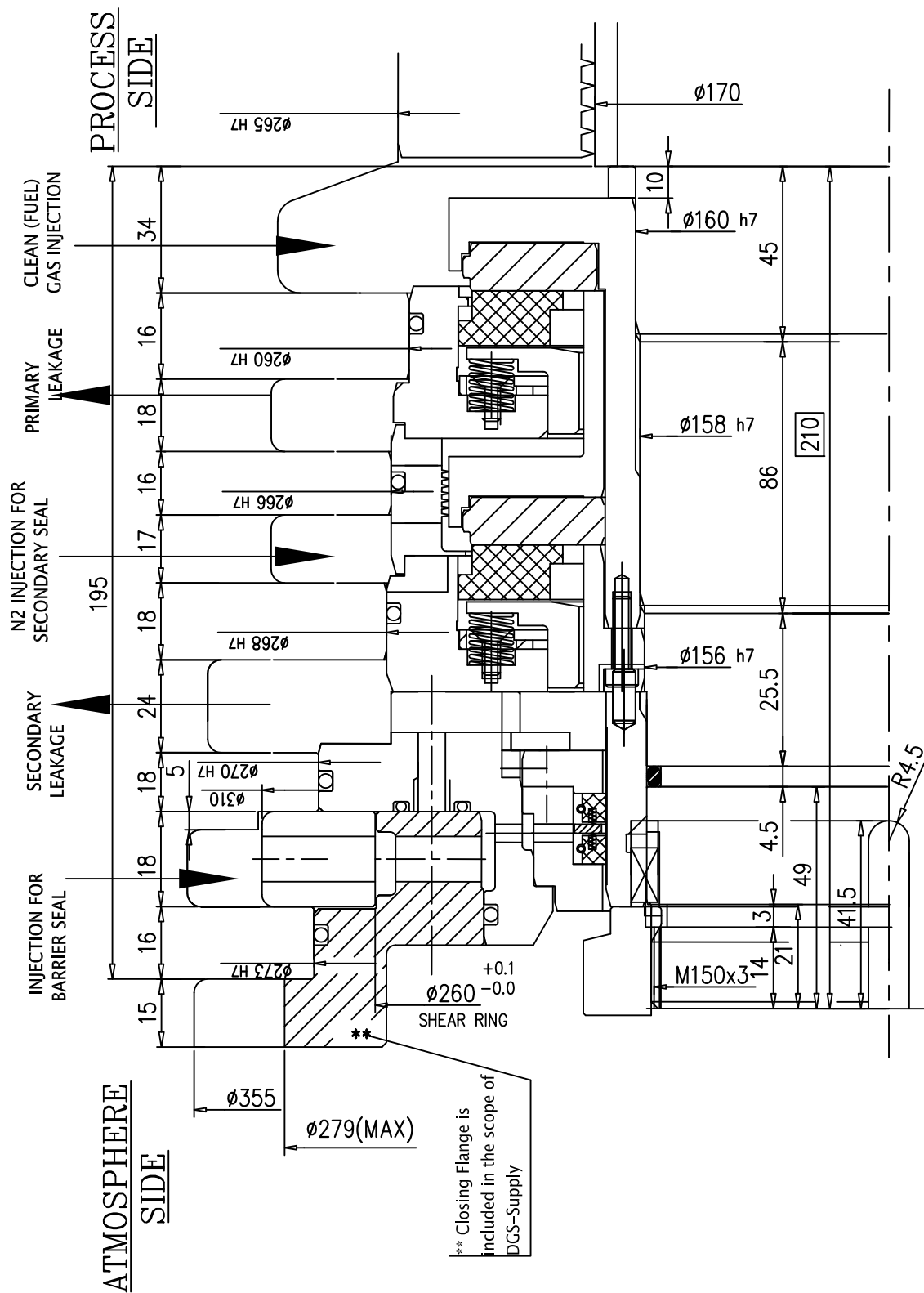
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DGS HOUSING DETAILS OF COMPRESSOR

(SEAL DIA $\phi 160$ MCL/BCL500 SERIES) VAR 17



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