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**PURCHASE SPECIFICATION FOR
750 μ F DCLINK CAPACITOR
GROUP: TRACTION ENGINEERING**

P.S NO. : PS4452596

REV. NO: 00

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REVISION HISTORY SHEET

REV. NO	DATE	NATURE OF CHANGE	REASONS	PREPARED BY	APPROVED BY
00	18.04.2018	FIRST ISSUE	--	VVNSSRM KRISHNA V	SHEKAR R

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REVISIONS 00 DT: 18.04.2018

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DATE

18.04.2018



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SPECIFICATION FOR 750 μ F DC LINK CAPACITOR

Brief description

The capacitor in this specification is the main filter capacitor used in IGBT propulsion systems. A simplified main power schematic is given in Fig.1.

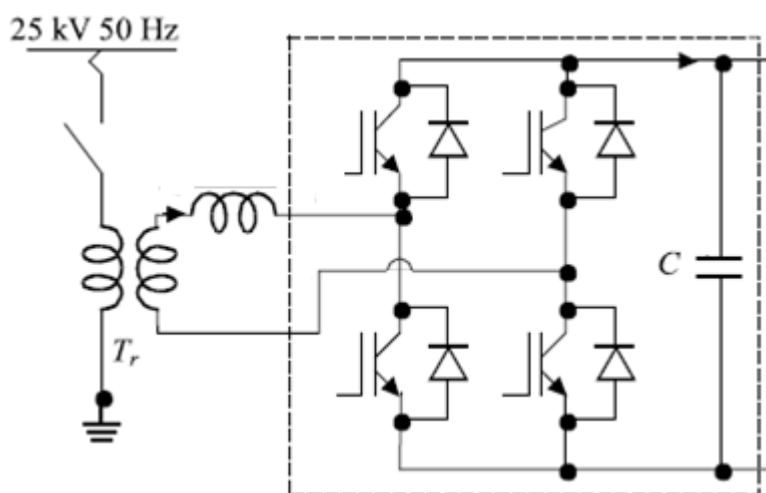


Figure 1: Simplified main power scheme



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1. Detailed Specification

1. Electrical Parameters

- | | | | |
|-----|-------------------------------------|---|--------------------|
| 1. | Capacitance | : | 750 μ F +/-5% |
| 2. | Rated Voltage | : | 2800V DC |
| 3. | Rated Current | : | 150A Rms |
| 4. | Non Recurrent Surge Voltage | : | 4200V DC |
| 5. | Test Voltage b/w terminals and case | : | AC 6900V/50Hz/1min |
| 6. | Test Voltage b/w terminals | : | DC 4200V/10sec |
| 7. | Series resistance | : | <0.3m Ω |
| 8. | Tangent of Loss Angle | : | 2*10 ⁻⁴ |
| 9. | Self Inductance | : | <30nH |
| 10. | Maximum Peak Current | : | >20KA |
| 11. | Maximum Surge Current | : | >40KA |
| 12. | Cooling | : | Natural Convection |
| 13. | Superimposed AC Ripple frequency | : | 0.3 to 2KHz |

2. Mechanical Requirements

- | | | | |
|----|----------------------|---|----------------|
| 1. | Height | : | Refer to Fig-2 |
| 2. | Width | : | Refer to Fig-2 |
| 3. | Depth | : | Refer to Fig-2 |
| 4. | Terminal height | : | Refer to Fig-2 |
| 5. | Power Terminals type | : | Bar |
| 6. | Weight | : | 24 +/-10% |



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7. Materials

- a) Type : Dry type, Resin Filled, Self-healing
b) Case : Stainless Steel
c) Brackets : Stainless Steel
d) Terminals : Copper, Tin Plated
e) Earthing Contact : Stainless Steel

8. Clearance distance b/w terminals : ≥ 60 mm

**9. Clearance distance b/w terminals : ≥ 40 mm
and case**

10. Rating Plate/Marking : As Per Specification Clause 8

11. Colour : GREY RAL 7031

12. Shock Resistance : As per IEC 61373

13. Vibration : As per IEC 61373

2. Standards

Standard	Description
IEC61881-1	Rolling stock equipment – capacitors for power electronics
IEC61373	Shock and vibration test
EN50125-1	Environmental conditions
IEC61376	Creepage and clearance

3. Functional requirements

Description	Value	Unit
Operating hours	8640	hours/year
Typical load	continuous operation	
Surge current	1	times/year



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4. Ambient conditions / operating conditions

Description	Value	Unit	Notes
Operation	-25..+75	°C	
Temperature distribution over the year	+75	°C	10 days/year
	+65	°C	20 days/year
	+55	°C	90 days/year
	+40	°C	100 days/year
	< +40	°C	130 days/year
Storage	-25..+70	°C	
Average year temperature	+ 40	°C	
Relative humidity	< 95	%	During app 3 - 4 months (rainy season) per year frequent condensation can occur
Altitude	<1200	m	
Pollution levels			
Operation in coastal areas			
Maximum PH	8.5		of water damp
Max. concentration of sulphate	7	mg/liter	of water damp
Max. concentration of chlorine	6	mg/liter	of water damp
Maximum conductivity	130	μ S/cm	of water damp
Operation in desert terrain			
Dust content in air	1.6	mg/m3	

5. Reliability, availability, maintainability and safety

Description	Value	Unit	Notes
Design life	30	years	Expected lifetime: 30 x 8640 = 260000 hours
Failure rate	50	FIT	
Maintenance			To be defined by supplier
Safety			The risk of explosion due to over voltage, ageing, loss or other reasons should be minimized



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6. Dimensional details

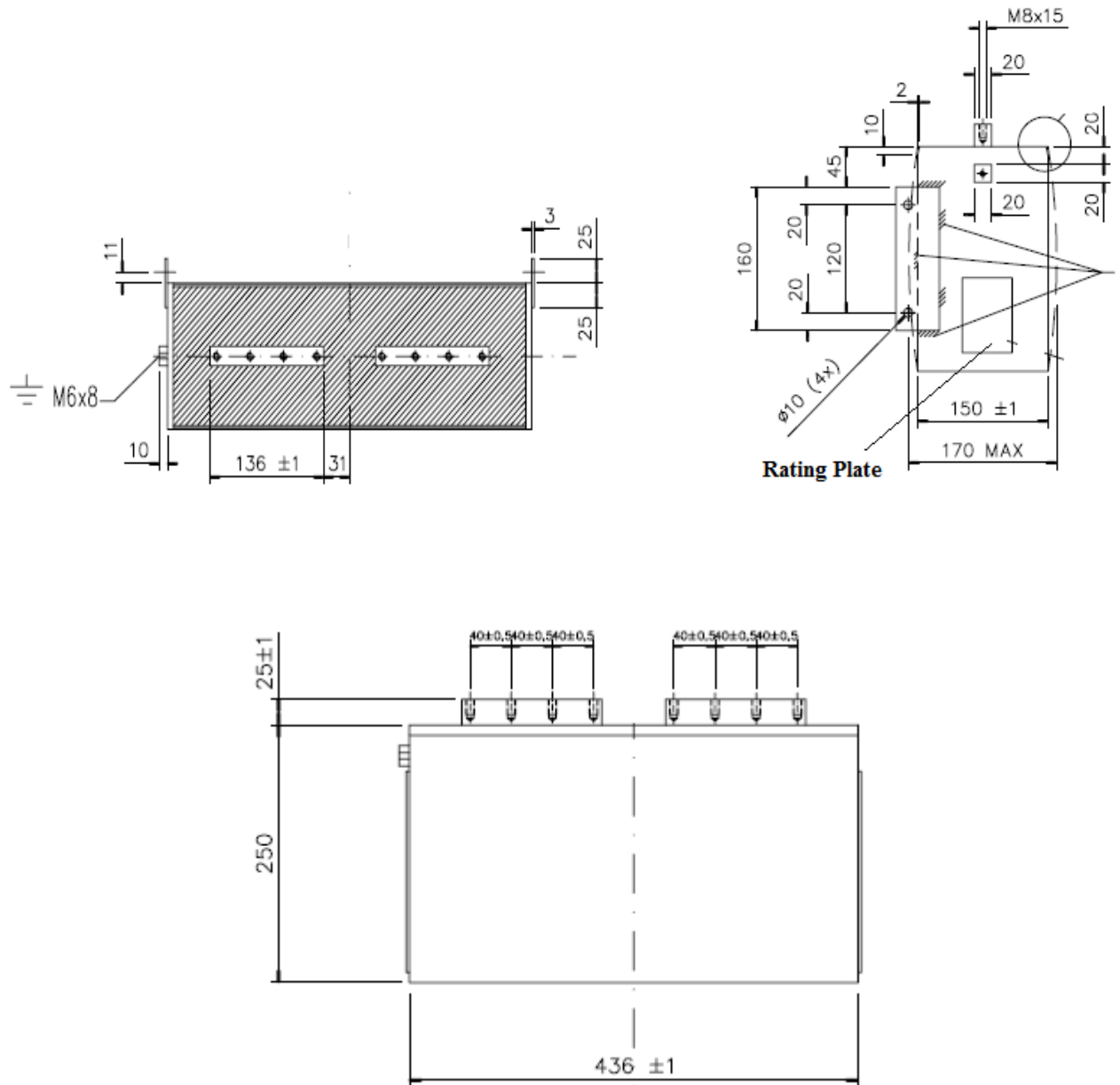


Fig 2: Dimensional Drawing



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7. Testing

List of tests to be performed on prototype as per IEC 61881 are as follows

Sl No	Test	Acceptance criteria	Type/Routine Test
1	Capacitance and Tan δ measurement	Measurements should be within the tolerances specified by the manufacturer	Type/Routine
2	Dimensional check	Dimensions to comply with the Approved drawing	Type/Routine
3	Voltage test between terminals and case	During the test neither flashover nor puncture should occur.	Type/Routine
4	Voltage test between terminals	During the test neither flashover nor puncture should occur. Capacitance measured after the test should be within the range specified	Type/Routine
5	Surge discharge test	After conducting the test capacitance to be measured and the change should be < +/-1%	Type
6	Thermal stability test and loss angle tangent measurement test	No breakdown of the capacitor should occur during the test. The capacitor losses should be measured after the test and should be within the tolerances specified by the manufacturer	Type
7	Self-healing test	Change of capacitance after the test should be < +/- 0.5%	Type
8	Resonance frequency measurement	The self-inductance measured should be within the tolerances specified by the manufacturer	Type
9	Environmental Test 1. Damp heat test 2. Change of temperature	Change of capacitance after the test should be < +/-2%	Type
10	Mechanical tests Mechanical tests of terminals 1. External inspection 2. Vibration and shocks	No mechanical damage should occur after the test.	Type
11	Endurance test	Change of capacitance after the test should be < +/-3%	Type



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8. Rating plate

The following information shall be given on the rating plate of each capacitor unit:

1. Manufacturer
2. Identification number and manufacturing date
3. $C = \mu F$
4. Tol = %
5. UNDC or UN = V
6. $\theta \text{ min} = ^\circ C$
7. $\theta \text{ max} = ^\circ C$
8. Maximum tightening torque = Nm

9. Documentation

1. Datasheet
2. Dimensional Drawing
3. Type test Procedure, Type test Report
4. Routine test Procedure, Routine test Report

10. Acceptance

1. Routine test report to be submitted along with each delivery
2. Equipment shall be packed in a manner suitable for delivery and storage at the appointed delivery address. Transport packaging will provide adequate protection against accidental damage during normal handling. Terminals, leads, mounting brackets will be protected from mechanical damage

Notes:

1. Mounting dimensions needs to be strictly adhered as per the approved drawing submitted by the vendor
2. Supplier should try to minimize the self-inductance and series resistance to a lower value as much as possible