



 BHEL-EMRP MUMBAI	TECHNICAL SPECIFICATION PART-II FOR MECHANICAL WORKSHOP	SPECIFICATION NO. EM-VYASI-MWS-PTS-11	
	(2 X 60 MW) VYASI HEP	Rev. No	00
		Rev Date	18/02/2021

PARTICULAR TECHNICAL SPECIFICATIONS

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PREPARED BY	CHECKED & APPROVED BY

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Annexure III

Details of Equipments

Bidder must quote the material code number, material description & quantity offered in their quotation /bid, as specified below. Bidder's alternate description can also be given in separate column.

Completeness of Equipment

Each of the equipment listed shall be complete with applicable accessories like power supply main leads, screened guard leads, screened line test leads, earth leads, connectors and clips, leather carrying case, fastners/washers/nuts/anchoring bolts/etc required for erection and commissioning and any other accessories required for completing the equipment.

SL NO.	ITEM/ TECHNICAL DETAILS	Details of Equipment offered by the Bidder **	
		Make	Model & Catalogue No
1	Universal milling machine - (1 No) Universal milling machine for both horizontal and vertical milling shall be suitable for table Size of 1520 mm X 300 mm and longitudinal and transversal traverses should not less than 950mm and 320 mm respectively. The machine shall be supplied with 18 spindle speed Ranging 20-1800 rpm and complete with following. - One(1) set All accessories including arbors, plain vice, swivel base, tools and tackles, - One (1) no Universal milling attachment, - One (1) no Dividing head attachment, - One (1) no Clamping tool set, mandrills, - One (1) no Vertical milling head, service set, - One (1) set Collet chuck and Collet set, - One (1) no Over brace and arbor support bearing bracket, - One (1) set Complete coolant equipment and machine lamp - One (1) set base tray and low voltage lighting etc. - Two (2) sets of HSS and cemented carbide tips cutter for milling operation.	Batliboi, Atlas, Quality Machine Tools (Hitech), Parksons (Bhagson), Sagar, Atlamc, Bajaj, Geeta Machine tools, Siddhapura, Nagmati, IMTC, or any reputed make	

(To be ticked/filled by bidder, relevant catalogues to be provided with offer)**